

**GEORGE C. MARSHALL SPACE FLIGHT CENTER**

HUNTSVILLE, ALABAMA

university of alabama in huntsville  
**saturn history**  
511 1671

X-14

SATURN HISTORY DOCUMENT  
University of Alabama Research Institute  
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**VISUAL AIDS LIBRARY**

**SLIDE GUIDE**

**GRAPHIC ENGINEERING AND MODELS BRANCH  
MANAGEMENT SERVICES OFFICE**

**MAY 1967**

National Aeronautics and Space Administration



GEORGE C. MARSHALL SPACE FLIGHT CENTER  
HUNTSVILLE, ALABAMA

# Memorandum

TO Slide Guide Recipients

DATE October 27, 1967

FROM Chief, Graphic Engineering and Models Branch, MS-G

SUBJECT Revisions to the Visual Aids Library Slide Guide

In order to provide you with current updated presentation material, the attached revisions should be made in your Visual Aids Library Slide Guide. Changes will be accomplished in the following manner:

1. Obsolete charts should be crossed out of the book.
2. Chart number changes should be made in ink.
3. New charts will be added by changing pages or inserting additional pages.

If your office has no further need for the Slide Guide or does not have time to make the required changes, please return it to this office for re-distribution to other users. Please notify this office of any changes to be made in the mailing addresses.

  
F. Duke



## THE FOLLOWING PAGES SHOULD BE REVISED AS INDICATED:

<u>PAGE NUMBER</u>	<u>ACTION</u>	<u>CHART NUMBER EFFECTED</u>
13	Obsolete	Cross Out Chart ED 825 Upper Left Corner
31	Obsolete	Cross Out Chart PA 126 Lower Left Corner
32	Change Number	Lower Left Chart to PA 117
35	Obsolete	Cross Out Charts, IND 2013 Upper Left Corner IND 2014 Upper Right Corner IND 2015 Lower Left Corner
41	Change Pages	Add ED 724 and IND 2045
109	Change Numbers	Lower Left Chart to Read MSFC-67-PA 116 and Lower Right Chart to Read MSFC 67-PA 118
198	Change Page	Add IND 7865
201	Change Pages	Obsolete IND 7200-1,2,3, Revise IND 7200-4
202	Change Pages	Revise IND 7200-5,6,7,8
203	Change Pages	Revise IND 7200-9,10,11,12
204	Change Pages	Revise IND 7200-13, Limit Use of IND 7200-14, 15, 17
208 A&B	Add New Page	Add MS-G 93-5-66, IND 7200-17, 18, MS-G 109 Add IND 7200-19, 20, 21, and 22
208 C&D	Add New Page	Add IND 7200-23, 24, and 25
216	Changing Pages	Add PA 3225-1, -2, and -3
216A	Add New Page	Add PA 3225-4 and -5
228 A&B	Add New Page	Add MS-G 5077, 5078, and MS-G 5079
232	Change Numbers	Upper Right Will Read MS-G 1316 Lower Left Will Read MS-G 1317
245	Change Number Obsolete	Lower Left ED-1302 To Read IND 2039 Lower Right MS-G 84-65
250	Obsolete	Upper Left Chart ED-1333
252	Add New Page	Add Charts MSFC-67-IND 1200-109

THE FOLLOWING PAGES SHOULD BE REVISED AS INDICATED:

<u>PAGE NUMBER</u>	<u>ACTION</u>	<u>CHART NUMBER EFFECTED</u>
256	Obsolete	Lower Right Chart RDO 2105
266	Change Numbers	Lower Left Chart Will Read R&DO 7453 Lower Right Chart Will Read R&DO 7454
268	Change Numbers	Upper Right Chart Will Read R&DO 7455
286	Change Page	Replace Numbers On Upper Right to R&DO 7447
395	Change Page	Add Chart MS-G 98-66
399	Change Numbers	Lower Right Chart Will Read IND 437
402	Obsolete	Lower Right Chart IND 401
407	Change Page	Add Chart PA 3223
418	Add New Page	Add NASA Charts S66-54560,63034,37910,54893 NASA S65-45737, 45746, NASA S67-16592
442A	Add New Page	Add Charts MS-G 113, 114, 115, and MS-108
451	Change Page	Add Chart PA 3243
452	Change Page	Add Charts PA 3239, 3240, 3241, 3242
47	Change Page	Add Chart ED 3508

## P R E F A C E

This reference document catalogues all MSFC oriented visual aids filed in the Visual Aids Library of Marshall Space Flight Center. These visual aids are updated by the Graphic Engineering & Models Branch, Industrial Operations Program Management Information Office, and the Research and Development Operations Management Office.

The purpose of the Visual Aids Library is to provide management data visuals in the form of slides (3 X 4 and 2 X 2), or black and white prints, to MSFC offices and laboratories, and other centers, who have a valid requirement. The visual aids are issued on a loan basis in order to obtain as wide a use for each visual and to assure that the latest revisions are incorporated in the issued item. Visuals may be ordered from the Visual Aids Library, located on the 10th floor of building 4200 (Phone 876-7237, 876-6960, 876-0983). In addition to the visuals published in this book, photographs from prime contractors are available from Industrial Operations, Program Management Information Office, Room 621, building 4201.

Visuals with erroneous or obsolete information should be brought to the attention of the Visual Aids Library, preferably in writing, so that corrections can be made immediately.

This publication will be kept current through distribution of pages of new visuals and notification will be made on obsolete visuals so they may be crossed out in the catalogue. Comments and suggestions concerning this publication will be greatly appreciated. Changes in the distribution lists should be directed to Mr. Gordon O. Willhite, or Mrs. Opal Tabor, Visual Aids Library, MS-G.



V. C. Sorensen  
Chief, Management Services Office  
George C. Marshall Space Flight Center

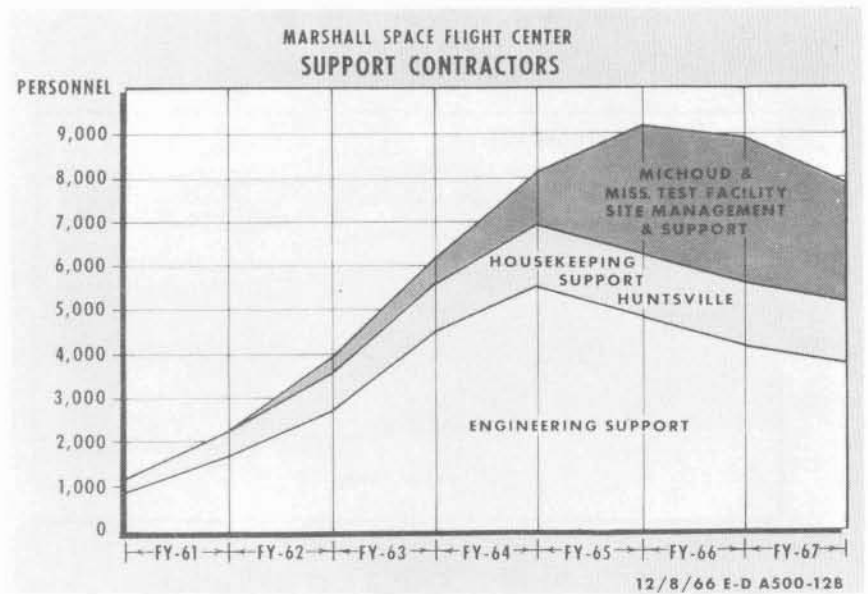
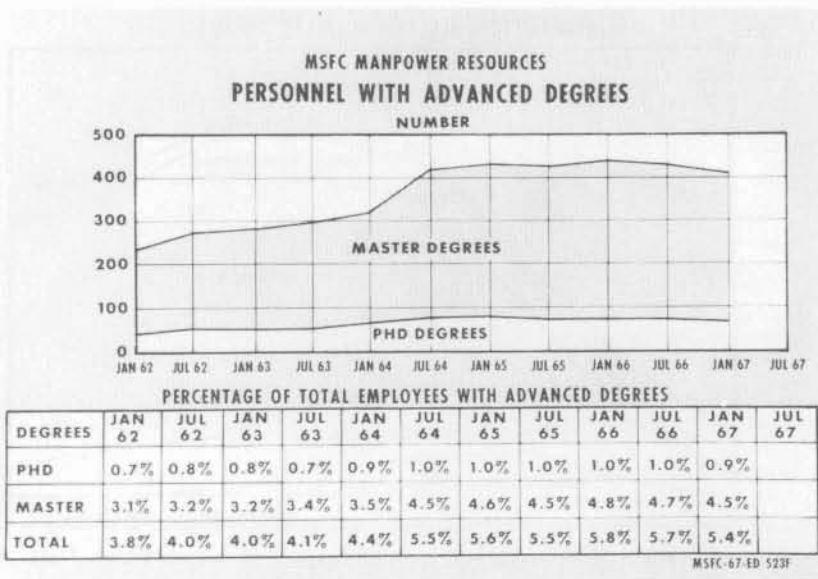
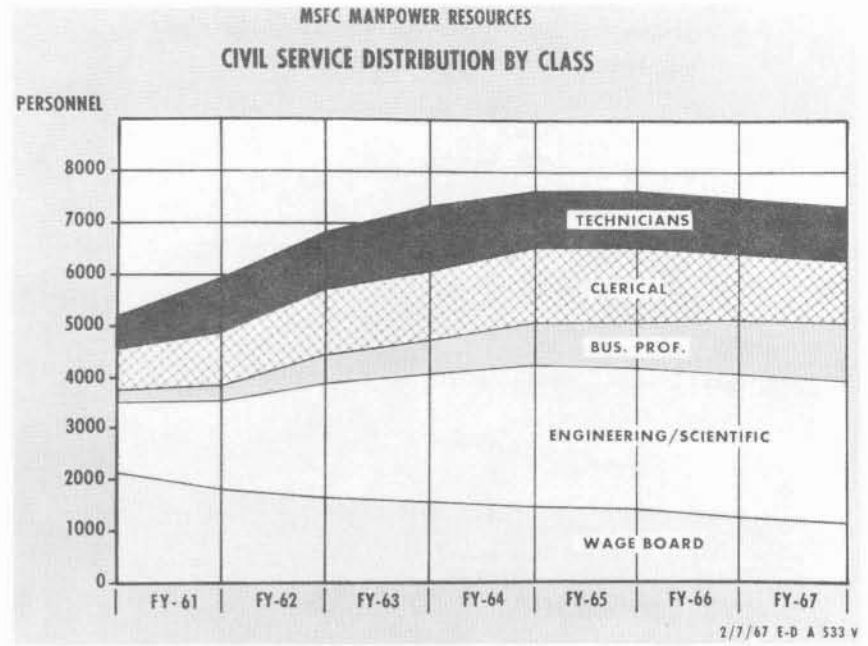
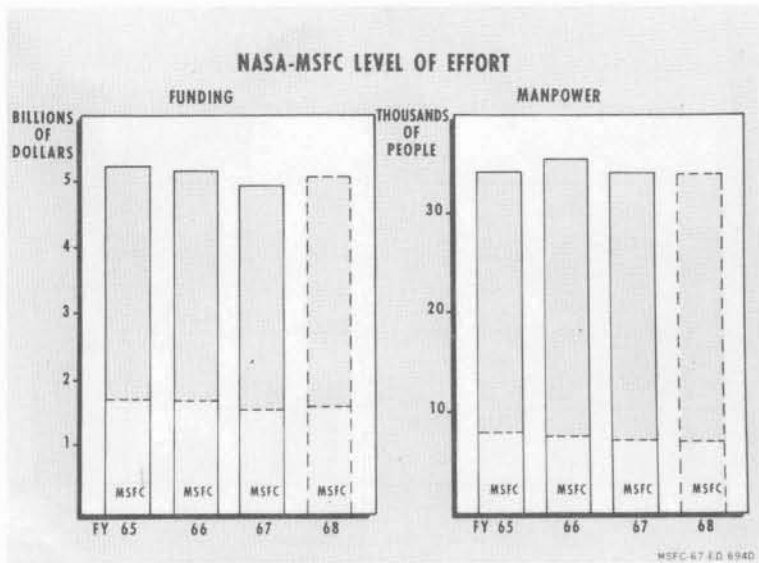
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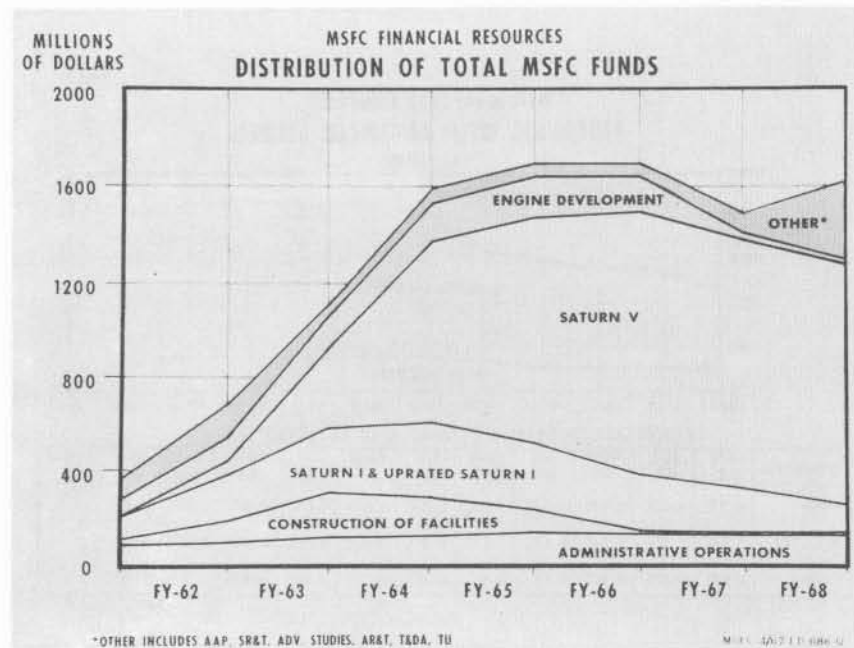
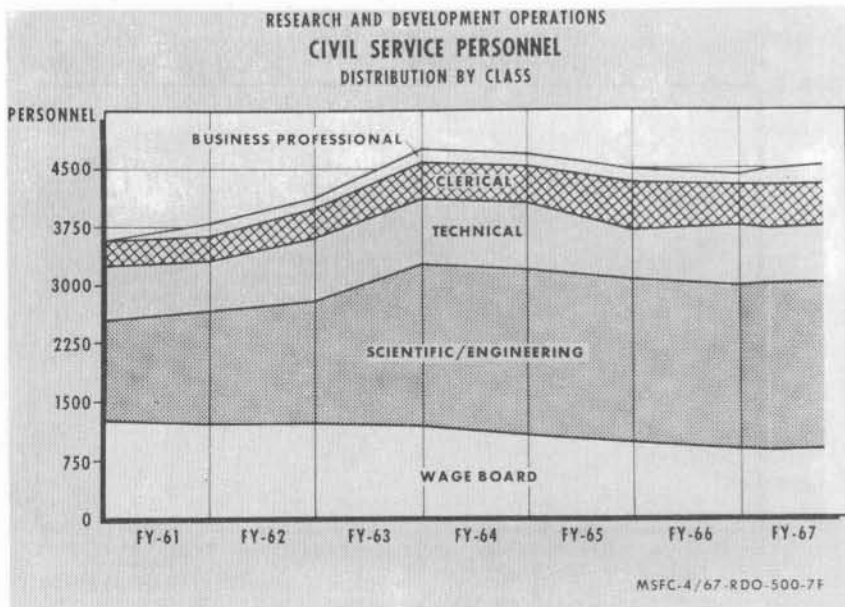
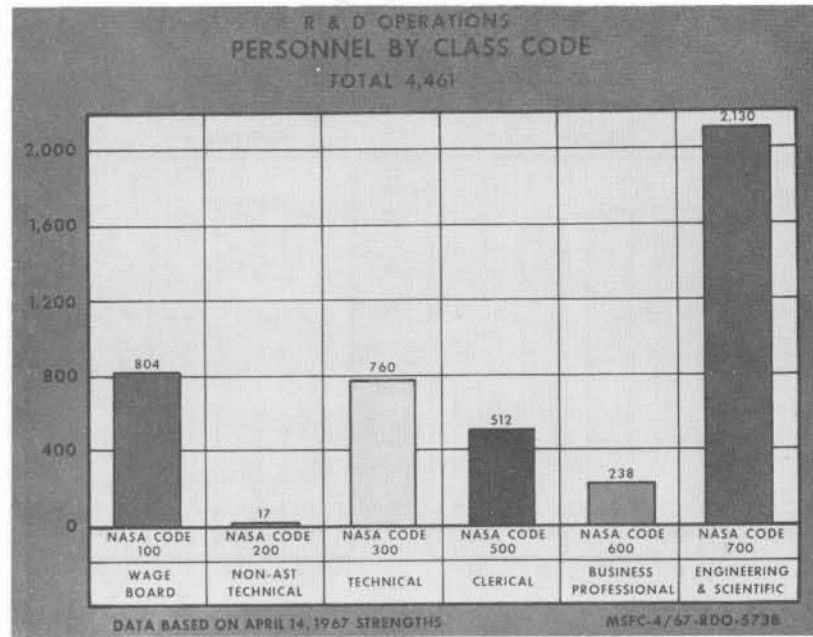
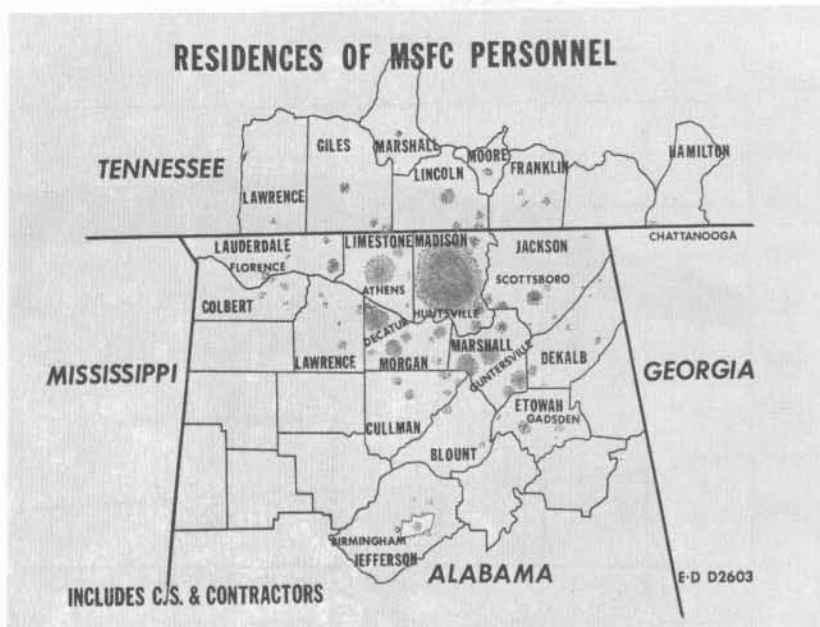
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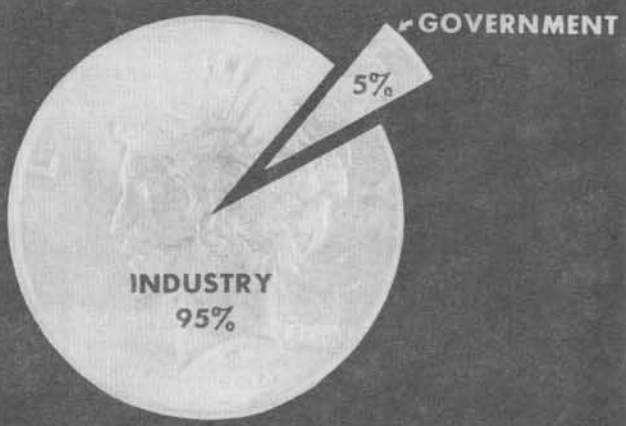






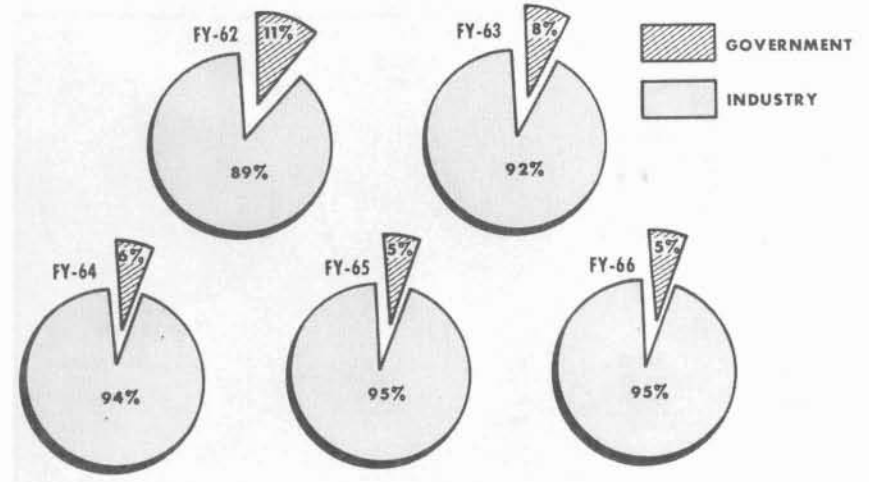
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FY-1966



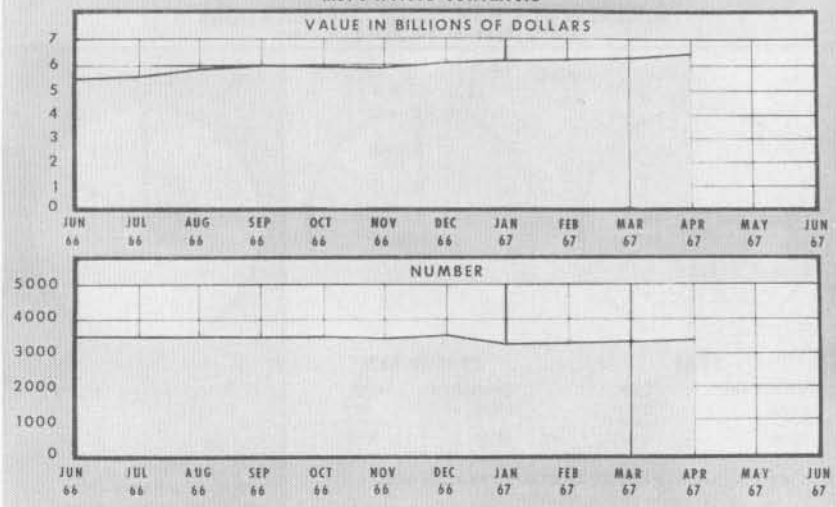
6/30/66 A 690 C

# MSFC FINANCIAL RESOURCES DISTRIBUTION OF DOLLARS SPENT GOVERNMENT AND INDUSTRY



7/30/66 E-D D 657 L

# MSFC PURCHASING AND CONTRACTING MSFC ACTIVE CONTRACTS



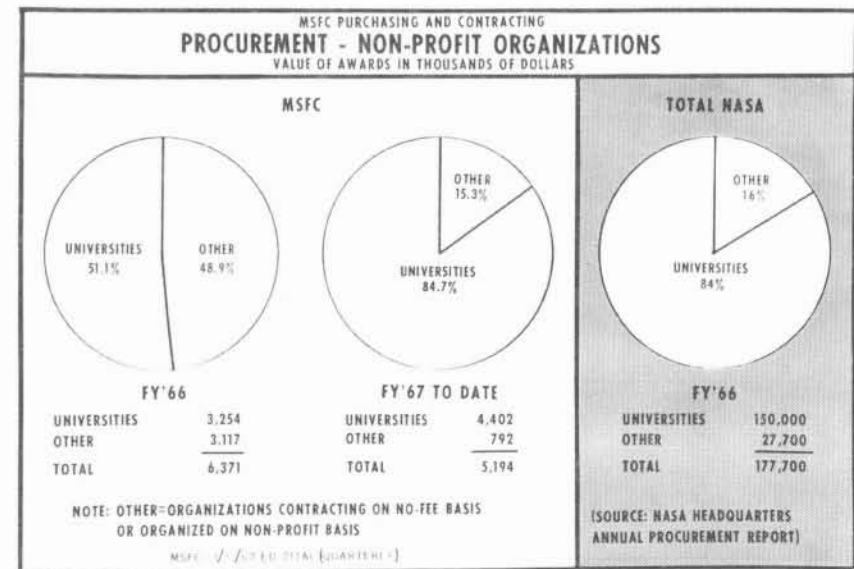
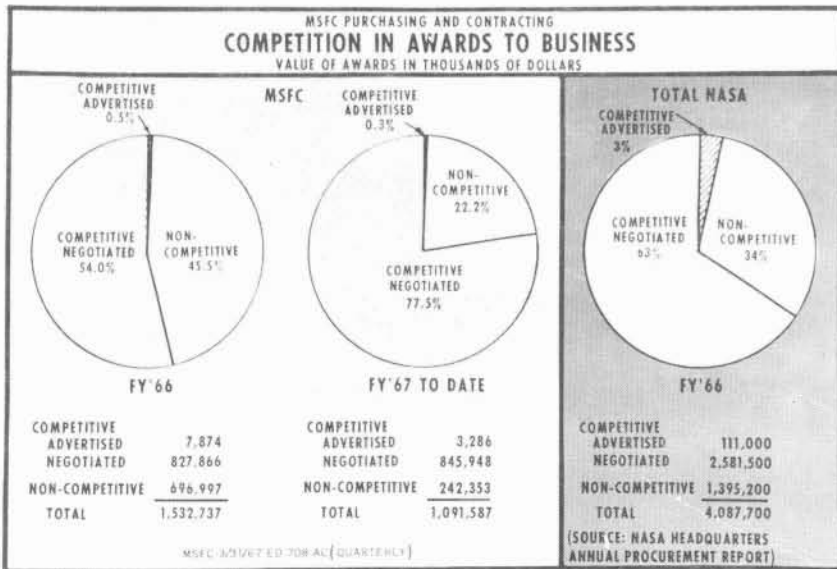
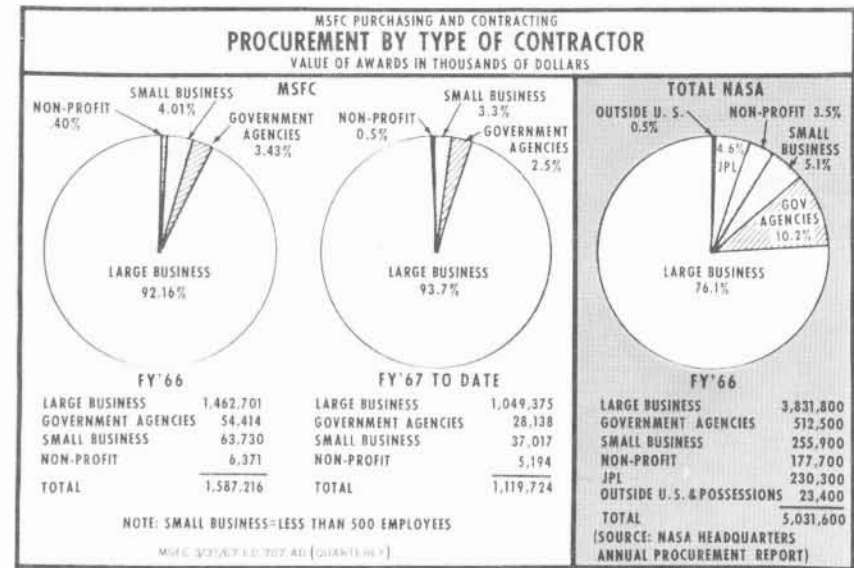
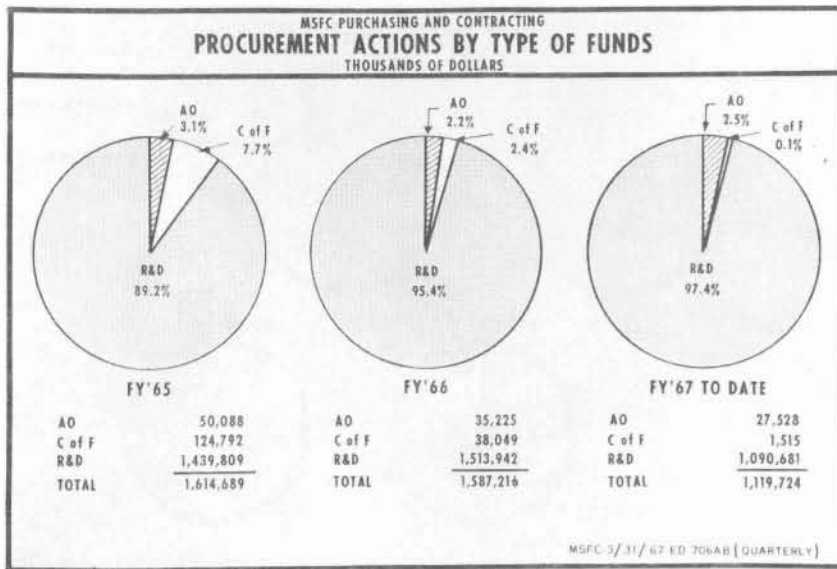
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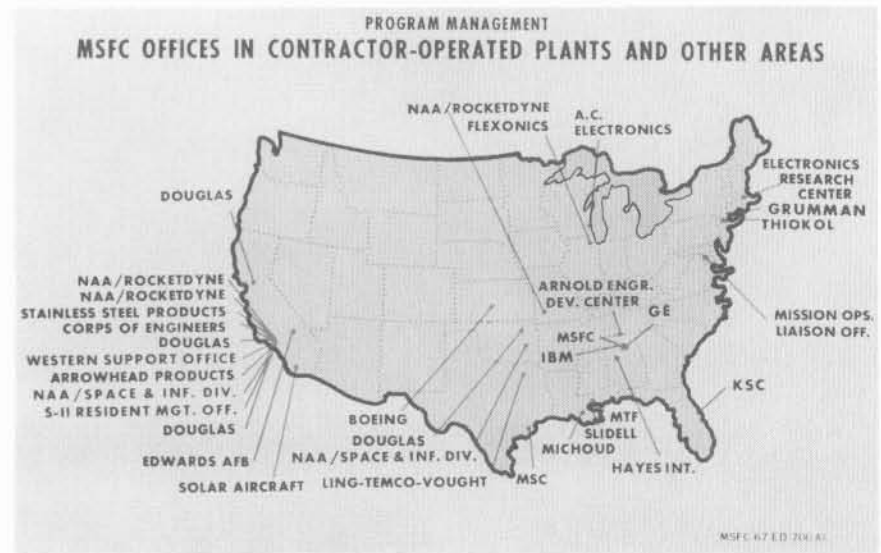
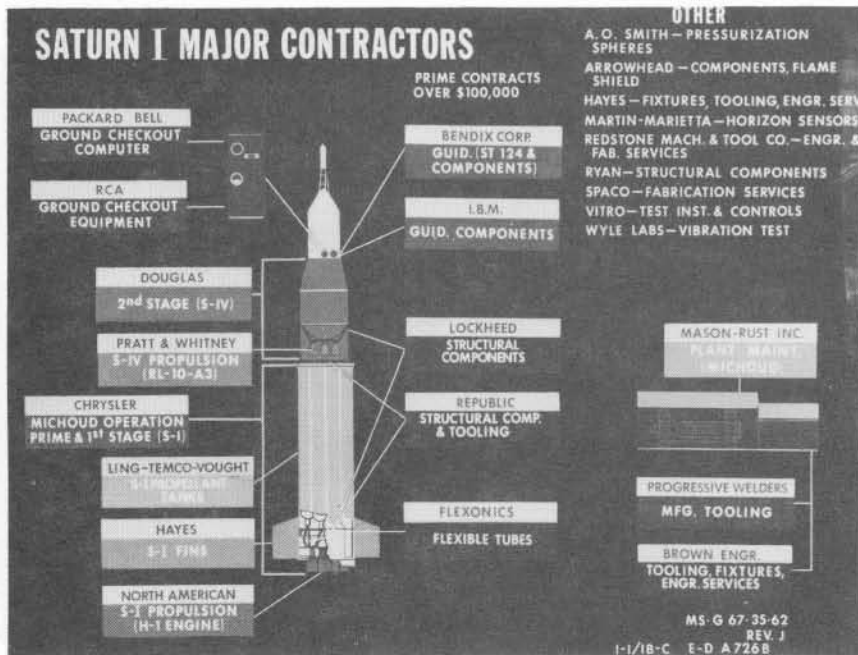
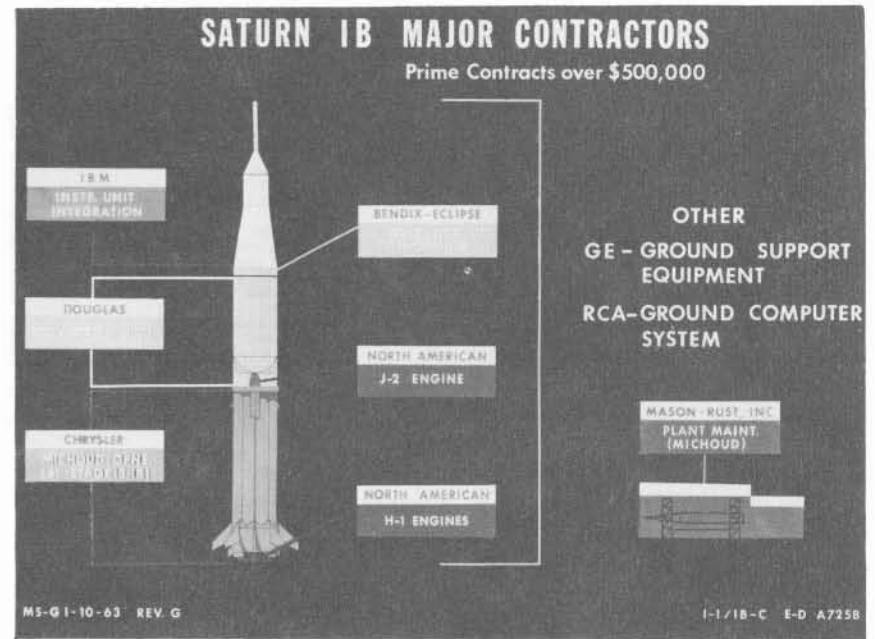
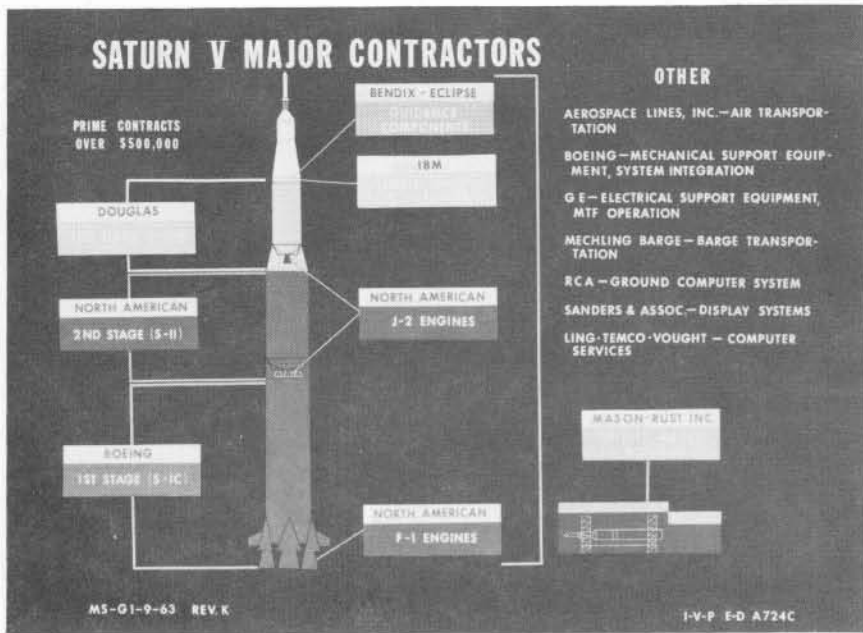
# GEOGRAPHIC DISTRIBUTION OF ACTIVE MSFC CONTRACTS



TOTAL NUMBER OF CONTRACTS - 3,309  
TOTAL DOLLAR VALUE - \$6,198,311,063

MSFC-3/78/67-88 729D





**MSFC PERSONNEL ASSIGNED TO CONTRACTOR  
PLANTS AND OTHER AREAS**

LOCATION	NAME OF CONTRACTOR/OFFICE	PROGRAM	NO. MSFC EMPLOYEES
ALABAMA			
BIRMINGHAM	HAYES INTERNATIONAL	SATURN	11R-QUAL1
HUNTSVILLE	GENERAL ELECTRIC	SATURN	211-I/IB, R-ASTR1
HUNTSVILLE	I.B.M. CORP.	SATURN	151-I/IB, R-QUAL, R-ASTR1
CALIFORNIA			
IRVINE	STANLIS STEEL PRODUCTS	SATURN	11R-QUAL1
CAMOGA PARK	NAA, ROCKEITDYNE DIV.	H-1, F-1, J-2 ENGINES	361-I-E, R-QUAL, I-CO, R-ME1
EDWARDS	EDWARDS AIR	F-1 ENGINE	311-E, R-QUAL1
HUNTINGTON BEACH	DOUGLAS AIRCRAFT	SATURN, J-2 ENGINE	491R-QUAL, R-P&VE, I-E, I-CO, R-ASTR, I-1/IB, R-ME, MS-T1
LOS ANGELES	ARROWHEAD PRODUCTS	SATURN	11R-QUAL1
LOS ANGELES	CORPS OF ENGINEERS	SATURN	21R-QUAL1
SACRAMENTO	DOUGLAS AIRCRAFT	SATURN, J-2 ENGINE	151-I/IB, R-QUAL, I-E, R-P&VE1
SAN DIEGO	SOLAR AIRCRAFT	SATURN	21R-QUAL1
SANTA MONICA	DOUGLAS AIRCRAFT	SATURN	41R-QUAL, I-1/IB1
SANTA MONICA	WESTERN SUPPORT OFFICE	SATURN, APOLLO	81R-QUAL, R-ME, I-PL1
SANTA SUSANA	NAA, SPACE & INFO DIV.	J-2 ENGINE	21-E1
SLAT BEACH	NAA, SPACE & INFO DIV.	SATURN	121R-QUAL, R-ME1
SLAT BEACH	S. H. RESIDENT MGMT. OFFICE (NAA)	SAT., APOLLO	1141-V, R-OM, R-DUAL, I-E, R-P&VE, R-ME1
DISTRICT OF COLUMBIA			
WASHINGTON	MISSION OPERS. LIAISON OFFICE	ALL PROGRAMS OSRD	111-MO1
FLORIDA			
LAFayette KENNEDY	KENNEDY SPACE CENTER	SAT., ENGINE PROJECTS	2611-DIR, I-CO, I-1/IB, I-V, R-QUAL, R-P&VE, I-E, I-PL, I-MICH1
ILLINOIS			
ELGIN	ILIXONICS CORP.	SATURN	11R-QUAL1

MSFC-S-10-67-ED 218AU CHART 1

**MSFC PERSONNEL ASSIGNED TO CONTRACTOR  
PLANTS AND OTHER AREAS**

LOCATION	NAME OF CONTRACTOR/OFFICE	PROGRAM	NO. MSFC EMPLOYEES
KANSAS			
WICHITA	THE BOEING COMPANY	SATURN	21R-QUAL, I-MICH1
LOUISIANA			
NEW ORLEANS	MICHOUD ASSEMBLY FACILITY	SATURN	244 (I-PL, I-MICH)
SLIDELL	COMPUTER FACILITIES-MICHOUD,MTI	SATURN	711-MICH1
MASSACHUSETTS			
CAMBRIDGE	ELECTRONICS RESEARCH CENTER	GEN. CONTRACTS	21R-QUAL1
MISSISSIPPI			
BAY ST. LOUIS	MISSISSIPPI TEST FACILITY	SATURN	119 (LABOR RELATIONS,MTI, R-QUAL)
MISSOURI			
WEDDHO	NAA, ROCKEITDYNE DIV.	H-1 ENGINE	51R-QUAL, I-E1
NEW JERSEY			
DENVILLE	THUDKOL	C-1 ENGINE	211-E, R-QUAL1
NEW YORK			
BETHPAGE	GRUMMAN AIRCRAFT	LUNAR MODULE	91R-ME1
OKLAHOMA			
MALESTER	NAA, SPACE & INFO DIV.	SATURN	11R-QUAL1
TULSA	DOUGLAS AIRCRAFT	SAT., APOLLO	31R-QUAL, R-ME1
TENNESSEE			
TULLAHOMA	ARNOLD ENGINEERING DEVELOPMENT CENTER	J-2 ENGINE	111-E1
TEXAS			
DALLAS	LING-TEMCO VOUGHT	SATURN	91R-QUAL1
HOUSTON	MANRED SPACECRAFT CENTER	SAT., APOLLO	111R-DIR, I-S/AA, I-MO, R-ASTR1
WISCONSIN			
MILWAUKEE	A. C. ELECTRONICS	APOLLO	91R-ME1

TOTAL 695

MSFC-S/10/67-ED 219AU CHART 2

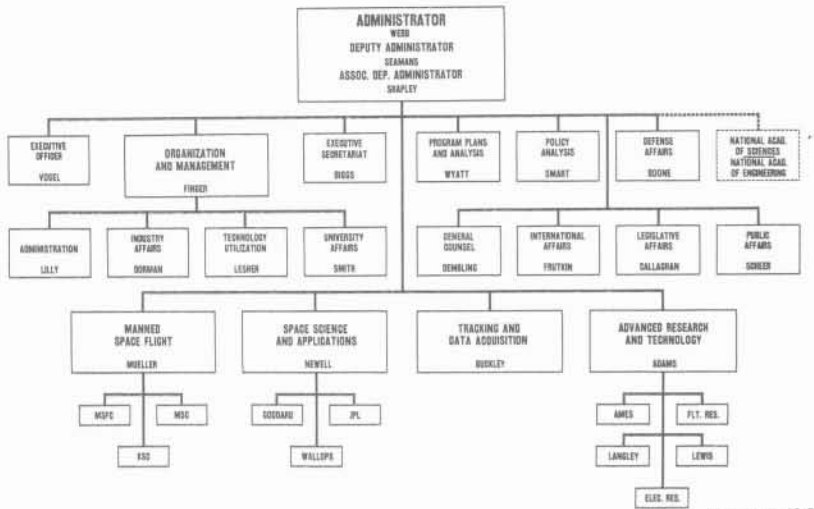




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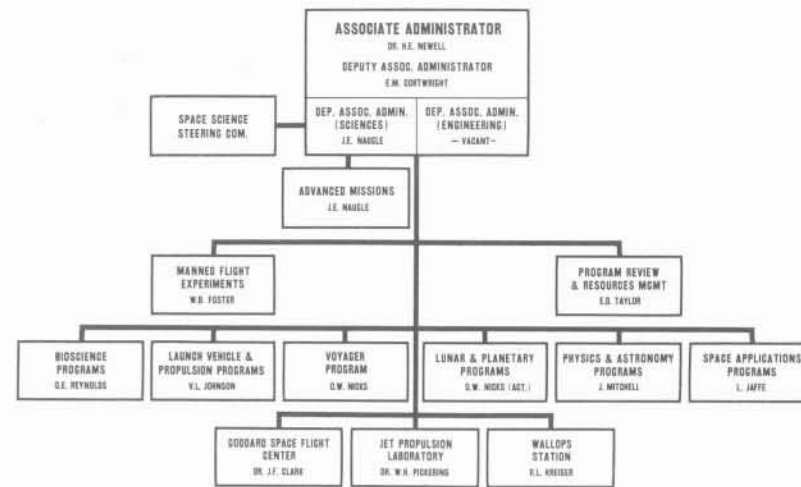


### NASA HEADQUARTERS



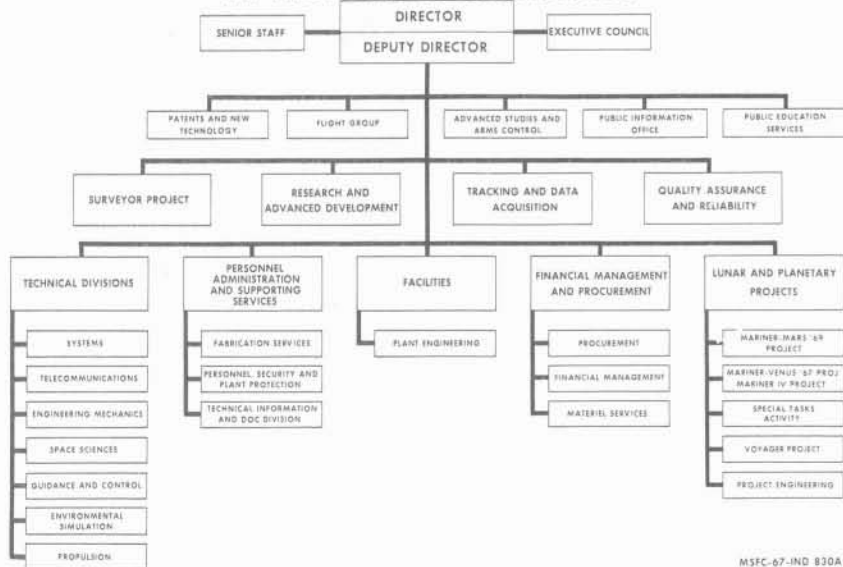
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### OFFICE OF SPACE SCIENCE AND APPLICATIONS



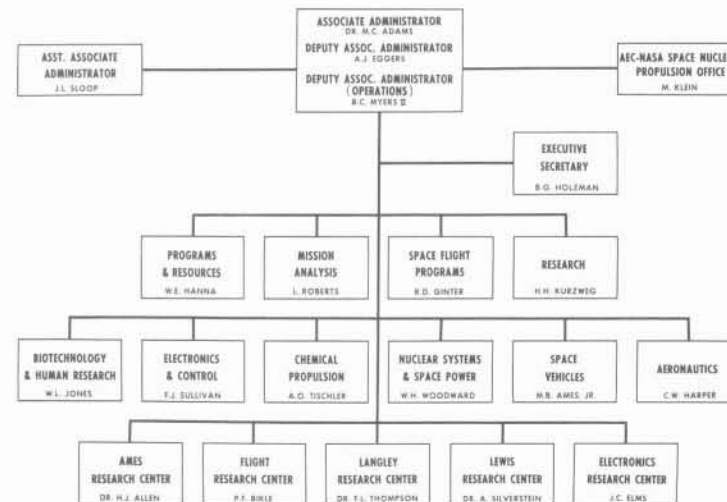
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### NATIONAL AERONAUTICS AND SPACE ADMINISTRATION OFFICE OF SPACE SCIENCE AND APPLICATIONS JET PROPULSION LABORATORY



MSFC-67-IND 830A

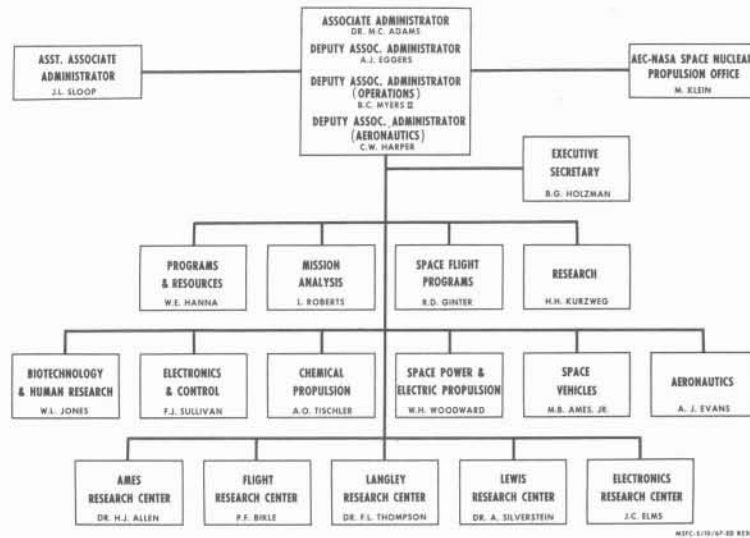
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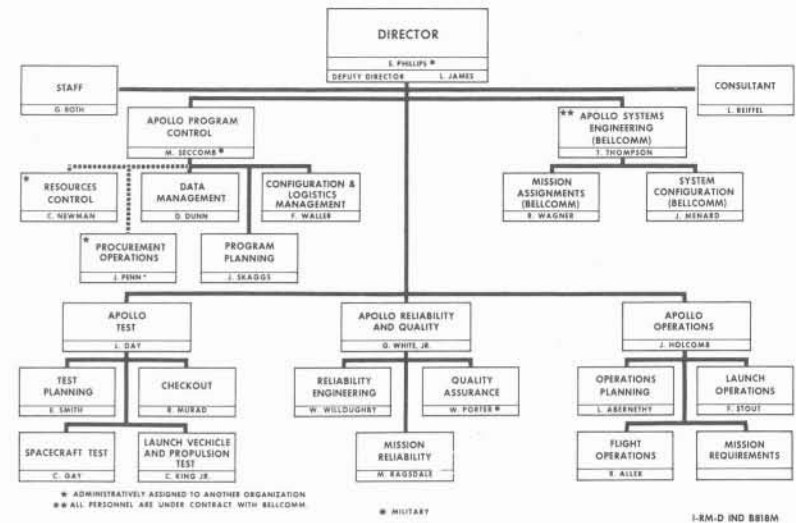


## OFFICE OF ADVANCED RESEARCH AND TECHNOLOGY



MSFC 6-15/67-89 8151

## NATIONAL AERONAUTICS AND SPACE ADMINISTRATION OFFICE OF MANNEI SPACE FLIGHT APOLLO PROGRAM



\* ADMINISTRATIVELY ASSIGNED TO ANOTHER ORGANIZATION  
\*\* ALL PERSONNEL ARE UNDER CONTRACT WITH BELLCOMM

\* MILITARY

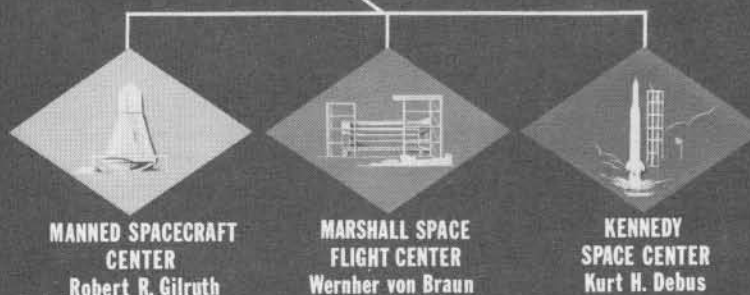
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## MANNED SPACE FLIGHT PROGRAM MANAGEMENT

NASA ADMINISTRATOR  
James E. Webb

DEPUTY ADMINISTRATOR  
Robert C. Seamans Jr.

ASSOC. ADMIN. MANNED SPACE FLIGHT  
George E. Mueller



E-D A 825 D

MS-G-67-32-62 REV F

## MANNED SPACE FLIGHT MANAGEMENT COUNCIL

### FUNCTION:

MONTHLY REVIEW OF PROGRAM GOALS, PROGRESS AND POLICIES.

### MEMBERSHIP:

DR. MUELLER-MSF (CHAIRMAN)

DR. GILRUTH-DIR., MSC

BRIG. GEN. BOWMAN-MSF (SECRETARY)

DR. VON BRAUN-DIR., MSFC

DR. DEBUS-DIR., KSC

### PROGRAM REVIEW

STATUS REPORTS BY PROGRAM  
DIRECTORS AND MANAGERS.

### EXECUTIVE SESSION

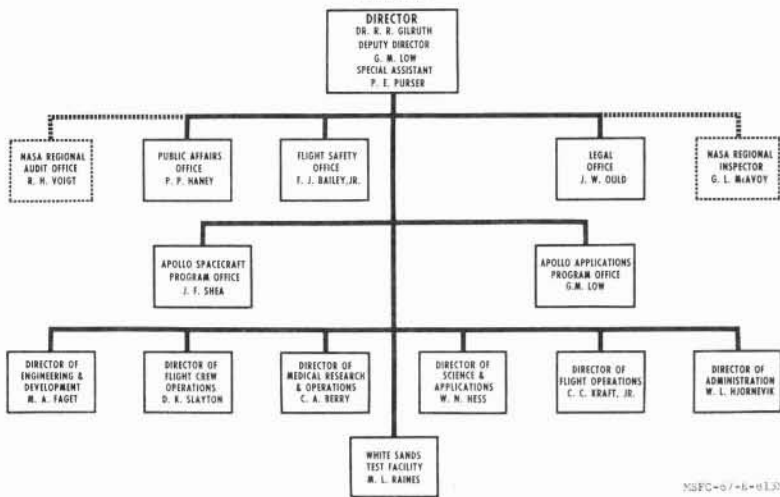
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E-D P874



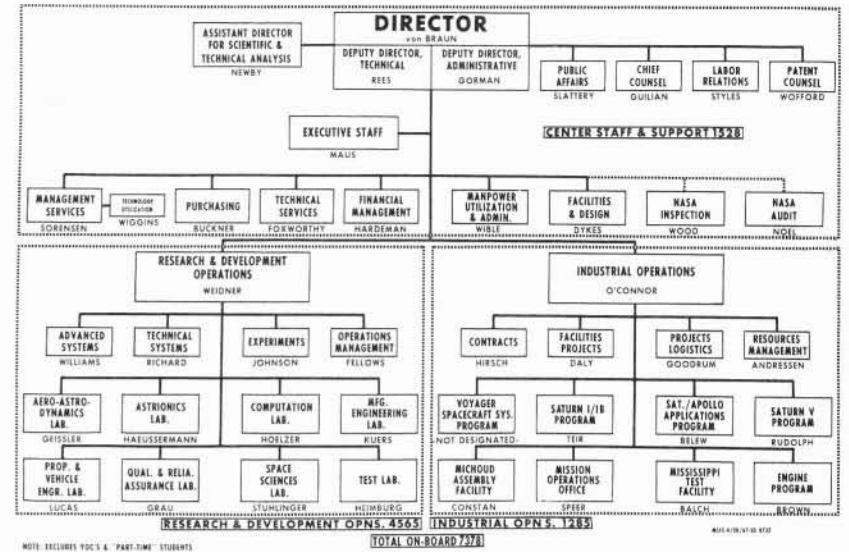
# MANNED SPACECRAFT CENTER

HOUSTON, TEXAS



NSFC-67-11-0135

# GEORGE C. MARSHALL SPACE FLIGHT CENTER

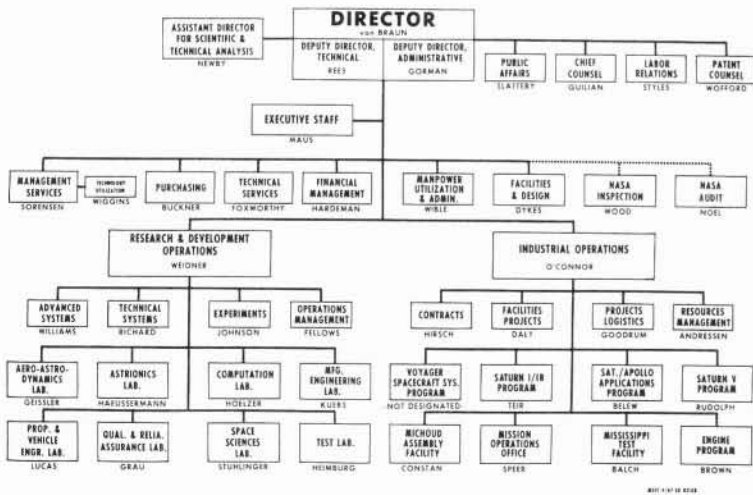


NOTE: INCLUDES YDC'S & "PART-TIME" STUDENTS

TOTAL ON-BOARD 7378

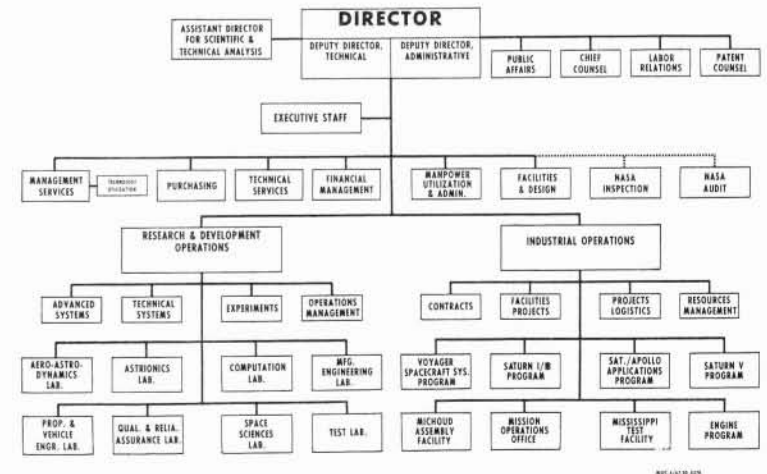
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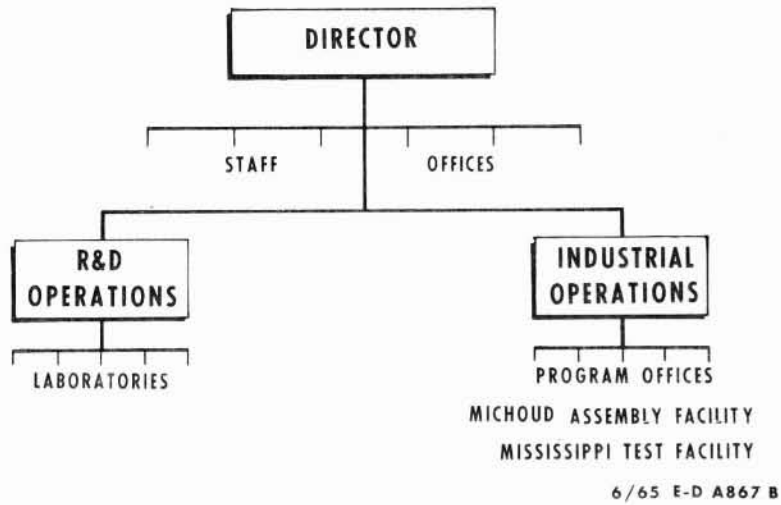
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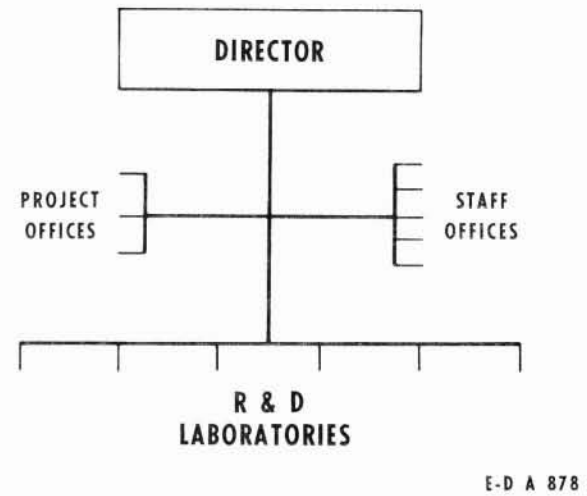


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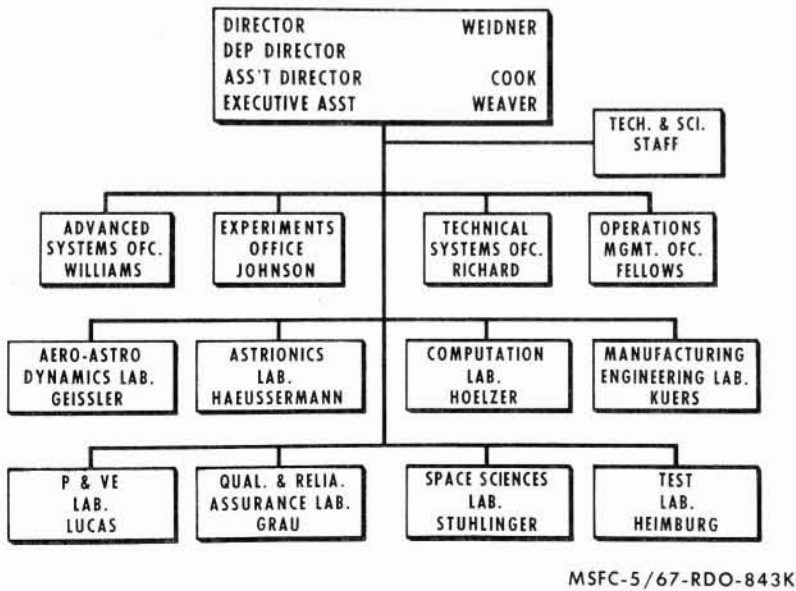
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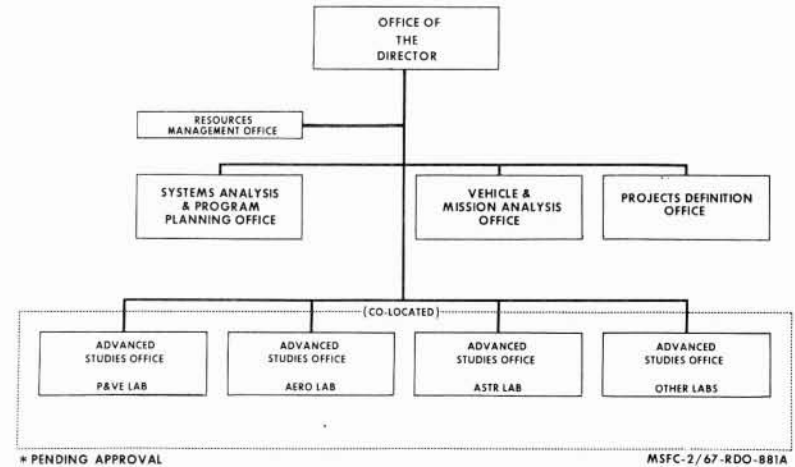
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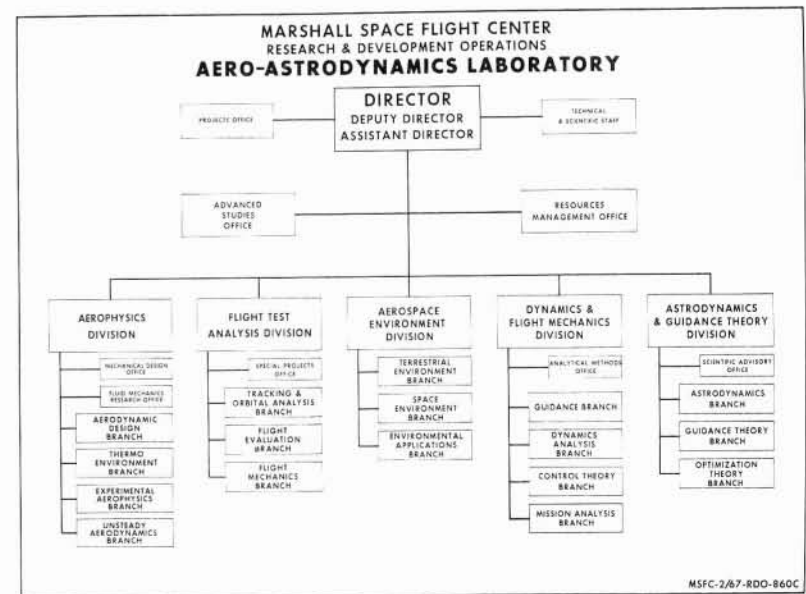
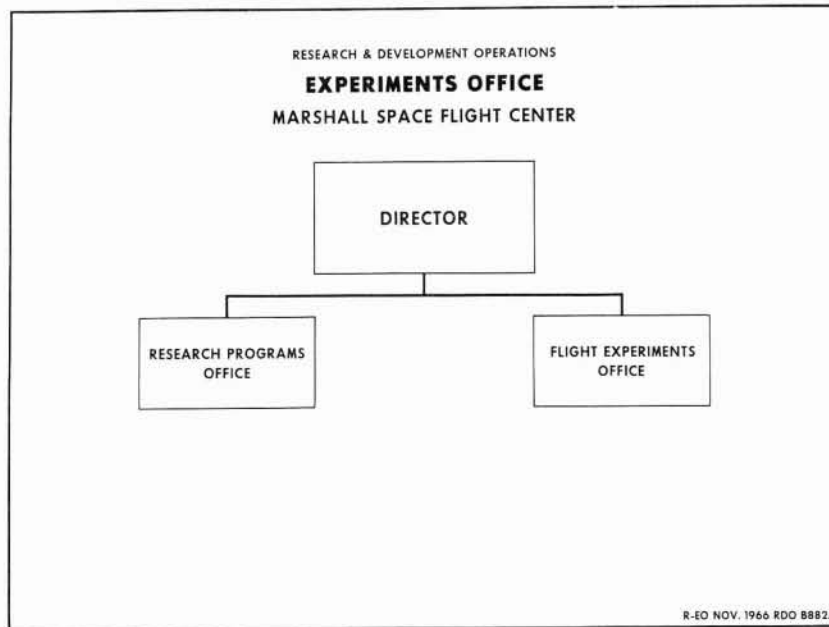
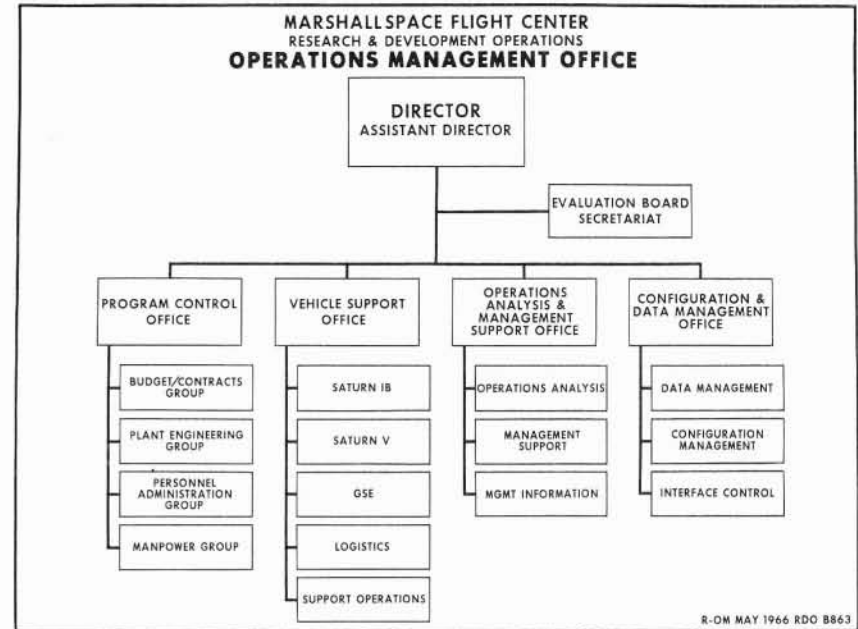
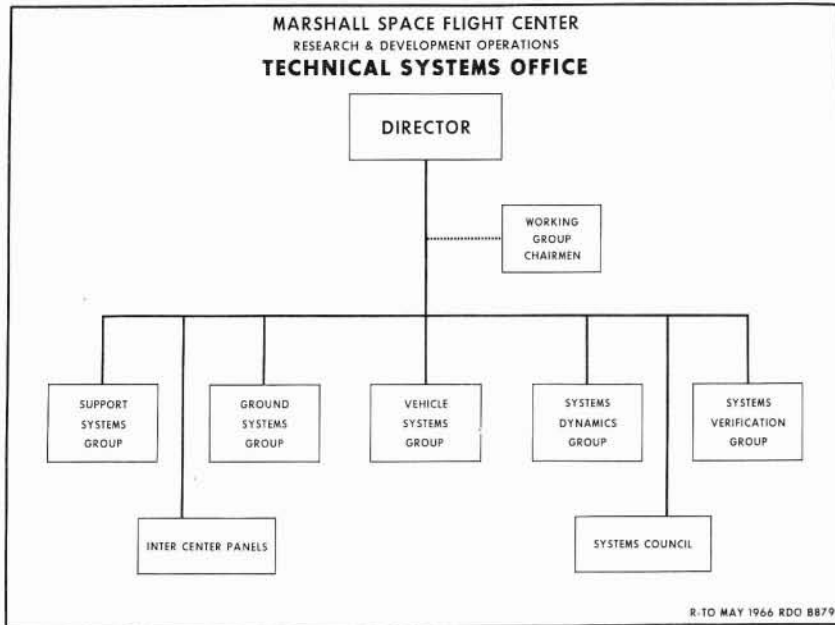


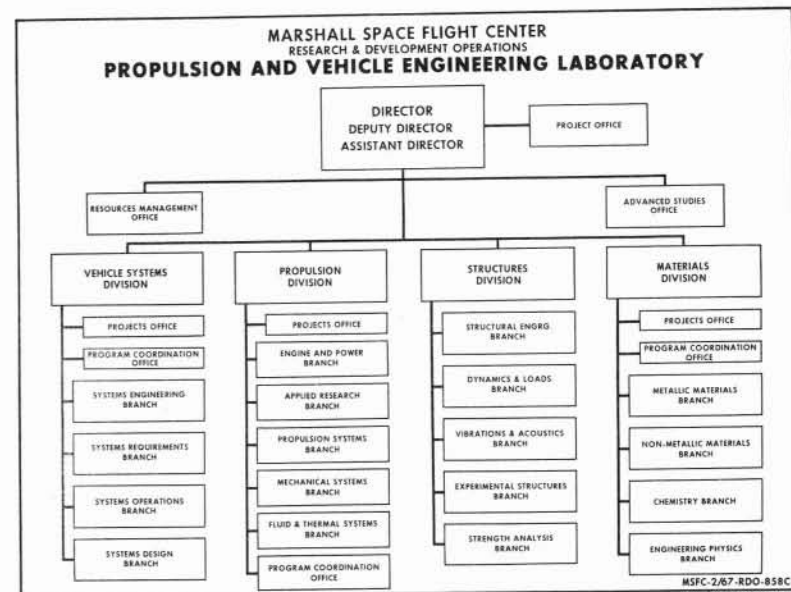
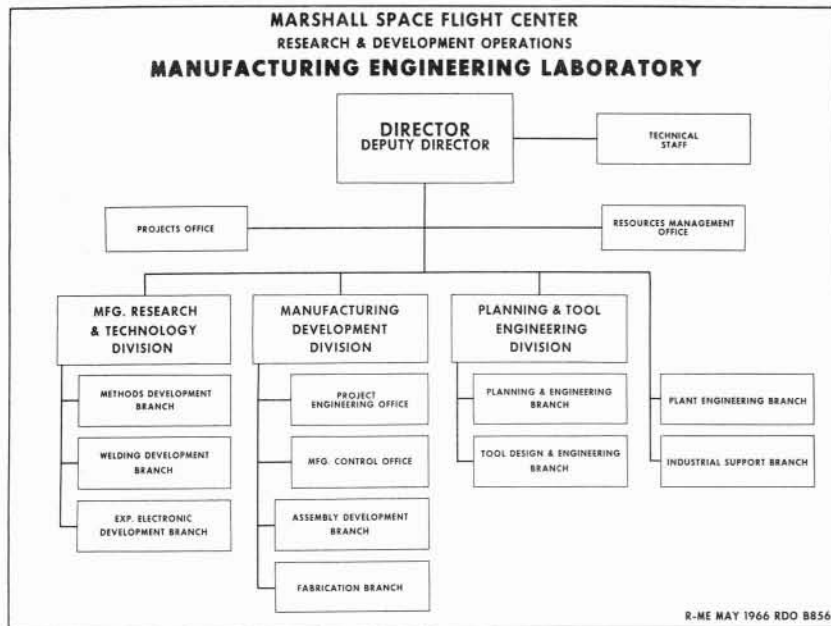
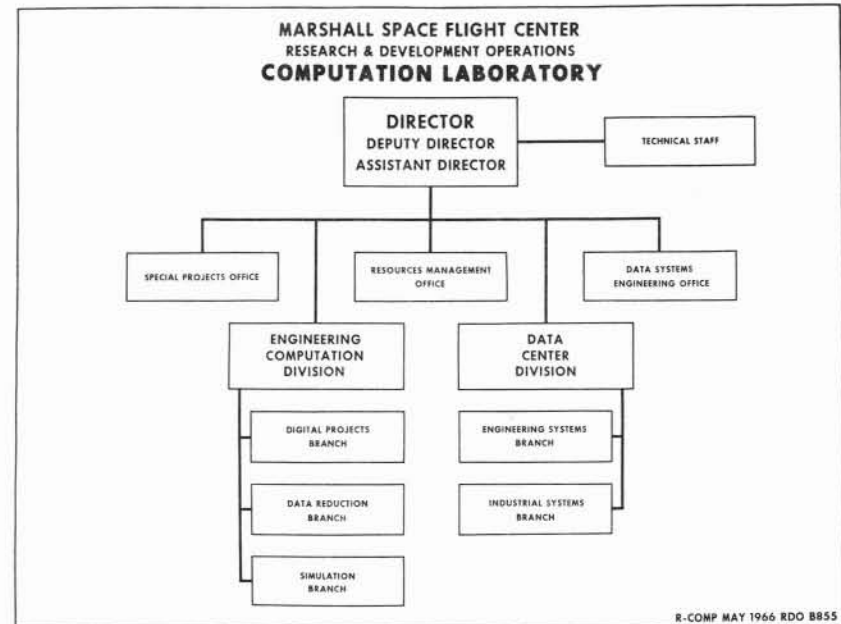
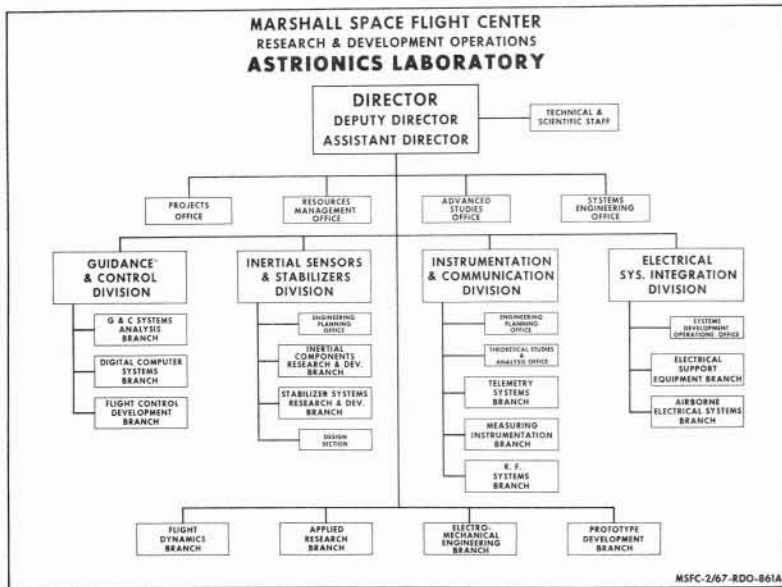
### RESEARCH & DEVELOPMENT OPERATIONS

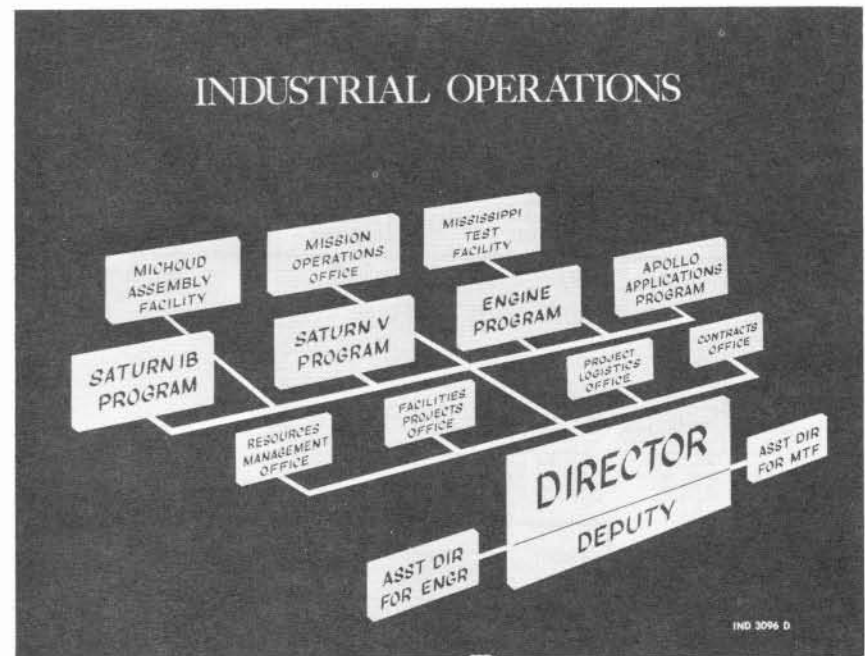
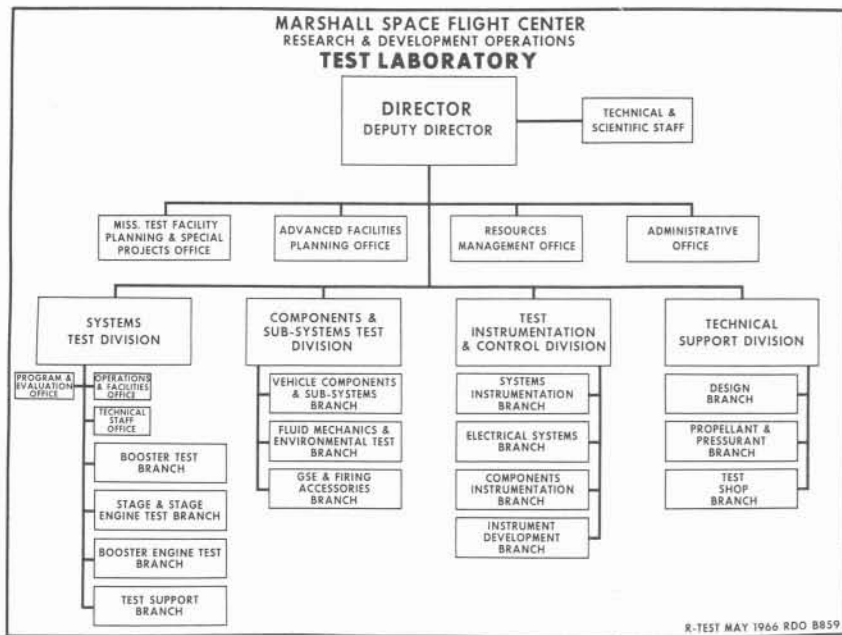
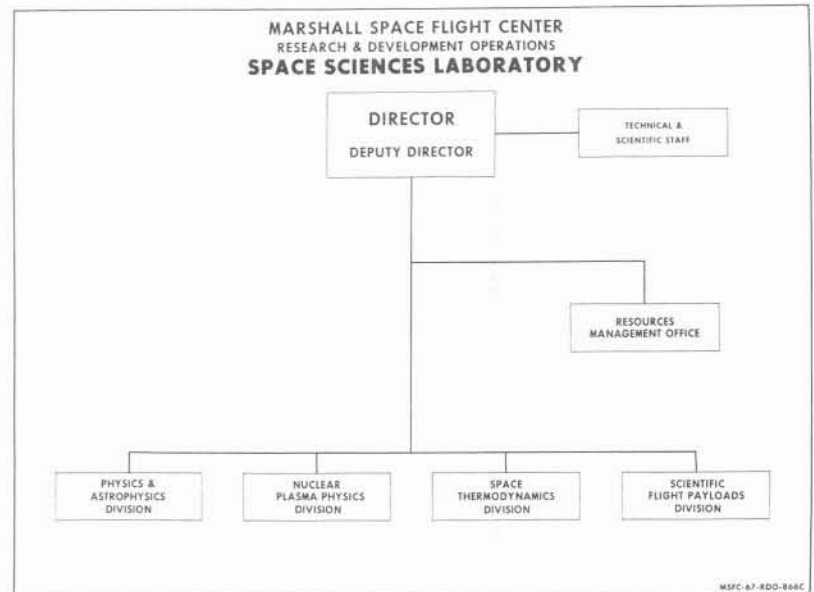
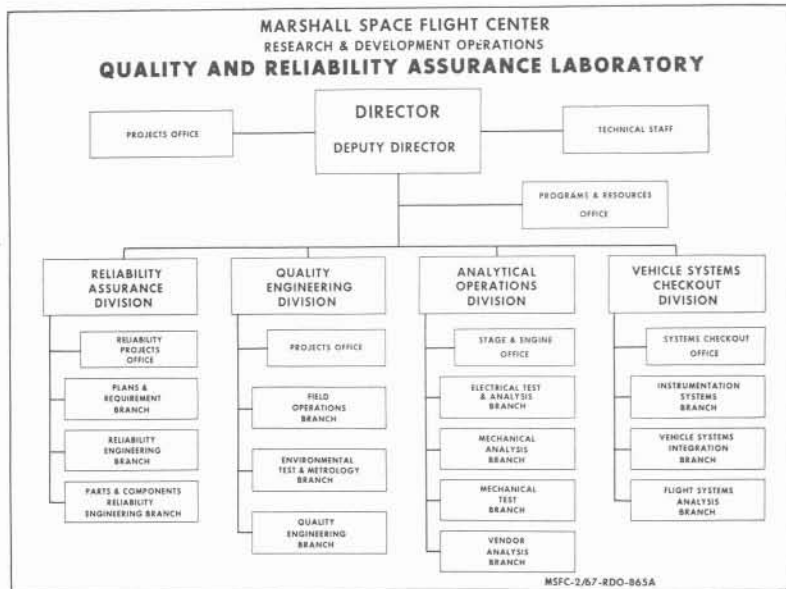


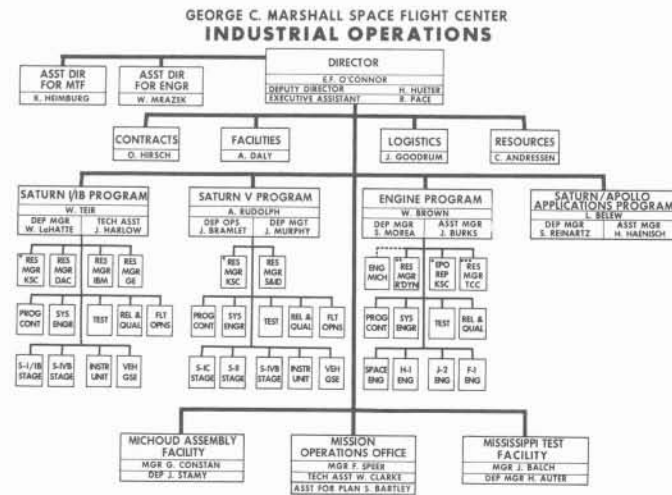
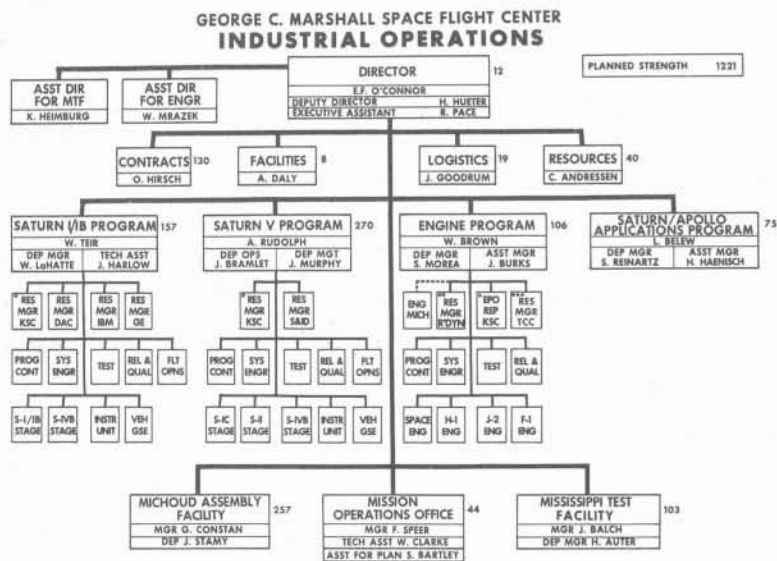
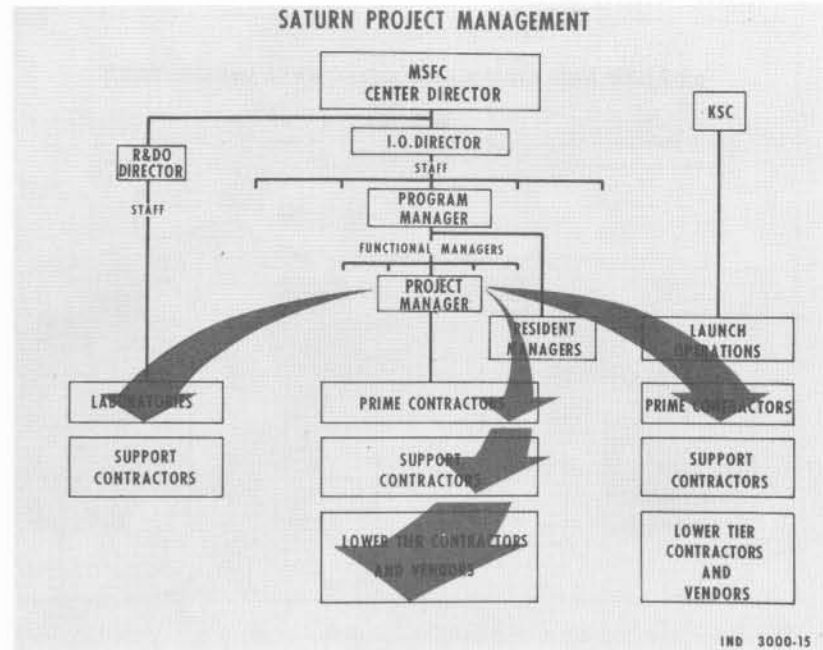
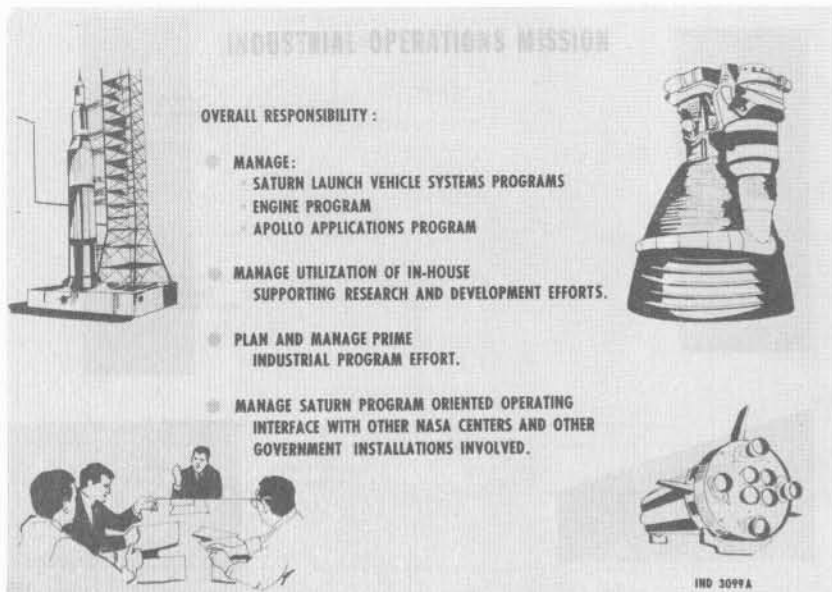
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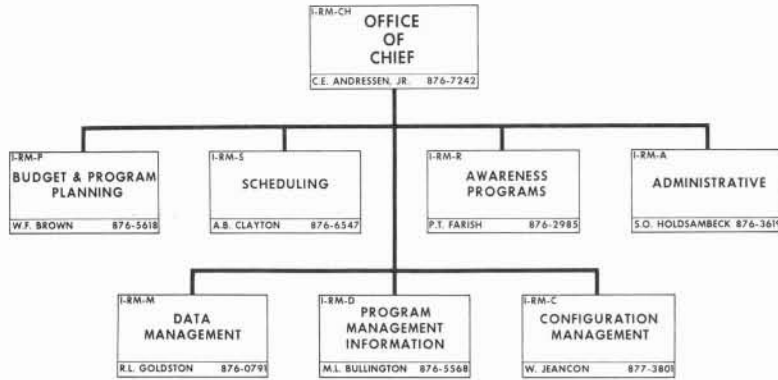


\*ONE RESIDENT OFFICE; REPRESENTATION FROM SAT I/B, SAT V AND ENGINE  
 \*\*RESIDENT MANAGER OFFICES LOCATED AT CANOGA, NEOSHO AND EAFB  
 \*\*\*THIokol CHEMICAL CORP., DENVILLE, N.J.

\*ONE RESIDENT OFFICE; REPRESENTATION FROM SAT I/B, SAT V AND ENGINE  
 \*\*RESIDENT MANAGER OFFICES LOCATED AT CANOGA, NEOSHO AND EAFB  
 \*\*\*THIokol CHEMICAL CORP., DENVILLE, N.J.

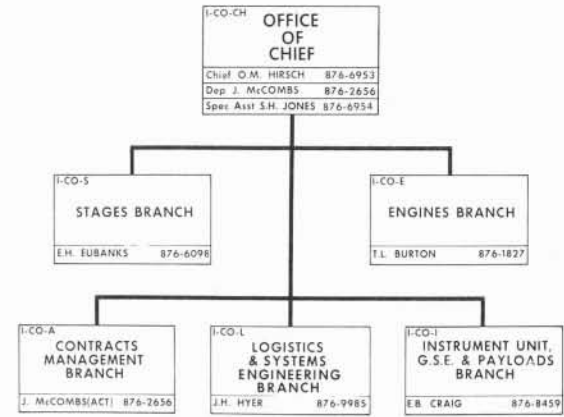


GEORGE C. MARSHALL SPACE FLIGHT CENTER  
INDUSTRIAL OPERATIONS  
RESOURCES MANAGEMENT OFFICE



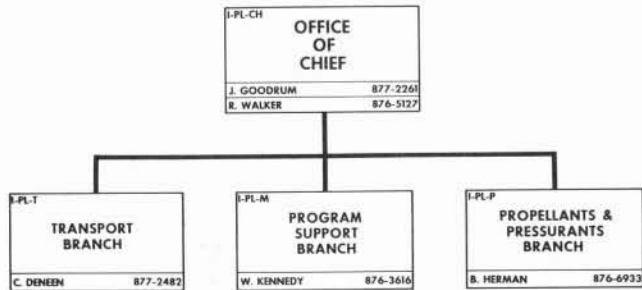
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GEORGE C. MARSHALL SPACE FLIGHT CENTER  
INDUSTRIAL OPERATIONS  
CONTRACTS OFFICE



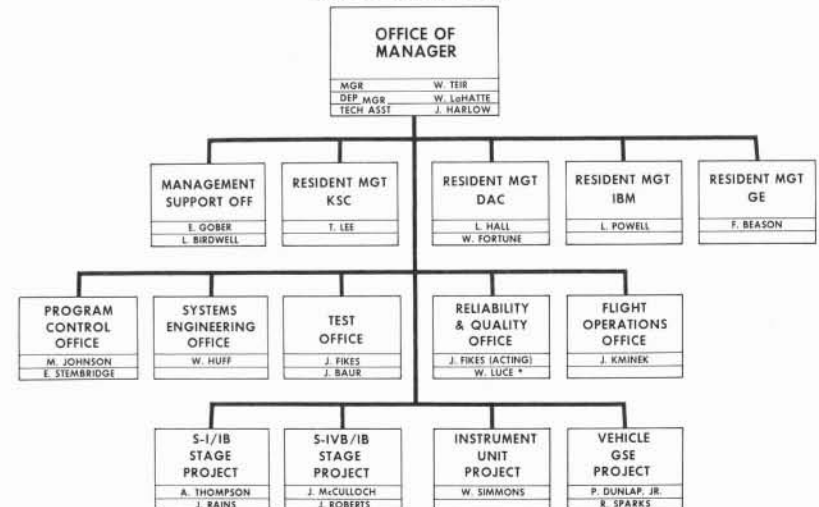
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INDUSTRIAL OPERATIONS  
PROJECT LOGISTICS OFFICE



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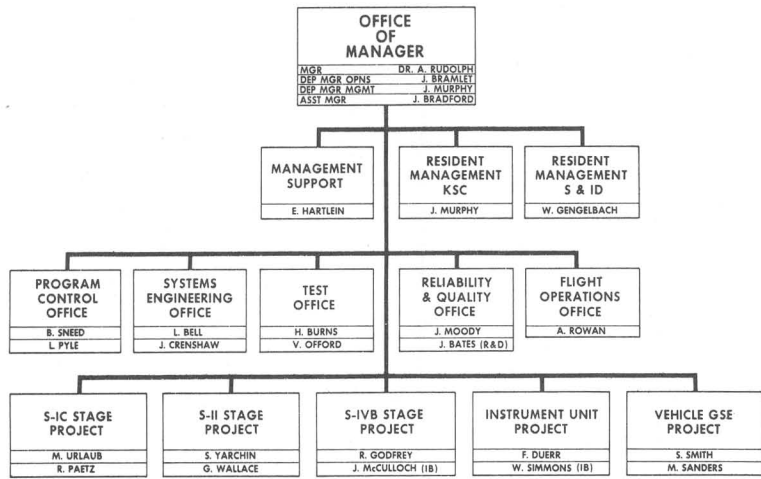
GEORGE C. MARSHALL SPACE FLIGHT CENTER  
INDUSTRIAL OPERATIONS  
SATURN I/IB PROGRAM



\* ASSIGNED BY QUALITY & RELIABILITY ASSURANCE LABORATORY

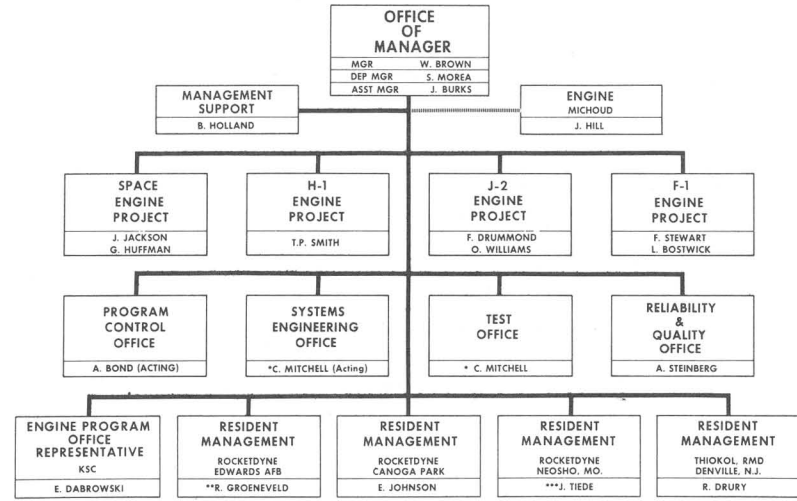
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GEORGE C. MARSHALL SPACE FLIGHT CENTER  
**INDUSTRIAL OPERATIONS  
 SATURN V PROGRAM**



MSFC-67-IND 803AG

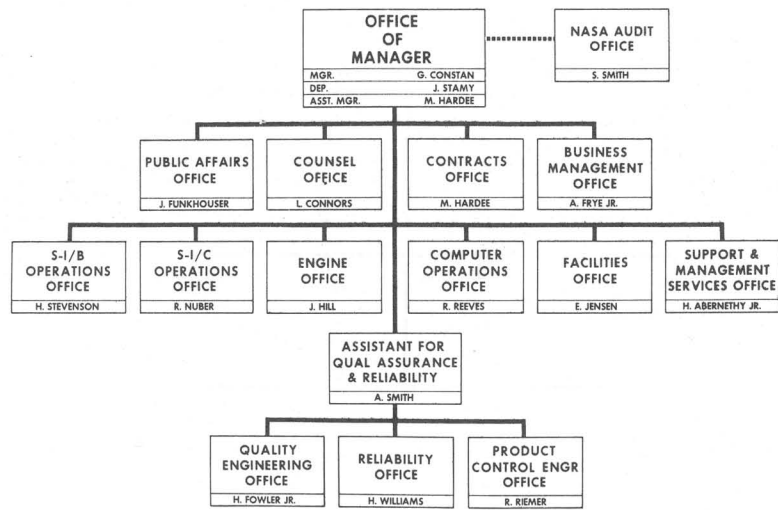
GEORGE C. MARSHALL SPACE FLIGHT CENTER  
**INDUSTRIAL OPERATIONS  
 ENGINE PROGRAM OFFICE**



\* DUAL FUNCTION  
 \*\* DUAL FUNCTION-Also serves as F-1 ENGINE Resident Project Manager  
 \*\*\* DUAL FUNCTION-Also serves as H-1 ENGINE Resident Project Manager

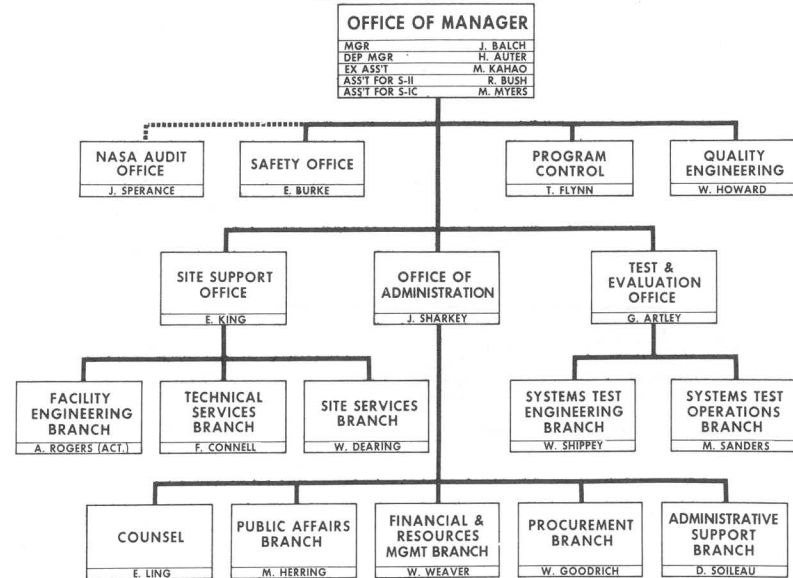
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GEORGE C. MARSHALL SPACE FLIGHT CENTER  
**INDUSTRIAL OPERATIONS  
 MICHOU D ASSEMBLY FACILITY**



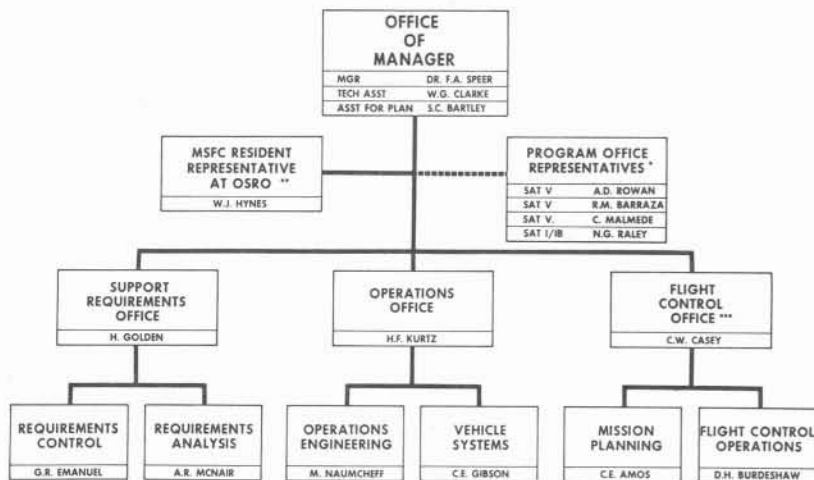
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GEORGE C. MARSHALL SPACE FLIGHT CENTER  
**INDUSTRIAL OPERATIONS  
 MISSISSIPPI TEST FACILITY**



I-RM-D IND B806T

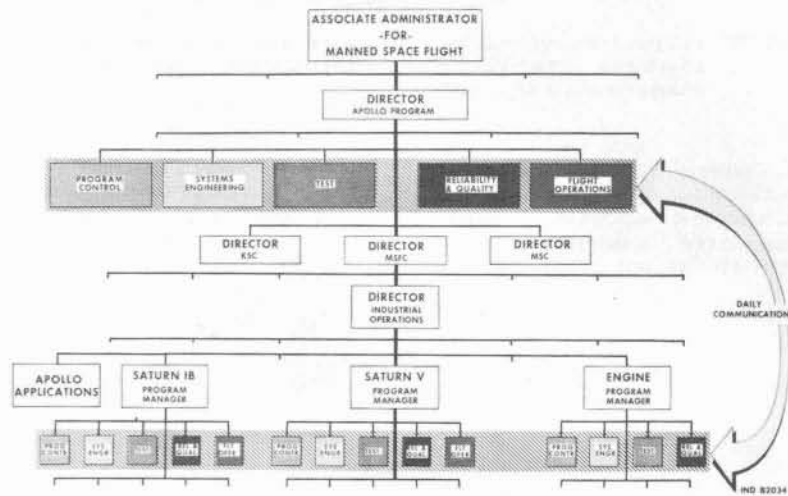
GEORGE C. MARSHALL SPACE FLIGHT CENTER  
INDUSTRIAL OPERATIONS  
MISSION OPERATIONS OFFICE



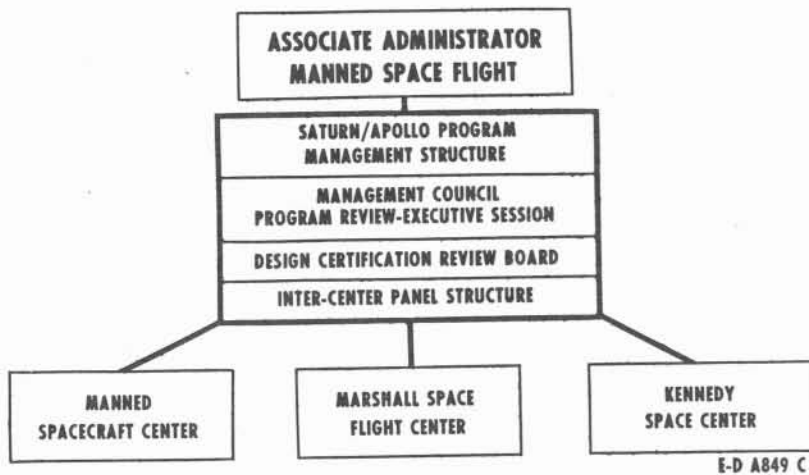
\* ASSIGNED BY PROGRAM OFFICES  
\*\* HEADQUARTERS, WASHINGTON  
\*\*\* MSC, HUSTON

MSFC-67-IND 820K

SATURN PROGRAM MANAGEMENT RELATIONSHIPS WITH MSF



MANNED SPACE FLIGHT PROGRAM MANAGEMENT  
TOOLS FOR PROGRAM DIRECTION



E-D A849 C

INDUSTRIAL OPERATIONS  
QUARTERLY REVIEW MEETINGS

OFFICE	CY 1967											
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
<b>ENGINE OFFICE</b>												
F-1				CAROLINA						CAROLINA		
J-2				CAROLINA						CAROLINA		
H-1				CAROLINA						CAROLINA		
C-1				SEVILL	SEVILL					SEVILL		
<b>SATURN I/IB</b>												
S-IB												
S-IVB												
I.U.												
GSE												
<b>SATURN V</b>												
S-IC												
S-II												
S-IVB												
I.U.												
GSE												
<b>MISSION SUPPORT</b>												
PROG. MGR. REV.												
<b>OTHER</b>												
MSF PROG REV												
MSF EXP'L. BD												
PANEL REVIEW												
MSFC STAFF & BD												

MSFC, IB, & S-IVB FOR IB&V IS SAME WITH

COORDINATE CORRECTIONS/CHANGES WITH/488-D 876-2544

MSFC-67-IND 1033K

## INSTRUMENTATION AND COMMUNICATIONS PANEL

**FUNCTION:** TO DEFINE, RESOLVE PROBLEMS, AND INSURE COMPATIBILITY OF ON-BOARD AND RESPECTIVE GROUND SYSTEMS, INSTRUMENTATION AND COMMUNICATION INTERFACES.

