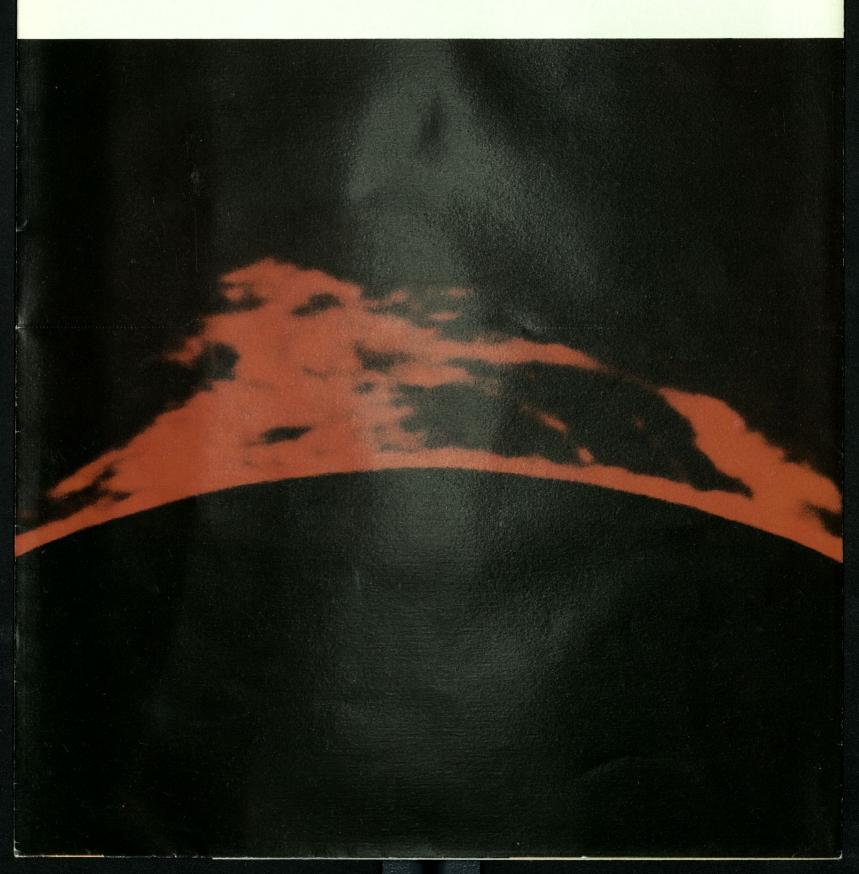
Skylab



Program Objectives

Skylab is an experimental space station program of the National Aeronautics and Space Administration, designed to expand our knowledge of manned earth orbital operations and to accomplish carefully selected scientific, technological, and medical investigations. It has as its goal the accomplishment of four basic objectives.

Scientific Investigations in Earth Orbit These investigations are designed to take advantage of space operations to learn more about the universe, the space environment, and the phenomena that exist in the solar system and how they influence the environment of man on earth.

Applications in Earth Orbit Applications experiments include the development and evaluation of efficient techniques using man for sensor operation, discrimination, data selection and evaluation, manned control, maintenance and repair, assembly and setup, and mobility involved in various operations. These experiments include studies in meteorology, earth resources, and communications. The proper relationship between manned and unmanned applications operations will be determined.

Long-Duration Space Flights of Men and Systems Skylab will employ the unique capabilities of man as a participant in space flight activities. Techniques are being developed for measuring the life of systems and subsystems of space vehicles. Man's psychological responses and aptitudes in space will be evaluated. Man's postmission adaptation to the terrestrial environment will be analyzed as a function of progressively longer missions. The need for artificial gravity will be determined, as well as the increments by which mission duration can be increased.

