

-2- INSTRUMENT UNIT TO NAVIGATE

Developed by NASA's Marshall Space Flight Center and associated contractors, including IBM, the three-foot-high IU is responsible for:

- * Navigating the vehicle
- * Generating steering commands
- * Control of the booster stage separation
- * Engine shutdown
- * Communications of vehicle position
and other data to the ground

During the 10 minutes of powered flight, the 7 million calculations will be tallied by the IU's launch vehicle digital computer (LVDC). They represent navigation, guidance, sequencing and steering instructions issued by the LVDC, and later will be used to reconstruct the vehicle's actual trajectory.

A companion to the LVDC, the launch vehicle data adapter (LVDA) is designed to receive 1,000 separate measurements --- 100 a minute --- of vehicle acceleration, and switch these data to the LVDC. At the same time, the LVDA is designed to receive 45,000 separate measurements of the vehicle's direction, relaying these data to the LVDC so that it can issue 45,000 steering signals to the vehicle via the LVDA and the Flight Control Computer.

Immediately after S-IB cutoff, the IU will signal staging commands. Approximately 3 seconds after staging, the IU will issue the command for the S-IVB main engine ignition, and less than a half-a-minute later it will command the jettisoning of the Launch Escape System (LES).

Shortly after S-IVB ignition, active guidance is initiated by the IU. The control commands issued by the LVDC to the Flight Control Computer will steer the vehicle to predetermined cutoff conditions. Separation of the S-IVB and the IU from the payload should occur about 4 minutes after S-IVB engine cutoff.

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After payload separation, the IU, through the LVDC, the Flight Control Computer, and the S-IVB auxiliary propulsion system, is programmed to perform several attitude change maneuvers. The computer data will be transmitted to ground tracking stations via the Instrumentation system. (See art work attached.)

Before the spent S-IVB stage carrying the IU splashes down in the Atlantic, the telemetry equipment will have relayed 6,480 numbers every second, or about 3,900,000 numbers during the 10 minutes of powered flight. These numbers represent temperatures, voltages, currents, physical measurements and others. These results will be carefully scrutinized in the days and weeks following the flight to determine how well IU equipment performed.

On future Saturn flights, the IU will stabilize the S-IVB/IU, (by issuing commands to start and stop the auxiliary propulsion engines located on the forward skirt of the S-IVB stage) during the turnaround and docking maneuvers of the command and service modules. On the Saturn V launch vehicle destined to send U.S. astronauts toward the moon, the IU will put the spacecraft into a lunar transfer trajectory before it separates.

All of the IU's six subsystems will be tested during this flight. They are:

STRUCTURAL: Manufactured in three 120-degree segments, each consists of thin-wall aluminum alloy face sheets bonded over a core of aluminum honeycomb. The five other systems are mounted on the inside surface. Fully-loaded, the IU weighs about 4,400 pounds.

ENVIRONMENTAL CONTROL: Thirty-two thermal conditioning units, called cold plates, cool the complex electronic components in the S-IVB and the IU. This cooling is done both on the launch pad and in flight.

GUIDANCE AND FLIGHT CONTROL: An inertial platform (ST-124M) made by Bendix, an IBM digital guidance computer, and an analog control computer manufactured by Electronics Communications, Inc., make up this system.

INSTRUMENTATION: Some 300 IU measurements will be taken on this first flight. Sensors, or transducers, located throughout the IU will measure movements, pressures, sound levels, temperatures and vibrations, as well as electrical signals --- voltage, currents, and frequencies. The telemetry portion of the Instrumentation system will send these measurements to earth for evaluation.

ELECTRICAL: Power to operate the other systems and the emergency detection equipment, which monitors thrust for both powered stages, guidance computer status, attitude error, and angle of attack is in this system. (Electrical power during pre-launch comes from ground sources through the umbilical connection. Approximately 30 seconds prior to liftoff, power responsibility is transferred to the IU's four 28-volt alkaline silver zinc batteries.)

IBM RESPONSIBILITY

IBM is prime contractor to NASA for the assembly and test of the IU. The Marshall Space Flight Center and IBM are jointly responsible for assembling and testing the first four flight models. In addition to developing and building the LVDC and its link with other IU systems, the LVDA, IBM is preparing both ground computer and launch vehicle digital computer programs.