MEMBERSHIP	
CO-CHAIRMAN:	R. W. WILLIAMS MSC
CO-CHAIRMAN:	O. A. HOBERG MSFC-ASTRO.
CO-SECRETARY:	B. J. MILLS MSFC-ASTRO
CO-SECRETARY:	J. MCKENZIE MSC
OTHER MEMBERS	MSF 2
	KSC 3
	MSC 4
	OTDA 1
	JPL 1
	GODDARD 1
	MSFC
	IO 3
	ASTRO 2
	AERO 1
	QUAL 1
	<b>23</b>

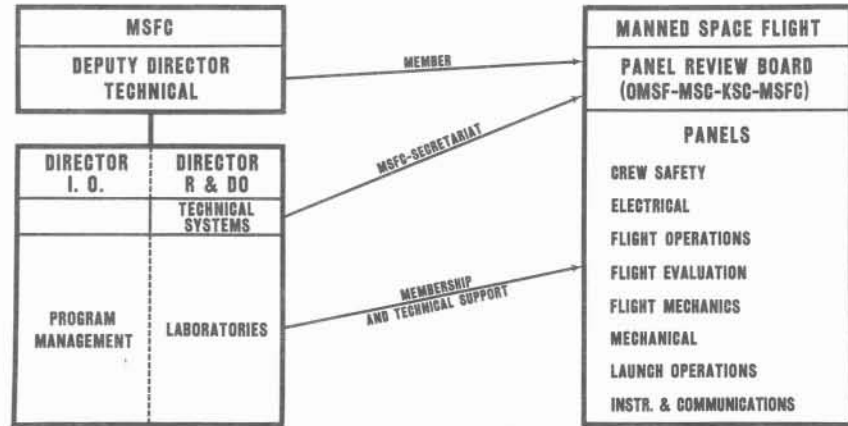
**MEETINGS:**  
**FREQUENCY:** EVERY 3 MONTHS  
**SPECIAL MEETINGS CALLED**  
**PLACE:** ROTATED BETWEEN  
 MSC & MSFC, KSC  
**LENGTH:** 2-3 DAYS

E-D A 845 E

## MSFC PARTICIPATION IN MSF PANEL STRUCTURE

**PANEL REVIEW BOARD:** SUPERVISES THE ACTIVITIES OF THE INTER-CENTER PANELS.

**INTER-CENTER PANELS:** RECOMMEND TO PROGRAM MANAGEMENT SOLUTION OF TECHNICAL INTERFACE PROBLEMS INVOLVING THE LAUNCH VEHICLE, SPACECRAFT, FACILITIES AND ASSOCIATED EQUIPMENT.



MSFC PROVIDES GO-CHAIRMEN FOR ALL PANELS EXCEPT LAUNCH OPERATIONS.

E-D 4847 E

## MSFC CENTER LEVEL MANAGEMENT MEETINGS

MEETINGS	DIRECTOR		OFFICE OF DIRECTOR		DEP. DIR. TECH.		DEP. DIR. ADMIN.		EXECUTIVE STAFF		STAFF OFFICES		R & DO OPERATIONS		INDUSTRIAL OPERATIONS	
	DIRECTOR	DEP. DIR. TECH.	DEP. DIR. ADMIN.	EXECUTIVE STAFF	STAFF OFFICES	DIRECTOR	STAFF OFFICES	LABORATORY DIR.	STAFF OFFICES	PROGRAM OFFICES						
1. DIRECTOR'S LUNCHEON - DAILY	(X)	X	X	X	X											
2. DEP. DIR. TECH, STAFF MEETING - DAILY		(X)	X	X	X											
3. DEP. DIR. ADMIN, STAFF MEETING - WEEKLY				(X)	X											
4. CENTER PROGRAM REVIEW - MONTHLY	X	X	X	X	X						(X)	X	X			
5. CENTER STAFF MEETING - MONTHLY	X	X	(X)	X	X	X	X	X	X	X	X	X	X			
6. CENTER BOARD MEETING - MONTHLY	X	(X)	X	X	X	X	X	X	X	X	X	X	X			
7. EXECUTIVE SESSION - MONTHLY	(X)	X	X	X	X	X	X	X	X	X	X	X	X			
8. PRIME CONTRACTOR REVIEWS - QUARTERLY	X	X	X	X	X	X	X	X	X	X	X	X	X	(X)		
9. PROGRAM OPERATING PLAN REVIEW - QUARTERLY	X	X	X	(X)	X	X	X	X	X	X	X	X	X	X		

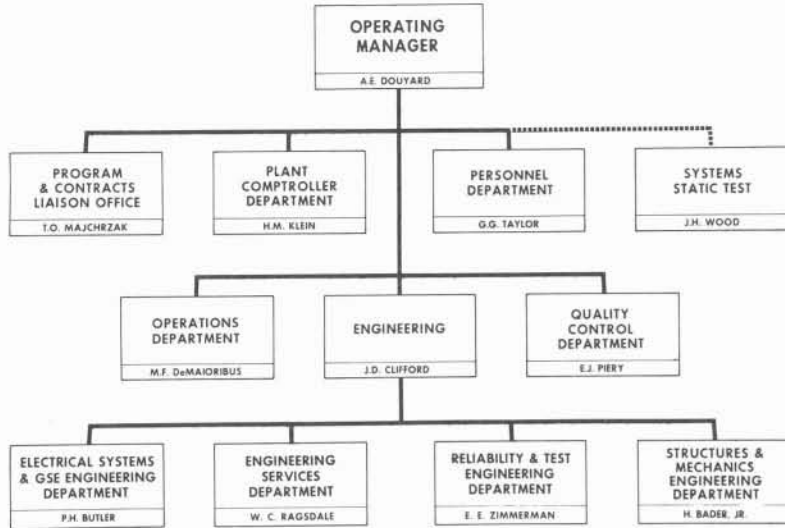
(X) - DENOTES CHAIRMAN

E-D D848 A

## GUIDE TO CONGRESSIONAL COMMITTEES OF PRIMARY INTEREST TO MSFC

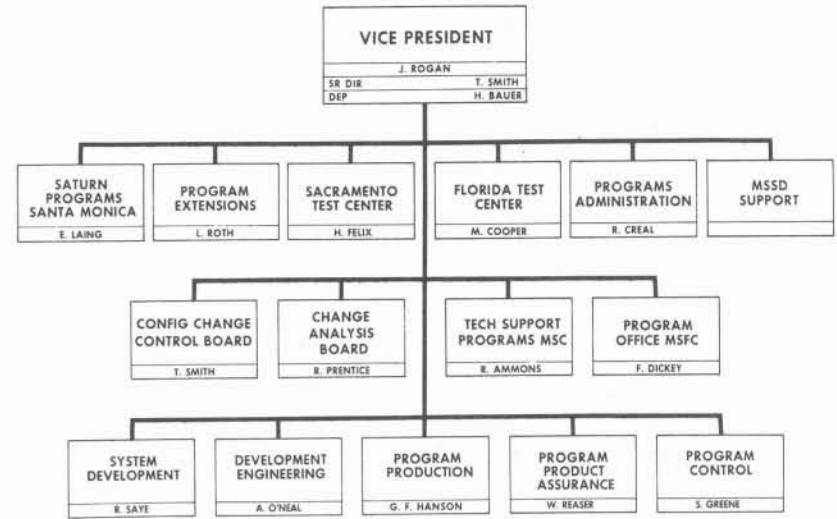
SENATE COMMITTEES	HOUSE COMMITTEES	HOUSE COMMITTEES				
<b>SENATE COMMITTEE ON APPROPRIATIONS</b> CARL ALTON, MISS. (D) CHAIR RICHARD B. ROSS, CALIF. (D) ALLEN I. CLINGER, LA. (D) LISTER HILL, ALA. (D) JOHN L. MCCLELLAN, ARK. (D) HARRIS W. HANCOCK, MASS. (D) SPEARS L. HOLLAND, FLA. (D) JOHN STENNIS, MISS. (D) JOHN D. PASARE, N.J. (D) A. S. MURKIN, OHIO (D) ALAN BIRSE, NEV. (D) ROBERT S. BYRD, W. VA. (D) SAGE H. WAGNER, IOWA (D)	<b>SENATE SUBCOMMITTEE ON INDEPENDENT OFFICES</b> HARRIS W. HANCOCK, MASS. (D) CHAIR LISTER HILL, ALA. (D) ALLEN I. CLINGER, LA. (D) RICHARD B. ROSS, CALIF. (D) SPEARS L. HOLLAND, FLA. (D) JOHN STENNIS, MISS. (D) A. S. MURKIN, OHIO (D) JOHN D. PASARE, N.J. (D)	<b>SENATE COMMITTEE ON GOVERNMENT OPERATIONS</b> JOHN L. MCCLELLAN, ARK. (D) CHAIR HARRIS W. HANCOCK, MASS. (D) STEPHEN P. SYMINGTON, IND. (D) JOHN STENNIS, MISS. (D) THOMAS H. YOUNG, OHIO (D) THOMAS H. YOUNG, OHIO (D) THOMAS H. YOUNG, OHIO (D)	<b>HOUSE COMMITTEE ON APPROPRIATIONS</b> GEORGE H. BROWN, TEXAS (D) CHAIR MICHAEL J. STANBAUM, OHIO (D) JAMES H. BRADY, MISS. (D) GEORGE W. BROWN, CALIF. (D) JOHN L. ROONEY, N.Y. (D) ROBERT L.F. STANLEY, FLA. (D) OTTO E. PASSMAN, CALIF. (D) JOE L. EVANS, TENN. (D) EDWARD P. BROWNE, MISS. (D) WILLIAM H. ROY, TEXAS (D) THOMAS H. MOHR, N.Y. (D) TOM STEVENS, CALIF. (D) GEORGE C. SHURTLE, ILL. (D) DANIEL J. Rostenkowski, ILL. (D) JOHN R. SLAY, N.Y. (D) JOHN J. CLINTON, GA. (D) WEA SWANSON, IOWA (D) ROBERT C. CLAYTON, CONN. (D) DEBRA BAUER HANCOCK, MASS. (D) CHARLES L. JOHNSON, N.J. (D) JOSEPH P. EGAN, N.Y. (D) JOHN J. WALSH, CALIF. (D) W. M. FRIED, MISS. (D) JERRY CONRAD, CALIF. (D) THOMAS H. MOHR, N.Y. (D) EDWARD J. PATTON, N.Y. (D) CLARENCE D. LONG, MISS. (D)	<b>HOUSE COMMITTEE ON SCIENCE AND AERONAUTICS</b> DANIEL J. ROSTENKOWSKI, ILL. (D) CHAIR DANIEL J. ROSTENKOWSKI, ILL. (D) DANIEL J. ROSTENKOWSKI, ILL. (D) DANIEL J. ROSTENKOWSKI, ILL. (D) DANIEL J. ROSTENKOWSKI, ILL. (D)	<b>HOUSE COMMITTEE ON SCIENCE AND AERONAUTICS</b> DANIEL J. ROSTENKOWSKI, ILL. (D) CHAIR DANIEL J. ROSTENKOWSKI, ILL. (D) DANIEL J. ROSTENKOWSKI, ILL. (D) DANIEL J. ROSTENKOWSKI, ILL. (D)	<b>HOUSE COMMITTEE ON SCIENCE AND AERONAUTICS</b> DANIEL J. ROSTENKOWSKI, ILL. (D) CHAIR DANIEL J. ROSTENKOWSKI, ILL. (D) DANIEL J. ROSTENKOWSKI, ILL. (D)

CHRYSLER CORPORATION  
SPACE DIVISION  
**HUNTSVILLE SPACE OPERATIONS**



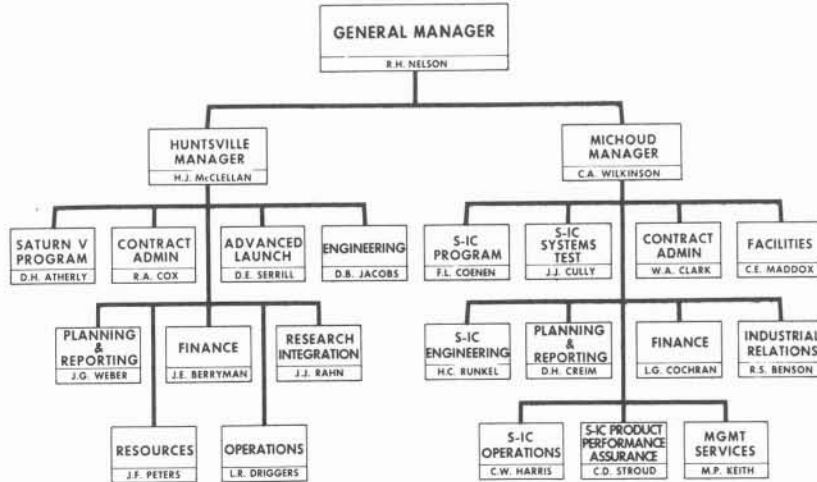
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DOUGLAS AIRCRAFT COMPANY  
**MISSILES AND SPACE SYSTEMS DIVISION  
SATURN/APOLLO PROGRAMS**



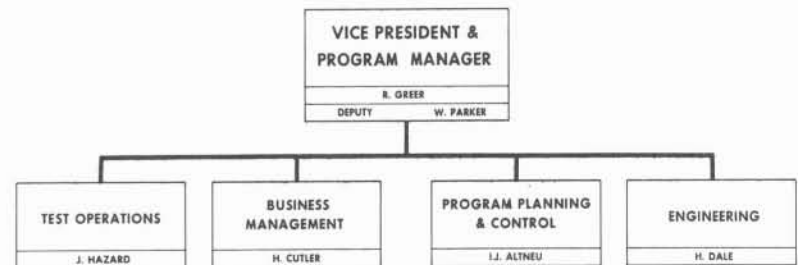
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THE BOEING COMPANY  
**AEROSPACE GROUP  
LAUNCH SYSTEMS BRANCH**



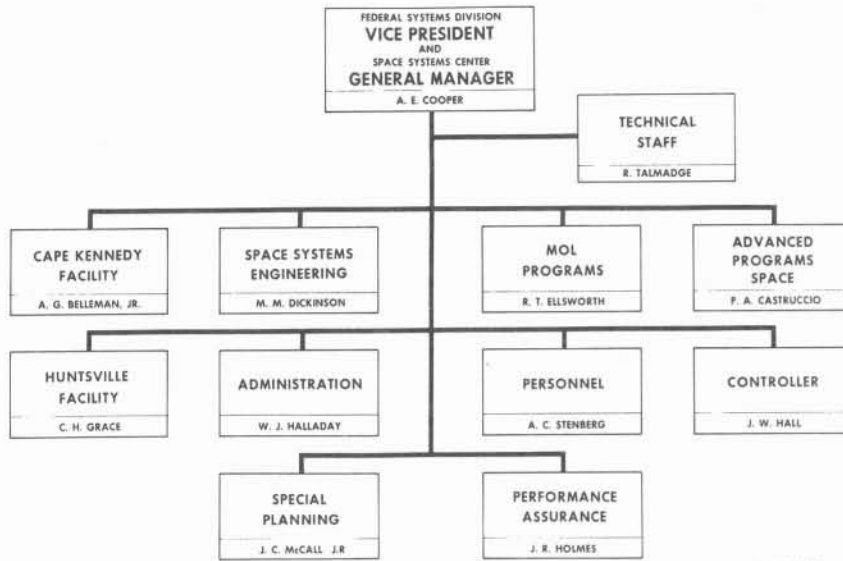
MSFC-67-IND 813M

NORTH AMERICAN AVIATION INC.  
**SPACE AND INFORMATION DIVISION  
S-II PROGRAM**



MSFC-67-IND 812R

INTERNATIONAL BUSINESS MACHINES CORPORATION  
**SPACE SYSTEMS CENTER**



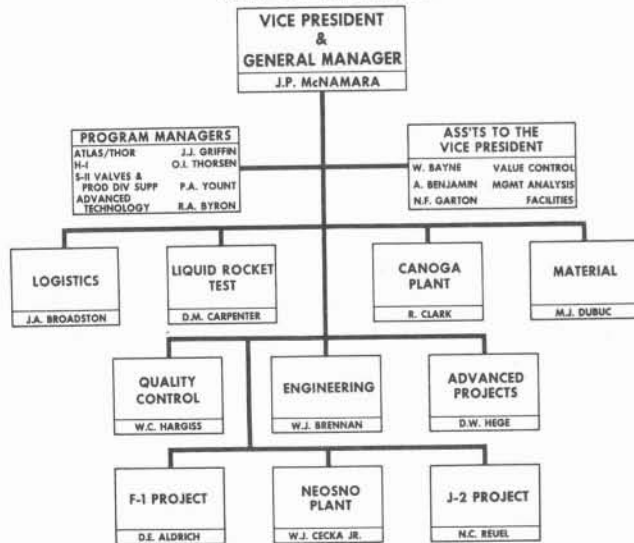
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INTERNATIONAL BUSINESS MACHINES CORPORATION  
**SPACE SYSTEMS CENTER  
 HUNTSVILLE FACILITY**



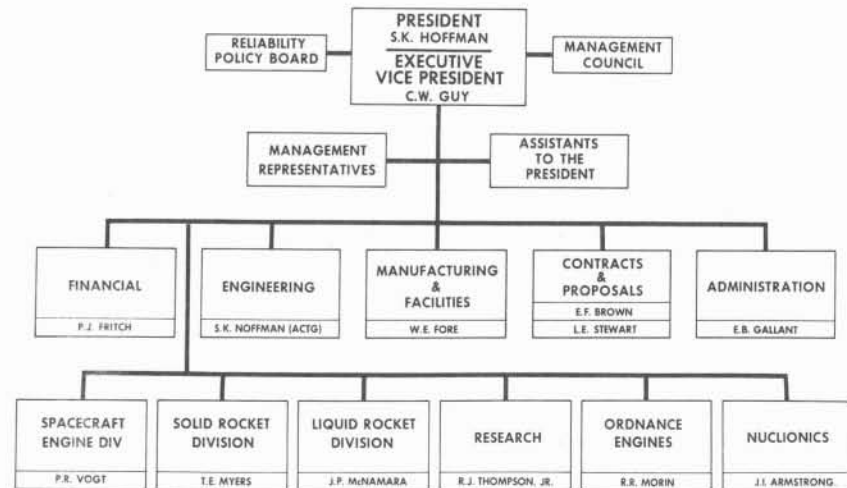
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**NORTH AMERICAN AVIATION - ROCKETDYNE  
 LIQUID ROCKET DIVISION**



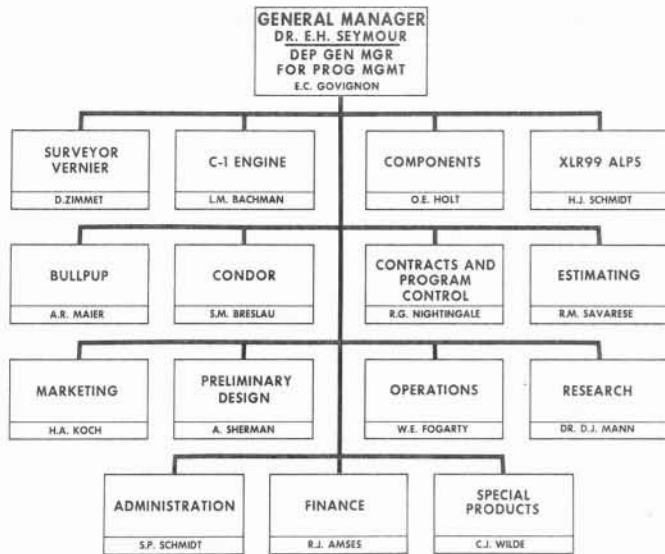
I-8M-D NOV.7, 1966 910 88248

**NORTH AMERICAN AVIATION, INC.  
 ROCKETDYNE DIVISION**



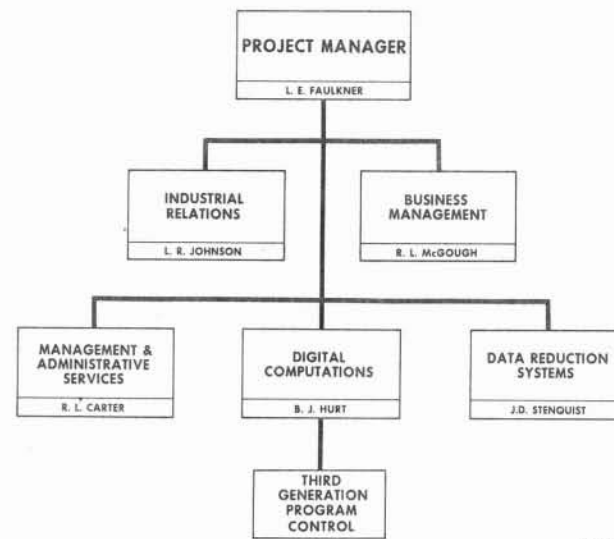
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**THIOL CHEMICAL  
REACTION MOTORS DIVISION**



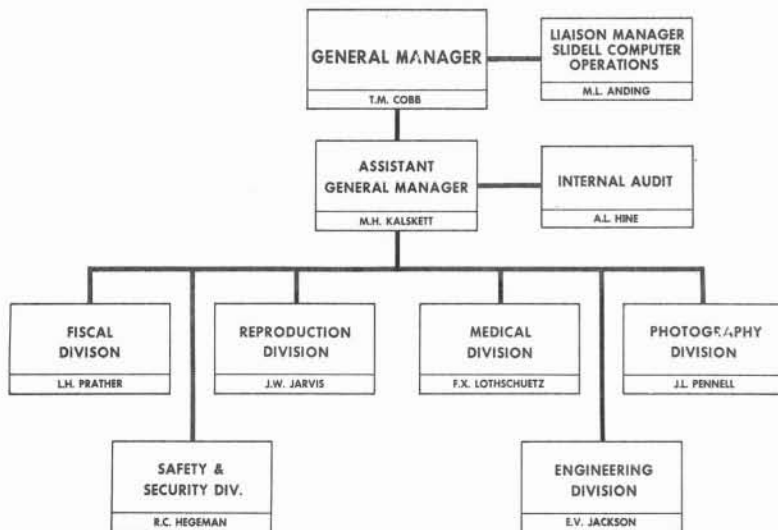
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**LING-TEMCO-VOUGHT, INC  
LTV RANGE SYSTEMS DIVISION**



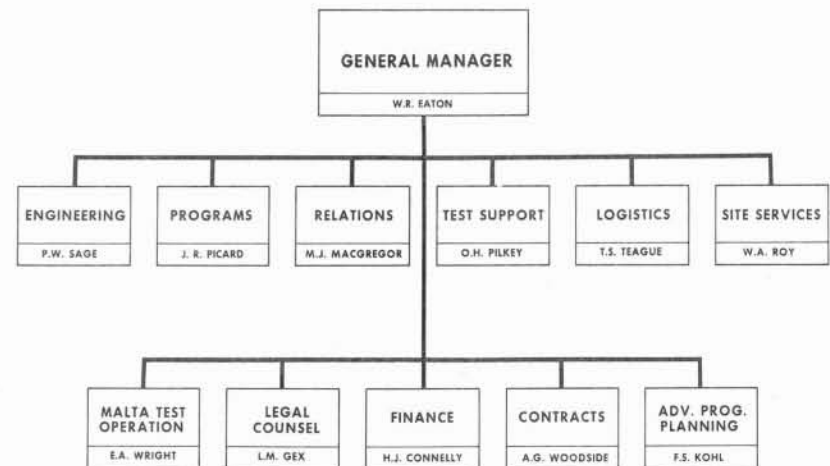
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**MASON RUST  
MICHOD DIVISION**



MSFC-67-IND 815L

**GENERAL ELECTRIC  
MISSISSIPPI TEST SUPPORT OPERATION**



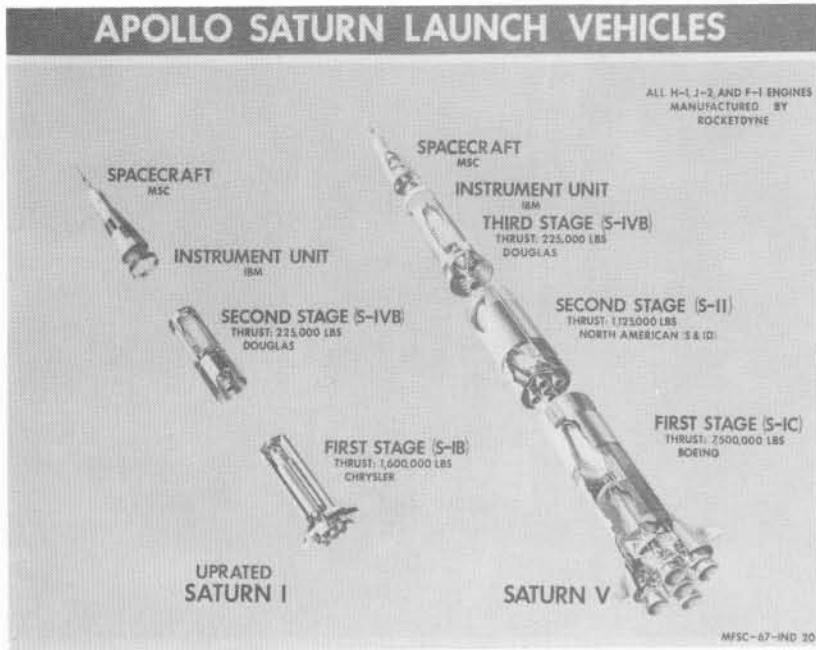
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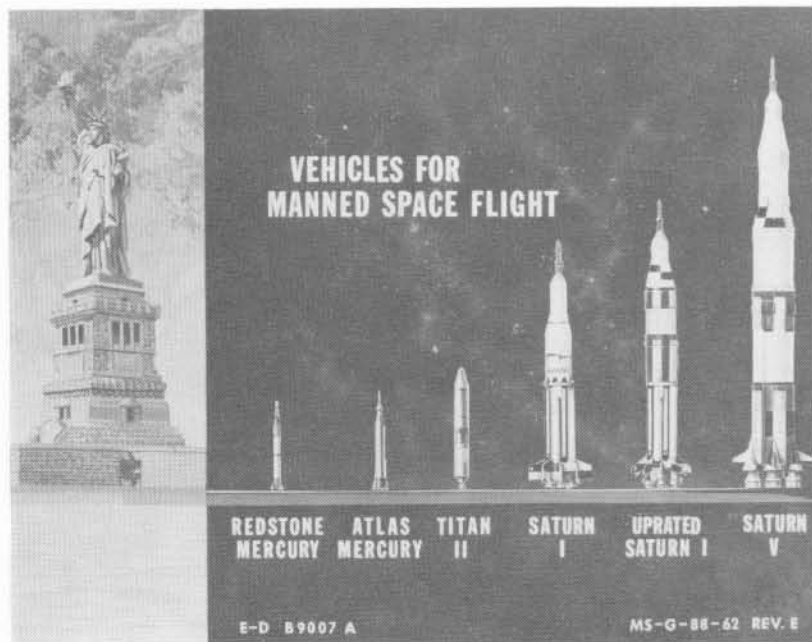
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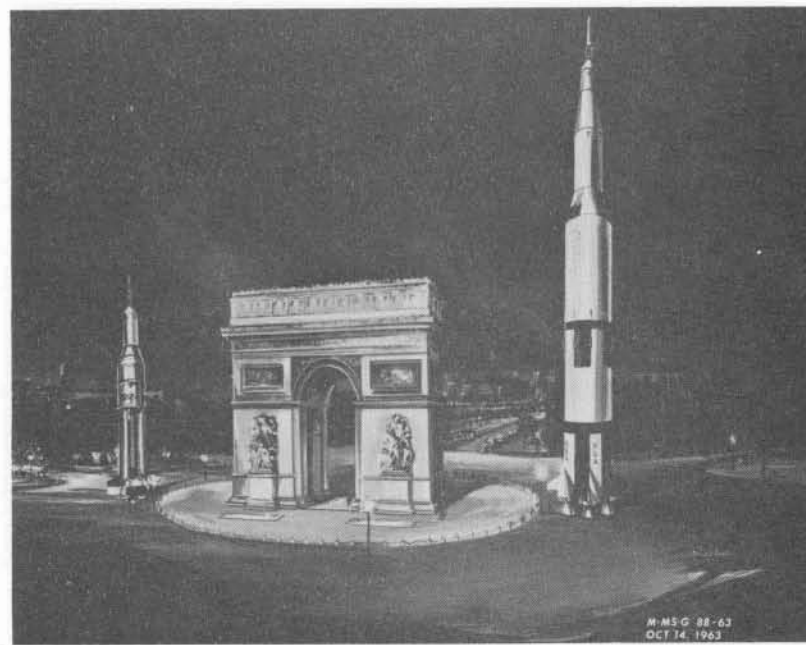
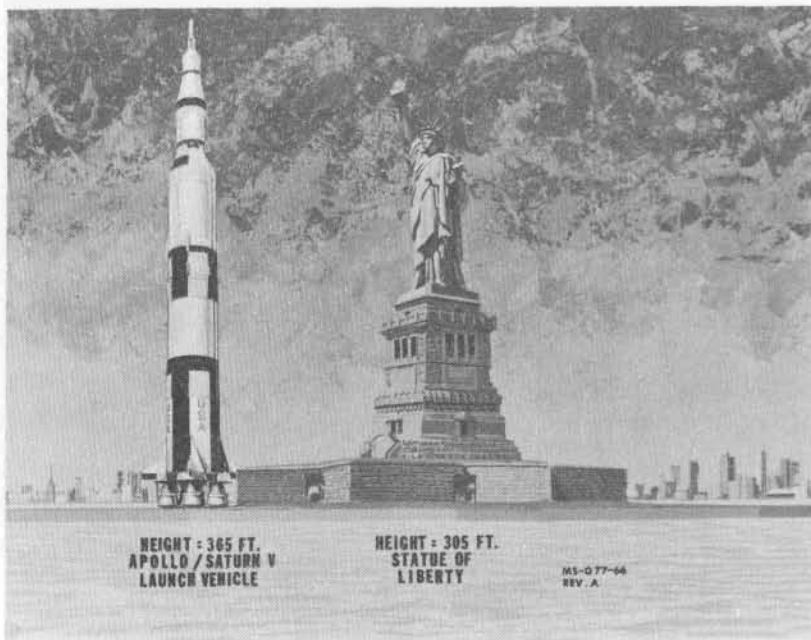
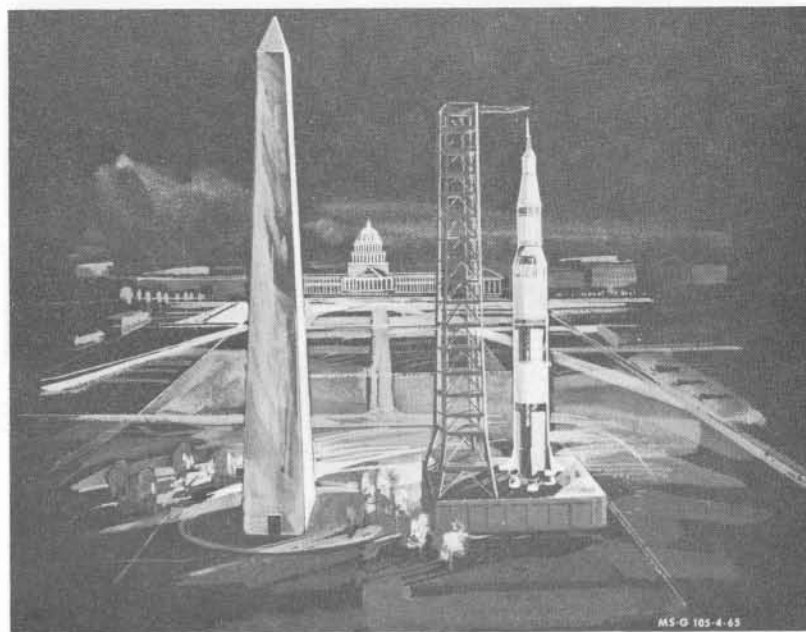
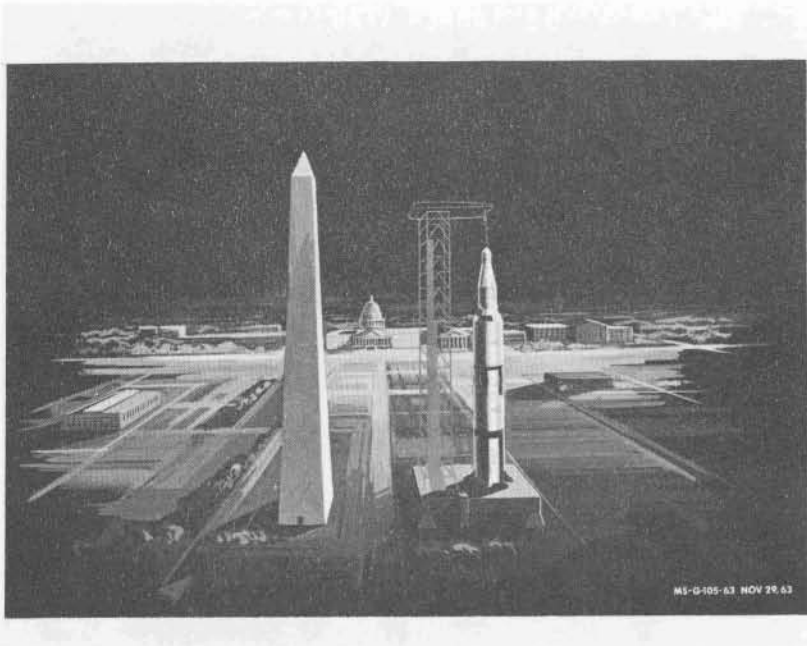


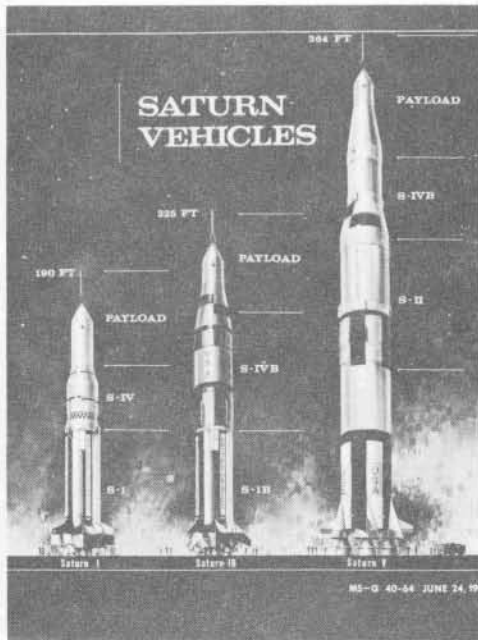
## U.S. LAUNCH VEHICLES

	APPROX. PAYLOAD CAPABILITIES (LBS)	NAUTICAL MILE ORBIT
1 THOR-DELTA	900	300
2 THOR-AGENA	1,600	300
3 ATLAS-MERCURY	3,000	105
4 ATLAS-AGENA	6,000	300
5 TITAN II	7,000	105
6 ATLAS-CENTAUR	8,500	300
7 SATURN I	22,500	105
8 TITAN IIIC	27,000	105
9 SATURN IB	40,000	105
10 SATURN V	285,000	105

IND A2028A

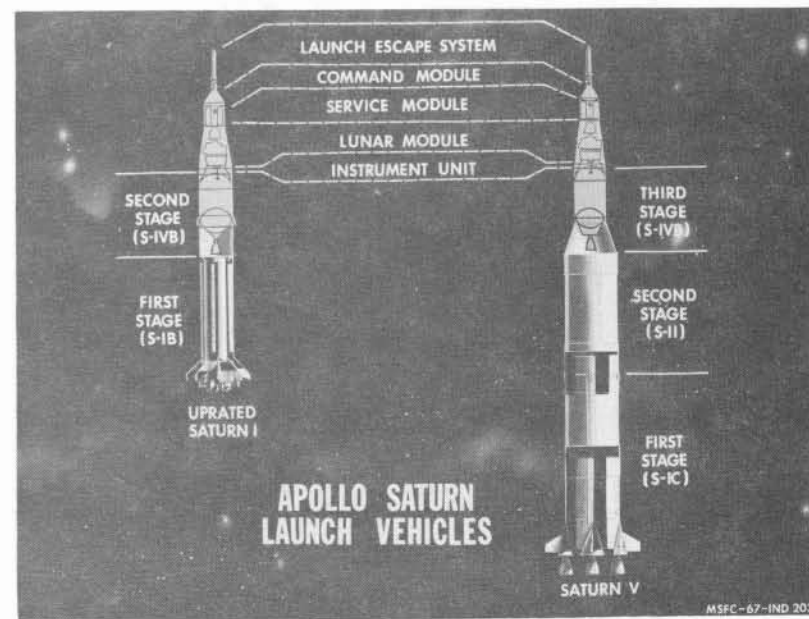
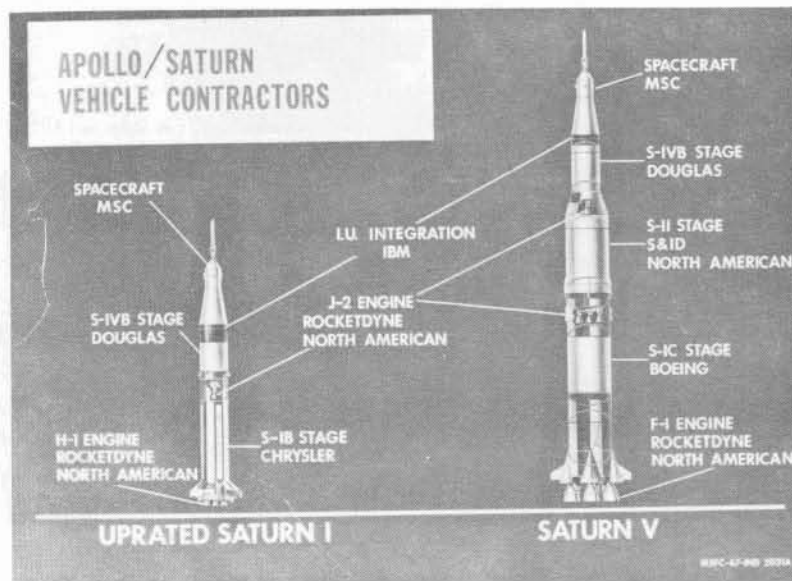
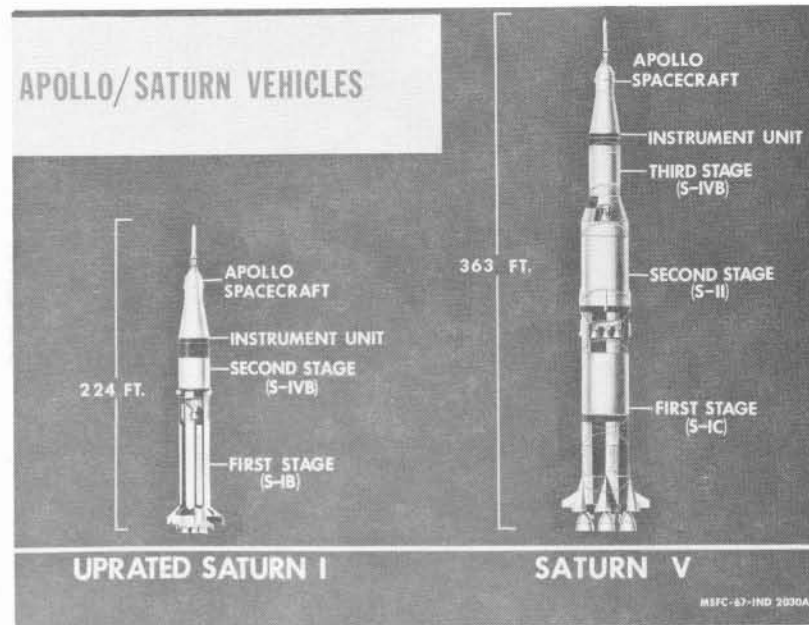
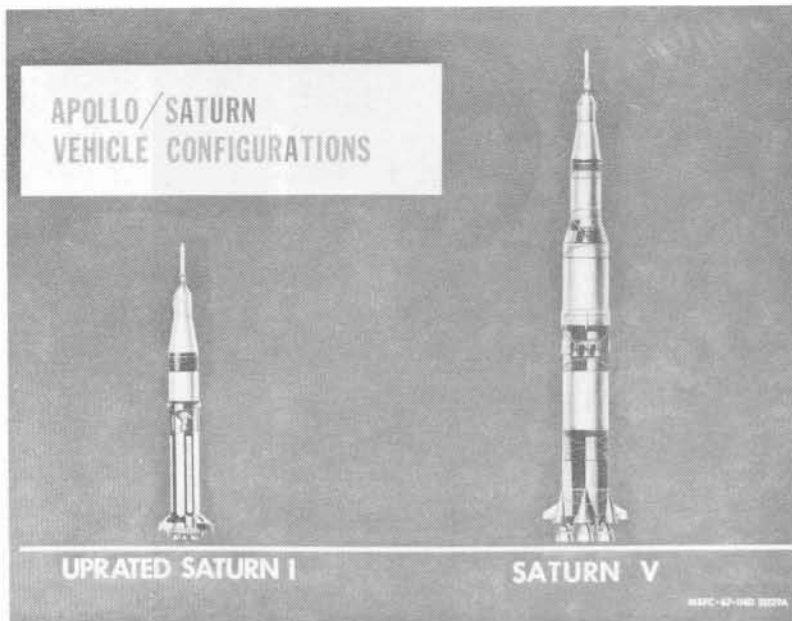




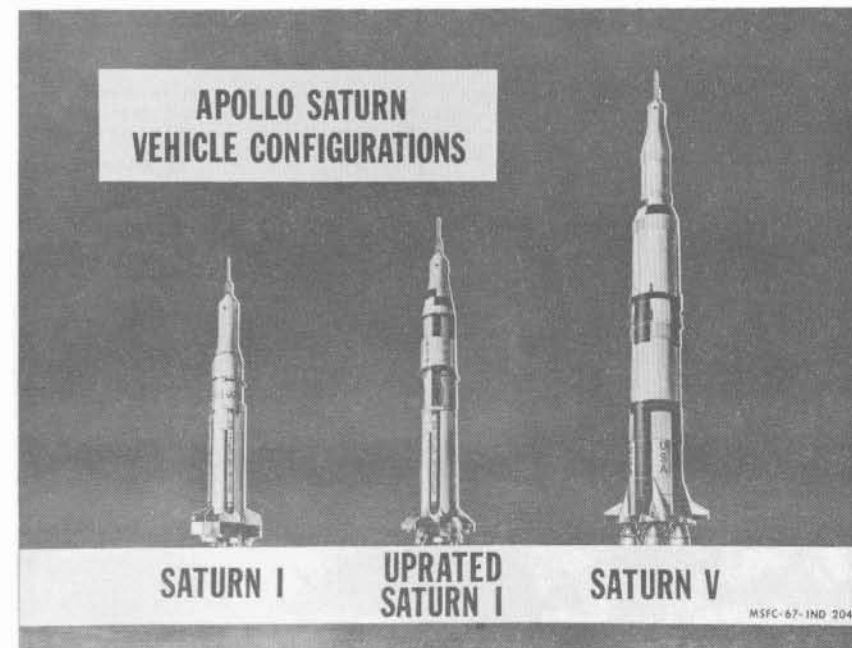
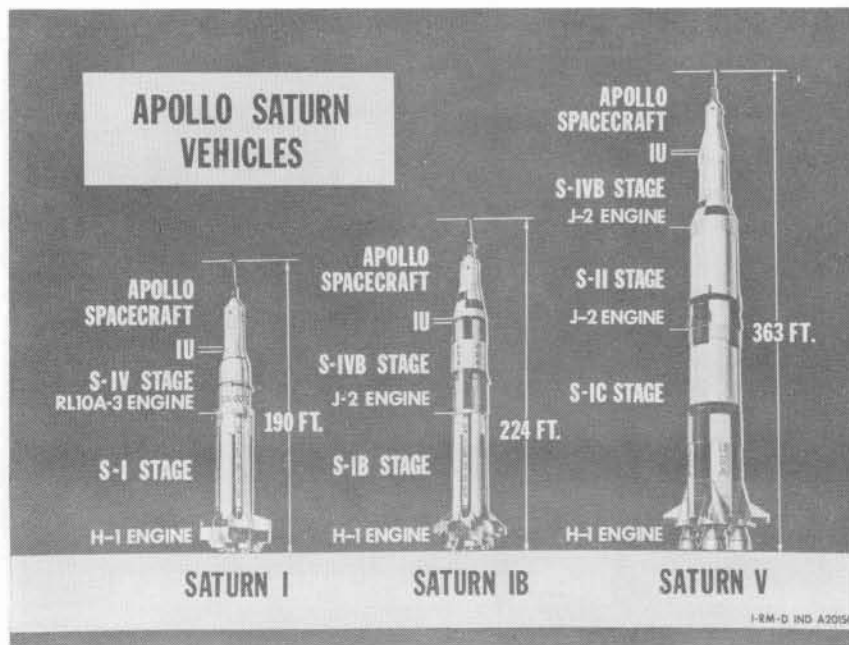
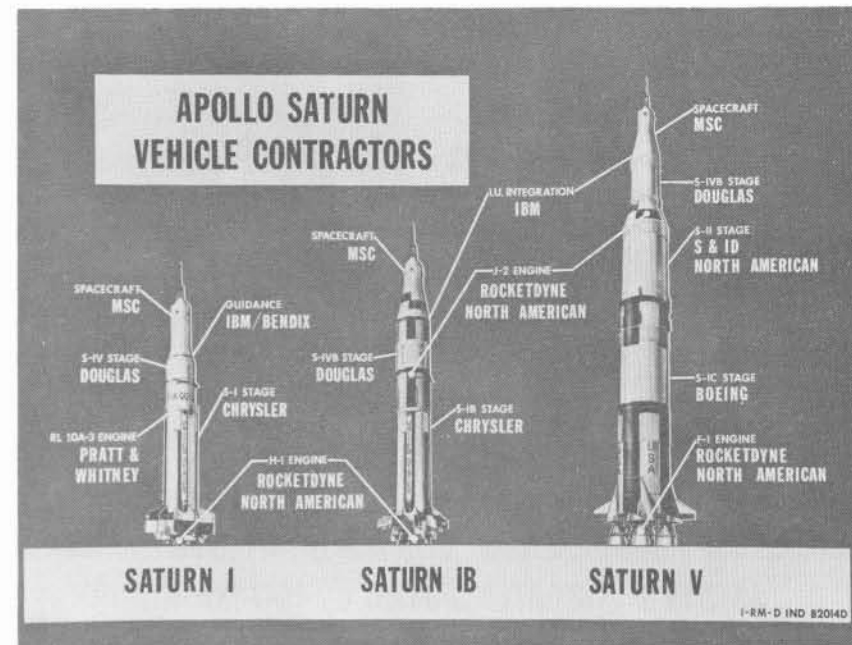
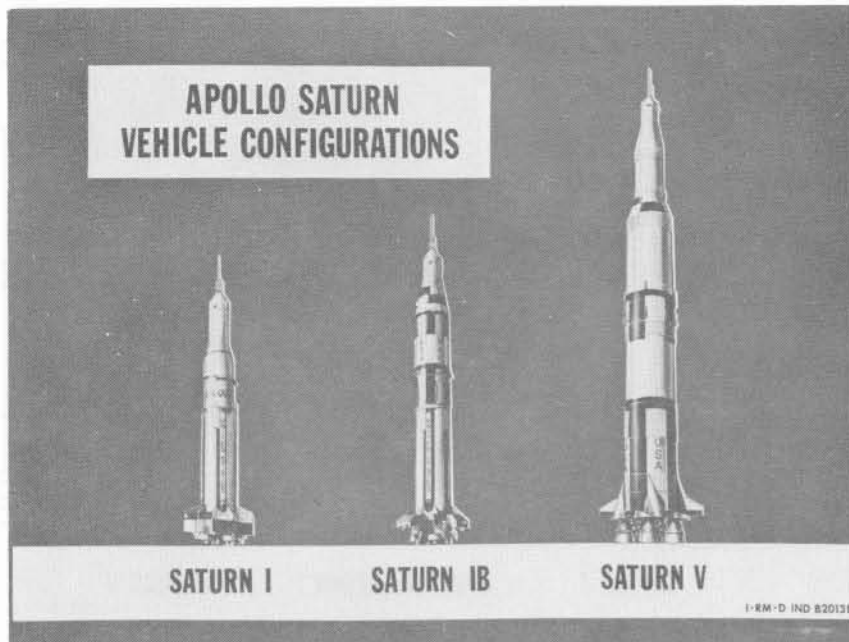


**NATIONAL SPACE PROGRAM**  
AREAS FOR IMMEDIATE EMPHASIS

COMMUNICATIONS SATELLITES	METEOROLOGICAL SATELLITES	NUCLEAR ROCKETS	MAN ON THE MOON
E-O A2017	OCT 1964		MS-G-79-62



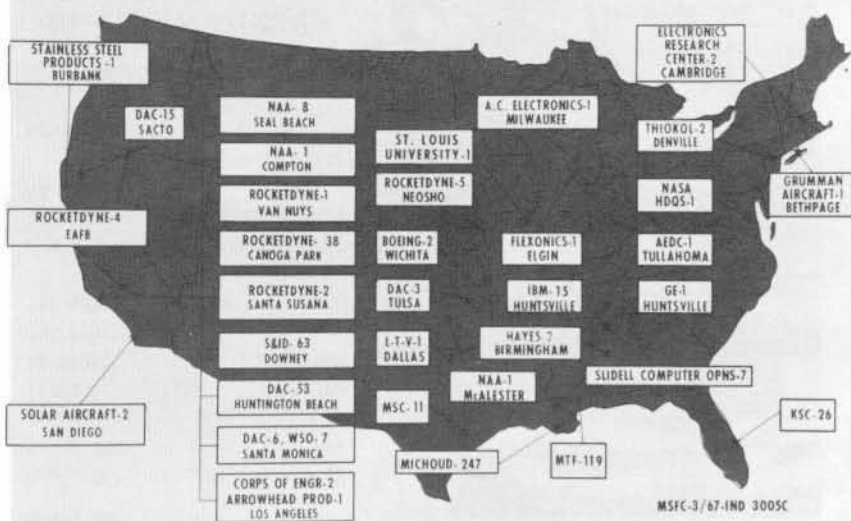






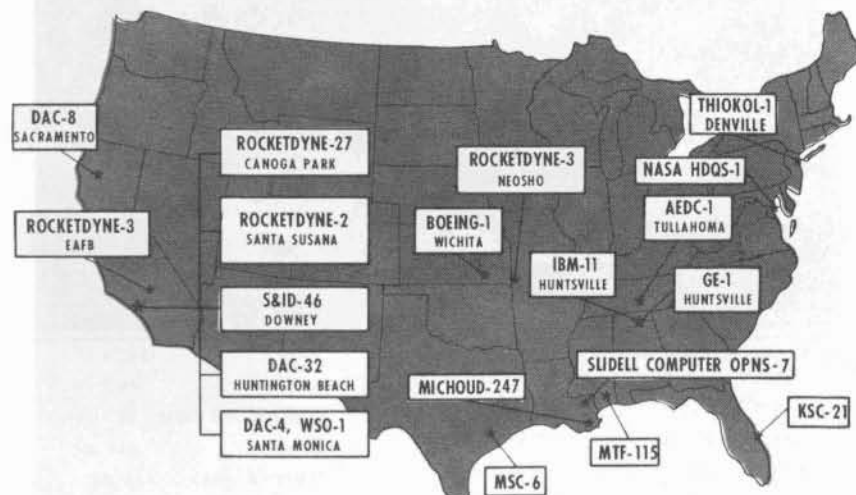


### MSFC PERSONNEL IN FIELD



MSFC-3/67-IND 3005C

### PROGRAM MANAGEMENT PERSONNEL IN FIELD



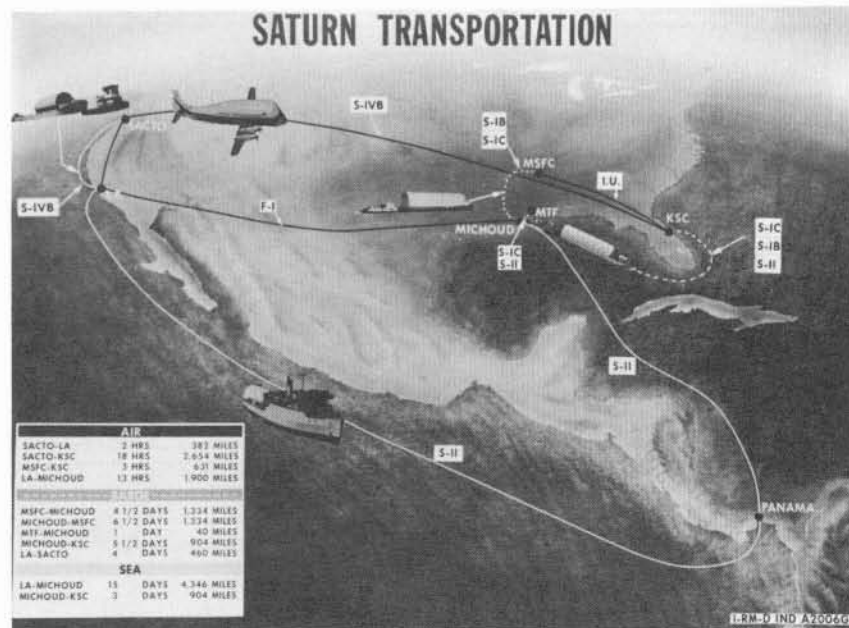
MSFC-3/67-IND 3015M

### SATURN MAJOR TRANSPORTATION EQUIPMENT

ITEM	DESCRIPTION	USE	OWNER	OPER. COST	REMARKS
USNS POINT BARROW	MODIFIED NAVY AKD COVERED	TRANSPORTS S-II STAGES TO MICHOU AND S-IB, S-IC & SIVB TO KSC	US NAVY	\$4500 DAY	NEXT REQUIREMENT S-II-3 4/25/67
BARGE ORION	MODIFIED NAVY YFNB;	TO BE MODIFIED FOR S-IC/S-II CONFIGURATION	NASA		SAVANNAH, GA. ETC MODIFICATION 7/67
BARGE PROMISE	MODIFIED NAVY YFNB; COVERED	TRANSPORT OF S-IB STAGES BETWEEN MICHOU, MSFC, AND KSC	NASA	\$2500 DAY	MICHOU
BARGE PALAEMON	COVERED BARGE	TRANSPORT OF S-IB STAGES BETWEEN MICHOU, MSFC AND KSC	NASA	\$2500 DAY	MICHOU
POSEIDON	MODIFIED NAVY YFNB COVERED	RIVER & OCEAN TRANSPORT OF S-IC & S-II STAGES; PRIMARILY BETWEEN MICHOU, MSFC AND KSC	NASA	\$2800 DAY	MICHOU
BARGE PEARL RIVER	MODIFIED NAVY YFNB UNCOVERED	TRANSPORTS S-IC & S-II STAGES BETWEEN MICHOU AND MTF	NASA	\$700 DAY	MICHOU/MTF
BARGE LITTLE LAKE	MODIFIED NAVY YFNB; UNCOVERED	TRANSPORTS S-IC & S-II STAGES BETWEEN MICHOU AND MTF	NASA	\$700 DAY	MICHOU/MTF
SUPER GUPPY AIRCRAFT	MODIFIED BOEING YC97J AIRCRAFT	TRANSPORTS S-IVB STAGES, INSTRUMENT UNITS, LEM ADAPTERS AND F-1 ENGINES	AERO SPACE	\$12.00 MILE	TRANSPORT CARGO FOR DOD, MSC, & MSFC
PREGNANT GUPPY AIRCRAFT	MODIFIED BOEING 377 AIRCRAFT	TRANSPORTS APOLLO S/C, & S/C COMPONENTS	AERO SPACE	\$12.00 MILE	TRANSPORT CARGO FOR DOD, MSC, & MSFC

MSFC-2/67-IND 2016AC

### SATURN TRANSPORTATION



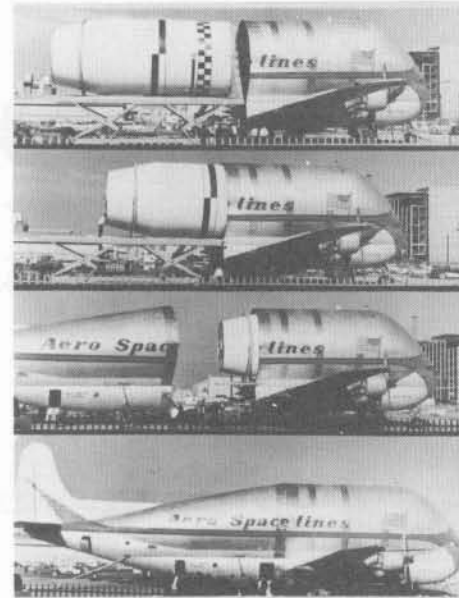
IRM-9 IND A2006G

## PREGNANT GUPPY



CARGO CARRIED	F-1 ENG, APOLLO, AND OTHER LARGE COMPONENTS	LENGTH	125.58 FT
RUNWAY REQUIRED	APPROX 6900 FT	HEIGHT	38.3 FT
CONTRACTOR	AERO SPACELINES	INTERNAL DIAMETER	19.7 FT
AIRPLANE TYPE	MODIF B-377	RANGE	800 MI
WEIGHT:	GROSS 141,000 LBS CARGO 32,500 LBS	CRUISING SPEED	225 MPH
			IND B2008B

## SATURN TRANSPORTATION PREGNANT GUPPY



CARGO CARRIED - 5-IV STG,  
F-1 ENG, APOLLO, AND  
OTHER LARGE COMPONENTS  
RUNWAY REQUIRED -

APPROX. 6,900 FT  
CONTRACTOR - AERO SPACELINES  
AIRPLANE TYPE - MODIF. B-377  
WEIGHT:

GROSS - 141,000 LBS  
CARGO - 32,500 LBS  
LENGTH - 125.58 FT  
HEIGHT - 38.3 FT  
INTERNAL DIAM. - 19.7 FT  
RANGE - 800 MILES  
CRUISING SPEED - 225 MPH

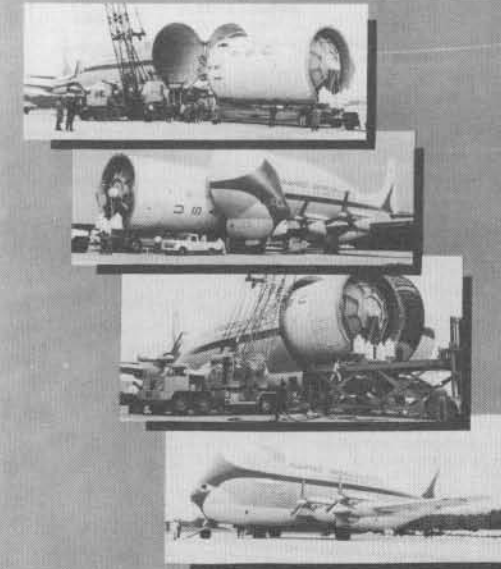
IND B2011A

## SUPER GUPPY



DIMENSIONS		SPECIFICATIONS (APPROXIMATE)	
WING SPAN	156 ft 3 in	EMPTY WEIGHT	110,000 LBS
FUSELAGE LENGTH	141 ft 2 in	PAYLOAD (APPROXIMATELY)	45,000 LBS
TAIL HEIGHT	46 ft 5 in	TAKEOFF WEIGHT (MAXIMUM)	175,000 LBS
FUSELAGE HEIGHT	36 ft 6 in	CRUISE SPEED	250 MPH
CARGO COMP. (DIAMETER)	300 in		
CARGO COMP. LENGTH	94 ft 6 in		
LENGTH CARGO COMP. 25 ft DIA.	30 ft 8 in		IND B2025B

## SUPER GUPPY



CARGO CARRIED - 5-IVB STAGE  
F-1 ENGINE  
INSTRUMENT UNIT  
OTHER LARGE COMPONENTS

RUNWAY REQUIRED - APPROX 6,900 FT

CONTRACTOR - AERO SPACELINES

WEIGHT:

EMPTY 110,000 LBS

GROSS 175,000 LBS

CARGO 45,000 LBS

FUSELAGE LENGTH 141 FT

TAIL HEIGHT 46.5 FT

INTERNAL DIAMETER 25 FT

WING SPAN 156.25 FT

CRUISING SPEED 250 MPH

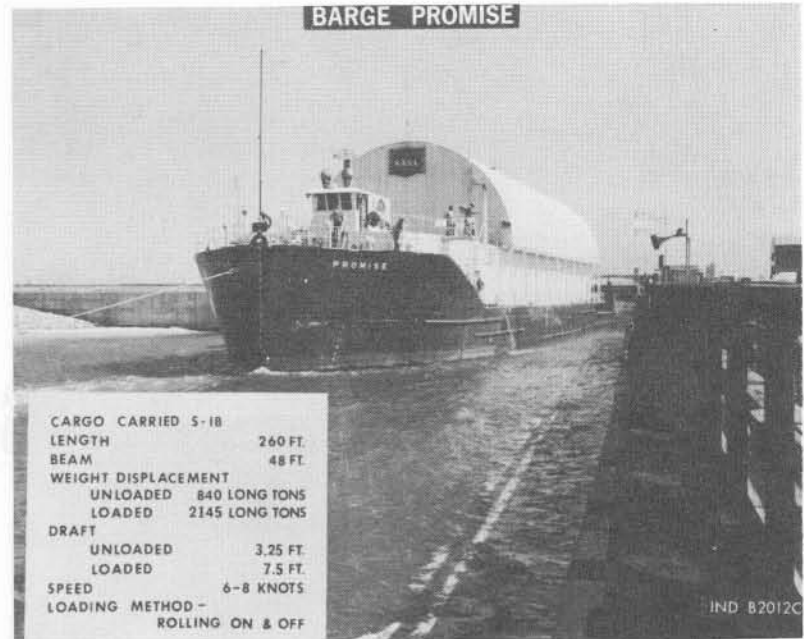
IND B 2032A



**SATURN TRANSPORTATION  
PALAEMON**

CARGO LENGTH 5-IB 180 FT  
 BEAM WIDTH 38 FT  
 FULL LOAD DISPLACEMENT 700 TONS  
 SPEED 5-8 KNOTS

IND-82009B



**BARGE PROMISE**

CARGO CARRIED 5-IB  
 LENGTH 260 FT.  
 BEAM 48 FT.  
 WEIGHT DISPLACEMENT  
 UNLOADED 840 LONG TONS  
 LOADED 2145 LONG TONS  
 DRAFT  
 UNLOADED 3.25 FT.  
 LOADED 7.5 FT.  
 SPEED 6-8 KNOTS  
 LOADING METHOD -  
 ROLLING ON & OFF

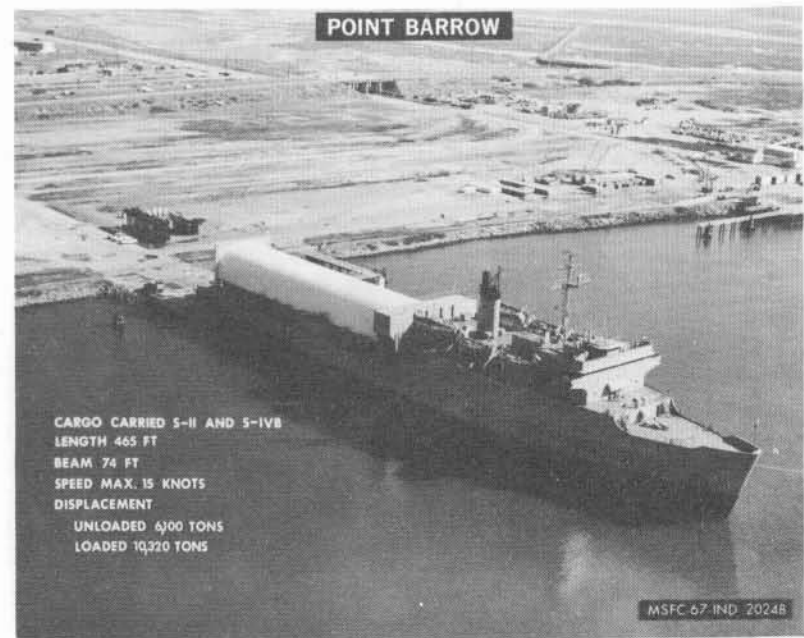
IND 82012C



**BARGE ORION**

CARGO CARRIED 5-IVB  
 LENGTH 260 FT  
 BEAM 48 FT  
 DISPLACEMENT:  
 FULL LOAD 2358 TONS  
 SPEED 7-10 KNOTS

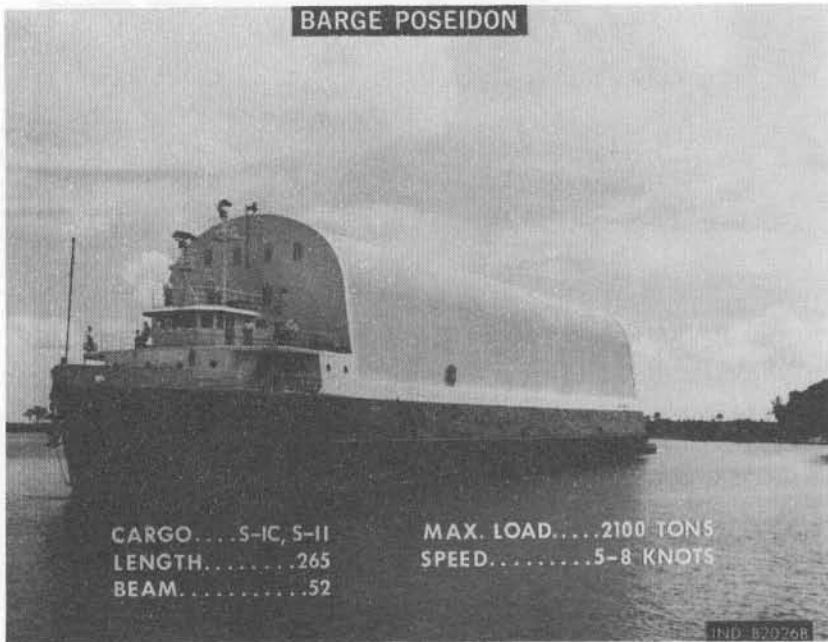
IND 82023B



**POINT BARROW**

CARGO CARRIED 5-II AND 5-IVB  
 LENGTH 465 FT  
 BEAM 74 FT  
 SPEED MAX. 15 KNOTS  
 DISPLACEMENT  
 UNLOADED 6,000 TONS  
 LOADED 10,920 TONS

MSFC 67-IND-2024B



## LOGISTICS ACTIVITY SUMMARY

TRANSPORTATION	FY 65	FY 66	FY 67
<b>WATER</b>			
NUMBER OF BARGES & SHIPS	4	8	8
NUMBER OF SHIPMENTS	21	97	188
CRYOGENICS BARGES		9	9
<b>AIR-GUPPY</b>			
FORECAST MILES	106,660	373,250	473,741
ACTUAL MILES	212,395	349,319	350,249 *
<b>COST</b>			
WATER AND AIR	36M	4.2M	4.7M

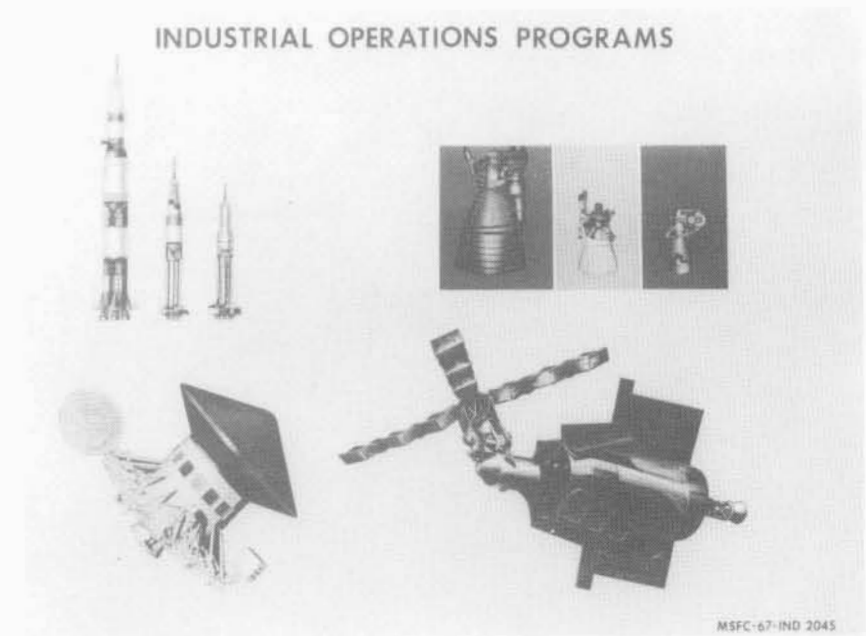
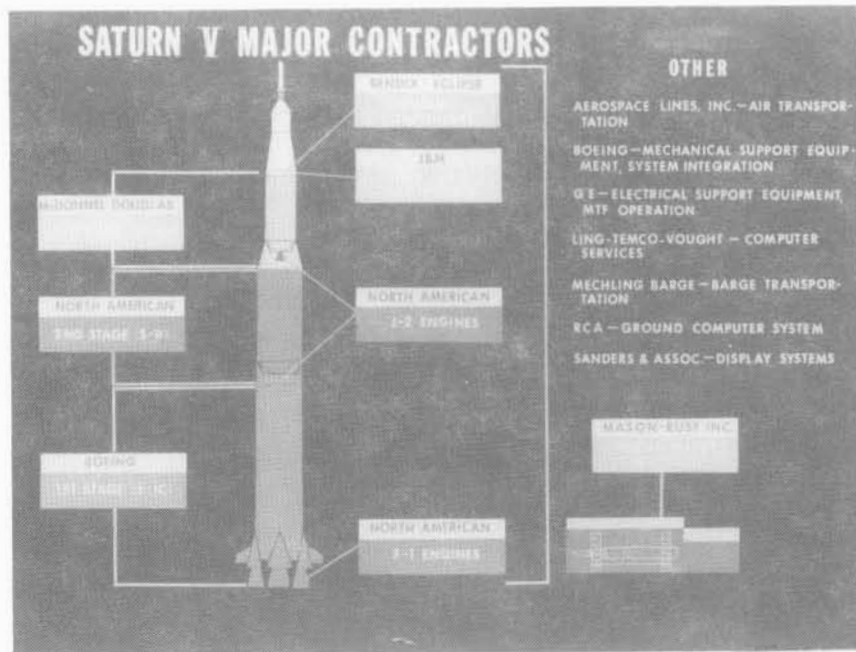
\* THROUGH FEBRUARY 67

### PROPELLANTS AND PRESSURANTS

NUMBER OF USER SITES	67
NUMBER OF PLANTS	38
LH <sub>2</sub> PRODUCTION CAPACITY AVAIL.	126 TONS/DAY
LO <sub>2</sub> /LN <sub>2</sub> PRODUCTION CAP. AVAIL.	6,400 TONS/DAY
GH <sub>4</sub> PRODUCED	1,031,400,000 STD. CU FT/YR

MSFC-4/67-IND 2043A



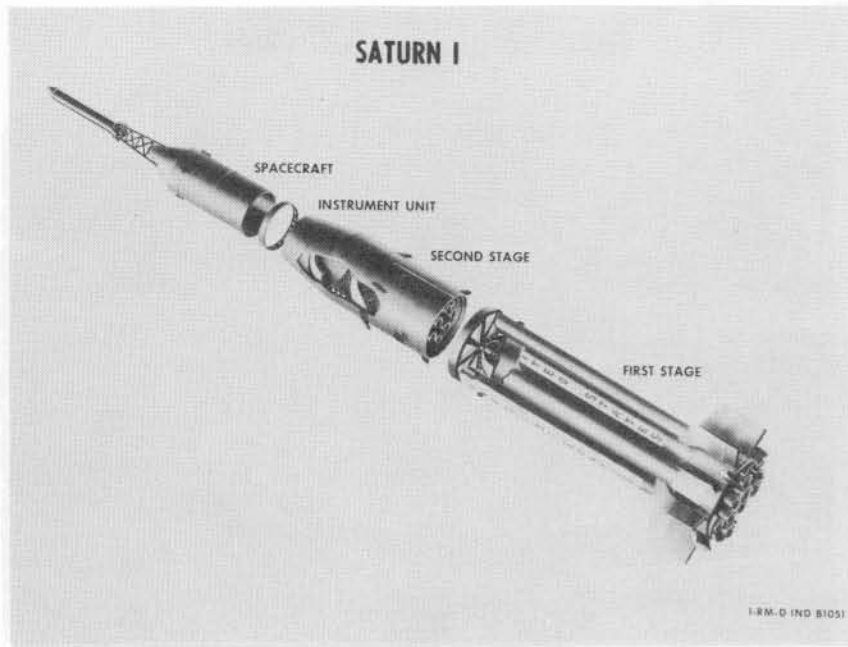


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### SATURN I LAUNCH VEHICLE

#### CHARACTERISTICS

**LAUNCH VEHICLE**

LENGTH \_\_\_\_\_ 124 FT  
 WEIGHT AT LIFTOFF \_\_\_\_\_ 1,138,000 LBS  
 PAYLOAD CAPACITY \_\_\_\_\_ 22,500 LBS

**STAGES**

**S-I**

SIZE \_\_\_\_\_ 21.5 X 80 FT  
 THRUST \_\_\_\_\_ 1,500,000 LBS  
 ENGINES \_\_\_\_\_ 8 H-1  
 PROPELLANT \_\_\_\_\_ LOX & RP-1

**S-IV**

SIZE \_\_\_\_\_ 18.3 X 41 FT  
 THRUST \_\_\_\_\_ 90,000 LBS  
 ENGINES \_\_\_\_\_ 6 RL10  
 PROPELLANT \_\_\_\_\_ LOX & LH<sub>2</sub>

**INSTRUMENT UNIT**

SIZE \_\_\_\_\_ 12.8 X 3 FT  
 GUIDANCE SYSTEM \_\_\_\_\_ INERTIAL

**TOTAL LENGTH (INCLUDING SPACECRAFT & LES) \_\_\_\_\_ 190 FT**

I-RM-D IND A1056A

### SATURN I LAUNCH VEHICLE

#### MISSIONS

**LARGE BOOSTER TECHNOLOGY**  
 CLUSTERED ENGINE PROPULSION SYSTEM  
 LIQUID HYDROGEN PROPULSION (S-IV)  
 STRUCTURES  
 GUIDANCE AND INSTRUMENTATION TECHNOLOGY

**LARGE SCIENTIFIC SATELLITE PAYLOADS**  
 (22,500 LBS) (PEGASUS)

**APOLLO SPACECRAFT DEVELOPMENT**  
 ORBITAL FLIGHT TEST OF APOLLO BOILERPLATE.

I-RM-D IND A1057D

### SATURN I LAUNCH SUMMARY

**RESEARCH AND DEVELOPMENT FLIGHTS**

SA-1 1. LAUNCHED-OCT. 27, 1961  
 2. S-I STAGE PROPULSION SYSTEM SATISFACTORY

SA-2 1. LAUNCHED-APR. 25, 1962  
 2. PROJECT HIGHWATER RELEASED 22,900 GAL. H<sub>2</sub>O INTO IONOSPHERE

SA-3 1. LAUNCHED-NOV. 16, 1963  
 2. 2ND PHASE PROJ. HIGHWATER  
 3. FULL PROPELLANT LOADING

SA-4 1. LAUNCHED-MAR. 28, 1963  
 2. ENGINE OUT CAPABILITY DEMONSTRATED

SA-5 1. FIRST BLOCK II LAUNCHED-JAN. 29, 1964  
 2. FIRST LIVE S-IV STAGE AND INSTRUMENT UNIT

SA-6 1. LAUNCHED-MAY 28, 1964  
 2. FIRST ACTIVE GUIDANCE FLIGHT  
 3. FIRST FLIGHT APOLLO BOILERPLATE AND LES  
 4. ENGINE OUT (UNPLANNED)

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**OPERATIONAL FLIGHTS**

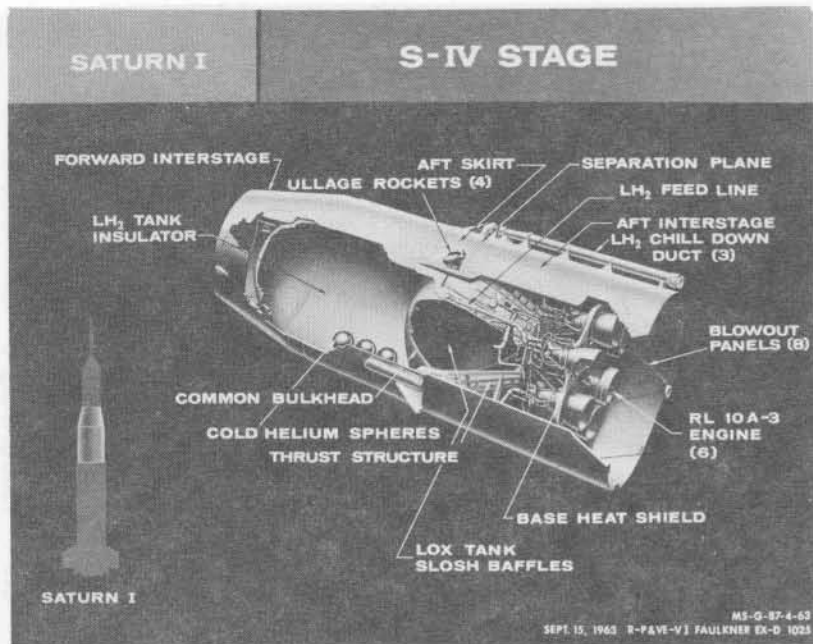
SA-7 1. LAUNCHED-SEPT. 18, 1964  
 2. COMPLETELY ACTIVE-ST-124 GUIDANCE

SA-9 1. LAUNCHED-FEB. 16, 1965  
 2. FIRST PEGASUS (METEOROID TECHNOLOGY SATELLITE) ORBITED  
 3. FIRST UNPRESSURIZED INSTRUMENT UNIT

SA-8 1. LAUNCHED-MAY 25, 1965  
 2. ORBITED SECOND PEGASUS SATELLITE

SA-10 1. LAUNCHED-JULY 30, 1965  
 2. ORBITED THIRD PEGASUS SATELLITE  
 3. COMPLETED SATURN I PROGRAM

I-RM-D IND B1048 G



### SATURN I/S-I STAGE STATIC TEST PROGRAM

STAGE	START	COMPLETE	NUMBER FIRINGS	TOTAL SECONDS
SA-T	APR 29, '60	FEB 20, '62	20	1430
SA-T 4.5	OCT 26, '62	NOV 9, '62	3	211
S-I-1	APR 29, '61	MAY 11, '61	3	185
S-I-2	OCT 10, '61	OCT 24, '61	2	151
S-I-3	APR 10, '62	MAY 24, '62	3	179
S-I-4	SEP 11, '62	SEP 26, '62	2	153
S-I-5	FEB 27, '63	MAR 22, '63	3	316
S-I-6	MAY 5, '63	JUN 6, '63	2	170
S-I-7	OCT 2, '63	OCT 22, '63	2	173
S-I-9	MAR 13, '64	MAR 24, '64	2	177
S-I-8	MAY 26, '64	JUN 11, '64	2	189
S-I-10	SEP 22, '64	OCT 6, '64	3	192

TOTAL FLIGHT STAGE FIRING ACCUMULATION: 1885 SECONDS

I-RM-D IND B1055

### SATURN I/S-IV STAGE STATIC TEST SUMMARY

STAGE	START	COMPLETE	NUMBER FIRINGS	TOTAL SECONDS
BATTLESHIP (RL 10A-1)	AUG 17, '62	NOV 8, '62	11	1137.6
BATTLESHIP (RL 10A-3)	JAN 26, '63	MAY 4, '63	10	4302.6
S-IV-5	AUG 5, '63	AUG 12, '63	2	540
S-IV-6	NOV 22, '63	NOV 22, '63	1	460
S-IV-7	APR 29, '64	APR 29, '64	1	485
S-IV-9	AUG 6, '64	AUG 6, '64	1	400
S-IV-8	NOV 20, '64	NOV 20, '64	1	476
S-IV-10	JAN 21, '65	JAN 21, '65	1	479

TOTAL FLIGHT STAGE FIRING ACCUMULATION: 2840 SECONDS

I-RM-D IND B1059

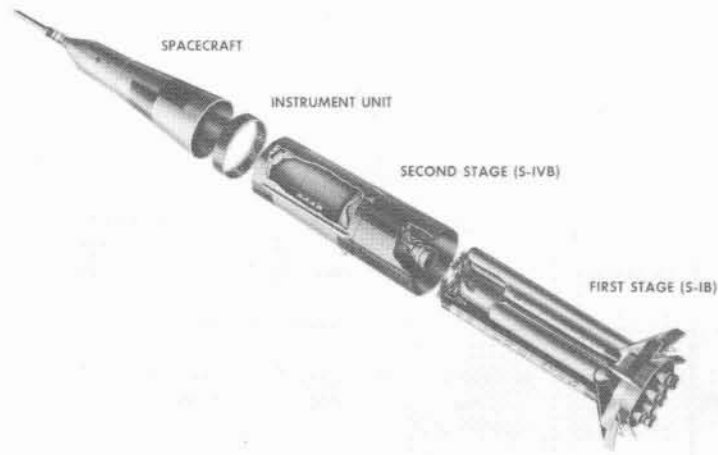


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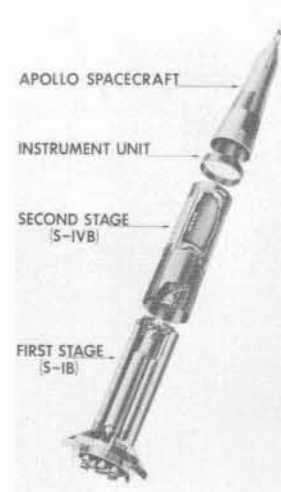
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## UPRATED SATURN I LAUNCH VEHICLE



IRM-D IND 81125C

## UPRATED SATURN I LAUNCH VEHICLE



### CHARACTERISTICS

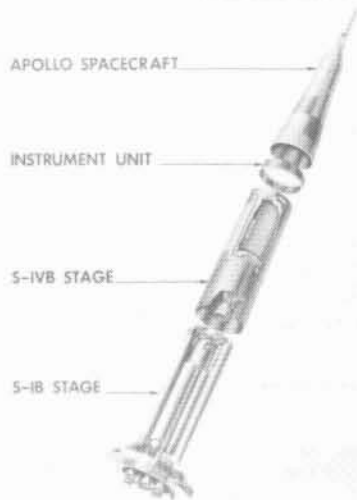
LENGTH (VEHICLE)	142 FT
LENGTH (VEHICLE, SPACECRAFT, LES)	224 FT
WEIGHT AT LIFTOFF	1,297,000 LBS
EARTH ORBIT PAYLOAD	40,000 LBS

### STAGES

FIRST (S-IB)	
SIZE	21.5 X 80 FT
ENGINES	8 H-1
THRUST (201 THRU 205)	1,600,000 LBS
(206 AND SUB)	1,640,000 LBS
PROPELLANT	LOX & RP-1
SECOND (S-IVB)	
SIZE	22 X 59 FT
ENGINE	1 J-2
THRUST (201 THRU 203)	200,000 LBS
(204 THRU 207)	225,000 LBS
(208 AND SUB)	230,000 LBS
PROPELLANT	LOX & LH <sub>2</sub>
INSTRUMENT UNIT	
SIZE	22 X 3 FT
GUIDANCE SYSTEM	INERTIAL

MFC-67-IND 1128F

## SATURN IB LAUNCH VEHICLE



IRM-D IND 61199C

### PROPOSED MISSIONS

- APOLLO SPACECRAFT DEVELOPMENT  
ORBITAL QUALIFICATION OF  
COMPLETE SPACECRAFT  
LEM QUALIFICATION  
RE-ENTRY AND RECOVERY
- APOLLO SPACECRAFT ORBITAL  
MANEUVERS
- APOLLO CREW TRAINING IN LEM  
DEV RENDEZVOUS AND DOCKING
- ADVANCE LARGE BOOSTER  
TECHNOLOGY IN SUPPORT OF  
SATURN V
- DEVELOPMENT AND TESTING OF LH<sub>2</sub>  
& LOX STAGE(S-IVB) FOR SATURN V
- LARGE SCIENTIFIC SATELLITE PAYLOADS  
(UP TO 40,000 LBS)

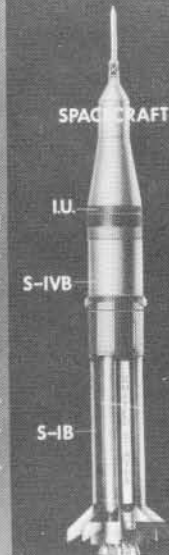
## SATURN IB LAUNCH VEHICLE

### CHARACTERISTICS

TOTAL LENGTH	224 FT.
WT. AT LIFTOFF	1,297,000 LBS.
PAYLOAD (APPROX):	
EARTH ORBIT	40,000 LBS.

### STAGES

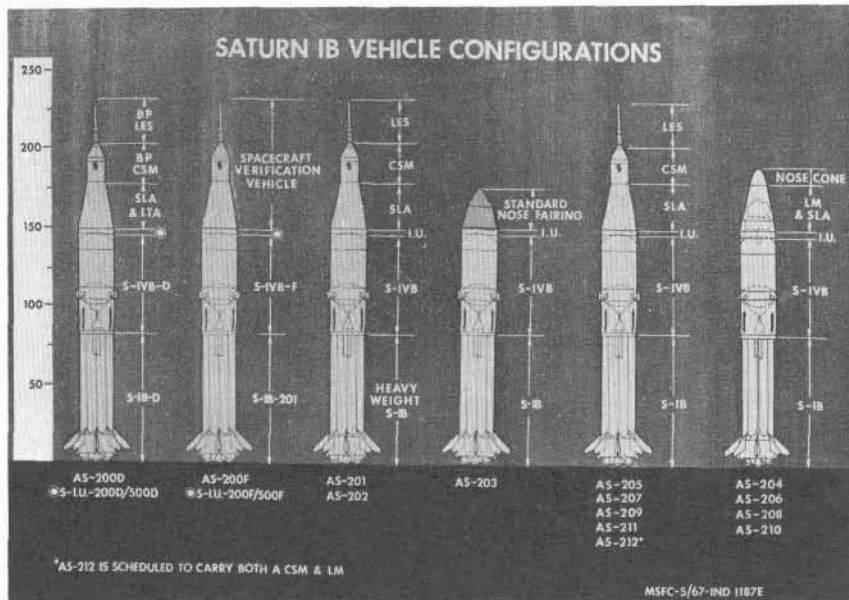
S-IB	
SIZE	21.5 x 80 FT.
ENGINE (LOX & RP-1)	8 H-1
THRUST (201 THRU 205)	1,600K LBS.
(206 AND SUB)	1,640K LBS.
S-IVB	
SIZE	22 x 59 FT.
ENGINE (LOX & LH <sub>2</sub> )	1 J-2
THRUST (201 THRU 203)	200K LBS.
(204 THRU 207)	225K LBS.
(208 AND SUB)	230K BS.
INSTRUMENT UNIT	
SIZE	22 x 3 FT.



IND 61199C

### PROPOSED MISSIONS

- APOLLO SPACECRAFT DEVELOP-  
MENT AND ORBITAL  
MANEUVERS
- APOLLO CREW TRAINING IN  
LEM RENDEZVOUS AND  
DOCKING
- ADVANCE LARGE BOOSTER  
TECHNOLOGY
- ORBIT LARGE SCIENTIFIC  
PAYLOADS

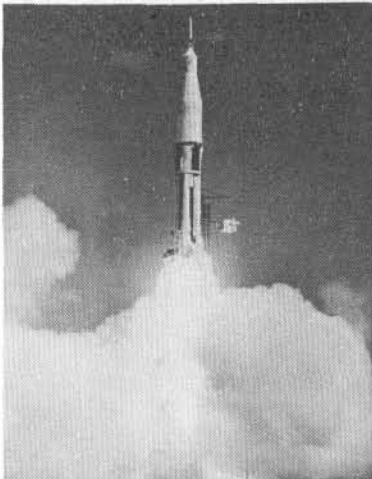


### UPDATED SATURN I LAUNCH VEHICLE STATUS

STAGE	AS-205	AS-206	AS-207	AS-208	AS-209
<b>FIRST (S-IB)</b>	IN STORAGE AT MICHOU D	IN STORAGE AT MICHOU D	IN SYSTEMS RETEST AT MICHOU D	IN STORAGE AT MICHOU D	AWAITING AVAILABILITY OF CHECKOUT STATION
<b>SECOND (S-IVB)</b>	IN STORAGE AT SACRAMENTO	IN STORAGE AT SACRAMENTO	IN STORAGE AT SACRAMENTO	IN STORAGE AT SACRAMENTO	IN STATIC TEST OPERATIONS AT SACTO.
<b>INSTRUMENT UNIT</b>	IN STORAGE AT IBM HUNTSVILLE	IN STORAGE AT IBM HUNTSVILLE	IN STORAGE AT IBM HUNTSVILLE	IN CHECKOUT AT IBM HUNTSVILLE	IN COMPONENT ASSEMBLY AT IBM

MSFC 5/11/67-IND 1100-24B  
SHEET 1 OF 2

### SATURN IB LAUNCH SUMMARY



- AS-201**  
1. LAUNCHED FEB 26, 1966  
2. SHORT LOB-LAUNCH VEHICLE AND CSM DEVELOPMENT
- AS-203**  
1. LAUNCHED JULY 5, 1966  
2. ORBITAL LIQUID HYDROGEN EXPERIMENT
- AS-202**  
1. LAUNCHED AUG 25, 1966  
2. LONG LOB-LAUNCH VEHICLE AND CSM DEVELOPMENT

I-RM-D IND B1100-F

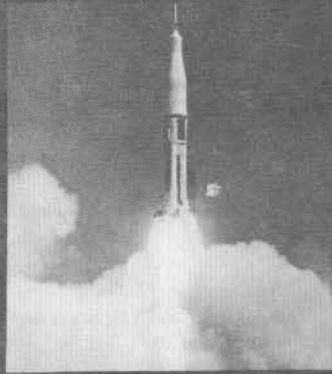
### UPDATED SATURN I LAUNCH VEHICLE STATUS (CONT.)

STAGE	AS-210	AS-211	AS-212
<b>FIRST (S-IB)</b>	AT MSFC FOR STATIC TEST	IN PRE-STATIC CHECKOUT AT MICHOU D	IN ASSEMBLY AT MICHOU D
<b>SECOND (S-IVB)</b>	IN STORAGE HUNTINGTON BEACH PENDING AVAILABILITY OF BETA III	IN FACTORY CHECKOUT AT HUNTINGTON BEACH	INSULATION IS BEING COMPLETED HUNTINGTON BEACH
<b>INSTRUMENT UNIT</b>	IN STRUCTURAL ASSEMBLY AT IBM HUNTSVILLE	SYSTEMS IN MANUFACTURING	SYSTEMS IN MANUFACTURING

MSFC 5/11/67-IND 1100-24B  
SHEET 2 OF 2



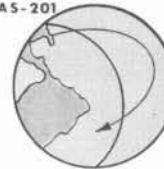
## LAUNCH SUMMARY-UPATED SATURN I AS-201, AS-203, AS-202



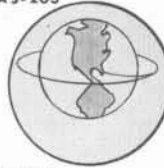
- THREE SUCCESSFUL LAUNCHES.
- DEMONSTRATED:
  - J-2 ENGINE AND S-IVB STAGE FLIGHT WORTHINESS.
  - MISSION SUPPORT CAPABILITY.
  - MATURITY OF PROPULSION, GUIDANCE AND CONTROL, AND ELECTRICAL SYSTEMS.
  - STRUCTURAL ADEQUACY OF S-IVB COMMON BULKHEAD.
  - VEHICLE STRUCTURAL INTEGRITY
  - FEASIBILITY OF ALL-UP CONCEPT
  - CONTROL OF LIQUID HYDROGEN BEHAVIOR IN ORBIT.