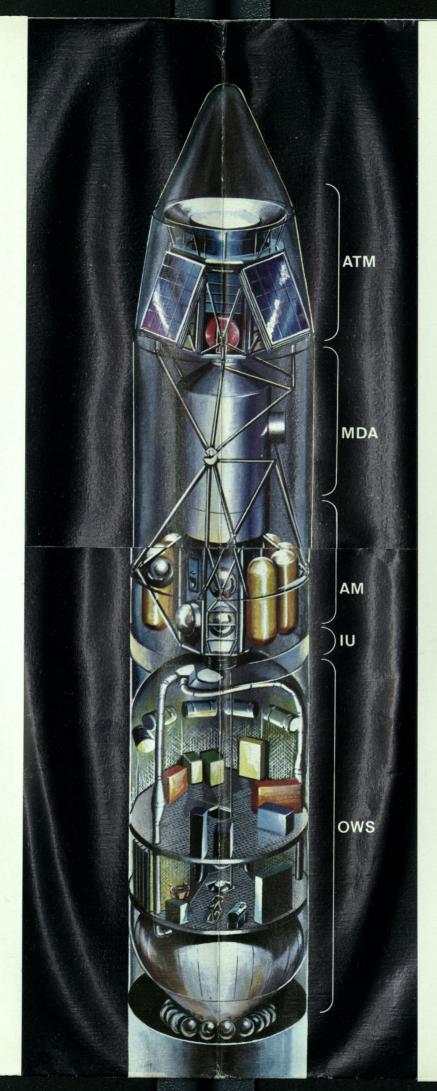
Effective and Economical Development of Future Space Programs The mission will give man the capability to operate in space for increasingly longer periods of time. The technology developed will provide the basis for the design and development of future long-duration space stations. In addition, manned operational requirements for future extended lunar operations and planetary exploration operations will be further defined.

Launch Readiness and Delivery Schedule

PDR: Preliminary Design Review CDR: Critical Design Review

* Preliminary planning has been accomplished for an as yet unapproved second Saturn workshop. Potential launch readiness dates are shown for general information only.

Schedule	1969	1970	1971	1972	1973	1974
Cluster Hardware Command and Service Module	PDF	CDR	,		.376	.374
Multiple Docking Adapter	R	CE			N.	
Airlock Module				Pro	-Launc	h
Orbital Workshop	<u> </u>	CDR	PR		erations	
Apollo Telescope Mount	-	J DIT				
Payload Shroud					7	
Experiment Deliveries The experiments scheduled for flight are being developed on indi- vidual schedules. Deliveries will occur during the time span shown.		,				
Launch Vehicle Deliveries Saturn V Saturn IB			200	A		
Saturn Workshop A Launch Readiness		11	-			
Unmanned				-1 A		
Manned				-2-	3-4	
Saturn Workshop B Launch Readiness* Unmanned Manned						Δ
			The same of			



Cluster System

The Skylab Program orbital cluster consists of a Saturn Workshop (SWS) with an Apollo Command and Service Module (CSM) docked to it. The SWS is composed of an S-IVB stage modified into an Orbital Workshop (OWS), an Airlock Module (AM), a Multiple Docking Adapter (MDA), a Saturn V Instrument Unit (IU), an Apollo Telescope Mount (ATM), and an ATM deployment assembly. The SWS assembly is launched by a two-stage Saturn V.

Saturn Workshop (SWS) Launch Configuration

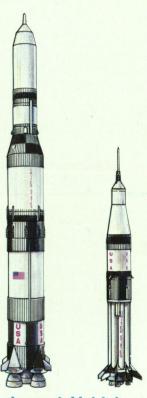
Apollo Telescope Mount (ATM) The Apollo Telescope Mount is the first use of manned scientific telescopes in space. The ATM is a solar observatory with the capability to observe, monitor, and record the structure and behavior of the sun particularly during periods of solar flare activity. The system is designed to provide attitude control and experiment-pointing for the entire cluster. Power is provided via a solar array and battery system. There is provision for retrieval and installation of the film used for the ATM by astronaut extravehicular activity (EVA). The ATM is supported by the ATM deployment assembly, which is shown here in the stowed position for the launch phase. The assembly contains a mechanism for on-orbit deployment of the ATM to a position 90° from the longitudinal axis of the cluster.

Multiple Docking Adapter (MDA) The Multiple Docking Adapter provides the docking interface for the Command and Service Module to the SWS. It has two docking ports; an axial port for normal CSM docking and a radial for contingency use. The MDA is pressurized and contains the ATM control and display console. There is also provision for internal storage of hardware and experiments that are launched and operated in the MDA.

