2 003	fror MSFC.	ROUTING SL	IP		
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CT: Draft Script Saturn I/IB Quarterly Film Report No. 25

Lee:

Due to time limitations and knowledge that you were working on pages 4 through 8, I did not review those pages, nor the engine section on pages 18 and 19.

Return of this draft script with suggested corrections is in no way to be interpreted as script approval even after indicated revisions are made. Please furnish I-I/IB-C with a revised draft script as soon as possible so that necessary concurrence can be obtained from Saturn I/IB elements.

I-I/IB-C	G: Ladner	10/1/65
MSEC - Form 183 (Ray Fa	beuger 1961)	

DRAFT SCRIPT

for

•

SATURN I/IB QUARTERLY FILM REPORT

NO. 14 25

(Covering July, August, September, 1965)

FILM

Scene 1--

NASA Seal

Scene 2--

"The George C. Marshall Space

Flight Center Presents"

Scene 3--

Artwork, the pop-on words over artowrk, "Saturn I/IB"

Scene 4--

Preparations for launch of SA-10. Show delivery, inspection, checkout, and assembly of components for SA-10. Saturn I/IB Quarterly Film 35 Report No. 24 covers progress during the period July, August, September, 1965.

1

Highlighting this quarter was the successful launch and flight SUSCESSFI of the tenth Saturn I, SA-10, and closing out the Saturn I Sauther vertile the third successful orbiting of . program with 19 success's but of 12 schedule. a Meteoroid Technology Satellite. Late last quarter, launch vehicle had been created erection was completed at the pretainch festing storted . Cape and was being tested. The spacecraft (consisting of Pegasus C within the Boilerplate plate Service Model and Command Models) was erected atop SA-10 Jon UUNZ

FILM

The overall flight objectives of SA-10 were to: provide and evaluate meteoroid data in near -earth-orbit; continue development of launch vehicle iterative guidance mode; and continue evaluation of system *Meteorice Technology* accuracy; 2nd place the Payson Science in hear Carth other. The punctum of the Payson is to provide meteoroid data on rearconth space.

2

Pre-launch checkout of SA-10 progressed satisfactorily. Following checkout, countdown demonstration testing was successfully completed. Countdown began within the scheduled time frame.

SA-10 liftoff occurred July 30th at 8 a.m., Eastern Standard Time.

SA-10, the second vehicle to use an industry:-Oproduced booster marked a record of ten-out-of-ten highly successful flights.

Scene 5---

Show SA-10 on pad.

Show countdown demonstration

scenes, then back to SA-10 2 cturing (Blackhuse Scenes)

Scene 6---

Show SA-10 on launch pad prior to engine ignition, show brief countdown activity; then back to SA-10 on

-pad.

Scene 7

Engine ignition, vehicle release,

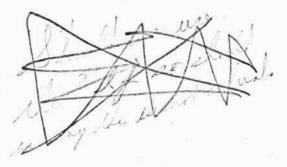
liftoff, tracking sequence.

Scene 8----

8

Show first stage burnout, then follow-up with second stage ignition and flight.

Scene 9---Kinescope on Pegasus B sequence (Note: no onboard camera footage for Pegasus C).



Scine 7.1 ----Use time effect to dissilve to Salara In Flight.

In unpresedented

the second man spactured by Chips NARRATION The first stage burned for 148 separation was good. seconds.

Douglos-build The second stage burned about 480 seconds, obtaining programmed cutoff velocity. Stage performance normal program de formance was satisfactory and marked a sixin the required orbit. out-of-six record for a Saturn -:

S-IV stage.

(The pulling scenes Bre prom Popasis & Amescene)

The Apollo Command and Service Module Jettisoned mechanically, (nad, like its predecessors, Pegasus C's wings successfully. deployed. Pegasus C is presently obtaining information concerning quantity and penetrating ability of meteoroids in the near-earths

The launch of the tenth and final

Saturn I launch vehicle, SA-10, classed into one of the most successed Rif brough to a close NASA's most programs in the history of pocketery. The first successful rocket program - a program which started this nation complete A plan percent of the moon with ten. on the road to the moon with ten. of 10 schedule launches.