IND 1100-19A

AS-201



AS-203



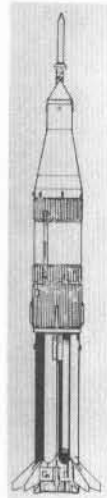
AS-202



## UPATED SATURN I ACCOMPLISHMENTS 1966

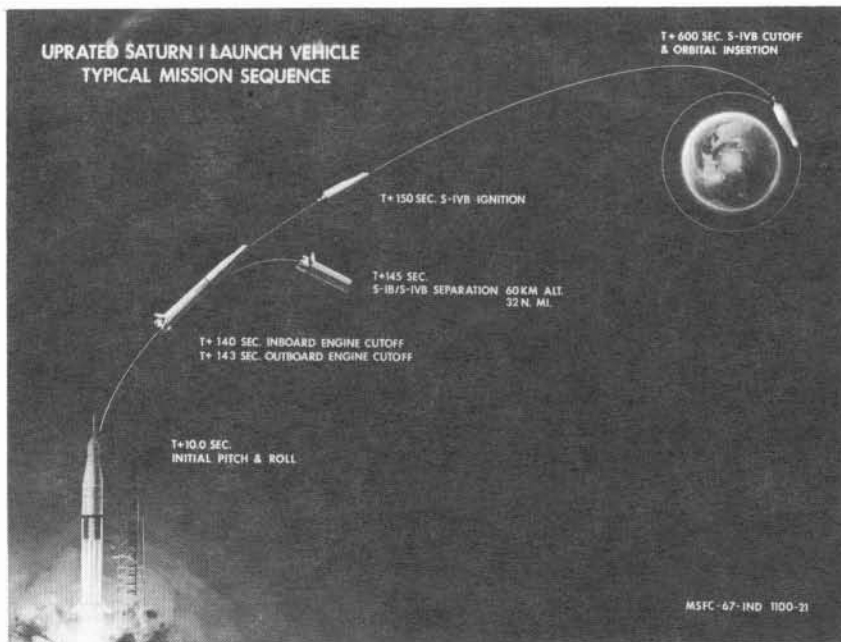
### THREE SUCCESSFUL APOLLO MISSIONS

- VERIFIED ENGINES AND LAUNCH VEHICLE FOR MANNED FLIGHT
- PROVED "ALL-UP" CONCEPT
- DEMONSTRATED MISSION SUPPORT CAPABILITY
- DEMONSTRATED SEMI-AUTOMATIC PRELAUNCH CHECKOUT
- GAINED MSFC-KSC-MSC-CONTRACTOR INTERFACE EXPERIENCE
- VERIFIED ABILITY TO CONTROL LIQUID HYDROGEN DURING FLIGHT AND IN LOW-GRAVITY CONDITION
- PROVIDED FLIGHT EXPERIENCE WITH S-IVB STAGE, INSTRUMENT UNIT, GROUND SUPPORT EQUIPMENT IN SUPPORT OF SATURN V.



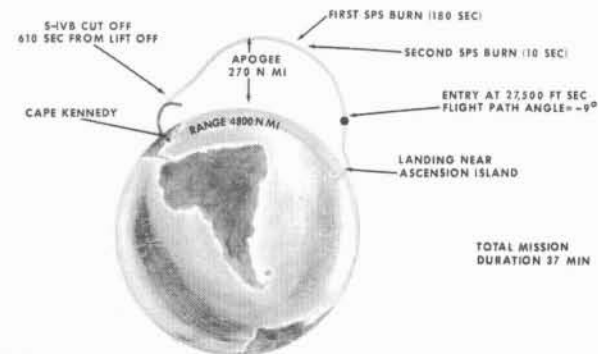
MSFC-67-IND 1100-23

## UPATED SATURN I LAUNCH VEHICLE TYPICAL MISSION SEQUENCE



MSFC-67-IND 1100-21

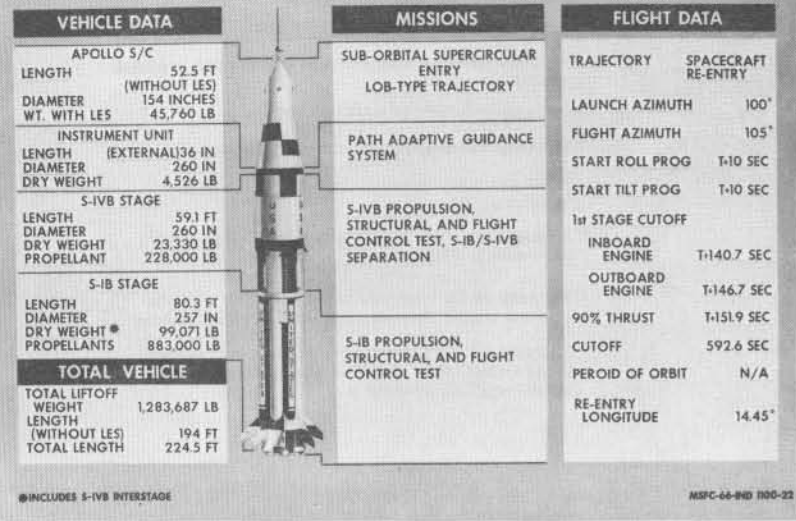
## LAUNCH VEHICLE AND CSM DEVELOPMENT SHORT LOB



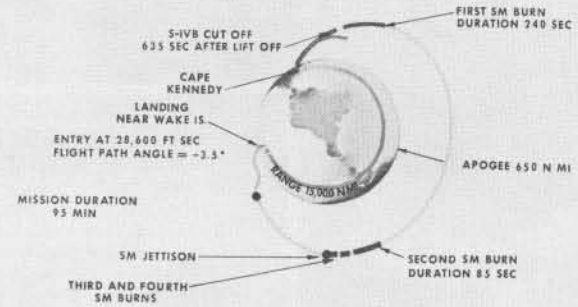
- LAUNCH AT 105° AZIMUTH; SUBORBITAL S-IVB CUTOFF.
- S-IVB/CSM PITCH TO ATTITUDE FOR FIRST SPS BURN.
- SEPARATE USING CM RCS; 6-MINUTE COAST THROUGH APOGEE (270 N.M.).
- SPS BURN (180 SEC.); V, =27,000 FPS AT CUTOFF.
- SPS BURN (10 SEC.); CUTOFF 2 MIN PRIOR TO ENTRY.
- CSM 90° PITCH; CM/SM SEPARATION
- CM ASSUMES ENTRY ATTITUDE; ENTRY CONDITIONS V, =27,500 FPS.  $\gamma = -9^\circ$ .
- RECOVERY NEAR ASCENSION ISLAND.

IB-2308 IND 1100-11A

## APOLLO-SATURN 201 DATA SUMMARY



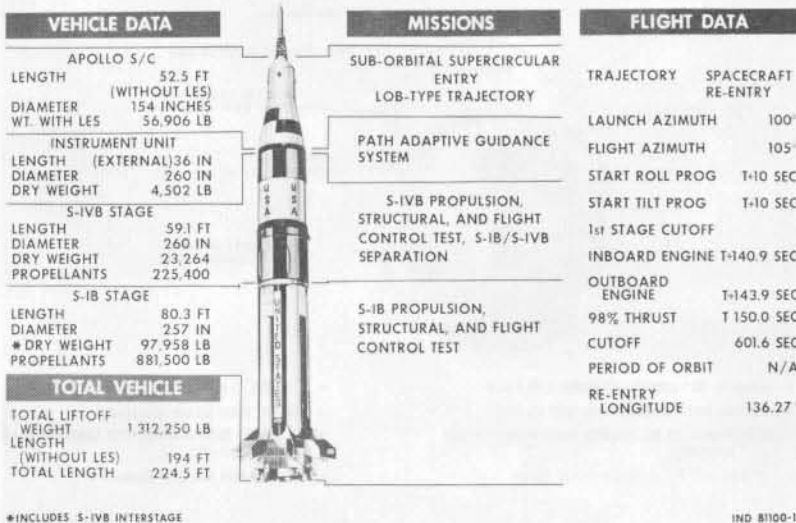
## AS-202 MISSION SEQUENCE LAUNCH VEHICLE AND CSM DEVELOPMENT LONG LOB



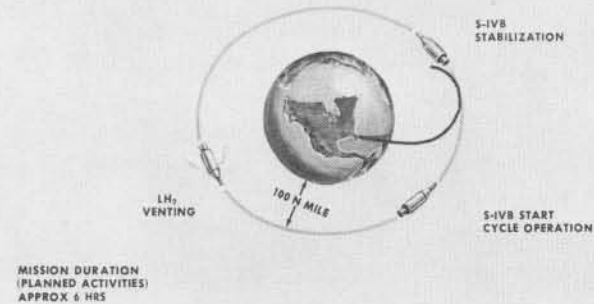
- LAUNCH AT 105° AZIMUTH; SUBORBITAL S-IVB CUTOFF.
- S-IVB/CSM PITCH TO ATTITUDE FOR FIRST SPS BURN.
- SPS BURN (240 SEC); V = 25,400 FPS AT CUTOFF.
- ATTITUDE HOLD DURING 50-MINUTE COAST THROUGH APOGEE (650 N.M.I.).
- SPS BURN (85 SEC); V = 27,500 FPS AT CUTOFF.
- SPS BURN (3 SEC).
- SPS BURN (3 SEC); CUTOFF 4 MIN PRIOR TO ENTRY
- CM/SM SEPARATION.
- CM ASSUMES ENTRY ATTITUDE; ENTRY CONDITIONS V = 28,600 FPS, γ = -3.5°.
- RECOVERY NEAR WAKE ISLAND.

IB-2309 IND 1100-12A

## APOLLO SATURN 202 DATA SUMMARY



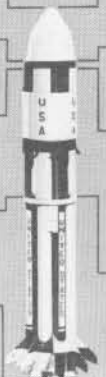
## AS-203 MISSION ACTIVITIES LIQUID HYDROGEN BEHAVIOR IN ORBIT AND S-IVB STAGE DEVELOPMENT



- LAUNCH AT 72° AZIMUTH INTO 100 N. MI. CIRCULAR ORBIT.
- COAST, S-IVB STABILIZATION.
- LH<sub>2</sub> VENTING.
- S-IVB START CYCLE OPERATION.
- MISSION DURATION 4 ORBITS.
- NO RECOVERY.

IB-2310 IND 1100-13B

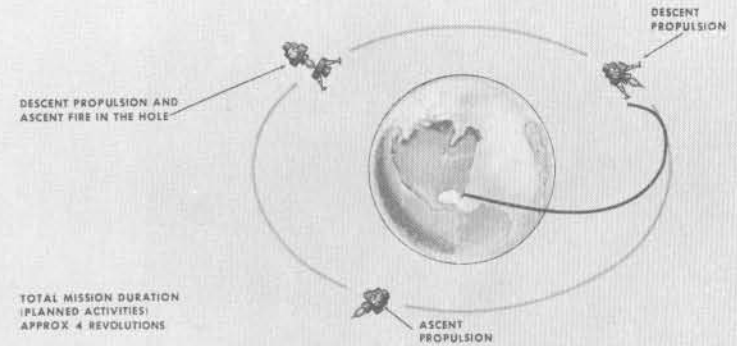
# APOLLO-SATURN 203 DATA SUMMARY

VEHICLE DATA			MISSIONS		FLIGHT DATA		
NOSE CONE			ORBITAL INSERTION TRAJECTORY	PATH ADAPTIVE GUIDANCE SYSTEM		TRAJECTORY	100 N.M. CIRCULAR
LENGTH	31.2 FT					LAUNCH AZIMUTH	100°
DIAMETER	260 INCHES					FLIGHT AZIMUTH	105°
WT	3,707 LB	S-IVB PROPULSION, STRUCTURAL, AND FLIGHT CONTROL TEST, S-IB/S-IVB SEPARATION, LH <sub>2</sub> ORBITAL EXPERIMENT	START ROLL PROG	T-10 SEC	START TILT PROG	T-10 SEC	
INSTRUMENT UNIT			1st STAGE CUTOFF				
LENGTH	36 IN		INBOARD ENGINE	T-140 SEC	OUTBOARD ENGINE	T-143 SEC	
DIAMETER	260 IN	S-IB PROPULSION, STRUCTURAL, AND FLIGHT CONTROL TEST	90% THRUST	T-149 SEC	CUTOFF	436 SEC	
DRY WEIGHT	4,568 LB		PERIOD OF ORBIT	88 MIN.			
S-IVB STAGE							
LENGTH	59.1 FT						
DIAMETER	260 IN						
DRY WEIGHT	25,107						
PROPELLANTS	160,806						
S-IB STAGE							
LENGTH	80.3 FT						
DIAMETER	257 IN						
DRY WEIGHT	92,827 LB						
PROPELLANTS	911,423 LB						
TOTAL VEHICLE							
TOTAL LIFTOFF WEIGHT	1,186,632 LB						
TOTAL LENGTH	173.2 FT						

# INCLUDES S-IVB INTERSTAGE

MSFC-66-IND 1185B

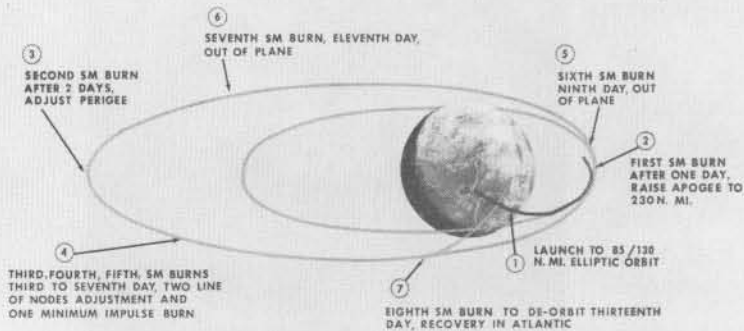
## AS-204 MISSION ACTIVITIES LM DEVELOPMENT



- LAUNCH AT 72° AZIMUTH INTO 85/120 N.M. ELLIPTIC ORBIT; JETTISON NOSE CONE.
- DEPLOY SLA; COAST 45 MIN SEPARATE LEM.
- COLD SOAK, 3½ HOUR LEM ATTITUDE HOLD, AND SUBSYSTEM CHECKS.
- FIRST DPS BURN 39 SECONDS WITH RESULTING ORBIT 119/180 N.M.  $\Delta V=150$  FPS.
- SECOND DPS OUT-OF-PLANE BURN ( $\approx 720$  SEC)  $\Delta V=7000$  FPS.
- FIRE IN THE HOLE ABORT TEST AND 8 SEC APS FIRST BURN WITH RESULTING ORBIT OF 150/200 N.M.
- SECONDS APS BURN—430 SEC WITH RESULTING ORBIT 170/170 N.M.  $\Delta V=5500$  FPS.
- FINAL COAST AND NO RECOVERY.
- SPENT LM STAGE LIFETIME FOR ASCENT & DESCENT STAGE WILL NOT EXCEED 90 DAYS

MSFC-67-IND 1100-14C

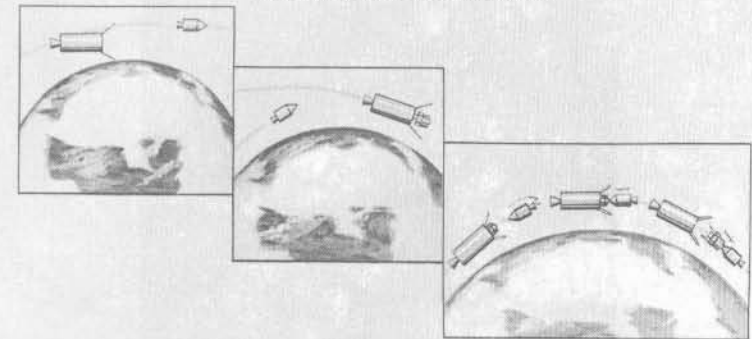
## AS-205 MISSION SEQUENCE CSM LONG DURATION OPERATIONS



- LAUNCH AT 72° AZIMUTH INTO 85/130 N.M. ELLIPTIC ORBIT.
- S-IVB/CSM SEPARATION—2:54 AFTER LIFT-OFF
- SPS BURN TO RAISE APOGEE TO 234 NM,  $\Delta V=227$  FPS.
- SPS BURN TO RAISE PERIGEE TO 98 NM,  $\Delta V=240$  FPS.
- SPS OUT-OF-PLANE BURN, APPROXIMATELY 22 SEC,  $\Delta V=556$  FPS.
- SPS OUT-OF-PLANE BURN,  $\Delta V=1150$  FPS.
- SPS MINIMUM IMPULSE BURN, APPROXIMATELY ½ SEC. ( $\Delta V=15$  FPS)
- SPS BURN, OUT-OF-PLANE,  $\Delta V=590$  FPS.
- SPS OUT-OF-PLANE BURN  $\Delta V=103$  FPS.
- NOMINAL SPS DE-ORBIT ON 13 DAY,  $\Delta V$  253 FPS, ENTRY CONDITIONS  $V=25,700$  FPS,  $\gamma \approx -1.47^\circ$
- RECOVERY IN ATLANTIC

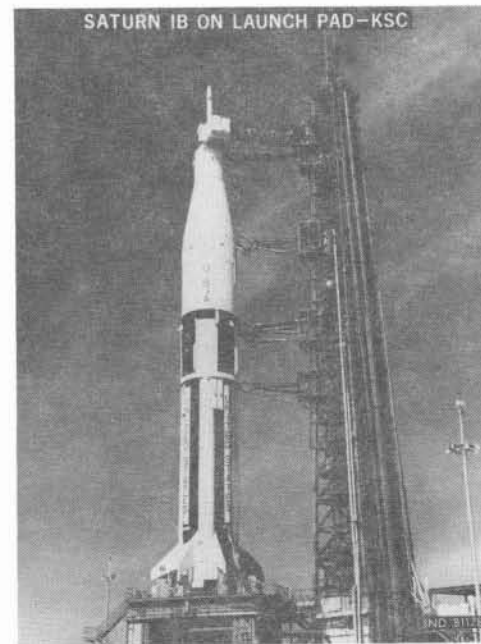
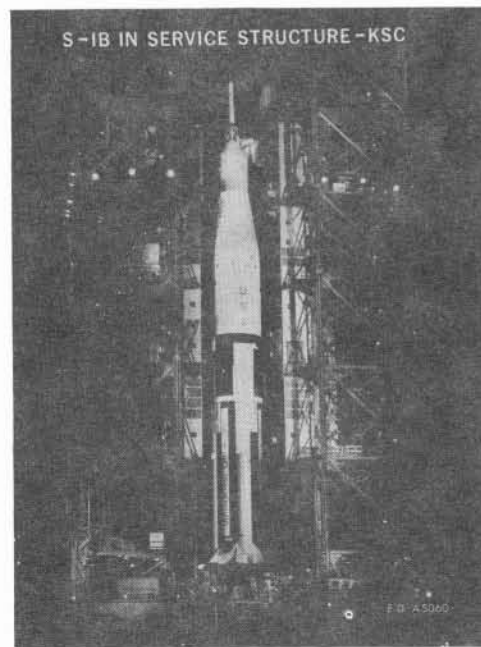
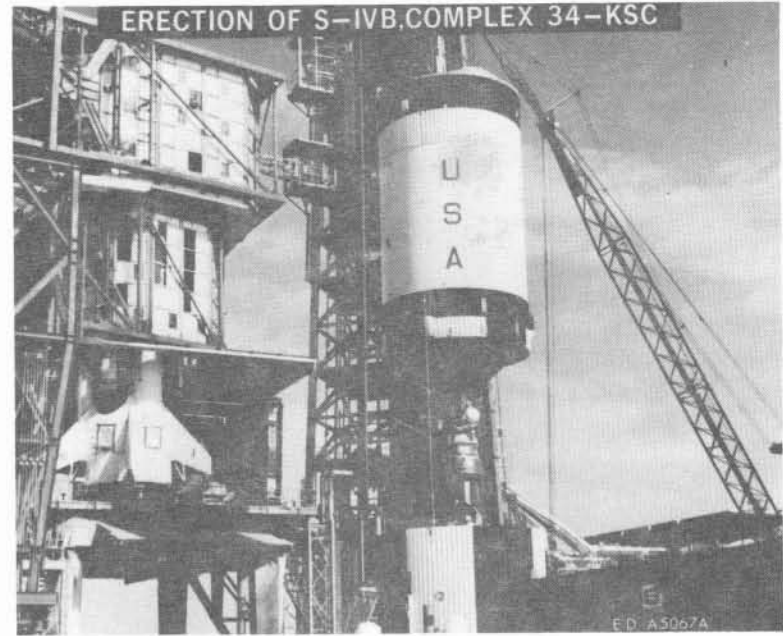
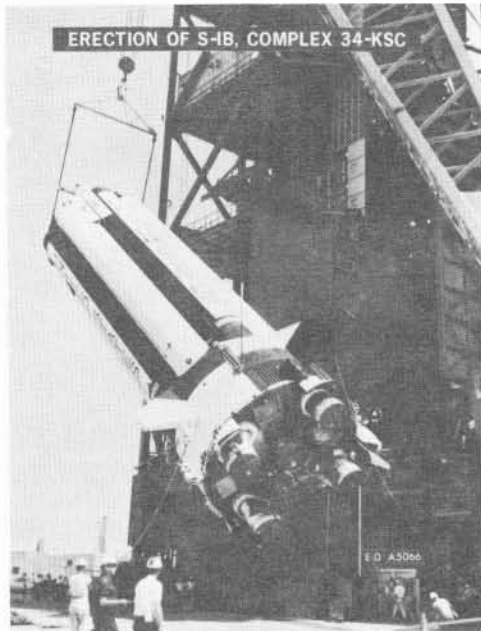
MSFC-67-IND 1100-15A

## AS-207/206 MISSION ACTIVITIES CSM-LM OPERATIONS-DUAL LAUNCH

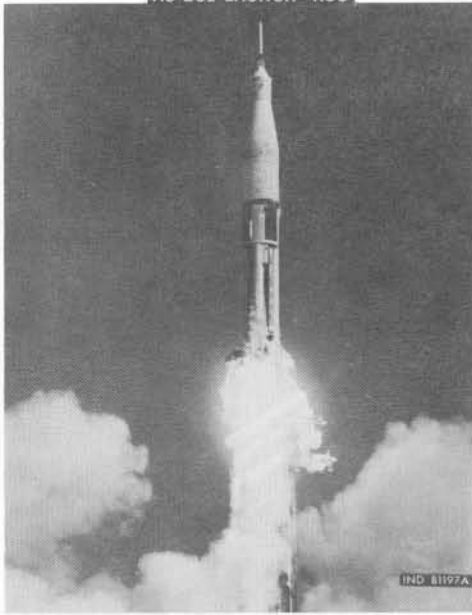


- LAUNCH CSM INTO 104 N. MI. CIRCULAR ORBIT
  - CSM SEPARATION FROM S-IVB
  - CSM BLOCK II SUBSYSTEMS OPERATIONS AND CHECKOUT
  - LAUNCH LEM ONE DAY LATER INTO 120 N. MI. CIRCULAR EARTH ORBIT
  - CSM ACTIVE RENDEZVOUS AND DOCKING
  - USE CSM RCS FOR LEM SEPARATION FROM S-IVB (MUST BE COMPLETED BY 7.5 HOURS AFTER LEM INSERTION)
  - LEM AND CSM RENDEZVOUS, DOCKING AND PROPULSION EXERCISES
  - SPS DE-ORBIT
  - RECOVERY
- NOTE: APOLLO MISSION PLANNING FOR AS-209/208 AND AS-211/210 IS BASED UPON THIS PROFILE.

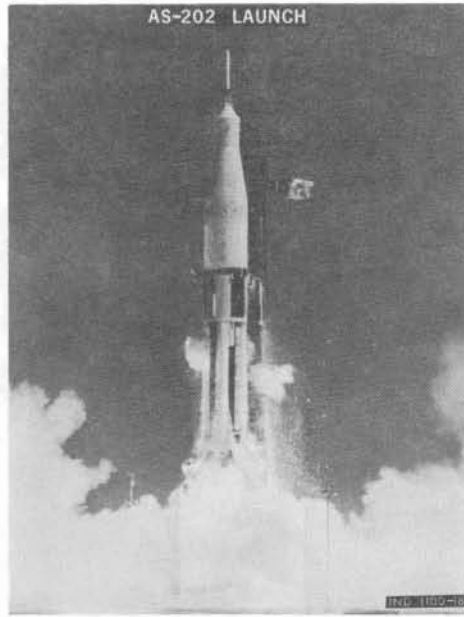
MSFC-67-IND 1100-17C



AS-201 LAUNCH-KSC



AS-202 LAUNCH



AS-203 LAUNCH



ERECTION OF  
APOLLO SPACECRAFT  
COMPLEX 34-KSC





APOLLO SPACECRAFT ERECTION-KSC





## SATURN IB GSE

VAN NUYS	MFGR. 110A COMPUTER
SANTA MONICA	MFGR. 2-IVB GSE
DAYTONA BEACH/H'VILLE	MFGR. ESE
MICHOUX/H'VILLE	MFGR. MSE
HUNTSVILLE	IU C/O STATION IB STATIC TEST SDP (BREAD BOARD)
SACTO	2-IVB STATIC TEST
MICHOUX	2-IVB STAGE C/O
CAPE KENNEDY	LC 34 & LC 37B

### STATUS

**VEHICLE GSE CONTRACTS**

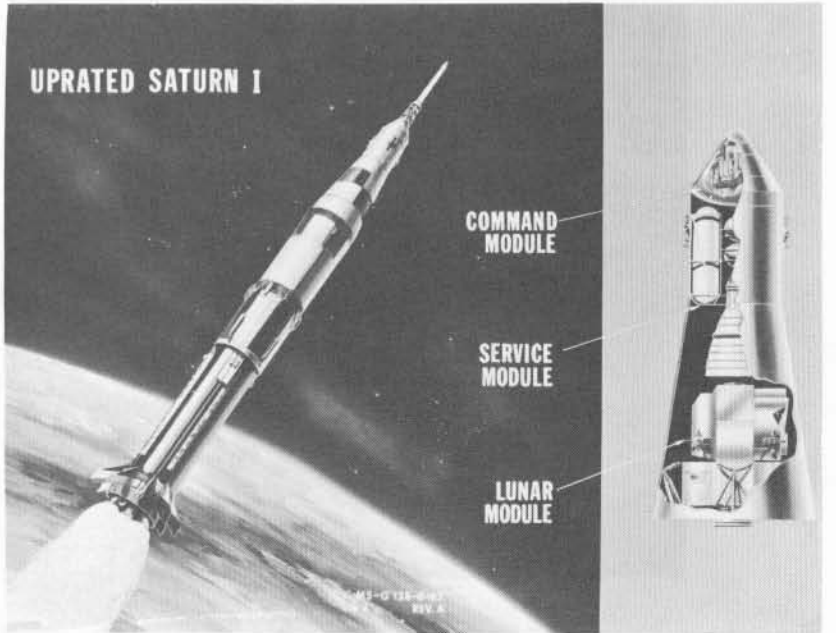
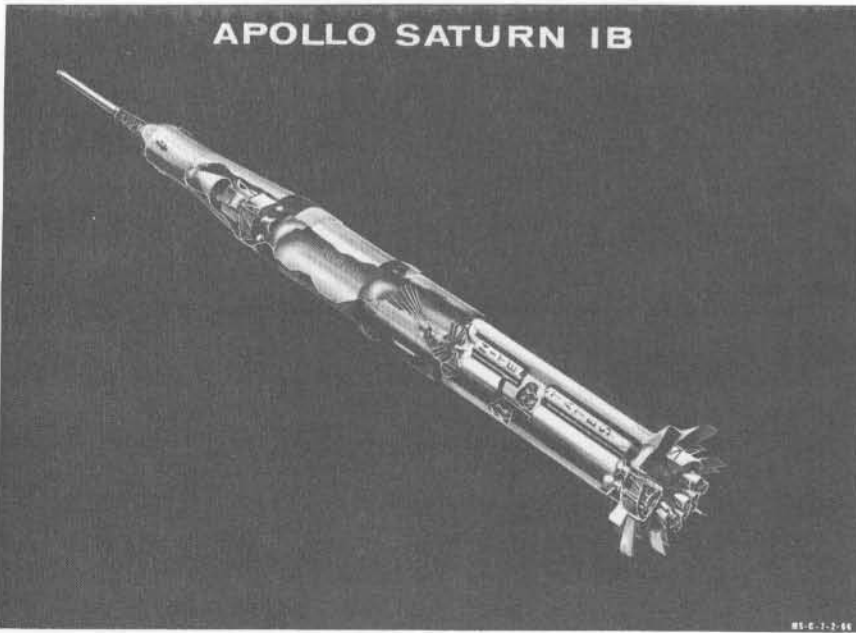
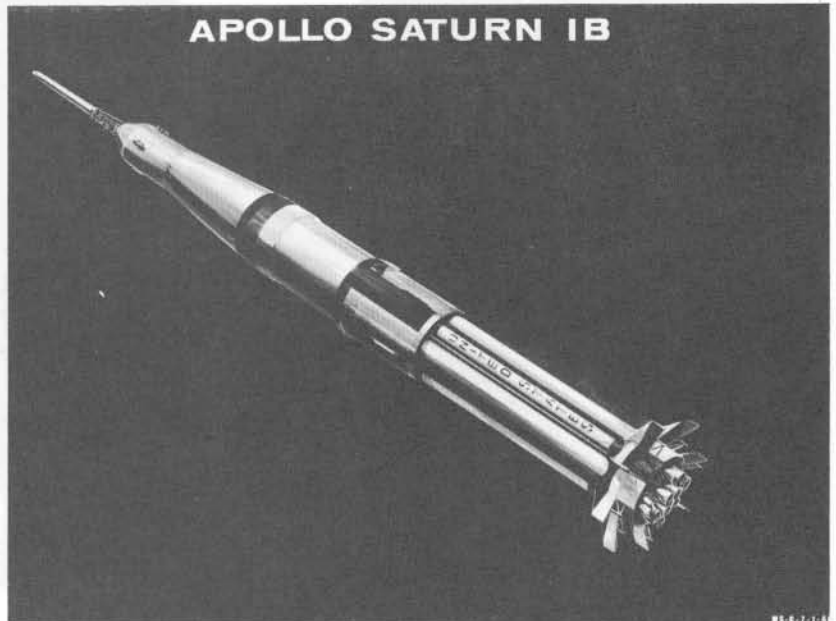
GENERAL ELECTRIC — ESE MISSION  
 VALUE — \$ 55 MILLION  
 PERIOD — 6 YEAR

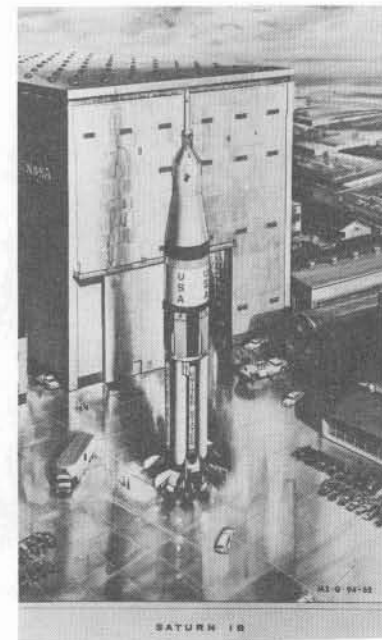
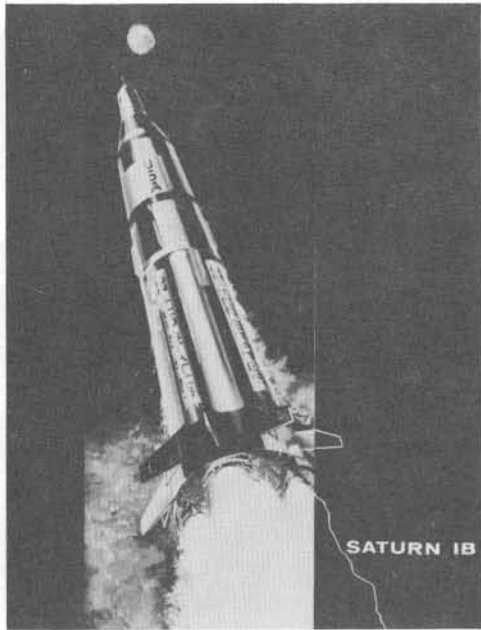
RCA — 110A COMPUTER SYSTEMS  
 VALUE — \$25 MILLION  
 PERIOD — 6 YEAR

CHRYSLER — MGSE  
 VALUE — \$17 MILLION  
 PERIOD — 6 YEAR

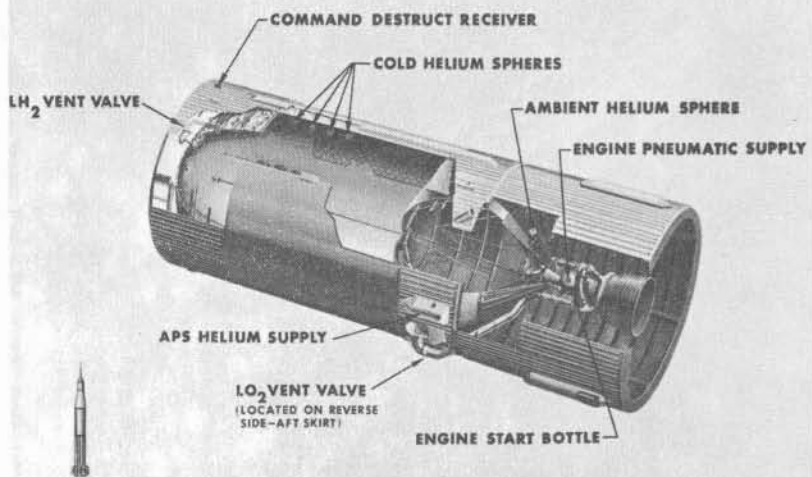
ALL MAJOR GSE DELIVERED.

MSFC-3/67-IND 1155



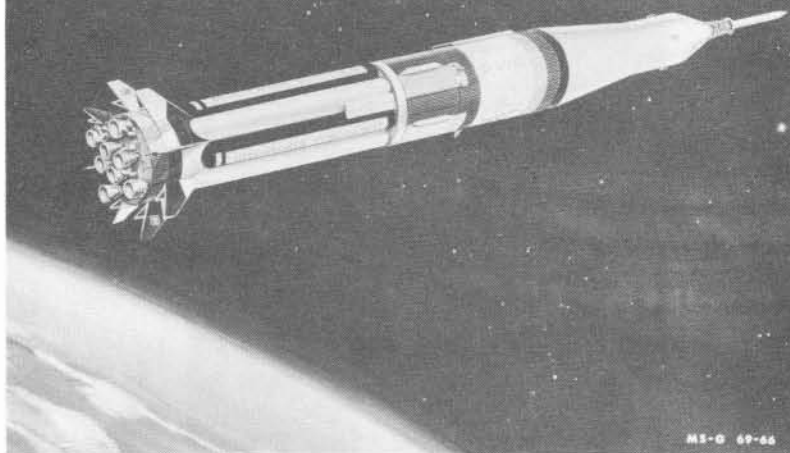


### STAGE PASSIVATION FOR ASTRONAUT SAFETY

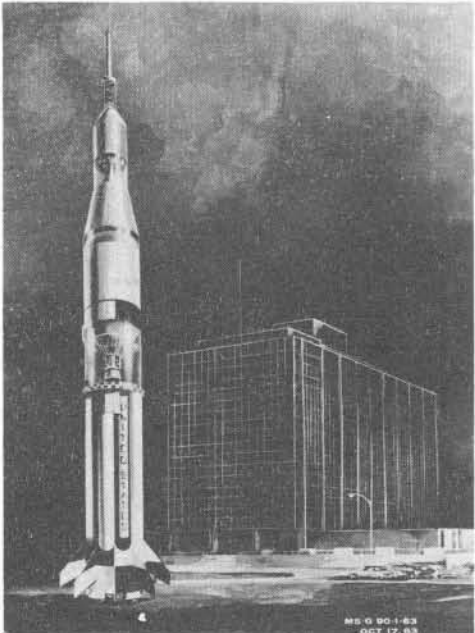


MS-G 78-64

### UPDATED SATURN I

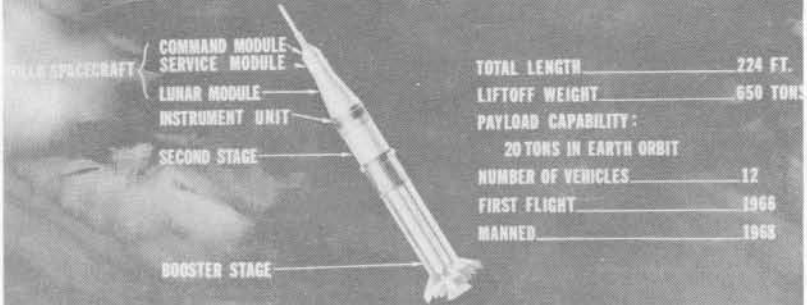


MS-G 69-65



MS-G 90-1-63  
OCT 17, 63

### UPDATED SATURN I/APOLLO



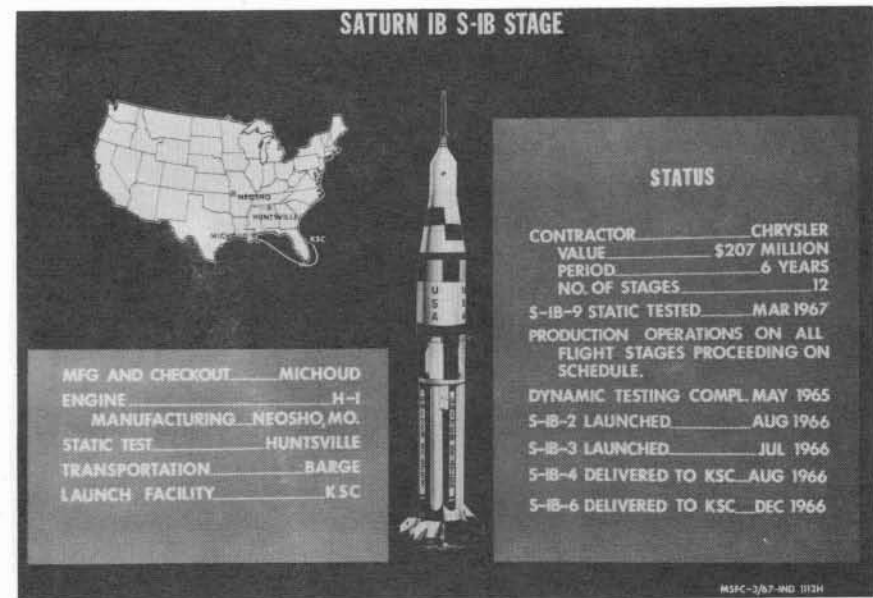
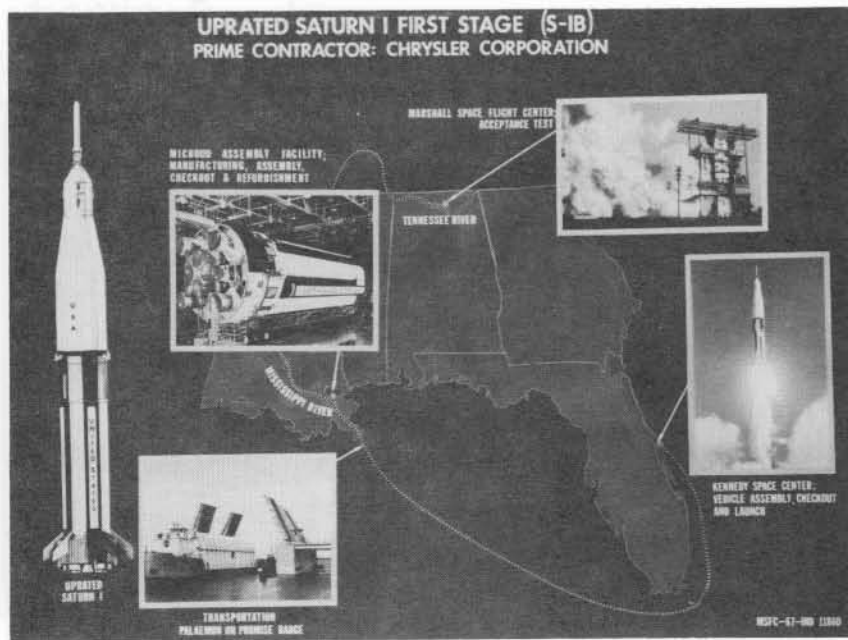
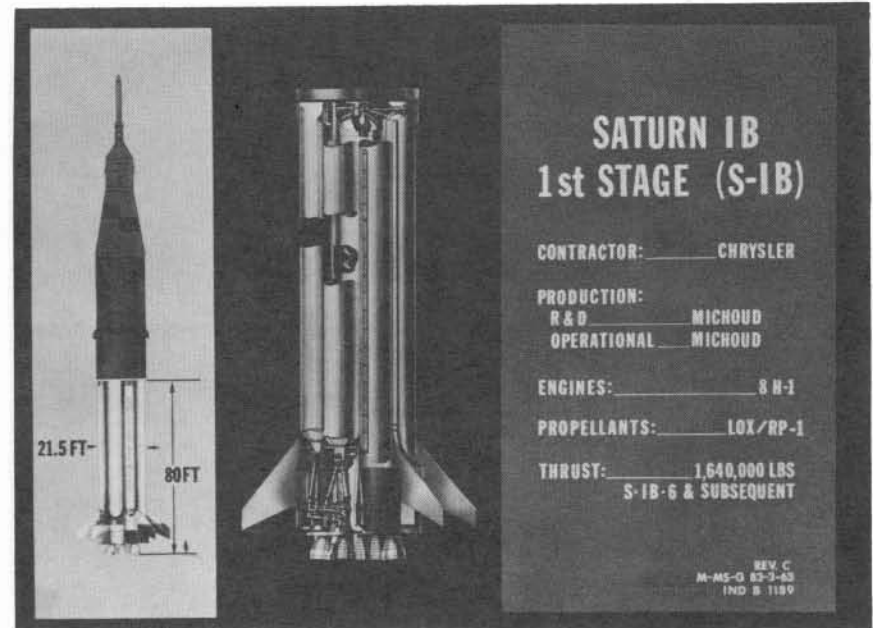
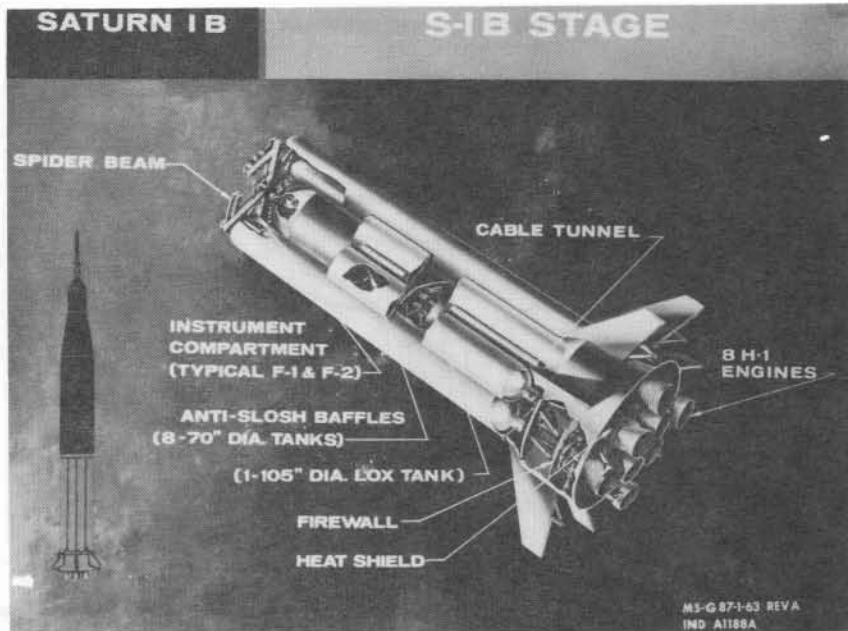
TOTAL LENGTH	224 FT.
LIFTOFF WEIGHT	650 TONS
PAYLOAD CAPABILITY:	
20 TONS IN EARTH ORBIT	
NUMBER OF VEHICLES	12
FIRST FLIGHT	1966
MANNED	1968

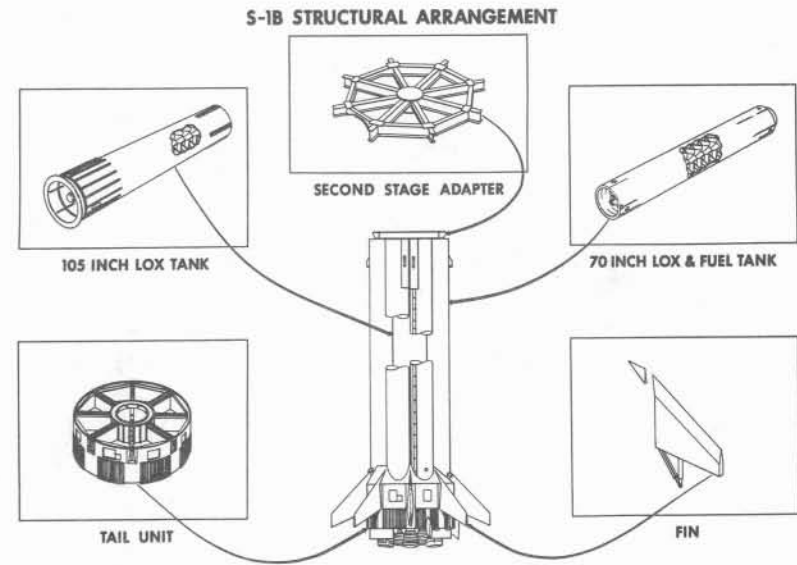
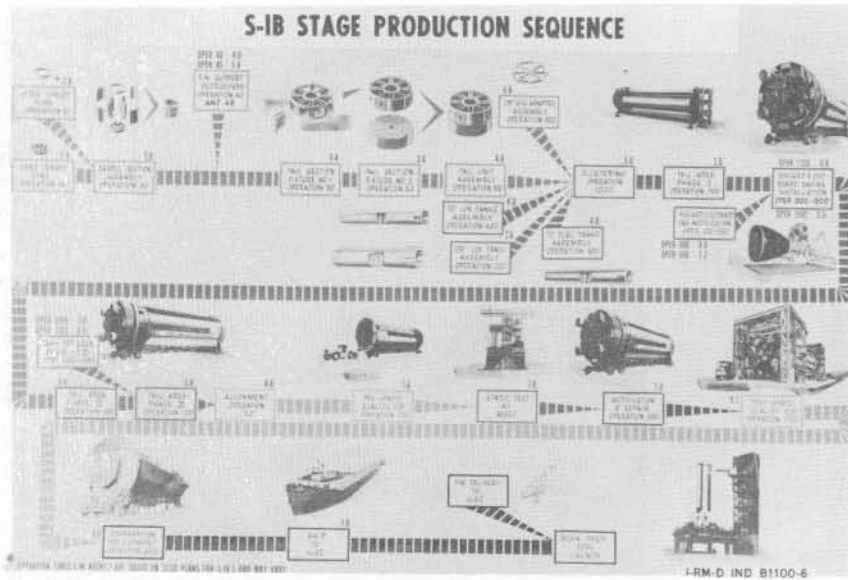
MS-G 66 105 653



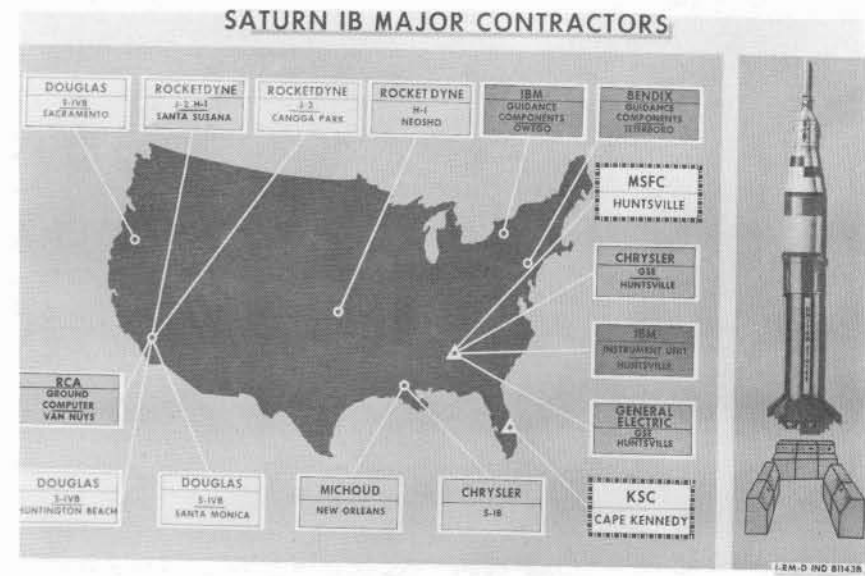
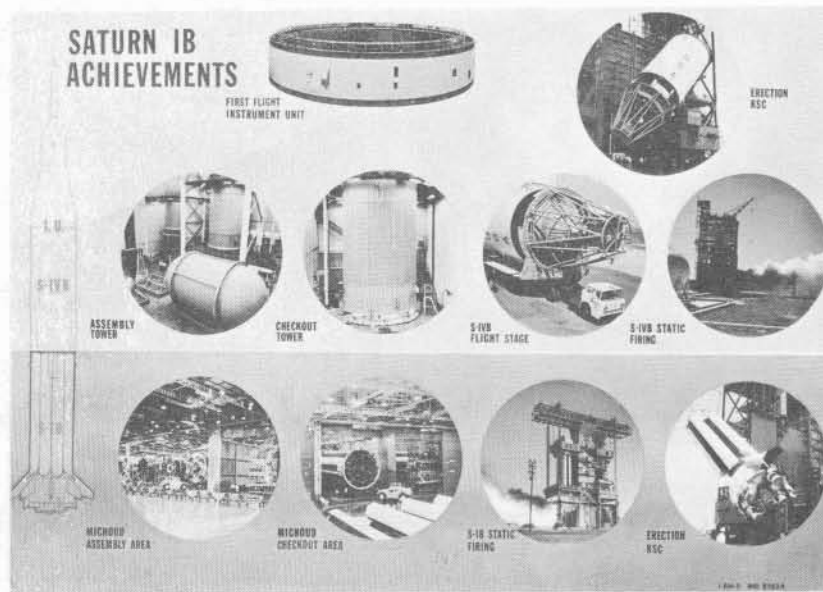


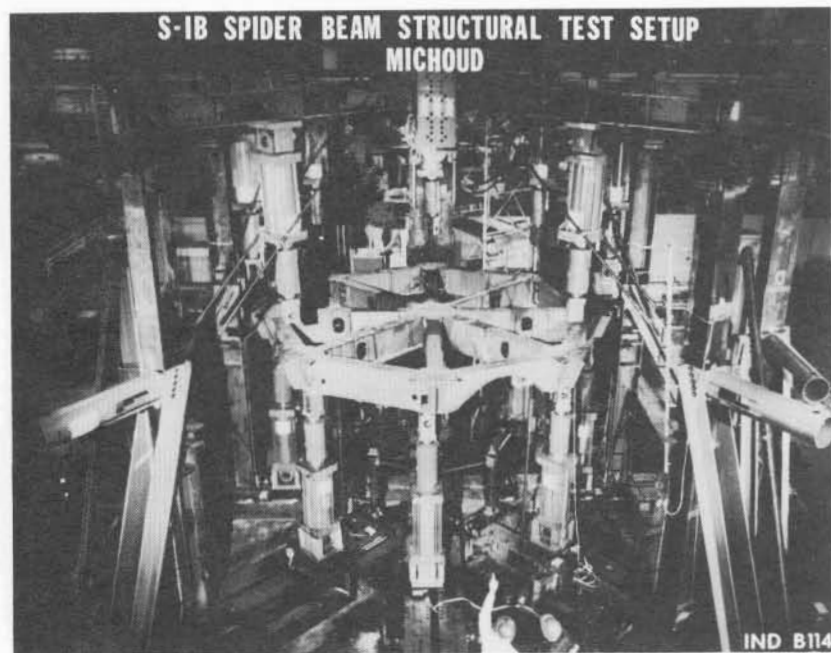
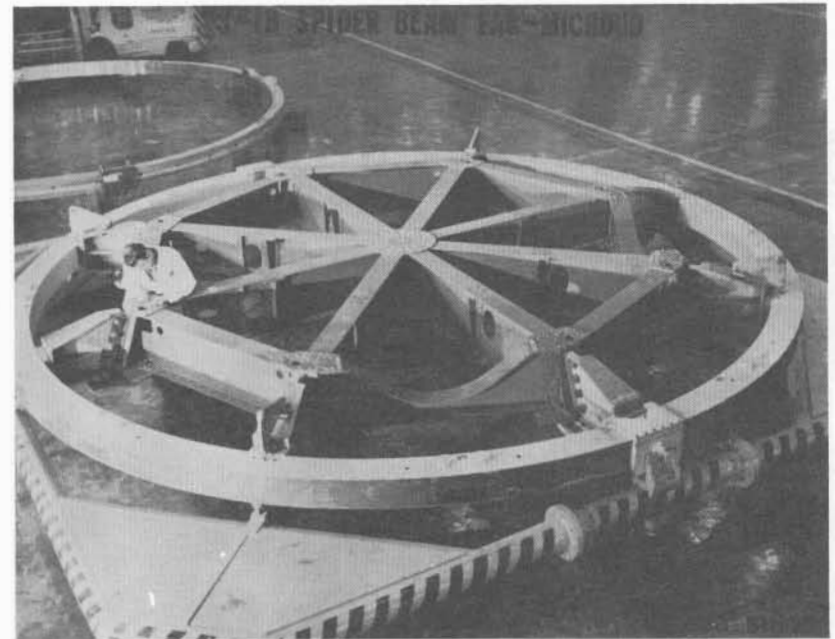
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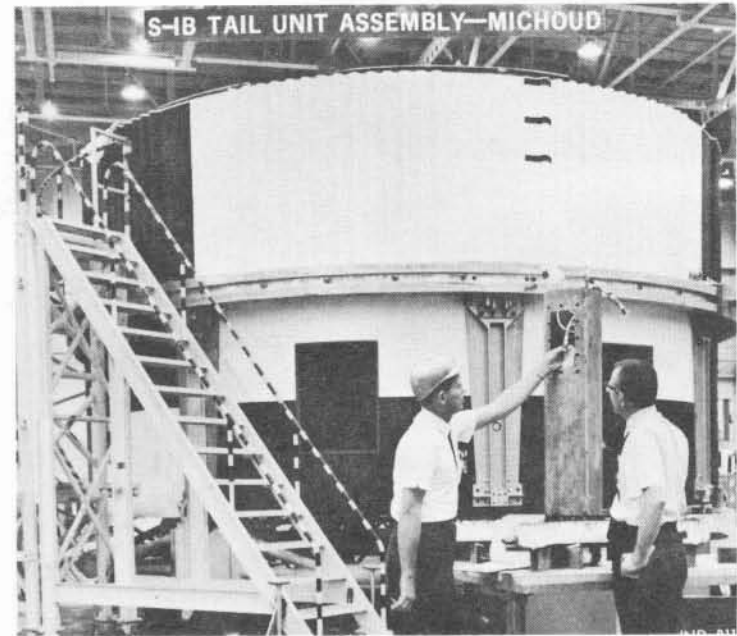
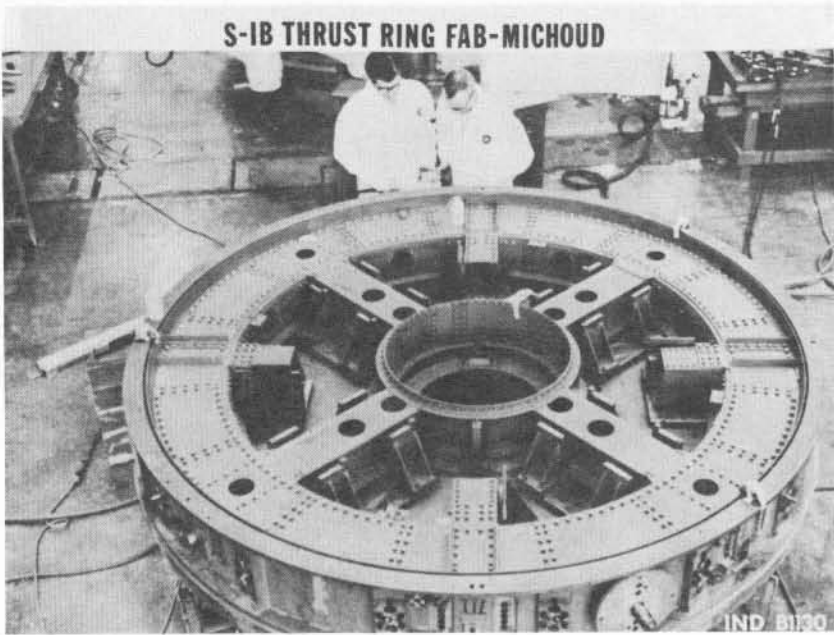




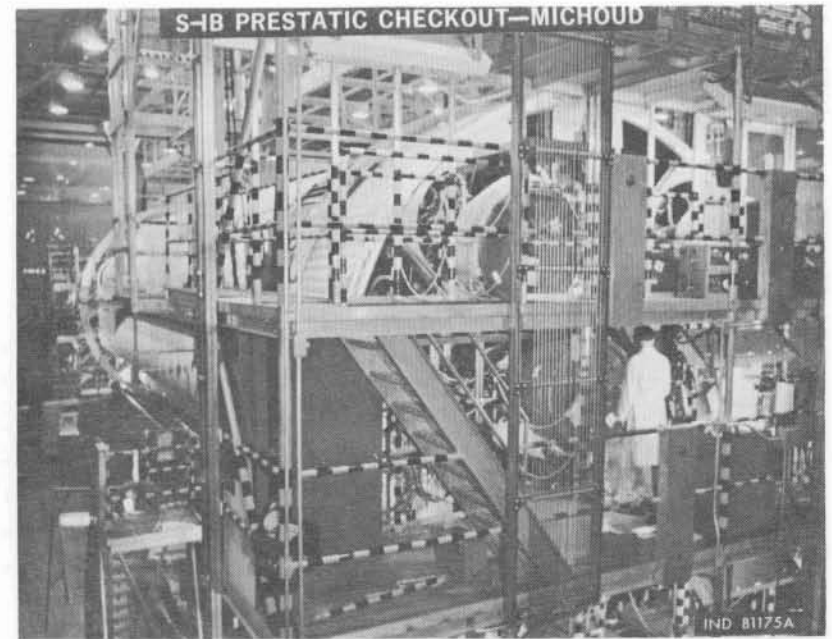
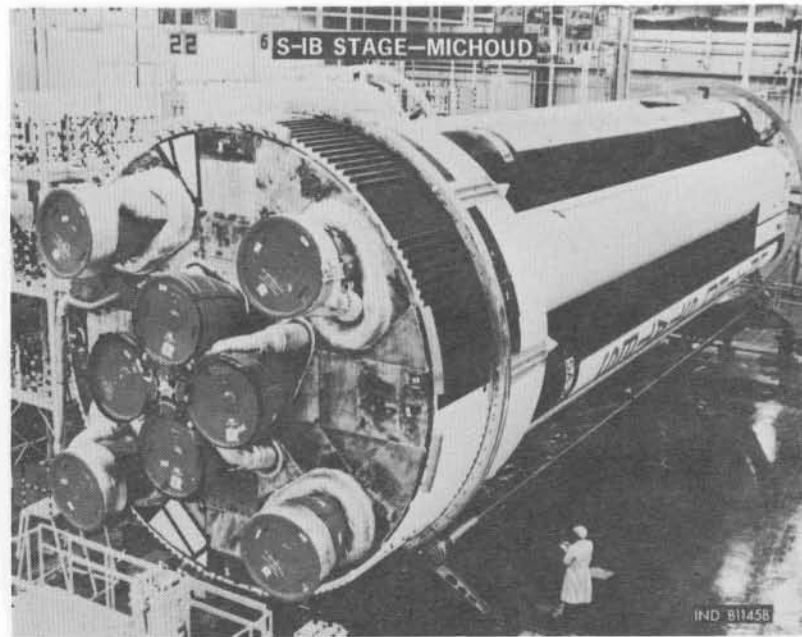
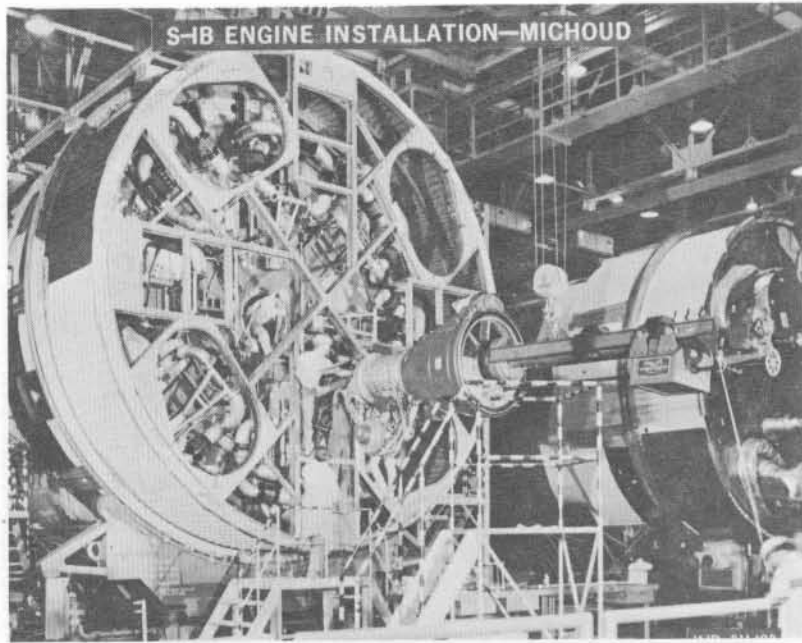
IND 1166











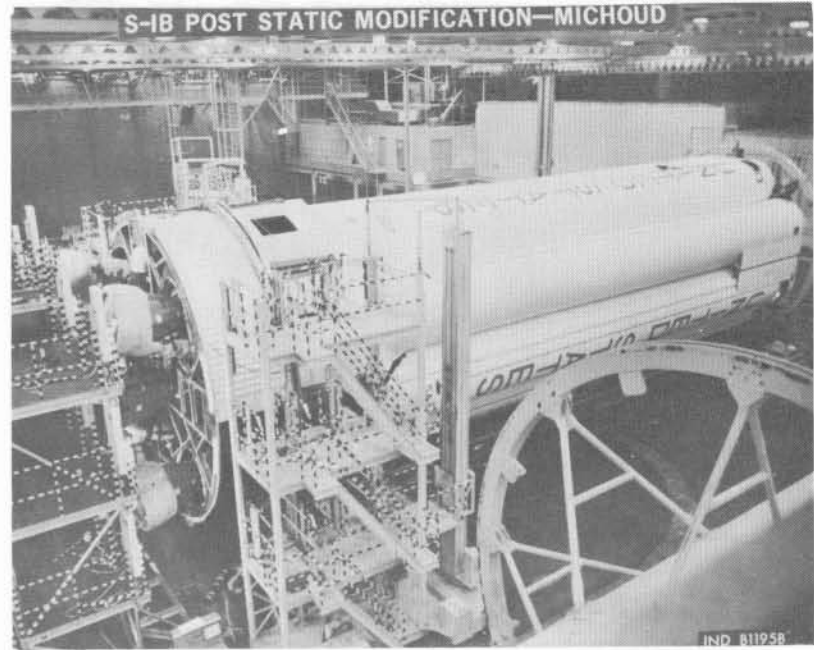


S-IB CHECKOUT STATION 1- MICHOU



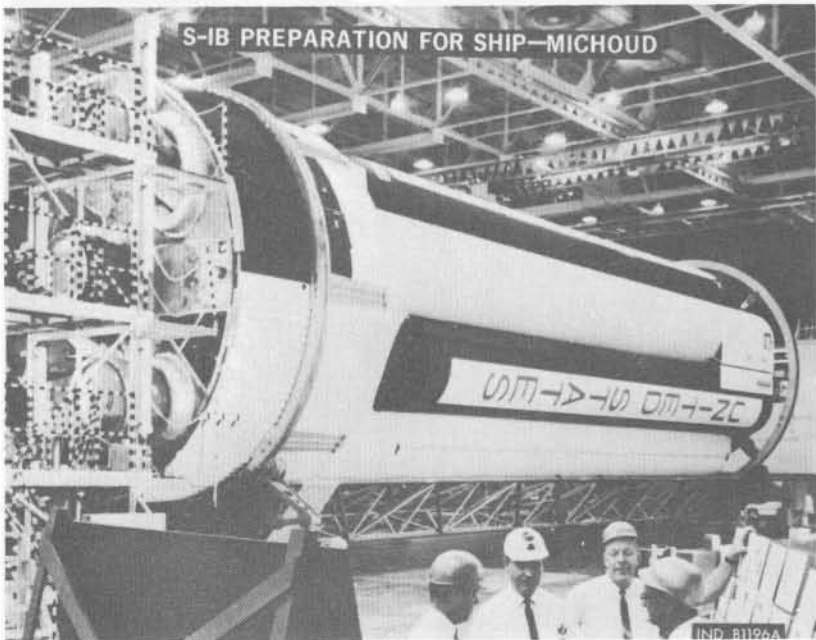
IND 1158

S-IB POST STATIC MODIFICATION—MICHOU



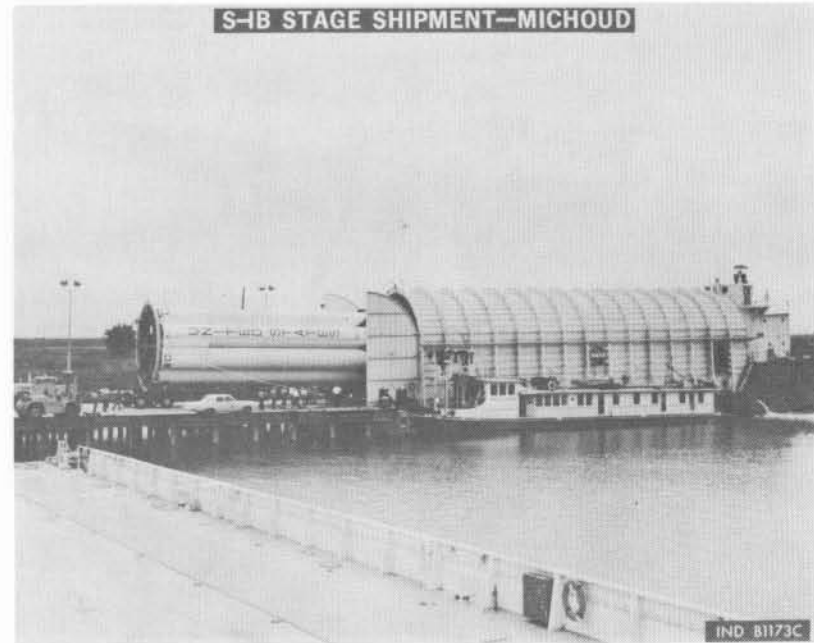
IND 811958

S-IB PREPARATION FOR SHIP—MICHOU



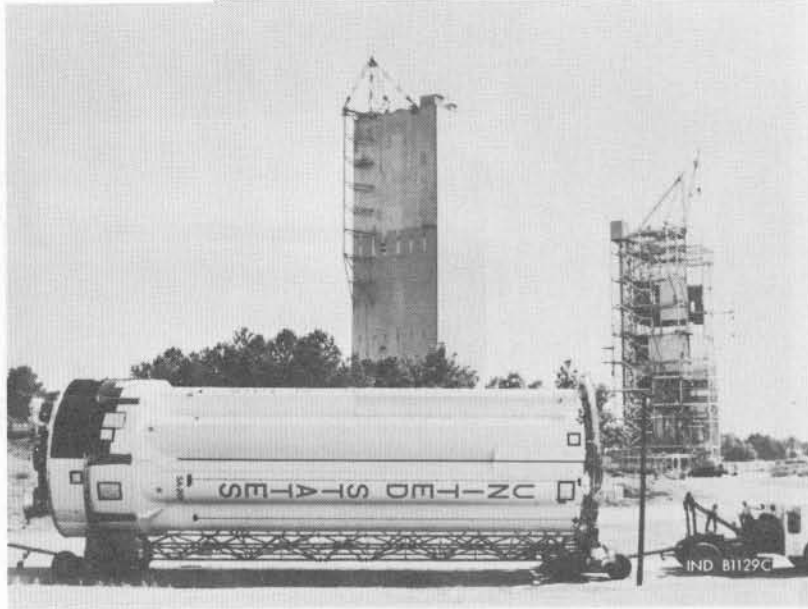
IND 81196A

S-IB STAGE SHIPMENT—MICHOU



IND 81173C

S-IB STAGE ARRIVAL—HUNTSVILLE



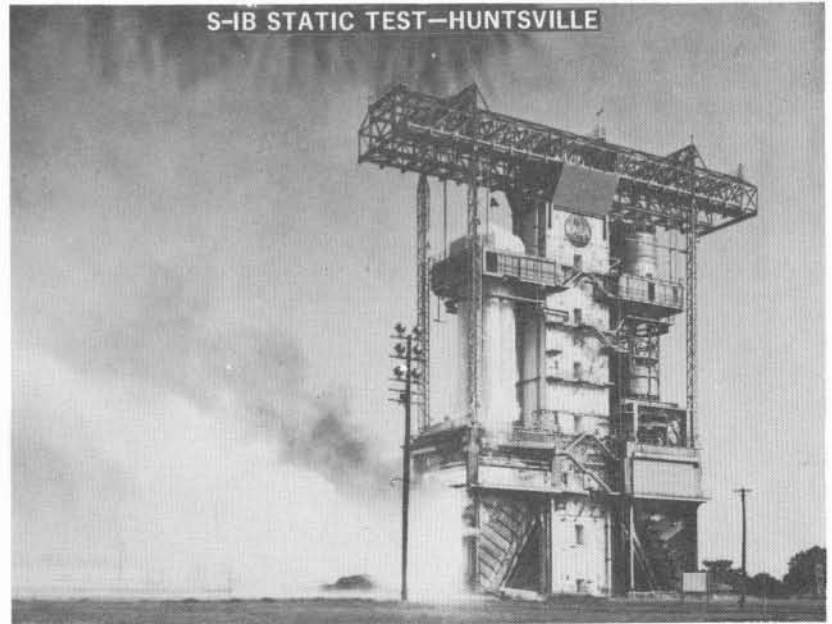
S-IB TRANSPORTER AND TRACTOR	
LENGTH-MAX OVERALL	120 FT.
WIDTH	29 FT. 2 IN.
HEIGHT (LOADED)	30 FT. 4 IN.
WEIGHT (LOADED)	161,600 LBS.
PRIME MOVER	M-26-A1
TOWING SPEED	5 MPH

A black and white photograph showing the S-IB stage on its transporter, being towed by a large tractor. The tractor is positioned at the front of the transporter. The scene is set in an industrial area with various structures and equipment in the background. The text "I.D.M.D. IND. 81045B" is printed in the bottom right corner of the image.

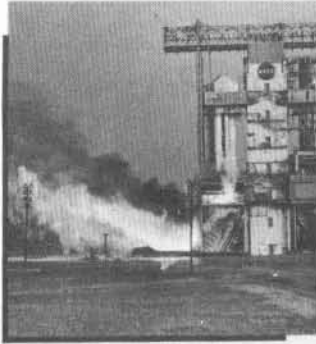
S-IB STAGE ERECTION IN TEST STAND—HUNTSVILLE



S-IB STATIC TEST—HUNTSVILLE



## S-IB STAGE ACCEPTANCE TEST PROGRAM



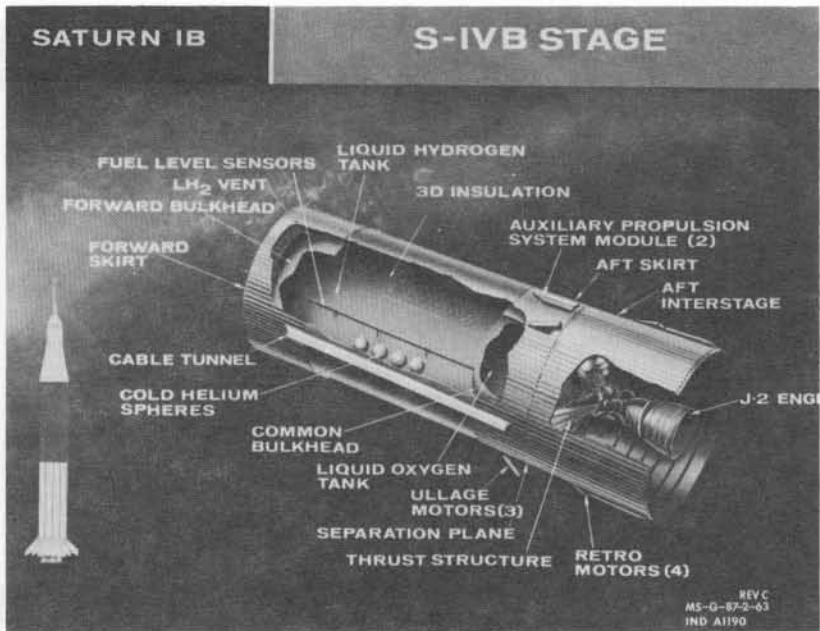
STAGE	DATE	DURATION (SECONDS)			RESULTS
		PLANNED	ACTUAL INB D	ACTUAL OUTB D	
S-IB-1	APR 1, 65	35	35.174	35.294	SUCCESSFUL
S-IB-1	APR 11, 65	145	138.210	142.010	SUCCESSFUL
S-IB-2	JUL 8, 65	35	3.002	3.100	TERMINATED AUTOMATICALLY DUE TO RANDOM FAILURE OF ENGINE #6 THRUST OK PRESSURE SWITCH #2
S-IB-7	JUL 9, 65	35	35.192	35.302	SUCCESSFUL
S-IB-2	JUL 20, 65	140	142.285	144.265	SUCCESSFUL
S-IB-3	OCT 12, 65	35	35.176	35.295	SUCCESSFUL
S-IB-3	OCT 26, 65	140	145.522	146.226	SUCCESSFUL
S-IB-4	JAN 17, 66	35	35.327	35.339	SUCCESSFUL
S-IB-4	JAN 31, 66	140	143.934	147.110	SUCCESSFUL
S-IB-5	MAR 23, 66	35	34.912	35.028	SUCCESSFUL
S-IB-5	MAR 31, 66	140	141.848	144.676	SUCCESSFUL
S-IB-6	JUN 23, 66	35	35.463	35.580	SUCCESSFUL
S-IB-6	JUN 29, 66	140	138.580	141.236	SUCCESSFUL
S-IB-7	SEP 1, 66	35	35.460	35.576	SUCCESSFUL
S-IB-7	SEP 13, 66	140	137.100	139.720	SUCCESSFUL
S-IB-8	NOV 16, 66	35	35.444	35.560	SUCCESSFUL
S-IB-8	NOV 29, 66	140	142.856	145.352	SUCCESSFUL
S-IB-9	FEB 24, 67	35	13.252	13.528	PREMATURELY TERMINATED DUE TO DROPOUT OF GROUND COMPUTER CIRCUIT BREAKER
S-IB-9	FEB 27, 67	35	35.324	35.440	SUCCESSFUL
S-IB-9	MAR 7, 67	140	3.080	3.356	PERMATURELY TERMINATED DUE TO LOOSE CONNECTION IN THE DIGITAL DATA SYSTEM
S-IB-9	MAR 7, 67	140	142.400	143.448	SUCCESSFUL
TOTAL			1610.241	1634.461	

MSFC-4.67-IND 1183E

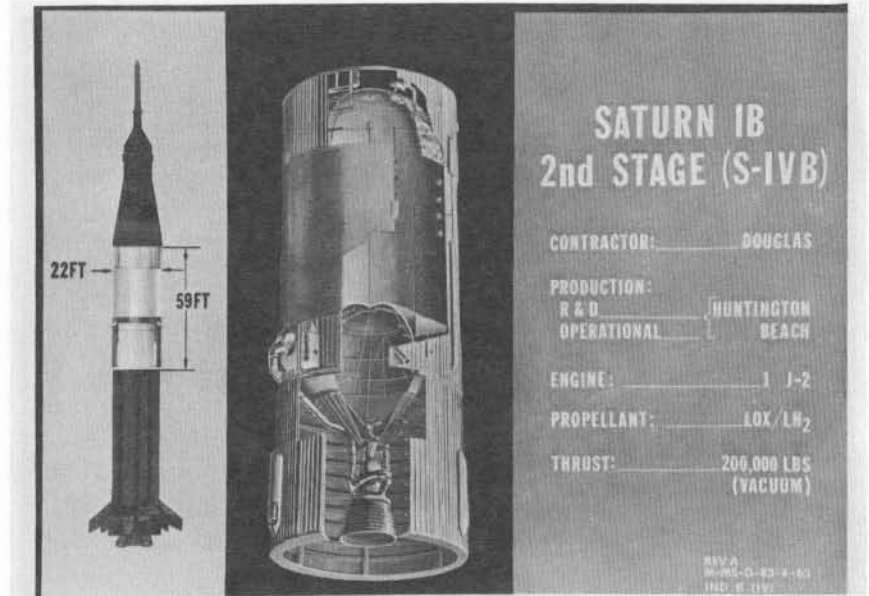




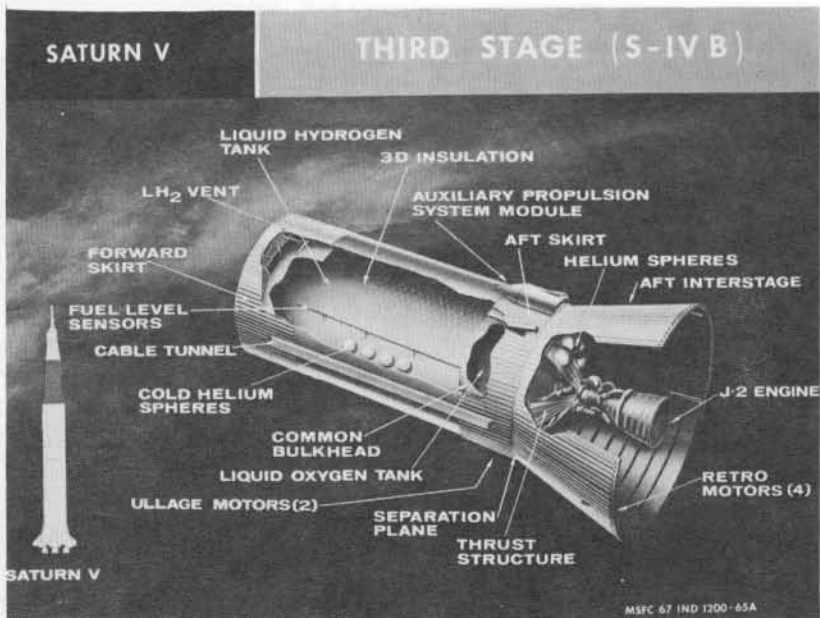
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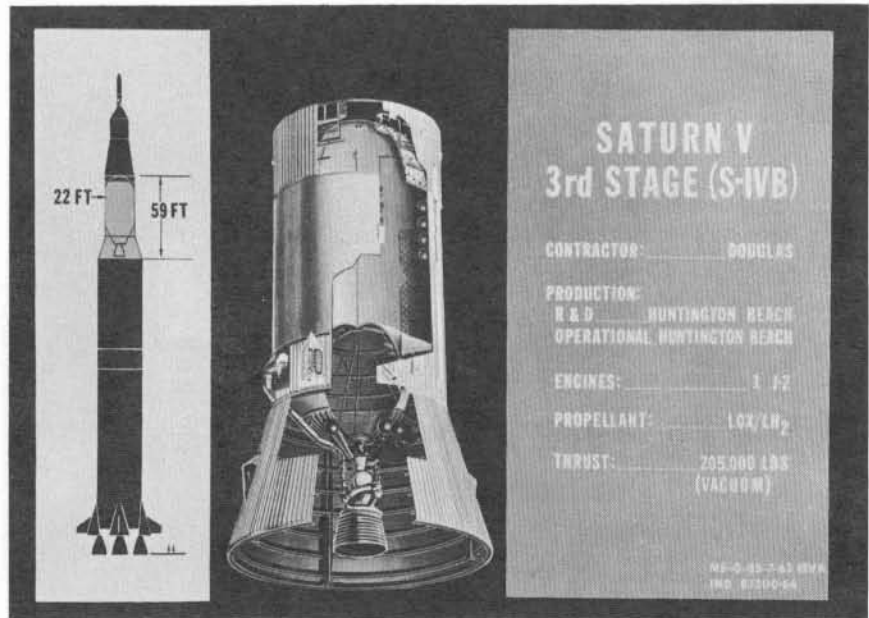
a



b



c



d



## SATURN IB S-IVB STAGE



ENGINEERING & MANUFACTURING \_\_\_\_\_  
 SANTA MONICA  
 HUNTINGTON BEACH  
 LONG BEACH

MANUFACTURING \_\_\_\_\_ TULSA

ACCEPTANCE TEST \_\_\_\_\_ SACRAMENTO

TRANSPORTATION \_\_\_\_\_ AIR

LAUNCH FACILITY \_\_\_\_\_ KSC

**STATUS**

CONTRACTOR \_\_\_\_\_ DOUGLAS AIRCRAFT  
 VALUE \_\_\_\_\_ \$252 MIL.  
 PERIOD \_\_\_\_\_ APPROX. 6 YRS.  
 NO. OF STAGES 4 GROUND TEST STAGES  
 (FUNDED UNDER SATURN V)  
 12 FLT. STAGES FOR SATURN IB

BATTLESHIP & DYNAMIC PROGRAMS \_\_\_\_\_  
 COMPLETED MAY 1965

S-IVB-208 ACCEPT TESTED \_\_\_\_\_ JAN 1967

ASSEMBLY OF ALL FLIGHT STAGES ON  
 SCHEDULE

S-IVB-202 LAUNCHED \_\_\_\_\_ AUG 1966

S-IVB-203 LAUNCHED \_\_\_\_\_ JUL 1966

S-IVB-204 DELIVERED TO KSC \_\_\_\_\_ AUG 1966

S-IVB-206 DELIVERED TO KSC \_\_\_\_\_ DEC 1966

MSFC-7/47-IND 1112K

## SATURN V S-IVB STAGE



MANUFACTURING \_\_\_\_\_ HUNTINGTON BEACH  
 SANTA MONICA

ENGINE \_\_\_\_\_ J-2  
 MANUFACTURED BY \_\_\_\_\_ ROCKETDYNE  
 CANOGA PARK

DEVELOPMENT TEST \_\_\_\_\_ SACRAMENTO,  
 HUNTSVILLE,  
 CAPE KENNEDY

ACCEPTANCE TEST \_\_\_\_\_ SACRAMENTO

TRANSPORTATION \_\_\_\_\_ AIR

LAUNCH FACILITY \_\_\_\_\_ KSC

**STATUS**

CONTRACTOR \_\_\_\_\_ DOUGLAS AIRCRAFT CO.  
 CONTRACT NUMBER \_\_\_\_\_ NAS7-101  
 CONTRACT VALUE \_\_\_\_\_ \$535,967,279\*

PERIOD OF CONTRACT \_\_\_\_\_ 1961-1968

NUMBER TEST STAGES \_\_\_\_\_ 4\*\*

NUMBER FLIGHT STAGES \_\_\_\_\_ 6

BATTLESHIP TEST COMPLETED \_\_\_\_\_ AUG. 65

BEGAN FABRICATION AND ASSEMBLY  
 S-IVB-508 \_\_\_\_\_ FEB. 67

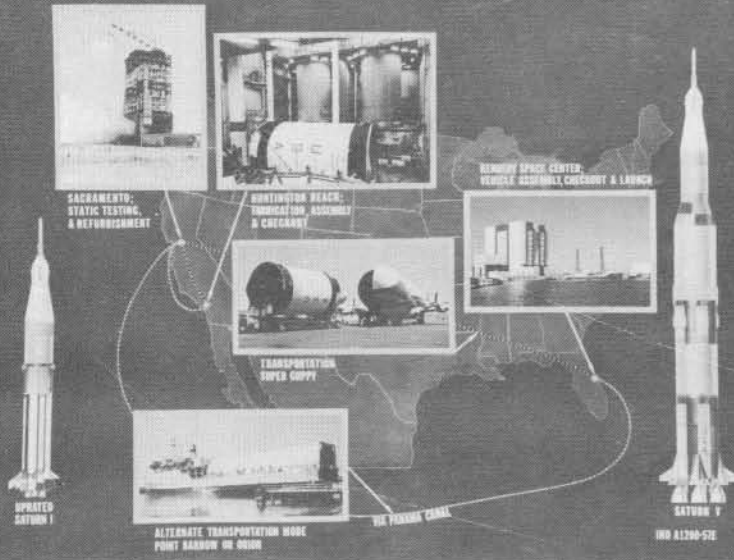
S-IVB-503 ACCEPTANCE TESTED \_\_\_\_\_  
 JAN. 67

DELIVERED S-IVB-501 TO KSC \_\_\_\_\_  
 AUG. 1966

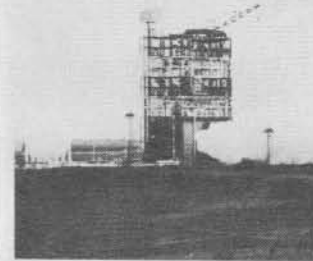
\* INCLUDES COST GSE  
 \*\* FOR SATURN IB/V S-IVB TESTS

I-RM-D JAN 1967 IND 81000-24E

## UPDATED SATURN I SECOND STAGE/SATURN V THIRD STAGE (S-IVB) PRIME CONTRACTOR: DOUGLAS AIRCRAFT COMPANY



## S-IVB BATTLESHIP TEST PROGRAM



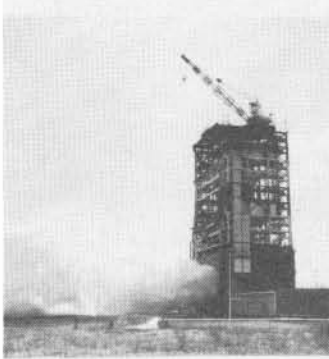
ENGINE	DATE	DURATION		RESULTS
		PLANNED	ACTUAL	
#2003	NOV 7, 1964	10 SEC	2.5 SEC	CUTOFF DUE TO GAS GENERATOR OVER-TEMPERATURE INDICATION
	DEC 1, 1964	10 SEC	10.67 SEC	SUCCESSFUL
	DEC 9, 1964	50 SEC	30.7 SEC	SUCCESSFUL
	DEC 15, 1964	150 SEC	150.4 SEC	SUCCESSFUL
	DEC 23, 1964	FULL DURA	414.6 SEC	CUTOFF PRIOR TO DEPLETION OF LOX. SUCCESSFUL
#2013	MAR 13, 1965	10 SEC	11.8 SEC	SUCCESSFUL
	MAR 19, 1965	FULL DURA	29.2 SEC	MANUALLY CUTOFF DUE TO INSTRUMENTATION FAILURE
	MAR 25, 1965	FULL DURATION	0	THREE ABORTED ATTEMPTS DUE TO VARIOUS FAILURES
	MAR 31, 1965	FULL DURA	47.0 SEC	SUCCESSFUL
	APR 7, 1965	FULL DURA	42 SEC	ERRONEOUS INDICATION OF MALFUNCTION
#2020	APR 15, 1965	FULL DURA	506.75 SEC	SUCCESSFUL
	APR 27, 1965	FULL DURA	374 SEC	CUTOFF DUE TO HIGH HYDRAULIC RESERVOIR OIL TEMPERATURE
	MAY 4, 1965	FULL DURATION	493.5 SEC	SUCCESSFUL
	JUN 19, 1965	RESTART	8.92 SEC	AUTOMATICALLY TERMINATED DUE TO SIGNAL DROPOUT
	JUN 26, 1965	RESTART	170.84 SEC	167 SEC FIRST BURN. SECOND BURN TERMINATED AFTER 3.4 BY AUTOMATIC MONITORING SYSTEM
JUL 1, 1965	RESTART	5.45 SEC	TERMINATED AUTOMATICALLY BY FIRING CONTROL LOGIC	
JUL 1, 1965	RESTART	6.37 SEC	TERMINATED MANUALLY DUE TO FIRE IN THRUST CONE AREA	
JUL 1, 1965	RESTART	1.72 SEC	MANUALLY TERMINATED DUE TO VISUAL INDICATION OF FIRE IN THRUST STRUCTURE	
AUG 13, 1965	RESTART	16 SEC	MANUALLY TERMINATED DUE TO VISUAL INDICATION OF FIRE	
AUG 17, 1965	RESTART	489 SEC	SUCCESSFUL 120 SEC FIRST BURN. 319 SEC SECOND BURN	
AUG 20, 1965	RESTART	531 SEC	SUCCESSFUL 171 SEC FIRST BURN. 360 SEC SECOND BURN	

TOTAL ACCUMULATED FIRING TIME 3935.42 SECONDS

IND 81181



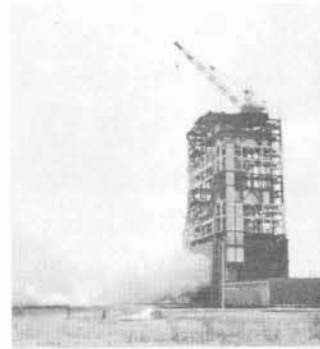
### UPDATED SATURN I S-IVB ACCEPTANCE TEST PROGRAM



STAGE	DATE	DURATION		RESULTS
		PLANNED	ACTUAL	
S-IVB-201	AUG 4, 1965	FULL DURATION	6.7 SEC	CUTOFF DUE TO INSTRUMENTATION MALFUNCTION
S-IVB-201	AUG 4, 1965	FULL DURATION	15.3 SEC	CUTOFF DUE TO AUTOMATIC LOGIC ERROR
S-IVB-201	AUG 8, 1965	FULL DURATION	452 SEC	SUCCESSFUL
S-IVB-202	NOV 2, 1965	FULL DURATION	2.9 SEC	CUTOFF DUE TO INSTRUMENTATION ERROR
S-IVB-202	NOV 9, 1965	FULL DURATION	207 SEC	CUTOFF DUE TO FAILURE OF PROPELLANT UTILIZATION SYSTEM
S-IVB-202	DEC 1, 1965	FULL DURATION	10 SEC	CUTOFF ACCIDENTALLY BY OBSERVER
S-IVB-202	DEC 1, 1965	FULL DURATION	463 SEC	SUCCESSFUL
S-IVB-203	FEB 22, 1966	FULL DURATION	143 SEC	CUTOFF DUE TO MINOR FIRE IN ENGINE AREA
S-IVB-203	FEB 26, 1966	FULL DURATION	283 SEC	SUCCESSFUL-LOX WAS OFF LOADED FOR LH <sub>2</sub> EXPERIMENT
S-IVB-204	MAR 18, 1966	FULL DURATION	455 SEC	SUCCESSFUL
S-IVB-205	JUNE 2, 1966	FULL DURATION	440 SEC	SUCCESSFUL
S-IVB-206	AUG 19, 1966	FULL DURATION	433.7 SEC	SUCCESSFUL DEFECTIVE LOX TURBINE FOUND AFTER FIRING
S-IVB-207	OCT 19, 1966	FULL DURATION	447 SEC	SUCCESSFUL
S-IVB-208	JAN 12, 1967	FULL DURATION	428 SEC	SUCCESSFUL

TOTAL ACCUMULATED FIRING TIME 2887.6 SEC MSFC-67-IND 1182E

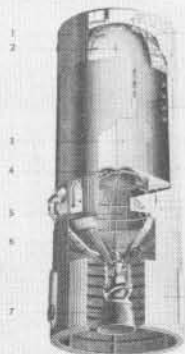
### SATURN V S-IVB FLIGHT STAGE ACCEPTANCE TEST PROGRAM



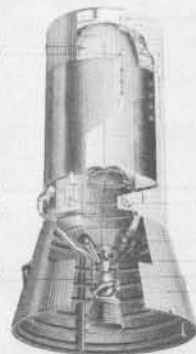
STAGE	DATE	DURATION		RESULTS
		PLANNED	ACTUAL	
S-IVB-501	MAY 20, 1968	FULL DURATION W/RESTART	47 SEC	AUTOMATIC CUTOFF WHEN ONE OF REDLINE VALUES WAS EXCEEDED
S-IVB-501	MAY 26, 1968	FULL DURATION W/RESTART	452 SEC	SUCCESSFUL
S-IVB-502	JULY 29, 1968	FULL DURATION W/RESTART	450 SEC	SUCCESSFUL
S-IVB-503	MAY 5, 1967	FULL DURATION NO RESTART	442 SEC	SUCCESSFUL

TOTAL ACCUMULATED FIRING TIME 1291 SEC MSFC-5-67-IND 1200-89A

### S-IVB STAGE



SATURN IB

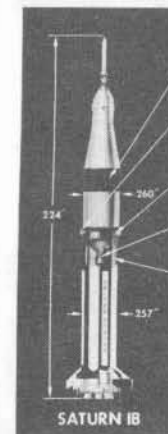


SATURN V

- |                            |                                      |                                 |                            |
|----------------------------|--------------------------------------|---------------------------------|----------------------------|
| 1. FORWARD SKIRT STRUCTURE | 8. ELECTRICAL MODULE PANEL           | 15. PRESSURIZATION LINE         | 25. ULLAGE ROCKET          |
| 2. P.U. PROBE (HYDROGEN)   | 9. ANTENNA RANGE SAFETY              | 16. AFT MODULE                  | 26. AMBIENT HELIUM SPHERES |
| 3. HYDROGEN TANK           | 10. COLD HELIUM SPHERES              | 17. INSTRUMENTATION PROBE (LOX) | 27. LOX FEED LINE          |
| 4. ANTI-SLOSH BAFFLE       | 11. TUNNEL                           | 18. RETRO ROCKET                | 28. ENGINE RESTART SPHERE  |
| 5. LOX TANK                | 12. LOWER UMBILICAL PANEL            | 19. HYDROGEN FEED LINE          | 29. HYDROGEN VENT          |
| 6. THRUST STRUCTURE        | 13. AFT INTERSTAGE                   | 20. HYDROGEN VENT               | 30. P.U. PROBE (LOX)       |
| 7. 1-3 ENGINE              | 14. INSTRUMENTATION PROBE (HYDROGEN) | 21. P.U. PROBE (LOX)            |                            |

L-9M-9 IND 81135

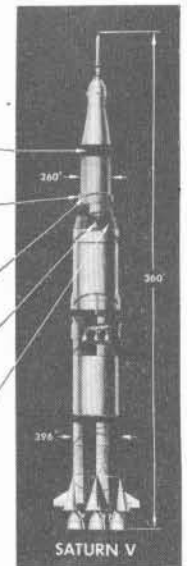
### S-IVB DIFFERENCES SATURN IB vs SATURN V



SATURN IB

- FORWARD SKIRT**  
SATURN IB 150 LBS LIGHTER - LIGHTER PAYLOAD
- AUXILIARY PROPULSION AND ULLAGE SYSTEM**  
SATURN IB 40 LBS LIGHTER - ATTITUDE CONTROL AND VENTING REQUIREMENT LESS ON SATURN IB THAN ON SATURN V.
- AFT SKIRT**  
SATURN IB 500 LBS LIGHTER - LIGHTER PAYLOAD
- PROPULSION SYSTEM**  
SATURN IB 1500 LBS LIGHTER - LESS HELIUM STORAGE REQUIRED. ENGINE WILL NOT BE RESTARTED IN ORBIT.
- INTERSTAGE**  
SATURN IB 1300 LBS LIGHTER - 260 INCH DIAMETER. SATURN V FLARED FROM 260" DIA. TO 396" DIA.