Airlock Module (AM) The Airlock Module provides a pressurized passageway between the MDA and the OWS. It contains an airlock to enable astronaut EVA and is also the supply, distribution, and control center for cluster atmosphere and thermal control. In addition, it contains the equipment for electric power control and distribution to the OWS, MDA, and AM. The AM also provides support for cluster communications and data handling including delayed-time voice communications with the ground. Other functions include thermal control of the ATM control and display console and support for selected experiments.

Instrument Unit (IU) The Saturn V Instrument Unit is used only during launch and the first 7½ hours of orbital operations. The IU provides guidance and sequencing functions to deploy the ATM and the OWS and ATM solar arrays and guidance, navigation, and control. It also provides a digital command system and telemetry link between the SWS and the ground.

Orbital Workshop (OWS) The Orbital Workshop is a modified S-IVB Stage which is suitable for long-duration manned habitation in orbit. It contains the necessary crew provisions, living quarters, and food-preparation and waste-management facilities to support a crew of three men for three periods of up to 56 days each. Certain experiments and the necessary support facilities for their operation are installed in the OWS. It contains the propulsive cold gas thruster attitude control system (TACS), which receives attitude control commands from either the IU or ATM electronics. The OWS has a solar array power source and provisions for routing power to the AM. It also is capable of unmanned on-orbit storage, reactivation, and reuse.



Launch Vehicles

Saturn V The Saturn V launch vehicle used to place the SWS in orbit consists of two stages, the S-IC and the S-II. Total weight of the Saturn V and the SWS at liftoff is approximately 6,222,000 lb. The height of the launch vehicle and SWS on the launch pad is 333.7 ft. The Saturn V payload capability into a 235-nmi circular orbit inclined at 50° is approximately 200,000 lb.

Saturn IB The Command and Service Module will be launched for docking with the SWS by a Saturn IB launch vehicle. The vehicle consists of two stages, the S-IB and the S-IVB. The Saturn IB and the CSM have a combined weight at liftoff of approximately 1,295,600 lb. Height is 223.4 ft. The Saturn IB payload capability into an 81x120-nmi orbit inclined at 50°, excluding payload penalty for launch window requirements, is approximately 40,000 lb.

Mission Profile

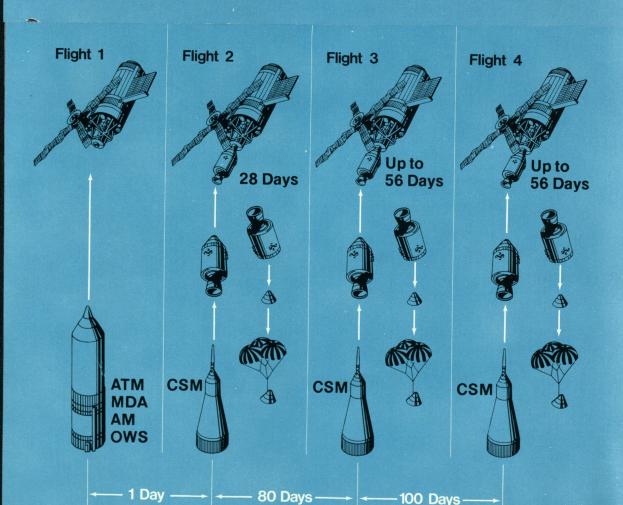
Flight 1 The Skylab Mission will begin with the launch of the unmanned SWS from Kennedy Space Center's Launch Complex 39. The SWS will be inserted into a near-circular orbit of about 235 nmi, with a nominal orbit inclination of 50°. Within the 7½-hr lifetime of the IU, the SWS will be oriented to a solarinertial (sun-pointing) attitude mode, and the workshop solar array will be deployed. The ATM will be rotated 90° from the launch position, and the ATM solar arrays will be deployed. The ATM pointing control system will be activated to maintain the solar-inertial attitude. The interior of the SWS will be pressurized to 5 psia with an oxygen-nitrogen mixture, making it ready to accept docking of the CSM and entry of the flight crew. The SWS atmosphere will be 3.7 psia oxygen and