Scene 10---

ABMA film showing Dr. von Braun

and General Medaris looking over blueprints and drawings related to Saturn rocket.

Scene 11----

Footage showing men examining blueprints, existing facilities, equipment and models of vehicles.

The sature - program has provided more then a hisvy NARRATION straight successes.. Saturn I has launch vehicle. It has previded the technological recorded an enviable list of acbase now being used in developing Salurn IB and eomplishments in its five-year launch Szturi I. histry having its beginning Musich at the Army Ballastic Agere The Saturn I program began In 1 in September 1958, under the leadership of Dr. Wernher von Braun Major The parpase : and General John Medaris, a flightprogram wolder BRAN Offer 14-59, W22 " - - --program was started within a little 2 1/2 Million-prodetrost clustered any one pint more than a year, including the staye. Skiely concepting the program has even development of a 12 million-poundto the development of 2 months from from Verele thrust, clustered-engine first stage. For scienciate pay laids

During the next few months, a study 41220 was made to determine the most expeditious manner for using existing tooling, hardware and facilities; the new pacification and ourselves for and to formulate a plan to meettest no for a new 20- lange senjele; and future requirements - which would for you and upplies sages. One is for weath include the technical knowledge of op these stilles wor the good is sentivarious contractors. to the Douglas Alector Co to devery and minupacture the steard stages Grag 35 Inness the bush a

3-51-10

development the protistage. The stage consisted IF 2 cluster of nine tanks and eight Hill errines. engines wire an improved version of the engine used por the Dupiter or I sther milliony mussiles. The First Stage Manufacturis was a static plang fest stage.

The

NARRATION

During March 1960 Fechnistand administ

The Saturn I development program, Control of the Secon Pregram was transferred Frim begun by the Department of Defense, ARPA to MASA. In Usly, the Garas C. Marsa. was transferred to NASA in 1959. In-Space Plight Center was actuated. The mailess early 1960, the Marshall Space Flightof the Contra wir the Ven Brown team of rucke Center was formed. 2 Cparts.

ation and assembly of a
test first stage was start

In April 1960, successful static Strated with the State Fining testing was performed on the stage. as program the stage was constant used to Modifications, design changes, and etable test madepleit in indesign changes additional firings were conducted to insure a more reliable vehicle. A final acceptance firing was held in late 1962.

> Two months later, assembly of the first stage, SA-1, got underway. Following final assembly and flight qualification testing, the first Marshall-built booster was shipped

to Cape Canaveral, August 1961. see was to your by barger species

built at modified to move the large fitst

Scene 12 ----

FILM

Footage showing official

transfer of Saturn pro-

gram from Department of

Defense to NASA.

Scene 13----

Footage showing various stages of first Static Test Vehicle.

Scene 14----

Show static firing of

first Static Test Vehicle.

A per winth earlier, Ostone May 1951 Fre Schan I The Bles of e burch when to 2 2-2 Fore Manchelis Valiate to apport the Aprila Proposa. The dear of changes caused this previous much be operative with the entered and reache. Scene 15---

Assembly of SA-1

(Stock footage) follow-

up with flight qualification

testing of stage.

Scene 16----

Flight of SA-I

(Stock footage)

Scene 17---

Flights of SA-2, 3, and 4. (Stock footage)

Scene 18---

Footage on assembly and

testing Douglas' S-IV stage, ship-

ment of stage and erection atop

S-I-V.

(Stock footage)

NARRATION At Capi Canavoral SA-I was then erected on the pad with using dummy upper stages, water ballasted.

At 10:06 a.m., October 27, 1961, the first Saturn I was launched. The flight lasted eight minutes and was considered highly successful.

Another Saturn I was launched April 25, 1962; a third, November 16, 1962; and a fourth, March 28, Ali wird Burecalful. 1963. Flight testing of these vehicles allowed for the continual development of the first stage, testing on str including engine-out-capabiliby, propulsion sistem and in Tumin testing of guidance and instrumentascentral in of francistry and start it is the in it tion and verification of launch sup-Englation in the encounced top A declaped engine out capability will alla tor Seturn to complete its mission with the last of one engine by directing properligt to correnting engines.)