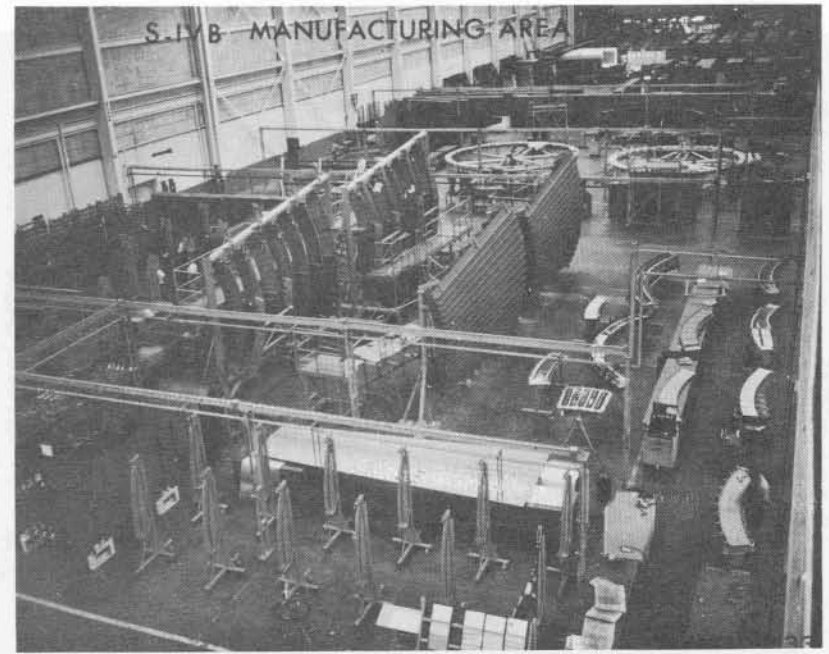
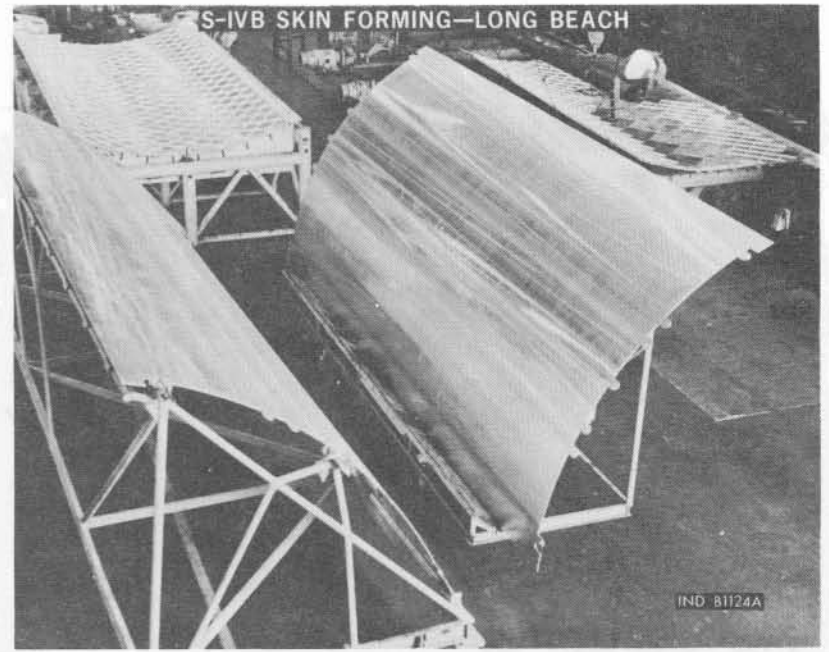
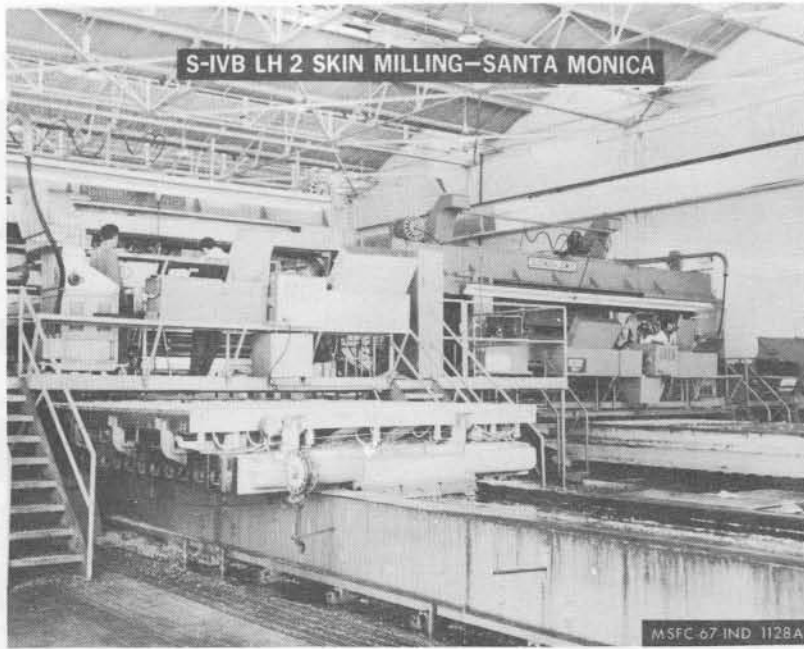
NOTE WEIGHT DIFFERENCES BASED ON CURRENT ESTIMATES OF OPERATIONAL STAGES.

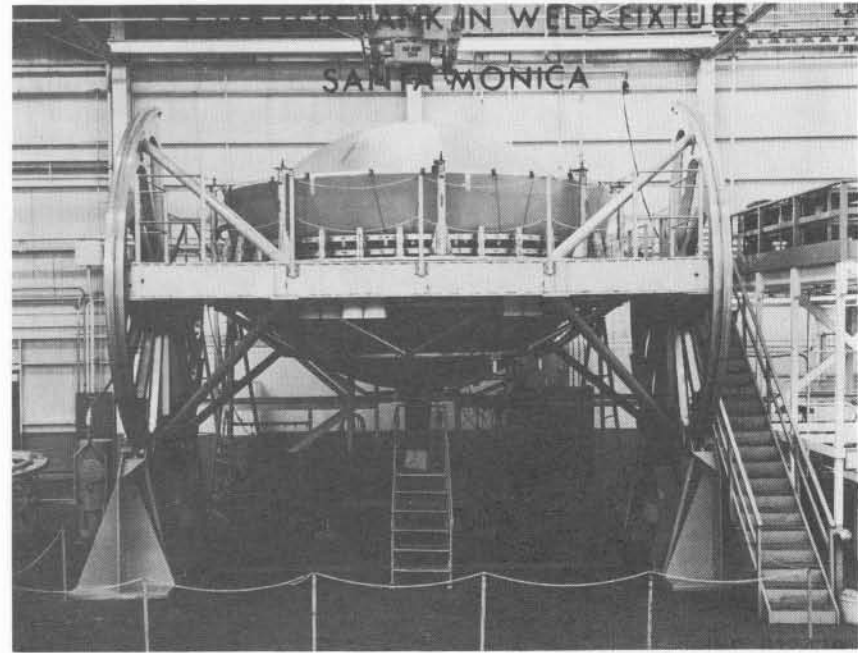
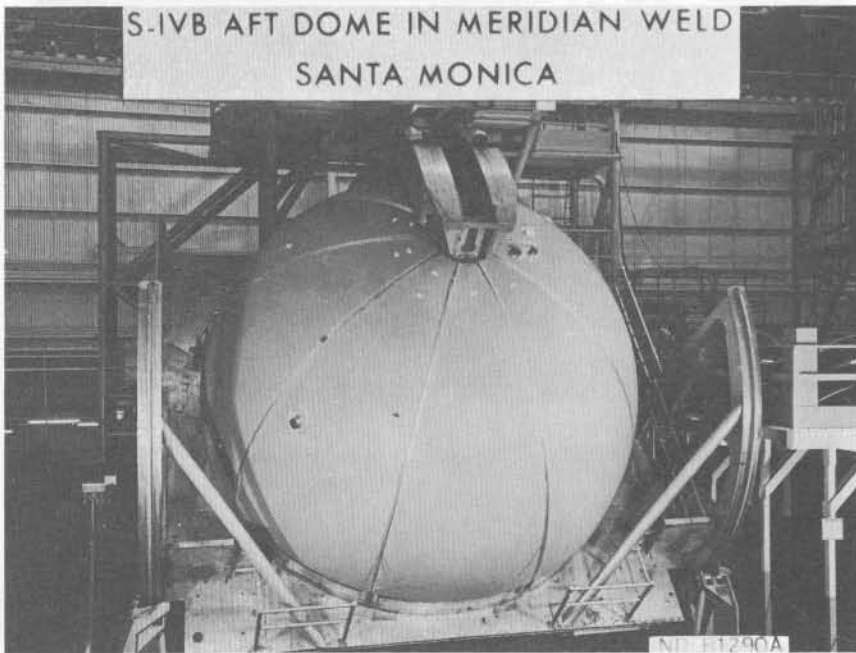
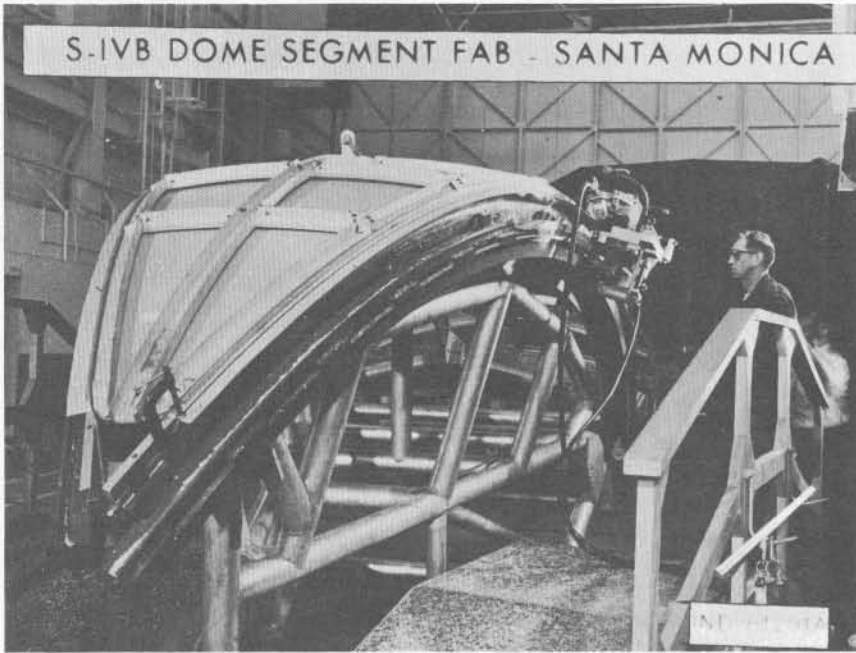


SATURN V

IND B1279H









S-IVB LOX TANK—SANTA MONICA



IND B1206C

S-IVB COMMON BULKHEAD AREA—SANTA MONICA



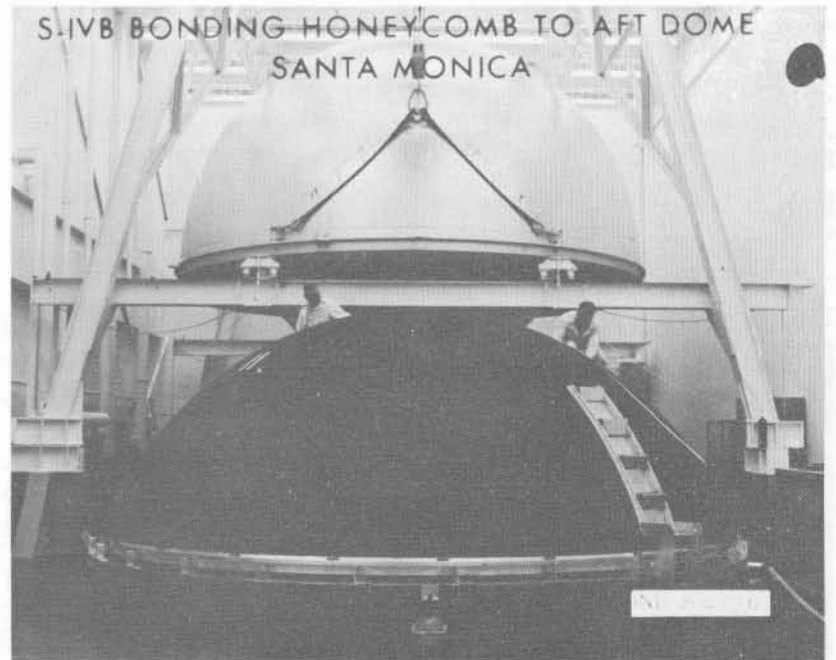
IND B1160E

S-IVB COMMON DOME ADHESIVE APPLICATION—SANTA MONICA



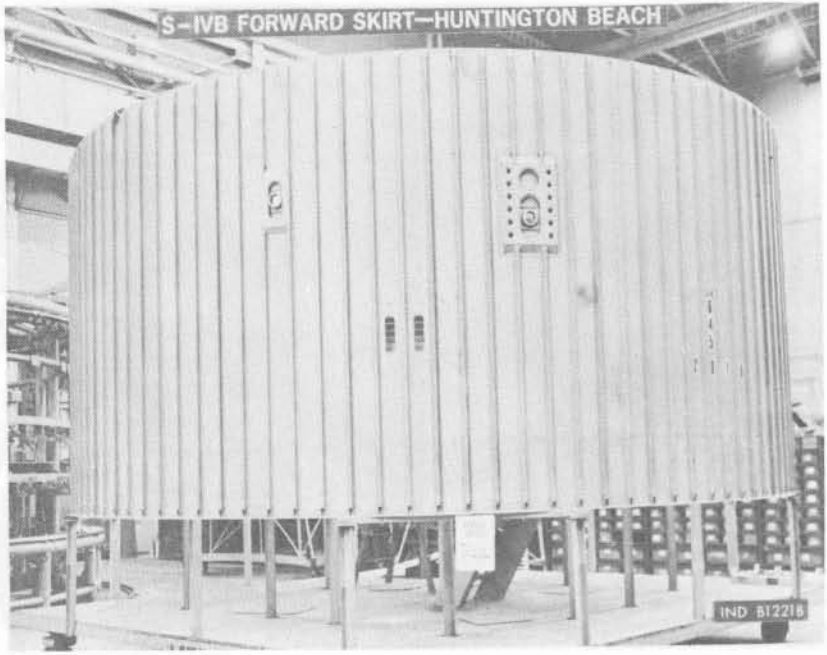
IND B1266A

S-IVB BONDING HONEYCOMB TO AFT DOME  
SANTA MONICA

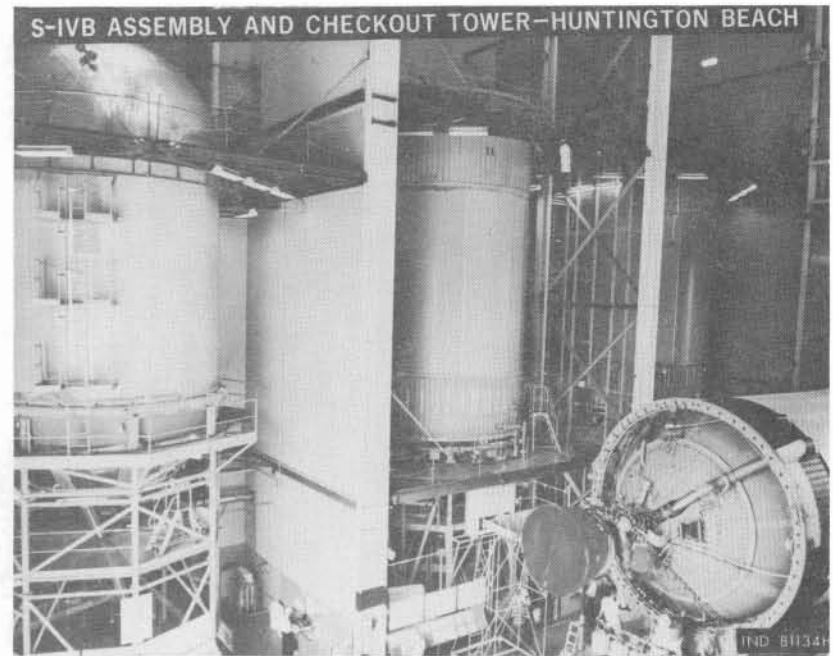
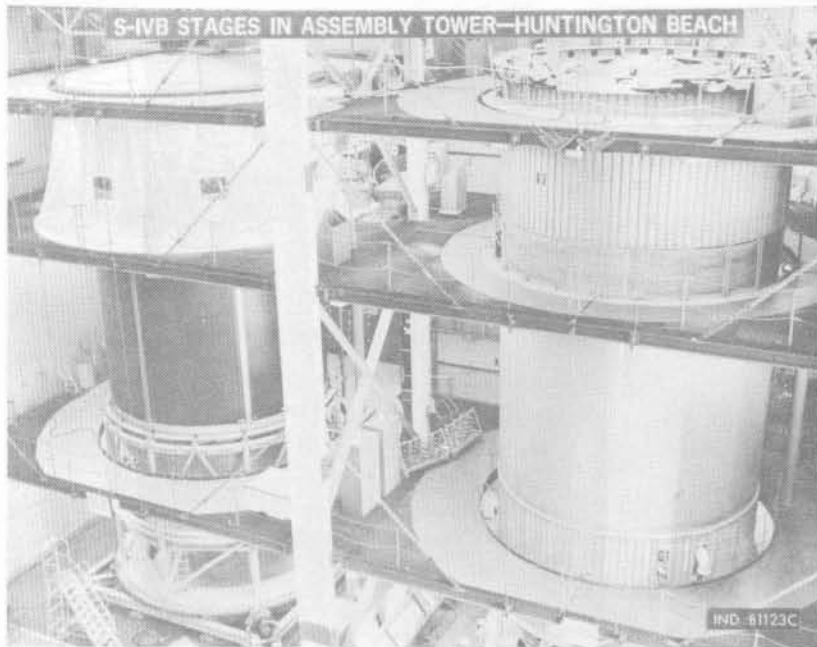


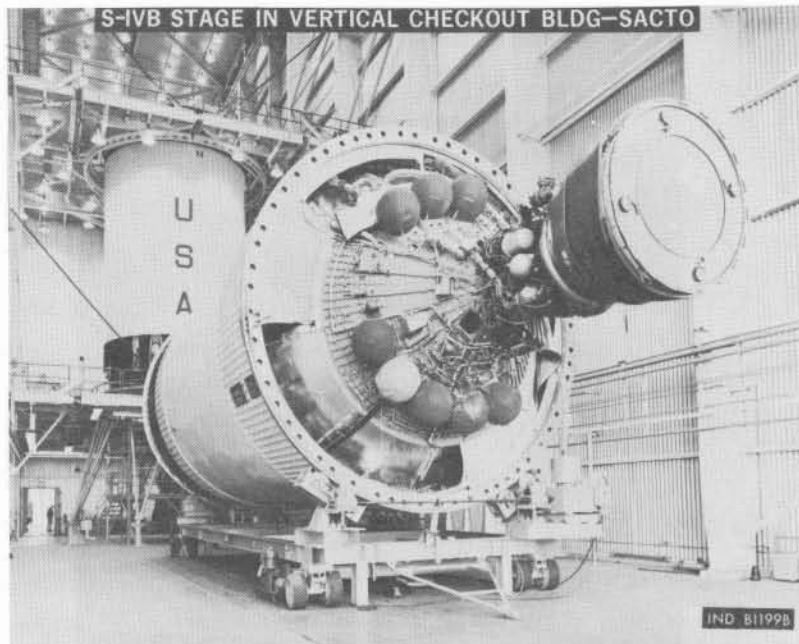
IND B1266B



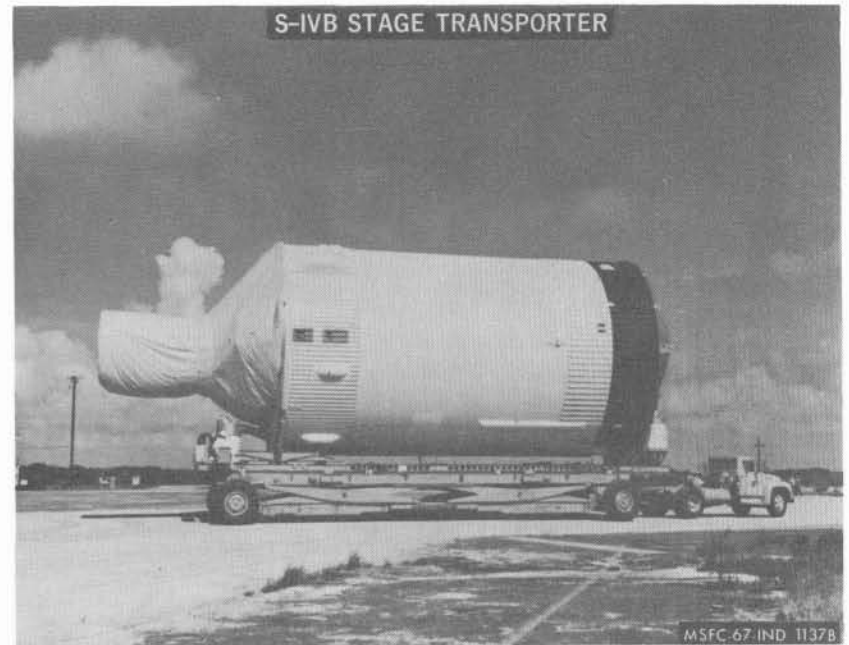


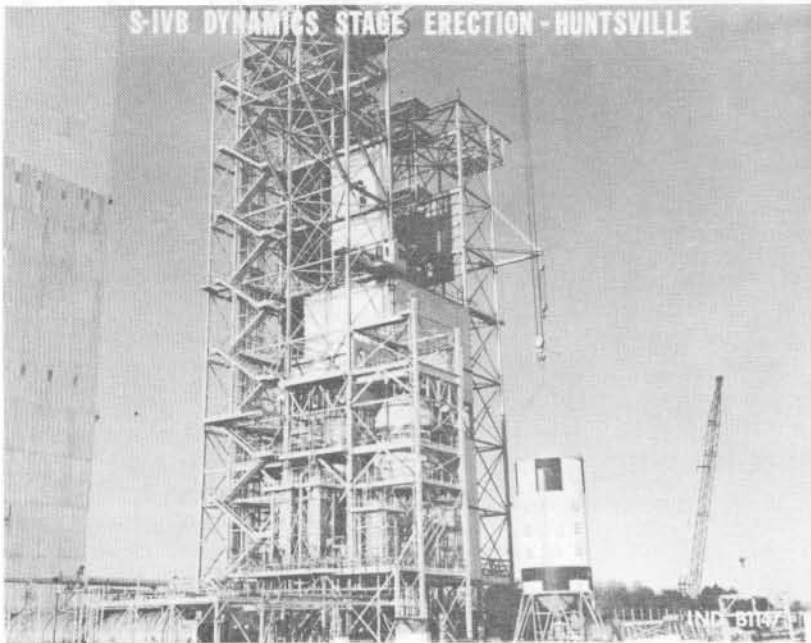




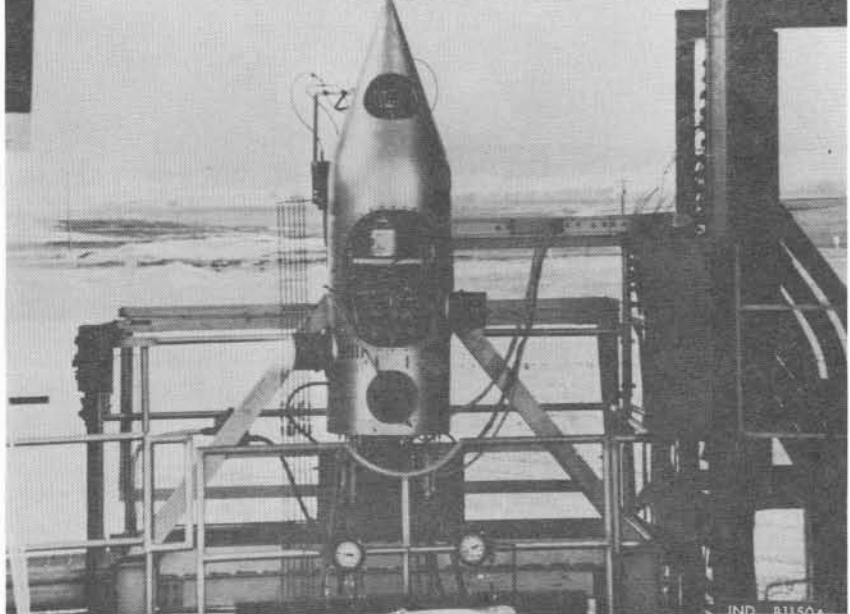


a





TESTING S-IVB APS IN GAMMA COMPLEX-SACTO



IND B1150

S-IVB RETROROCKET TESTING TULSA



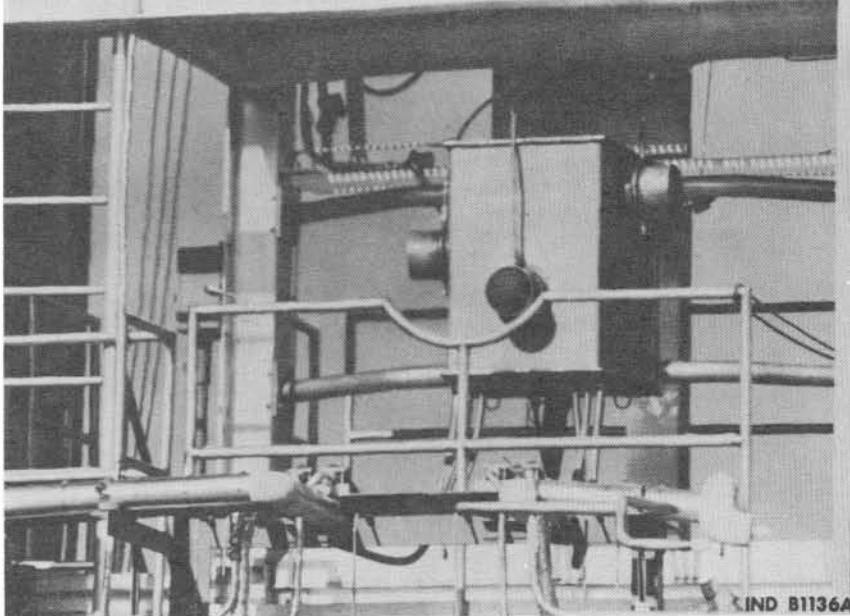
IND B1193

TEST CELLS GAMMA COMPLEX-SACTO



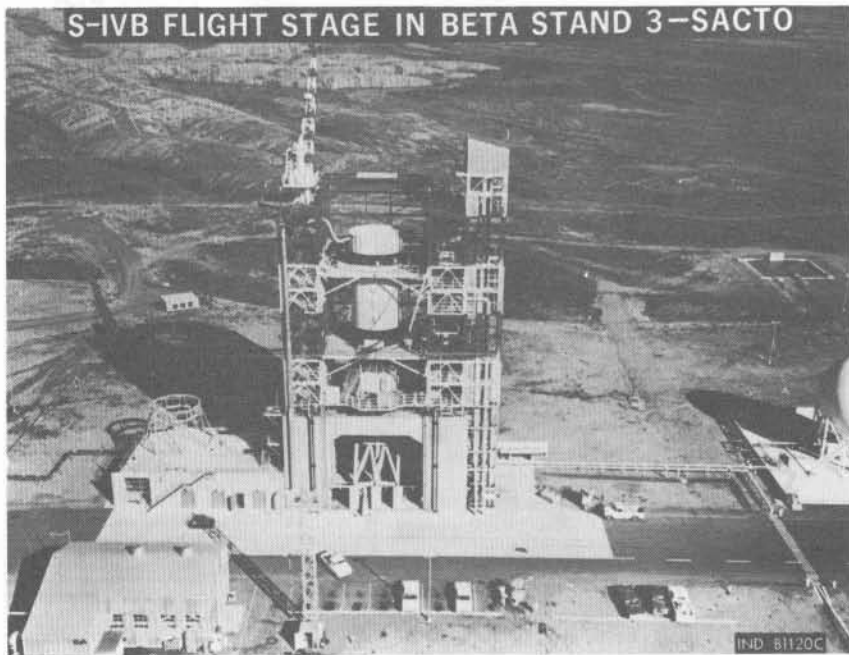
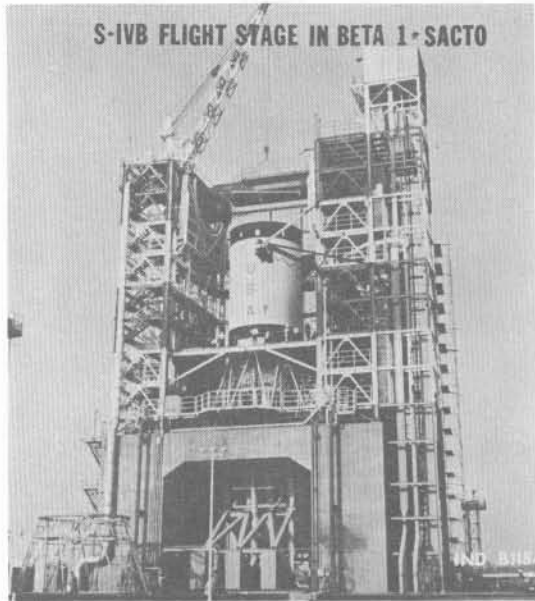
IND B1132A

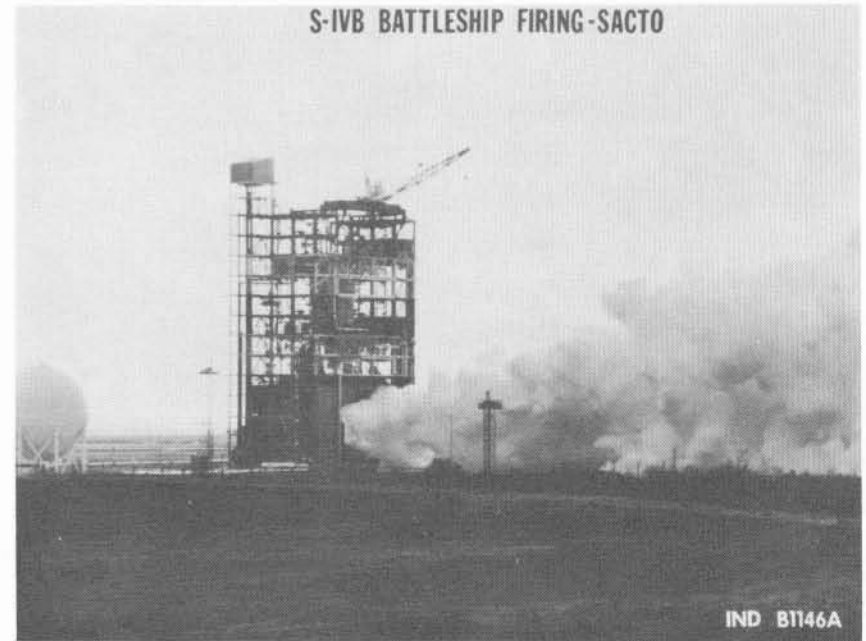
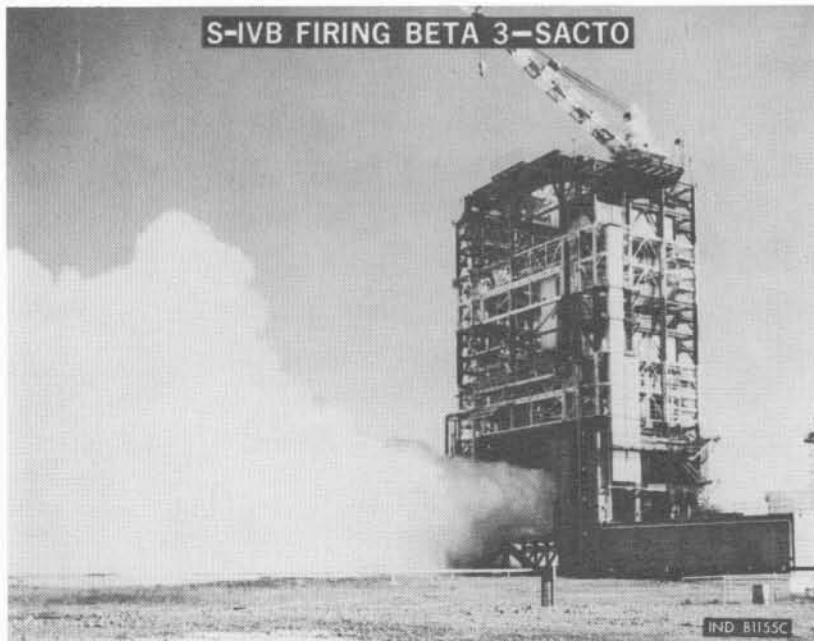
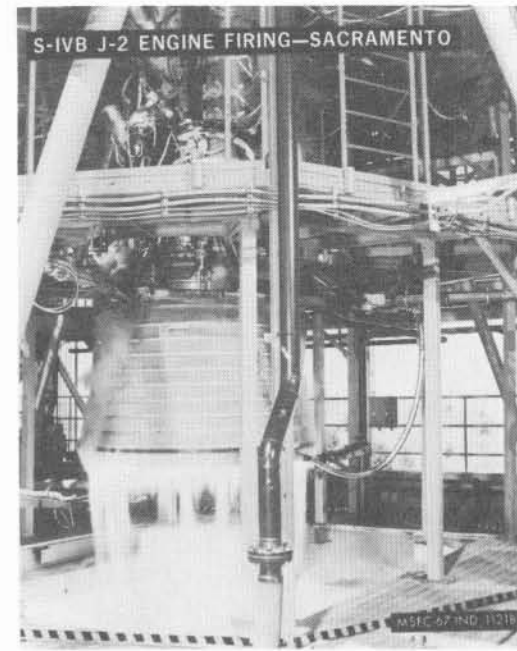
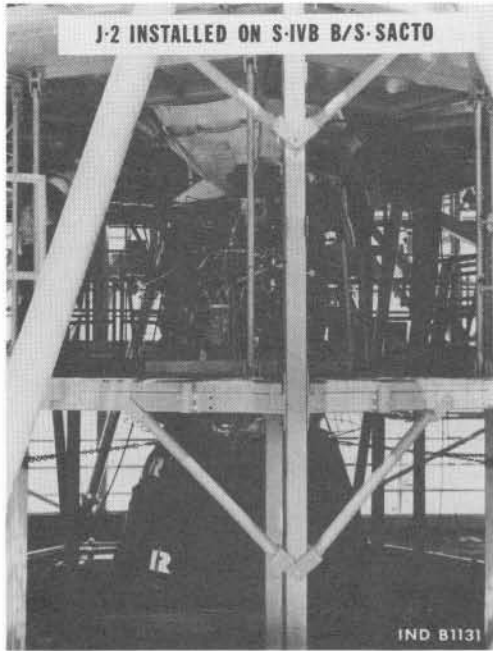
TEST OF MOTOR FOR S-IVB STAGE APS-SACTO



IND B1136A







S-IVB FACILITIES—HUNTINGTON BEACH



MSFC 67 IND 431B

S-IVB FACILITIES—SANTA MONICA



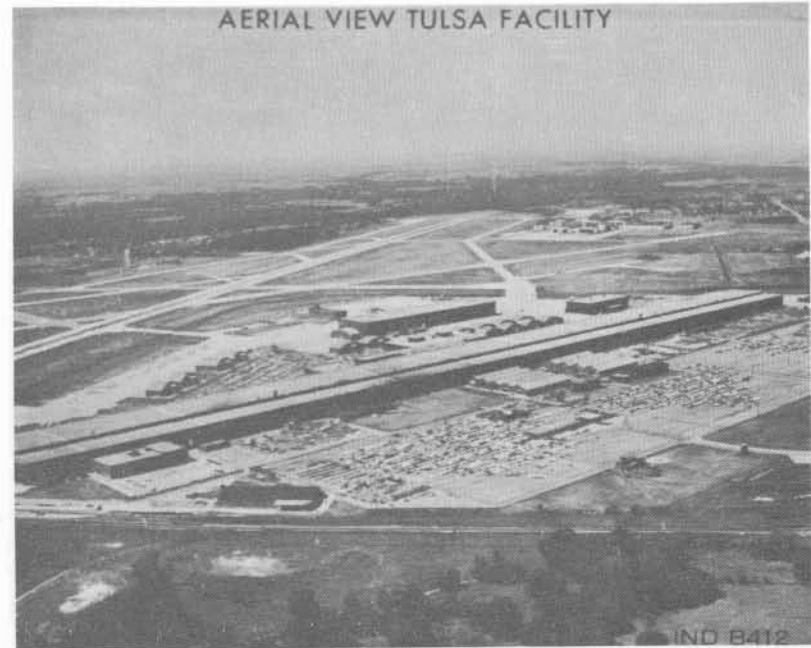
MSFC 67 IND 410B

S-IVB FACILITY—LONG BEACH



IND 841A

AERIAL VIEW TULSA FACILITY

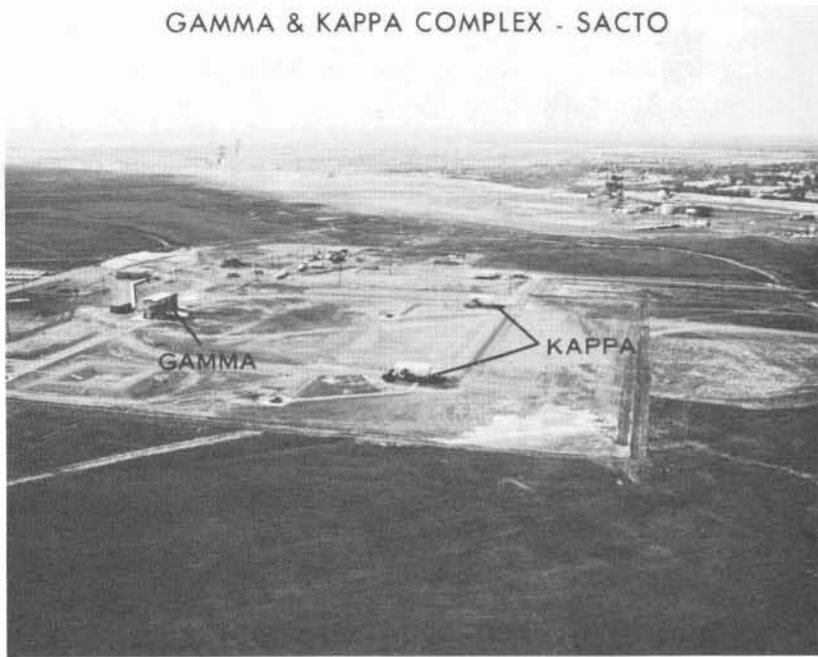


IND 8412





GAMMA & KAPPA COMPLEX - SACTO



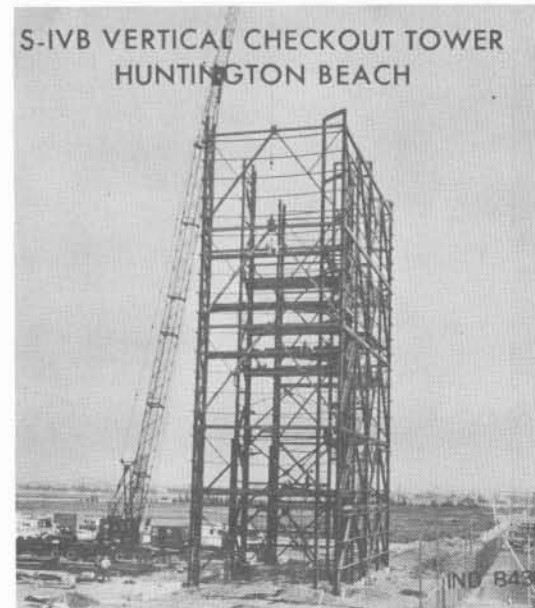
ALPHA STAND 2-SACTO



ADMINISTRATION BLDG - SACTO



S-IVB VERTICAL CHECKOUT TOWER  
HUNTINGTON BEACH



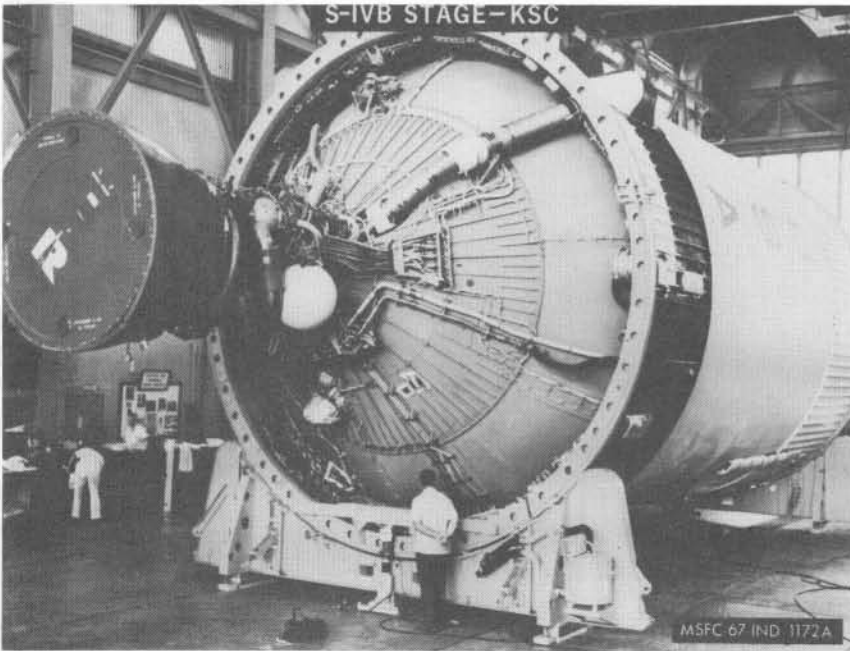
S-IVB ARRIVAL KSC BY SUPER GUPPY



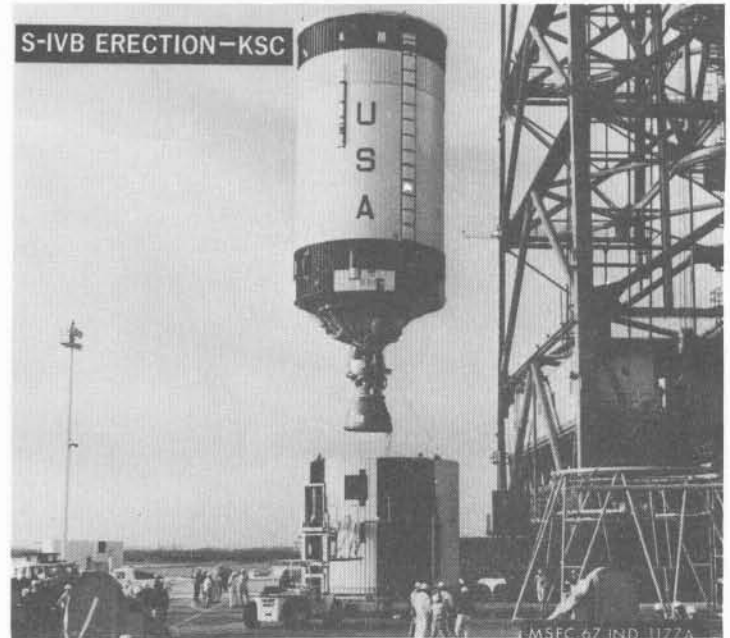
S-IVB FLIGHT STAGE ARRIVAL—KSC



S-IVB STAGE—KSC



S-IVB ERECTION—KSC





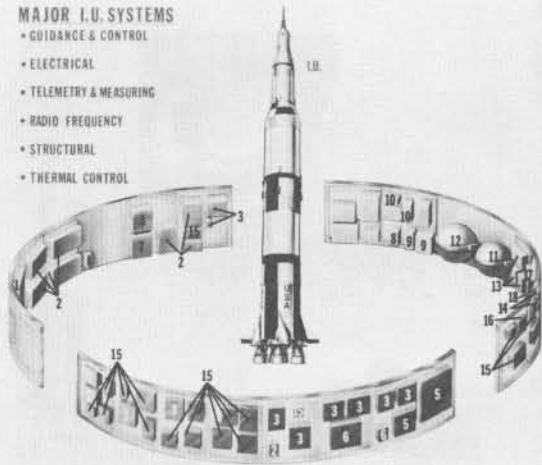


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# SATURN IB/V INSTRUMENT UNIT

## MAJOR I.U. SYSTEMS

- GUIDANCE & CONTROL
- ELECTRICAL
- TELEMETRY & MEASURING
- RADIO FREQUENCY
- STRUCTURAL
- THERMAL CONTROL

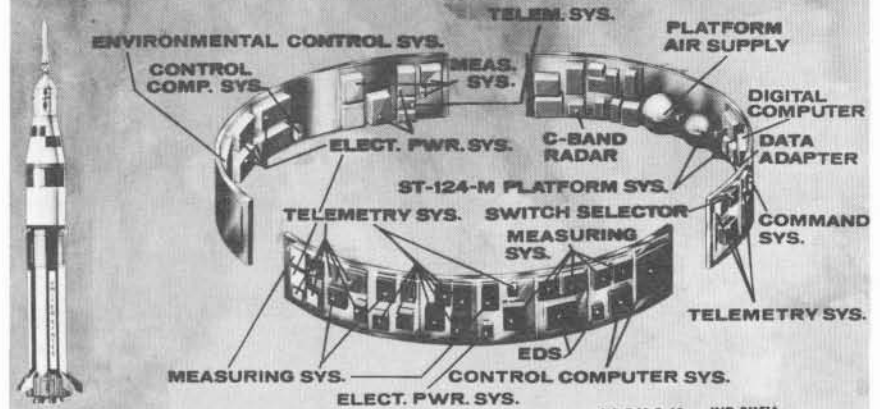


1. ENVIRONMENTAL CONTROL SYS.
2. ELECTRICAL POWER SYS.
3. MEASURING SYS.
4. CONTROL ACCELEROMETERS
5. CONTROL COMPUTER SYS.
6. EDS
7. RADAR ALTIMETER
8. C-BAND RADAR
9. AZUSA SYS.
10. MINITRACK SYS.
11. ST-124-M PLATFORM
12. PLATFORM AIR SUPPLY
13. PLATFORM ELECTRONICS
14. GUIDANCE COMMAND SYS.
15. TELEMETRY SYS.
16. SWITCH SELECTOR
17. GUIDANCE COMPUTER
18. DATA ADAPTER

I-V-10 IND B1200-5A

# SATURN IB

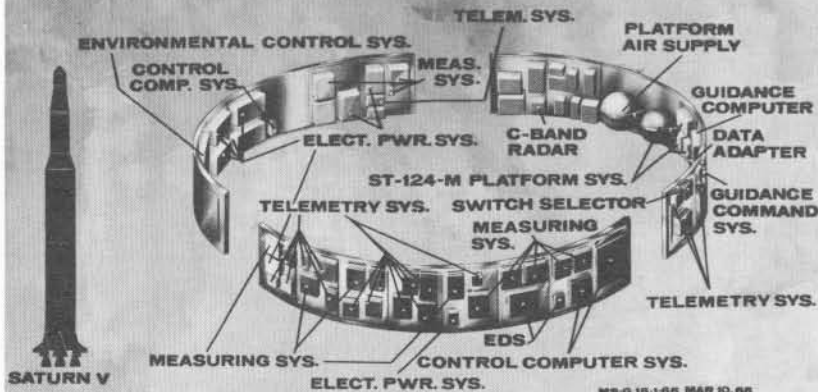
# INSTRUMENT UNIT



MS-G 15-2-65 IND B1151A

# SATURN V

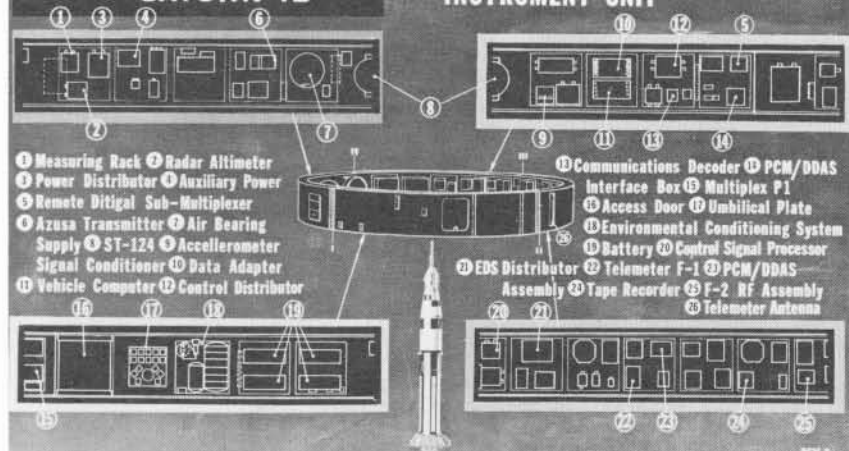
# INSTRUMENT UNIT



MS-G 16-1-65 MAR 10, 65 IND 1290-25

# SATURN IB

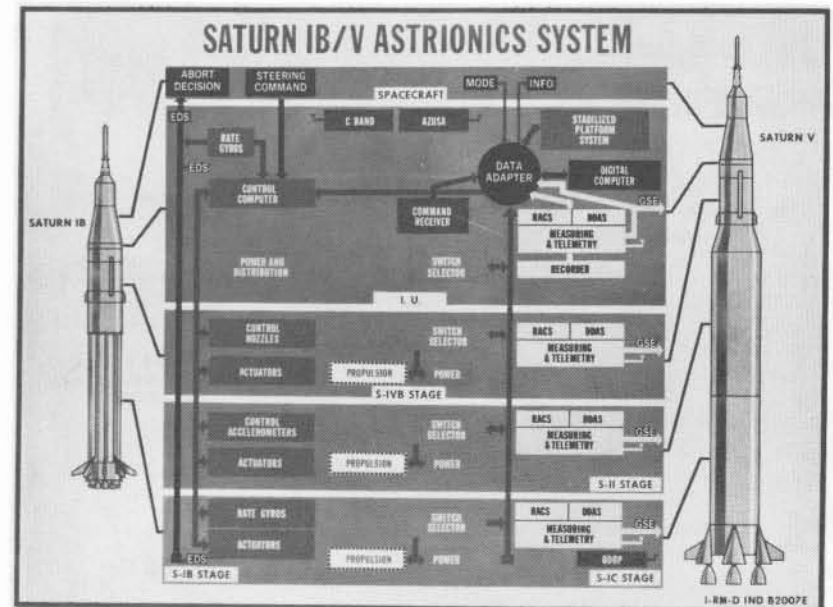
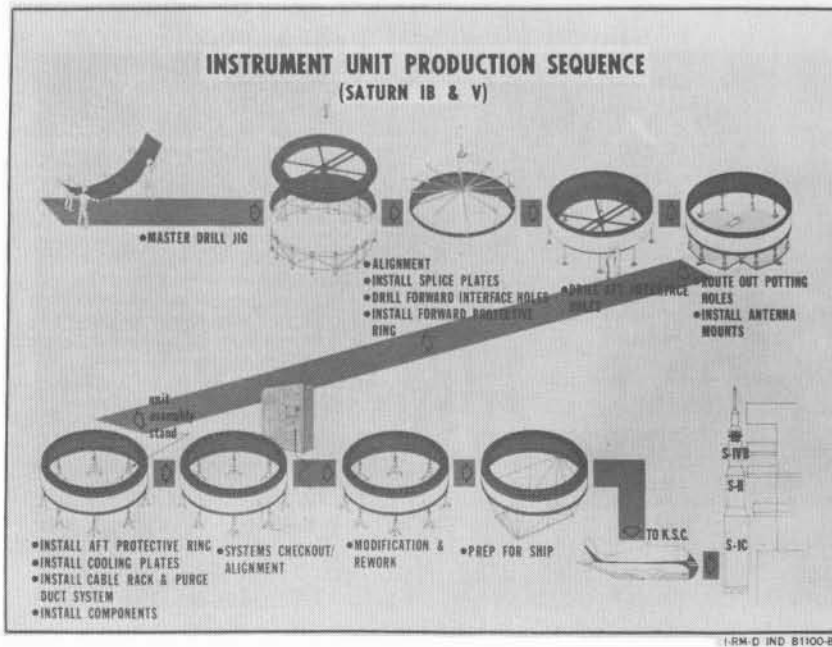
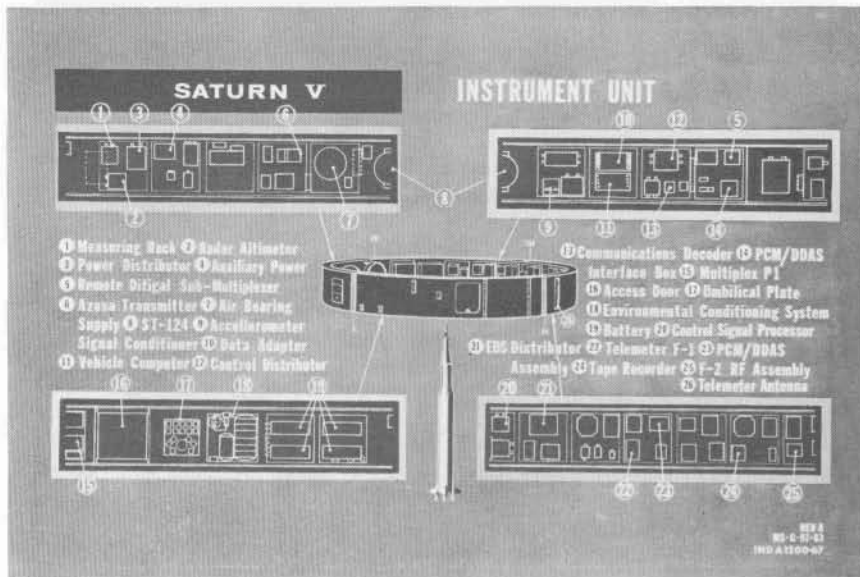
# INSTRUMENT UNIT




- 1 Measuring Rack
- 2 Radar Altimeter
- 3 Power Distributor
- 4 Auxiliary Power
- 5 Remote Digital Sub-Multiplexer
- 6 Azusa Transmitter
- 7 Air Bearing Supply
- 8 ST-124
- 9 Accelerometer Signal Conditioner
- 10 Data Adapter
- 11 Vehicle Computer
- 12 Control Distributor
- 13 Communications Decoder
- 14 PCM/DDAS Interface Box
- 15 Multiplex P1
- 16 Access Door
- 17 Umbilical Plate
- 18 Environmental Conditioning System
- 19 Battery
- 20 Control Signal Processor
- 21 EDS Distributor
- 22 Telemeter F-1 Assembly
- 23 PCM/DDAS Assembly
- 24 Tape Recorder
- 25 F-2 RF Assembly
- 26 Telemeter Antenna

REV A MS-G 16-1-65 IND 11195





### SATURN IB INSTRUMENT UNIT




**HUNTSVILLE, ALA. - IBM - STRUCTURAL-ASSEMBLY & COMPONENT INSTALLATION & CHECKOUT**

**OWEGO, N.Y. - IBM - MANUFACTURING VEHICLE DIGITAL COMPUTER AND DATA ADAPTER**

**TETERBORO, N.J. - BENDIX - MFG. ST-124M PLATFORM SYSTEM**

**TRANSPORTATION \_\_\_\_\_ BARGE, AIR**

**CAPE KENNEDY, FLA. \_\_\_\_\_ LAUNCH**



**STATUS**

**TOTAL PROGRAM**

VALUE \_\_\_\_\_ \$166 MIL.

PERIOD OF PERFORMANCE APPROX. 6 YRS.

NO. OF STAGES \_\_\_\_\_ 12

**PRIME CONTRACTORS**

**IBM - SYSTEMS INTEGRATION**

VALUE \_\_\_\_\_ \$97 MIL.

NO. OF STAGES \_\_\_\_\_ 12

**IBM - VEHICLE DIGITAL COMPUTER VEHICLE DATA ADAPTER**

VALUE \_\_\_\_\_ \$23 MIL.

NO. FLT. UNITS \_\_\_\_\_ 13

**BENDIX - ST-124M STABILIZED PLATFORMS.**

VALUE \_\_\_\_\_ \$31 MIL.

NO. FLT. UNITS \_\_\_\_\_ 15

**OTHER CONTRACTS VALUE \_\_\_\_\_ \$15 MIL.**

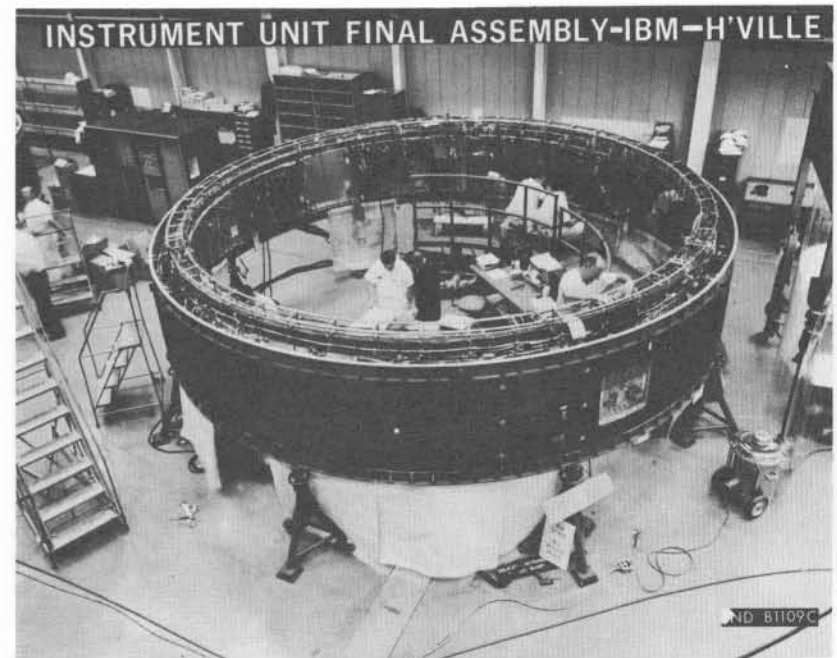
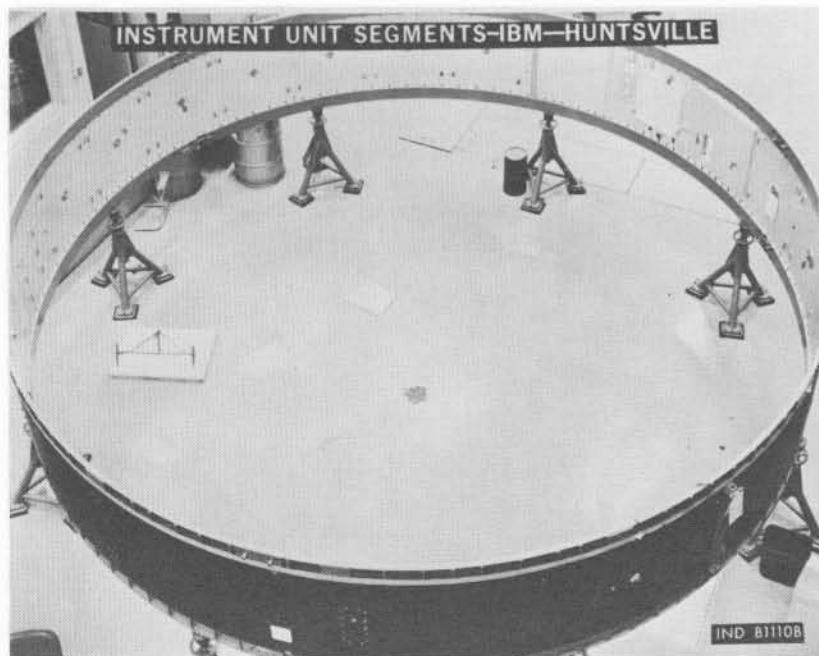
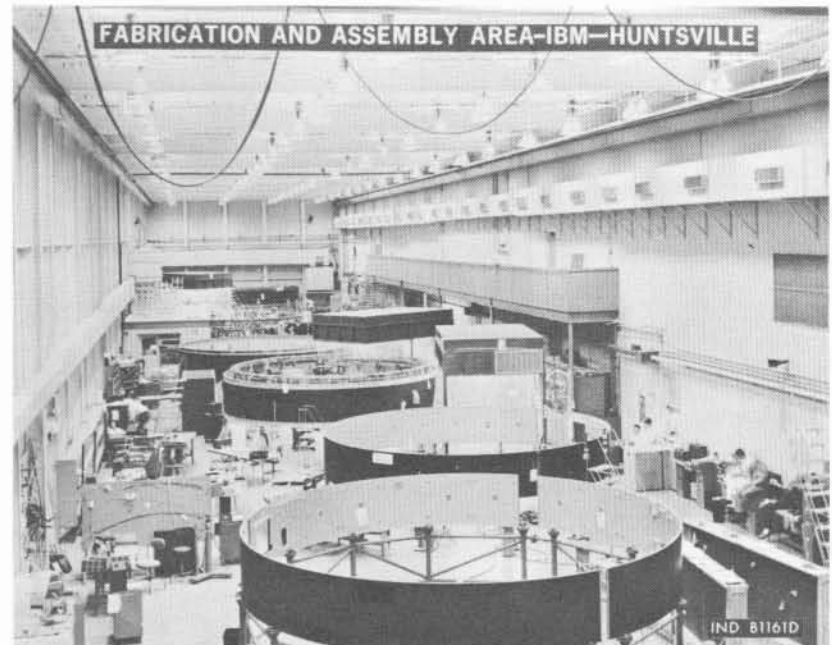
S-IU-202 LAUNCHED \_\_\_\_\_ AUG 1966

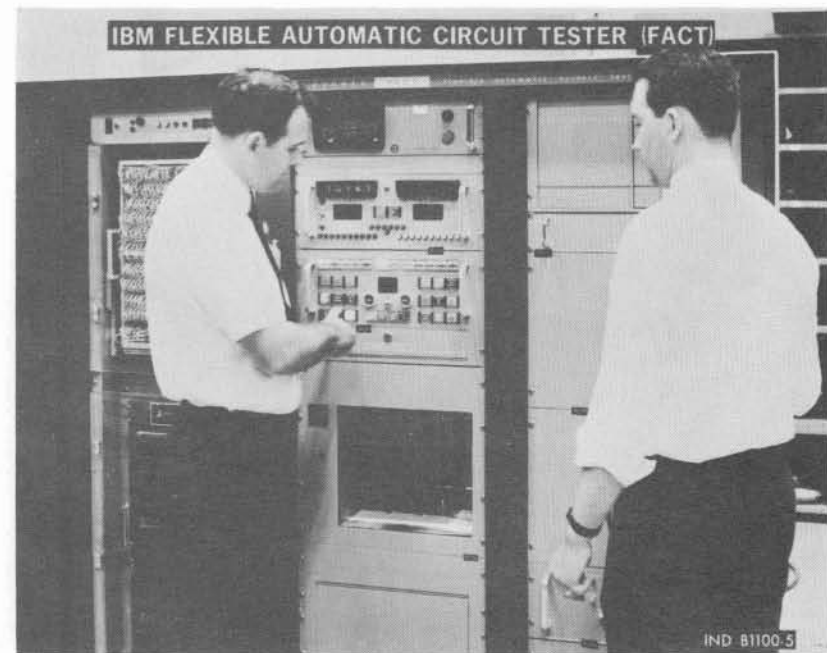
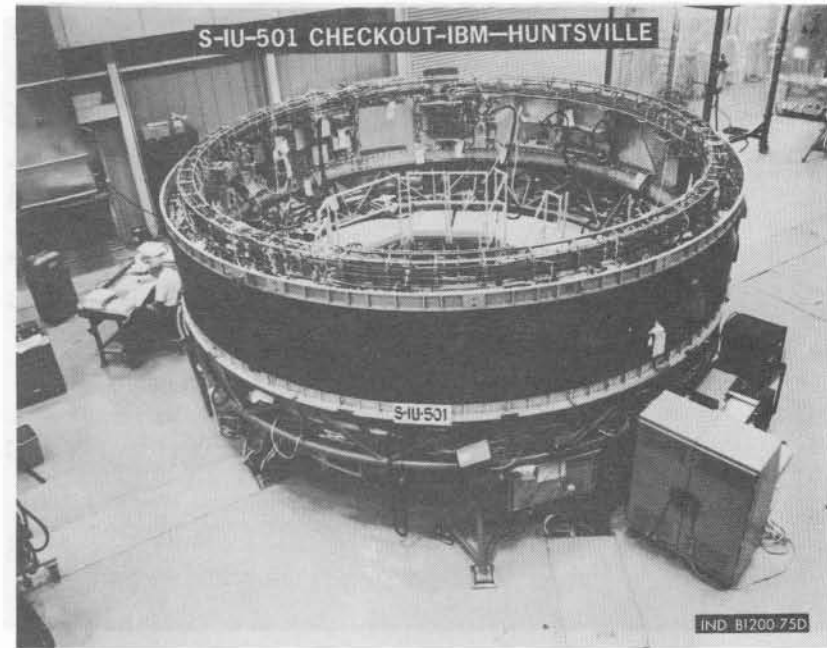
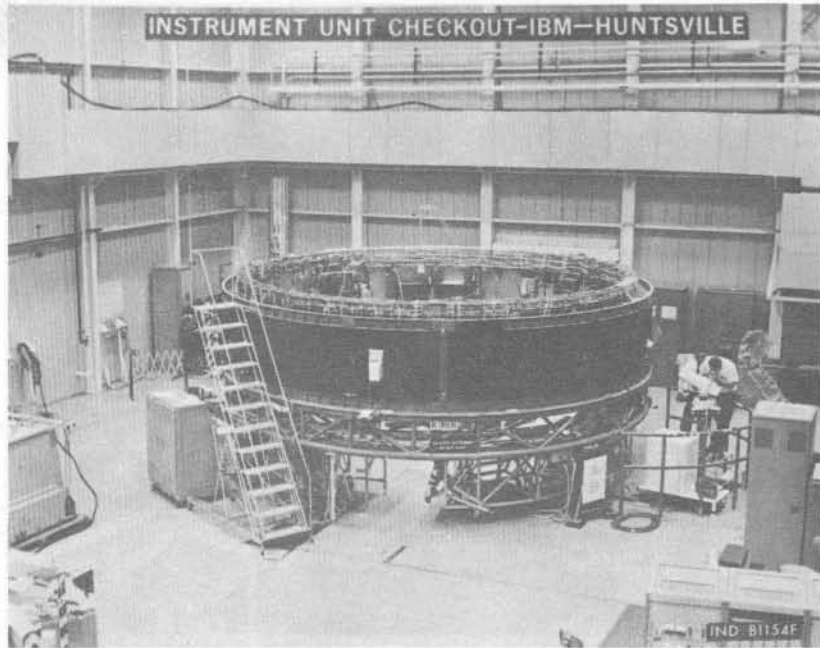
S-IU-203 LAUNCHED \_\_\_\_\_ JUL 1966

S-IU-204 DELIVERED TO KSC \_\_\_\_\_ AUG 1966

S-IU-206 DELIVERED TO KSC \_\_\_\_\_ DEC 1966

MSFC-367-IND 1114K

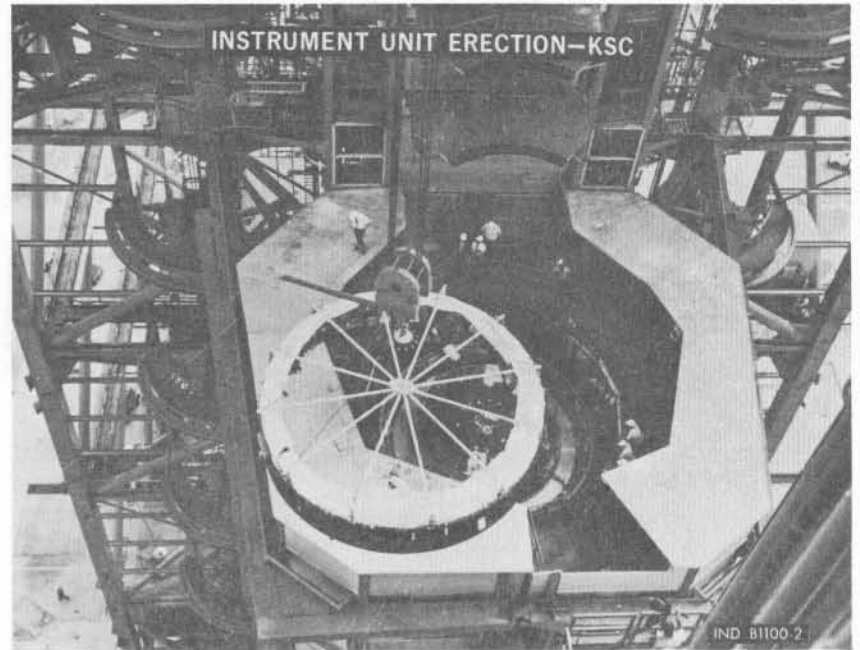




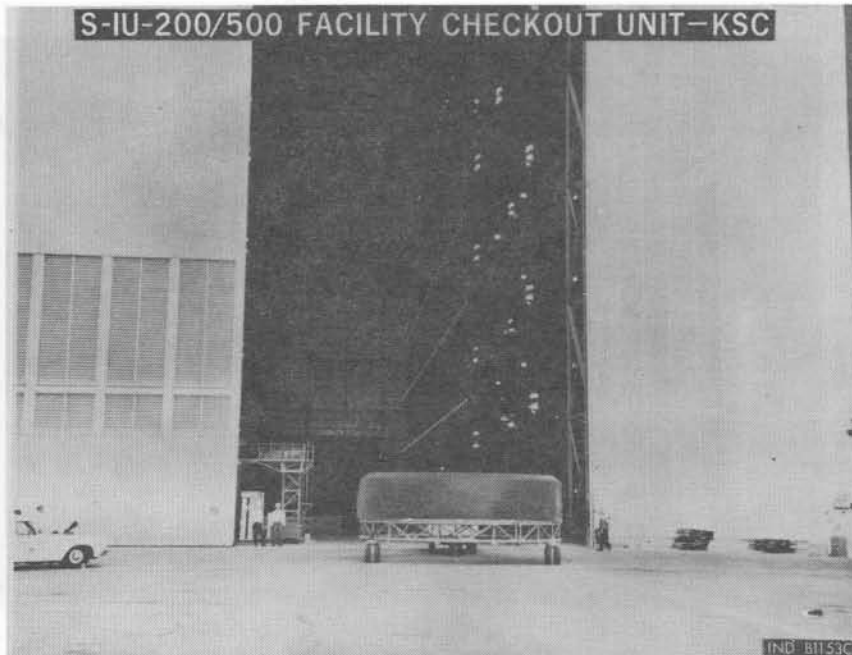
INSTRUMENT UNIT SHIPMENT BY SUPER GUPPY



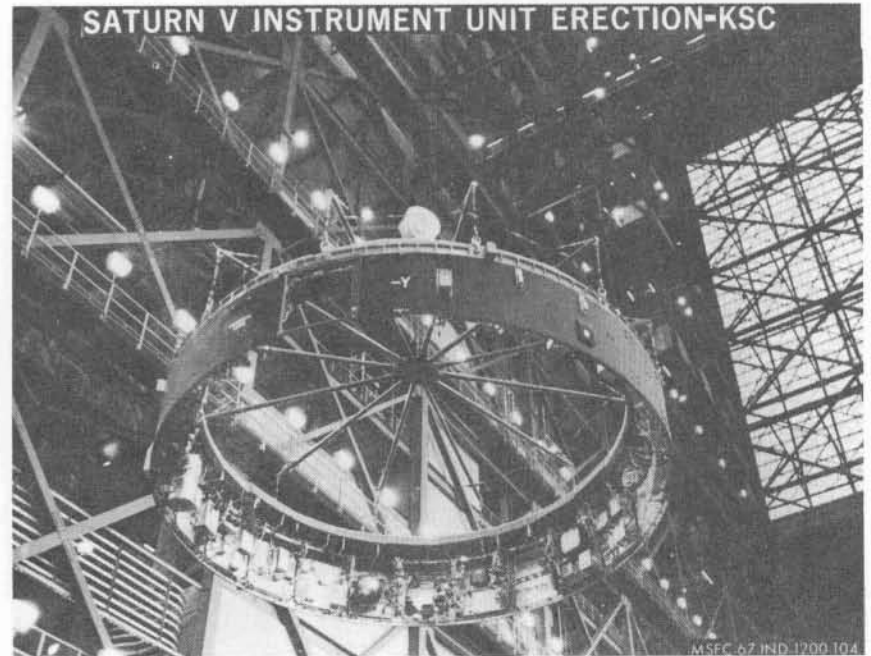
INSTRUMENT UNIT ERECTION-KSC



S-IU-200/500 FACILITY CHECKOUT UNIT-KSC

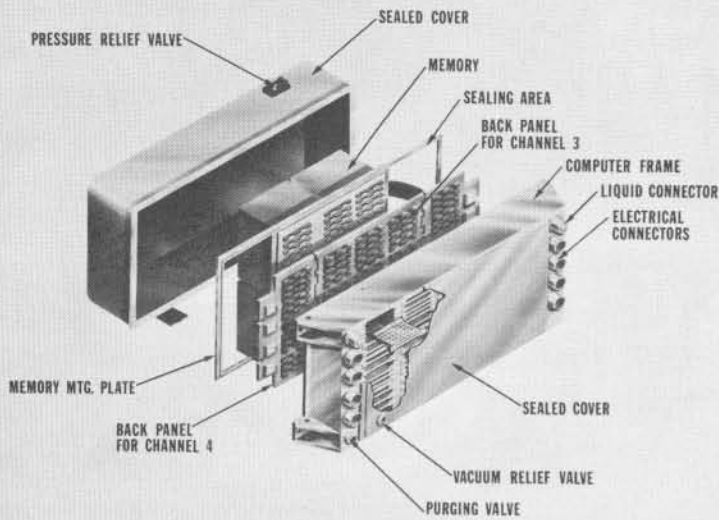


SATURN V INSTRUMENT UNIT ERECTION-KSC



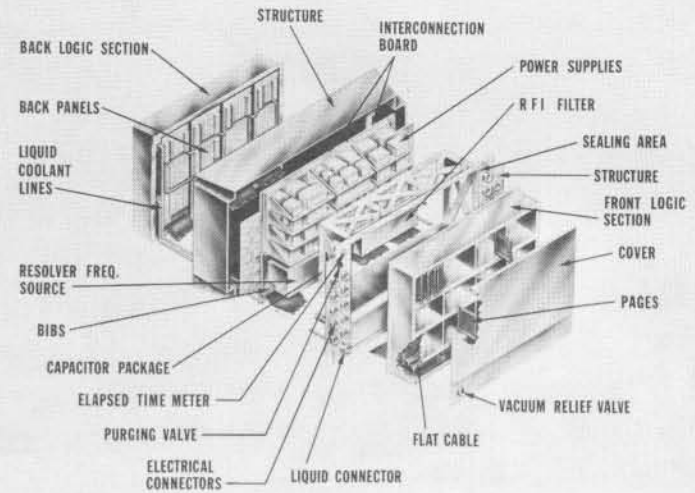


# LAUNCH VEHICLE DIGITAL COMPUTER



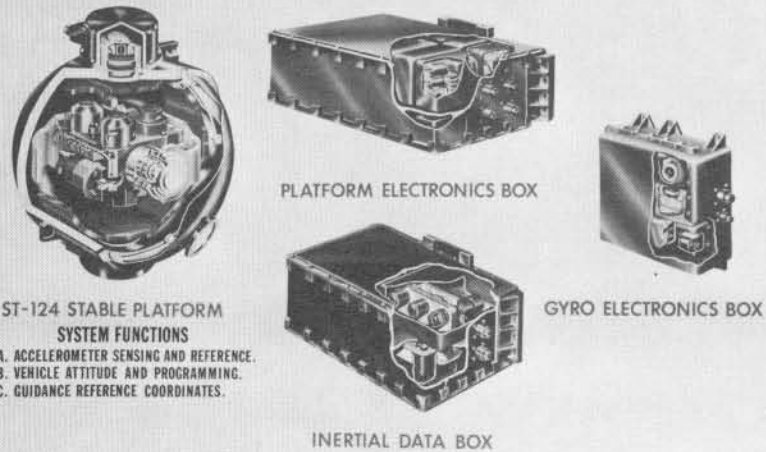
I-V-IU IND 1200-7

# LAUNCH VEHICLE DATA ADAPTER



I-V-IU IND 1200-8

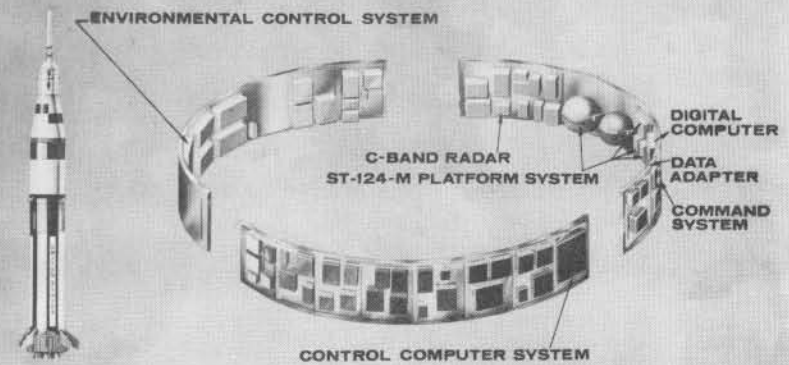
# INERTIAL STABILIZED PLATFORM SYSTEM SATURN V & IB



I-V-IU IND 1200-9

# SATURN IB

# INSTRUMENT UNIT



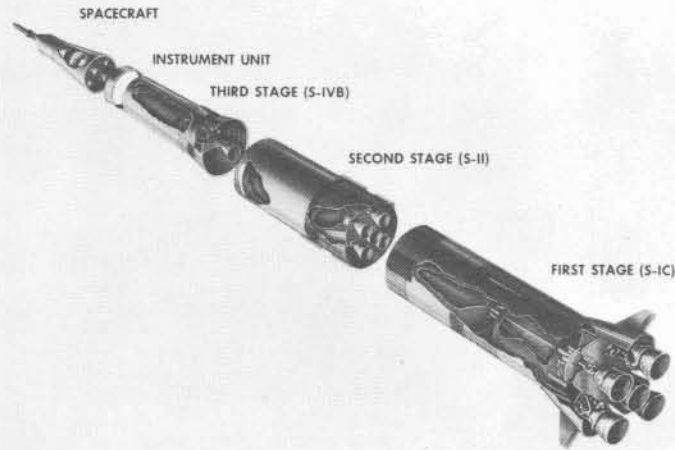
MSFC-67-IND 1100-25



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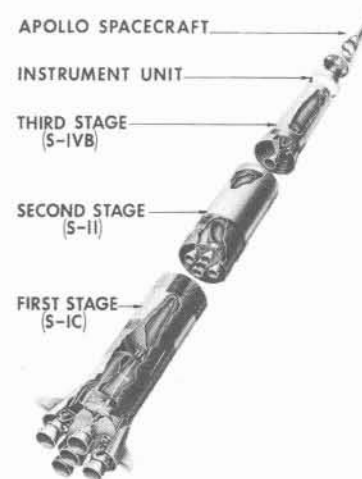


## APOLLO SATURN V LAUNCH VEHICLE



I-RM-D IND 81300-15D

## SATURN V LAUNCH VEHICLE



### CHARACTERISTICS

LENGTH (VEHICLE) \_\_\_\_\_ 281 FT  
 LENGTH (VEHICLE, SPACECRAFT, LES) \_\_\_\_\_ 365 FT  
 WEIGHT AT LIFTOFF \_\_\_\_\_ 6,400,000 LBS  
 PAYLOAD CAPABILITY APPROXIMATE  
 TRANSLUNAR TRAJECTORY \_\_\_\_\_ 95,000 LBS  
 EARTH ORBIT \_\_\_\_\_ 285,000 LBS

### STAGES

FIRST (S-IC)  
 SIZE \_\_\_\_\_ 33 X 138 FT  
 ENGINES \_\_\_\_\_ 5 F-1  
 THRUST (501 THRU 503) \_\_\_\_\_ 7,500,000 LBS  
 (504 AND SUB) \_\_\_\_\_ 7,610,000 LBS  
 PROPELLANTS \_\_\_\_\_ LOX & RP-1

SECOND (S-II)  
 SIZE \_\_\_\_\_ 33 X 81 FT  
 ENGINES \_\_\_\_\_ 5 J-2  
 THRUST (501 THRU 503) \_\_\_\_\_ 1,125,000 LBS  
 (504 AND SUB) \_\_\_\_\_ 1,150,000 LBS  
 PROPELLANTS \_\_\_\_\_ LOX & LH<sub>2</sub>

THIRD (S-IVB)  
 SIZE \_\_\_\_\_ 22 X 59 FT  
 ENGINE \_\_\_\_\_ 1 J-2  
 THRUST (501 THRU 503) \_\_\_\_\_ 225,000 LBS  
 (504 AND SUB) \_\_\_\_\_ 230,000 LBS  
 PROPELLANTS \_\_\_\_\_ LOX & LH<sub>2</sub>

INSTRUMENT UNIT  
 SIZE \_\_\_\_\_ 22 X 3 FT  
 GUIDANCE SYSTEM \_\_\_\_\_ INERTIAL

MSFC-67-IND 12230

## SATURN V LAUNCH VEHICLE

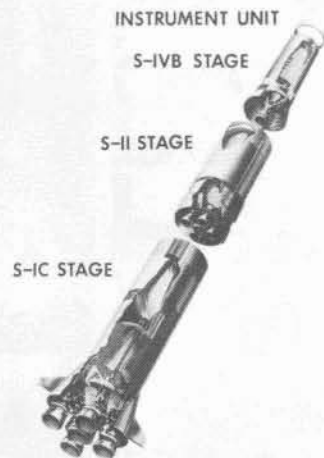
### MISSION CAPABILITIES

#### EARTH ESCAPE

- APOLLO MANNED LUNAR LANDING
- CIRCULUNAR FLIGHTS
- EXTENDED LUNAR EXPLORATION
- LUNAR LOGISTICS
- PLANETARY PROBES (MANNED & UNMANNED)

#### EARTH ORBITAL

- EQUATORIAL ORBITS  
 SYNCHRONOUS ORBITS  
 POLAR ORBITS
- MANNED SPACE STATIONS
  - MULTI-MISSION, UNMANNED SCIENTIFIC SATELLITES



MSFC-67 IND 1224E

## SATURN V LAUNCH VEHICLE

### CHARACTERISTICS

TOTAL LENGTH \_\_\_\_\_ 365 FT.  
 WT. AT LIFTOFF \_\_\_\_\_ 6,400,000 LBS  
 PAYLOAD (APPROX):  
 ESCAPE \_\_\_\_\_ 95,000 LBS.  
 EARTH ORBIT \_\_\_\_\_ 285,000 LBS.

### STAGES

S-IC  
 SIZE \_\_\_\_\_ 33 x 138 FT.  
 THRUST \_\_\_\_\_ 7,610,000 LBS.  
 ENGINES (LOX & RP-1) \_\_\_\_\_ 5 F-1

S-II  
 SIZE \_\_\_\_\_ 33 x 81 FT.  
 THRUST \_\_\_\_\_ 1,025,000 LBS.  
 ENGINE (LOX & LH<sub>2</sub>) \_\_\_\_\_ 5 J-2

S-IVB  
 SIZE \_\_\_\_\_ 22x59 FT.  
 THRUST \_\_\_\_\_ 205,000 LBS.  
 ENGINE (LOX & LH<sub>2</sub>) \_\_\_\_\_ 1 J-2

INSTRUMENT UNIT  
 SIZE \_\_\_\_\_ 22 x 3 FT.



### PROPOSED MISSION

#### EARTH ESCAPE:

- APOLLO MANNED LUNAR LANDING
- CIRCULUNAR FLIGHT
- LUNAR LOGISTICS
- PLANETARY PROBES

#### EARTH ORBITAL:

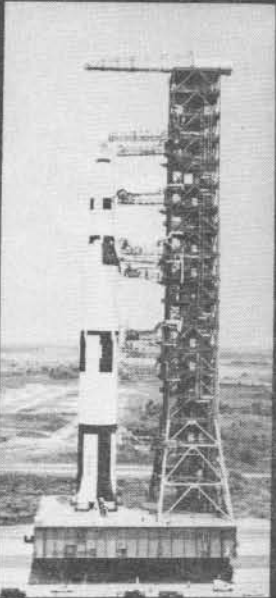
- MANNED SPACE STATIONS
- MULTI-MISSION, UNMANNED SCIENTIFIC SATELLITES
- EQUATORIAL ORBITS
- SYNCHRONOUS ORBITS
- POLAR ORBITS

REV A  
 MS-049-1-65  
 IND A1300-29D

### SATURN V LAUNCH VEHICLE STATUS

STAGE	AS-501	AS-502	AS-503	AS-504
<b>FIRST (S-IC)</b>	IN STACK/KSC	IN STACK/KSC	IN MODIFICATION & UPDATING AT MAF AVAILABLE FOR SHIP SCHEDULED ON DOCK KSC AUG 30	INSTALLED IN TEST STAND AT MTF APRIL 5. SCHEDULED FOR ACCEPTANCE FIRING MAY 11
<b>SECOND (S-II)</b>	IN STACK/KSC	IN POST STATIC CHECKOUT. SCHEDULED ON DOCK KSC MAY 19	IN SYSTEMS CHECKOUT. SCHEDULED ON DOCK MTF MAY 13	IN SYSTEMS INSTALLATION AT SEAL BEACH. SCHEDULED ON DOCK MTF AUG 22
<b>THIRD (S-IVB)</b>	IN STACK/KSC	IN STACK/KSC	S-IVB-503 (NEW) PREPARED FOR CAPTIVE FIRING AT SACTO SCHEDULED FOR APRIL 26	IN SYSTEMS CHECKOUT AT HUNTINGTON BEACH
<b>INSTRUMENT UNIT</b>	IN STACK/KSC	IN STACK/KSC	CONTINUES IN CHECKOUT. SCHEDULED ON DOCK KSC AUG 30	IN COMPONENT ASSEMBLY AT IBM HUNTSVILLE

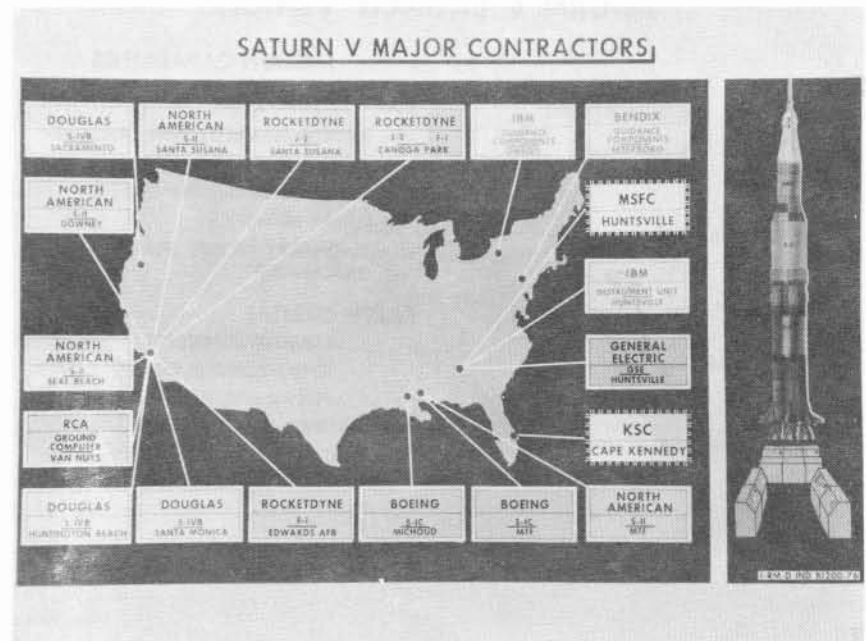
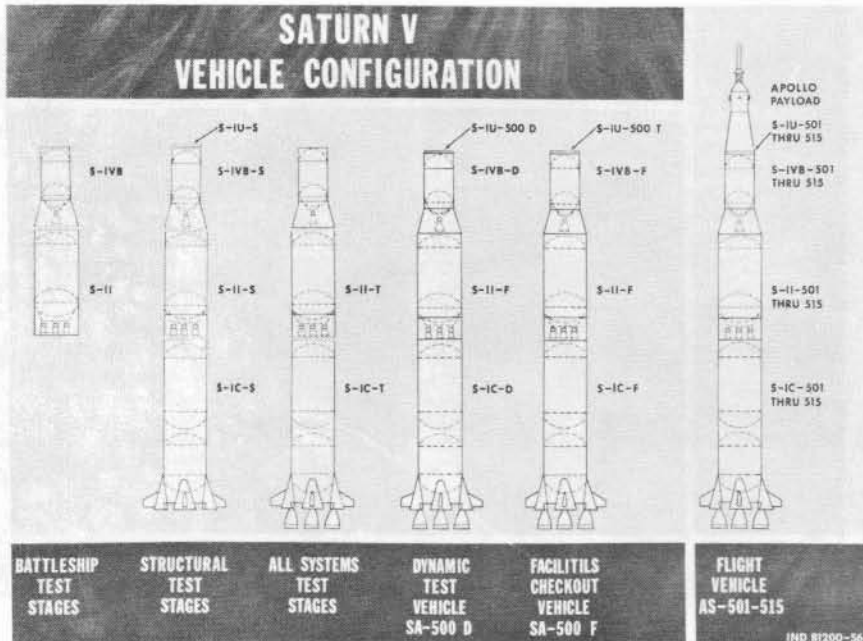
MSFC-4/25/67-IND 1200-103A

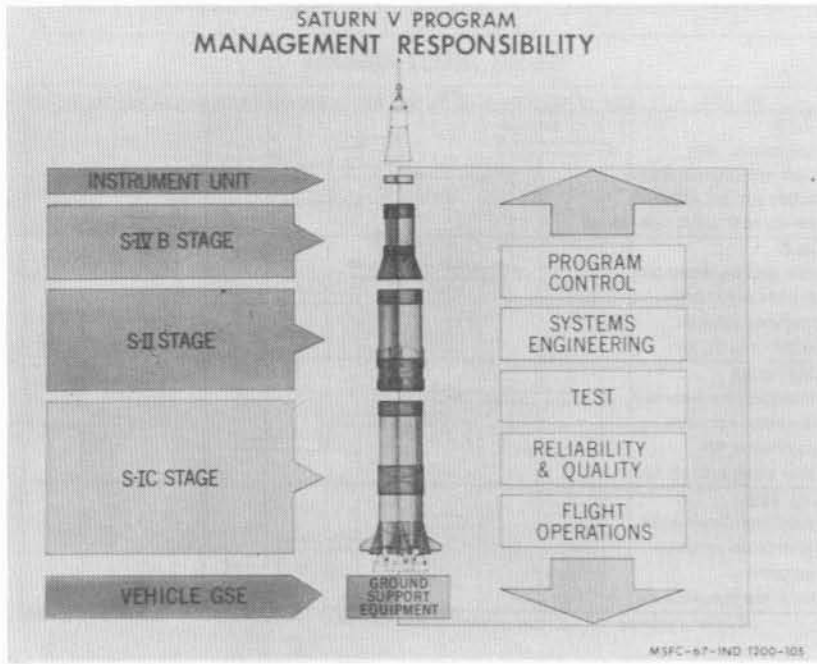


### APOLLO SATURN V AS-501/502 PRIMARY OBJECTIVES

- DEMONSTRATE STRUCTURAL AND THERMAL INTEGRITY OF LAUNCH VEHICLE AND SPACECRAFT.
- DEMONSTRATE STAGE SEPARATIONS.
- VERIFY OPERATION OF CRITICAL SUB-SYSTEMS.
- EVALUATE PERFORMANCE OF THE EMERGENCY DETECTION SYSTEM.
- DEMONSTRATE MISSION SUPPORT FACILITIES CAPABILITIES.
- DEMONSTRATE RESTART CAPABILITY OF S-IVB STAGE/J-2 ENGINE IN EARTH ORBIT.