Flight 2 will be launched from KSC Launch Complex 39 approximately one day after Flight 1 using a Saturn IB launch vehicle. A CSM with a three-man crew will be inserted into an interim orbit of 81x120 nmi. The CSM will rendezvous with the SWS, using the service propulsion system to boost it to the required 235-nmi orbit, and will dock to the axial port of the MDA, thus completing the cluster. The crew will enter and complete activation of the SWS for habitation. The CSM will be powered down to the maximum extent, with only essential elements of the communications, instrumentation, and ther-

mal control systems operating. For the remainder of the Flight 2 Mission, the experiment program will be conducted, placing emphasis on the medical experiments and evaluation of the habitability systems. The ATM experiments will be activated and their operation will be verified. The SWS will be prepared for orbital storage by the crew before their return. Nominally, the CSM will deorbit on the 28th manned mission day, and splashdown is planned in the West Atlantic recovery area.

Flight 3 involves the launch of a second crew on a Saturn IB approximately 80 days after the launch of Flight 2. The orbit-insertion rendezvous, and docking procedures will be the same as those for Flight 2. The mission will be similar to Missions 1 and 2, except that it will be open-ended up to 56 days duration. In addition, more emphasis will be placed on the solar astronomy experiments. Assuming nominal mission duration and deorbit, recovery is planned in the mid-Pacific recovery area.

Flight 4 will be launched approximately 100 days after the launch of Flight 3. Its payload is the third CSM and crew. This mission will complete the planned experiment objectives, and will provide additional statistical data on the space crew's adaptability and performance over the planned 56-day mission. Recovery will be in the mid-Pacific.



Key Mission Events

Day Flights 1 and 2

- −1 Flight 1 Launch and Orbital Activation—The SWS will be inserted into the operational orbit and activated for crew entry and habi-
- 1 Flight 2 Launch, Rendezvous, Docking, and Cluster Activation—The first CSM will be launched and docked to the SWS. The crew enters and completes cluster activation
- 2 thru 15 Mission Experiment Operations
 - 16 EVA for Experiments D021, Expandable Airlock and D024, Thermal Control Coat-
- 17 thru 25 Mission Experiment Operations 26 EVA for ATM Film Retrieval
- 27 and 28 SWS Deactivation of Experiments and Preparation of SWS for 11/2-Month, Nonoperational, Unmanned Storage Period
 - 28 CSM Separation, Deorbit, and Return to Earth-Experiment data return: film, specimens, and records limited to approximately 1000 lb and 23 cuft of space in the Command

Flight 3

- 1 Flight 3 Launch, Rendezvous, Docking, and Cluster Activation—Identical to Flight 2 2 Mission Experiment Operations
- 3 EVA for ATM Film Loading
- 4 thru 24 Mission Experiment Operations
- 25 EVA for ATM Film Retrieval and Reloading 26 thru 52 Mission Experiment Operations
 - 53 EVA for ATM Film Retrieval and Experiments D021 and D024
- 54 thru 55 SWS Deactivation—Identical to Flights 1
 - 56 CSM Separation, Deorbit and Return to Earth

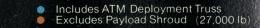
Flight 4

- 1 Flight 4 Launch, Rendezvous, Docking and Cluster Activation—Identical to Flight 2
- 2 thru 4 Mission Experiment Operations 5 EVA for ATM Film Loading
- 6 thru 30 Mission Experiment Operations
- 31 EVA for ATM Film Retrieval 32 thru 53 Mission Experiment Operations
- 54 and 55 SWS Deactivation—Final deactivation of SWS systems
 - 56 CSM Separation, Deorbit and Return to Earth

Data current to 1 June, 1970







21.6

OWS 48.1 21.6 62,500

Total Cluster Weight

MDA 17.4

ATM 14.7

10.0 12.000

11.3 22,200

Total Cluster Length 118.5 Total Conditioned Work Volume 12,763 cu

49,000

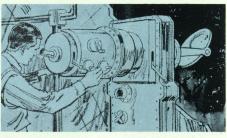
4,600



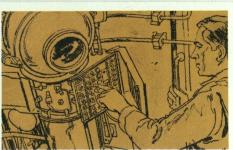
Command and Service Module

An Apollo Command and Service Module modified to provide an on-orbit life of 56 days while docked to the SWS; is the logistics vehicle for the Skylab Program. The CSM and its three-man crew will be launched by a Saturn IB launch vehicle. The CSM also provides stowage and resupply of selected experiments. It has the propulsive capability for damping any transient cluster motions induced during its docking to the SWS. The Command Module will also function as the return carrier for experiment data obtained during the cluster missions.