Meanwhile, the Douglas Aircraft Co.

stage, called the S-IV. Following

testing and acceptance Douglas shipped read player f-1/ 5/276 the Marshall-ordered-second stage to

Scene 19---Flight of SA-5

(Stock footage)

Scene 20---Flight of SA-6 (Stock footage)

Scene 21---Flight of SA-7 (Stock footage)

Scene 22---Flight of SA-9 (Stock footage)

NARRATION

For maling when i pip the Cape to be placed on top of the fifth-Saturn-booster. (The SEE STAR 15 historia to and an its in 9: 0:0 pavela. 1. 1 1 - 2. 01011 21 SA-5 was launched January 29, 1964. It made a near perfect flight, MIS WILL placing more than 37,000 pounds Office into earth orbit. popilities plan reactions parts VIX 17 20 19 18.

A sixth Saturn was launched May 28, 1964, again with the first and second stages live; and again with a payload exceeding 37,000 pounds. Part of this orbiting package was on early model of an Apollo spacecraft. The flight of SA-6 teriminated the Saturn I R&D flights.

SA-7, the first operational flight vehicle, was launched September 18, 1964, and was highly successful. All major test objectives were met.

SA-9, launched on February 16, 1965, Technolog placed into orbit a Pegasus Meteoroid

Satellite, designed to obtain

information concerning quantity and penetrating ability in the nearearth orbit. The satillite was developed by Fairchild-Hiller, under MSFC management, for NASA's Office of Advanced Technology.

Scene 23---Show assembly, checkout and test of the booster for SA-8. Follow-up with launch of SA-8

Scene 24---

Flight of SA-8

The SA-8 booster was assembled, checked out, and tested at Marshall's Michoud Facilities. The Chryslerbuilt booster was the first industry produced first stage. 3n A. 1911 1/10

SA-8 was launched May 25, 1965. It was the ninth straight successful Saturn - placing the second meteoroid satellite in near-earth orbit.

Energia in forcomin From

SA-10's flight closed the Saturn I program with a completely successful record. The Saturn I program enabled great strides in guidance, instrumentation and aerodynamic capabilities 270 .already proved useful in the Saturn

IB program.

Marshall and its contractors are Acarily the part / sunch of - Saturnits -For example

Scene 26---

S-IV-201 component

assembly and checkout

Scene 27 ----

IV Checkout Station at IBM.

Scene 28----

Input from Douglas on S-IVB-201

NARRATION

Component assembly for the first rhightSaturn IB Instrument Unit, designated 201, was completed August 26.

Activation of IBM's Checkout Station was accomplished with IUcheckout of IV-201. Checkout continued through September with shipment to KSC scheduled for October.

On August 4, at Douglas' SACTO Facility, S-IVB-201 underwent two unsuccessful long-duration firings. Four days later, the stage was successfully fired for a period of 453 seconds. Post-static operations were then conducted through August 15th. The stage was removed from the Test Stand August 28th and preparations for shipment begun. On September 3, the stage was barged from SACTO and later shipped by sea to KSC, arriving September 18th.

Scene 29---

Chrysler input showing final checkout of S-IB-1, shipment from Michoud and arrival at KSC.

Scene 30---

Cape input showing S-IB-1 in Hangar AF. Followup with stages of erection into tower on L.C. 34.

NARRATION

It was housed in Hangar AF where structural modifications and repair of debonded insulation is in process.

S-IB-1 post-static checkout, started last quarter, was completed July 19th. Preparation for stage shipment from Chrysler-Michoud to KSC continued from mid-July through August 9th. It was shipped the same day arriving at the Cape August 14th.

The stage was moved into Hangar AF for fin installation. On August 11th it was erected on Launch Complex 34. About ten days later, stacking of the second stage, instrument unit and Beilegglate Apollo was completed in preparation for facilities checkout to prove compatibility of both the launch vehicle and launch facilities.