MSFC-67-IND 1200-102



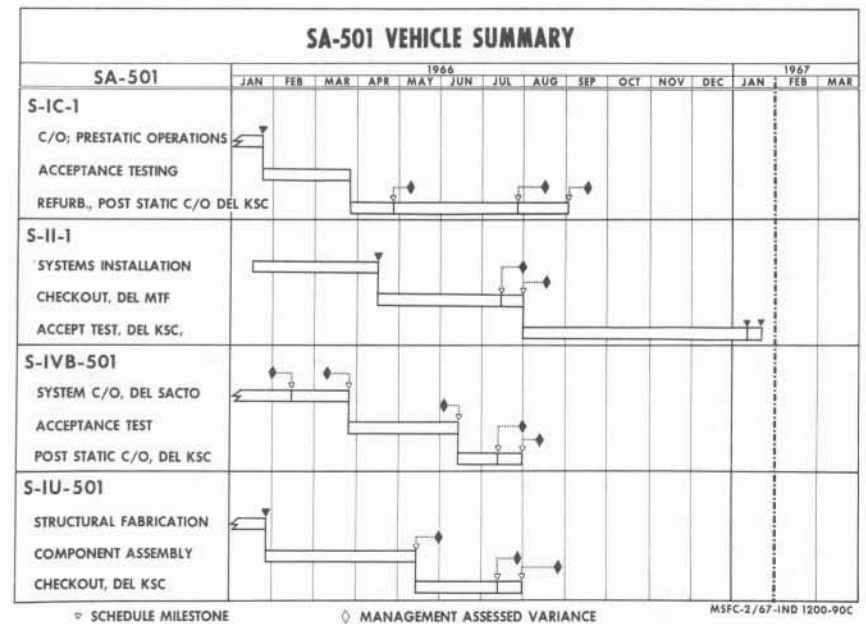
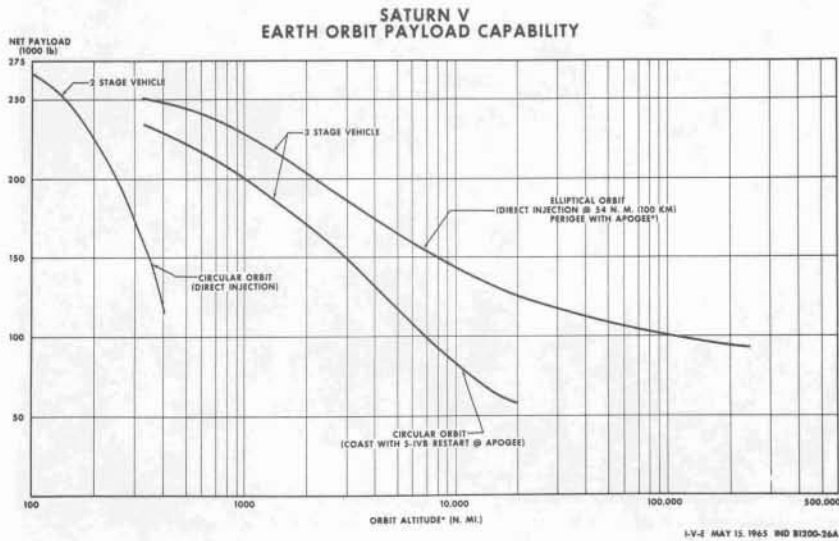


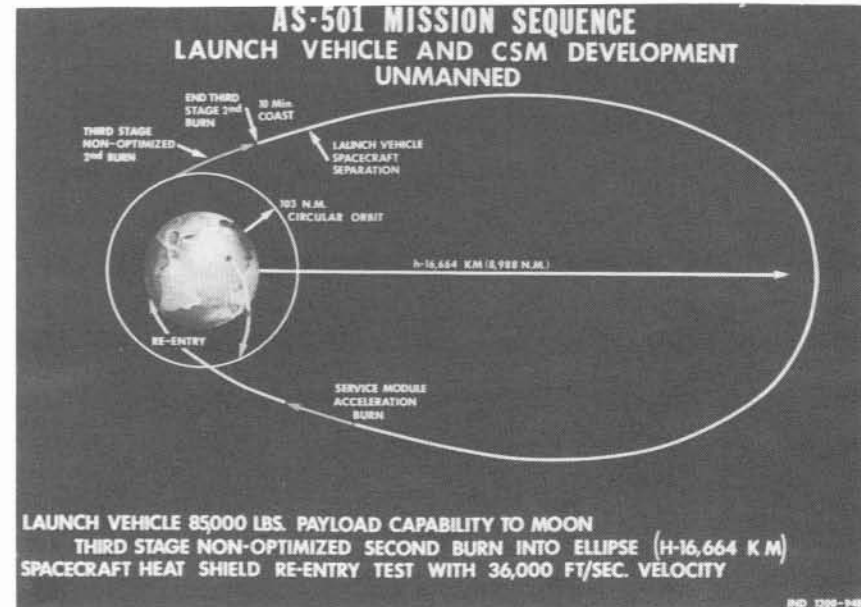
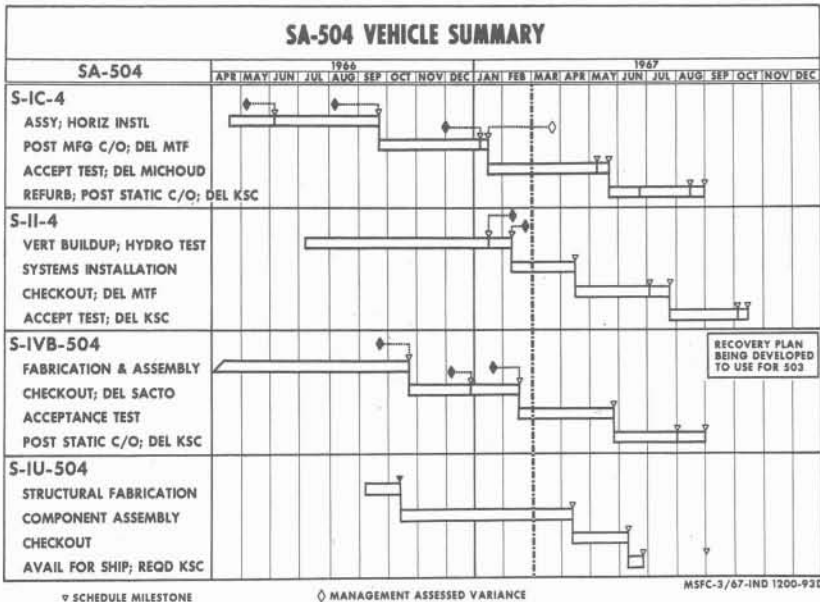
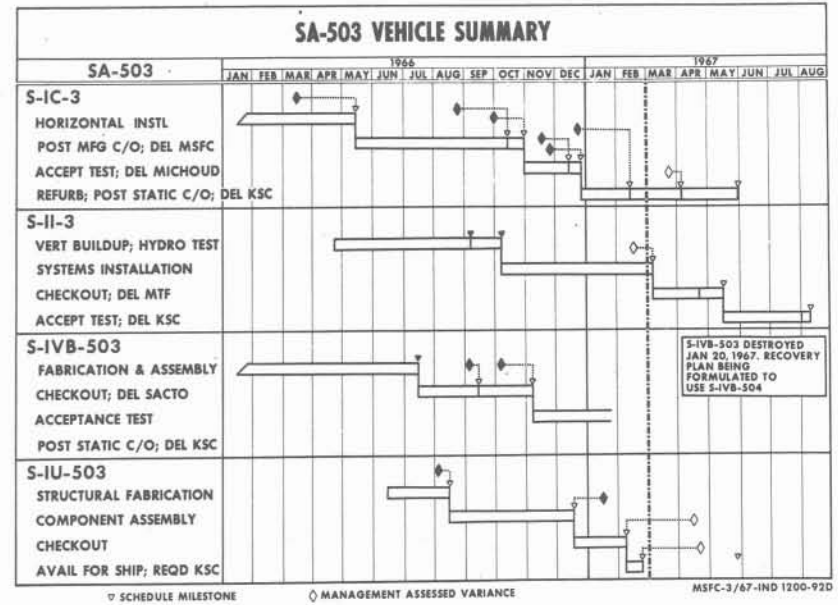
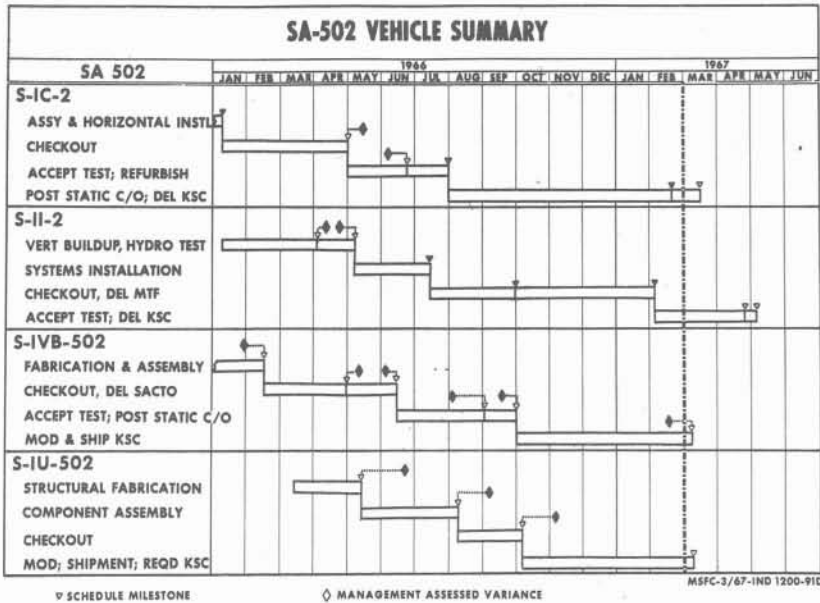
### SATURN V

STAGE SIZE	ENGINE APPLICATION	TOTAL THRUST	PROPELLANT
21.6'x59'	ONE J-2	*225,000 lb **230,000 lb	LOX LH <sub>2</sub>
33'x81.5'	FIVE J-2	*1,125,000 lb **1,150,000 lb	LOX LH <sub>2</sub>
33'x138'	FIVE F-1	*7,500,000 lb **7,610,000 lb	LOX RP-1

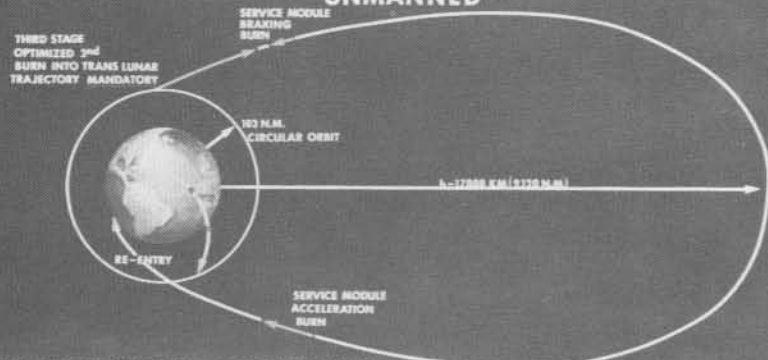
\*VEHICLE AS-301 THRU AS-303  
\*\*VEHICLE AS-304 AND SUBSEQUENT

IND 81300-60A





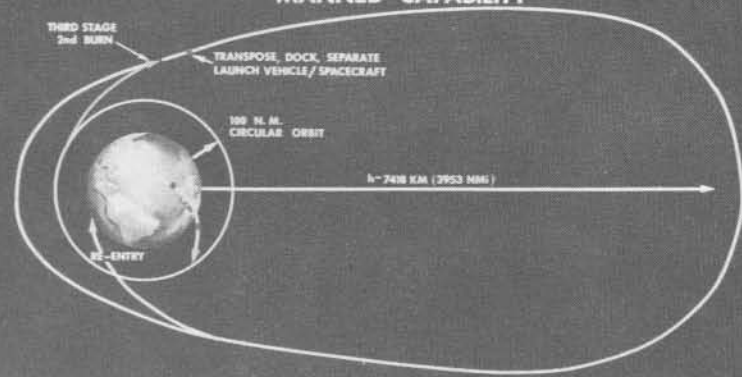
### AS-502 MISSION SEQUENCE LAUNCH VEHICLE AND CSM DEVELOPMENT UNMANNED



LAUNCH VEHICLE PAYLOAD CAPABILITY TO MOON S-IVB OPTIMIZED 2<sup>nd</sup> BURN INTO TRANS LUNAR TRAJECTORY MANDATORY  
SPACECRAFT SM BRAKING BURN INTO ELLIPSE (H=17000 KM)  
SM ACCELERATION BURN  
PROVIDES: FOR SATURN V SIMULATION OF LUNAR MISSION  
FOR SPACECRAFT-ADDITIONAL RE-ENTRY TEST POTENTIAL

IND 1299-53B

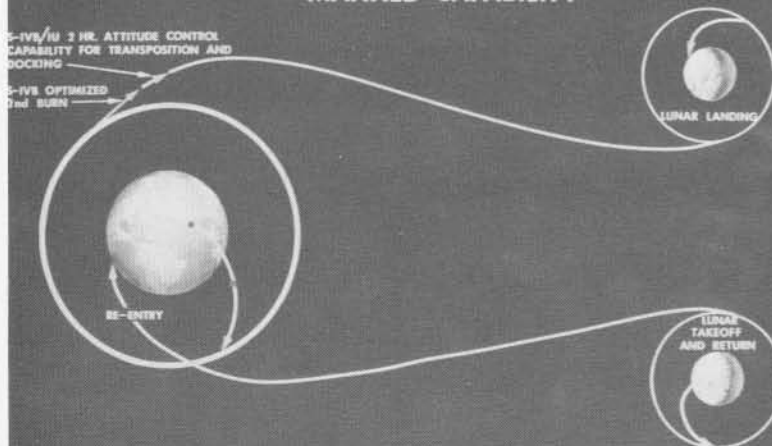
### AS-503 MISSION SEQUENCE LUNAR MISSION SIMULATION MANNED CAPABILITY



LAUNCH VEHICLE-- 85,000 LBS. PAYLOAD CAPABILITY TO MOON  
95,000 LBS. PAYLOAD REQUIREMENT TO AN ELLIPSE  
SPACECRAFT-- CSM & LM ORBITAL OPERATIONS  
MANNED SPACE FLIGHT NETWORK EXERCISE

IND 1299-5A

### AS-504 AND SUBSEQUENT MISSION SEQUENCE LUNAR LANDING MANNED CAPABILITY



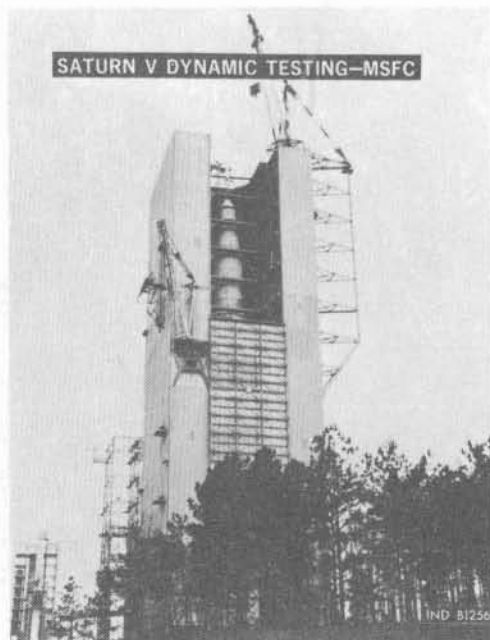
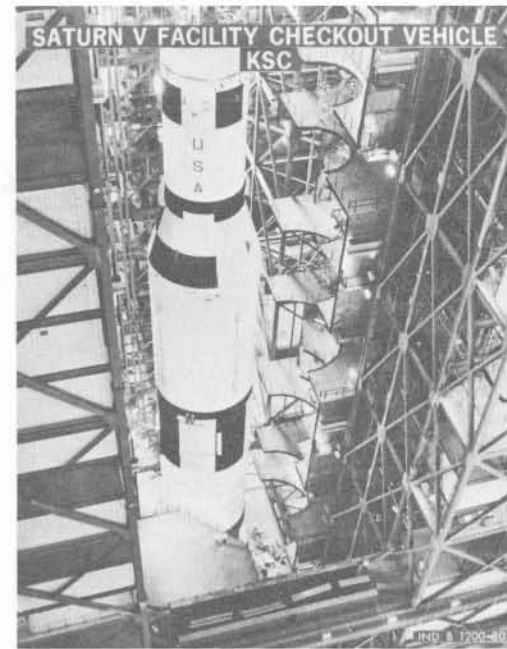
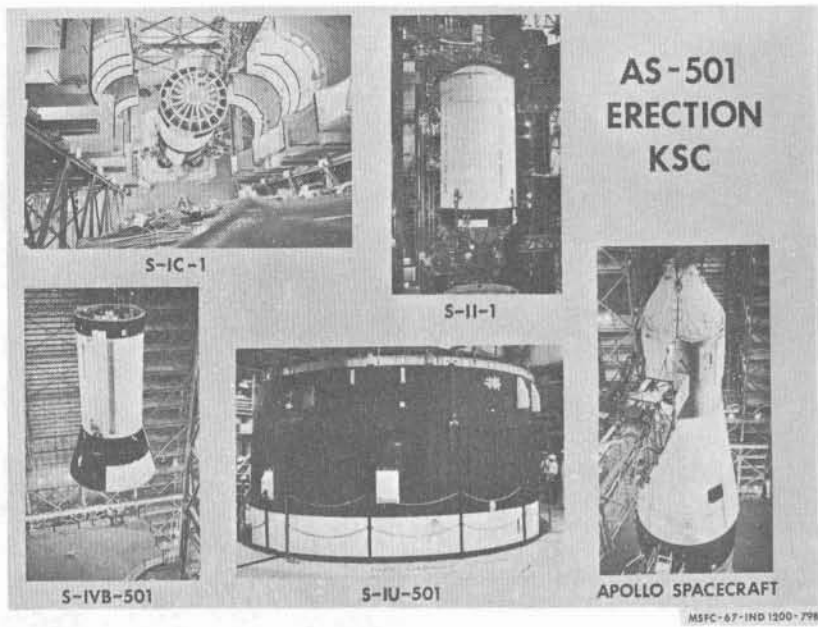
LV 95,000 LBS. PAYLOAD CAPABILITY TO MOON  
PROFILE SAME AS AS-502 & AS-503  
S/C LUNAR LANDING & RETURN

IND 1299-77

### SATURN V ACHIEVEMENTS

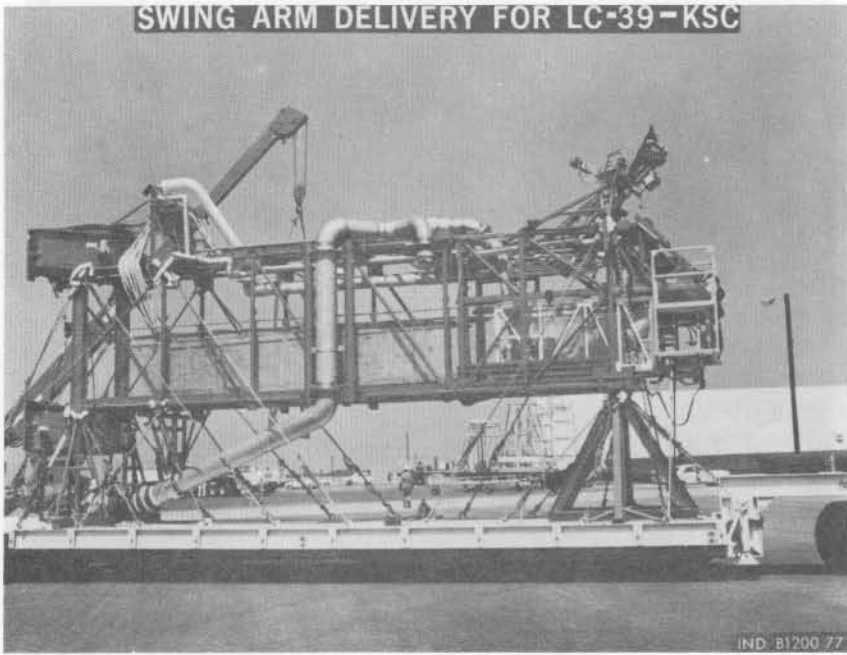








SWING ARM DELIVERY FOR LC-39-KSC



IND. B1200 77

SATURN V BREADBOARD—HUNTSVILLE



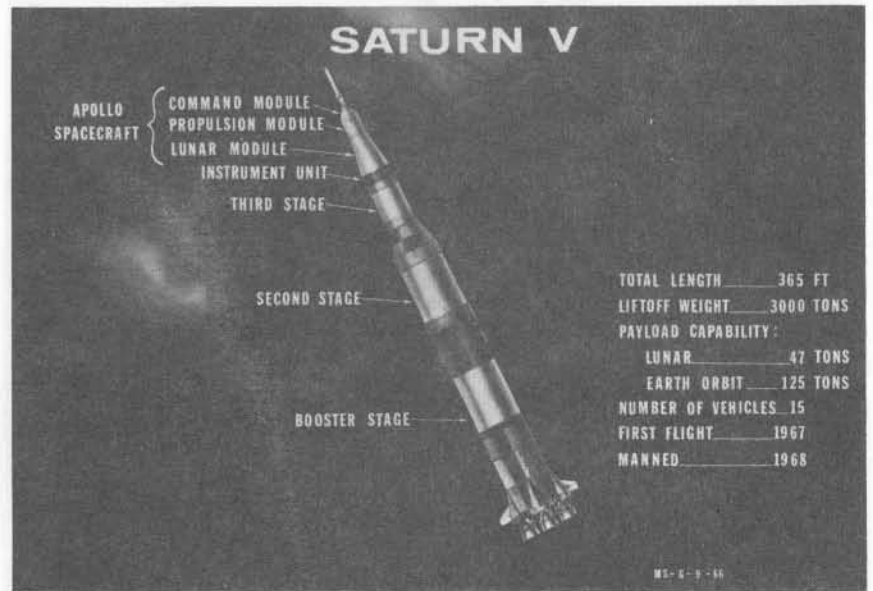
IND. B1200 83

## SATURN V

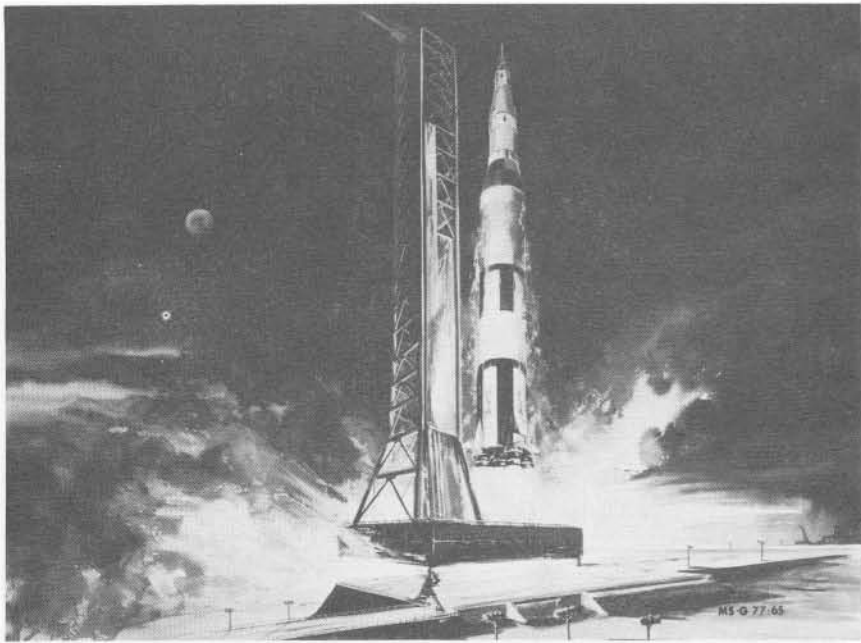


MS G59-64 NOV 2, 1964

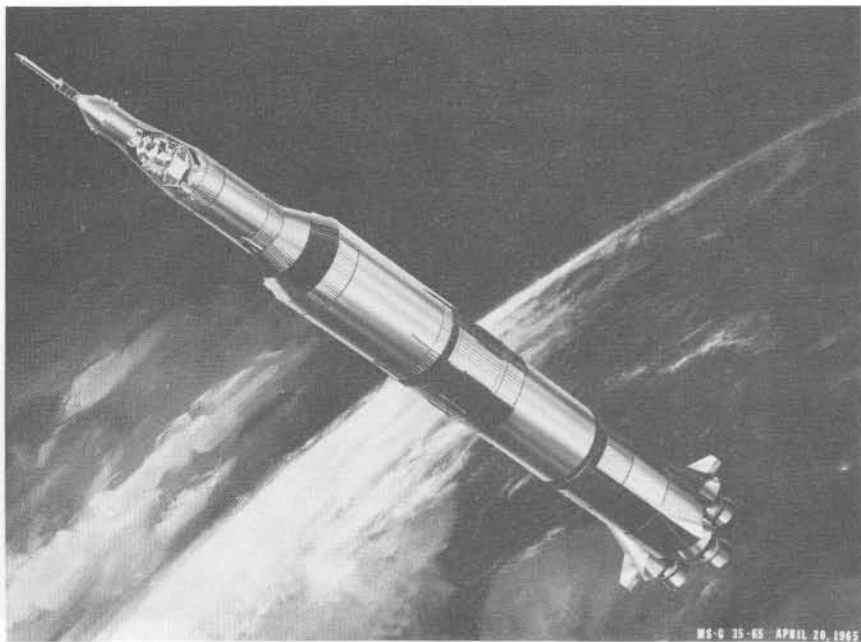
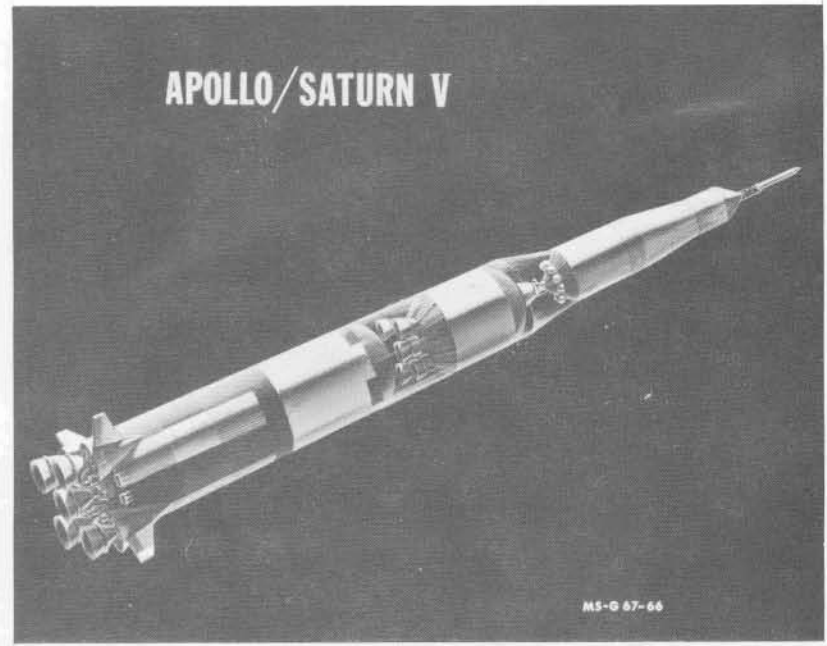
## SATURN V

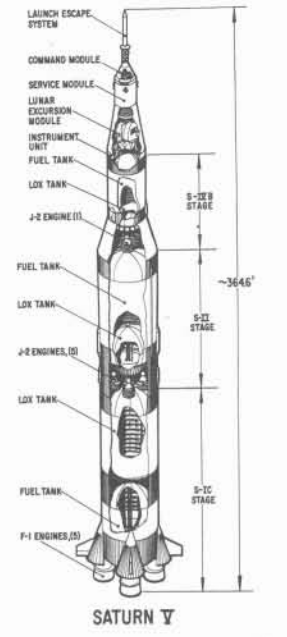
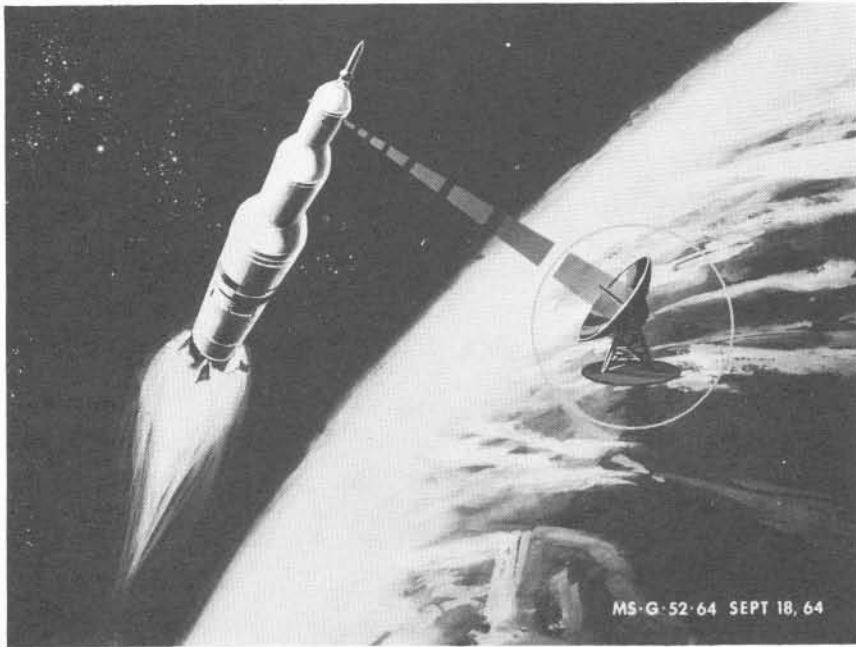


MS-6-9-66

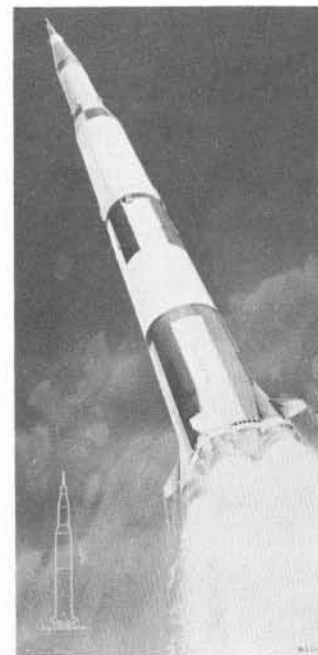
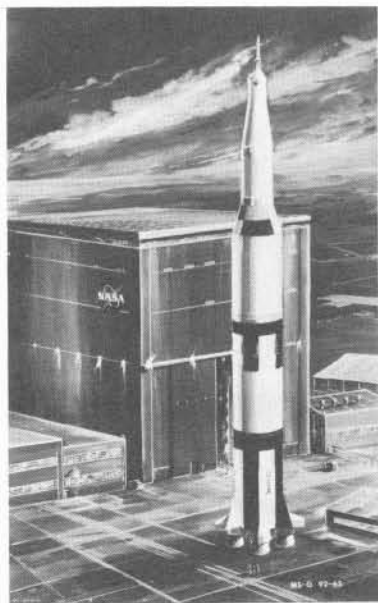


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MS-G-54-72-64

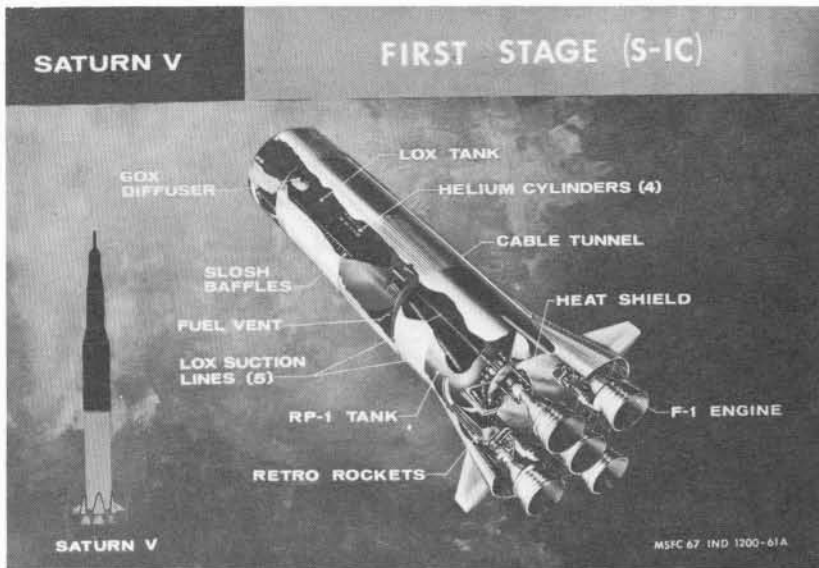




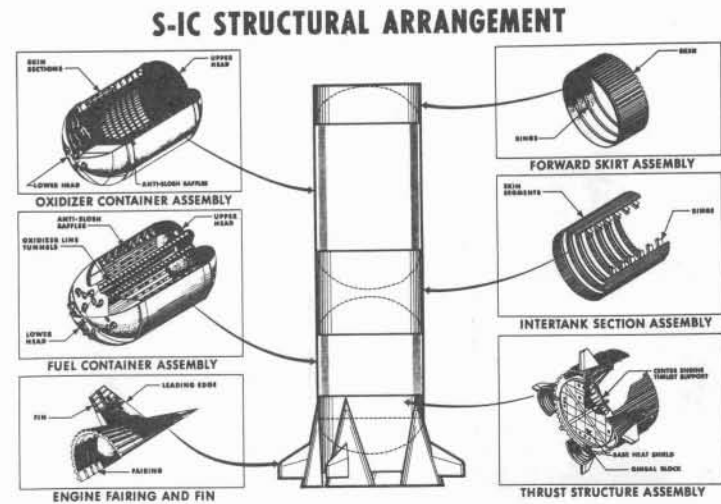
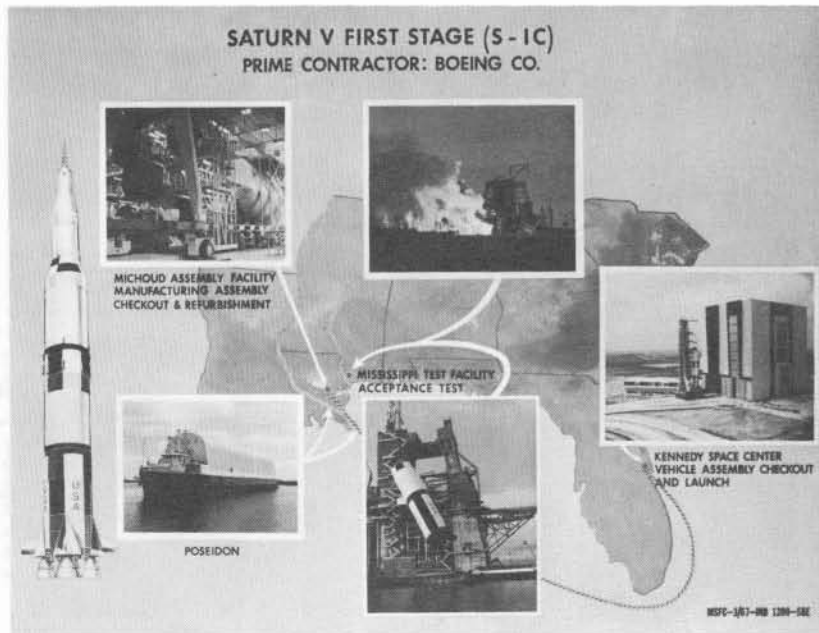
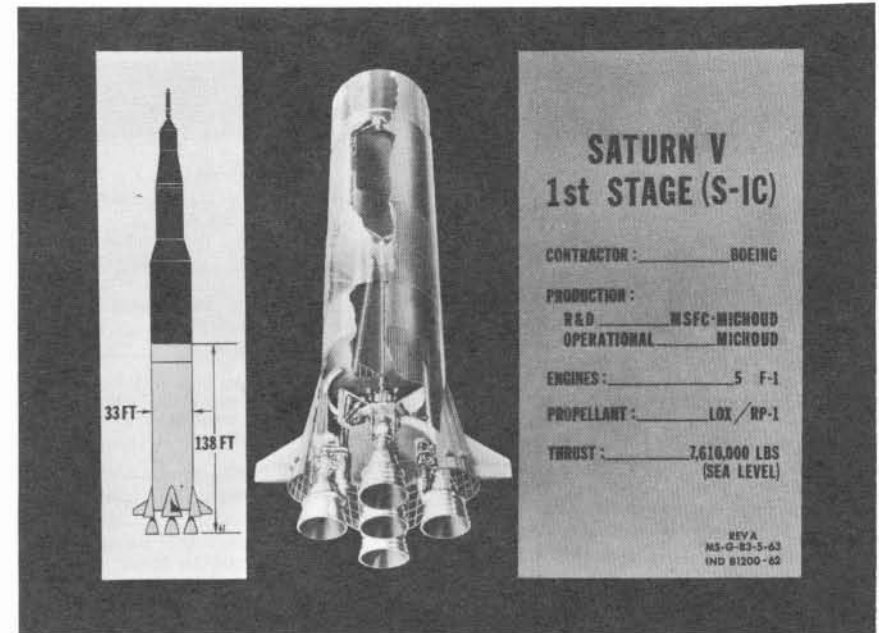


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IND 1200-42

## SATURN V S-1C STAGE



**MANUFACTURING**  
 S-1C-1-2 \_\_\_\_\_ HUNTSVILLE  
 S-1C-3 AND SUBSEQUENT - MICHOU  
**ENGINE** \_\_\_\_\_ F-1  
 MANUFACTURED BY ROCKETDYNE  
 CANOGA PARK  
**DEVELOPMENT TEST** \_\_\_\_\_ HUNTSVILLE  
 CAPE KENNEDY  
**ACCEPTANCE TEST**  
 S-1C-1-2-3 \_\_\_\_\_ HUNTSVILLE  
 S-1C-4 AND SUBSEQUENT \_\_\_\_\_ MTF  
**TRANSPORTATION** \_\_\_\_\_ BARGE  
**LAUNCH FACILITY** \_\_\_\_\_ KSC

### STATUS

CONTRACTOR \_\_\_\_\_ BOEING  
 CURRENT CONTRACT VALUE \_\_\_\_\_  
 \*\$851,824,000  
 CONTRACT NUMBER \_\_\_\_\_ NAS8-5608

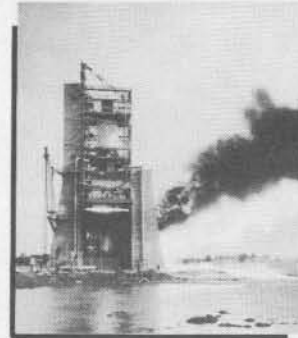
PERIOD OF CONTRACT \_\_\_\_\_ JAN 1963-DEC 1968  
 NUMBER GROUND TEST STAGES \_\_\_\_\_ 2  
 NUMBER FLIGHT STAGES \_\_\_\_\_ 8

(NOT INCLUDED ARE ONE TEST STAGE,  
 TEST COMPONENTS AND FLIGHT STAGES  
 1 AND 2 WHICH ARE BEING MANUFACTURED  
 AT MSFC, HUNTSVILLE)

S-1C-T STATIC FIRED \_\_\_\_\_ APR 65  
 S-1C-1 STATIC TESTED \_\_\_\_\_ FEB 66  
 S-1C-2 STATIC TESTED \_\_\_\_\_ JUN 66  
 \*INCLUDES C OF F AND SYSTEM ENGINEER-  
 ING AND INTEGRATION FUNDS

I-BM-D JUL 1964 IND B 1200-19D

## SATURN V/S-1C-T STAGE TEST PROGRAM



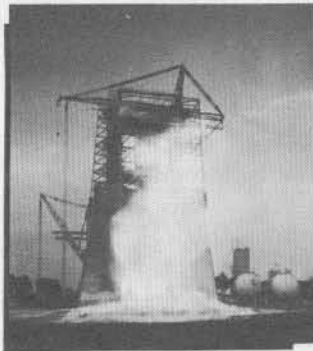
DATE	DURATION		RESULTS
	PLANNED	ACTUAL	
* APR 9 '65	7 SEC		40% THRUST REACHED; CUTOFF BY OBSERVER
* APR 9 '65	7 SEC	2.55 SEC	BROKEN WIRE IN CANNON CONNECT
* APR 10 '65	15 SEC	16.73 SEC	MAINSTAGE TEST SUCCESSFUL
APR 16 '65	7 SEC	6.5 SEC	SUCCESSFUL
MAY 6 '65	15 SEC	15.55 SEC	ENGINE 1 GIMBALED SUCCESSFULLY
MAY 20 '65	40 SEC	40.8 SEC	4 OUTBOARD ENGINES GIMBALED SUCCESSFULLY
JUN 8 '65	90 SEC	41.1 SEC	OBSERVER CUTOFF; ASPIRATOR BLOW BACK DURING 4% GIMBAL OF ENG. POS. 3 A EXCESSIVE DEFLECTOR EXTERIOR WATER LEAKAGE
JUN 11 '65	90 SEC	90.9 SEC	ENGINES 1 & 4 GIMBALED FOR 4 CYCLES BEGINNING AT 70 SEC
JUL 29 '65	40 SEC	17.6 SEC	OBSERVER CUTOFF; LOX TANK AUXILIARY PRESSURIZATION SYSTEMS MALFUNCTION
AUG 5 '65	145 SEC	143 SEC	ENGINE 5 CUTOFF 143 SEC; OUTBOARD ENGINES CUTOFF 147 SEC
OCT 8 '65	40 SEC	42 SEC	SUCCESSFUL; INBOARD CUTOFF 42 SEC; OUTBOARD 47 SEC
NOV 3 '65	145 SEC	90.5 SEC	OBSERVER CUTOFF; NO GIMBALLING
NOV 24 '65	145 SEC	148.4 SEC	SUCCESSFUL; ENGINE 5 CUTOFF 148.4 SEC
DEC 9 '65	145 SEC	146 SEC	OUTBOARD CUTOFF 150 SEC; TWO MAJOR OBJECTIVES NOT MET; ADDITIONAL TEST SCHEDULED
DEC 16 '65	40 SEC	40.99 SEC	SUCCESSFUL; INBOARD CUTOFF 40.98 SEC; OUTBOARD CUTOFF 45.98 SEC
MAR 2 '67	15 SEC	15 SEC	SUCCESSFUL; FIRST FIRING AT MTF
MAR 17 '67	60 SEC	60.18 SEC	SUCCESSFUL; SECOND FIRING AT MTF

\* SINGLE ENGINE TEST

TOTAL ACTUAL FIRING TO DATE 917.79 SEC (15:29 MIN)  
 TOTAL ACTUAL FIRING TIME S-1C-T ENGINES 4492.55 SEC (74:67 MIN)

MSFC-4767-IND 1200-44F

## S-1C FLIGHT STAGE ACCEPTANCE TEST PROGRAM SUMMARY

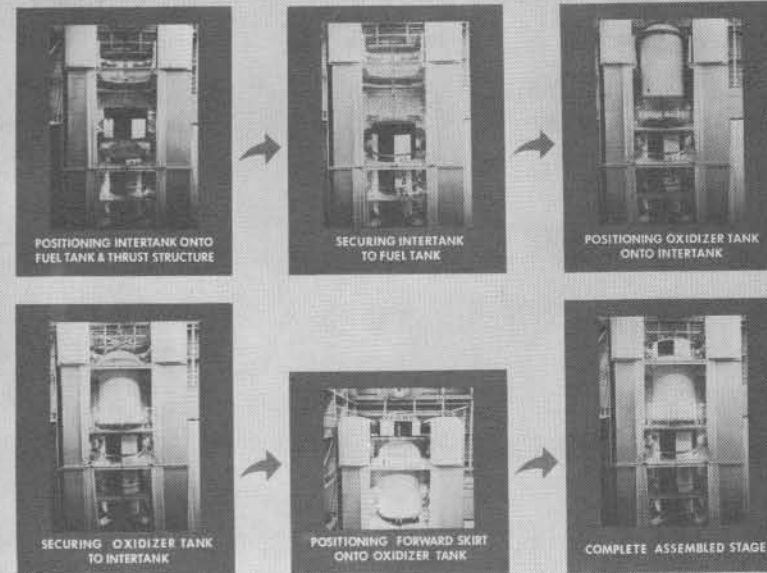


STAGE	DATE	DURATION		RESULTS
		PLANNED	ACTUAL	
S-1C-1	2-17-66	40	40.79	SUCCESSFUL
S-1C-1	2-25-66	125	83.2	SUCCESSFUL; OBSERVER CUTOFF, CHAMBER PRESSURE REDLINE
S-1C-2	6-7-66	125	126.3	SUCCESSFUL
S-1C-3	11-15-66	120	121.7	SUCCESSFUL

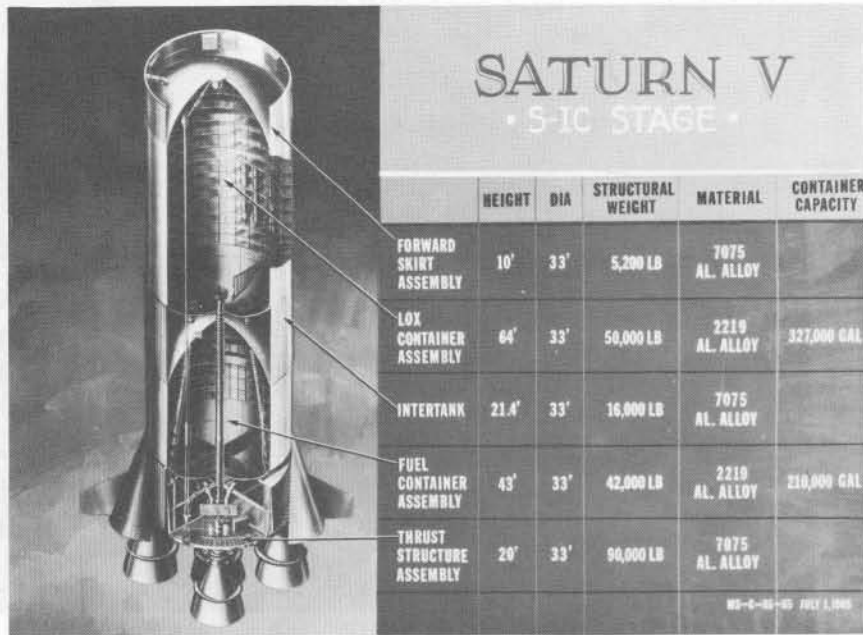
TOTAL STAGE FIRING TO DATE 371.99 SEC

IND B 1200-88A

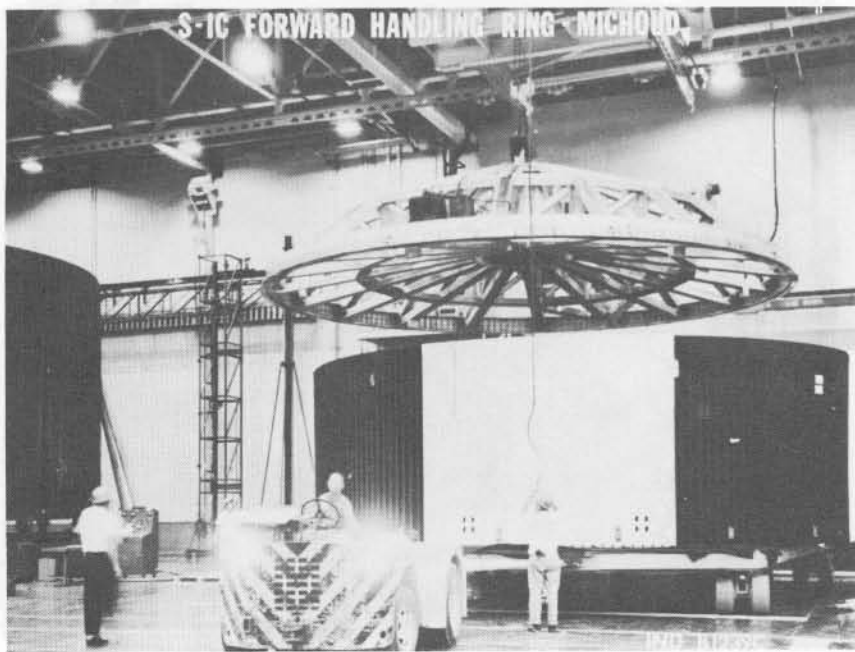
## VERTICAL ASSEMBLY OF S-1C STAGE-MICHOU

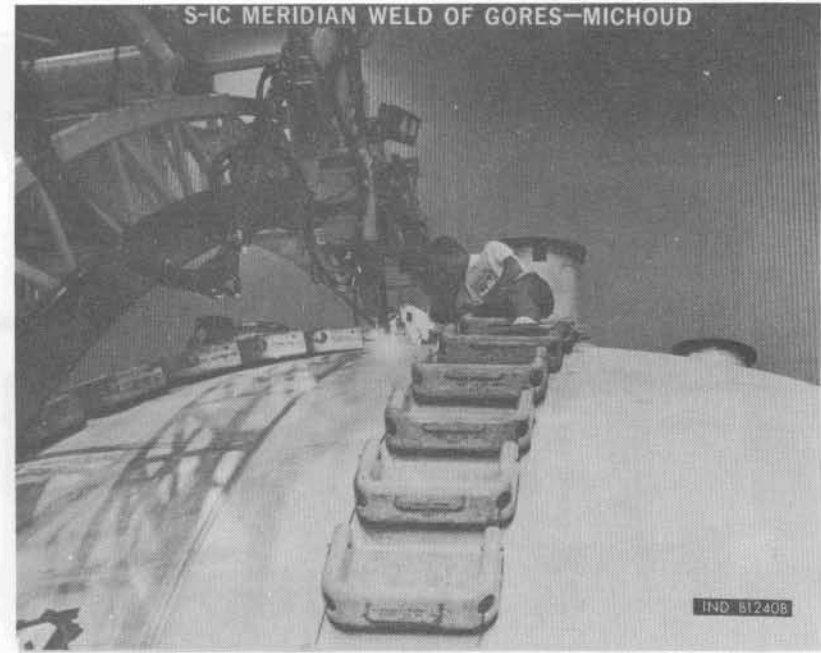


IND B 1200-88

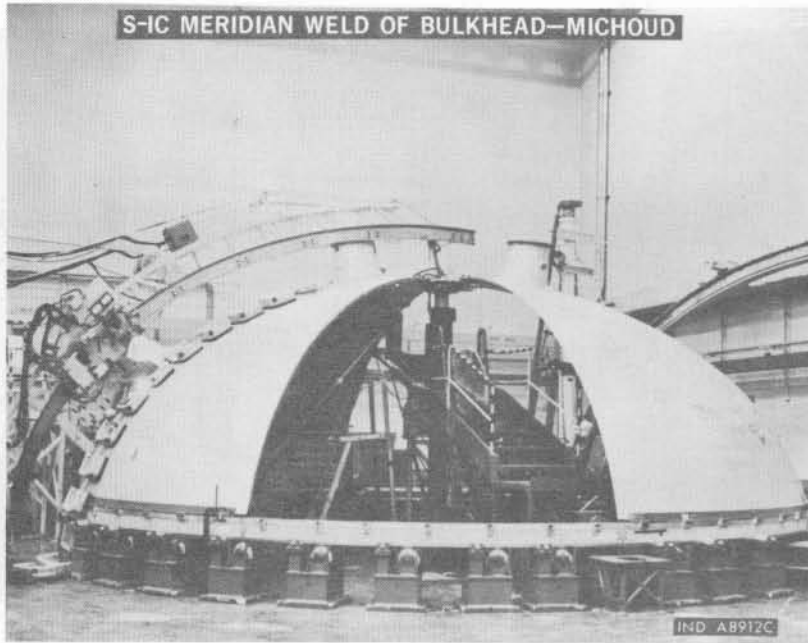


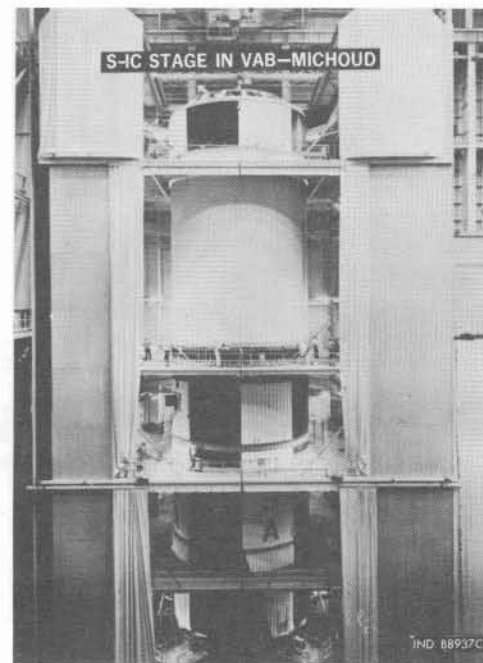
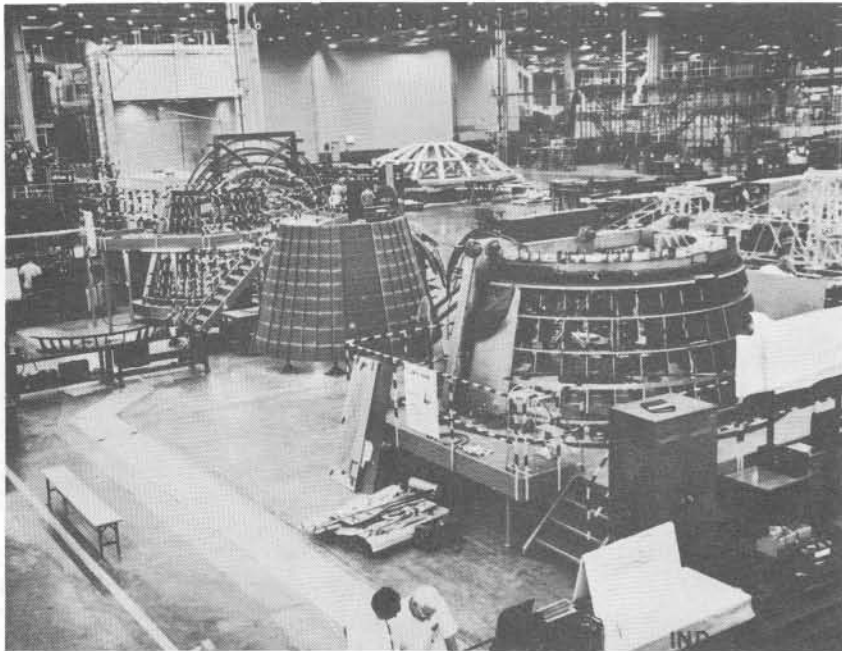
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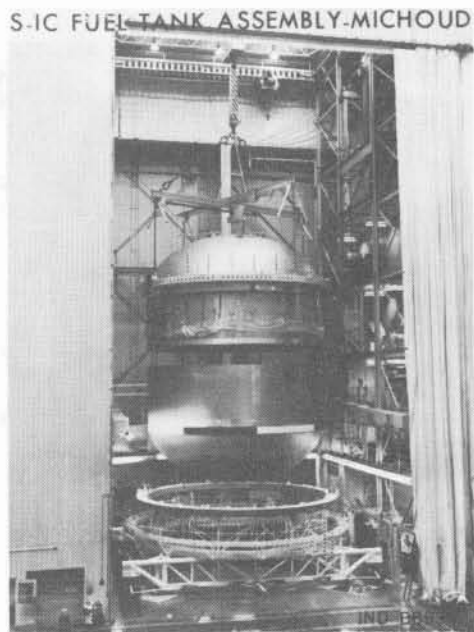
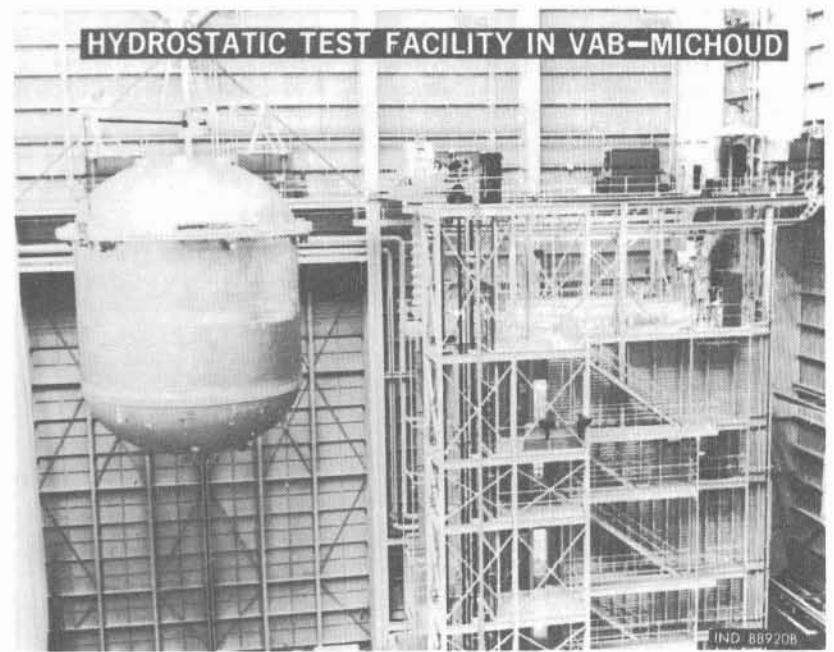
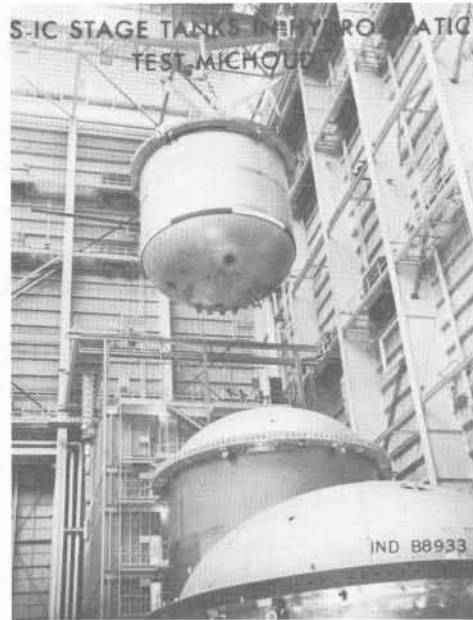


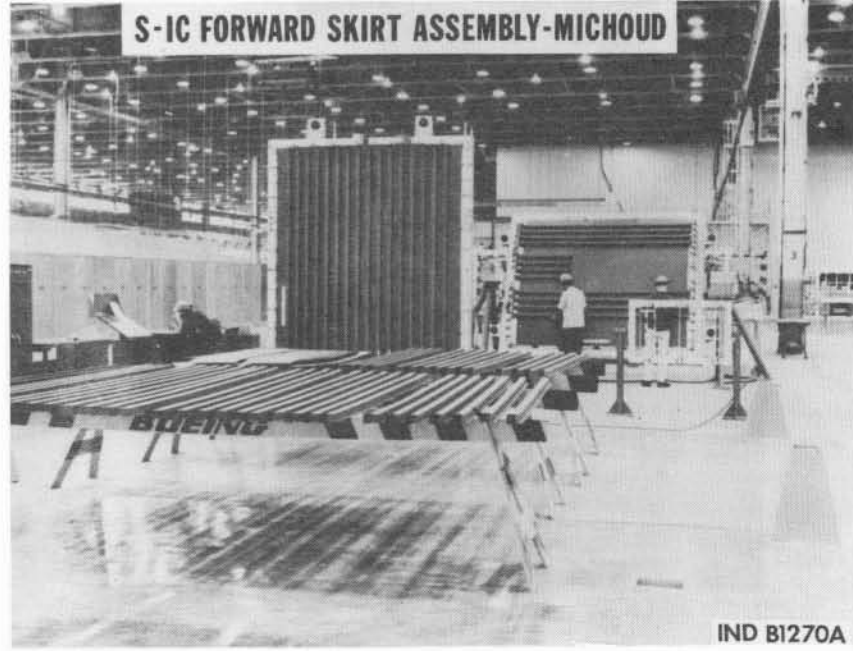
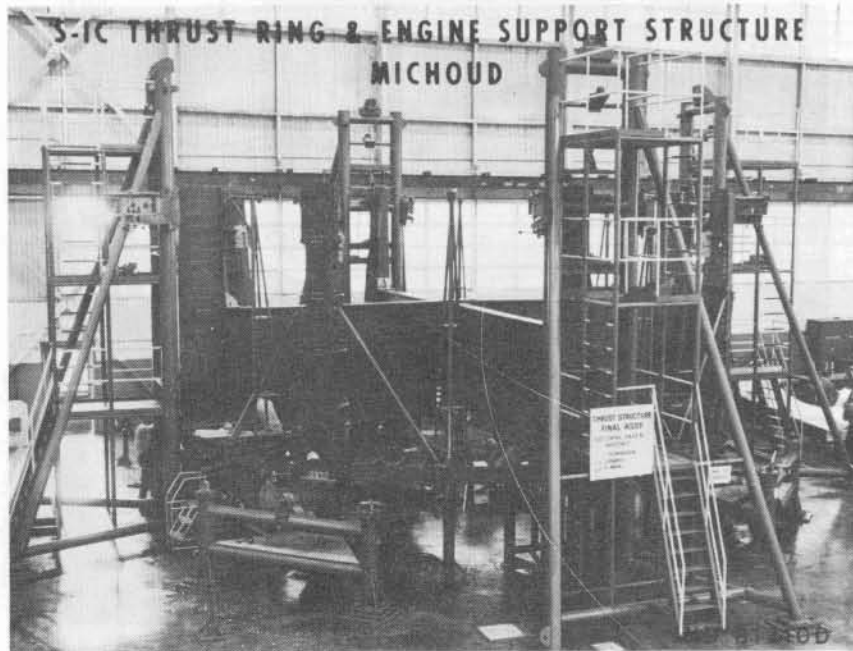
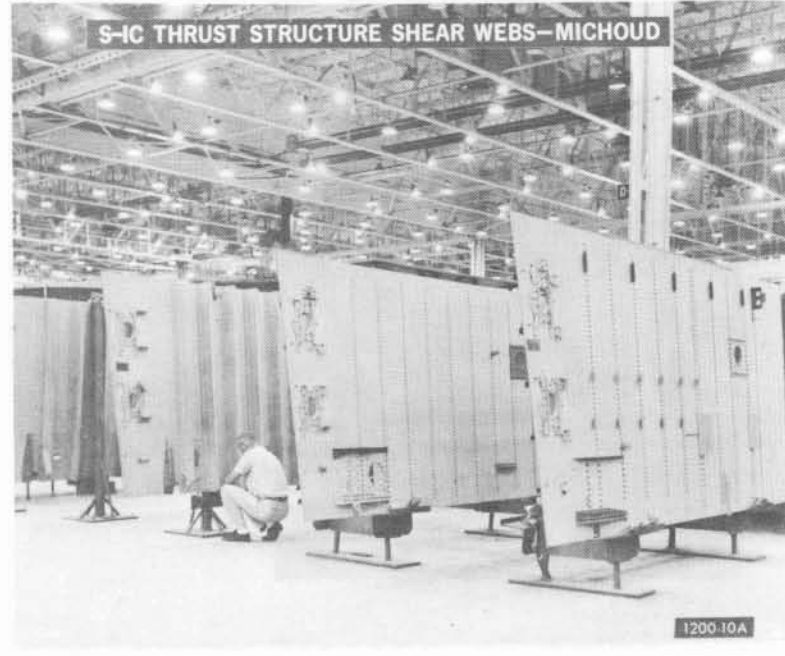
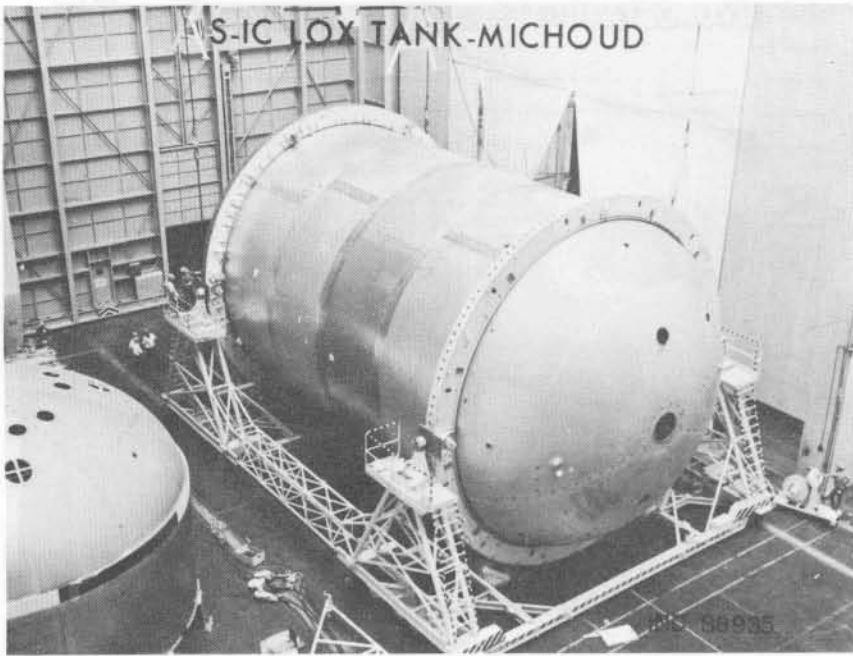


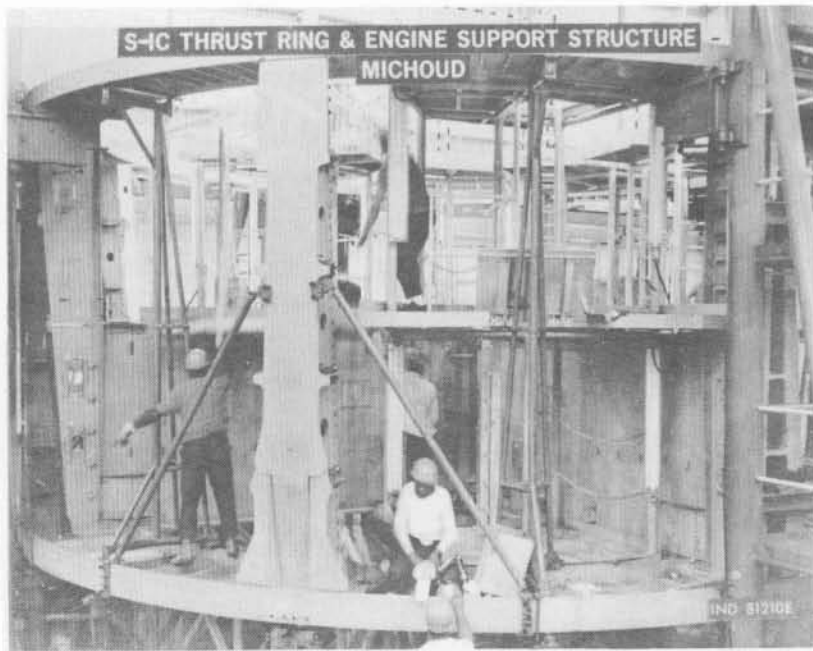
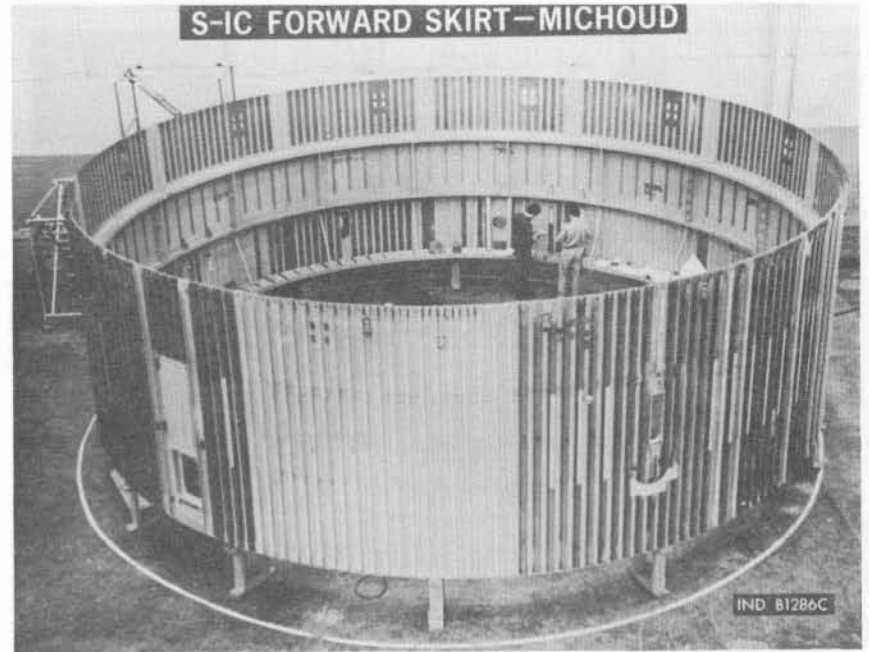


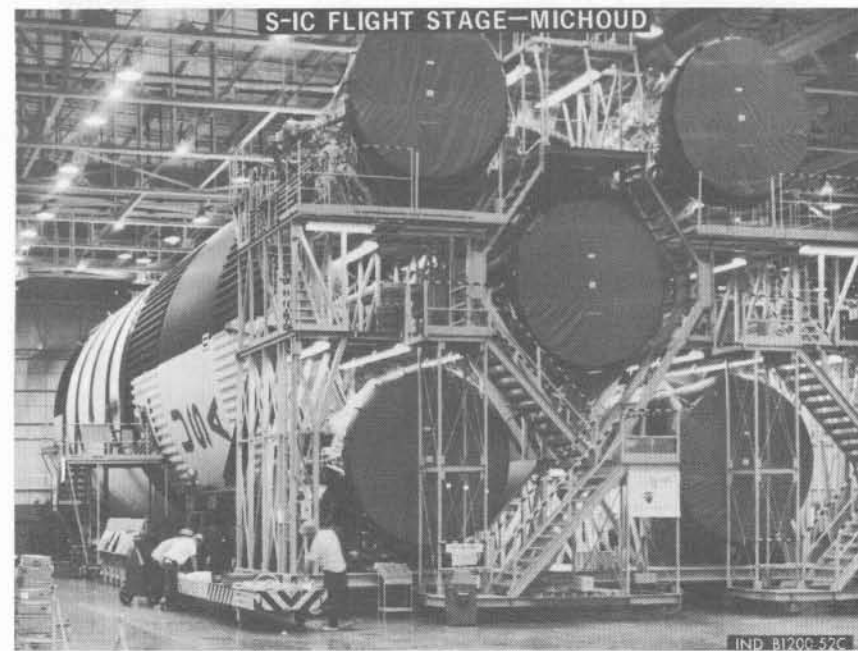
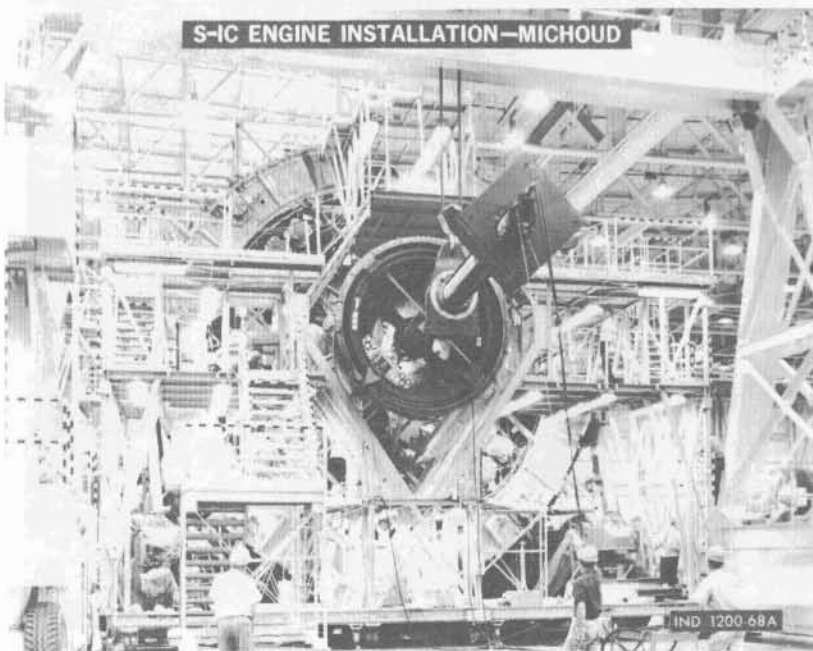
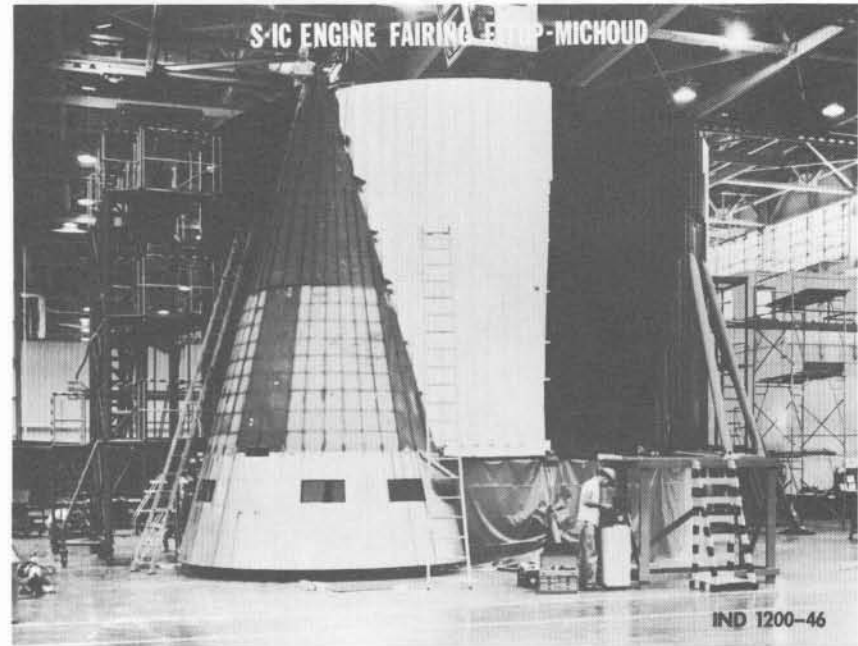










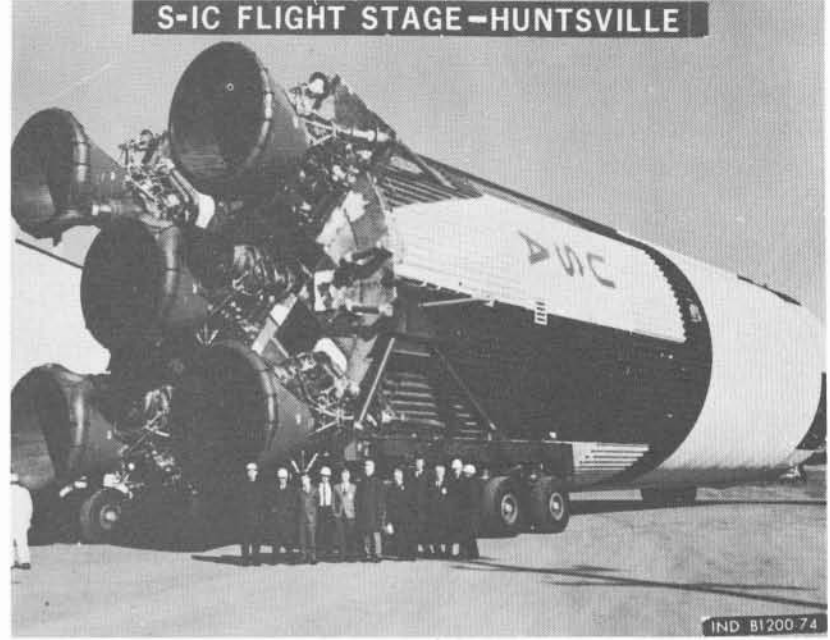




S-IC STAGES IN HORIZONTAL AREA—MICHOU

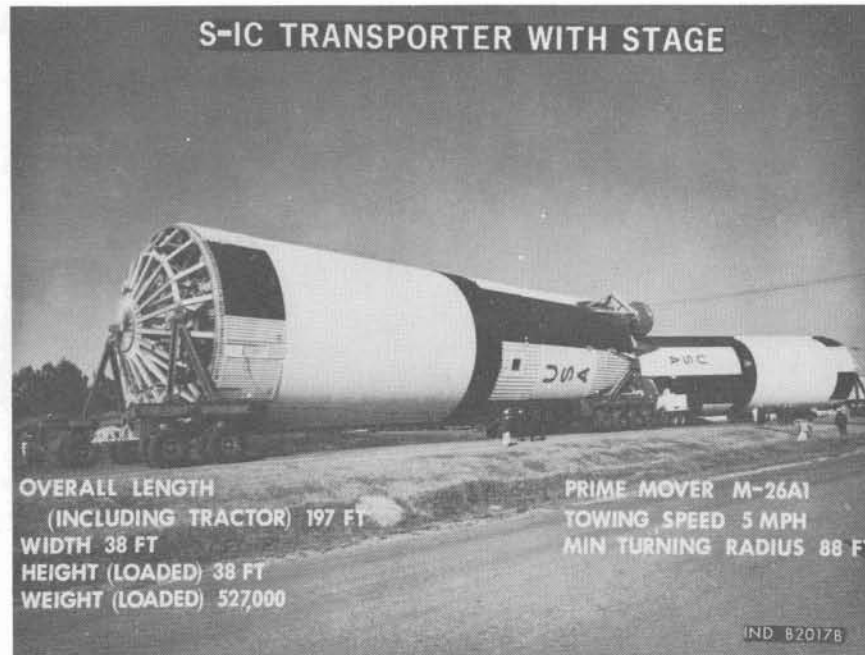


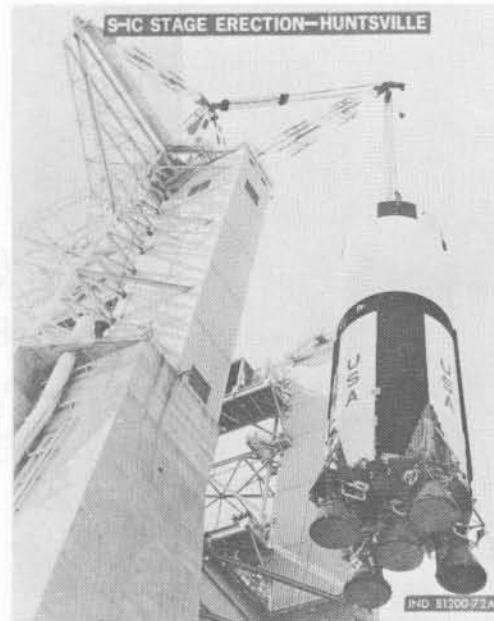
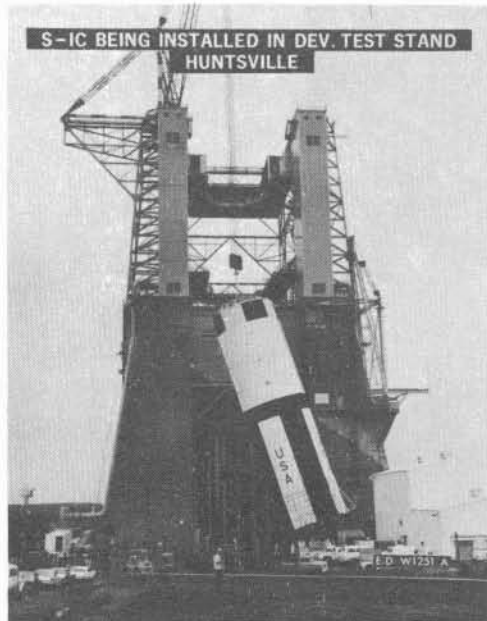
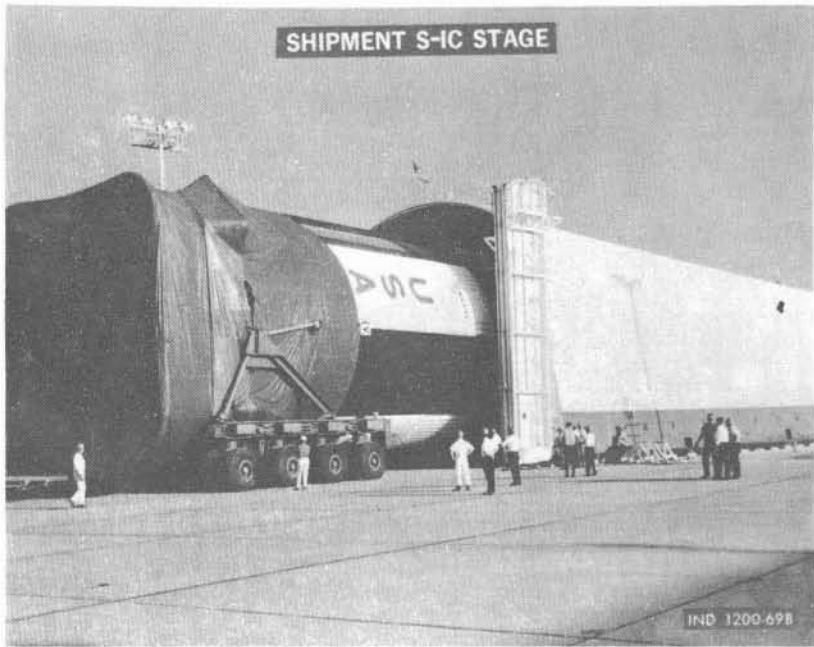
S-IC FLIGHT STAGE—HUNTSVILLE



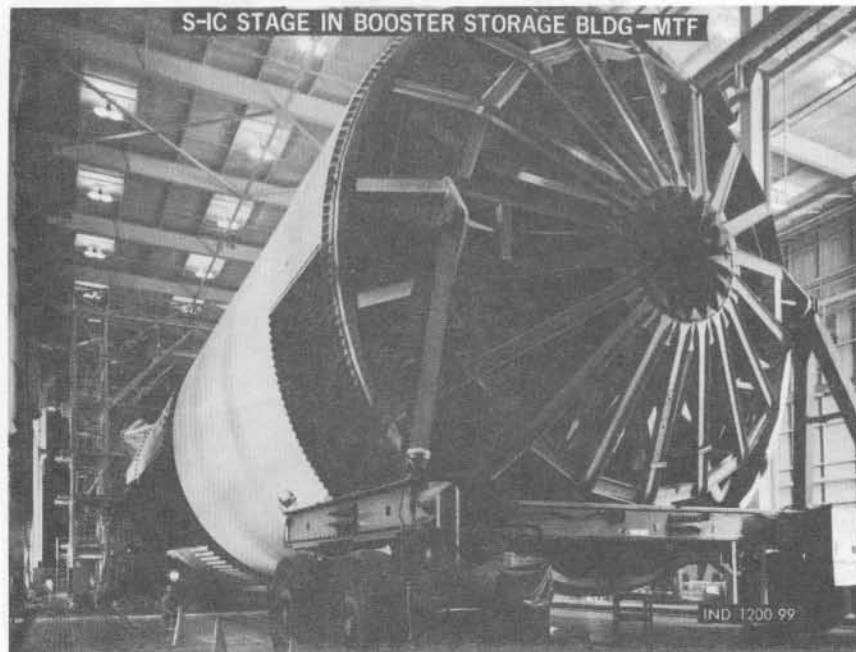
*b*

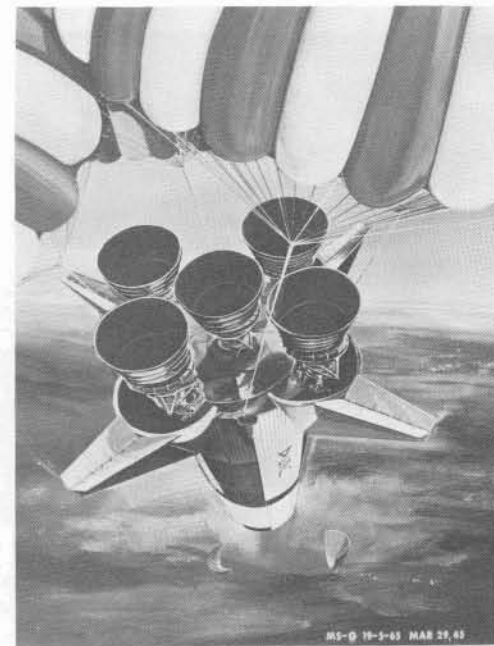
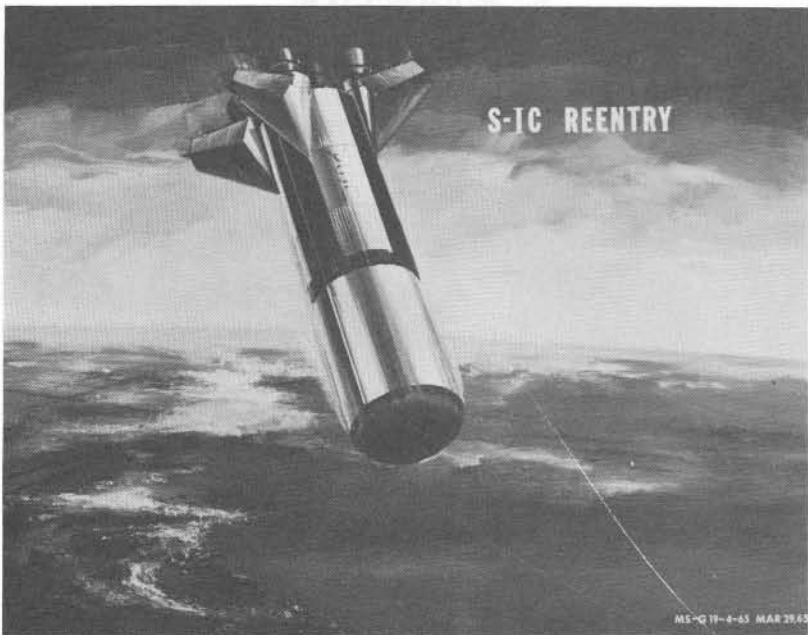
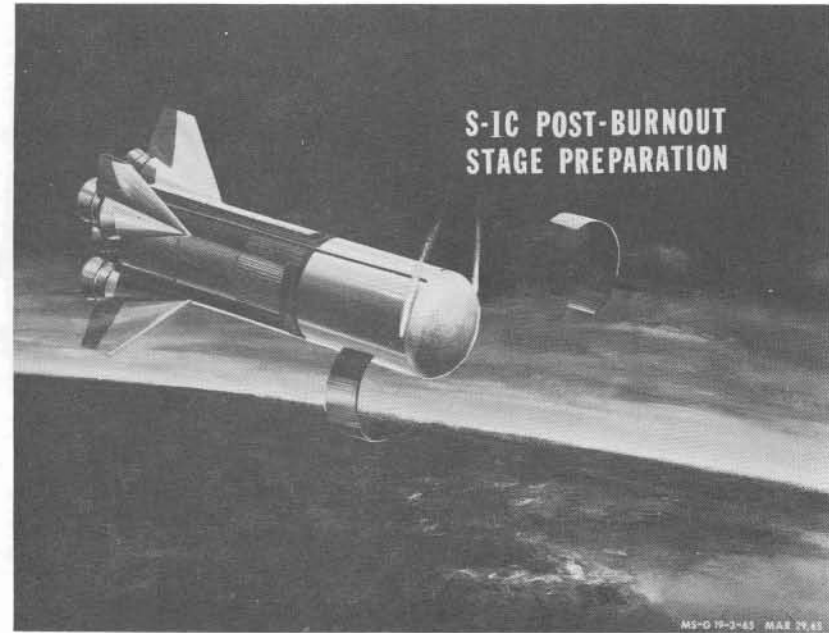
S-IC TRANSPORTER WITH STAGE



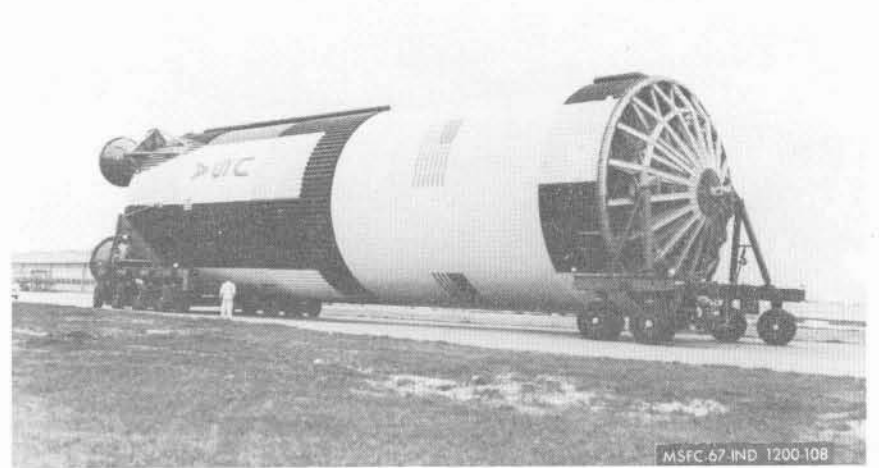
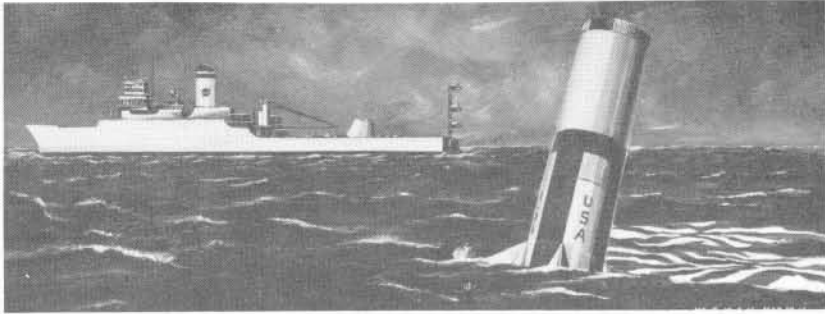








S-1C STAGE ON TRANSPORTER

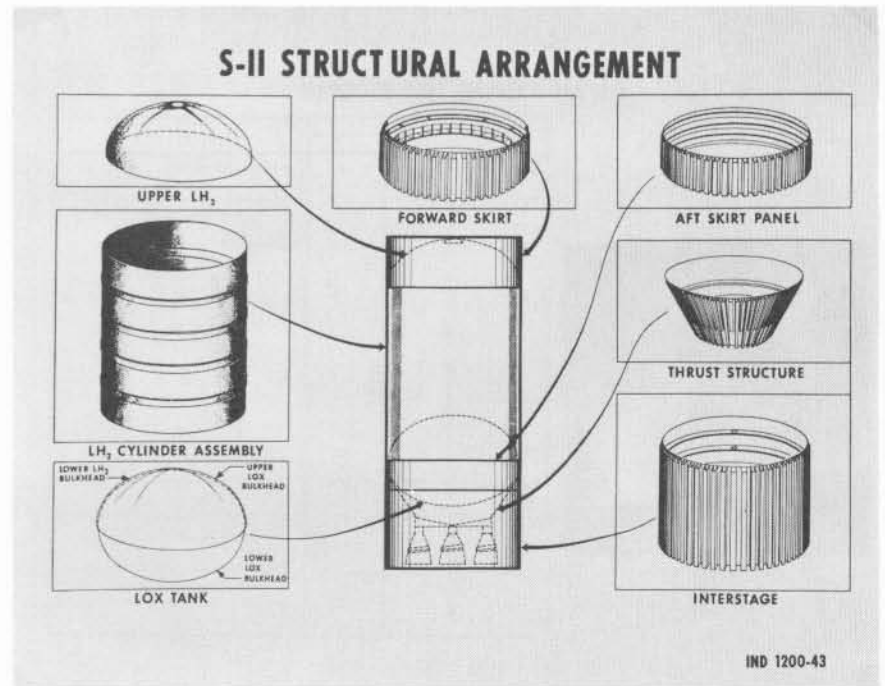
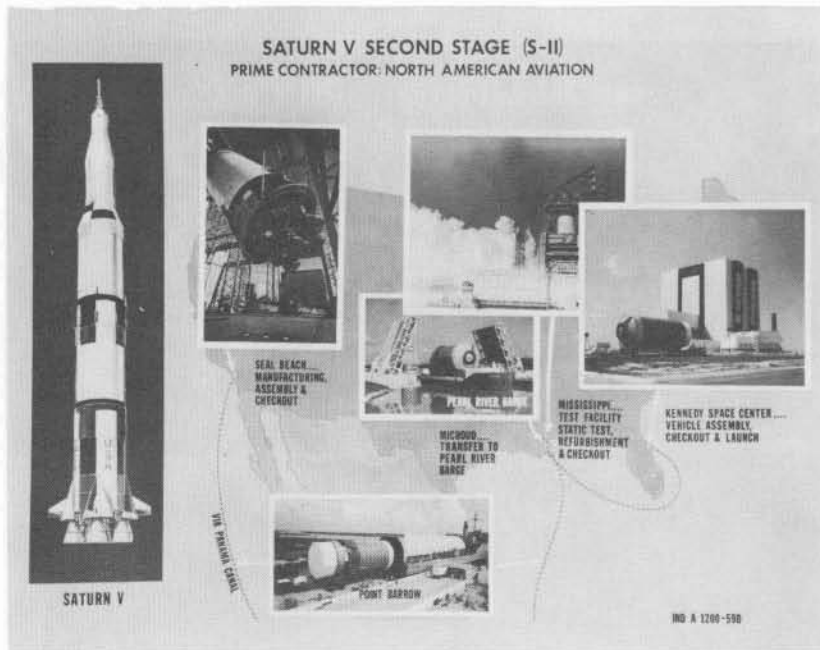
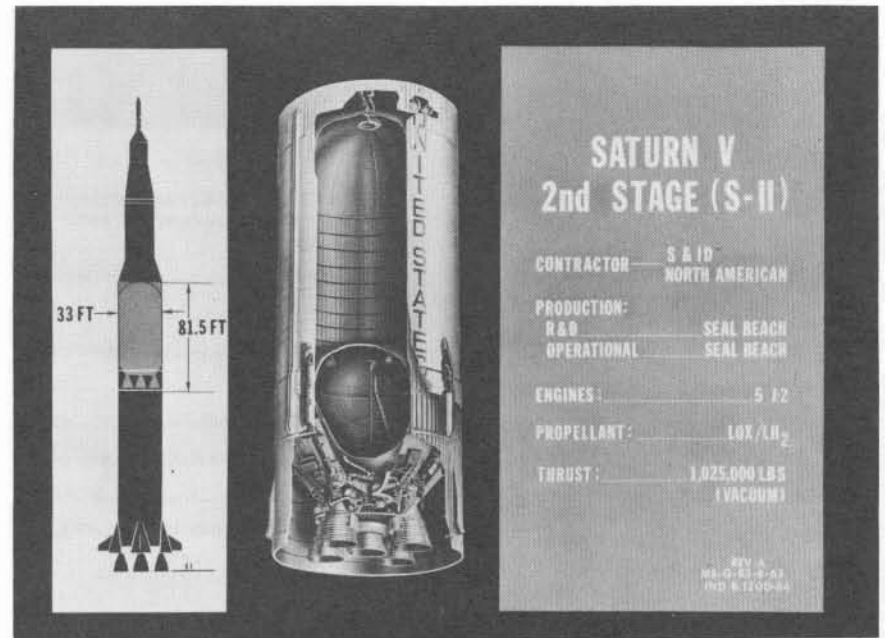
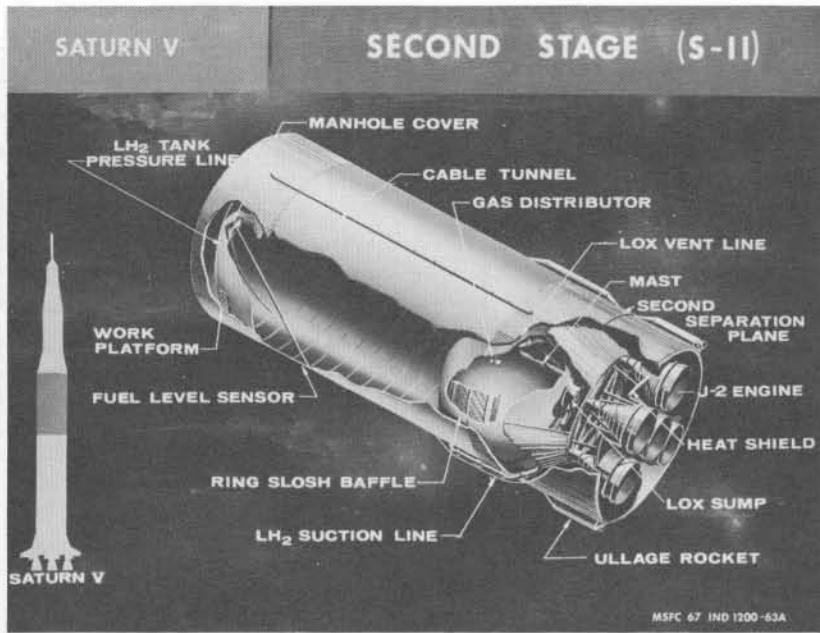


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## SATURN V S-II STAGE



### STATUS

CONTRACTOR \_\_\_\_\_ SPACE AND INFORMATION SYSTEMS DIVISION-NORTH AMERICAN AVIATION

CONTRACT VALUE \_\_\_\_\_ \$877,700,000

CONTRACT NUMBER \_\_\_\_\_ NAS 7-200

PERIOD OF CONTRACT \_\_\_\_\_ 1962-1969

NUMBER TEST STAGES \_\_\_\_\_ 2

NUMBER FLIGHT STAGES \_\_\_\_\_ 10

BATTLESHIP STATIC TEST BEGUN \_\_\_\_\_ NOV '64

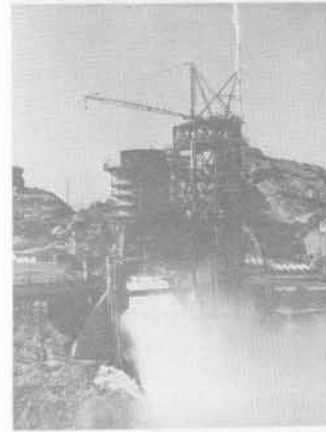
S-II-1 STATIC TESTED \_\_\_\_\_ DEC '66

S-II-2 STATIC TEST SCHEDULED \_\_\_\_\_ APR '67

MANUFACTURING \_\_\_\_\_ SEAL BEACH  
 ENGINE \_\_\_\_\_ J-2  
 MANUFACTURED BY \_\_\_\_\_ ROCKETDYNE  
 CANOGA PARK  
 DEVELOPMENT TEST \_\_\_\_\_ SEAL BEACH  
 SANTA SUSANA, HUNTSVILLE,  
 & CAPE KENNEDY  
 ACCEPTANCE TEST \_\_\_\_\_ MISSISSIPPI  
 TEST FACILITY  
 TRANSPORTATION \_\_\_\_\_ SHIP & BARGE  
 LAUNCH FACILITY \_\_\_\_\_ KSC

FORM NO. 200 707 010 0100-02

## SATURN V/S-II BATTLESHIP STAGE TEST PROGRAM



DATE	DURATION		RESULTS
	PLANNED	ACTUAL	
*NOV. 9 '64	IGNITION	IGNITION	SUCCESSFUL
*NOV. 31 '64	TRANSITION	TRANSITION	SUCCESSFUL
*NOV. 26 '64	10 SEC.	1.2 SEC.	PREMATURE CUTOFF-TEMP OVER LIMIT
*DEC. 11 '64	10 SEC.	10 SEC.	SUCCESSFUL
APR. 24 '65	IGNITION	IGNITION	SUCCESSFUL
MAY 1 '65	10 SEC.	10 SEC.	PREMATURE CUTOFF FALSE SIGNAL
MAY 5 '65	10 SEC.	1.2 SEC.	PREMATURE CUTOFF FALSE SIGNAL
MAY 7 '65	10 SEC.	10 SEC.	SUCCESSFUL
JUN. 9 '65	25 SEC.	8 SEC.	LOST PREP-COMplete SIGNAL
JUN. 15 '65	25 SEC.	5 SEC.	LOST PREP-COMplete SIGNAL
JUN. 17 '65	25 SEC.	TRANSITION	PREMATURE CUTOFF-SLAM PRESS. SWITCH
JUN. 26 '65	25 SEC.	3 SEC.	PREMATURE CUTOFF-GAS GEN. OVERHEAT
JUL. 13 '65	25 SEC.	2.86 SEC.	MANUAL CUTOFF-FAULTY CONNECTION
JUL. 13 '65	25 SEC.	27 SEC.	SUCCESSFUL
JUL. 16 '65	150 SEC.	24 SEC.	MANUAL CUTOFF-FALSE INDICATION
JUL. 20 '65	150 SEC.	150 SEC.	SUCCESSFUL
JUL. 27 '65	FULL	IGNITION	IGNITION CUTOFF-FAULTY PROBE
JUL. 27 '65	FULL	60 SEC.	MANUAL CUTOFF-FALSE SIGNAL
JUL. 30 '65	FULL	65 SEC.	AUTOMATIC CUTOFF-LOST H <sub>2</sub> CONTROL SOLENOID SIGNAL
AUG. 3 '65	FULL	5 SEC.	PREMATURE CUTOFF-OVERTEMP #2 ENG.
AUG. 9 '65	FULL	FULL	SUCCESSFUL 392 SEC.
AUG. 12 '65	150 SEC.	104 SEC.	MANUAL CUTOFF-ENGINE FIRES
DEC. 22 '65	15 SEC.	1.03 SEC.	AUTOMATIC CUTOFF-FAULTY INDICATION
DEC. 28 '65	15 SEC.	1.08 SEC.	AUTOMATIC CUTOFF-FAULTY WIRING
DEC. 29 '65	15 SEC.	5.3 SEC.	MANUAL CUTOFF-OBSERVER ERROR
DEC. 29 '65	15 SEC.	18 SEC.	SUCCESSFUL
JAN. 12 '66	350 SEC.	354 SEC.	SUCCESSFUL
FEB. 7 '66	200-350 SEC.	325 SEC.	SUCCESSFUL

\*SINGLE ENGINE TEST

TOTAL ACTUAL FIRING TO DATE 1592.67 SEC.