Solar Astronomy

Solar astronomy scientific experiments comprise the payload for the ATM. These instruments are the largest, most complex ever designed for performing solar research from an orbiting spacecraft. Special emphasis is placed on observations that are invisible to astronomers on the ground because of absorption in the earth's atmosphere. These experiments will provide additional solar data that will complement current information as portrayed by this solar flare. Solar photographs used in this brochure are courtesy of Mount Wilson and Palomar.

Science

Science experiments are designed to study the discipline areas of geophysics, physics of the upper atmosphere, physics of the interplanetary medium, solar studies supplementing ATM, and both galactic and intergalactic astronomy. Portrayed is experiment S019 which will be used to perform a partial survey of Milky Way star fields, designed to obtain UV spectra.

Biomedical

The biomedical experiments are planned to determine the effect of long-duration space flight on the crew. Major areas of interest are nutritional and musculoskeletal function; cardiovascular function; hematology and immunology; neurophysiology; pulmonary function; and metabolism. Man's metabolic effectiveness in space will be evaluated by experiment M171 to determine long-duration mission requirements for logistics resupply, environmental control, and task planning.

Technology

The technology experiments are designed to make use of the space environment to study its effect on various scientific phenomena and industrial arts. The knowledge gained through these experiments will be applied to future applications of the space environment for the manufacture and retrieval of valuable products for use on earth. The M512 experiment, shown here, is designed to study molten metal phenomena in the space environment.

Earth Resources

Earth resources experiments are designed to support the development of sensor and applications technology required for the design of operational spacecraft systems. These systems form an integral part of an earth resources development program. The approved Skylab earth resources experiments include a multispectral photographic facility, an infrared spectrometer, a 10-band multispectral scanner, and a microwave radiometer-scatterometer. These experiments will be used to determine the extent to which earth resources data can be secured from selected earth sites.

Crew Operations

These experiments are designed to evaluate and demonstrate engineering developments and hardware aimed at facilitating the functioning of the crew in the space environment. Experiment M509, the Astronaut Maneuvering Unit, will be used to obtain data on mechanical and human factors problems encountered by man using maneuvering devices.