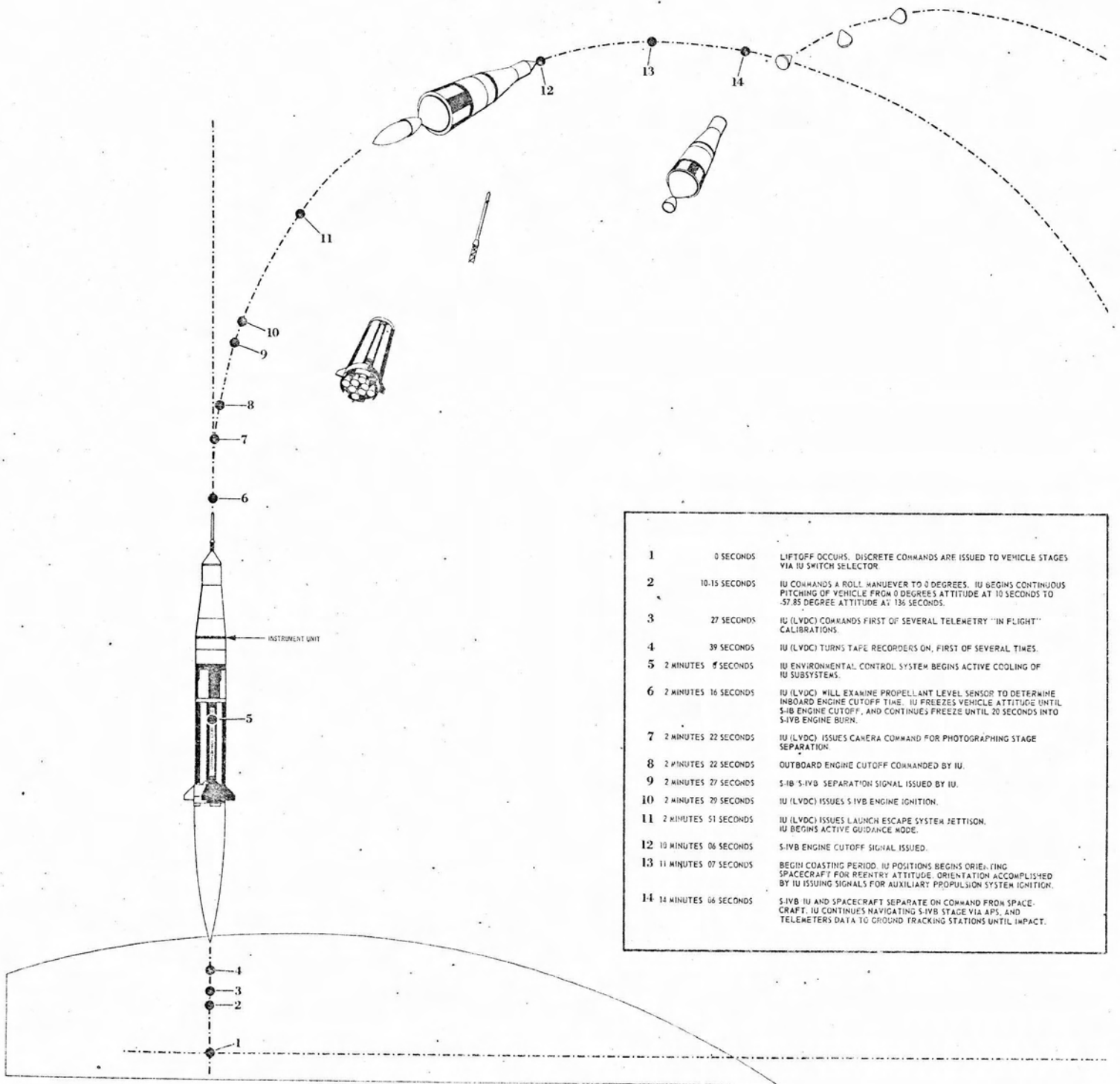
Beginning with the fifth flight model (IU 205), IBM will assume full responsibility for assembly and test of the Instrument Unit. At the present time, IBM is responsible for IU activities at the Kennedy Space Center. This includes facilities installation, ground support handling and electrical support equipment, all IU tests, and IU launch activities. The \$182 million contract calls for 27 IU's --- 12 for the Saturn IB and 15 for the Saturn V.

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FSD-2

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INSTRUMENT UNIT ACTIVITY FROM LIFTOFF