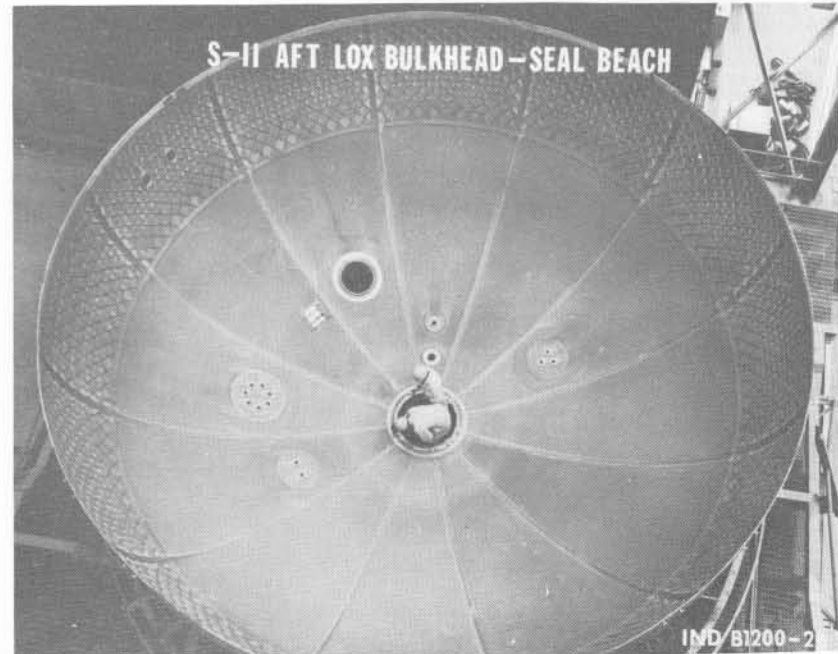
IND B1200-45B

## S-II ALL SYSTEMS TEST PROGRAM

DATE	DURATION (SEC.)		RESULTS
	PLANNED	ACTUAL	
APRIL 23, 1964	15	35	OBSERVER-TIMED CUTOFF
MAY 8, 1964	130	2	TERMINATED DUE TO R.D. VALVE NOT SHOWING PRESS. IN CREWLOADING LINE
MAY 10, 1964	130	0	OBSERVER CUTOFF DUE TO ERRONEOUS INDICATION ON THE ENGINE HELIUM CONTROL BOTTLE PRESSURE
MAY 11, 1964	130	40	AUTOMATIC CUTOFF DUE TO AN EXCESSIVE ENGINE #9 GAS GENERATOR-OVERTEMPERATURE DEVICE
MAY 16, 1964	130	8	AUTOMATIC CUTOFF DUE TO AN ERRONEOUS VIBRATION SAFETY CUTOFF
MAY 18, 1964	130	100	OBSERVER-TIMED CUTOFF
MAY 20, 1964	100	254	LOX TANK LOW LEVEL SENSOR CUTOFF
MAY 21, 1964	100	0.1	AUTOMATIC CUTOFF DUE TO AN ERRONEOUS VIBRATION SAFETY CUTOFF
MAY 21, 1964	FULL	185	AUTOMATIC CUTOFF FROM MAINFOLD PRESSURE SWITCH AFTER 138.40 LBS. FALLOUT AND BURSTED 48816 COILRING-A SHORT

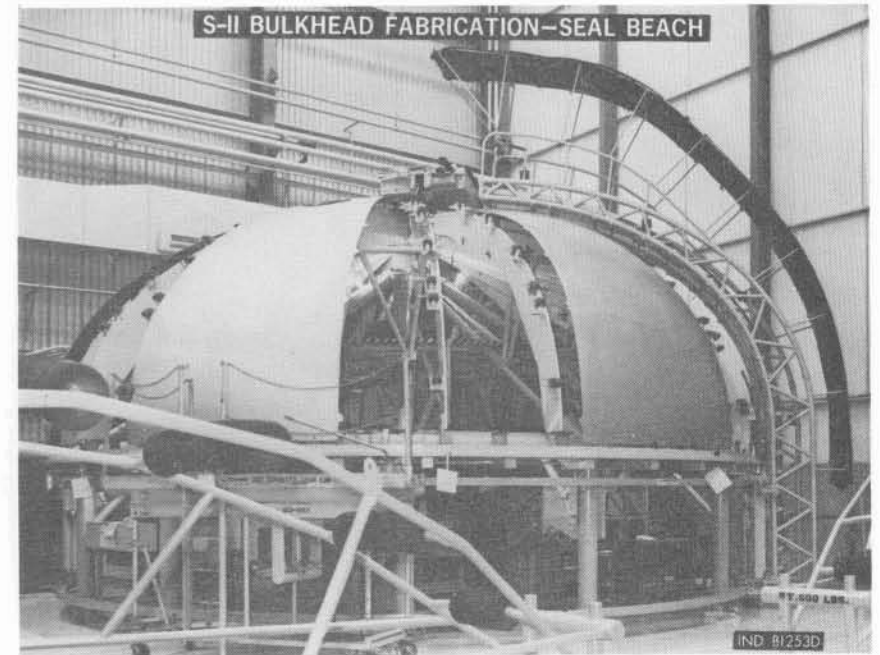
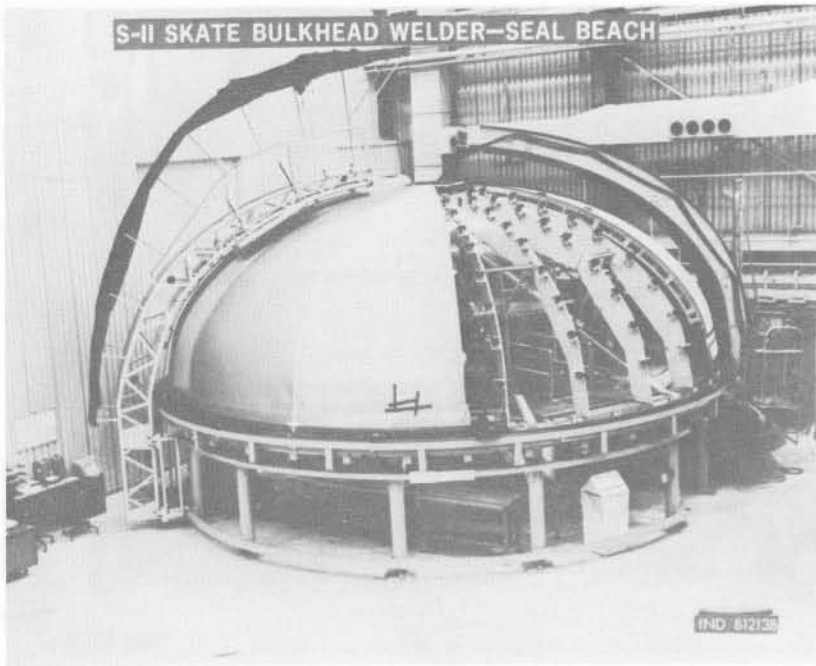
TOTAL ACTUAL FIRING 771 SECONDS

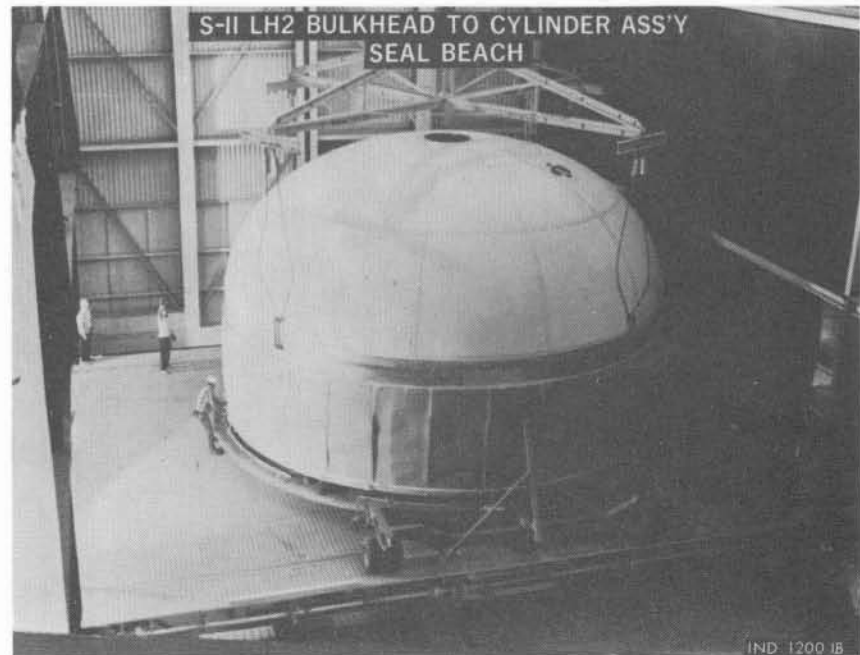
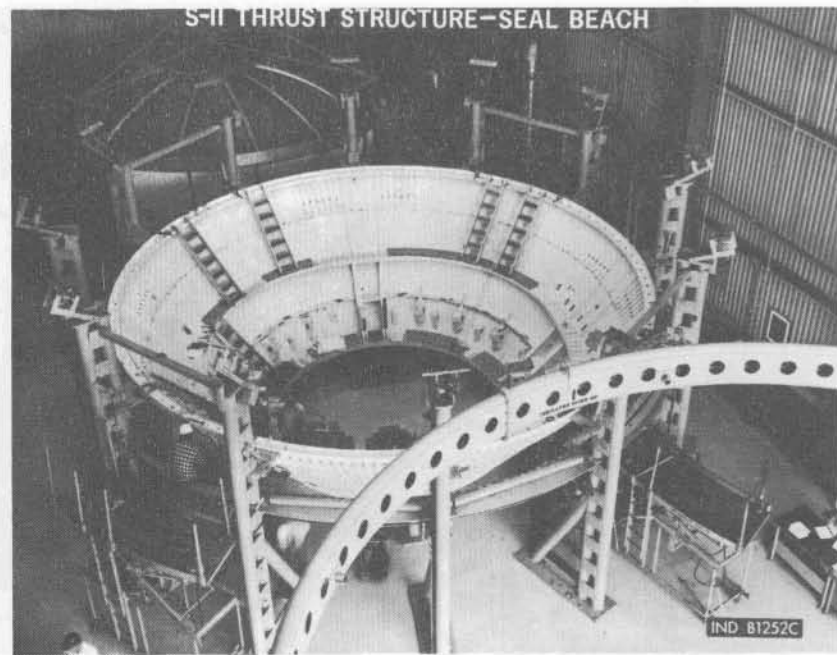
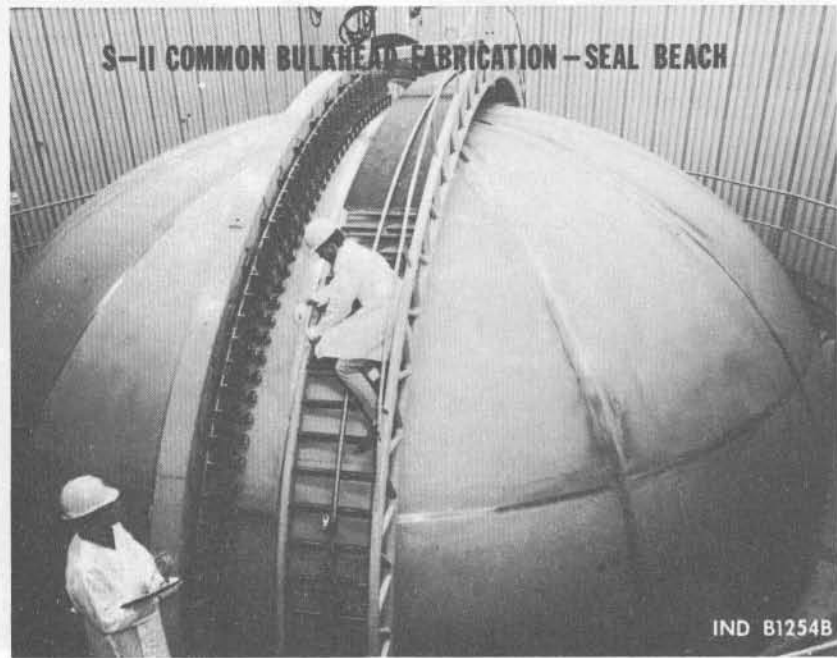
IND B1200-82



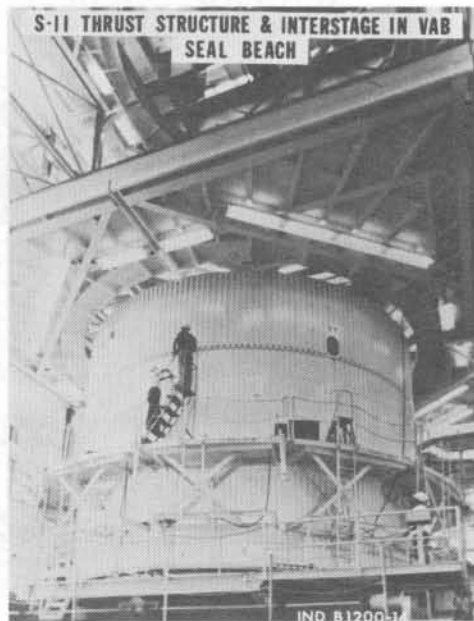
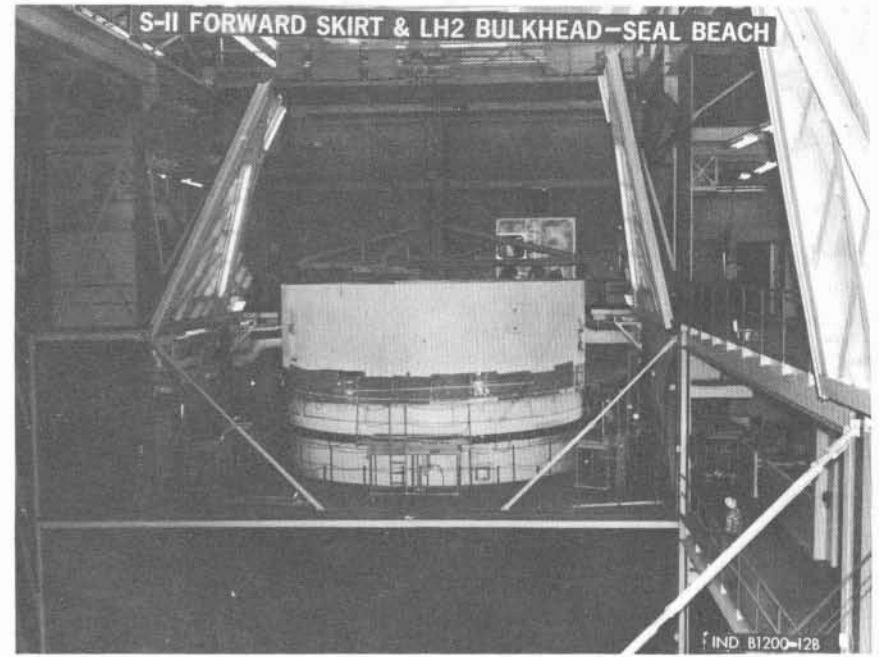
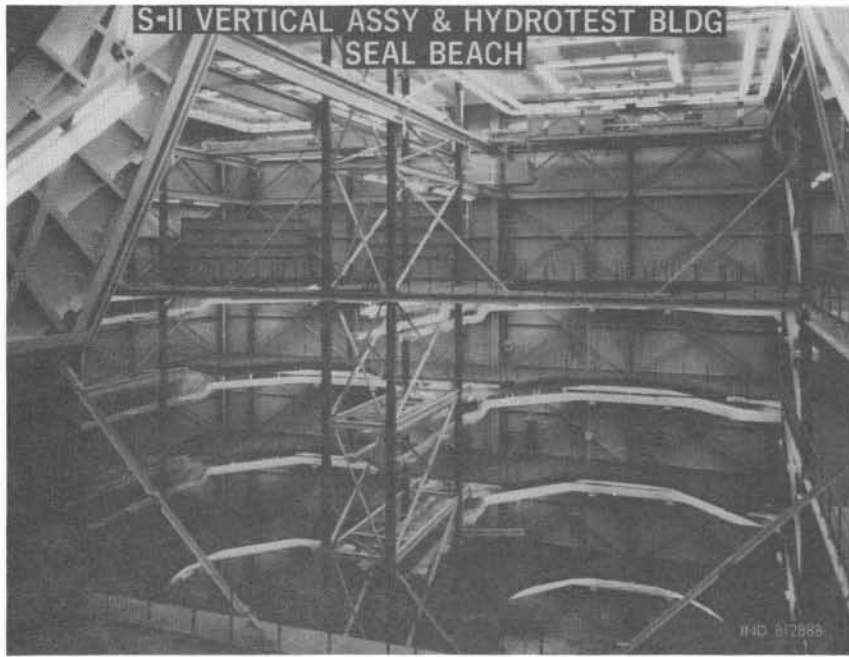
## S-II AFT LOX BULKHEAD-SEAL BEACH

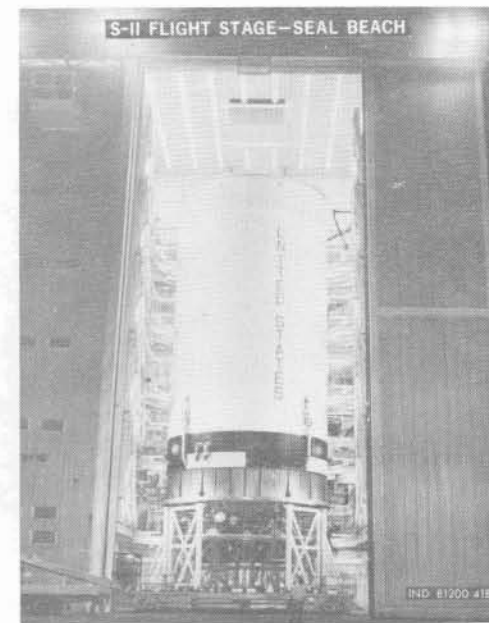
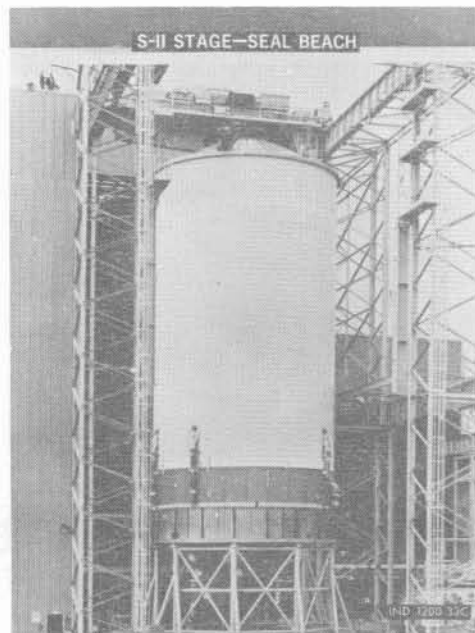
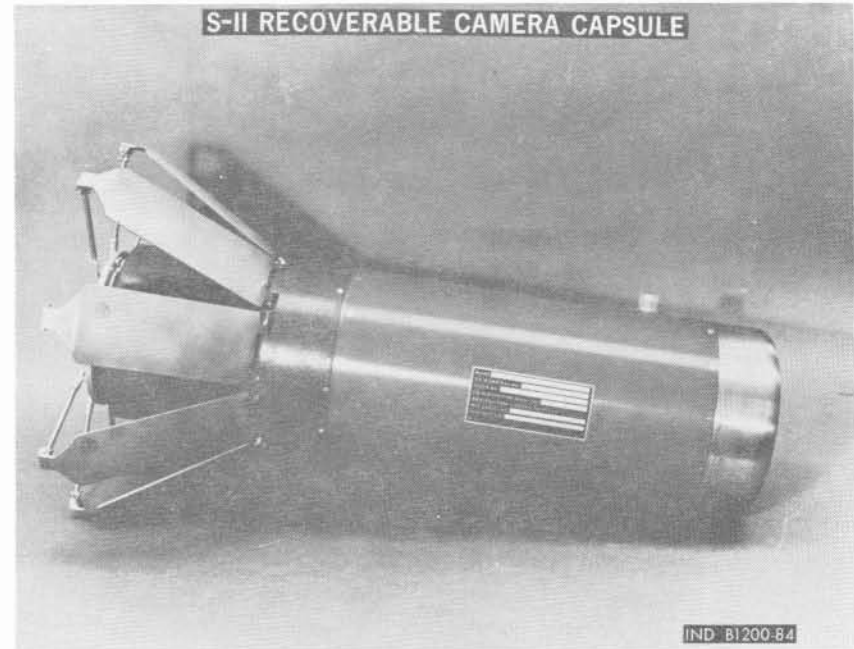
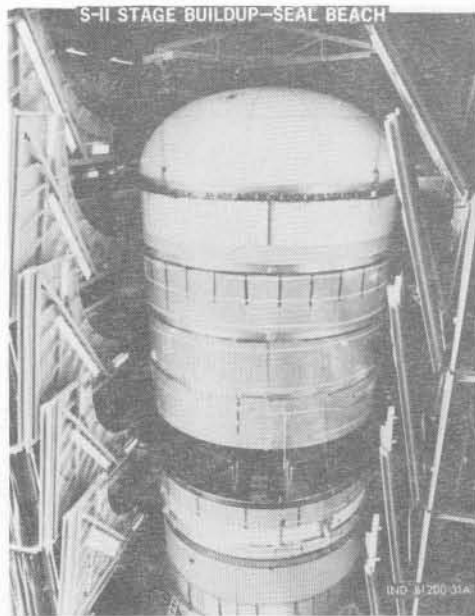
IND B1200-2



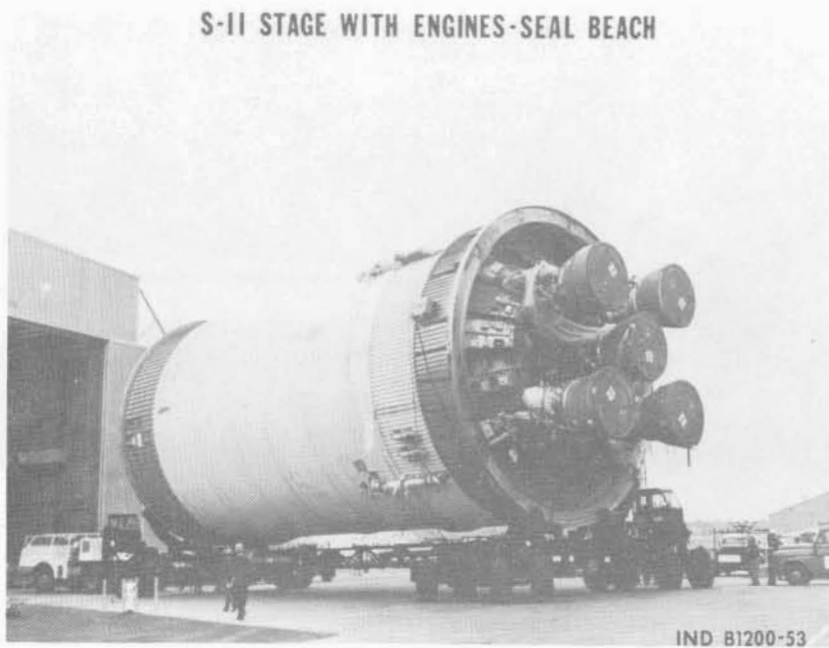
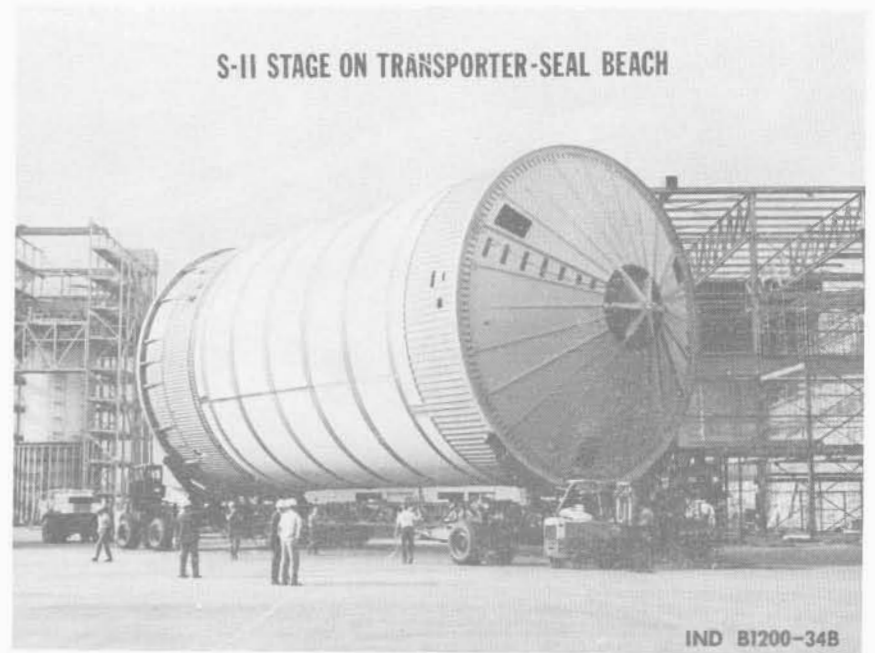
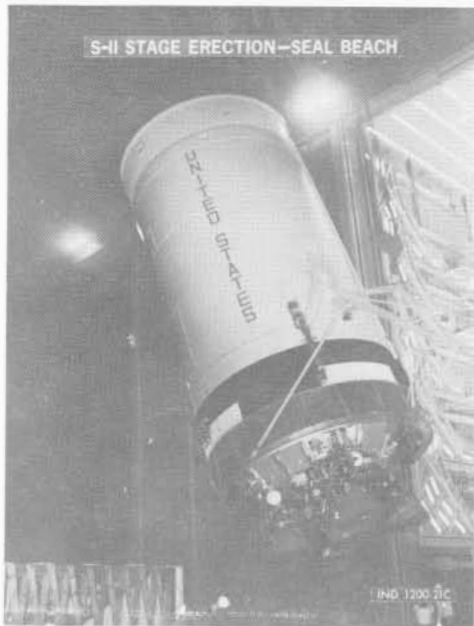


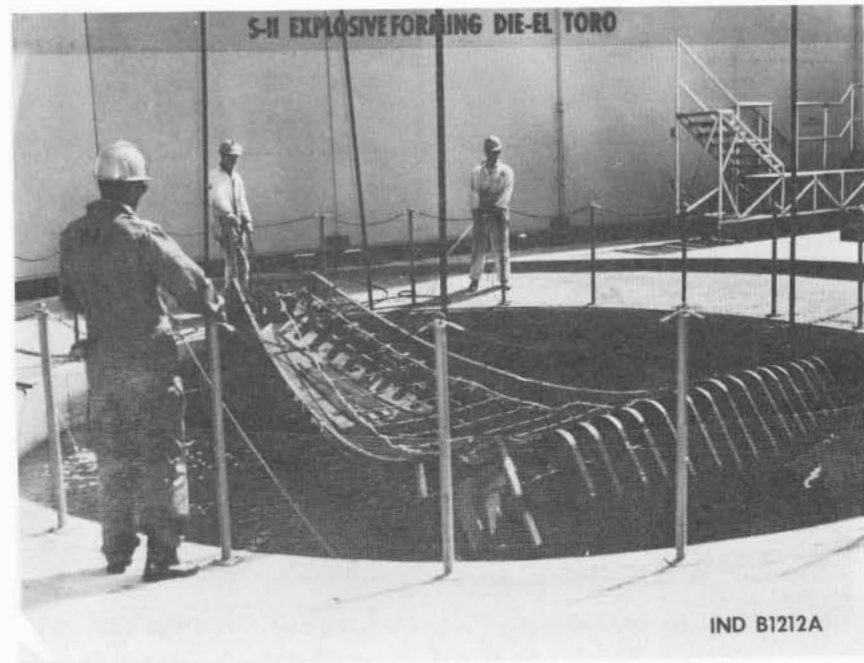
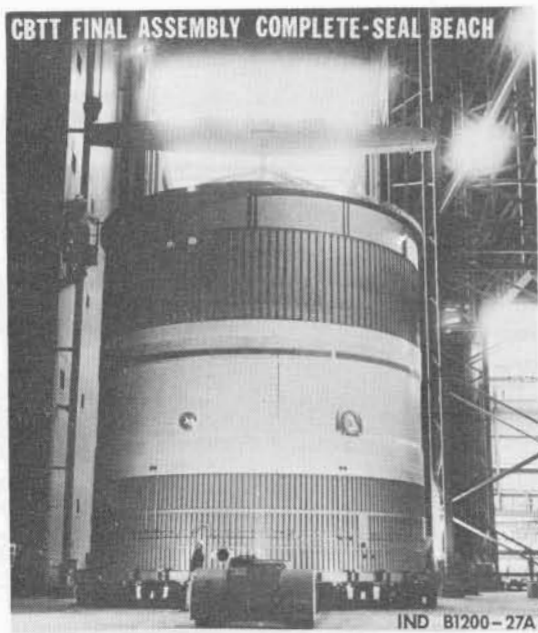
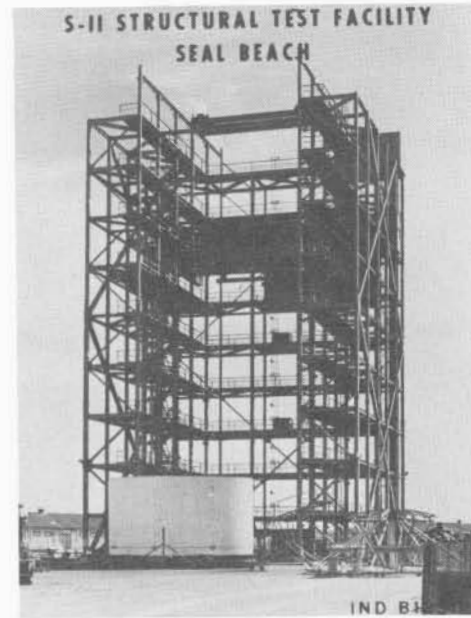
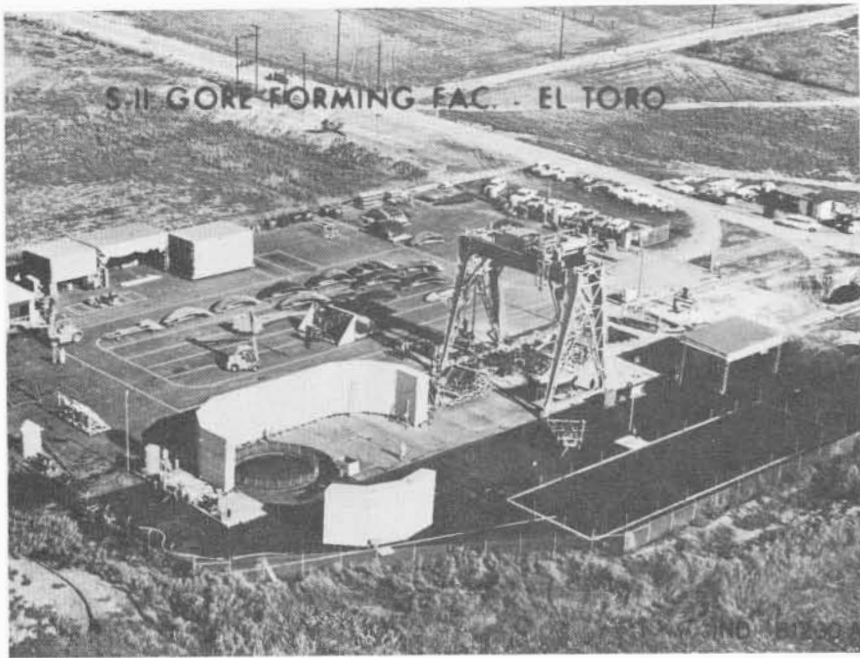








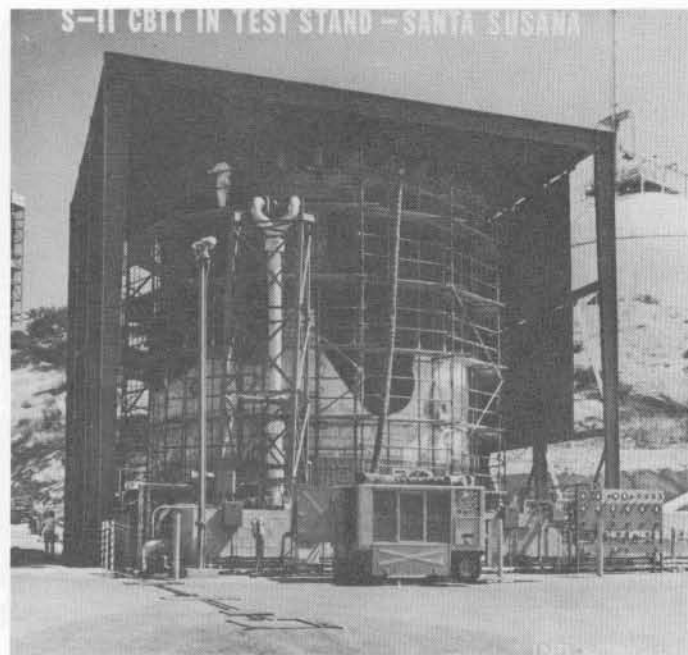




S-II CBTT ON BARGE ORION



S-II CBTT IN TEST STAND - SANTA SUSANA

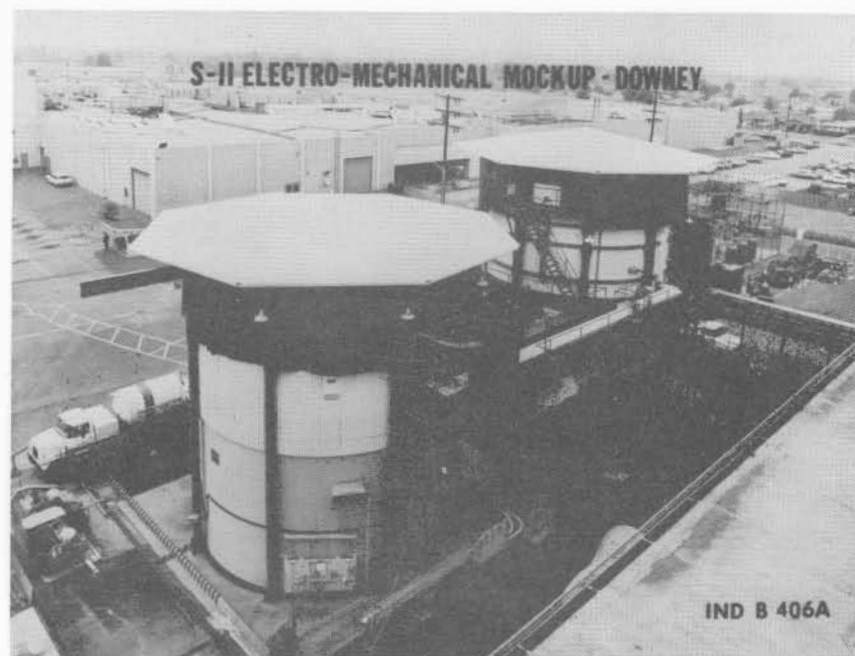
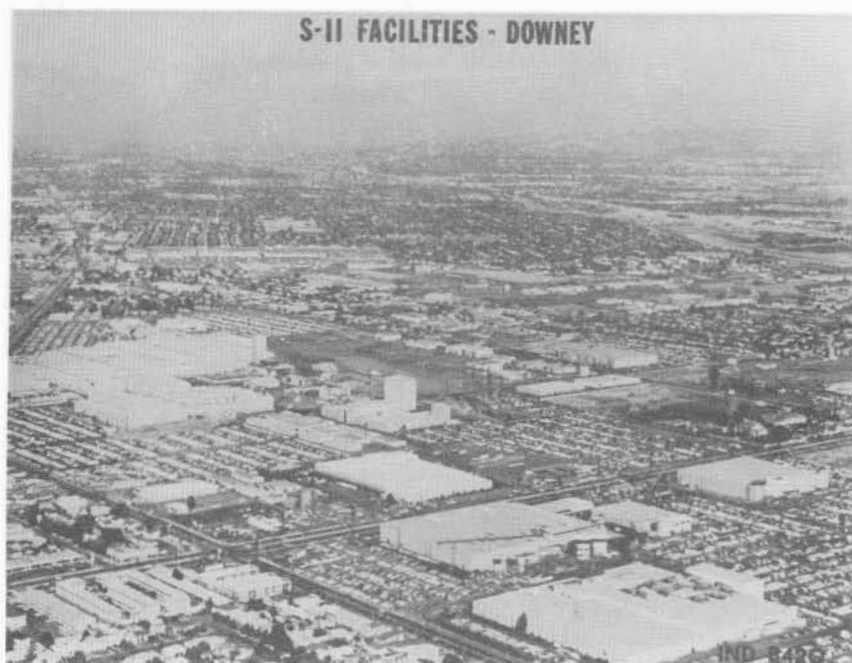
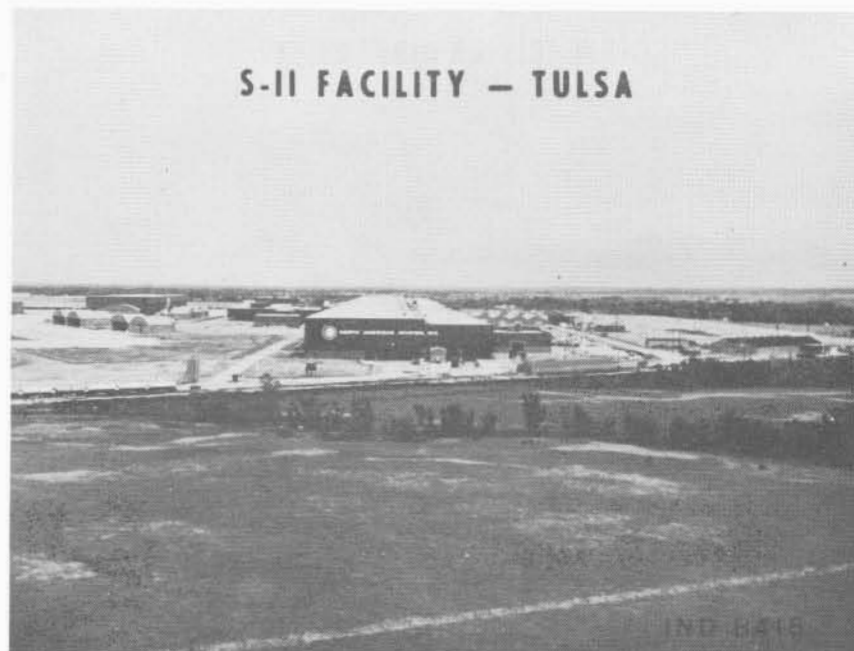


COMMON BULKHEAD TEST STAND  
SANTA SUSANA

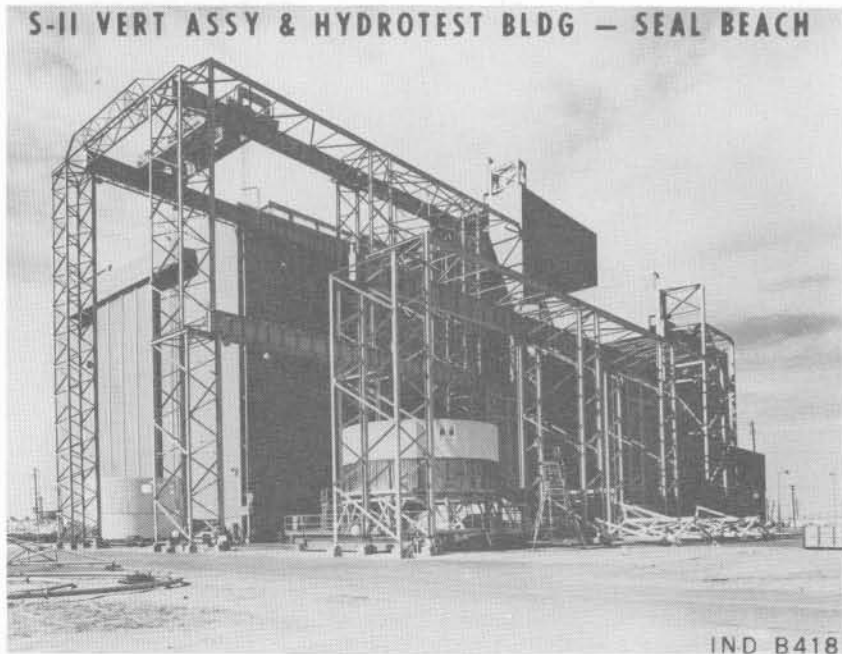


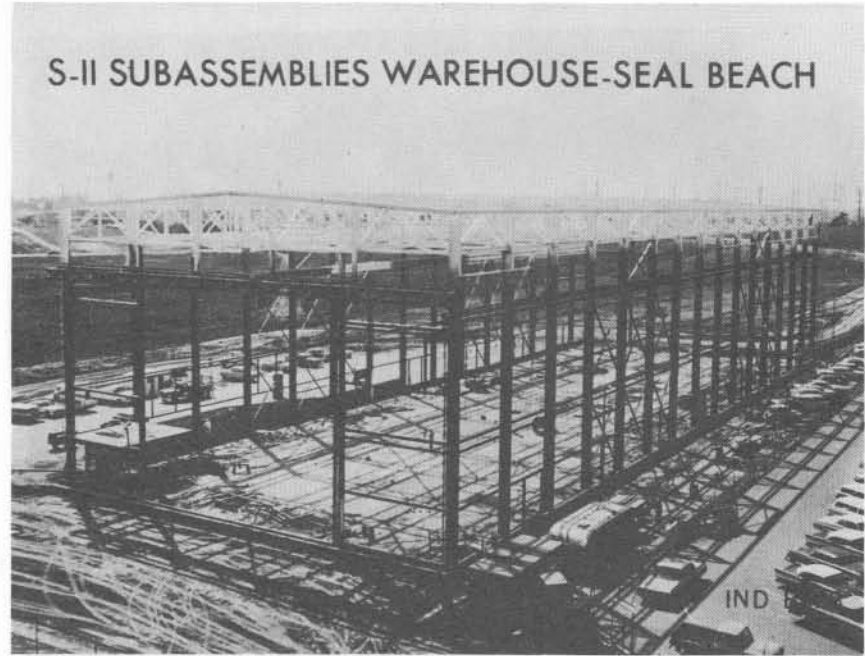
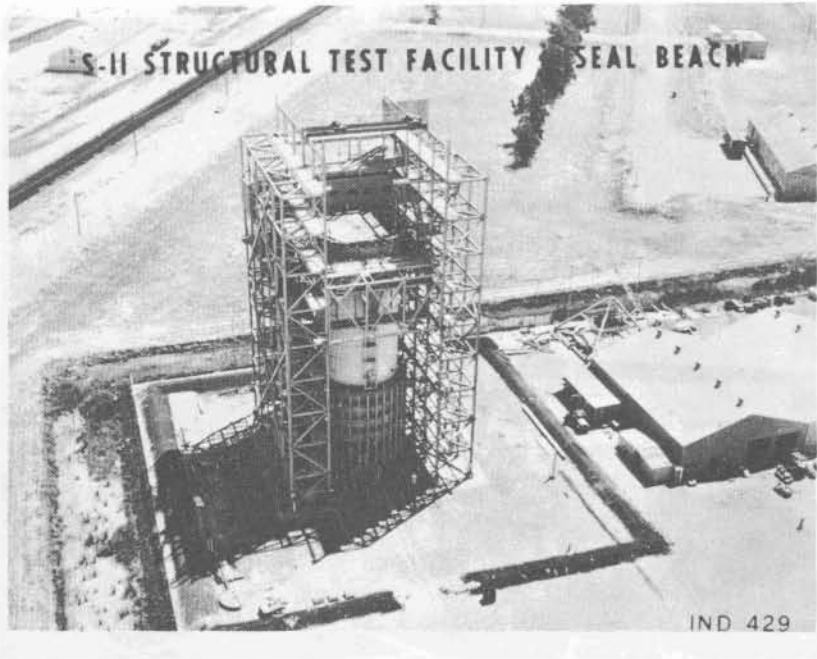
S-II FACILITIES—SEAL BEACH









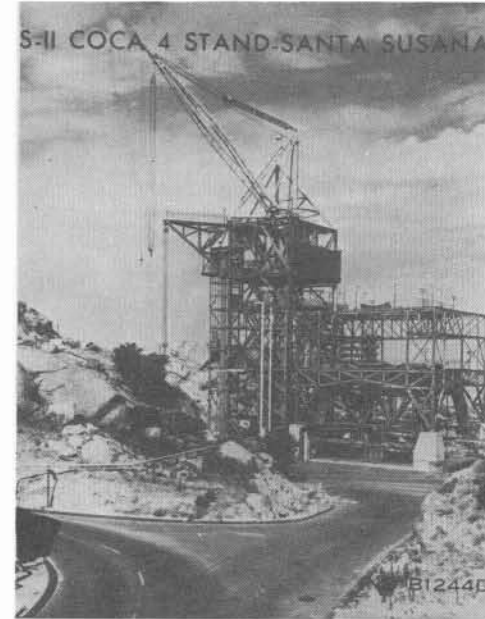




S-II BATTLESHIP IN COCA 1 - SANTA SUSANA



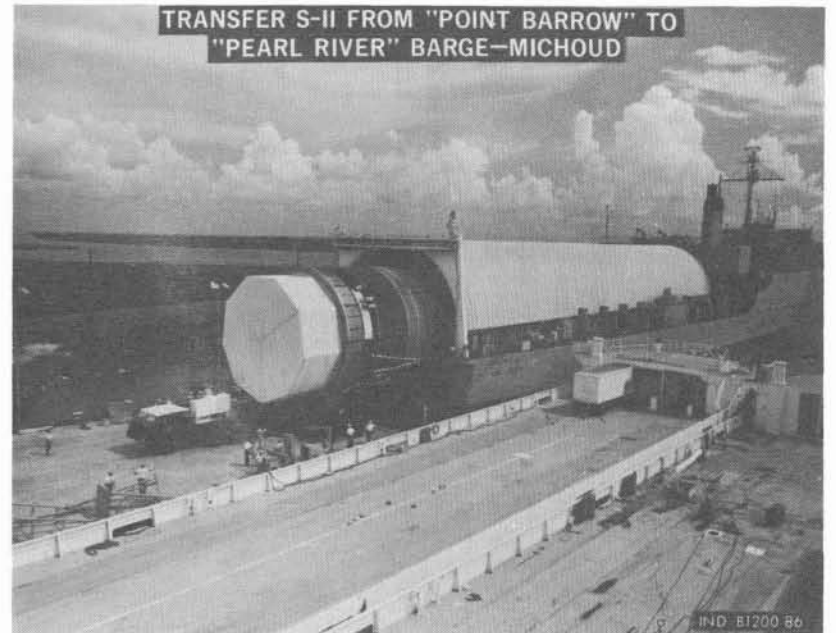
S-II COCA 4 STAND-SANTA SUSANA

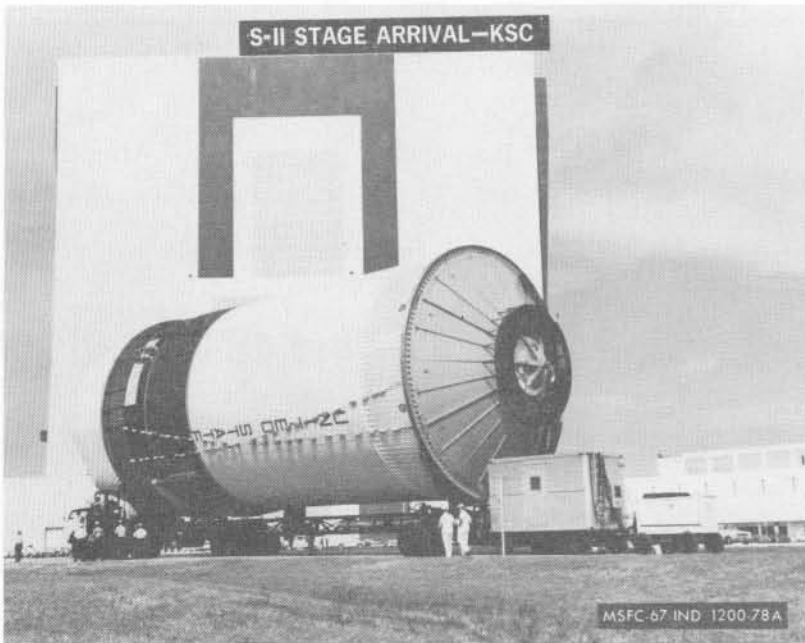
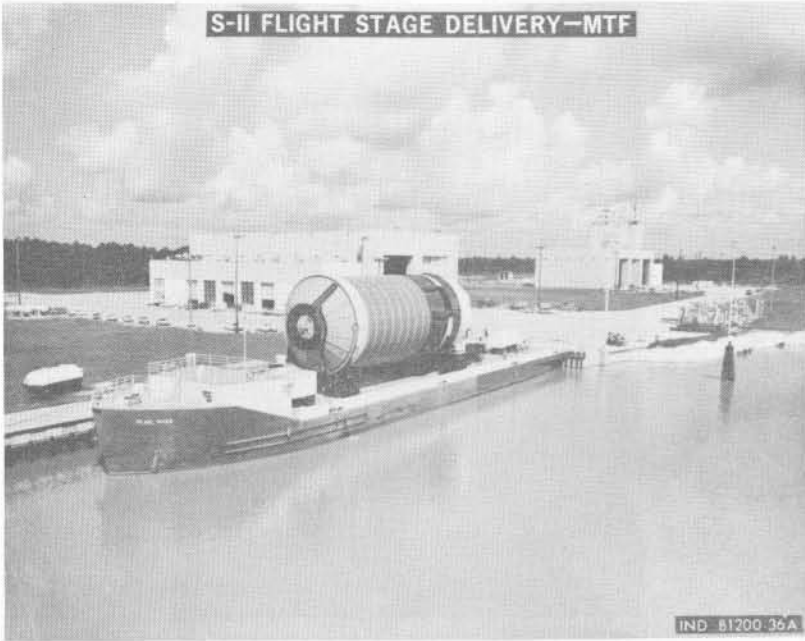


S-II F ARRIVAL-MSFC



TRANSFER S-II FROM "POINT BARROW" TO "PEARL RIVER" BARGE-MICHOUD





**S-II FLIGHT STAGE ACCEPTANCE TEST PROGRAM**

STAGE	DATE	DURATION		RESULTS
		PLANNED	ACTUAL	
S-II-1	DEC 1, 1966	LH2 MANUAL	384 SEC	SUCCESSFUL
S-II-1	DEC 30, 1966	LOX DEFL	364 SEC	SUCCESSFUL
S-II-2	APR 6, 1967	LH2 MANUAL	364 SEC	SUCCESSFUL
S-II-2	APR 15, 1967	LOX DEFL	367 SEC	SUCCESSFUL

TOTAL ACTUAL FIRING 1479 SECONDS

MSFC-5/67-IND 1200-106



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## Engines For Space Flight

	F-1	J-2	H-1	C-1
THRUST	1 500,000 lb 1 522,000 lb	200,000 lb 225,000 lb 230,000 lb	205,000 lb 200,000 lb	100 lb
FUEL	RP-1	LH <sub>2</sub>	RP-1	MMH or 50% UDMH- 50% N <sub>2</sub> H <sub>4</sub>
OXIDIZER	LOX	LOX	LOX	N <sub>2</sub> O <sub>4</sub>

IND A1441 C

a

## SATURN ENGINE APPLICATIONS

**SATURN I**  
S-IV: SIX RL10  
S-I: EIGHT H-1

**SATURN IB**  
S-IVB: ONE J2  
S-IB: EIGHT H-1

**SATURN V**  
S-IVB: ONE J2  
S-II: FIVE J2  
S-IC: FIVE F-1

IND A1404E

b

## LAUNCH VEHICLE ENGINES

EIGHT H-1 ENGINES ON S-IB STAGE

FIVE F-1 ENGINES ON S-IC STAGE

ONE J-2 ENGINE ON S-IVB STAGE

FIVE J-2 ENGINES ON S-II STAGE

## LAUNCH VEHICLE ENGINES

• ALSO SATURN V THIRD STAGE

IND 1490

**SATURN VEHICLE  
ENGINE CHARACTERISTICS**

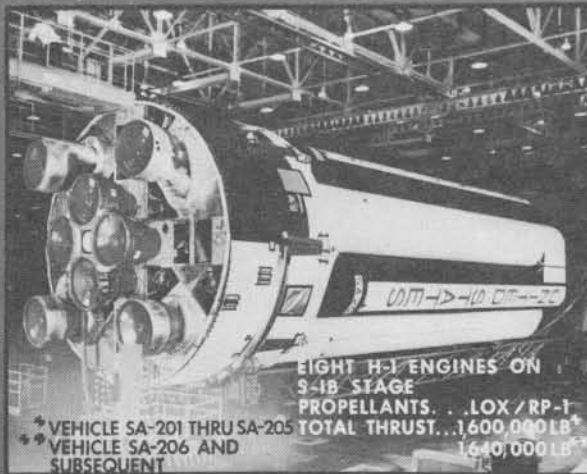
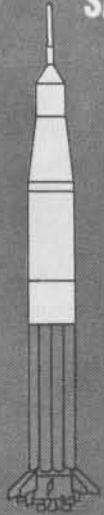
ITEM	H-1	F-1	J-2	C-1
RP-1 FUEL, LOX OXIDIZER	●	●		
LH <sub>2</sub> FUEL, OXIDIZER			●	
MMH OR 50% UDMH-50% N <sub>2</sub> H <sub>4</sub> FUEL, N <sub>2</sub> O <sub>4</sub> OXIDIZER				●
PUMP FED SYSTEM	●	●	●	
PRESSURE FED SYSTEM				●
ALTITUDE RESTART CAPABILITY			●	●
REGENERATIVE COOLED THRUST CHAMBER	●	●	●	
RADIATION REGENERATIVE COOLED THRUST CHAMBER				●
SPARK PLUG IGNITION			●	
HYPERGOLIC IGNITION	●	●		●

**SATURN LAUNCH  
VEHICLE ENGINE  
MATURITY FACTORS**

ENGINE	TOTAL DELIVERED	TOTAL TEST TIME	TOTAL FLIGHT TIME
<b>H-1</b>	<b>262</b>	<b>499,960 SEC</b>	<b>13,323 SEC</b>
<b>J-2</b>	<b>106</b>	<b>288,060 SEC</b>	<b>1,200 SEC</b>
<b>F-1</b>	<b>57</b>	<b>174,540 SEC</b>	<b>0</b>

MSFC-4/67-IND 1488D

**SATURN IB, ENGINE/STAGE APPLICATION**

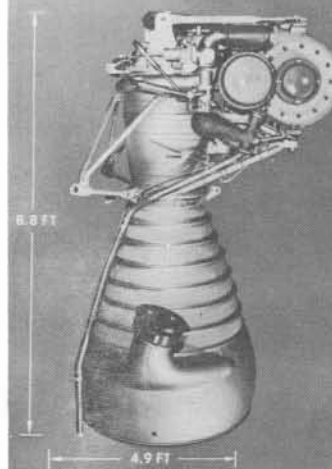


EIGHT H-1 ENGINES ON  
S-1B STAGE  
PROPELLANTS... LOX / RP-1  
\*VEHICLE SA-201 THRU SA-205 TOTAL THRUST... 1,600,000 LB\*  
\*VEHICLE SA-206 AND SUBSEQUENT 1,640,000 LB\*

1303,441,656

EPO 503 IND 81469A

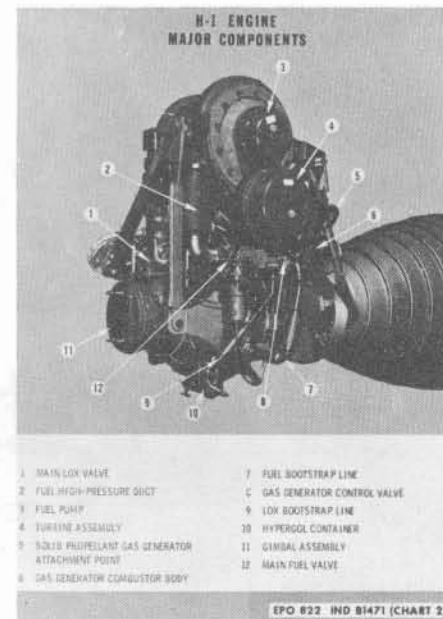
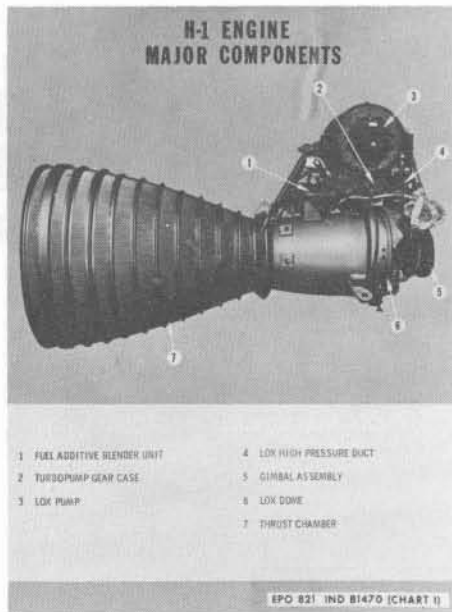
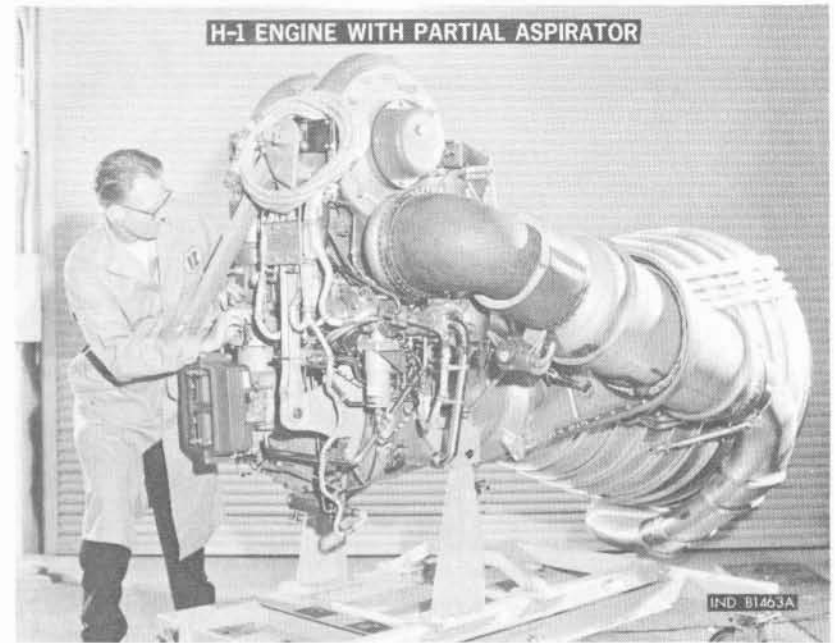
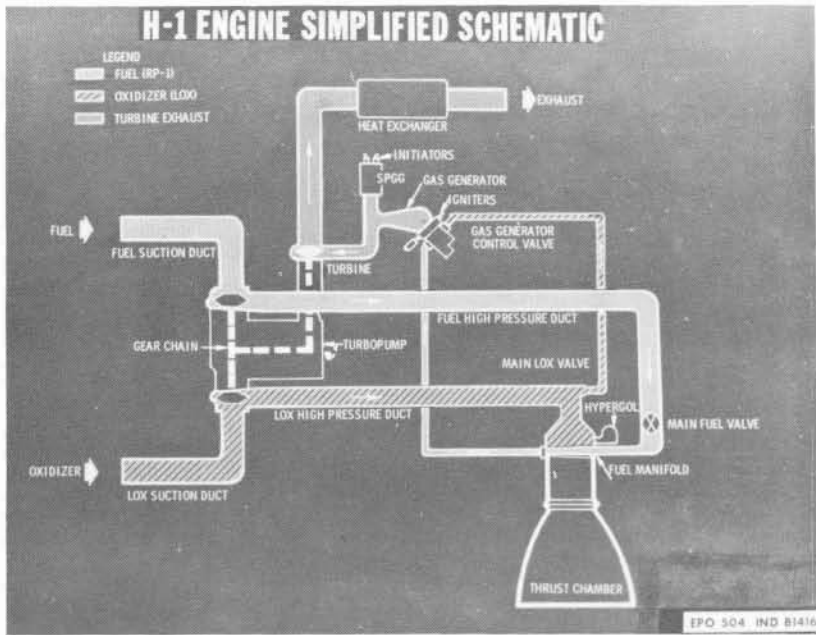
**H-1 ENGINE**

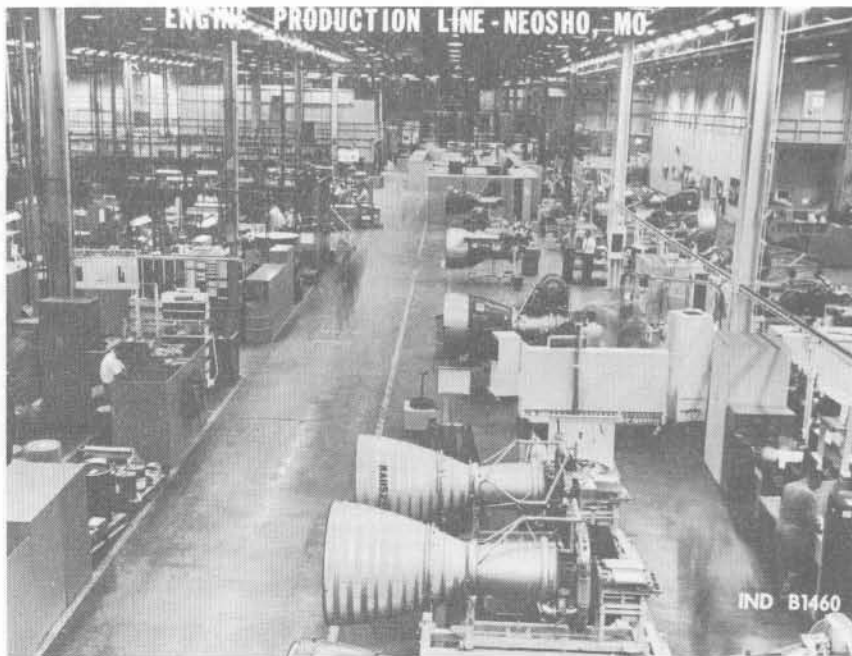
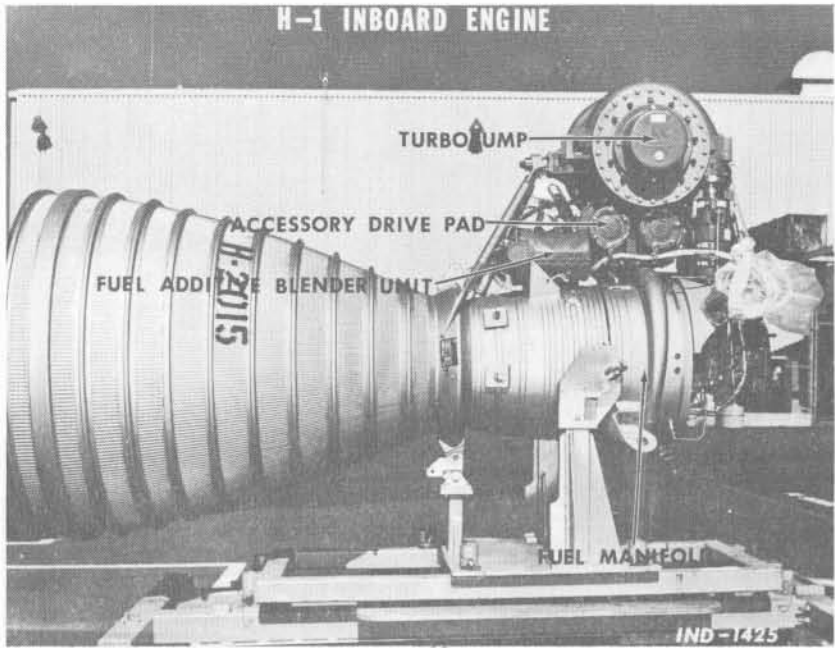


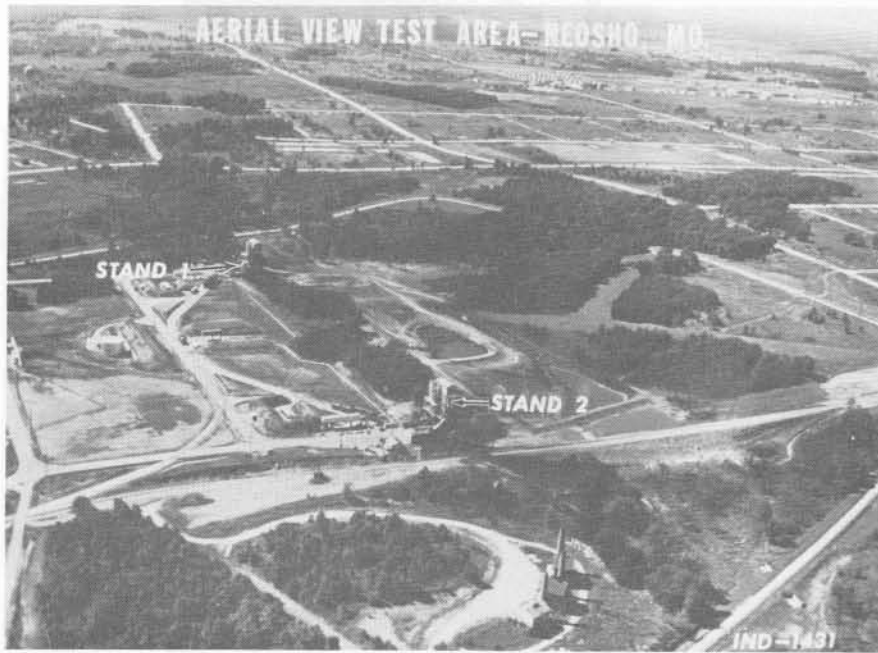
	VEHICLE EFFECTIVITY	
	SA-201 THRU SA-205	SA-206 & SUBSEQUENT
THRUST (SEA LEVEL)	200,000 LB	205,000 LB
THRUST DURATION	155 SEC	155 SEC
SPECIFIC IMPULSE (LB-SEC/LB)	260.5 MIN	261.0 MIN
ENGINE WT DRY (INBD)	1,830 LB	2,100 LB
(OUTBD)	2,100 LB	2,100 LB
ENGINE WT BURNOUT (INBD)	2,200 LB	2,200 LB
(OUTBD)	2,200 LB	2,200 LB
EXIT-TO-THROAT AREA RATIO	8 TO 1	8 TO 1
PROPELLANTS	LOX & RP-1	LOX & RP-1
MIXTURE RATIO	2.23±2%	2.23±2%
CONTRACTOR: NAA/ROCKETDYNE		
VEHICLE APPLICATION		
SATURN IB/S-1B STAGE (EIGHT ENGINES)		

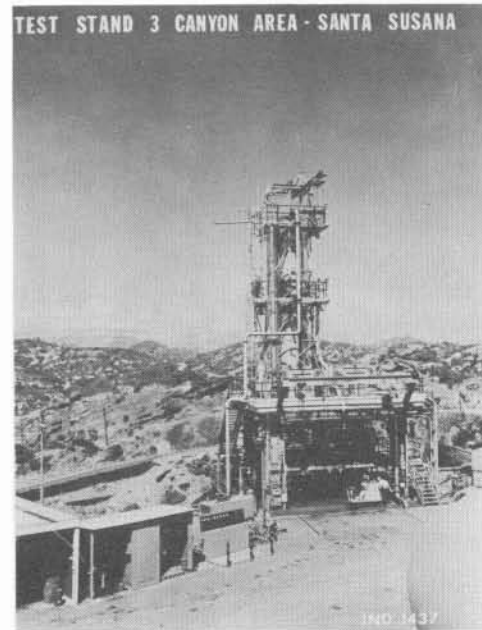
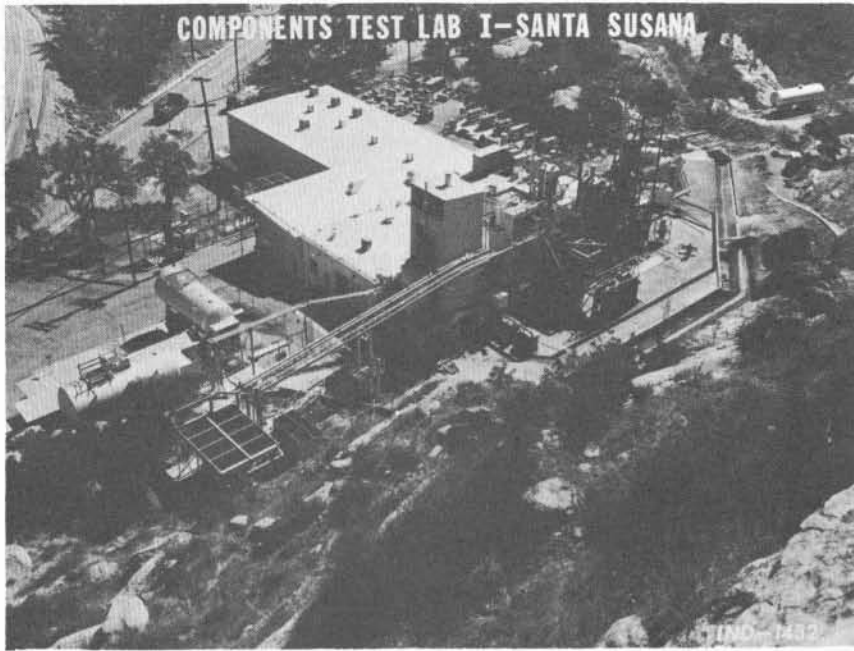
IND 81408F



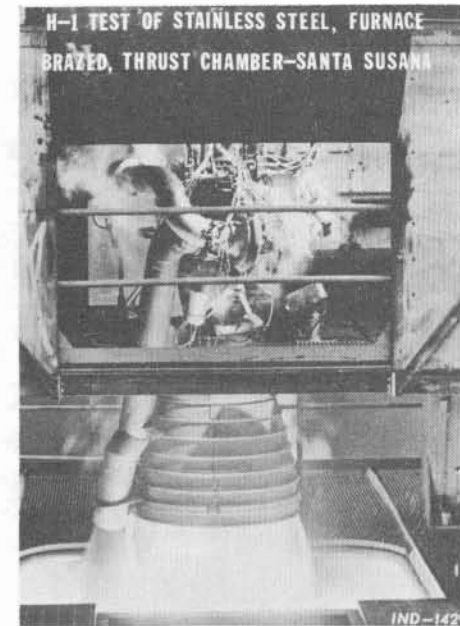




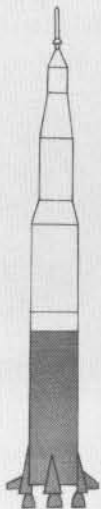




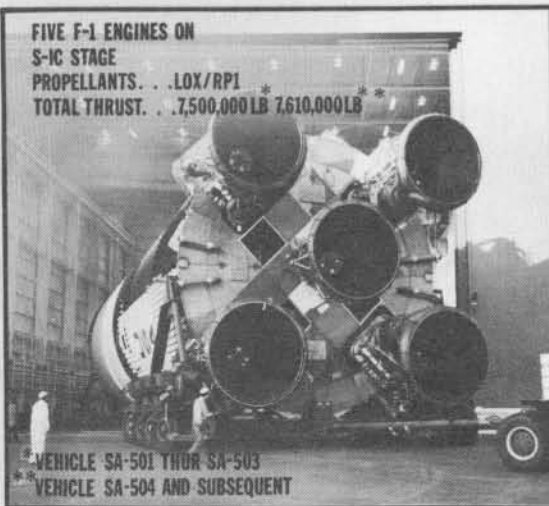




## SATURN V, ENGINE/STAGE APPLICATION



FIVE F-1 ENGINES ON  
S-IC STAGE  
PROPELLANTS . . . LOX/RP1  
TOTAL THRUST. . . 7,500,000 LB 7,610,000 LB



1303,661,659,600

EPO 1084 IND B1478C

## F-1 ENGINE

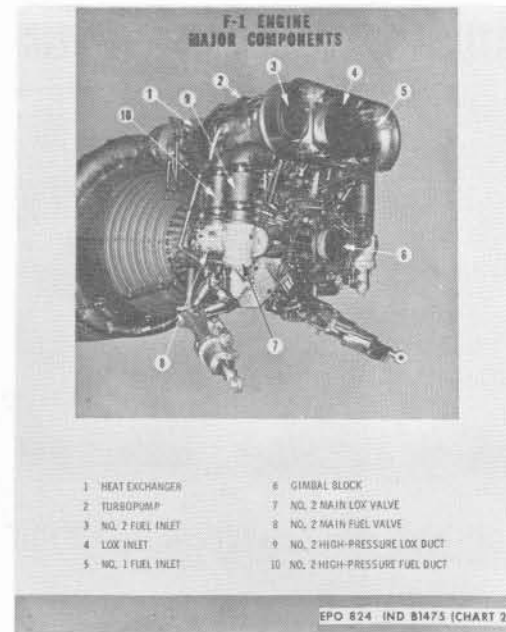
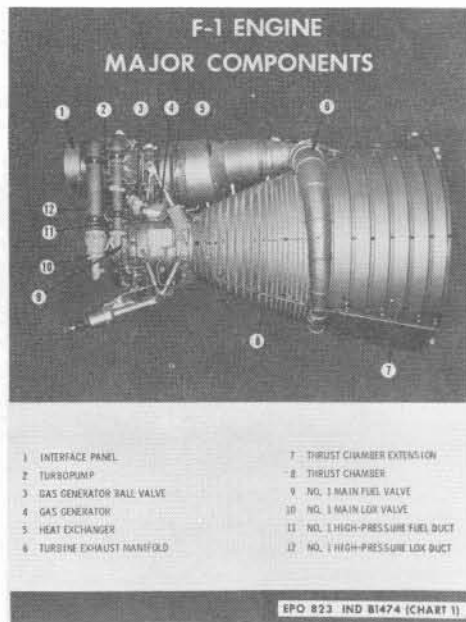
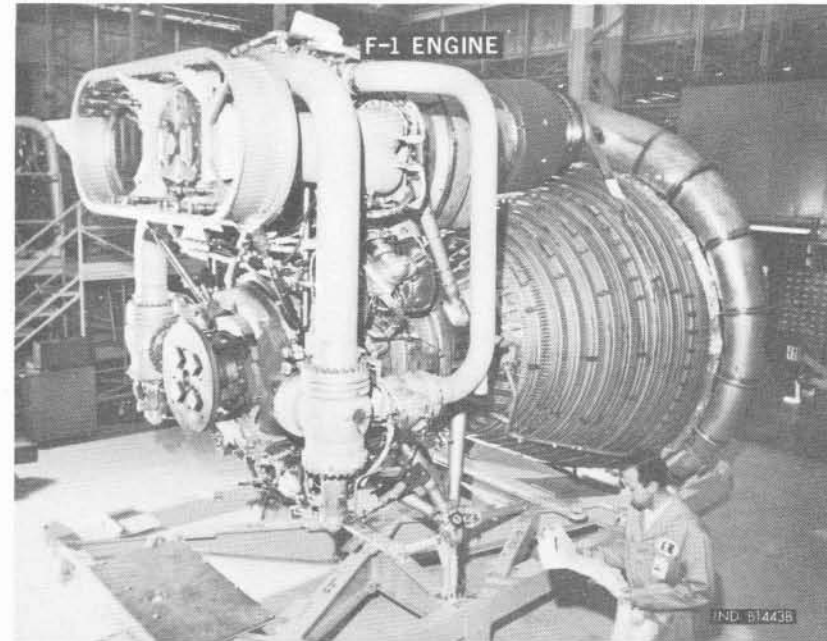
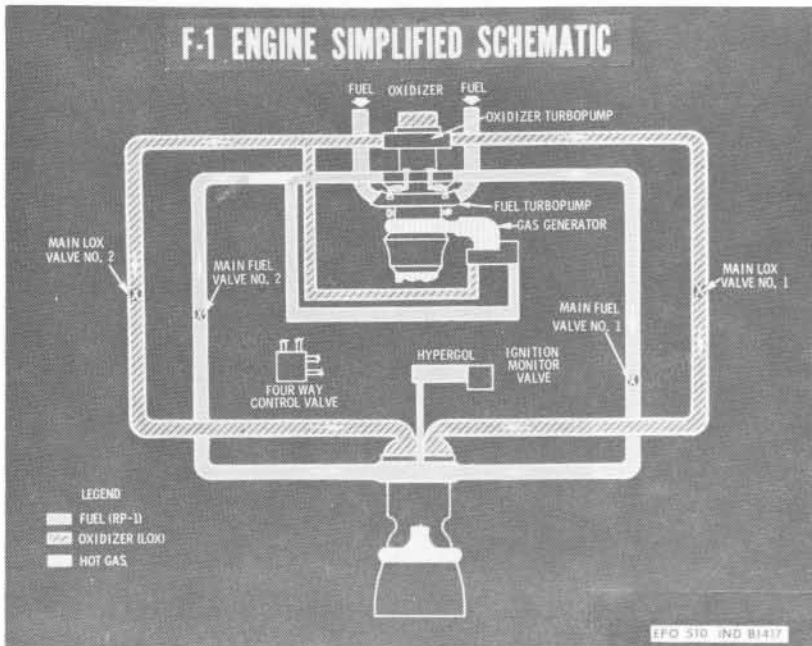
18.5 FT



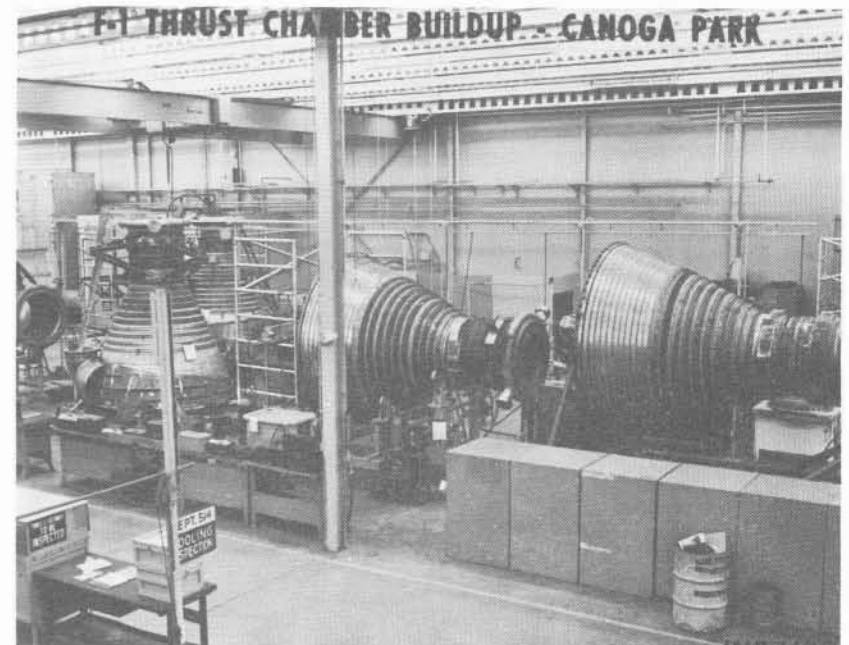
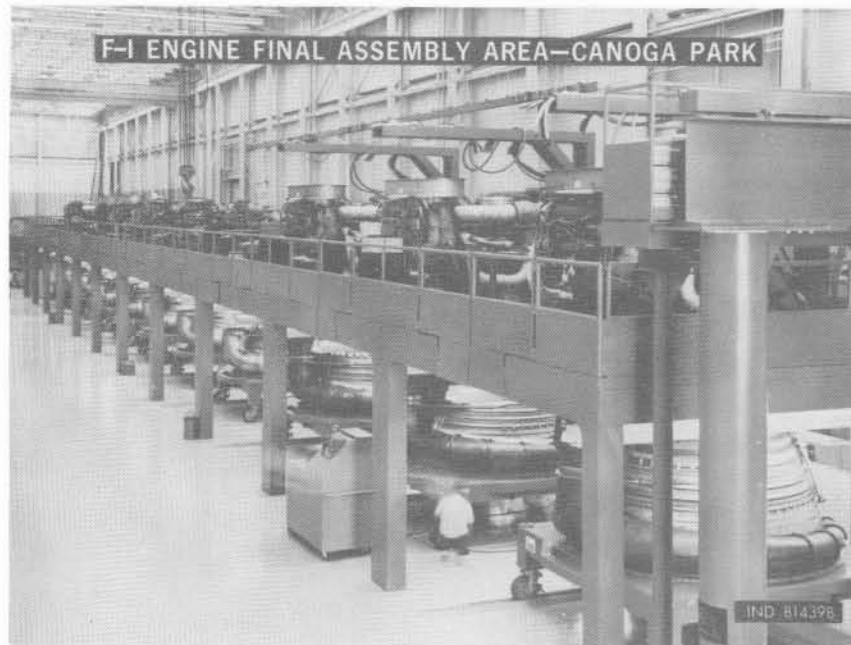
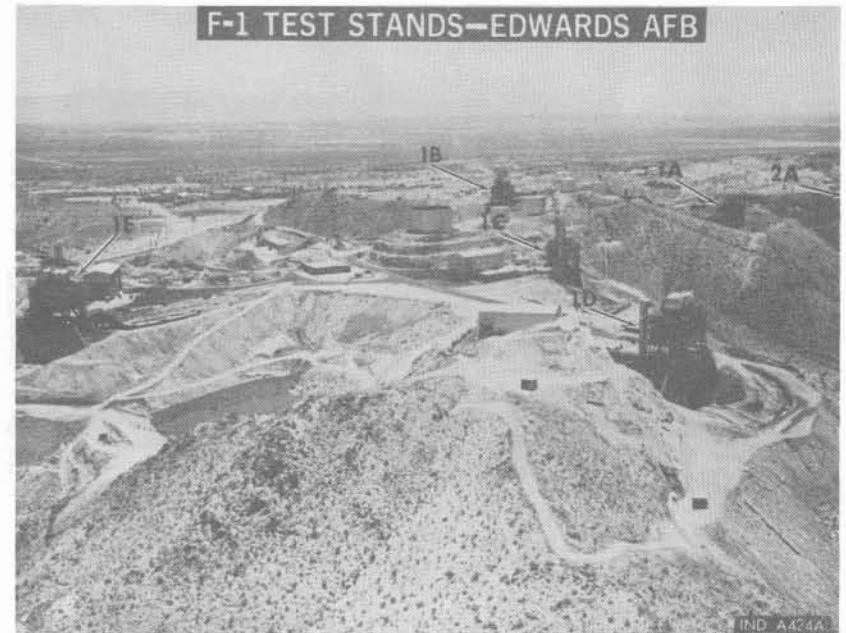
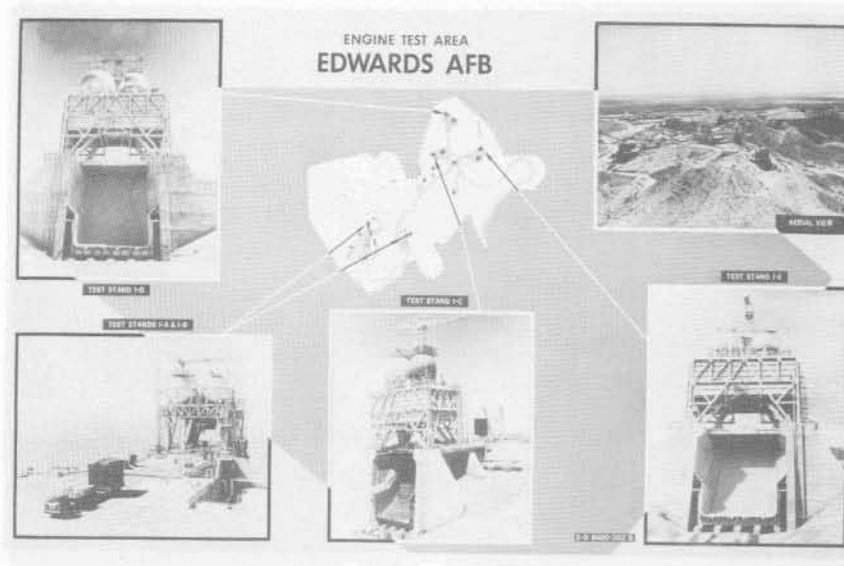
17.2 FT

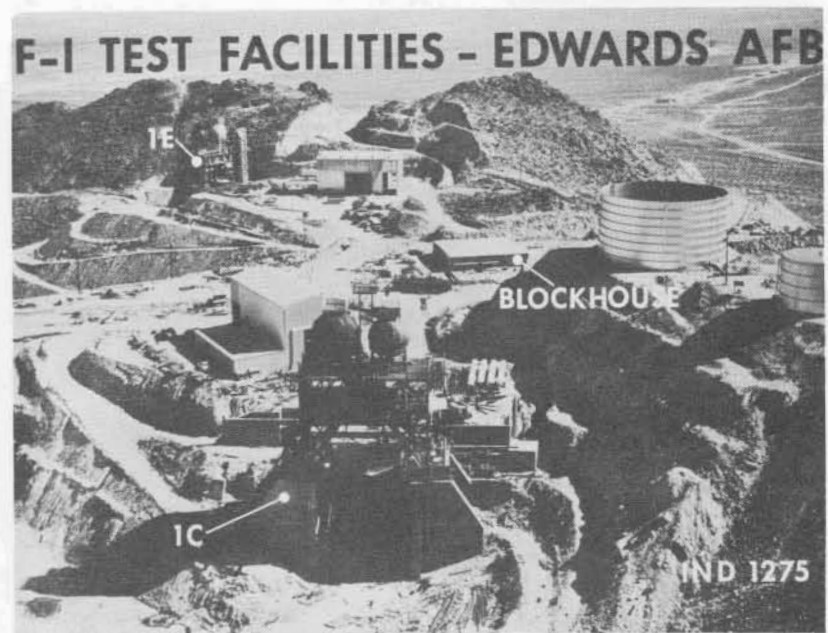
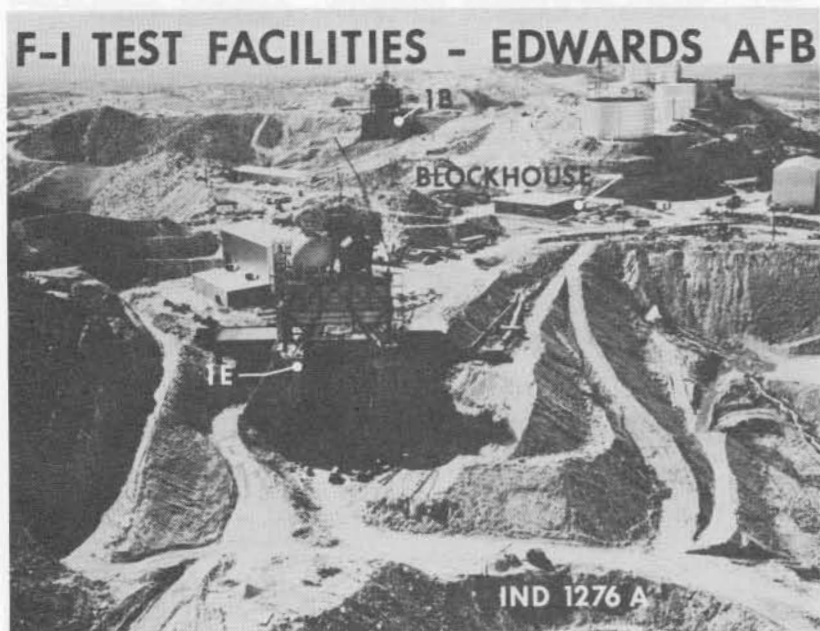
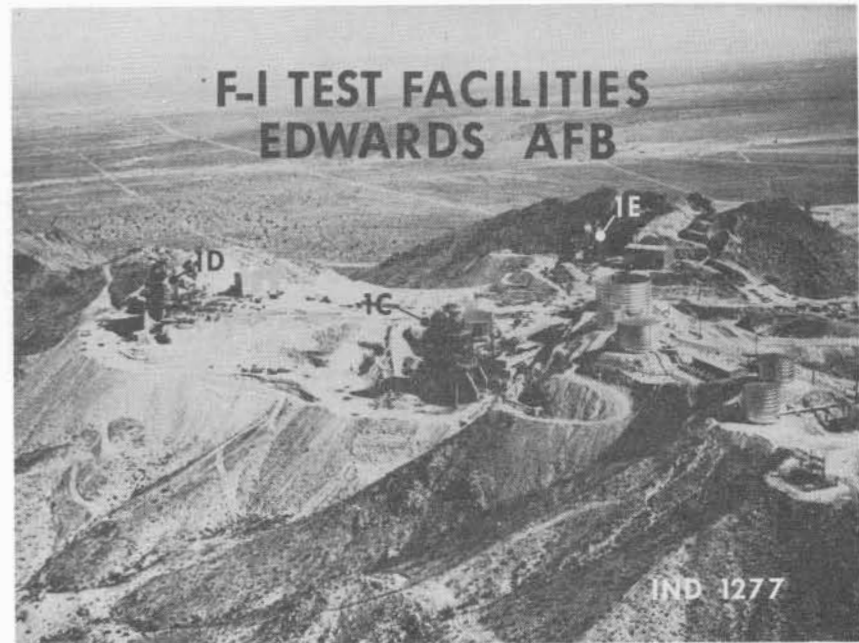
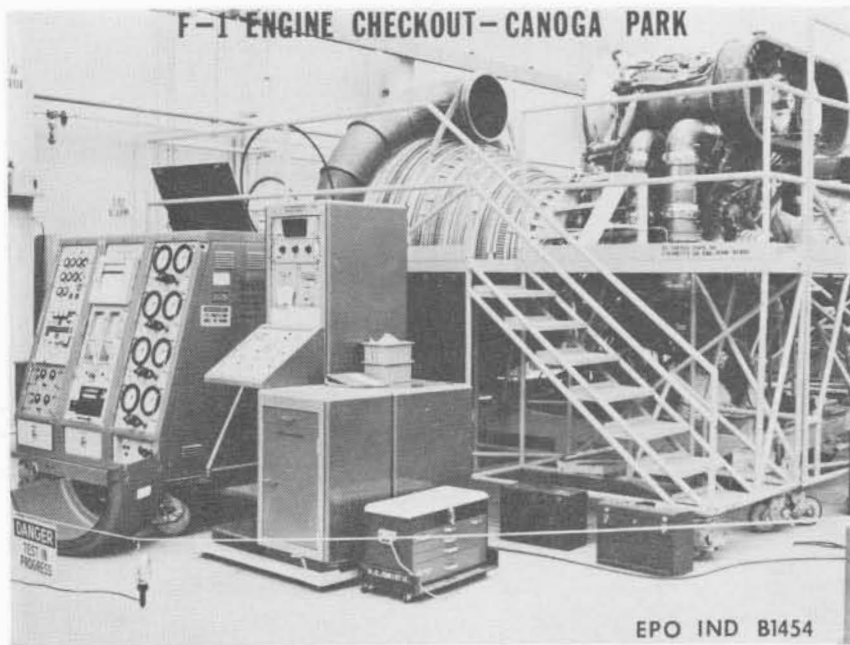
	VEHICLE EFFECTIVITY	
	SA-501 THRU SA-503	SA-504 & SUBSEQUENT
THRUST (SEA LEVEL)	1,500,000 LB	1,522,000 LB
THRUST DURATION	150 SEC	165 SEC
SPECIFIC IMPULSE (LB-SEC/LB)	260 SEC MIN	263 MIN
ENGINE WEIGHT DRY	18,416 LB	18,500 LB
ENGINE WEIGHT BURNOUT	20,096 LB	20,180 LB
EXIT-TO-THROAT AREA RATIO	.16 TO 1	16 TO 1
PROPELLANTS	LOX & RP 1	LOX & RP 1
MIXTURE RATIO	2.27±2%	2.27±2%
CONTRACTOR: NAA/ROCKETDYNE		
VEHICLE APPLICATION: SATURN V/S-IC STAGE (FIVE ENGINES)		

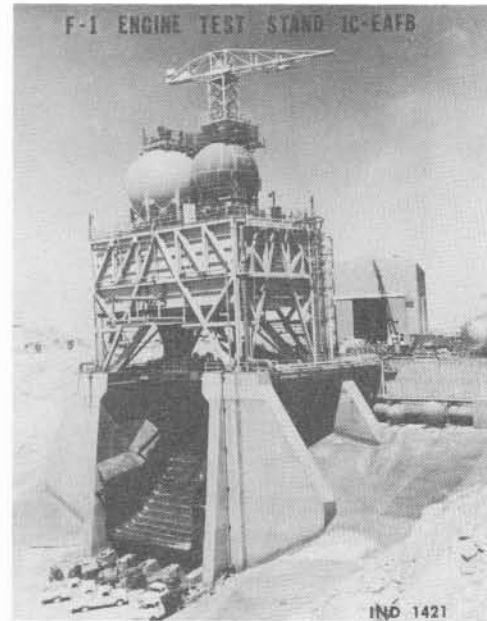
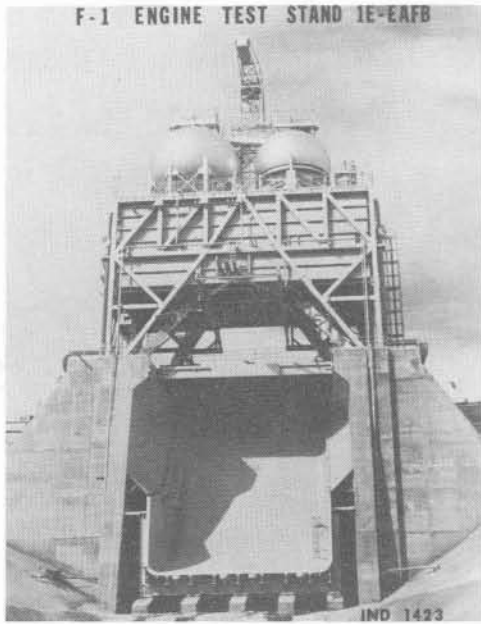
IND B143D

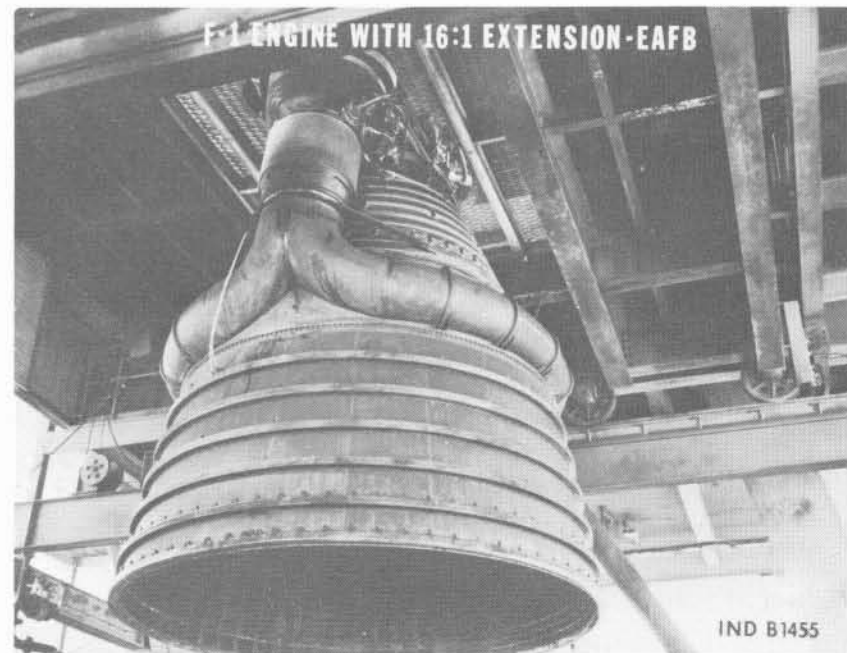
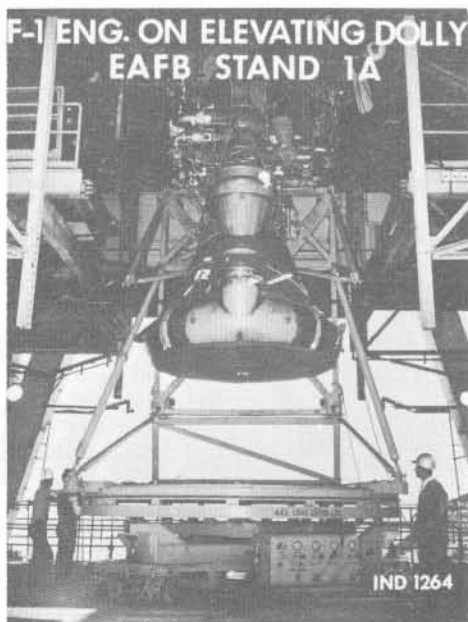
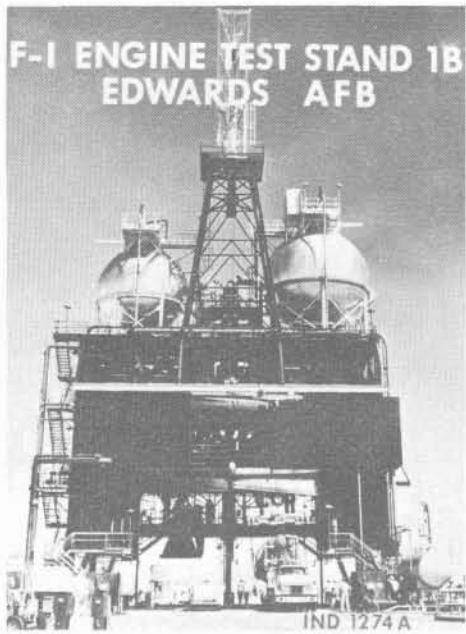




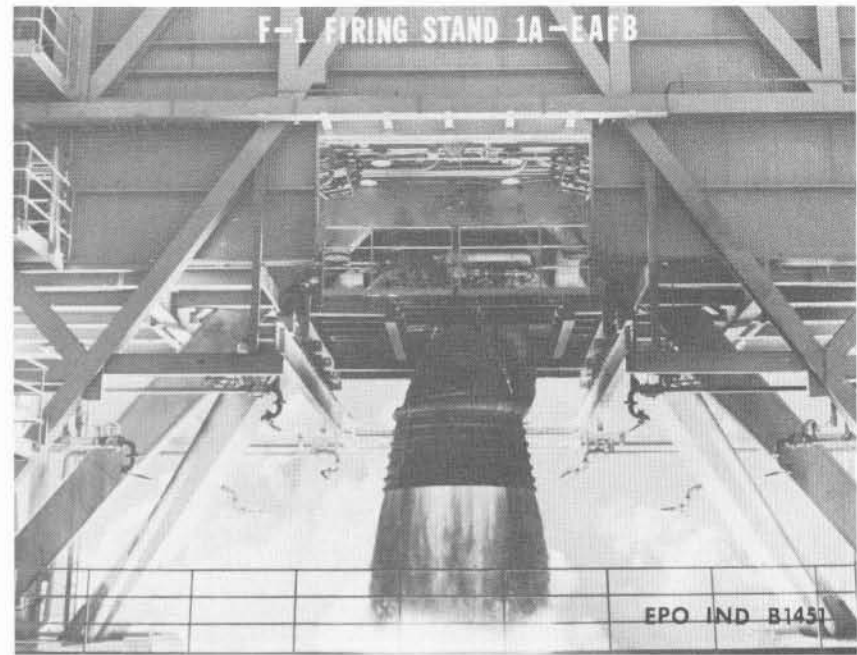
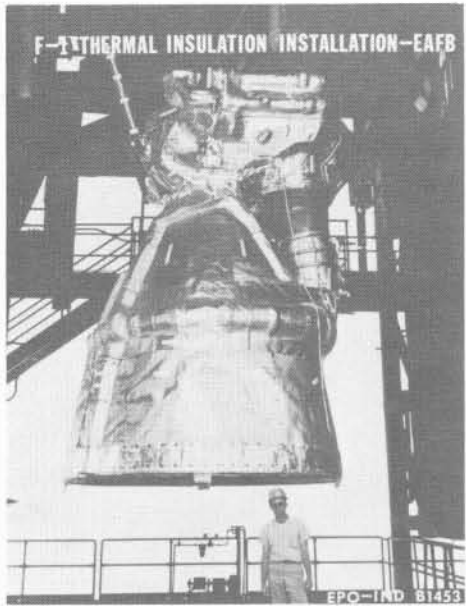