Evporimente

M172 Body Mass Measurement

M415 Thermal Control Coatings

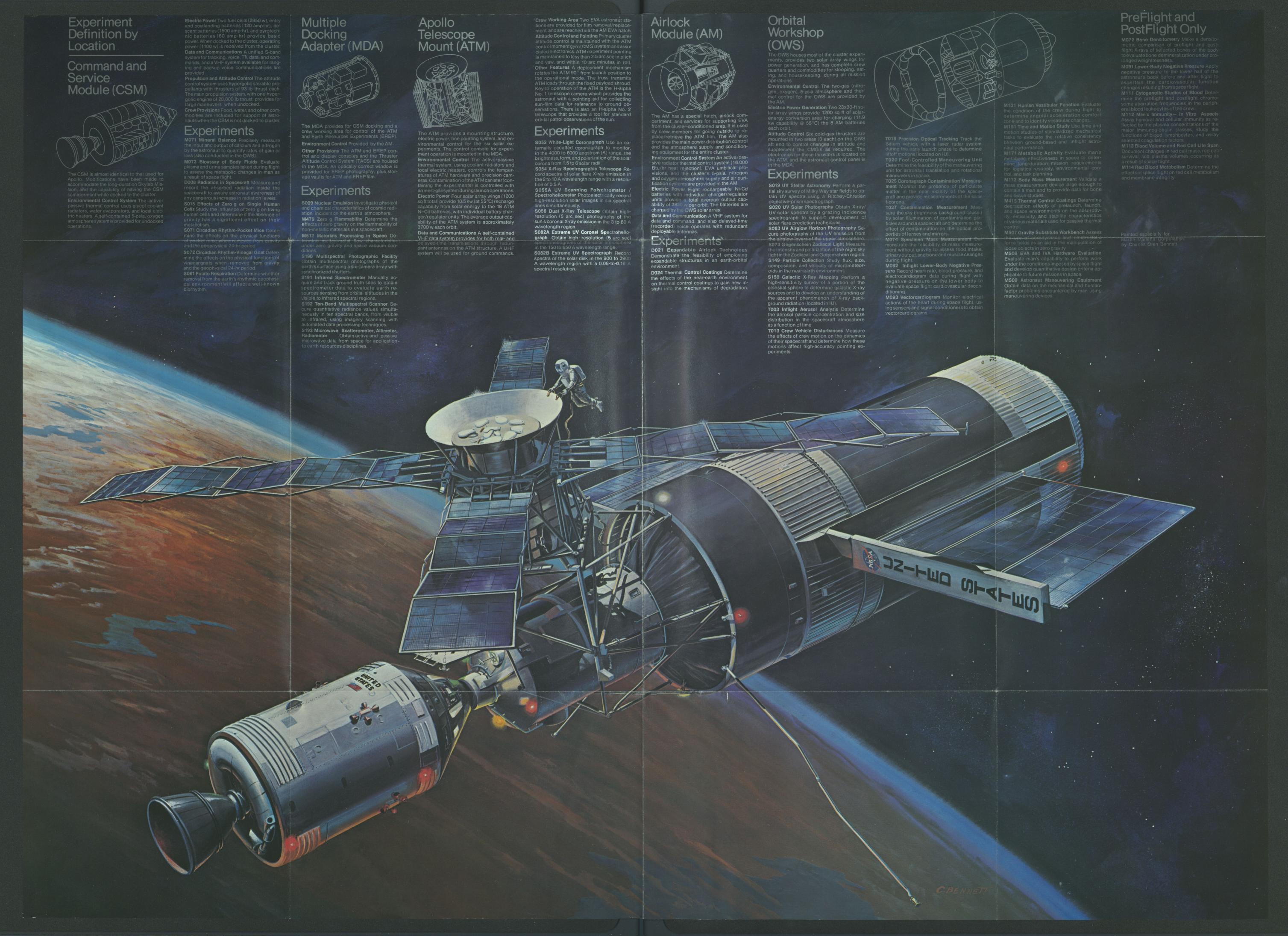
003 Inflight Aerosol Analysis

Experiments										
Number		Agency	Investigator		Flights					
S052	White-Light Coronagraph	MSFC	Dr. Gordon Newkirk, High Altitude Observatory, Boulder	2 X	3 X	4 X				
S054	X-Ray Spectrographic Telescope	MSFC	Dr. M. Zombeck, American Science & Engineering, Cambridge, Mass.	X	X	X				
S055A	UV Scanning Polychromator Spectroheliometer	MSFC	Dr. Edward Reeves, Harvard College Observatory		Χ	X				
S056	Dual X-Ray Telescope	MSFC	Mr. James Milligan, MSFC		Χ	X				
S082A	Extreme UV Coronal	MSFC	Mr. J. D. Purcell, Naval Research		Χ	X				
	Spectroheliograph		Laboratory, Washington, D.C. Mr. J.D. Purcell, Naval Research		V					
S082B	Extreme UV Spectrograph	MSFC	Mr. J. D. Purcell, Naval Research Laboratory, Washington, D.C.		Х	X				
S009	Nuclear Emulsion	MSFC	Dr. M. M. Shapiro, USN Research Lab.		X					
S019	UV Stellar Astronomy	MSC	Dr. K. G. Henize & Dr. James Wray, Northwestern University		^					
S020	X-Ray UV Solar Photography	MSC	Dr. R. Tousey, USN Research Lab.							
S061	Potato Respiration	MSC	Dr. B. W. Pince, Space Defense Corp.		· V	X				
S063	UV Airglow Horizon Photography	MSC	Dr. D. Packer, USN Research Lab.		X					
S073	Gegenschein Zodiacal Light	MSFC	Dr. J. Weinberg, Dudley Obs.							
S149	Particle Collection	MSC	Dr. C. L. Hemmenway, Dudley Obs.	X	X					
S150	Galactic X-Ray Mapping	MSFC	Dr. W. Kraushaar, Univ. of Wisconsin	V						
S190	Multispectral Photographic Facility	MSC	Mr. A. L. Grandfield, MSC	X	Х	<u> </u>				
S191	Infrared Spectrometer	MSC	Dr. T. Barnett, MSC	X	X	X				
S192	Ten-Band Multispectral Scanner	MSC	Dr. C. L. Korb, MSC	X	Χ	X				
S193	Microwave Scatterometer	MSC	Mr. D. Evans, MSC	X	X	X				
D008	Radiation in Spacecraft	AF MSC	Capt. M. F. Schneider, USAF							
D021	Expandable Airlock Technology	AF MSFC	Mr. F.W. Forbes, USAF, WPAFB	X	X					
D024	Thermal Control Coatings	AF MSFC	Mr. Carl Boebel, USAF, WPAFB		Х					
M512	Material Processing in Space	MSFC	Mr. P. G. Parks, MSFC	X						
S015	Effects of Zero g on Human Cells	MSC	Dr. P.O. Montgomery, Dallas County Hospital	X						
S071	Circadian Rhythm, Pocket Mice	ARC	Dr. C.S. Pittendrigh, Princeton University		X					
S072	Circadian Rhythm, Vinegar Gnat	ARC	Dr. C. S. Pittendrigh, Princeton University	41	X					
T013	Crew Vehicle Disturbances	LaRC	Mr. B. A. Conway, LaRC		X	X				