At Marfisall's Saturn IB Dynamic Test Area, modifications to the Test Stand, changeover to upper stage configuration, and re-installation of upper stages was completed July 29th.

UPper stage dynamic testing continued through the quarter with completiong of testing September 11th.

Following successful IB dynamic testing, conversion to Saturn V hardware configuration for use in Saturn V Dynamic test Program got underway.

Structural testing of the first three instrument units built by General Dynamics was successfully completed July 22nd.

FILM

Scene 31----

Show modifications and reinstallation of upper stages on Saturn IB Dynamic Test Stand

Scene 32----

Saturn IB Dynamic testing

Scene 33---Conversion from Saturn IB hardware to Saturn V hardware configuration.

Scene 34---Stock footage of structural testing of S-IV-200/500S at MSFC

Scene 35---

IBM input on NAA,

built structural test

unit

Scene 36---Static firings at Marshall on S-IB-2. Input from Chrysler.

NARRATION

The second in a series of structural test units assembled by IBM/Huntsville - using segments manufactured by North American Aviation, was rejected by MSFC due to discrepancies. Following necessary re-tooling, a second unit was assembled and delivered September 30th Preparation for testing and structural testing will start next quarter.

At Marshall, S-IE-2 underwent two successful routine static firings, the first on July 9th, the second on July 20th. The stage was then shipped to Michoud August 1st, arriving August 6th. Modification and repair to the stage continued throughout the quarter, until poststatic checkout began date September. Delivery to KSC is scheduled for mid-December.

Scene 37---

Input from Chrysler

on S-IB-3.

Scene 38---Input from Chrysler on S-IB-4

Scene 39---Input from Chrysler on S-IB-5

Scene 40---Input from Chrysler on S-IB-6 and S-IB-7

NARRATION

Also, at Chrysler, Michoud, S-IB-3 checkout, started late last quarter was completed August 14th. Preparations for stage shipment to Marshall continued to September 9th. It was shipped by barge the same day arriving September 16th. Static testing is scheduled for October.

S-IB-4 assembly was completed in checker September. Pre-static of the stage got underway September 13th and continued through the quarter.

Stage fabrication for S-IB-5 was completed July 15th. Tank clustering started the same day and was completed in mid-August. Stage assembly continued through remainder of quarter.

S-IB-6 Stage fabrication, started last quarter, continued through this period with tank clustering expected to begin next quarter.

S-IB-7 fabrication started

August 19th with fabrication of the lower thrust ring. Fabrication of the upper thrust ring began August 26th. All work effort continued through the remainder of the quarter.

Scene 41---

Input from Douglas on

S-IVB/202.

Scene 42---Input from Douglas on S-IVB/203 At Douglas' Huntington Beach Facility, S-IVB/202 checkout was terminated August 12th. It was shipped aboard the 4 NASA barge "ORION" August 28th; arriving Courtland Dock 3 days later. The stage was offloaded and installed in Beta Test Stand No. 3 the morning of September 2nd. Pre-firing operations are in process - with static firing and delivery to Cape Kennedy scheduled for next quarter.

S-IV-B/203 checkout, begun August 14th was terminated August 28th. The stage underwent final component installation through September 17th. The next day it was returned to the tower for combined manufacturing and checkout. FILM Scene 43---Input from Douglas on S-IVB/204

Scene 44---Input from Douglas on S-IVB/205

Scene 45---Input from Douglas on S-IVB/206

NARRATION

S-IVB/204 assembly operations, started last quarter, continued with joining of the forward and aft skirt and thrust structure in early September. On September 20th a J-2 engine was installed. System checkout started last quarter and will continue next period.

LOX and LH₂ tank installation for S-IBV/205 was completed this quarter. Insulation of the stage's LH tank was completed in early September. Modifications and repair are in process.

S-IVB/206 work progress continued with joining of the forward and aft common dome to form the common bulkhead. Assembly of the LOX tank was completed in mid-September. The stage was then shipped from Santa Monica to Huntington Beach for assembling the LH₂ and LOX tanks in the tower.

Scene 46---

Input from Douglas on

S-IVB/207

Scene 47--Douglas input showing work on Beta Stand No. 1.