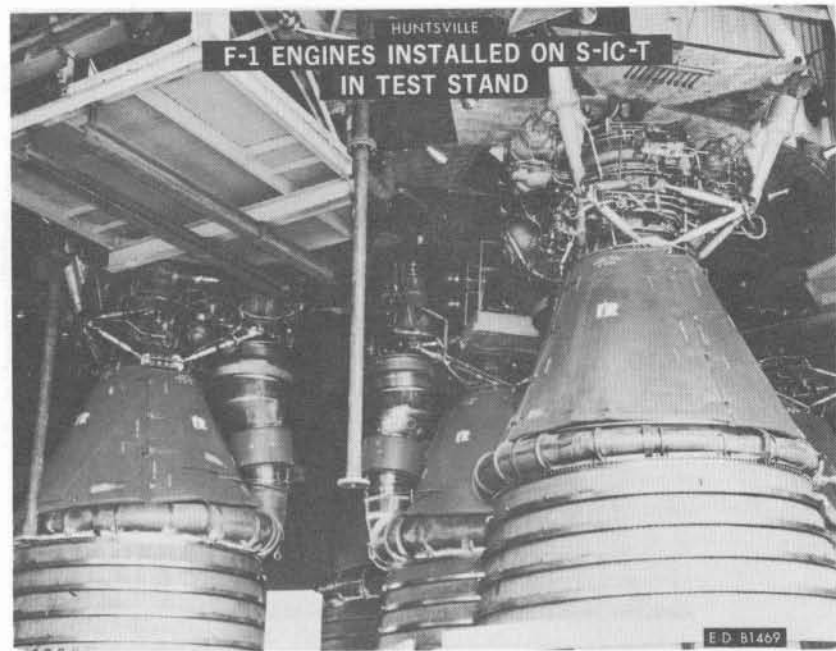








*a*



**SATURN IB-V, ENGINE/STAGE APPLICATION**

ONE J-2 ENGINE  
ON S-IVB STAGE

PROPELLANTS  
LOX/LH<sub>2</sub>

TOTAL THRUST  
200,000 LB\*\*  
225,000 LB\*\*\*  
230,000 LB\*\*\*\*

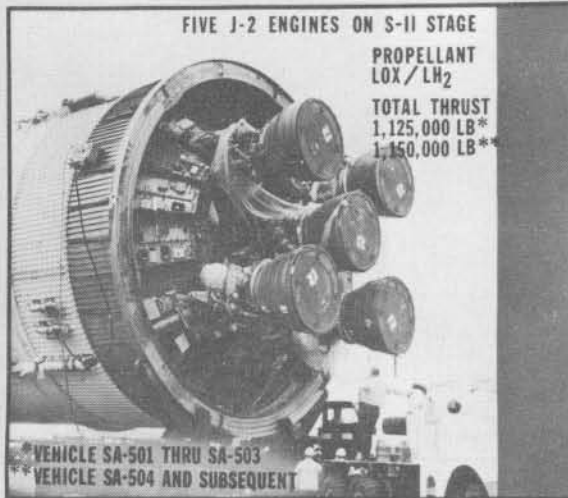
\*\*VEHICLE SA-201 THRU SA-203  
\*\*\*VEHICLE SA-204 THRU SA-207;  
SA-501 THRU SA-503  
\*\*\*\*VEHICLE SA-208 AND SUBSEQUENT;  
SA-504 AND SUBSEQUENT

SATURN IB SATURN V

005, 1083, 1303, 600, 611 EPO 915 IND B14768



# SATURN V, ENGINE/STAGE APPLICATION



FIVE J-2 ENGINES ON S-II STAGE

PROPELLANT  
LOX/LH<sub>2</sub>  
TOTAL THRUST  
1,125,000 LB\*  
1,150,000 LB\*\*

\*VEHICLE SA-501 THRU SA-503  
\*\*VEHICLE SA-504 AND SUBSEQUENT

005, 1303, 600, 661, 915

EPO 1083 IND B1479B

# J-2 ENGINE

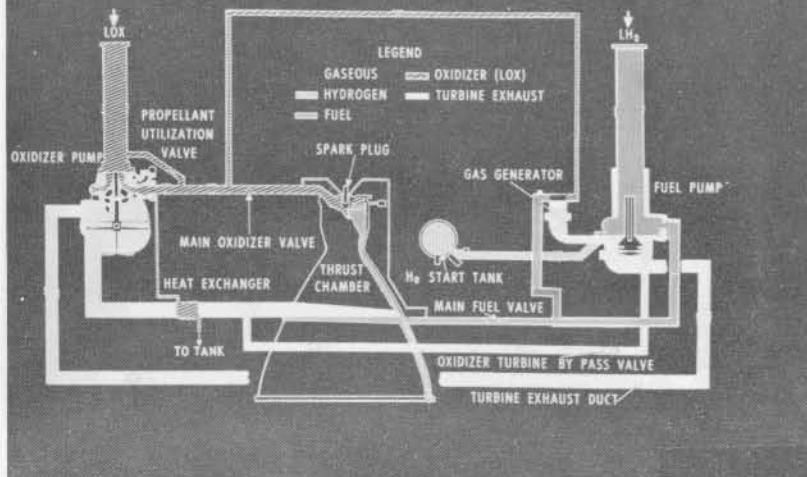


## VEHICLE EFFECTIVITY

SA-201 THRU SA-203	SA-204 THRU SA-207 & SA-501 THRU SA-503	SA-208 & SUBSEQUENT; AND SA-504 & SUBSEQUENT	
THRUST (ALTITUDE)	200,000LB	225,000LB	230,000LB
THRUST DURATION	500 SEC	500 SEC	500 SEC
SPECIFIC IMPULSE (LB-SEC/LB)	418 MIN	419 MIN	419 MIN
ENGINE WEIGHT DRY	3,480 LB	3,480 LB	3,492 LB
ENGINE WEIGHT BURNOUT	3,609 LB	3,609 LB	3,621 LB
EXIT TO THROAT AREA RATIO	27.5 TO 1	27.5 TO 1	27.5 TO 1
PROPELLANTS	LOX&LH <sub>2</sub>	LOX&LH <sub>2</sub>	LOX&LH <sub>2</sub>
MIXTURE RATIO	5.00±2%	5.50±2%	5.50±2%
CONTRACTOR: NAA/ROCKETDYNE			
VEHICLE APPLICATION:			
SAT IB/S-IVB STAGE (ONE ENGINE)			
SAT V/S-II STAGE (FIVE ENGINES)			
SAT V/S-IVB STAGE (ONE ENGINE)			

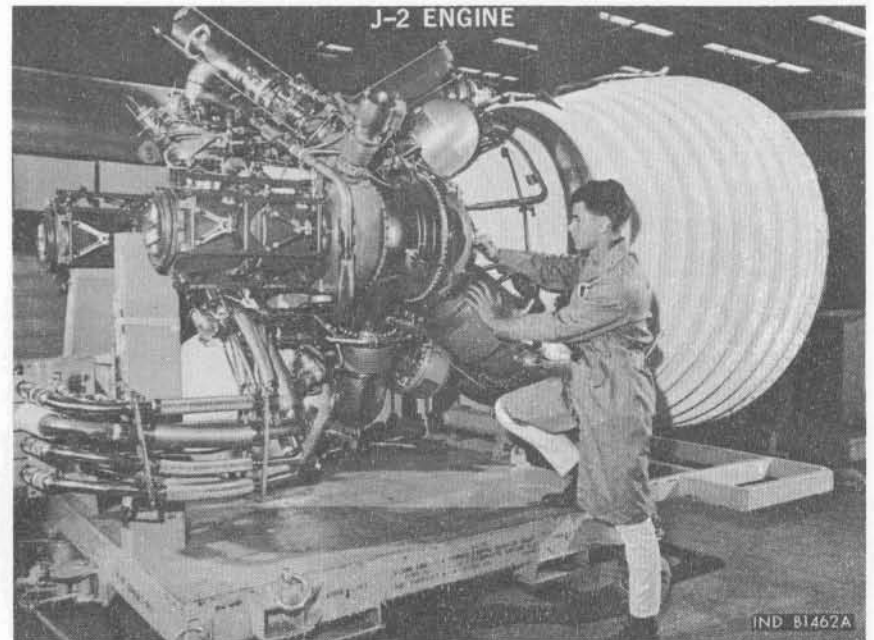
IND B1411D

# J-2 ENGINE SIMPLIFIED SCHEMATIC

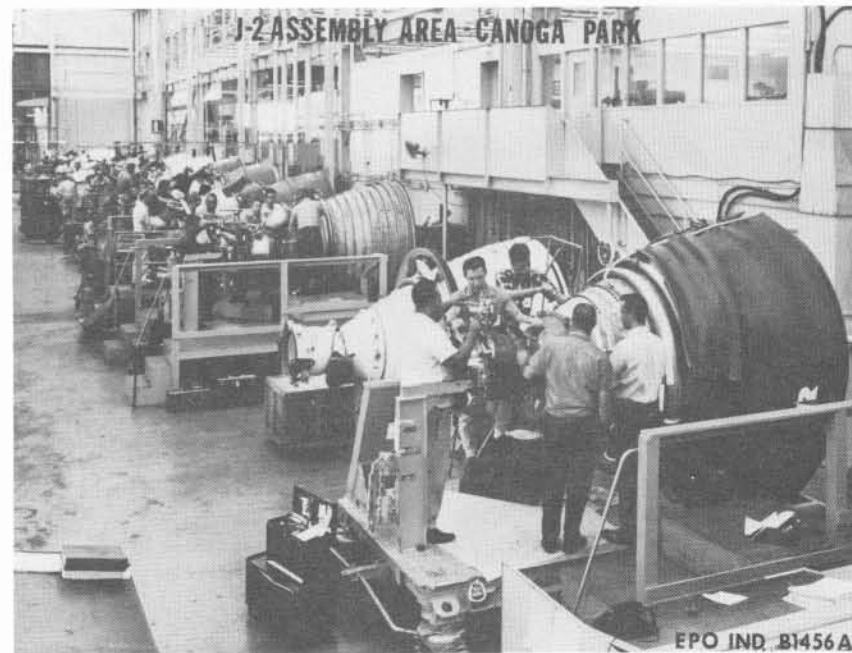
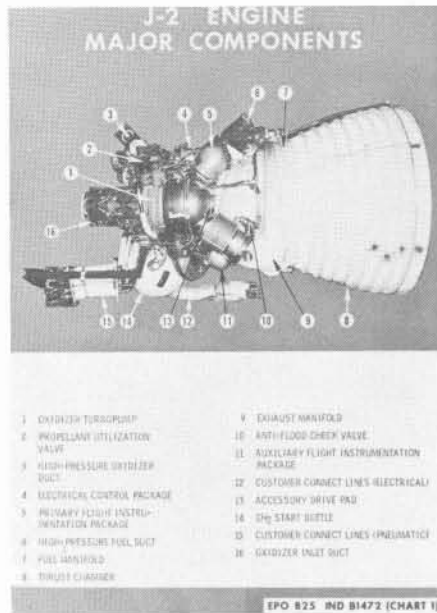


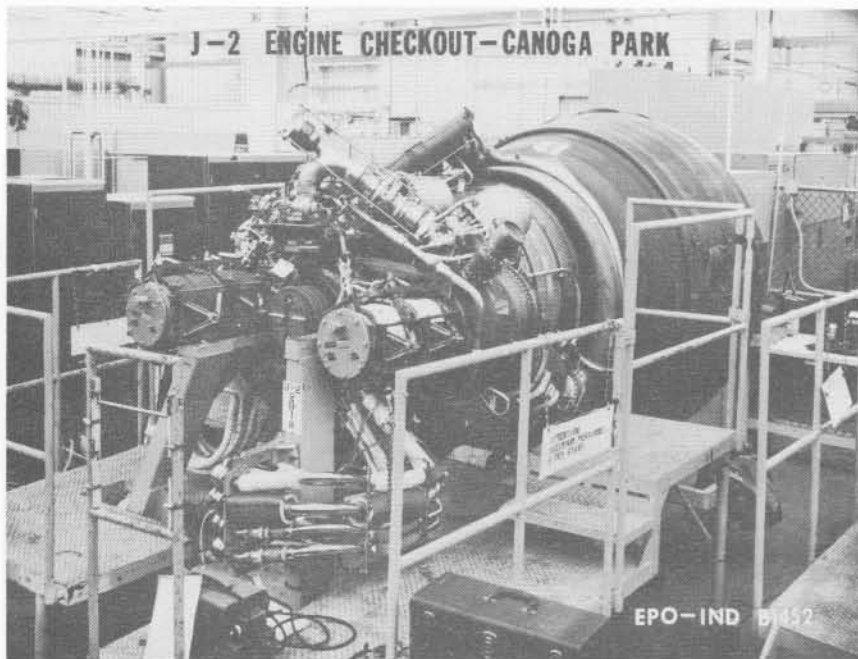
EPO 279 IND B141B

# J-2 ENGINE



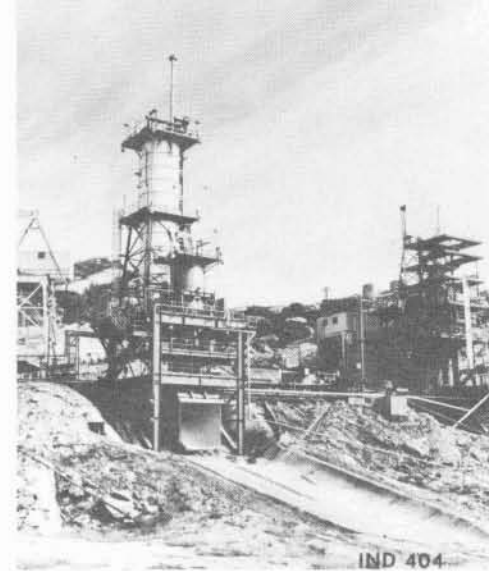
IND B1462A



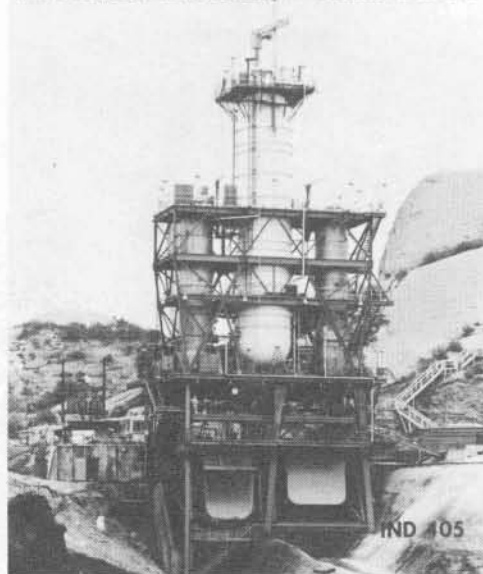




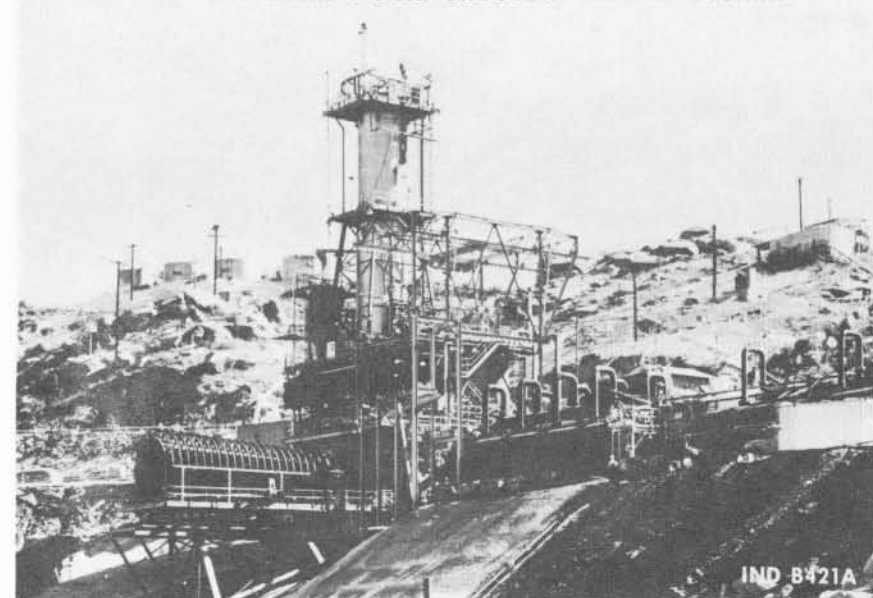
**J-2 VERTICAL TEST STAND 2 - SANTA SUSANA**



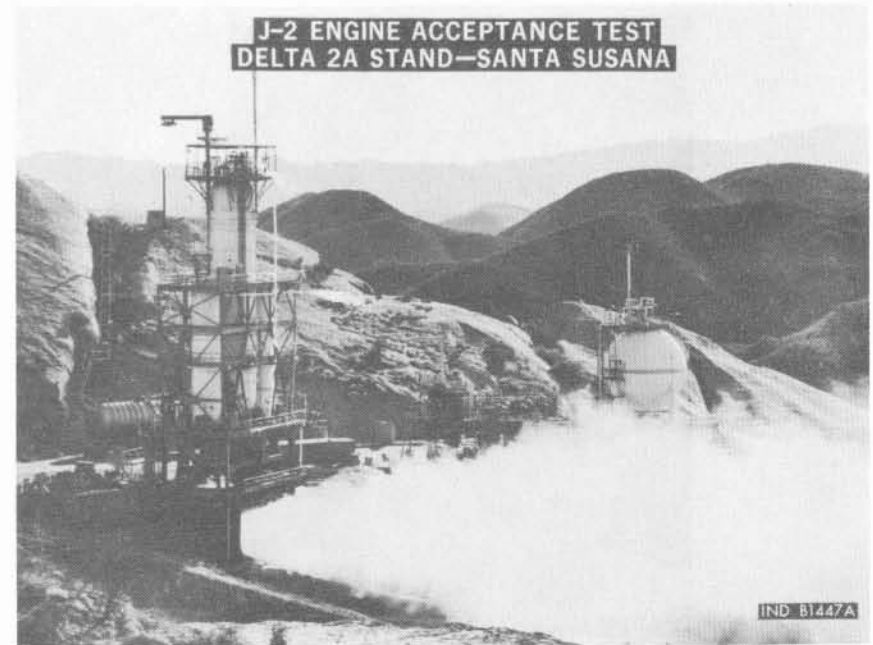
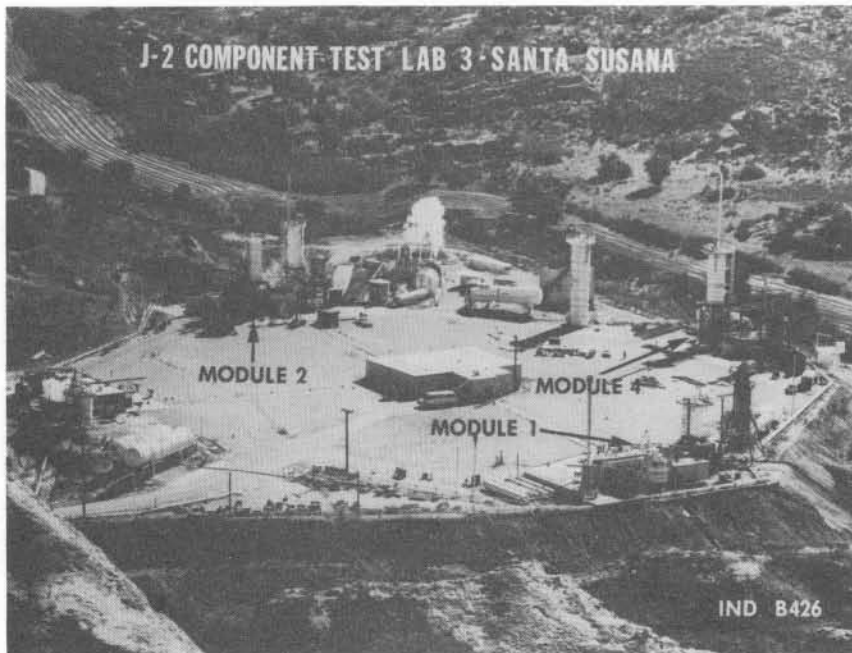
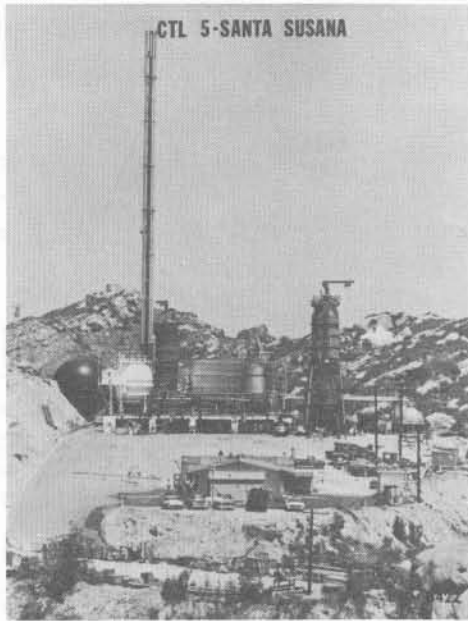
**J-2 DELTA 2 TEST STAND - SANTA SUSANA**

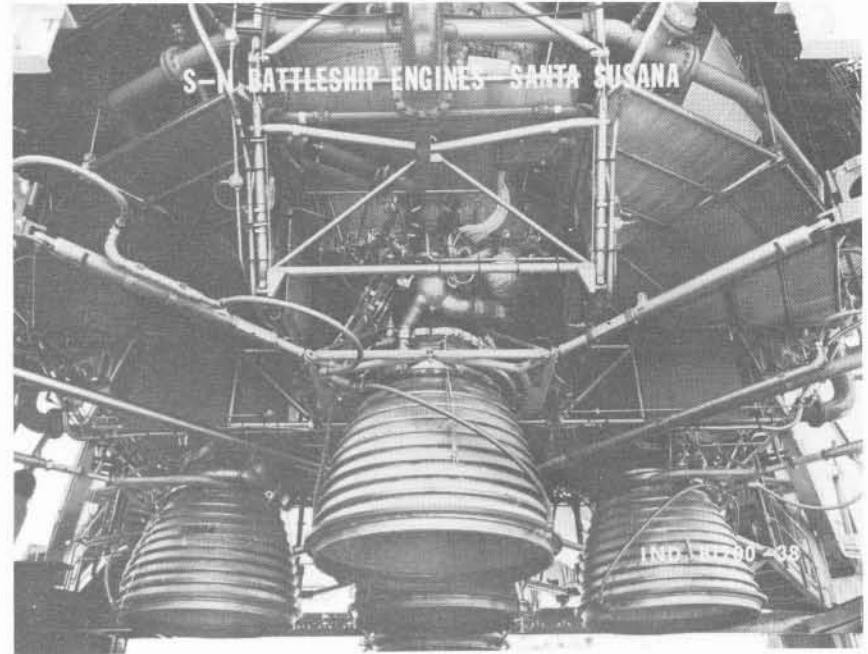
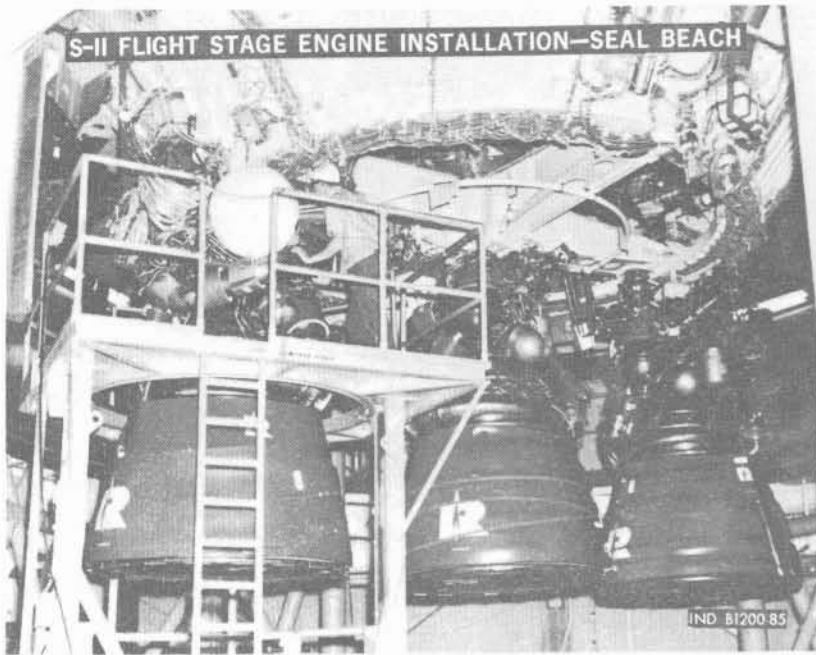


**VERTICAL TEST STAND 3 WITH DIFFUSER - SANTA SUSANA**

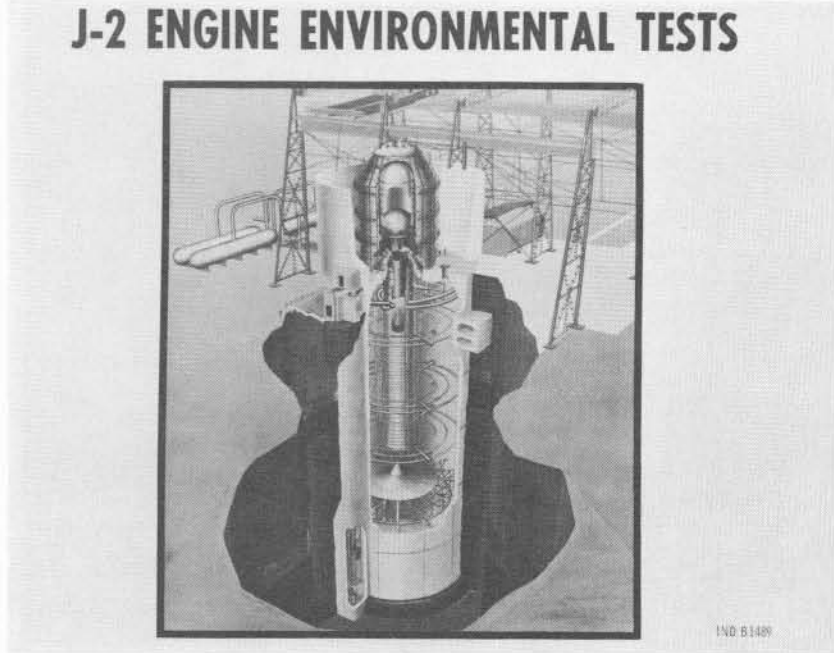












**RL10 ENGINE**

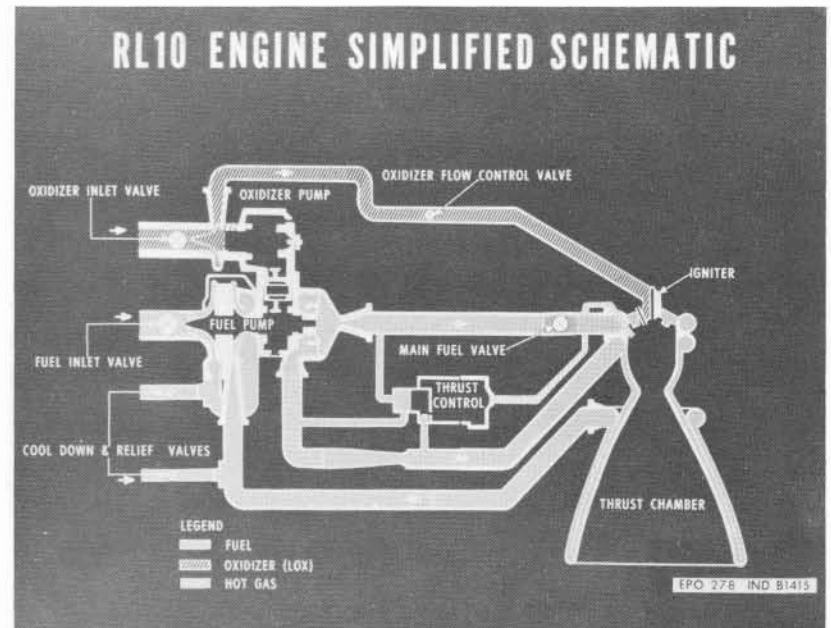
68 IN.

39 IN.

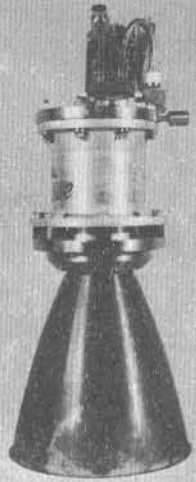
**THRUST - 15,000 LB (ALTITUDE)**  
**THRUST DURATION - 470 SEC**  
**SPECIFIC IMPULSE - 433 SEC**  
**ENGINE WT DRY - 298 LB**  
**EXIT-TO-THROAT AREA RATIO - 40 TO 1**  
**PROPELLANTS - LOX & LH<sub>2</sub>**  
**PROPELLANT FLOW RATE - 35 LB/SEC**

**CONTRACTOR - PRATT & WHITNEY**  
**SYSTEM - SAT I/S-IV (6 ENGINES)**  
**CENTAUR (2 ENGINES)**

I-RM-D IND B1410B



# C-1 ENGINE

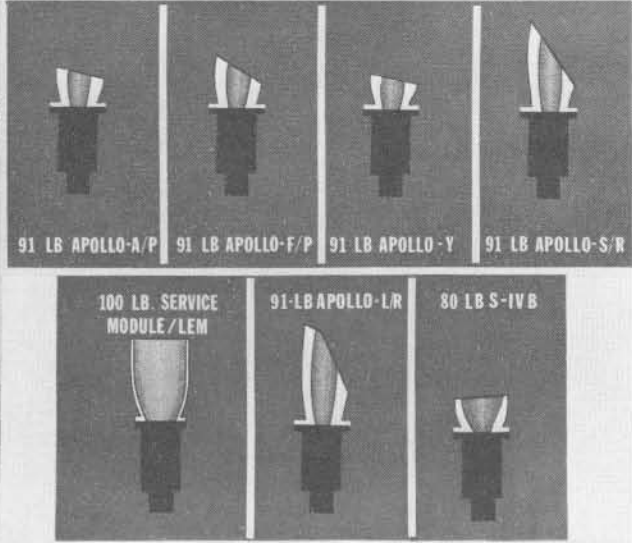


## EXTERNAL ENGINE APPLICATION

THRUST	100 lb
THRUST DURATION	2000 sec
SPECIFIC IMPULSE	301 sec
ENGINE WEIGHT	
WITH BI-PROPELLANT VALVE	5.5 lb
WITH QUAD VALVE	9.8 lb
PROPELLANT	
TYPE IGNITION	HYPERGOLIC
OXIDIZER	N <sub>2</sub> O <sub>4</sub>
FUEL	MMH OR 50% UDMH-50% N <sub>2</sub> H <sub>4</sub>
PROPELLANT FLOW RATE	.332 lb/sec
CONTRACTOR	THIOKOL-RMD

I-RM-D IND B1486

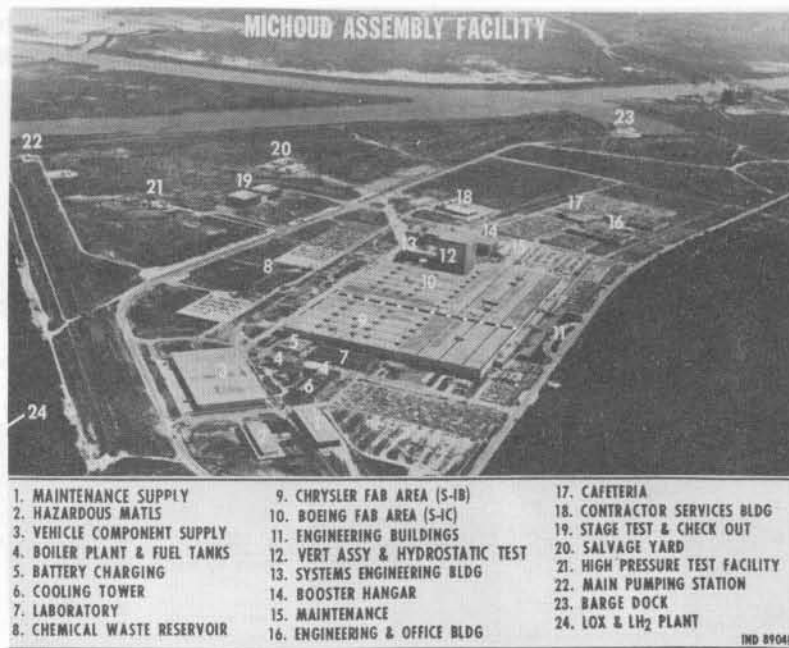
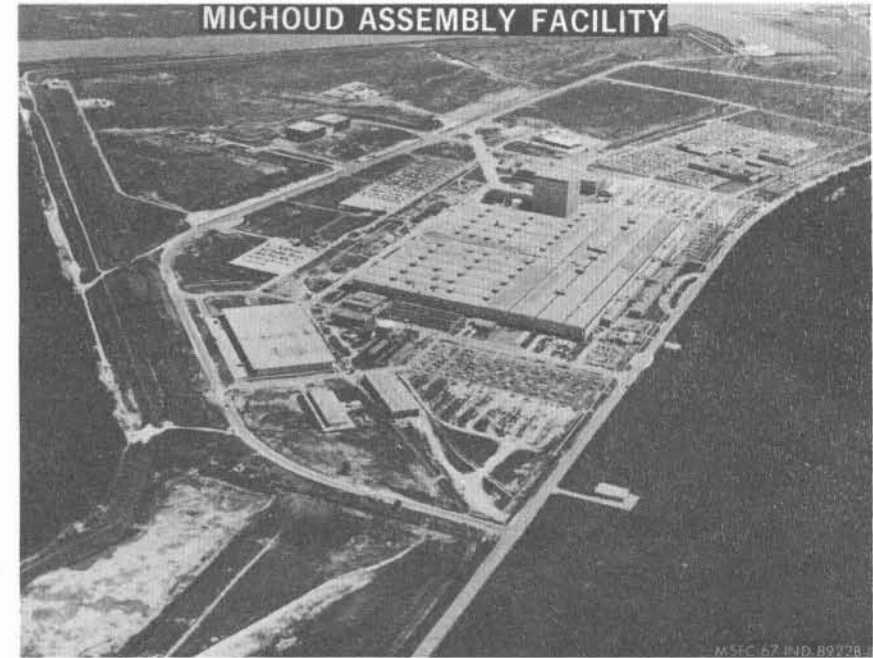
## NOZZLE CONFIGURATIONS



IND B1465A



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### MSFC - MICHOU ASSEMBLY FACILITY GENERAL DATA

FACILITIES		STAGE ASSEMBLY STATUS	
BUILDING OR AREAS	SQUARE FEET	STAGE	STATUS
ADMINISTRATION BUILDING	90,010	S-IB-1	LAUNCHED FEB 26, 1966
ENGINEERING BUILDING	119,807	S-IB-2	LAUNCHED AUG 25, 1966
ENGINEERING & OFFICE BUILDING	541,833	S-IB-3	LAUNCHED JULY 5, 1966
MANUFACTURING BUILDINGS	2,022,352	S-IB-4	PRE-LAUNCH CHECKOUT AT KSC
TRANSPORTATION BUILDING	2,486	S-IB-5	MICHOU STORAGE
MAINTENANCE SUPPLY BUILDING	34,661	S-IB-6	MICHOU STORAGE
MISCELLANEOUS	673,713	S-IB-7	RE-VERIFICATION CHECKOUT
TOTAL	3,483,862	S-IB-8	PREP FOR SHIP TO KSC
CAPITAL VALUE-FACILITIES & EQUIPMENT		S-IB-9	POST STATIC MOD
S-IC (BOEING FUNDED) FACILITIES	\$14,958,000	S-IB-10	STATIC TEST-MSFC
EQUIPMENT	\$27,094,000	S-IB-11	PRE STATIC CHECKOUT-MICHOU
S-IB (CHRYSLER FUNDED) FACILITIES	\$7,373,000	S-IB-12	FINAL ASSEMBLY
EQUIPMENT	\$11,350,000	S-IC-D	MTF STORAGE
MSFC FUNDED FACILITIES	\$26,255,000	S-IC-F	MICHOU STORAGE
MASON-RUST EQUIPMENT FACILITIES	\$7,635,000	S-IC-3	MICHOU STORAGE
	\$2,703,000	S-IC-4	ACCEPTANCE TEST-MTF
PERSONNEL		S-IC-5	CHECKOUT
CIVIL SERVICE	231	S-IC-6	HORIZONTAL INSTALLATION
BOEING	4,208	S-IC-7	VERTICAL ASSEMBLY
CHRYSLER	2,594	S-IC-8	ASSEMBLY
MASON-RUST	761	S-IC-9	SUB-ASSEMBLY OPERATIONS
CONTRACT VALUE *		S-IC-10	SUB-ASSEMBLY OPERATIONS
BOEING (DESIGN, MANUFACTURE, ASSEMBLE & TEST 15 S-IC STAGES)	\$1,006,998,765	S-IC-11	SUB-ASSEMBLY OPERATIONS
CHRYSLER (MANUFACTURE, ASSEMBLE & TEST 2 S-IB 12 S-IB STAGES)	\$334,260,822		
MASON-RUST (PROVIDE COMMON SERVICES TO GOVT. & CONTRACTORS ASSIGNED TO MICHOU)	\$60,902,252		
COMPUTER OPERATIONS-SLIDELL			
PERSONNEL			
CIVIL SERVICE	7		
LING-TEMCO-VOUGHT	250		
CONTRACT VALUE			
LING-TEMCO-VOUGHT	9,195,000		
(OPERATE CENTRAL COMPUTER FACILITY SUPPORTING MICHOU AND MTF)			

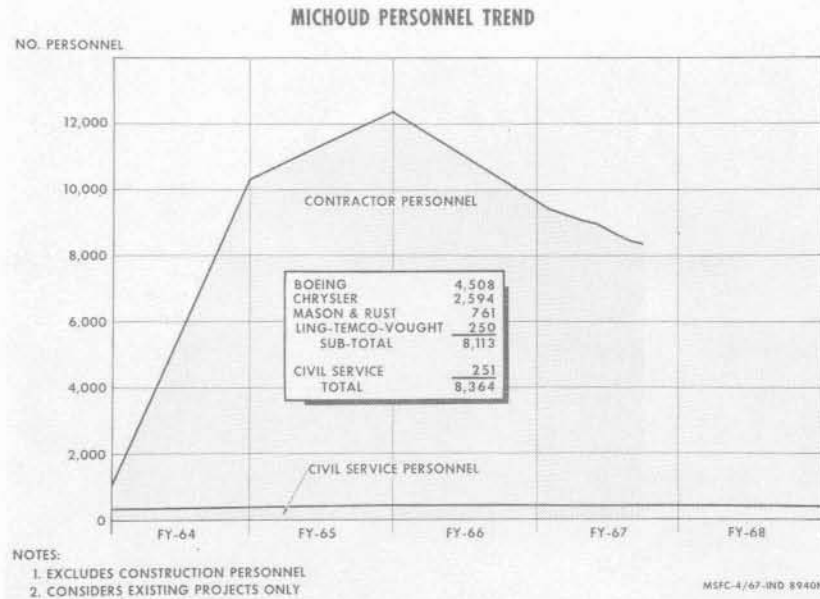
\*EXCLUDES C OF F AND EQUIPMENT.

MSFC-4/1/67-IND 8902W

**MSFC/MICHOUD ASSEMBLY FACILITY  
SATURN LAUNCH VEHICLE PRODUCTION SCHEDULES**  
DELIVERY DATE TO KSC

	FY-66			FY-67			FY-68			FY-69			FY-70			FY-71		
	CT-65	CT-66	CT-67	CT-67	CT-68	CT-69	CT-68	CT-69	CT-70	CT-70	CT-71	CT-70	CT-71	CT-71	CT-72	CT-72	CT-73	
<b>SATURN I, S-1</b>	COMPLETED																	
<b>SATURN IB, S-1B</b>	1	2	3	4	5	6	7	8	9	10	11	12						
<b>SATURN V, S-1C</b>					3	4	5	6	7	8	9	10	11	12	13	14	15	

1-66-D JAN 1967 IND 8899M



**MICHOUD ASSEMBLY FACILITY  
ECONOMIC IMPACT**

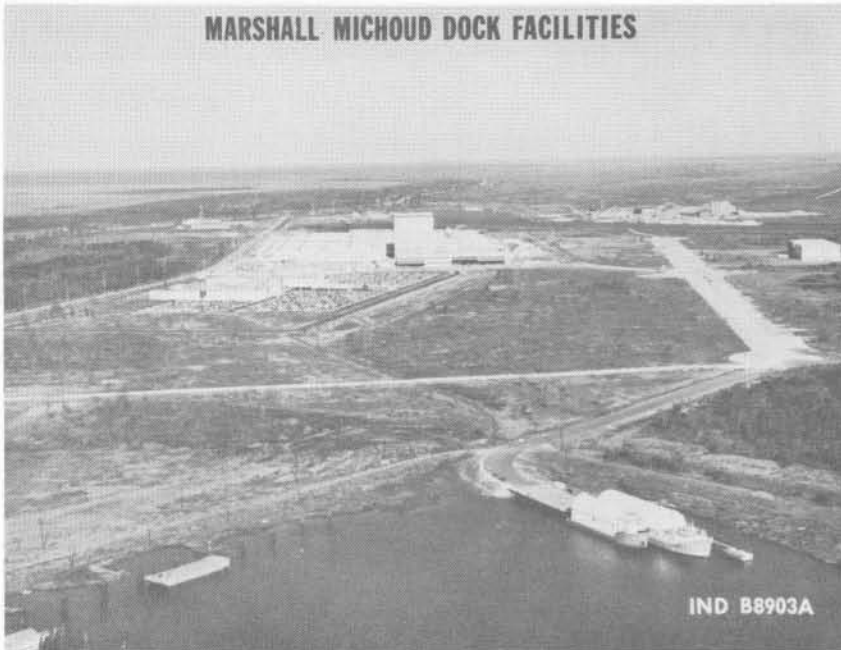
<b>NEW JOBS</b>	
MICHOUD EMPLOYEES	11,000
CONSTRUCTION WORKERS	1,000
COLLATERAL INDUSTRIES	5,000
SERVICE INDUSTRIES	10,000
<b>TOTAL</b>	<b>27,000</b>
<b>SALARIES AND WAGES</b>	
MICHOUD EMPLOYEES	\$94,000,000
CONSTRUCTION WORKERS	6,000,000
COLLATERAL INDUSTRIES	35,000,000
SERVICE INDUSTRIES	50,000,000
<b>TOTAL</b>	<b>\$185,000,000</b>
ESTIMATED RETAIL SALES	\$123,000,000
ANNUAL VISITORS (1966)	30,000

JAN 1967 IND 88944A





# MARSHALL MICHOD DOCK FACILITIES



IND B8903A

# MICHOD ASSEMBLY FACILITY SITE PLAN



### MANUFACTURING AND ASSEMBLY

1. BOOSTER HANGAR
2. MANUFACTURING
3. LABORATORY
4. BATTERY CHARGING & STORAGE
5. BOILER HOUSE
6. COOLING TOWER
7. VEHICLE COMPONENT SUPPLY
8. MAINTENANCE SUPPLY
9. HAZARDOUS MATERIAL STORAGE

### TEST FACILITIES

10. S-IC STAGE TEST & CHECKOUT FACILITY

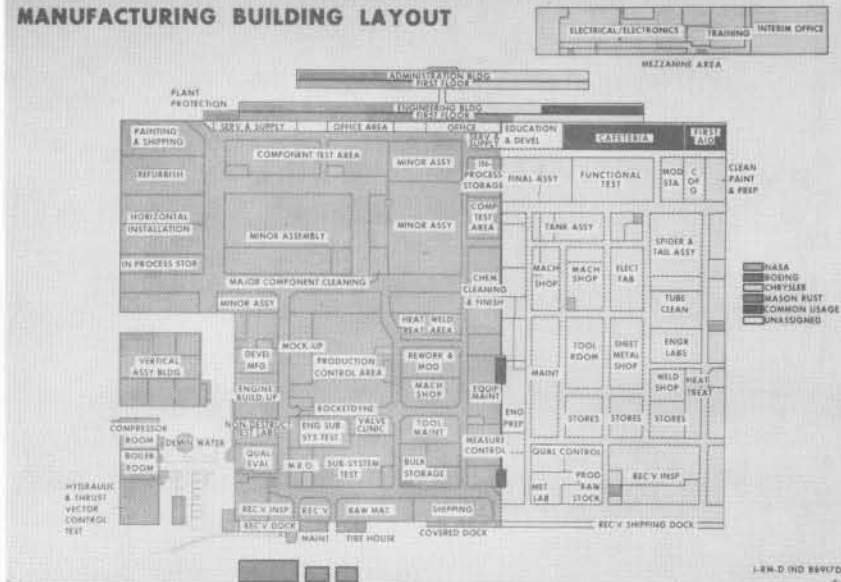
11. HIGH PRESSURE TEST FACILITY
12. VERTICAL ASSEMBLY & HYDROSTATIC TEST
13. SYSTEMS ENGINEERING

### ENGINEERING & ADMINISTRATION

14. OFFICE AND ENGINEERING BUILDING
15. CAFETERIA
16. CONTRACTOR SERVICES BUILDING
17. ADMINISTRATION
18. ENGINEERING
19. MAINTENANCE SHOP
20. SATURN BARGE DOCK
21. GUARD HOUSE
22. MAIN PUMP STATION
23. PUMP STATION NO. 2
24. PUMP STATION NO. 3
25. MAIN SUBSTATION
26. WEST WATER SUBSTATION
27. PAINT SHOP
28. CHEMICAL WASTE LAGOON
29. CHEMICAL WASTE WELL (PROPOSED)
30. SALVAGE YARD
31. TRANSPORTATION

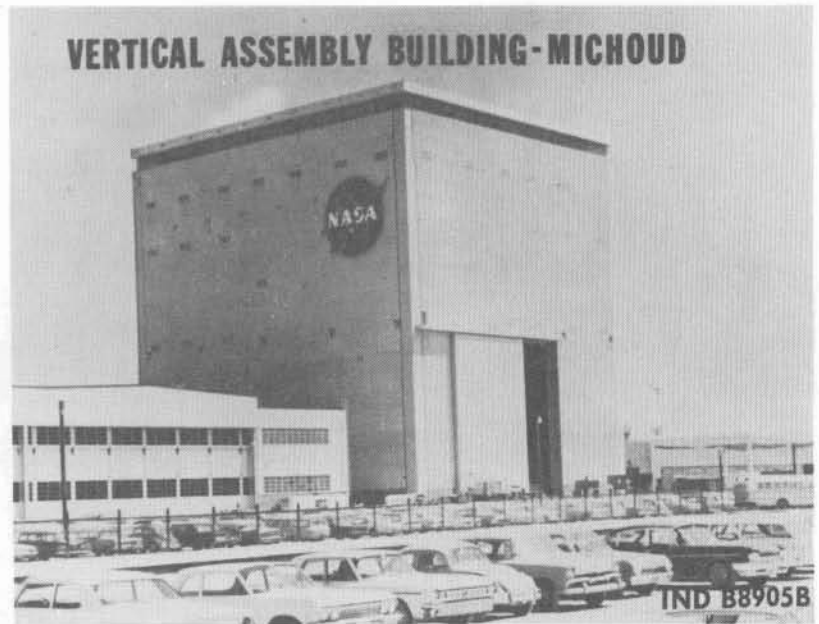
IND B8943

# MICHOD ASSEMBLY FACILITY MANUFACTURING BUILDING LAYOUT

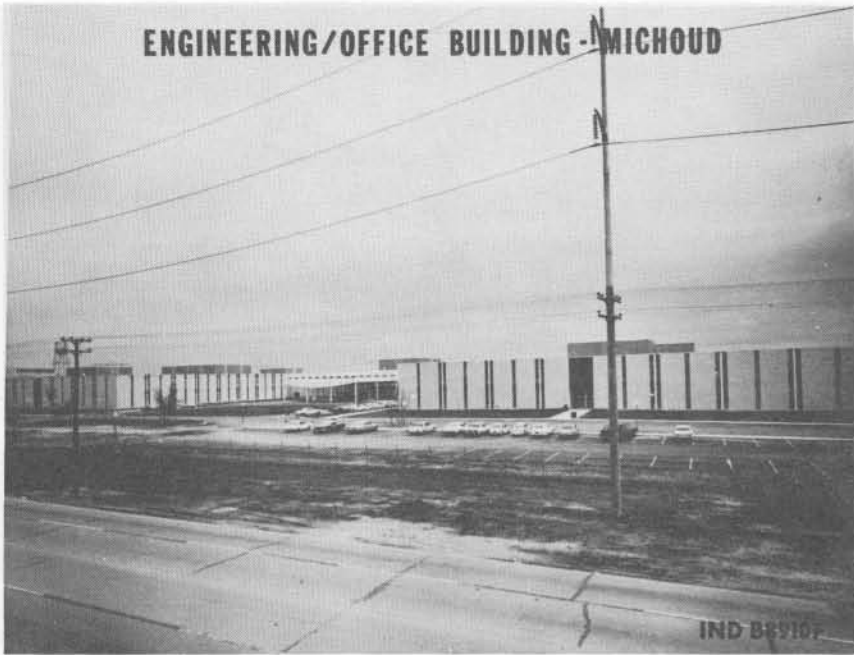


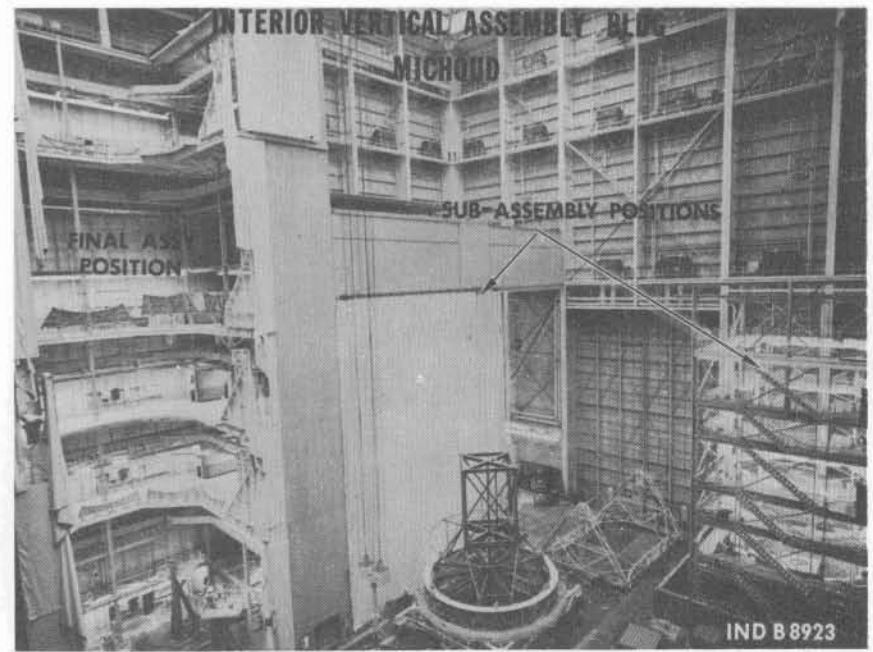
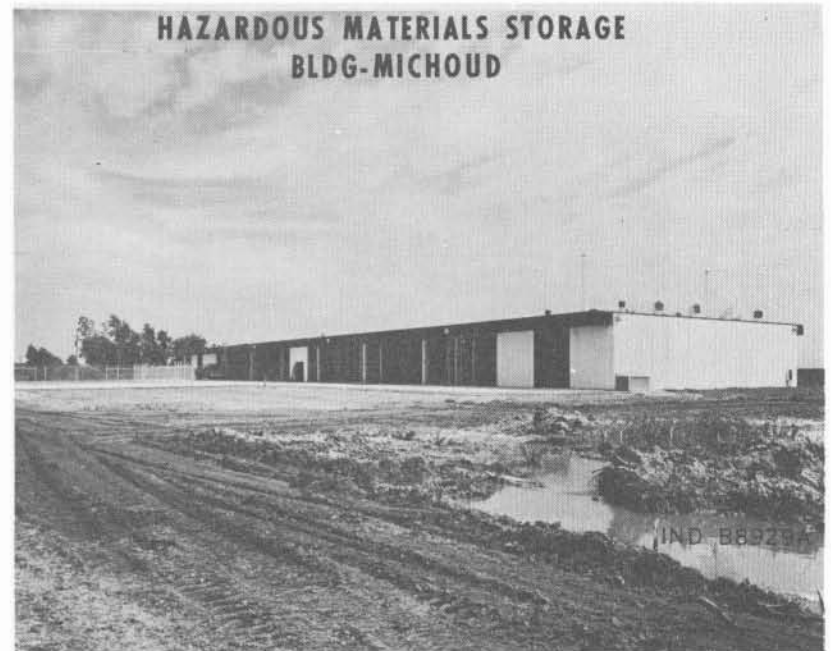
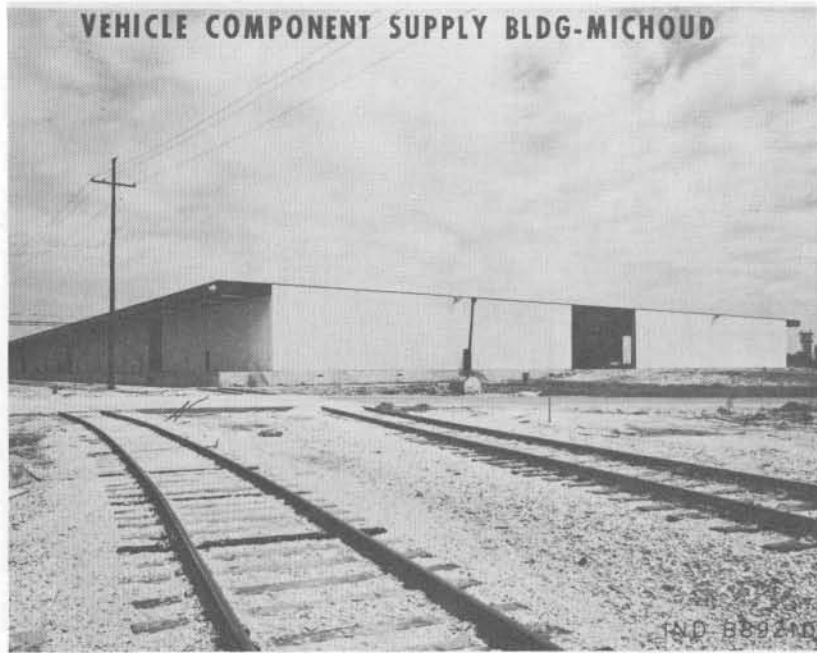
L.W.D. IND B8917D

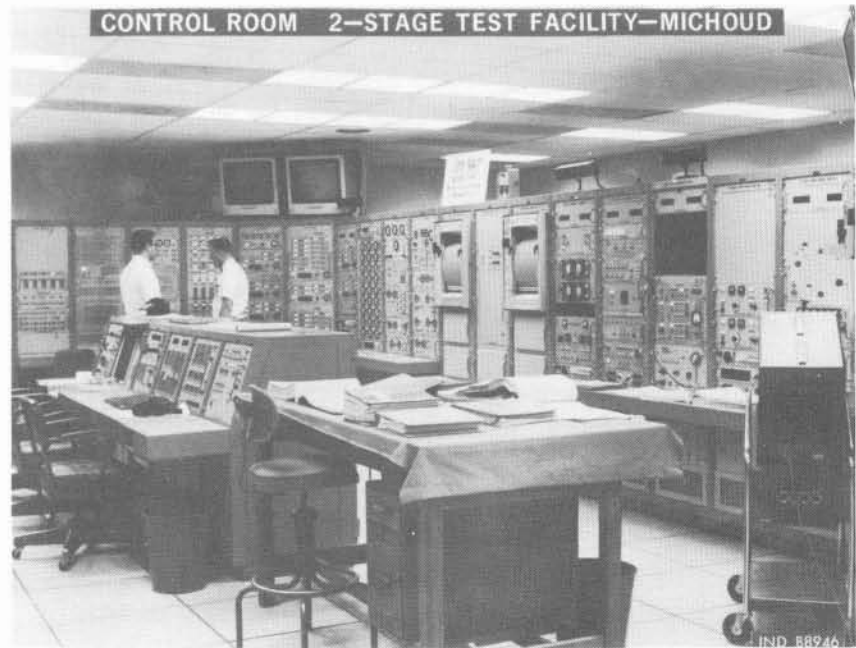
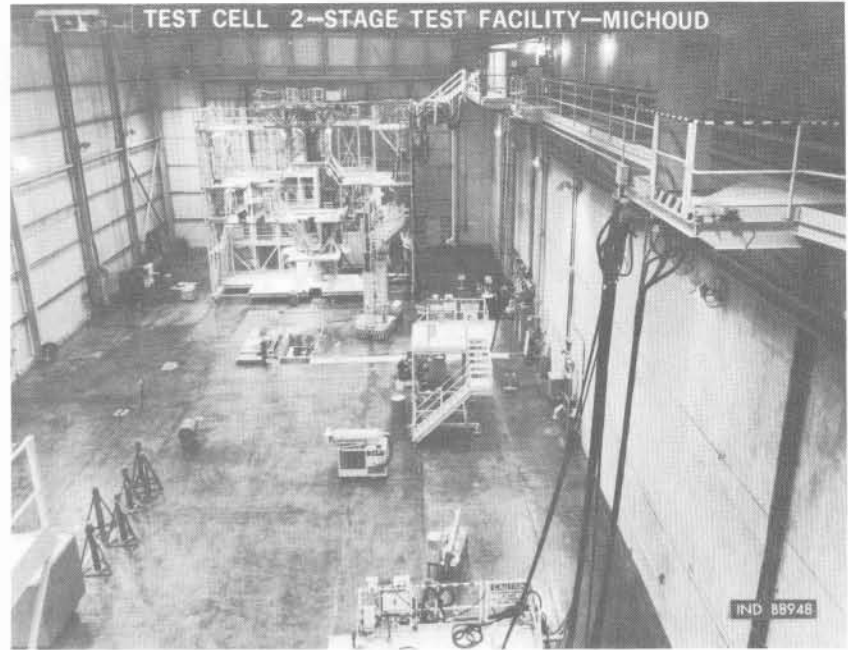
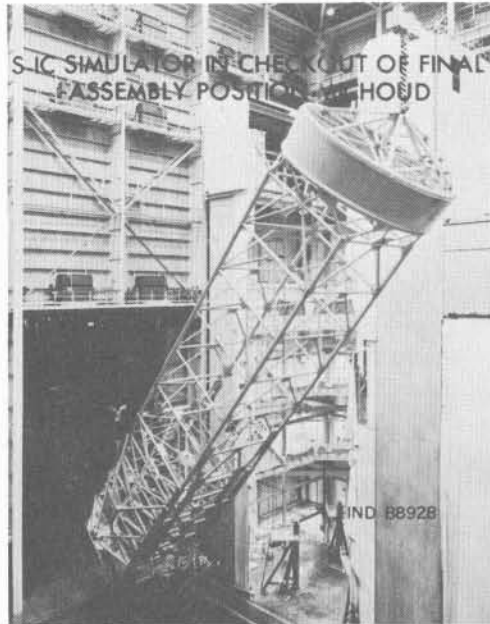
# VERTICAL ASSEMBLY BUILDING-MICHOD



IND B8905B









TELEMETRY ROOM 2-STAGE TEST FACILITY—MICHOU



IND 88947

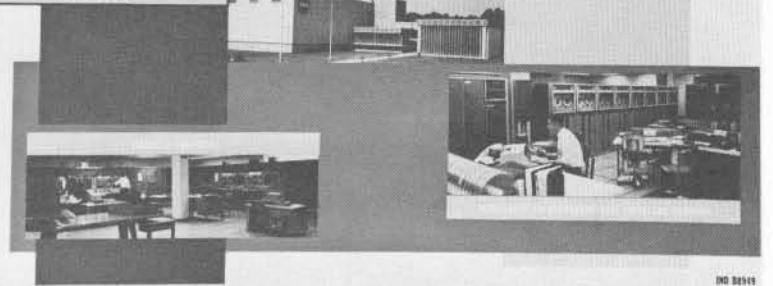


COMPUTER EQUIPMENT



COMPUTER SUPPORT EQUIPMENT

LARGE COMPUTER OPERATIONS FACILITY



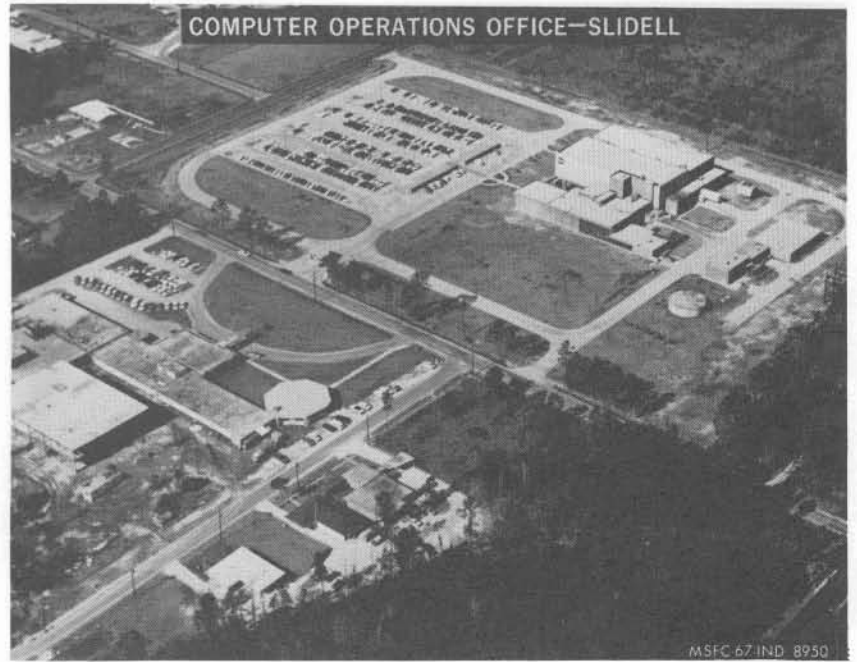
IND 88941

COMPUTER OPERATIONS OFFICE—SLIDELL



IND P8919D

COMPUTER OPERATIONS OFFICE—SLIDELL



MSFC 67 IND 8950

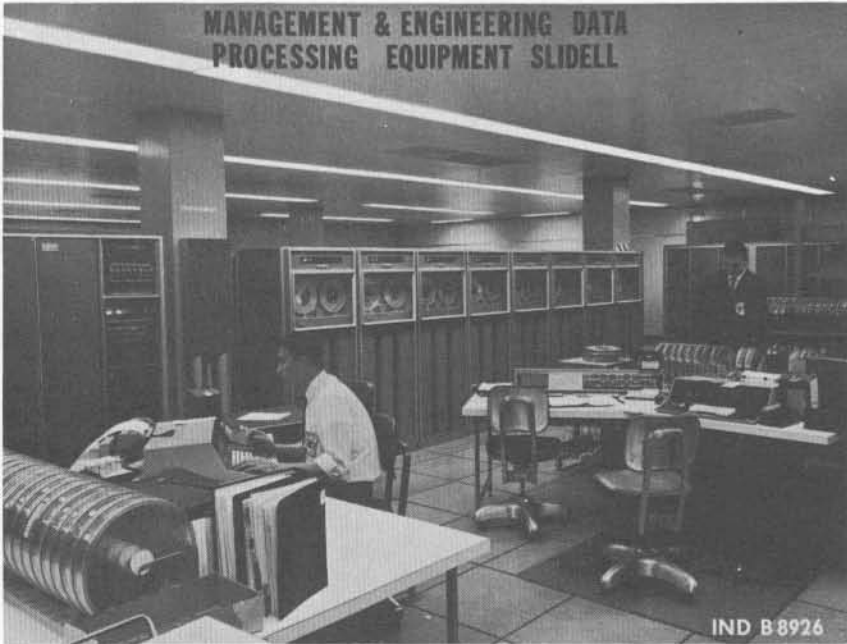
**COMPUTER SUPPORT EQUIPMENT - SLIDELL**



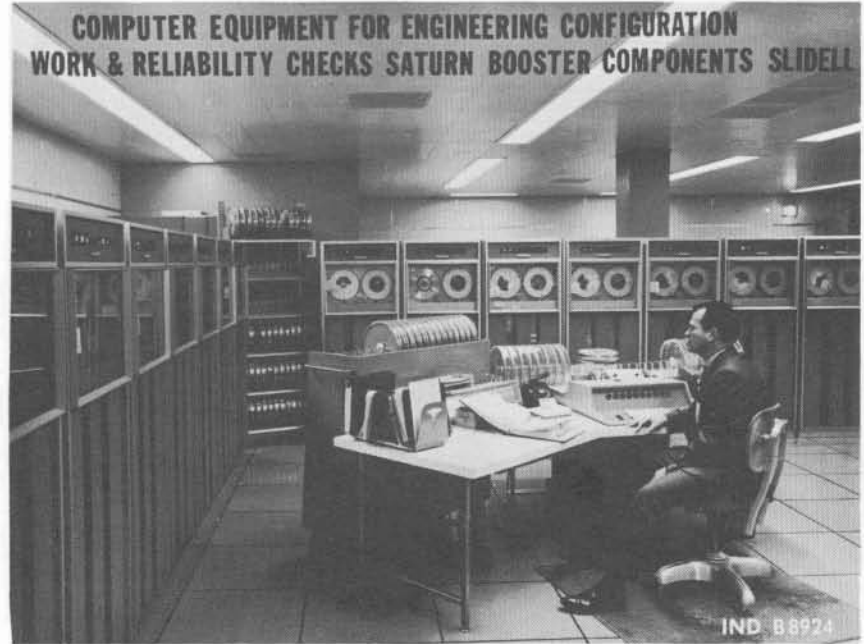
**COMPUTER EQUIPMENT TO SIMULATE CONDITIONS & DESIGN PROBLEMS OF SATURN BOOSTERS - SLIDELL**



**MANAGEMENT & ENGINEERING DATA PROCESSING EQUIPMENT SLIDELL**



**COMPUTER EQUIPMENT FOR ENGINEERING CONFIGURATION WORK & RELIABILITY CHECKS SATURN BOOSTER COMPONENTS SLIDELL**

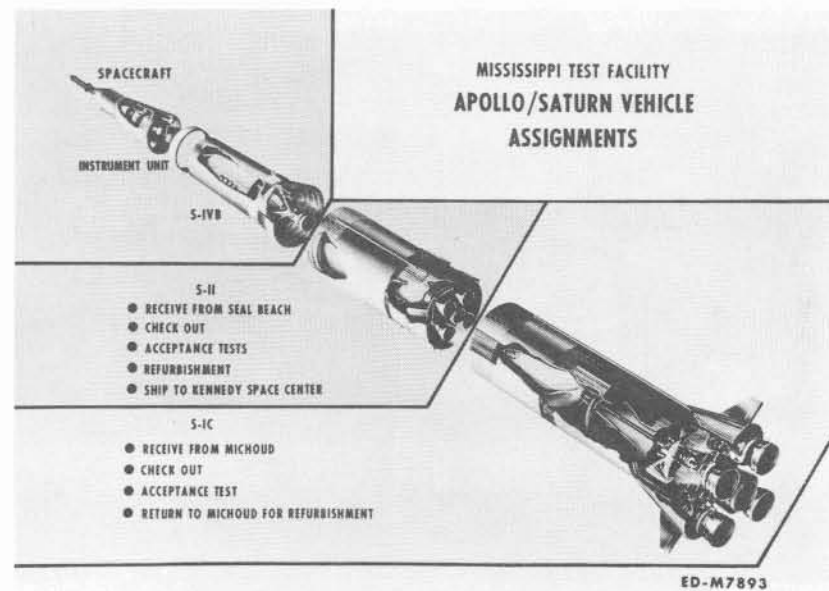
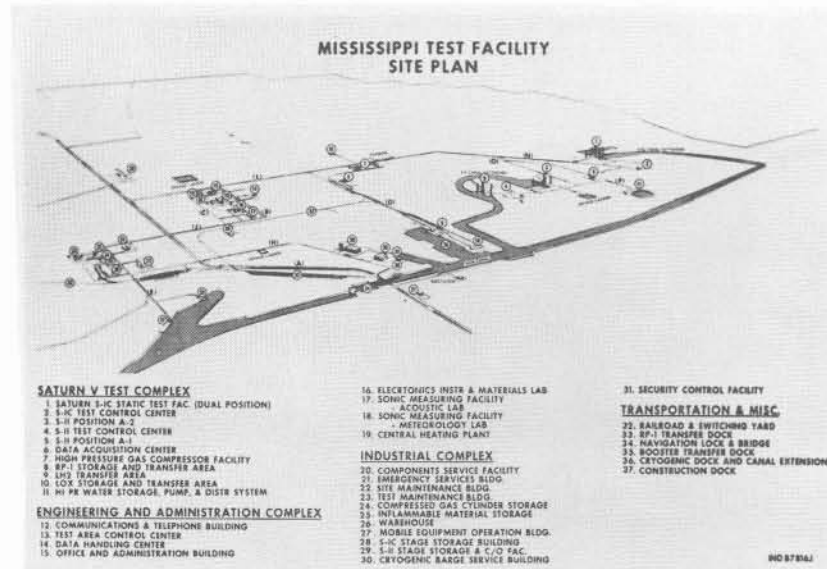


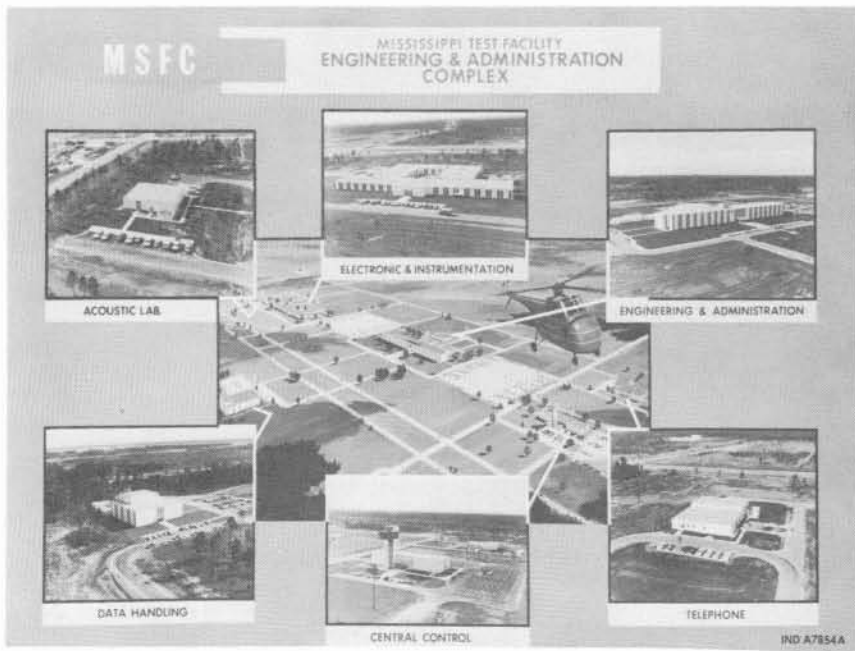




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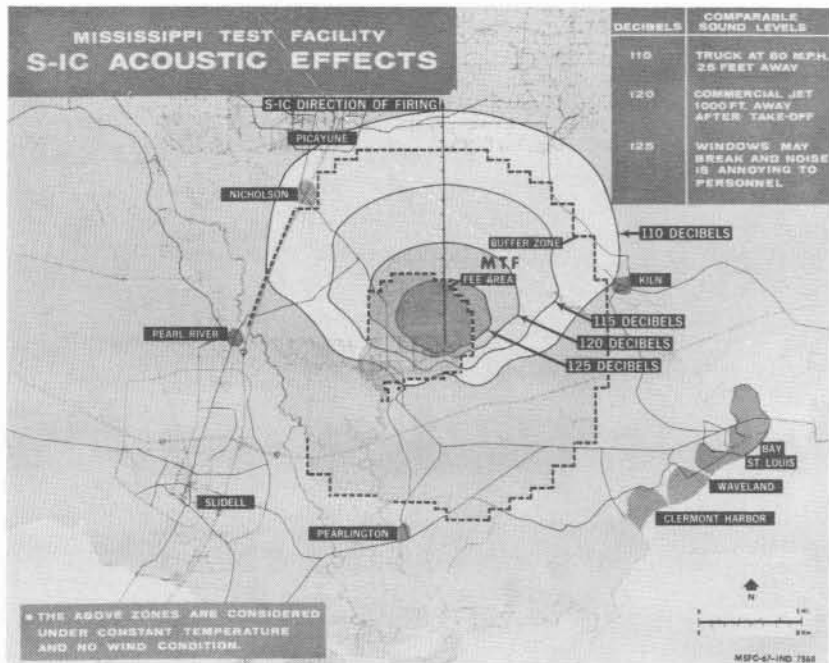
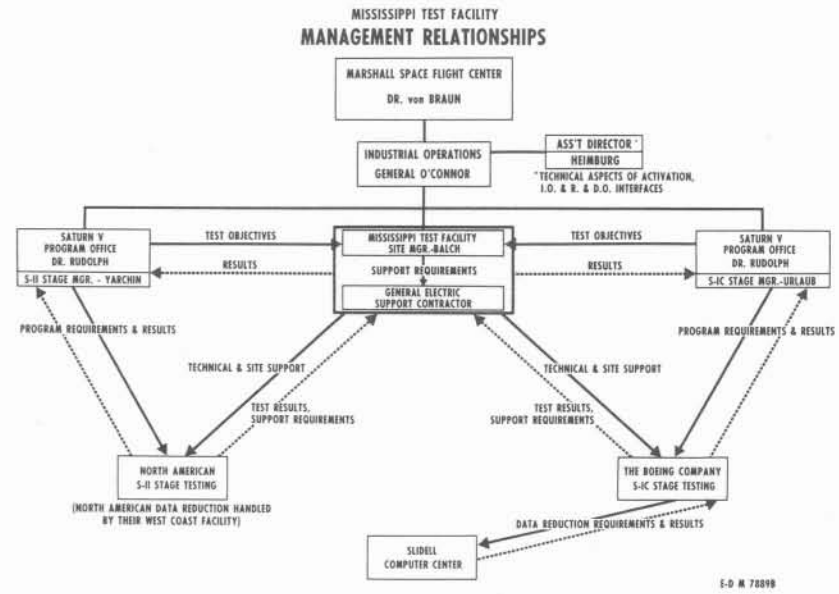
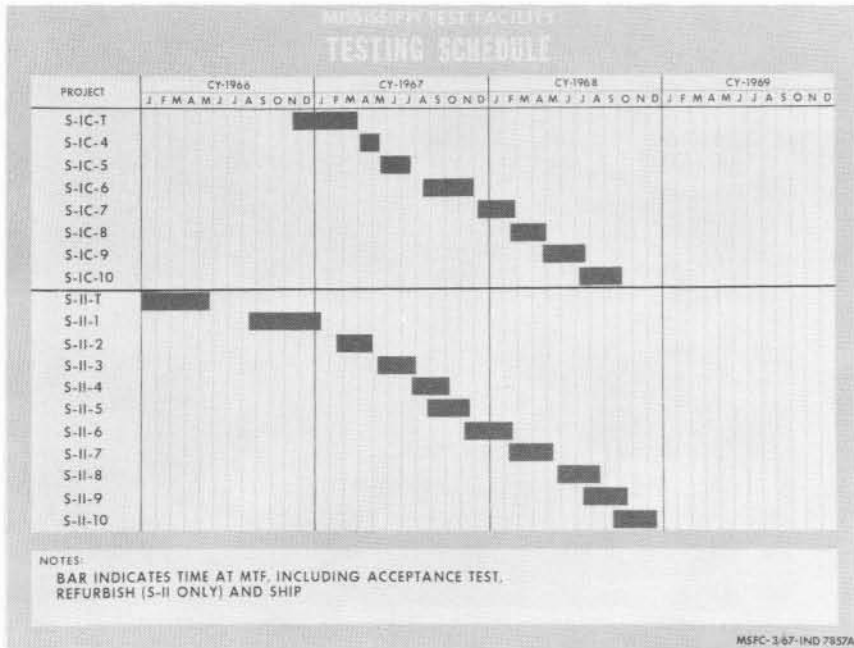
**MSFC-MISSISSIPPI TEST FACILITY  
GENERAL DATA**

LAND ACQUISITION			CONSTRUCTION STATUS				FACILITIES FUNDING	
AREA	ACREAGE	COST	PROJECT	PERCENT COMP	BOD	OPER	YEAR	FUNDED
FEE	13428	\$18,608,928	S-II A-1 STAND	100	FEB 67	MAY 67	THRU FY 63	103,331,800
			S-IC B-2 STAND	100	DEC 66	MAR 67	FY 64	105,112,500
			S-IC B-1 STAND	80	JUN 67	INDEF	FY 65	59,033,000
BUFFER	125,442		COMP SERVICE	100	FEB 67	INDEF		
							<b>TOTAL</b>	<b>267,477,300</b>

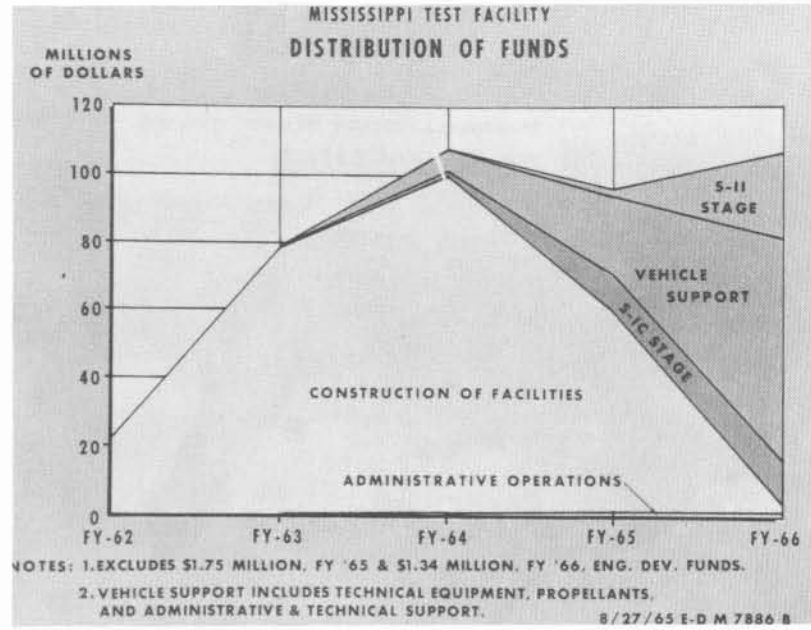
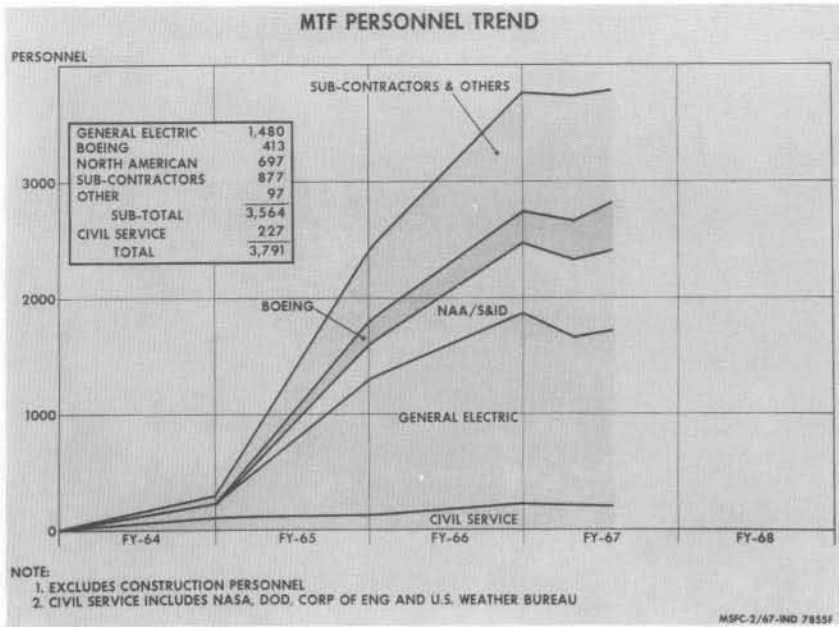
  

FIRINGS					PERSONNEL				
STAGE	TEST STAND	NO. OF FIRINGS	TOTAL DURATION	REMARKS	GOVERNMENT	PERSONNEL		TOTALS	
S-II-T	S-II-A-2	9	798 sec	SIX PARTIAL FIRINGS & THREE COMPLETE FIRINGS. FOUR FIRINGS PLANNED STAGE DESTROYED 5/28/66 DURING LEAK CHECKS.	NASA	101	MGMT		
S-II-T	S-II-A-2	2	747 sec	TWO FULL DURATION FIRINGS ON 12/7/66 AND 12/30/66	NASA-DOD	58	CLY ASSUR.		
S-IC-T	S-IC-B-2	2	75 sec	15-SEC FIRING ON 3/3/67 AND 60-SEC FIRING ON 3/17/67	U.S. WEATHER BUREAU	7	METEOR.		
					CORP OF ENG	42	CONSTR		
					<b>TOTAL</b>	<b>208</b>	<b>CONSTR MGMT</b>	<b>208</b>	
					<b>CONTRACTOR</b>	<b>(PRIME)</b>	<b>(SUB)</b>	<b>MISSION</b>	<b>208</b>
					GENERAL ELECTRIC	1476	661	SUPPORT	
					GENERAL ELECTRIC	76	63	TECH	
					BOEING	417	0	SYSTEMS	
					S & ID	748	13	S-IC	
					C of E CONSTR. CONTR	395	-	S-II	
					ROCKETDYNE	24	-	CONSTR	
					OTHERS	12	-	F-1, J-2	
					<b>TOTAL-PRIME</b>	<b>3148</b>		<b>3148</b>	
					<b>TOTAL-SUB</b>		<b>727</b>	<b>727</b>	
<b>GRAND TOTAL</b>								<b>4083</b>	

MSFC-3/67-IND 78265



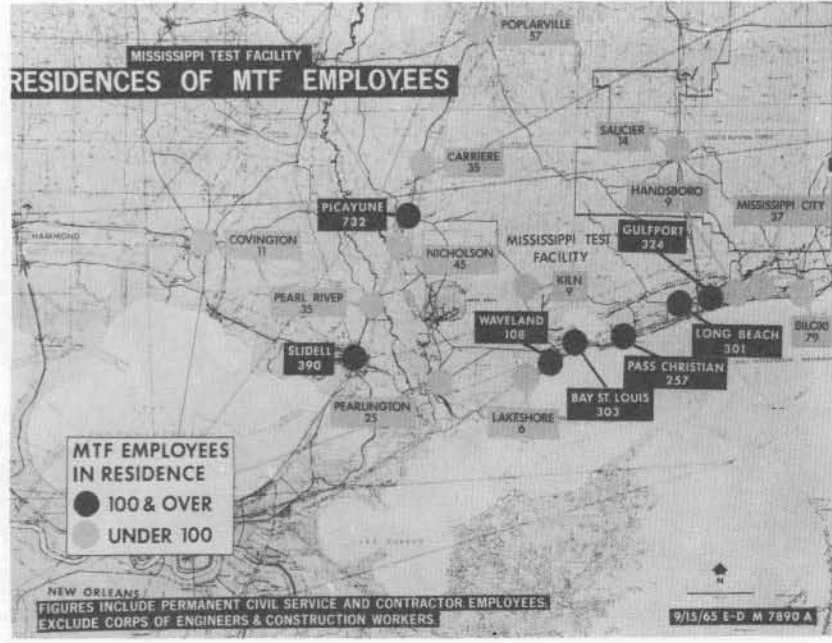


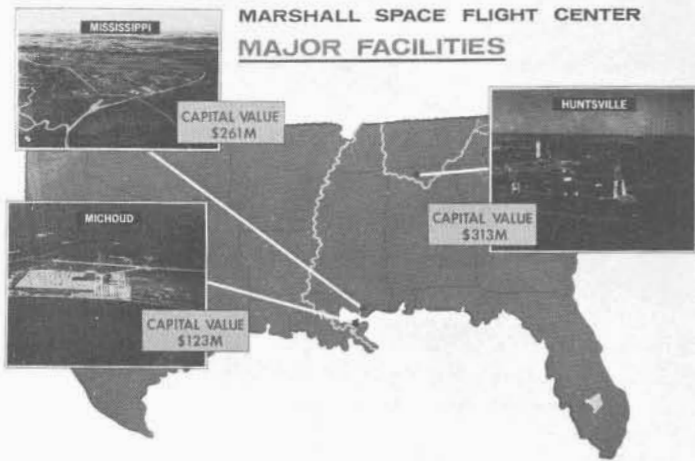


### MISSISSIPPI TEST FACILITY ECONOMIC IMPACT

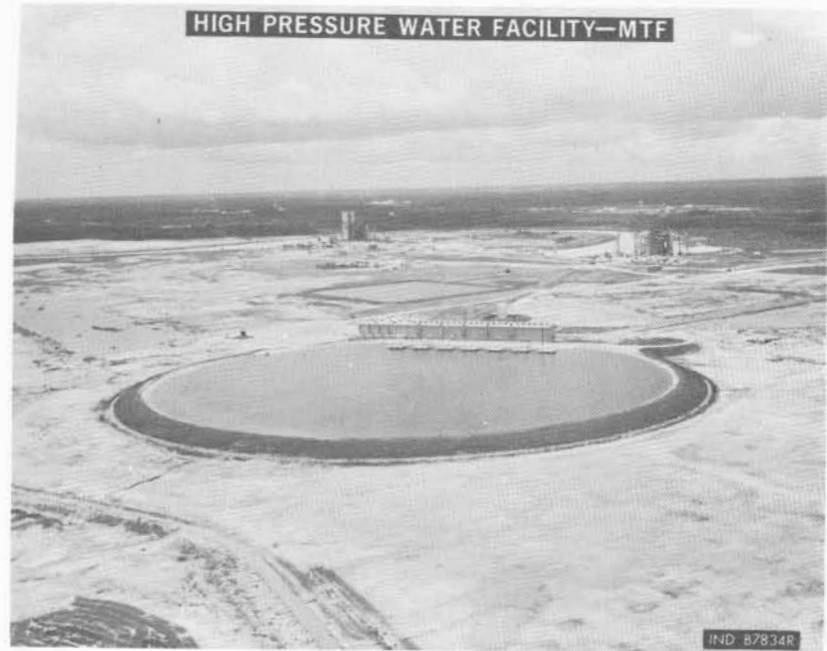
	STATE OF MISSISSIPPI	AREA TOTAL
<b>NEW JOBS</b>		
MTF EMPLOYEES (CIVIL SERVICE AND CONTRACTOR)	2,700	3,000
CONSTRUCTION WORKERS	2,300	2,600
COLLATERAL INDUSTRIES	600	700
SERVICE INDUSTRIES	3,400	3,800
<b>TOTAL</b>	<b>9,000</b>	<b>10,100</b>
<b>SALARIES AND WAGES</b>	\$64,989,000	\$72,210,000
<b>ESTIMATED RETAIL SALES</b>	\$38,993,400	\$43,326,000
<b>NEW RESIDENTS</b>	21,000	31,500
<b>ANNUAL VISITORS</b>	20,000	

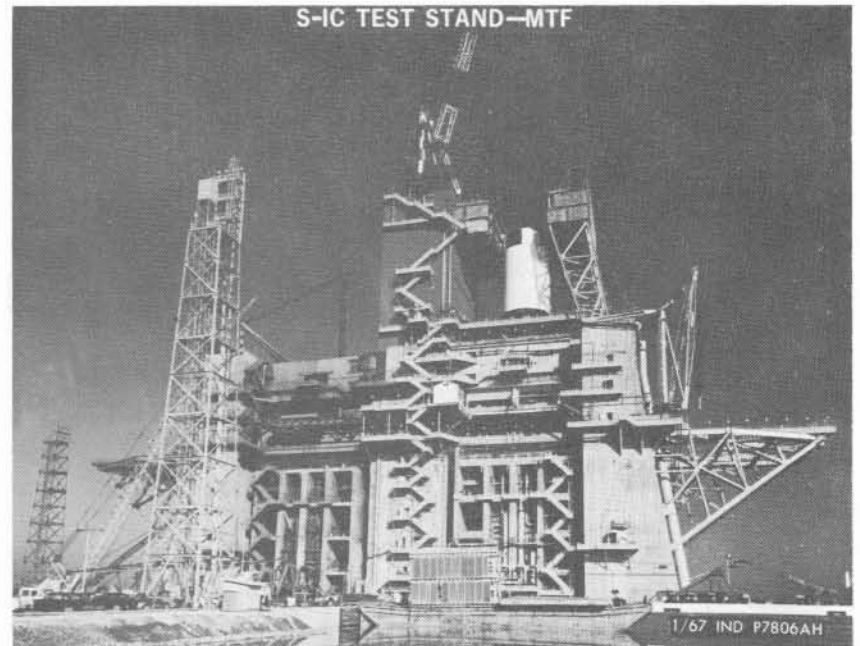
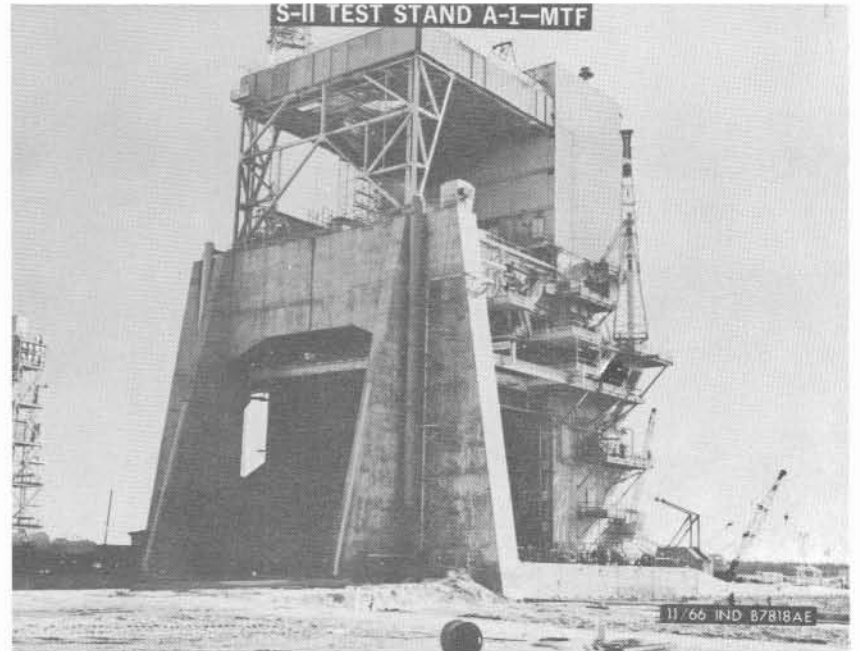
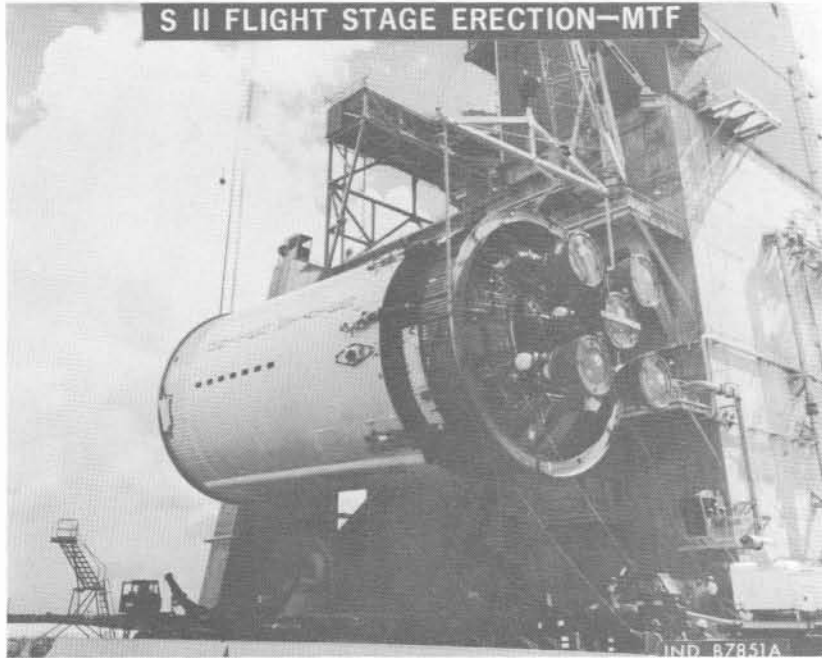
MARCH 1966 IND B7858

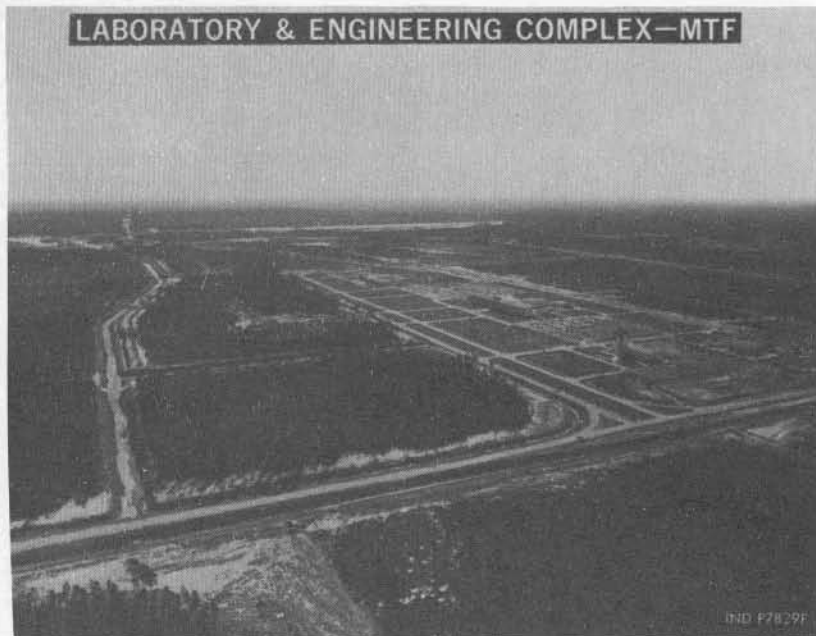
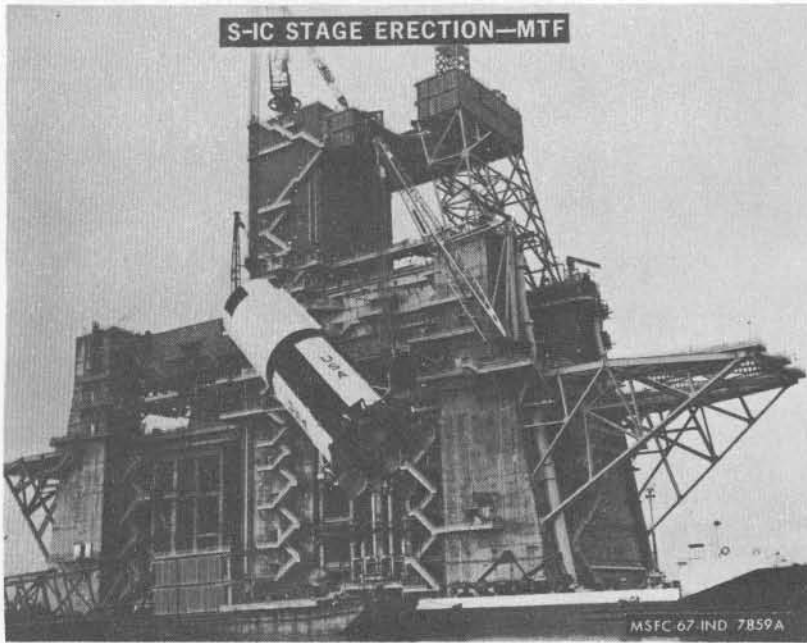