T018	Precision Optical Tracking	MSFC	Mr. John Gould, MSFC							
T025	Coronagraph Contamination Measurement	MSC	Dr. G.P. Bonner, MSC		Х					
T027	Contamination Measurement	MSFC	Dr. J. Muscari, Martin Marietta Corp.							
M479	Zero-g Flammability	MSFC	Mr. Howard Kimzey, MSC	X	Х					
M507	Gravity Substitute Workbench	MSFC	Mr. J. Rendall, MSFC							
M508	EVA and IVA Hardware Evaluation	MSC	Mr. John Jackson, MSC		X					
M509	Astronaut Maneuvering Equipment	MSC	Maj. C. E. Whitsett, USAF		X					
T020	Foot-Controlled Maneuvering Unit	LaRC	Mr. D. E. Hewes, LaRC		X					
M071	Mineral Balance	MSC	Dr. G. D. Whedon, National Institute of Health	X	X	X				
M072	Bone Densitometry	MSC	Dr. Pauline Mack, Texas Womens' University	X	X	X				
M073	Bioassay of Body Fluids	MSC	Dr. C. Leach, MSC	X	X	X				
M074	Specimen Mass Measurement	MSC	Col. John Ord, USAF, Brooks AFB	X	X	X				
M091	Lower Body Negative Pressure	MSC	Col. John Ord, USAF, Brooks AFB	X	X	X				
M092	Inflight Lower Body Negative Pressure	MSC	Dr. R.J. Johnson, M.D., MSC							
M093	Vectorcardiogram	MSC	Capt. Newton W. Allebach, USN Bureau of Medicine & Surgery	X	X	Х				
M111	Cytogenetic Studies of Blood	MSC	Dr. M. Shaw, Univ. of Texas Medical Center		X	X				
M112	Man's Immunity in Vitro Aspects	MSC	Dr. Stephen Ritzman, Shriners' Burns Institute	X		X				
M113	Blood Volume & Red Cell Life Span	MSC	Dr. Phillip Johnson, Baylor Univ.	X	X	$-\frac{x}{x}$				
M114 M131	Red Blood Cell Metabolism Human Vestibular Function	MSC MSC	Mr. Charles Mengel Univ. of Missouri Dr. Ashton Graybiel, M.D. Naval Aviation Medical Institute	X	X					
M151	Time and Motion Study	MSC	Dr. J. F. Kubis, Fordham Univ.	X	X	X				
M171	Metabolic Activity	MSC	Mr. Edward Michel, MSC	X	X	$\frac{\lambda}{X}$				

Col. John Ord, USAF, Brooks AFB

Mr. E. C. McKannon, MSFC

Dr. W. Leavitt, ERC



Roles and Responsibilities

National Aeronautics and Space Administration

Office of Manned Space Flight-Washington, D.C. The Skylab Program Office is responsible for directing, integrating, and evaluating all phases of Skylab to ensure the success of each flight mission and the program as a whole. The organization provides for the execution of functional responsibilities in the areas of program integration and control, test, reliability, quality and safety, systems engineering, and operations. The directives of the OMSF Skylab Program Office are implemented by the office at each of the responsible NASA Centers.