Scene 48--

Stock footage showing component assembly of an IV.

NARRATION

Stage fabrication, for S-IVB/207 began early this quarter. Contractor efforts showed that by mid-September welding of the forward and aft common dome was completed. The domes went to the insulation bonding room for honeycomb insulation and bonding to form the commong bulkhead.

Following completion of Saturn V S-IV-B Battleship testing August 20th, preparations began for converting the stand for checkout and static firing S-IVB flight stages. Additional checkout equipment will be installed on the stand prior to the erection of the first flight stage, S-IVB/203.

At IBM, Huntsville, S-HV/202 component assembly, started last quarter, continued through September, with completion and checkout scheduled for next quarter. Shipment to the Cape is scheduled in December.

Scene 49--

Stock footage showing

structural and component

assembly of an IV

NARRATION

S-IV-203 structural assembly was completed in early September. Component assembly is in process with completion of assembly and unit checkout scheduled for next quarter. S-IV-204 structural segments furnished by North American Aviation were received at IBM September 15th and are now in receiving inspection.

Scene 50--

Cape input on Ground Support Equipment

for VLF-34

Scene 51--Static firing of J-2 eninge in MSFC's S-IVB Battleship Test Stand. At KSC, mechanical system equipment was delivered during this quarter for use at VLF-34. Most electrical system equipment has been received to date. Installation of GSE is scheduled for completion next quarter.

At Marshall, the second J-2 engine delivered by Rocketdyne underwent initial static firing during August in the Center's new S-IVB Battleship Test Stand.

Scene 52---

J-2 engine static firing

at Sanata Susana

(Stock footage)

Scene 53---

Additional J-2 engine

firings

Scene 54---

J-2 Product-improvement

program

OM-1869 (Confidential)

NARRATION

Rocketdyne's J-2 Engine Flight Rating Test series, begun last quarter, was completed July 21st at Santa Susana. Twenty-five firings were conducted for a total performance of 46 minutes. Deficiencies will be corrected prior to completion of engine qualification. FRT Engine Nr.2003 was disassembled for engineering inspection in August.

Engine Nr.2032 was acceptancetested and 200K Qualification Test Series began at Delta Two Test Stand in August. Qualification tests are due to be completed late next quarter.

Rocketdyne's J-2 product-improvement program included the manufacturing of a new canted-choke ring to offset the opening towards the turbine inlet, with the desired effect of reducing skin temperatures. A test run with the standard ring produced skin temperatures up to 1700 degrees Fahrenheit in the combustion zone. A test

run with the re-designed ring produced no apparent overheating. Maximum temperature was reduced approximately 370 degrees in each of more than 100 tests.

19

A new device, called a four-oxis numerical control measuring-inspection machine is being used by Rocketdyne in connection with J-2 injector assembly. It permits time reduction as well as increased reliability of measuring data, and fulfills Rocketdyne's integrated systems approval of using numerical control from design intent to finished component.

At Michoud, clean-up of the facility is still underway as a result of Hurrican#Betsy's strike September 9th. The wind and high water forced barges ontop land at the Michoud Dock. Superficial damage was experienced by structures, roads and grounds. No impact in schedule is expected as a result of the hurricane.

Scene 55--0M-1849

Scene 56---Input showing damage caused by Hurricane Betsy. 5

Scene 57--Flight of Super Guppy

to MSFC.

Scene 58---

Summary

FILM

The Super Guppy was flown into MSFC September 17th. NASA announced the selection of Aero Spacelines, Inc. of Van Nuys, California for negotiation of a contract to provide air transportation for large cargoes. The Super Guppy is capable of carrying both an S-IV-B and an instrument unit from Marshall to Cape Kennedy.

In summary, the months, July, August, and Spetember witnessed the close of the highly successful Saturn I program and major milestones within the IB program: Preparations for the flight of Saturn IB....,

.....continued Saturn IB stage
buildup.....,

...activation of Marshall's Battleship
Stage Facility...,

... Assembly, delivery and testing of Ground Support Equipment...,

... and new method, of transportation.