| | | |
|----|-----------------------|---|
| 1 | 0 SECONDS | LIFTOFF OCCURS. DISCRETE COMMANDS ARE ISSUED TO VEHICLE STAGES VIA IU SWITCH SELECTOR |
| 2 | 10-15 SECONDS | IU COMMANDS A ROLL MANUEVER TO 0 DEGREES. IU BEGINS CONTINUOUS PITCHING OF VEHICLE FROM 0 DEGREES ATTITUDE AT 10 SECONDS TO -57.85 DEGREE ATTITUDE AT 15 SECONDS. |
| 3 | 27 SECONDS | IU (LVDC) COMMANDS FIRST OF SEVERAL TELEMETRY "IN FLIGHT" CALIBRATIONS |
| 4 | 39 SECONDS | IU (LVDC) TURNS TAPE RECORDERS ON, FIRST OF SEVERAL TIMES. |
| 5 | 2 MINUTES 8 SECONDS | IU ENVIRONMENTAL CONTROL SYSTEM BEGINS ACTIVE COOLING OF IU SUBSYSTEMS. |
| 6 | 2 MINUTES 16 SECONDS | IU (LVDC) WILL EXAMINE PROPELLANT LEVEL SENSOR TO DETERMINE INBOARD ENGINE CUTOFF TIME. IU FREEZES VEHICLE ATTITUDE UNTIL S-IB ENGINE CUTOFF, AND CONTINUES FREEZE UNTIL 20 SECONDS INTO S-IVB ENGINE BURN. |
| 7 | 2 MINUTES 22 SECONDS | IU (LVDC) ISSUES CAMERA COMMAND FOR PHOTOGRAPHING STAGE SEPARATION |
| 8 | 2 MINUTES 22 SECONDS | OUTBOARD ENGINE CUTOFF COMMANDED BY IU. |
| 9 | 2 MINUTES 27 SECONDS | S-IB S-IVB SEPARATION SIGNAL ISSUED BY IU. |
| 10 | 2 MINUTES 29 SECONDS | IU (LVDC) ISSUES S-IVB ENGINE IGNITION. |
| 11 | 2 MINUTES 51 SECONDS | IU (LVDC) ISSUES LAUNCH ESCAPE SYSTEM JETTISON. IU BEGINS ACTIVE GUIDANCE MODE. |
| 12 | 10 MINUTES 06 SECONDS | S-IVB ENGINE CUTOFF SIGNAL ISSUED. |
| 13 | 11 MINUTES 07 SECONDS | BEGIN COASTING PERIOD. IU POSITIONING BEGINS ORIENTING SPACECRAFT FOR REENTRY ATTITUDE. ORIENTATION ACCOMPLISHED BY IU ISSUING SIGNALS FOR AUXILIARY PROPULSION SYSTEM IGNITION. |
| 14 | 14 MINUTES 06 SECONDS | S-IVB IU AND SPACECRAFT SEPARATE ON COMMAND FROM SPACECRAFT. IU CONTINUES NAVIGATING S-IVB STAGE VIA APS, AND TELEMETERS DATA TO GROUND TRACKING STATIONS UNTIL IMPACT. |

TYPICAL SATURN IB/V INSTRUMENT UNIT

LEGEND

TELEMETRY

- 33 MULTIPLEXER ASSY, P1
- 32 TM RF ASSY, F2
- 28 TM ASSY, F2
- 52 MULTIPLEXER ASSY, F2
- 26 TM RF ASSY, S1
- 29 TAPE RECORDER
- 23 SLOW SPEED MULTIPLEXER
- 24 TM ASSY, S1
- 25 TM ASSY, F1
- 20 TM ASSY, F1
- 22 PCM RF ASSY
- 38 TM CALIBRATOR AND TV CALIBRATOR POWER AND CONTROL
- 10 REMOTE DIGITAL SUBMULTIPLEXER
- 11 DDAS COMPUTER INTERFACE UNIT
- 8 REMOTE DIGITAL MULTIPLEXER

RADIO FREQUENCY

- 48 TELEMETRY POWER DIVIDER
- 1 COAXIAL TERMINATION
- 49 COAXIAL SWITCH
- 34 TM RF COUPLER
- 30 VOLTAGE POWER DIVIDER
- 52 COMMAND DIRECTIONAL COUPLER
- 63 COMMAND GUIDANCE RECEIVER
- 64 COMMAND GUIDANCE RECEIVER
- 53 AZUSA TRANSP.
- 54 C-BAND TRANSP.
- 55 AZUSA RI FILTER

ELECTRICAL

- 41 AUXILIARY POWER DISTRIBUTOR
- 42 36 VOLT POWER SUPPLY
- 40 POWER DISTRIBUTOR
- 36 BATTERY
- 35 BATTERY
- 33 BATTERY POWER DISTRIBUTOR
- 43 MEASURING DISTRIBUTOR
- 44 MEASURING DISTRIBUTOR
- 18 MEASURING VOLTAGE SUPPLY
- 19 MEASURING DISTRIBUTOR
- 45 EDGE SELECTOR