Marshall Space Flight Center—Huntsville, Alabama MSFC has program management responsibility for:

- Developing all Saturn Workshop hardware elements including the Orbital Workshop, Airlock Module, Multiple Docking Adapter, and Apollo Telescope Mount;
- Developing assigned experiments and supporting hardware;
- Integrating assigned experiments and support systems into the Saturn Workshop flight hardware;
- Overall systems engineering and integration to assure the compatibility and integration of the complete mission hardware for each flight;
- Flight evaluation.

MSFC is also responsible for providing the Saturn IB and Saturn V launch vehicles and for making any required vehicle modifications

Manned Spacecraft Center – Houston, Texas MSC has responsibility for:

- Development of the Modified Command and Service Modules for the program;
- Development of the Spacecraft Launch Adapter (SLA) for manned launches;
- Development of assigned experiments, crew systems, medical equipment, food, and other crew supporting hardware;
- Integrating experiments to be carried in the CSM and providing for stowage in the CSM of experiment data and hardware designated for return from orbit;
- Mission analysis, including mission requirements development, detailed mission flight planning and pre-flight preparations;
- Providing and training flight crews;
- Planning and executing mission control, flight operations, and recovery activity;
- Mission evaluation.

John F. Kennedy Space Center—Florida KSC has responsibility for:

- Providing launch facilities for Flights 1 through 4;
- Preparing checkout procedures and accomplishing the prelaunch checkout;
- Planning and executing launch operations.

Major Skylab Cluster and Vehicle Element Contractors

The Boeing Company Responsible for the production of the first stage of the Saturn V launch vehicle. This stage is produced by Boeing at the NASA Michoud Assembly Facility and at the Mississippi Test Facility located near New Orleans, Louisiana.

Chrysler Corporation Responsible for the production of the first stage of the Saturn IB launch vehicle. The production is also accomplished at the NASA Michoud Assembly Facility.

Martin Marietta Corporation Role includes cluster payload integration responsibilities involving systems engineering analysis and evaluation of the overall cluster plus module interface definition and evaluation. Crew related responsibilities are oriented toward the preflight support of crew operations, crew training, and real-time mission support for specified hardware.

Martin Marietta is responsible for Multiple Docking Adapter hardware modification, equipment installation, and checkout. Also, the development and production of the ATM Control and Display Console is performed by The Bendix Corporation under contract to Martin Marietta. Experiment management is another MMC role and involves the development and production of assigned experiments, including portions of M171, M509, S019, T020, and T027.

McDonnell Douglas Corporation 'Responsible for the design, development, fabrication, equipment installation, testing, and checkout of the Orbital Workshop and the Airlock Module. Included in these modules are the prime electrical and environmental control systems for the entire cluster. The McDonnell Douglas is responsible for providing habitable living quarters for the astronauts in the Orbital Workshop. This involves the interior arrangement and design of the living and work areas and responsibility for the sleeping, eating, and personal hygiene facilities. In addition, they have responsibility for the Payload Shroud and the Deployment Assembly for the Apollo Telescope Mount and the S-IVB stage for Saturn launch vehicles.

North American Rockwell Corporation Responsible for modifying the Apollo Command and Service Module to meet the requirements of the Skylab Program. These modifications are required to extend the life of the CSM to 56 days while docked to the SWS. Significant modifications will be made to the thermal control system, service propulsion system, cryogenic storage system, and electrical power system, including the addition of a descent battery pack. NAR has design, development, production, testing, and checkout responsibility for the basic Apollo CSM and the modifications reguired for Skylab. North American Rockwell also developed and produced the F-1 and J-2 engines that are used in the various stages of the Saturn V launch vehicle. NAR also has total development and manufacturing responsibility for the second stage of the Saturn V