GUIDANCE AND CONTROL

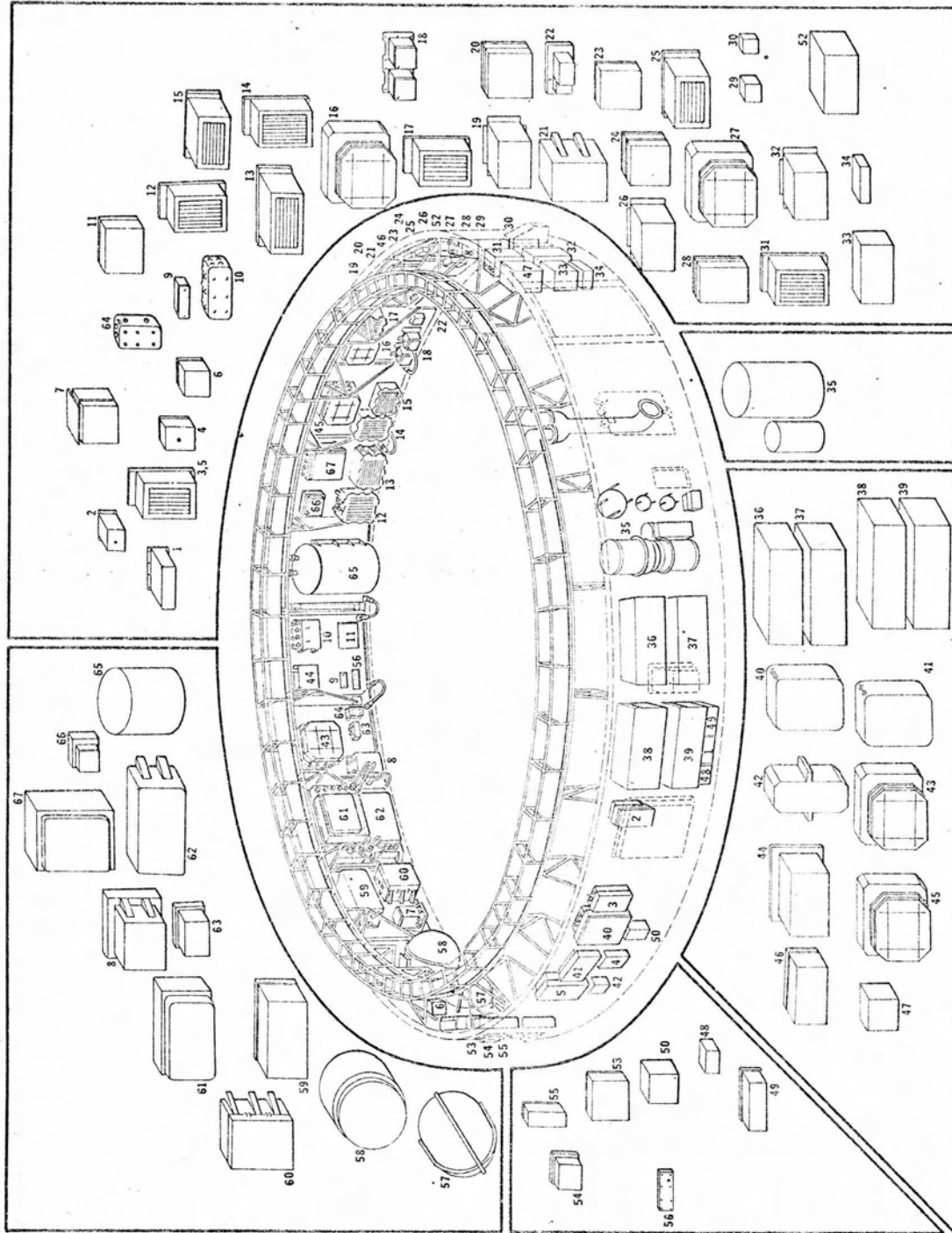
- 3 CONTROL ADDEL PRIN
- 40 EDS CONTROL RATE DYRO
- 57 CONTROL SIGNAL PROCESSOR
- 65 FLIGHT CONTROL COMPUTER
- 61 LAUNCH VEHICLE DATA ADAPTER
- 62 LAUNCH DIGITAL COMPUTER
- 60 PLATFORM AC POWER SUPPLY
- 59 PLATFORM ELECTRONICS ASSY
- ACCELEROMETER SIGNAL CONDITIONER
- 56 ST124 PLATFORM ASSY
- 6 CONTROL ACCEL. TVR

ENVIRONMENTAL CONTROL

- 50 ELECTRIC CONTROLLER ASSY
- 35 WATER METEORAL SYSTEM
- 37 AIR BATTERY SUPPLY

MEASUREMENT

- 3 MEASURING RACK
- 4 MEASURING RACK
- 1 MEASURING RACK
- 17 MEASURING RACK
- 15 MEASURING RACK
- 14 MEASURING RACK
- 12 MEASURING RACK
- 11 MEASURING RACK
- 43 CONTROL DISTRIBUTOR



TELEMETRY, RADIO FREQUENCY AND MEASUREMENT COMPRISE THE INSTRUMENTATION SYSTEM