E-DM 7896  
NOV 6 1988 10 30 00 AM





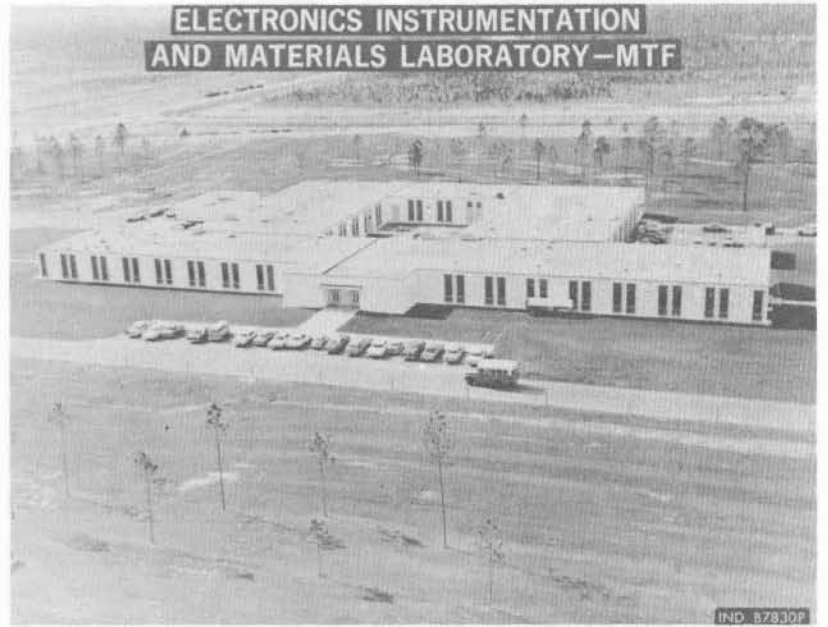




**LABORATORY & ENGINEERING BUILDING—MTF**



**ELECTRONICS INSTRUMENTATION  
AND MATERIALS LABORATORY—MTF**



**DATA HANDLING BUILDING—MTF**

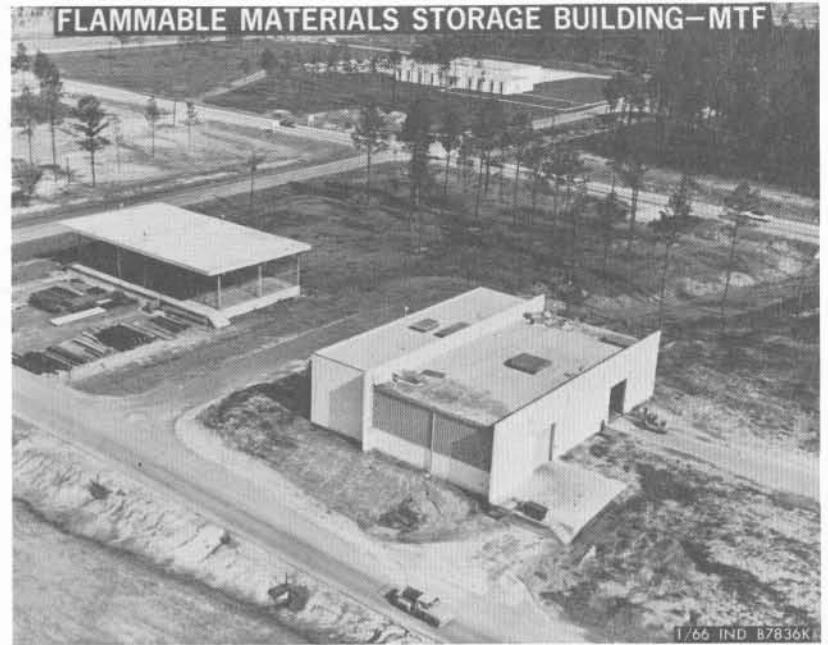


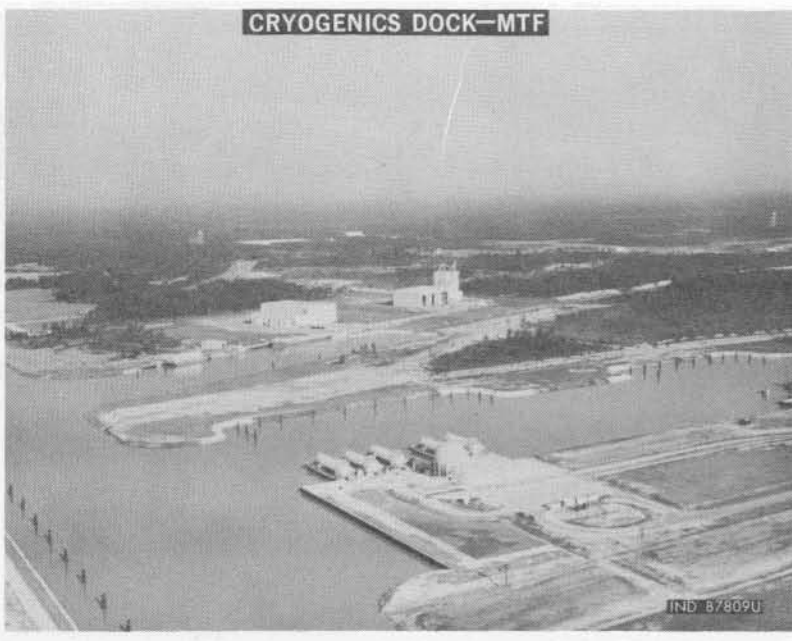
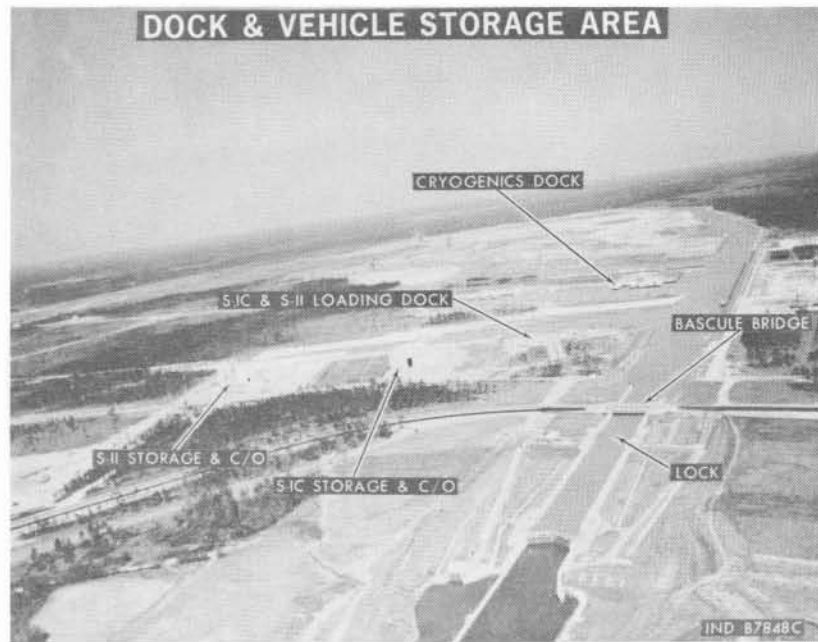
**ACOUSTIC LABORATORY—MTF**

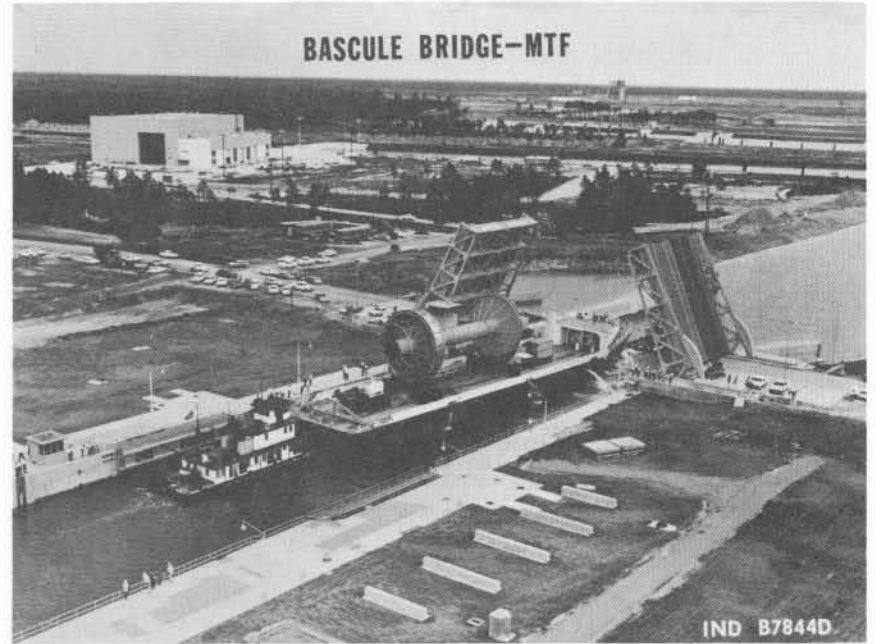




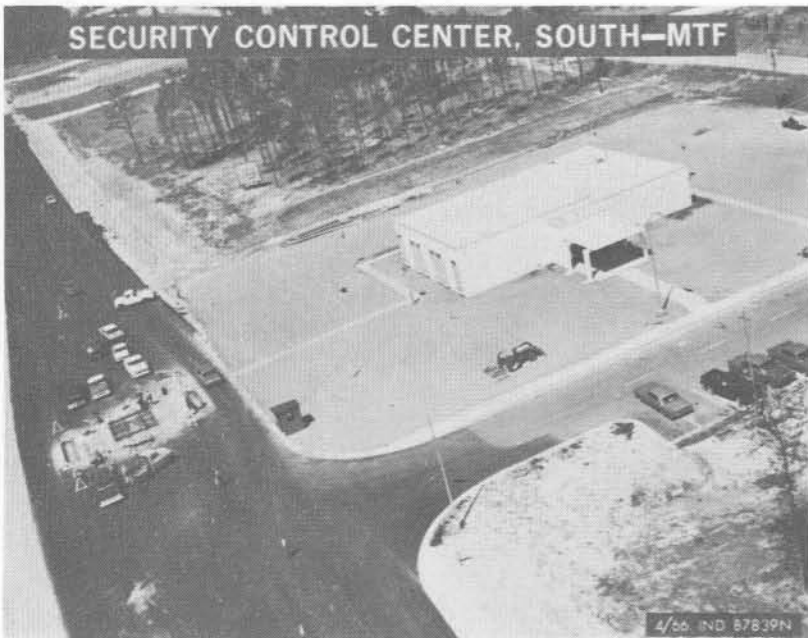
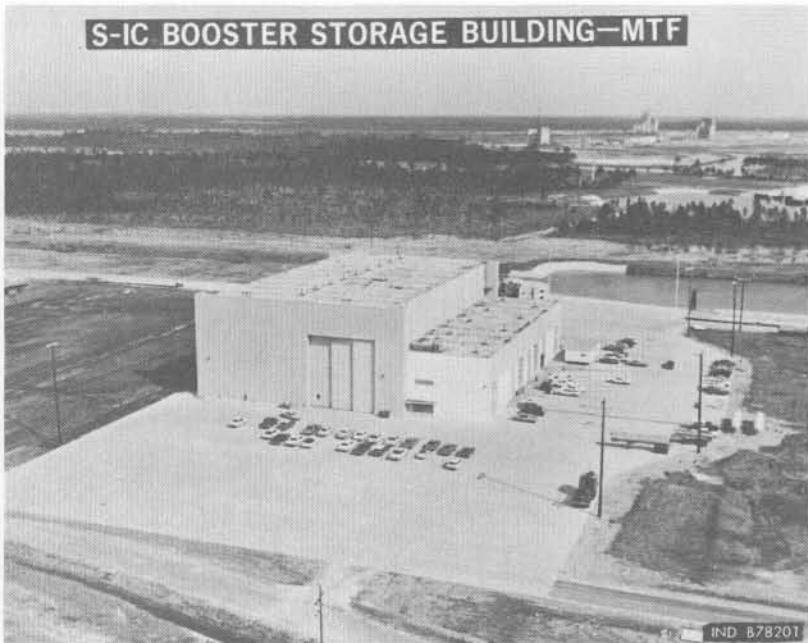












**CONSTRUCTION DOCK—MTF**



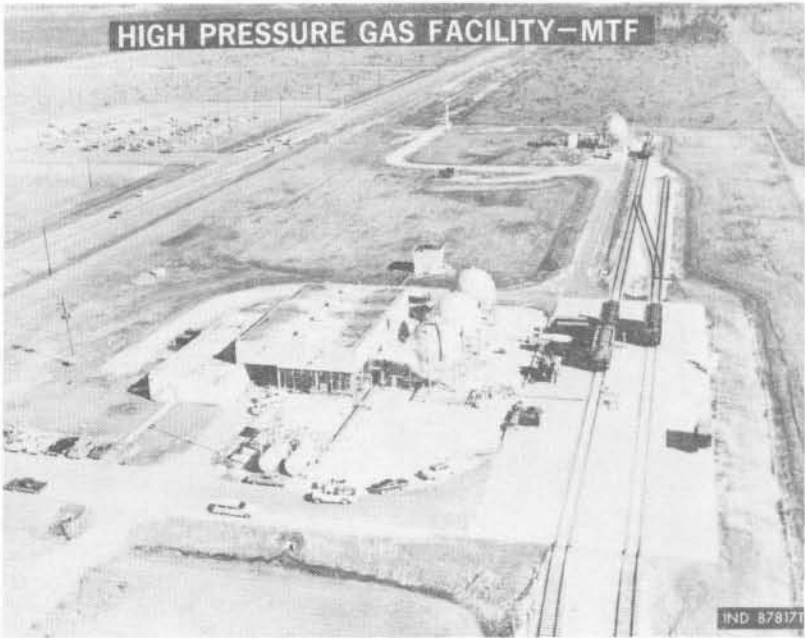
IND 87813C

**RP-1 DOCK—MTF**



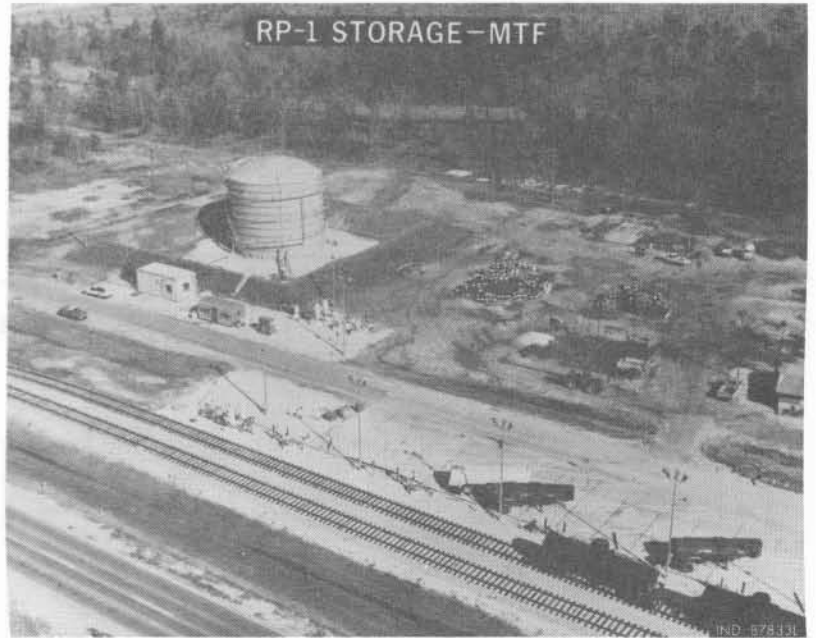
IND 87822L

**HIGH PRESSURE GAS FACILITY—MTF**



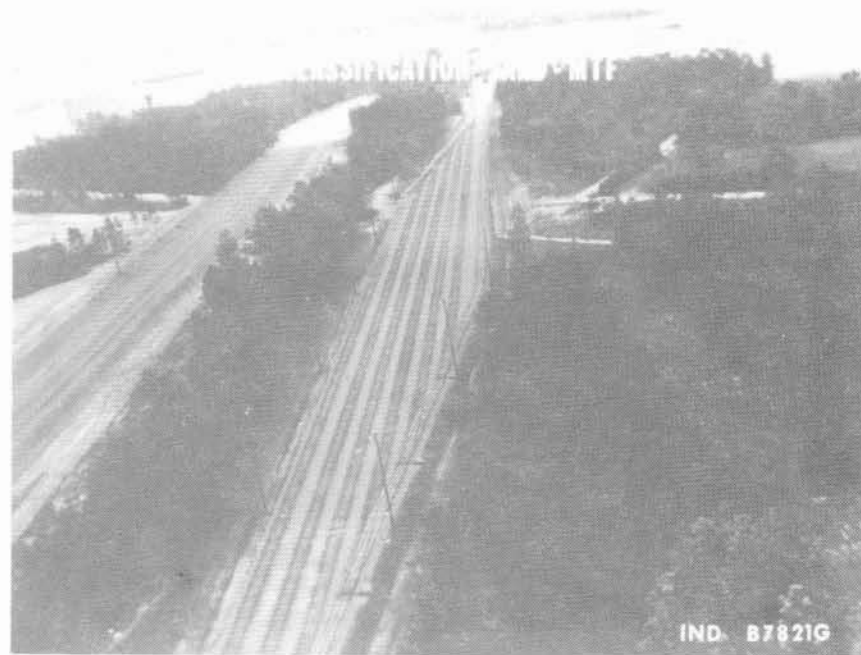
IND 87817T

**RP-1 STORAGE—MTF**

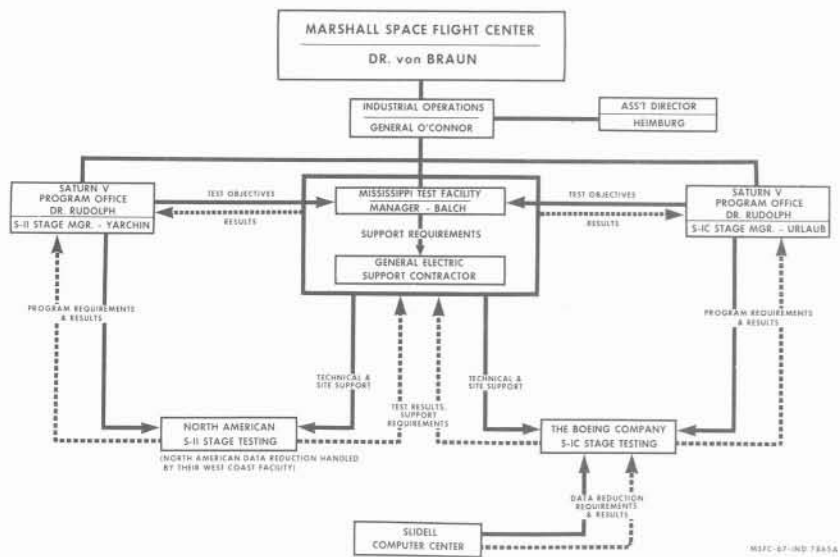


IND 87813L



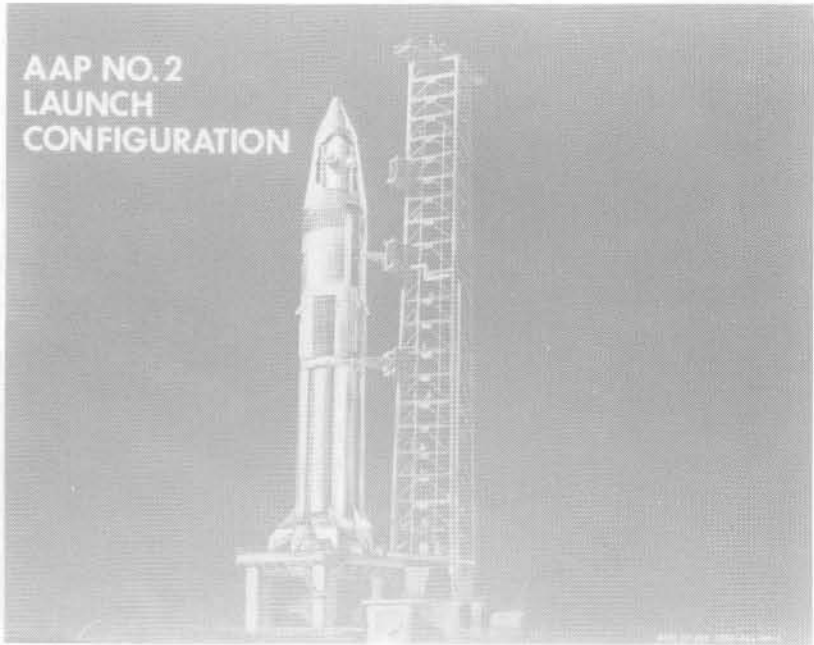
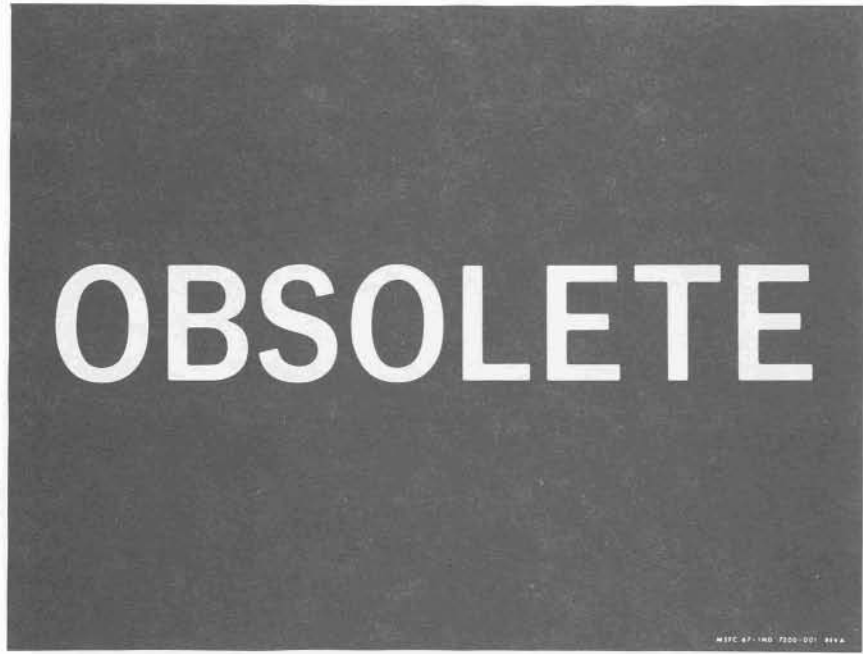


### MISSISSIPPI TEST FACILITY MANAGEMENT RELATIONSHIPS

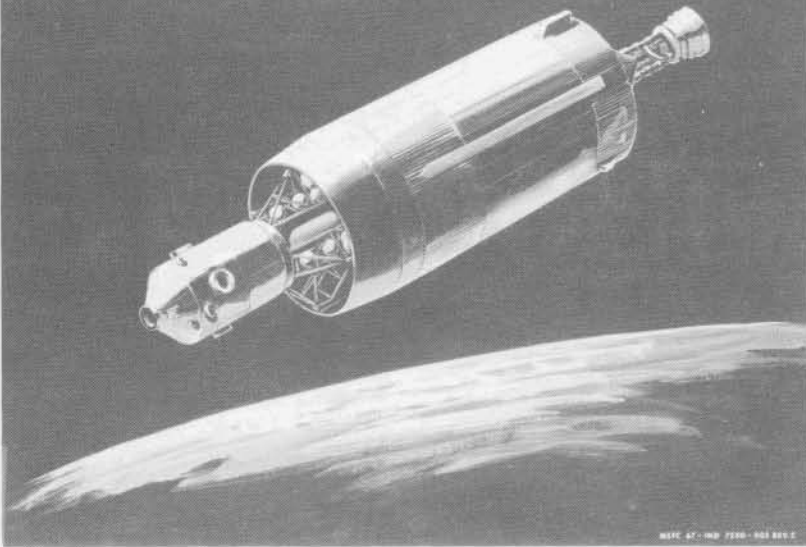




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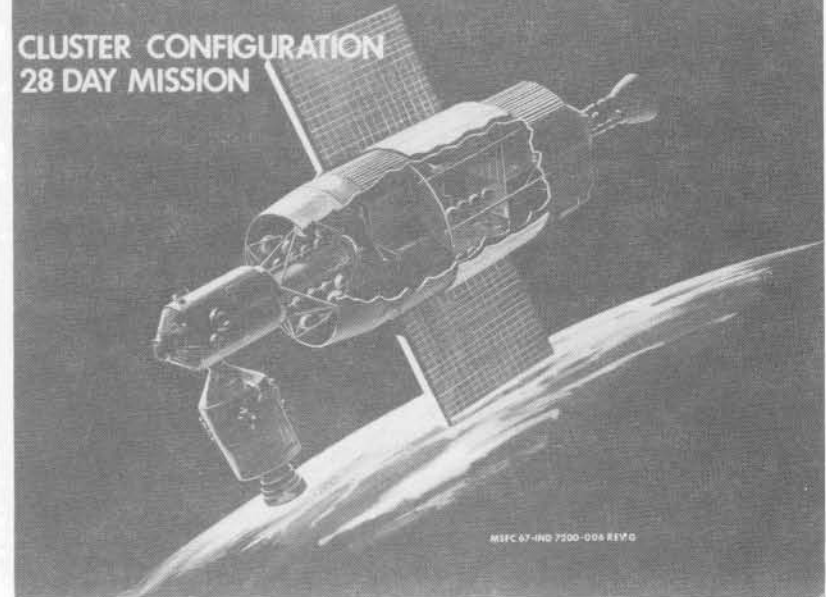


ORBITAL WORKSHOP, AIRLOCK, AND MULTIPLE DOCKING ADAPTER IN ORBIT



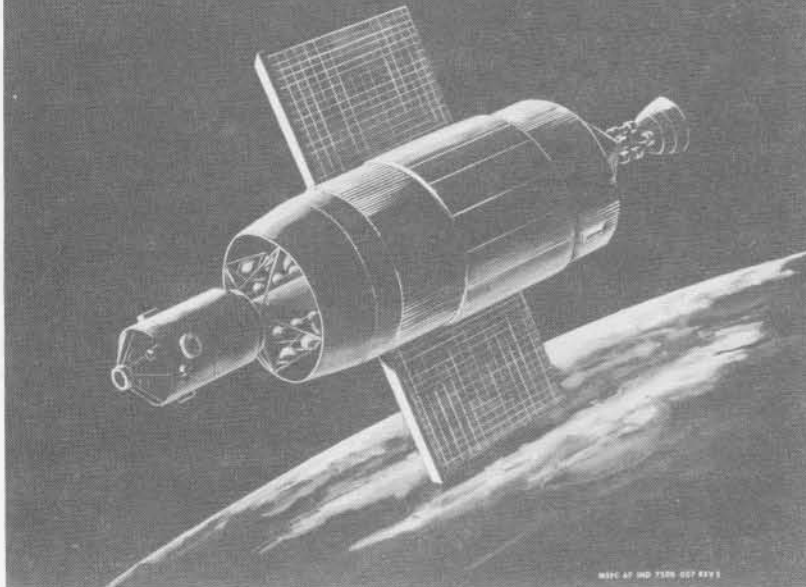
MSFC 67-IND 7200-004 REV C

CLUSTER CONFIGURATION  
28 DAY MISSION



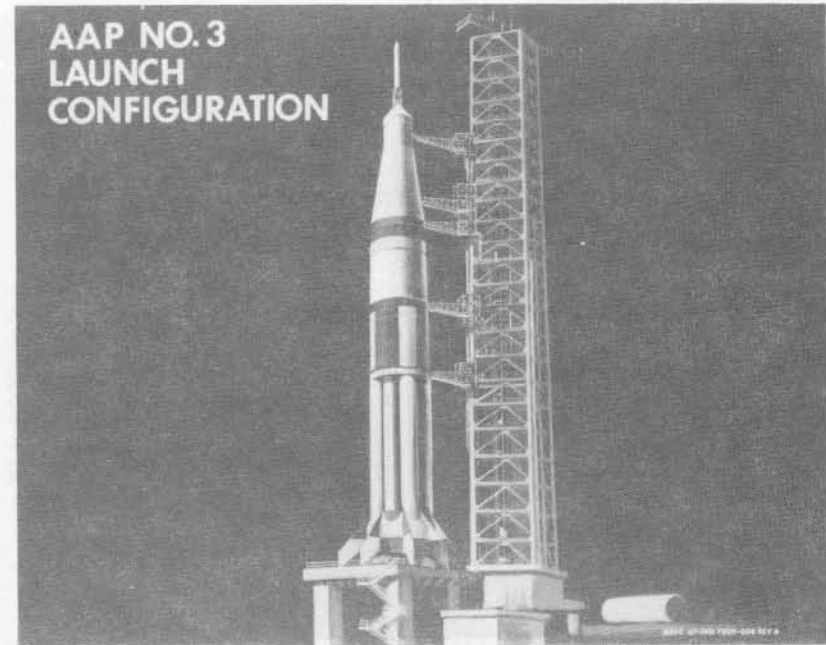
MSFC 67-IND 7200-004 REV D

ORBITAL WORKSHOP - STORED CONFIGURATION



MSFC 67-IND 7200-007 REV B

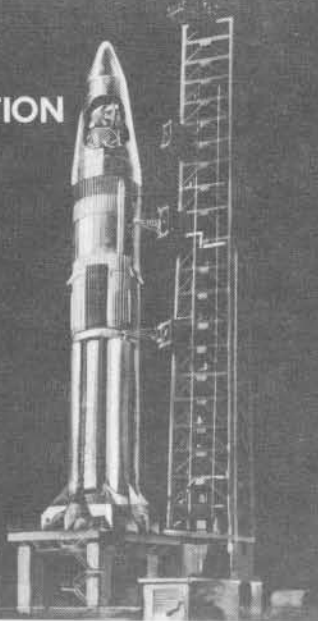
AAP NO. 3  
LAUNCH  
CONFIGURATION



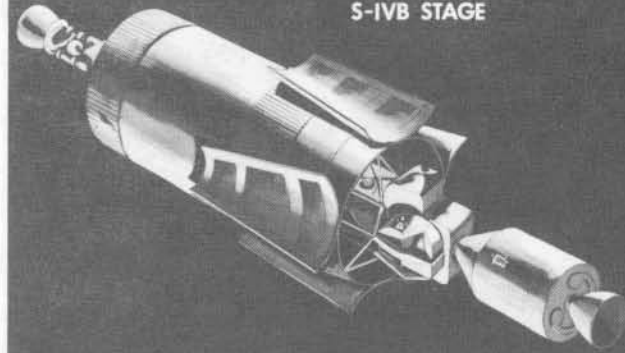
MSFC 67-IND 7200-004 REV A



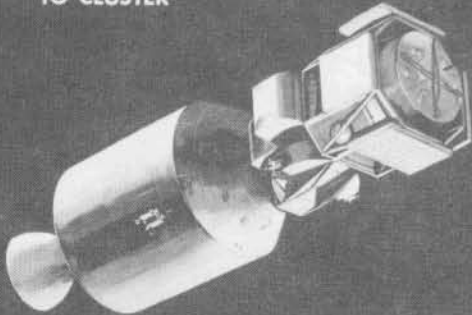
AAP NO.4  
LAUNCH  
CONFIGURATION



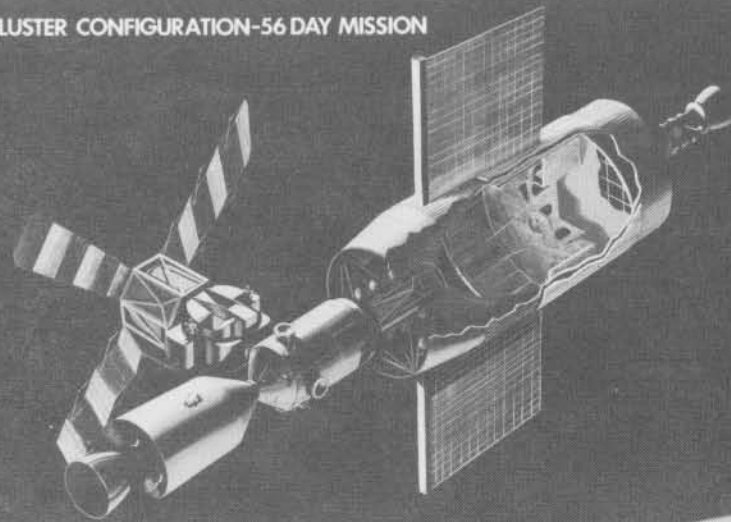
COMMAND AND SERVICE MODULE REMOVING LUNAR MODULE/  
APOLLO TELESCOPE MOUNT FROM  
S-IVB STAGE

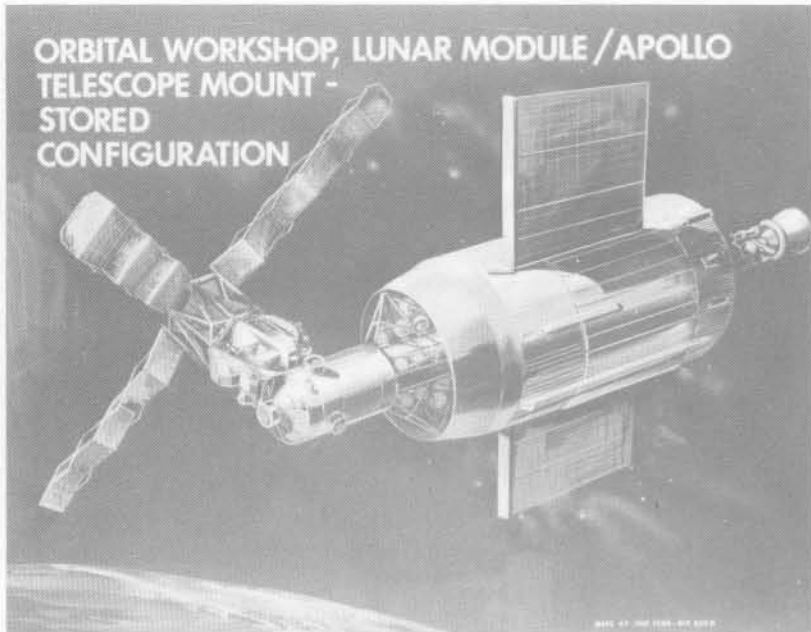


COMMAND AND SERVICE MODULE TRANSFERRING  
LUNAR MODULE/APOLLO TELESCOPE MOUNT  
TO CLUSTER



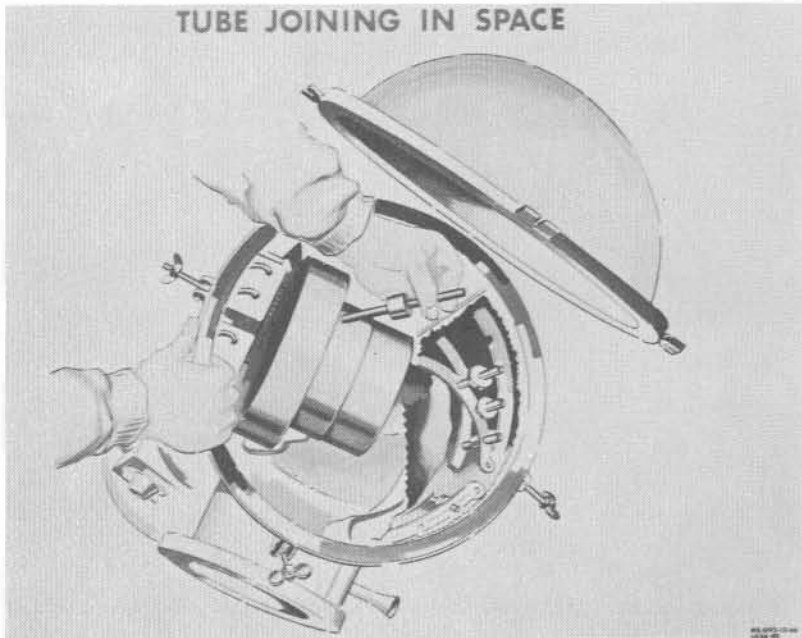
CLUSTER CONFIGURATION-56 DAY MISSION



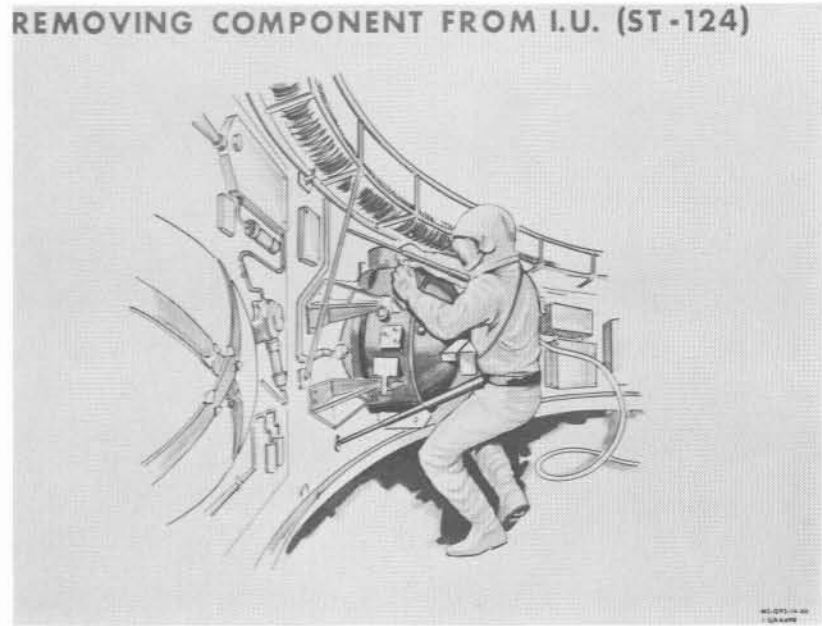




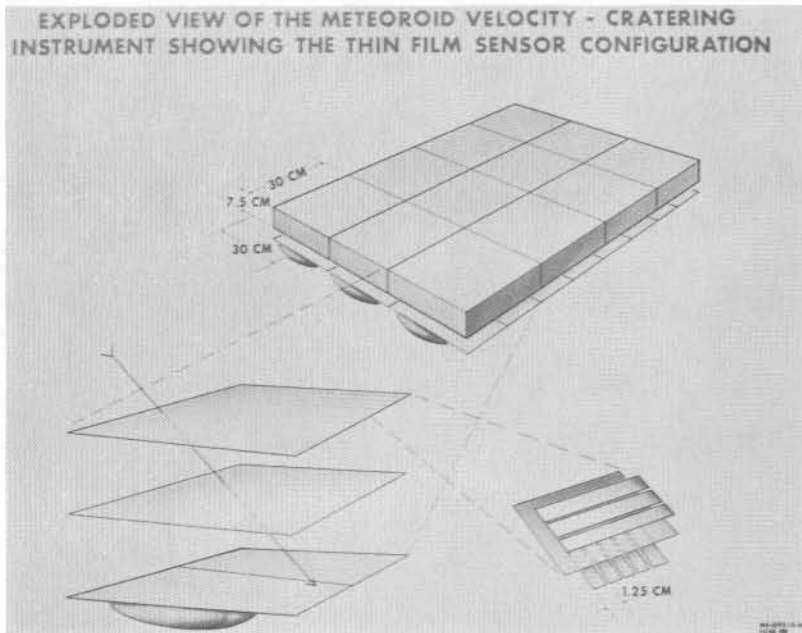
TUBE JOINING IN SPACE



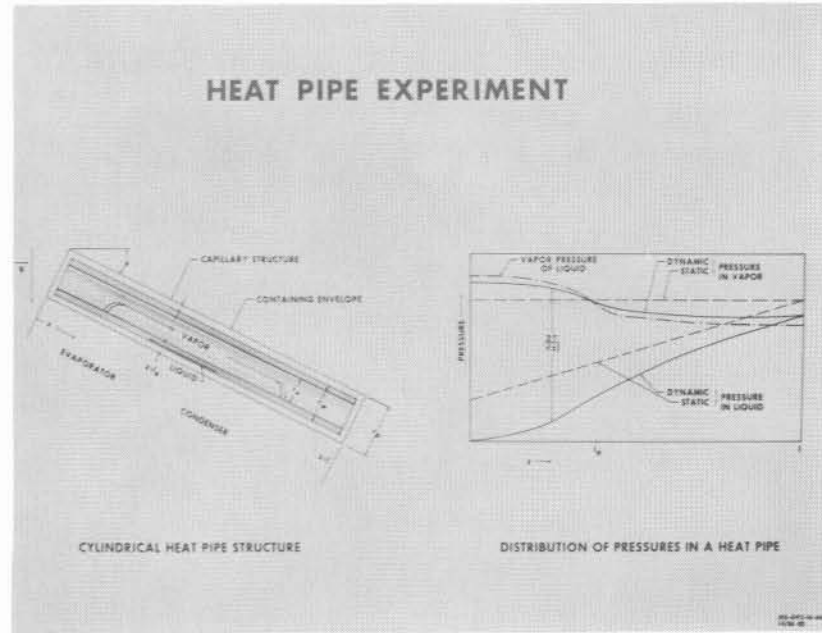
REMOVING COMPONENT FROM I.U. (ST-124)



EXPLODED VIEW OF THE METEOROID VELOCITY - CRATERING INSTRUMENT SHOWING THE THIN FILM SENSOR CONFIGURATION

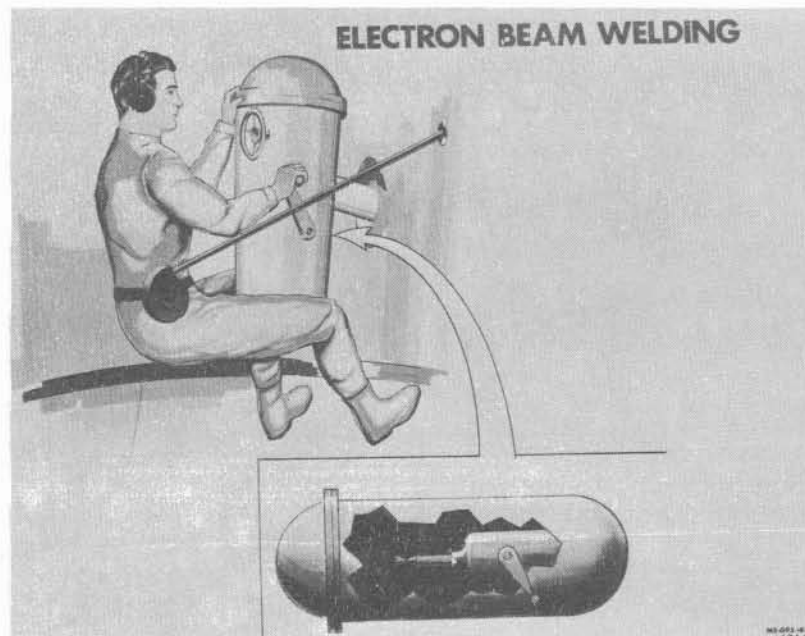
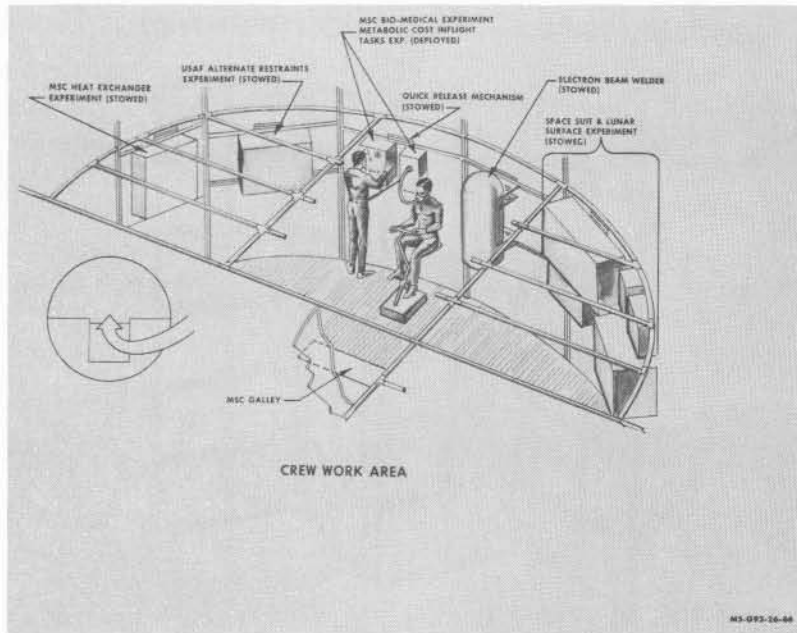
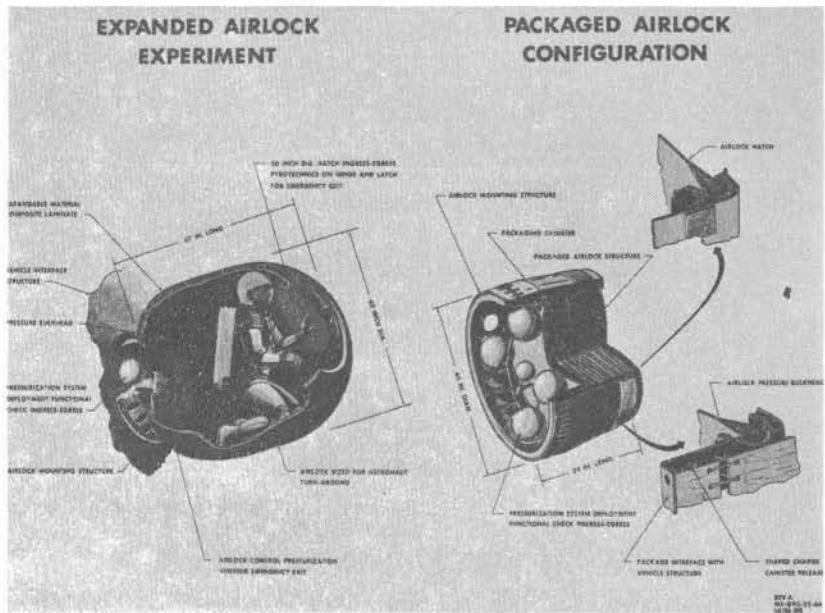


HEAT PIPE EXPERIMENT

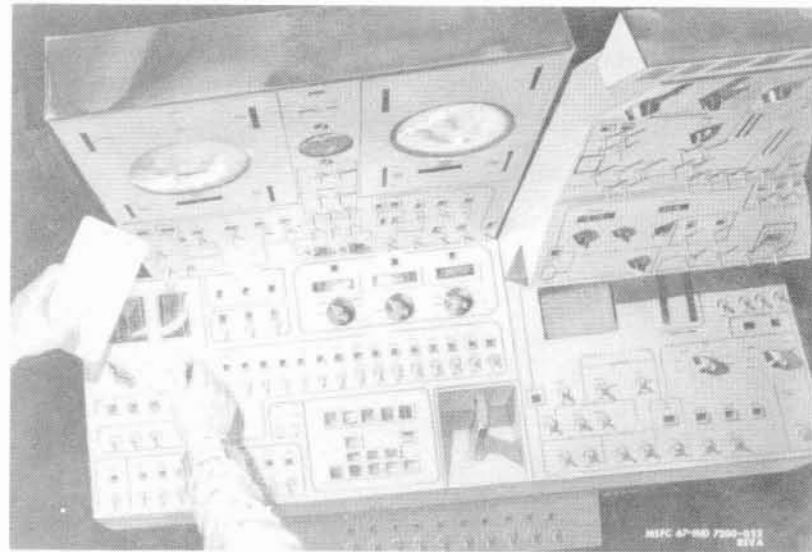
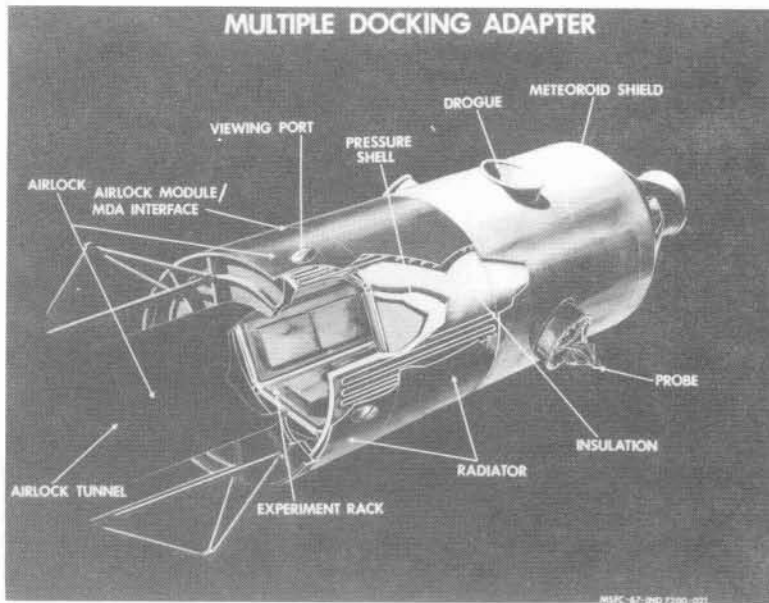
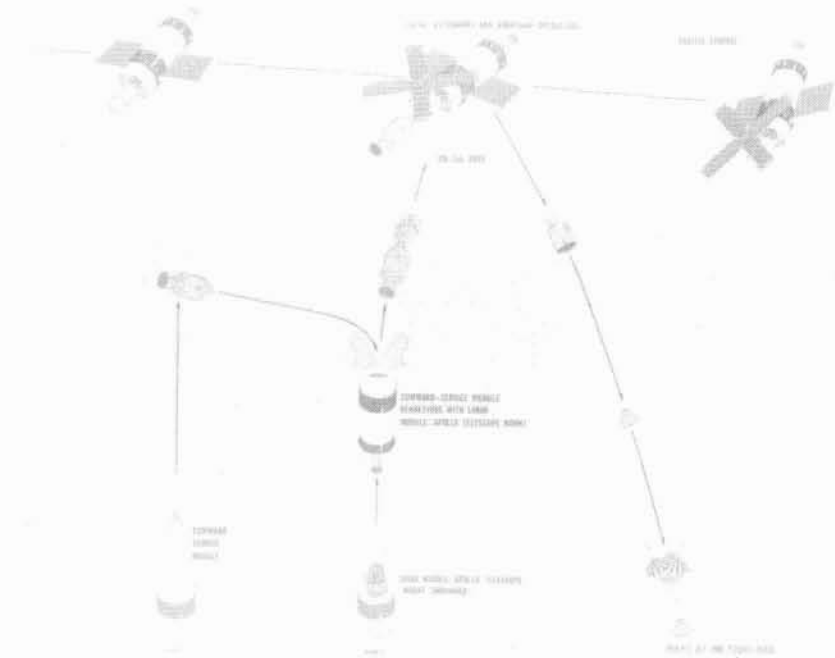
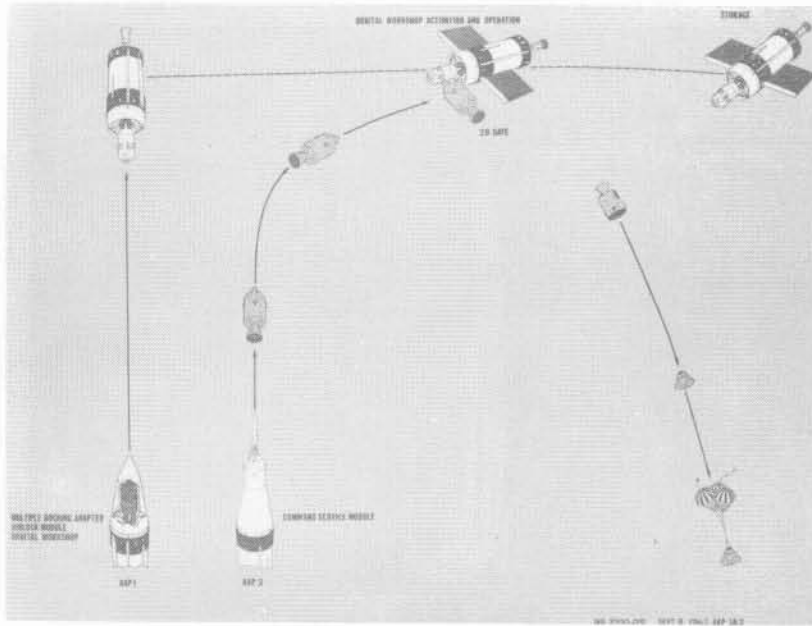


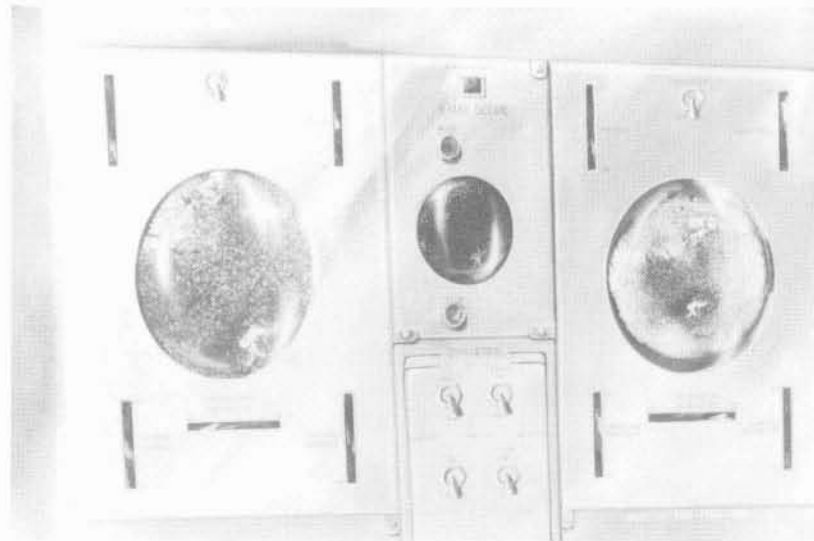
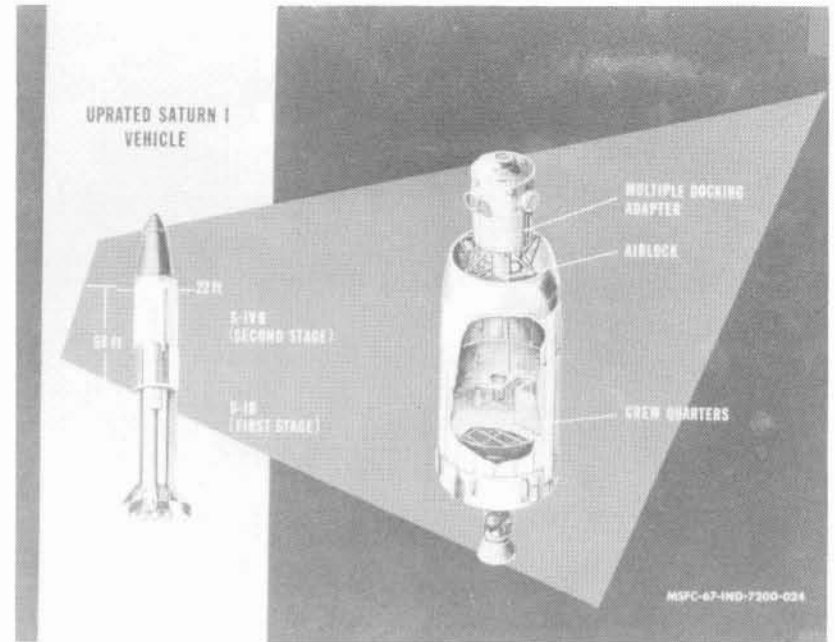
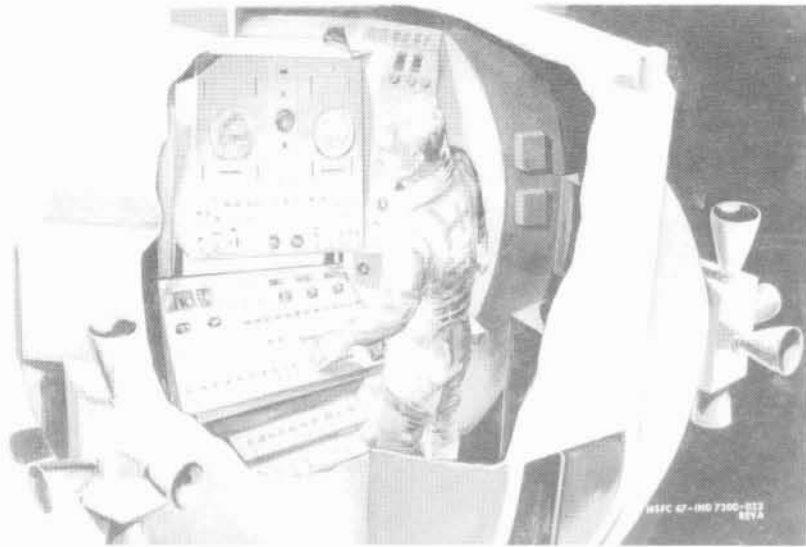








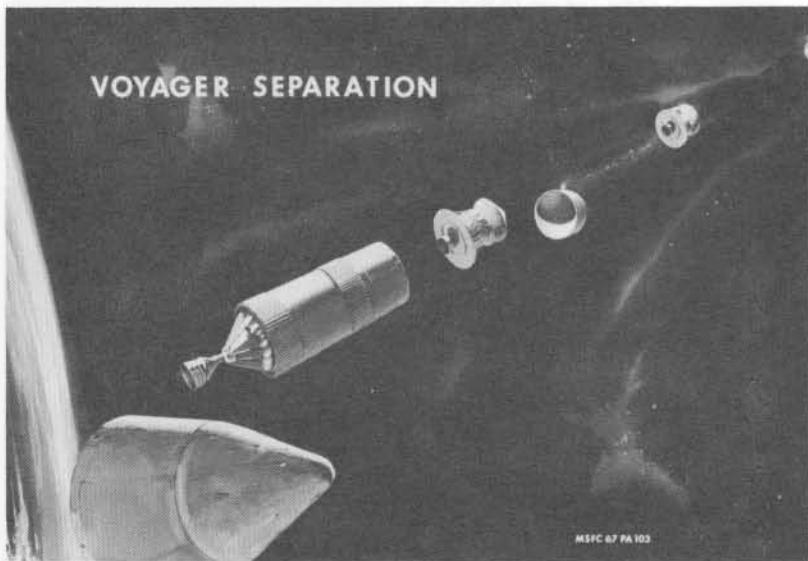
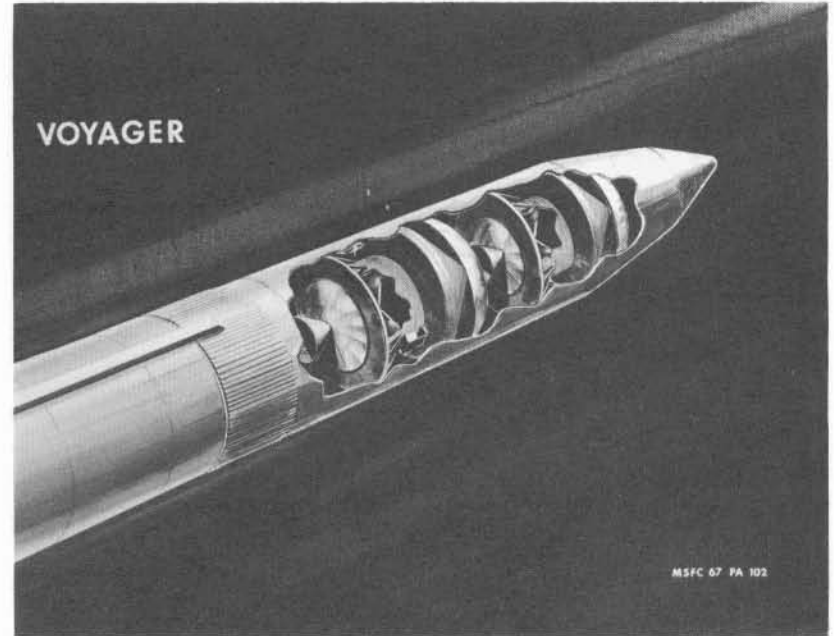
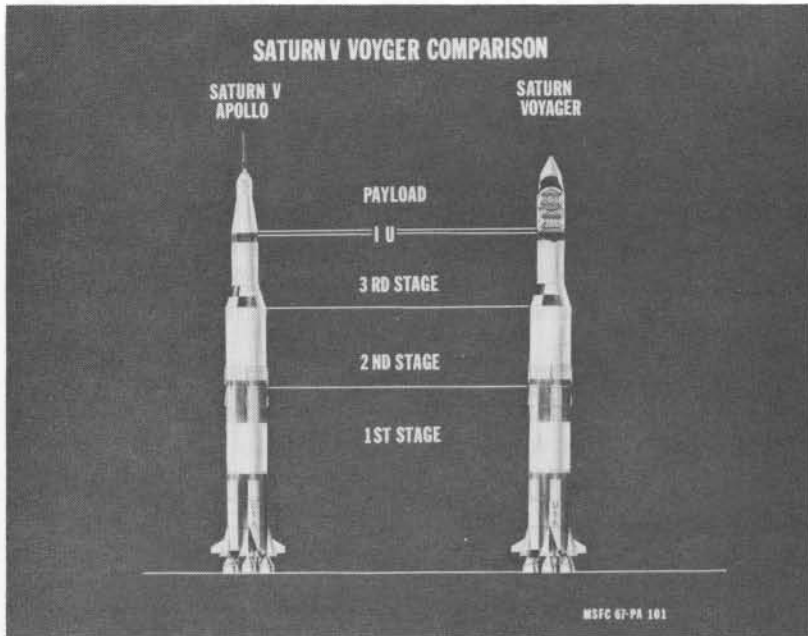








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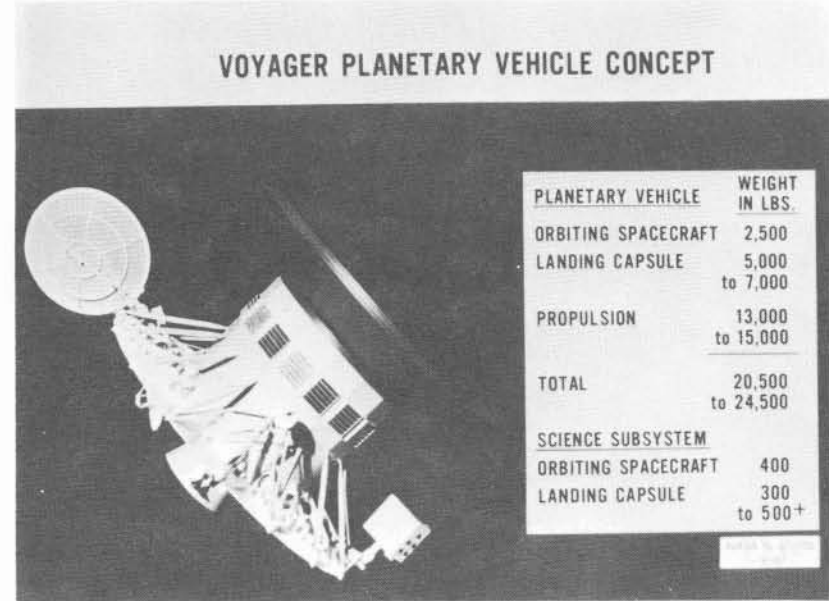
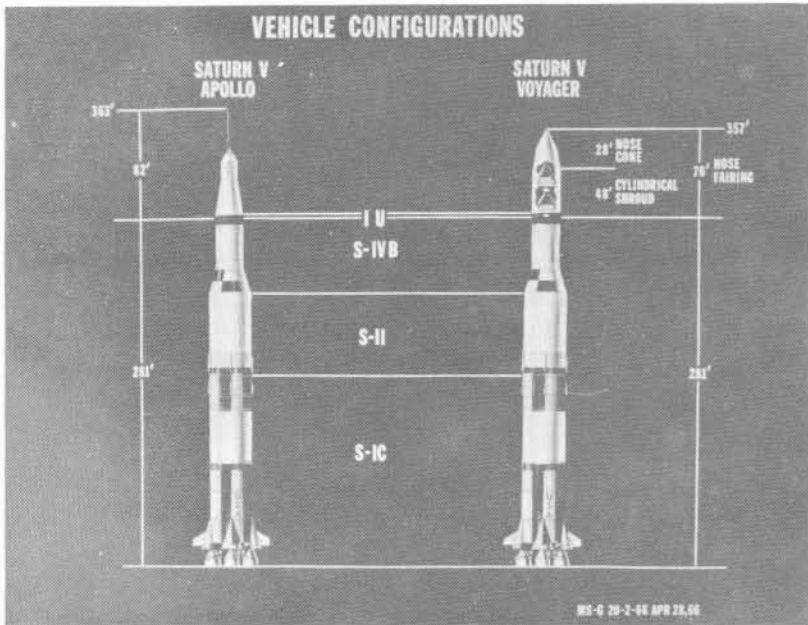
### SATURN V / VOYAGER LAUNCH VEHICLE

LAUNCH VEHICLE	
LENGTH	281 FT
LENGTH VEHICLE & NOSE FAIRING	357 FT
PAYLOAD CAPABILITY	68,000 LBS
<small>Az = 72°, C<sub>p</sub> = 25 km<sup>1</sup> sec</small>	

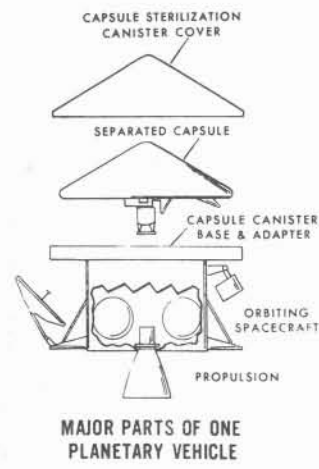
  

STAGES	
<b>S-IC</b>	
SIZE	33 X 138 FT
THRUST	7,610,000 LBS
ENGINES	5 F-1
PROPELLANTS	LOX & RP-1
<b>S-II</b>	
SIZE	33 X 81 FT
THRUST	1,025,000 LBS
ENGINES	5 J-2
PROPELLANTS	LOX & LH <sub>2</sub>
<b>S-IVB</b>	
SIZE	22 X 59 FT
THRUST	205,000 LBS
ENGINES	1 J-2
PROPELLANTS	LOX & LH <sub>2</sub>
<b>INSTRUMENT UNIT</b>	
SIZE	22 X 3 FT
GUIDANCE SYSTEM	INERTIAL

NS-G 20-17-66



### OVERALL VOYAGER WEIGHT BREAKDOWN

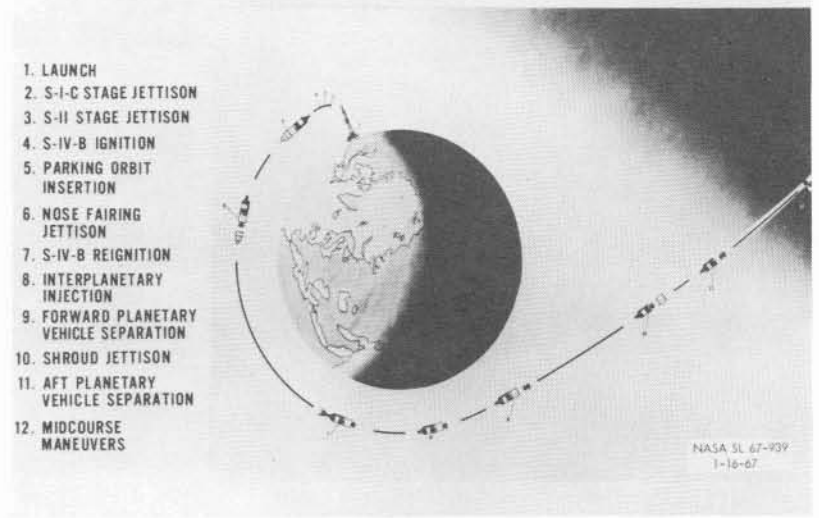


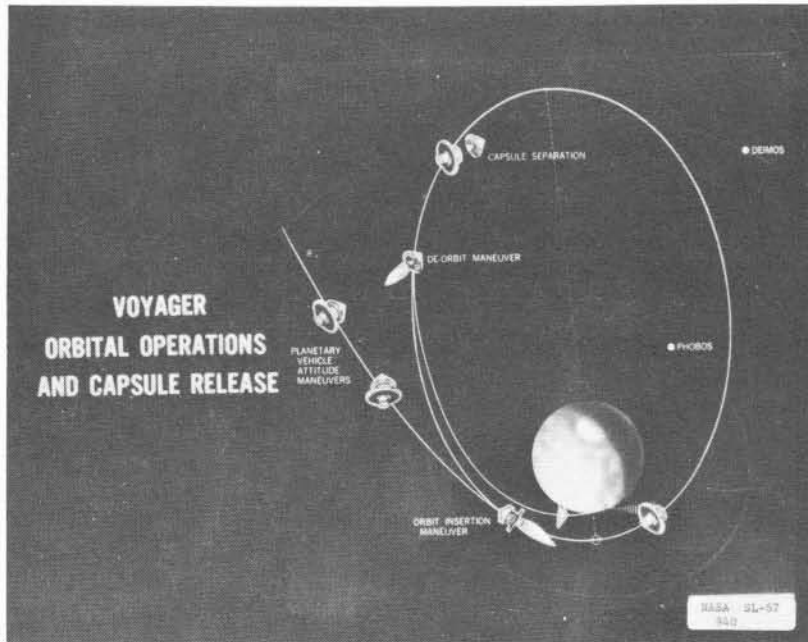
CHARACTERISTIC	TYPICAL GROWTH POTENTIAL		
	BASELINE 1973	1975	1977/1979
ORBITING SPACECRAFT	2,500 LB	2,500 LB	2,500 LB
CAPSULE	5,000	6,000	7,000
PROPULSION	13,000	14,000	15,000
TOTAL [ONE PLANETARY VEHICLE]	20,500	22,500	24,500
NET INJECTION WEIGHT [TWO PLANETARY VEHICLES]	41,000	45,000	49,000
SHROUD ADAPTER	9,300	9,300	9,300
CONTINGENCY	5,000	3,700	2,700
<b>GROSS INJECTED WEIGHT</b>	<b>55,300</b>	<b>58,000</b>	<b>61,000</b>

NASA SL 67-933  
1-16-67

Figure 8

### VOYAGER LAUNCH PROFILE





### VOYAGER ORBITER MISSION

NASA SL-57-2  
1-10-67

#### OPERATION

- ALTITUDES AS LOW AS 700 MILES
- ORBITAL PERIODS FROM 6 TO 12 HOURS
- FULL COVERAGE OF PLANET
- EARLY MISSIONS - 6 MONTHS OPERATION
- LATER MISSIONS - ONE TO TWO YEARS OPERATION

#### SCIENTIFIC DATA

- VISUAL MAPPING AND TOPOGRAPHY
- PLANETARY TEMPERATURE DISTRIBUTION
- DAILY AND SEASONAL CHANGES
- MAJOR GEOLOGICAL FEATURES
- PLANETARY GRAVITY AND GEODESY
- BIOLOGICAL ENVIRONMENT
- LARGE SCALE ATMOSPHERIC FEATURES

#### INSTRUMENTATION

- VIDEO ● SPECTROMETERS ● RADIOMETERS
- IONOSPHERIC SOUNDERS ● POLARIMETERS

### VOYAGER ORBITING SPACECRAFT

- THREE AXIS ATTITUDE STABILIZATION
- 250 SQ. FT. OF SOLAR CELLS - ABOUT 1000 WATTS
- RECHARGEABLE BATTERIES - ABOUT 3,000 TO 4,000 WATT-HR. CAPACITY
- DATA STORAGE -  $10^9$  TO  $10^{10}$  BITS
- DATA RATE - 8,000 TO 15,000 BITS/SEC.
- PROPULSION  $\Delta V$  - ABOUT 6,500 FT/SEC.

	WEIGHT, LB
ENGINEERING MECHANICS	775
TELECOMMUNICATIONS	340
GUIDANCE AND CONTROL	250
POWER	535
SCIENCE	400
CONTINGENCY	200
TOTAL ORBITER	2,500
PROPULSION	13,000-15,000

NASA SL-57-1  
1-10-67

Figure 11

### VOYAGER MISSIONS TO MARS

VOYAGER 1973 ORBITER AND LANDER

#### SCIENTIFIC OBJECTIVES

- Make selected spectroscopic and visual surveys
- Make exploratory measurements on surface
- Investigate biological environment
- Investigate diurnal variations on surface
- Observe seasonal changes from orbit

#### TECHNICAL ADVANCES

- Development of orbital operations
- Development of landing technology
- Communications rate of 15,000 bits/sec from orbit
- Communications rate of 600 bits/sec from Martian surface

VOYAGER 1975 ORBITER AND LANDER

- Make additional spectroscopic and visual surveys
- Make physical and chemical surface measurements
- Perform biological experiments
- Investigate seasonal changes on surface

- Use of radioisotope power
- Introduction of automatic programming and control

VOYAGER 1977-1979 ORBITER AND LANDER

- Make spectroscopic and visual studies of specific areas
- Perform detailed surface studies in areas of high interest
- Perform specific biological experiments
- Investigate meteorology of Mars

- Use of automated laboratory
- Introduction of mobility on surface

NASA SL-67-149  
1-10-67

## VOYAGER MISSION DURING ENTRY AND DESCENT



ENTRY

### OPERATION

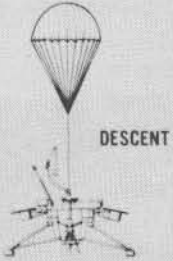
- DATA DERIVED DURING ENTRY AND DESCENT
- ATMOSPHERE SAMPLED FROM ENTRY TO LANDING
- TIME IN ATMOSPHERE FROM 4 TO 9 MINUTES

### SCIENTIFIC DATA

- VISUAL TOPOGRAPHICAL
- PRESSURE ALTITUDE PROFILE
- TEMPERATURE-ALTITUDE PROFILE
- ATMOSPHERIC COMPOSITION

### INSTRUMENTATION

- VIDEO
- ACCELEROMETERS
- PRESSURE TRANSDUCERS
- TEMPERATURE PROBES
- MASS SPECTROMETERS



DESCENT

NASA SL 67-941



ENTRY

### RETROPULSION IGNITION



AEROSHELL JETTISON

## VOYAGER CAPSULE DESCENT TO THE SURFACE



FINAL DESCENT



LANDING

NASA SL 67-941  
1-16-67



## VOYAGER LANDING CAPSULE

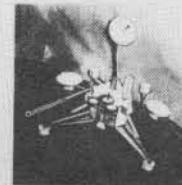
- DECELERATION TECHNIQUES - AERODYNAMIC, PARACHUTE, RETRO PROPULSION
- BALLISTIC COEFFICIENT - .3 SLUG/SQ. FT.
- CAPSULE DIAMETER - 20 FEET MAXIMUM
- BATTERY POWER - 5000 WATT - HR. CAPACITY
- DATA RATE  
RELAY - 50,000 TO 200,000 BPS  
DIRECT - 600 BPS
- MAXIMUM ENTRY VELOCITY - 15,000 FT/SEC
- ENTRY ANGLE - 15° TO 19°

	WEIGHT, LB	
CAPSULE BUS		3,140
PRE-ENTRY EQUIPMENT	1,275	
ENGINEERING MECHANICS	860	
DE-ORBIT PROPULSION	415	
ENTRY AND LANDING EQUIPMENT	1,865	
ENGINEERING MECHANICS	1,015	
TELECOMMUNICATIONS	15	
GUIDANCE AND CONTROL	180	
POWER	90	
PROPULSION	565	
SURFACE LABORATORY	860	
ENGINEERING MECHANICS	250	
TELECOMMUNICATIONS	70	
GUIDANCE AND CONTROL	25	
POWER	215	
SCIENCE	300	
CONTINGENCY	1,000	
TOTAL	5,000	

NASA SL 67-941  
1-16-67

Figure 12

## VOYAGER MISSIONS ON MARTIAN SURFACE



EARLY MISSIONS



LATER MISSIONS

### OPERATION

- EARLY MISSIONS - TWO DAY OPERATION  
• STATIONARY LABORATORY
- LATER MISSIONS - SIX MONTHS TO TWO YEARS OPERATION  
• MOBILITY

### SCIENTIFIC DATA

- VISUAL TOPOGRAPHICAL
- ATMOSPHERIC AND METEOROLOGICAL
- INCIDENT RADIATION
- SURFACE CHEMICAL COMPOSITION
- BIOLOGICAL ENVIRONMENT
- BIOCHEMISTRY
- DIRECT LIFE TESTS
- SUBSURFACE PROBING

### INSTRUMENTATION

- VIDEO - GAS CHROMATOGRAPH
- MASS SPECTROMETER
- RADIOMETER - PRESSURE AND TEMPERATURE TRANSDUCERS
- LIFE DETECTION EXPERIMENTS
- UV AND ALPHA SCATTER SPECTROMETERS

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1-16-67

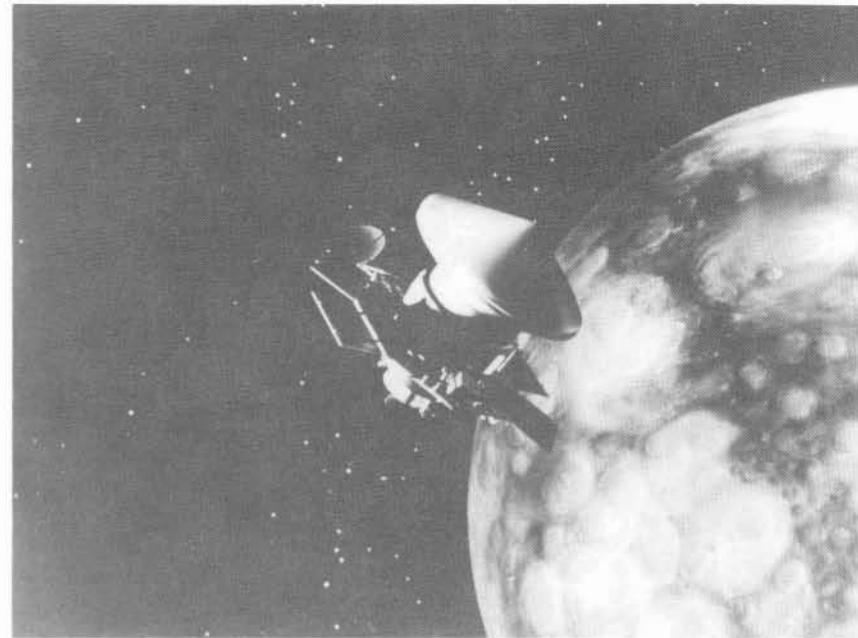




APP-A OBSERVATIONS  
SPECTRAL DISTRIBUTION

PARAMETERS	VISIBLE	INFRARED	MICROWAVE	UHF
CLOUD COVER	X			
CLOUD HEIGHT		X		
ATMOSPHERIC TEMPERATURE		X	X	
ATMOSPHERIC CONSTITUENTS	X	X	X	
ATMOSPHERIC MOTION	X			
AIR POLLUTION	X	X		
DENSITY	X	X		
EARTH RESOURCES	X	X	X	
ELECTRICAL ACTIVITY				X
COMMUNICATION				X

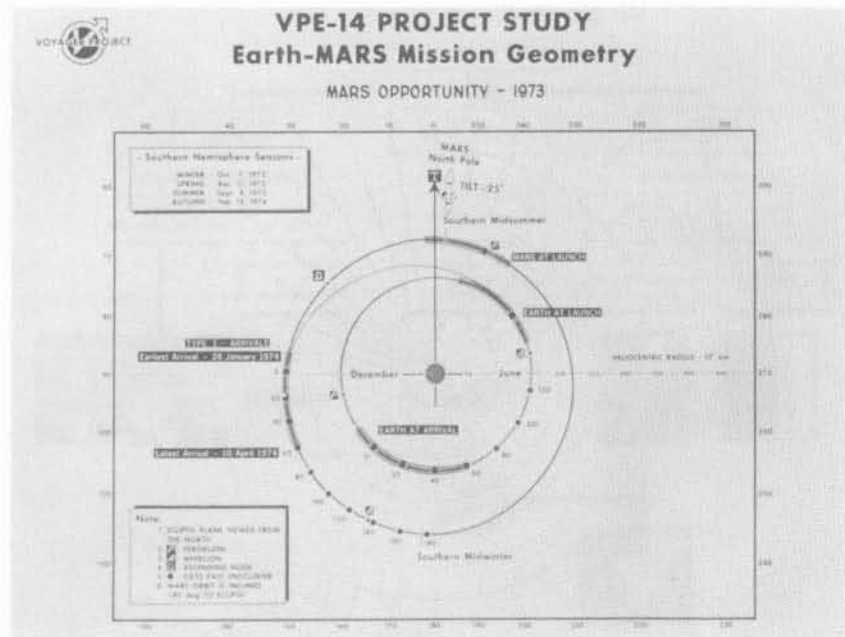
NASA SA 67-933  
1-16-67



WFO-67-PA 3225-1



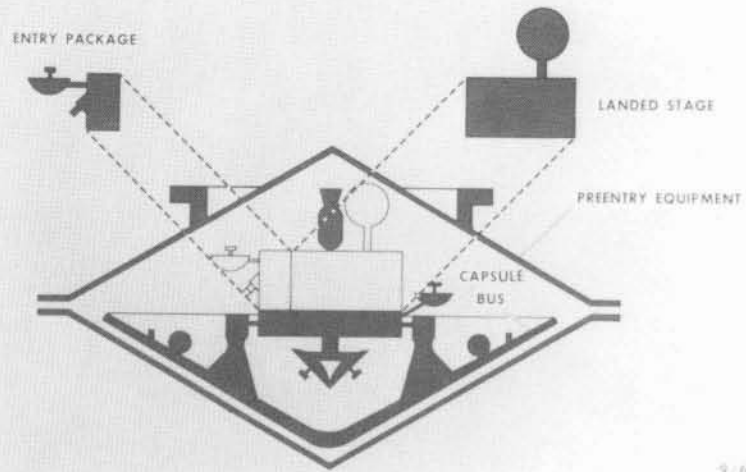
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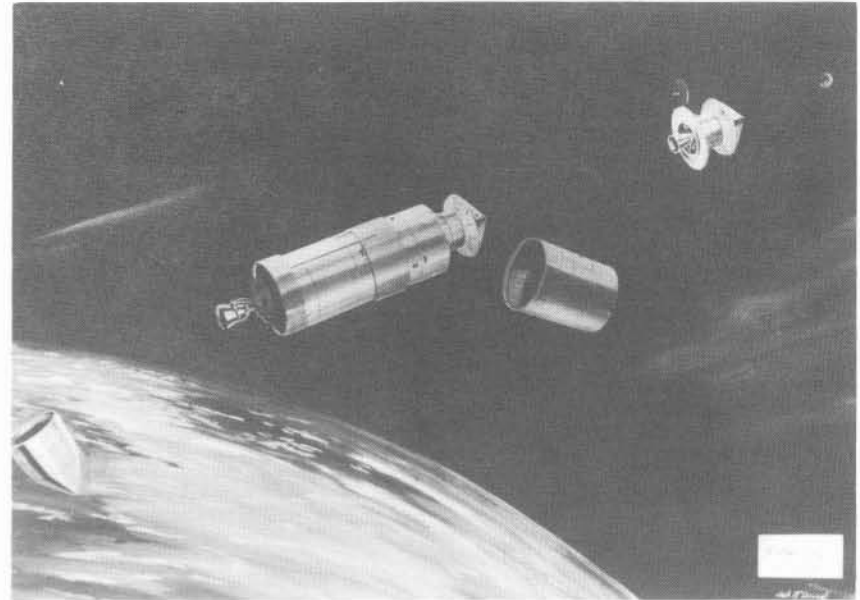
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# VPE-14 PROJECT STUDY Capsule System Nomenclature



SEC-47-80-00294

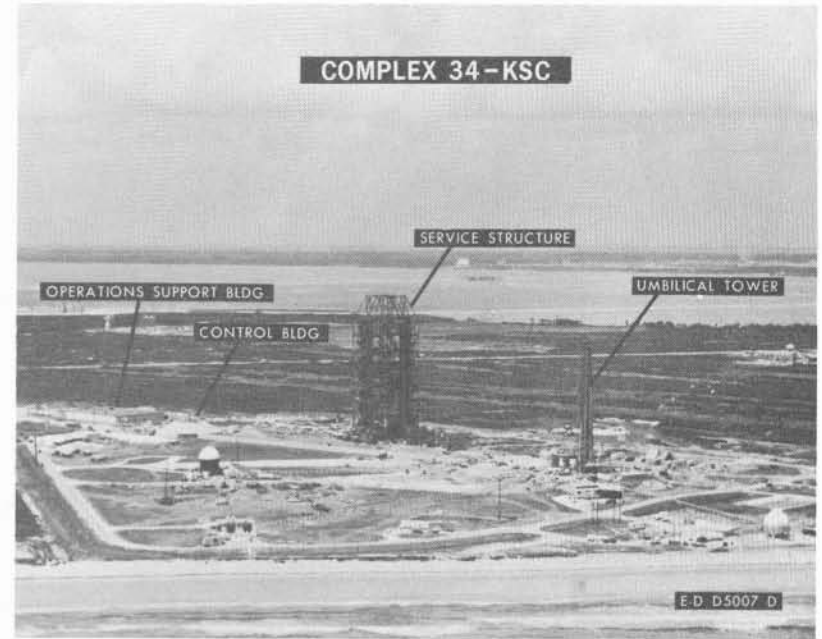
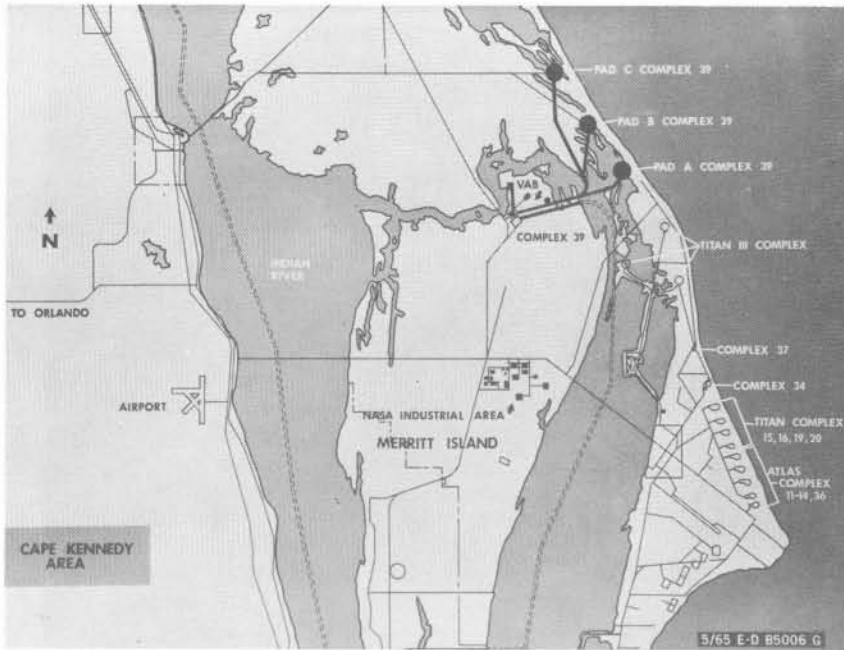


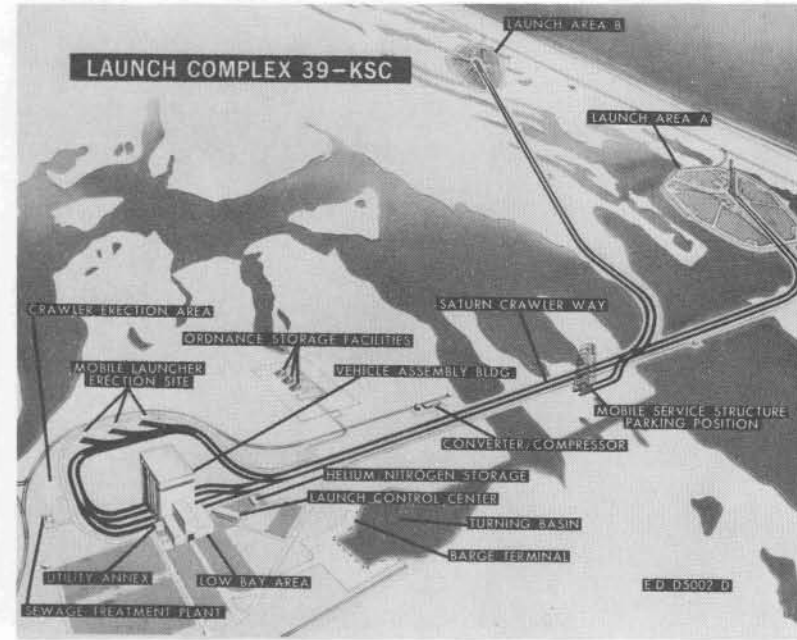
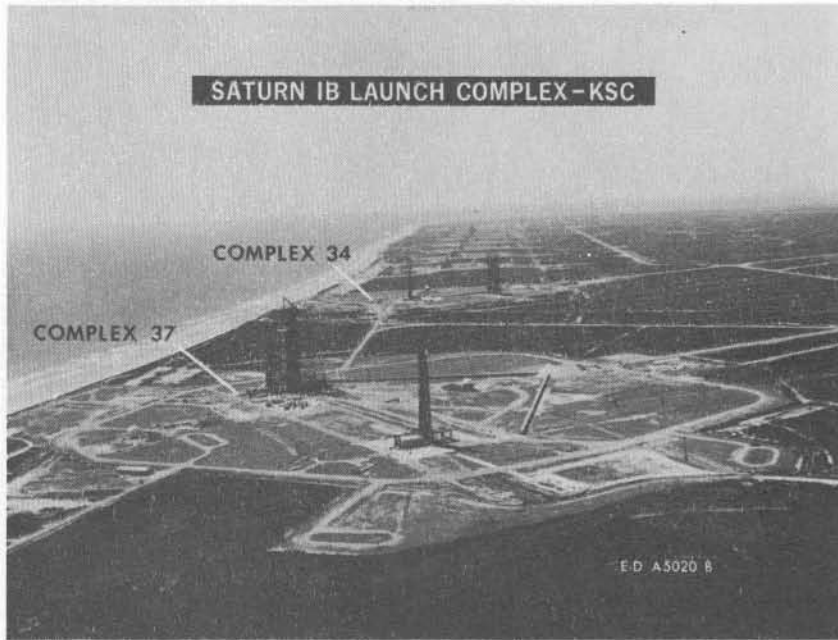
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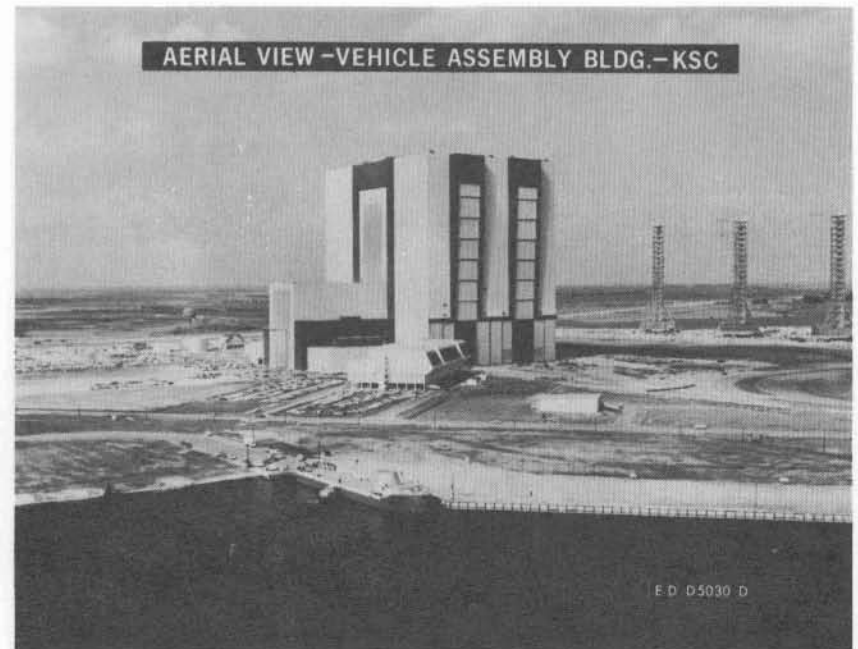
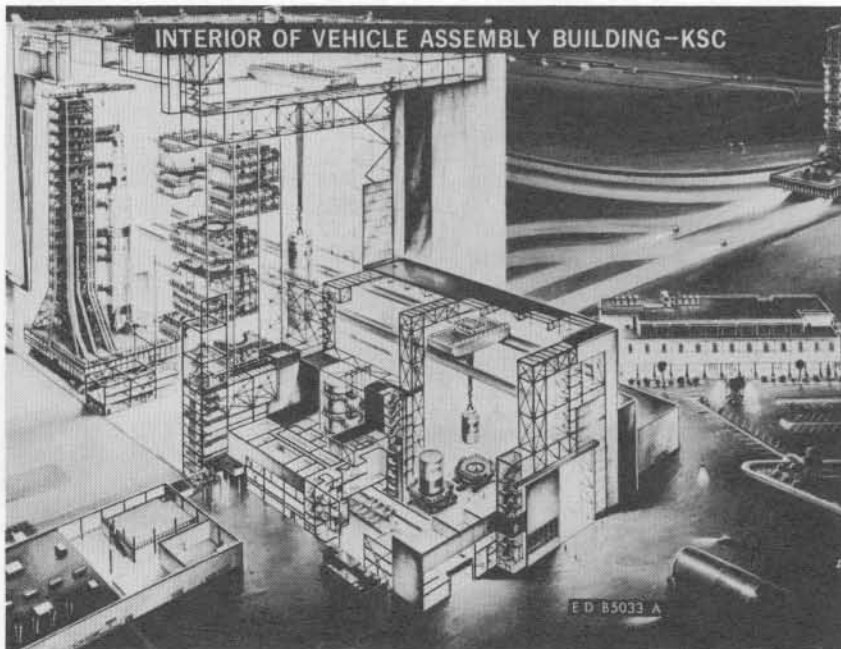
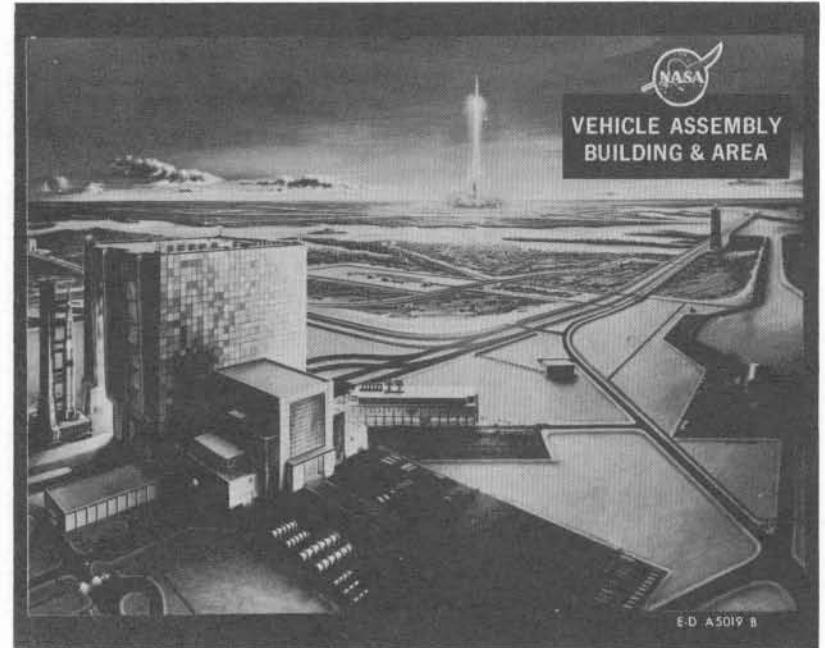


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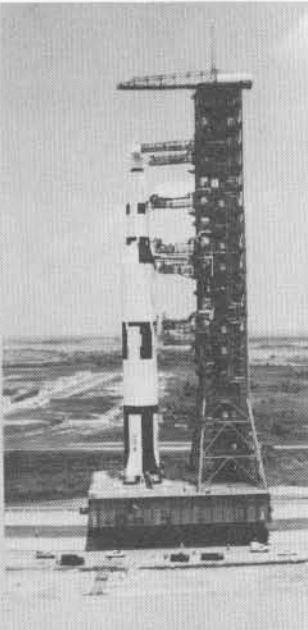




**SATURN V  
CRAWLER TRANSPORTER VEHICLE**

LENGTH	131 FT
WIDTH	114 FT
HEIGHT	20 FT. RETRACTED 26 FT. EXTENDED
WEIGHT	5,500,000 LB.
LOAD CAPACITY	12,000,000 LB. STATIC 16,000,000 LB. DYNAMIC
SPEED	2 MPH. MAXIMUM UNLOADED 1 MPH. LOADED
LEVELING CAPABILITY	MAINTAIN LEVEL 10 MIN. ON 5° GRADE
TURN RATE	6% ± OF TURN
CONTR.	MARION PWR SHOVEL CO. MARION, OHIO
COST	7,000,000 EACH
DELIVERY SCHEDULE	FIRST CRAWLER MAY 1, 1966 SECOND CRAWLER JUL 1, 1966

MS-G-19-66 REV. A.-E-D E 5000

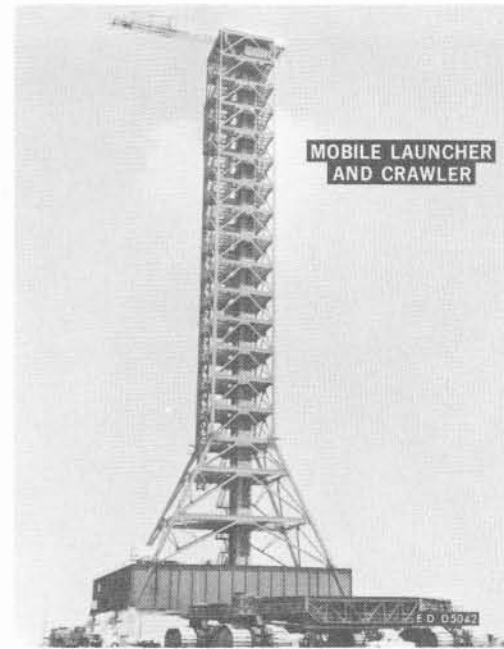






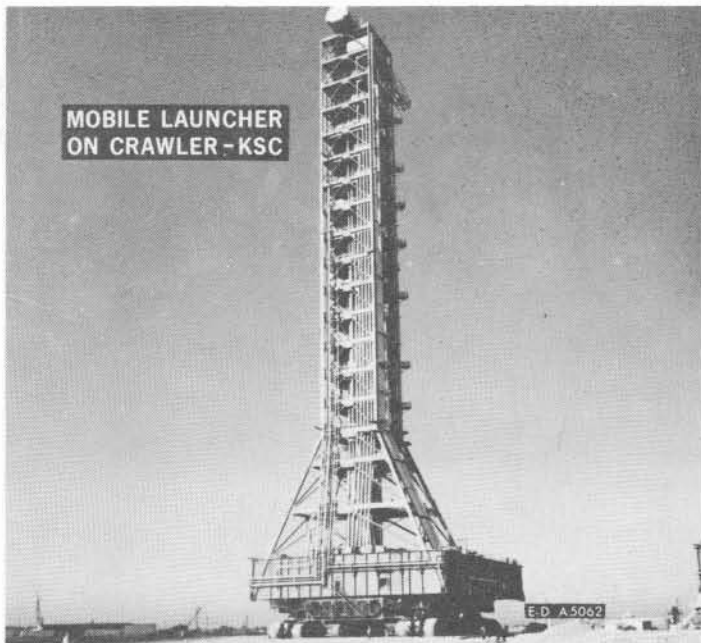
CRAWLER TRANSPORTER-KSC

E.D. D5026 F



MOBILE LAUNCHER AND CRAWLER

E.D. D5042



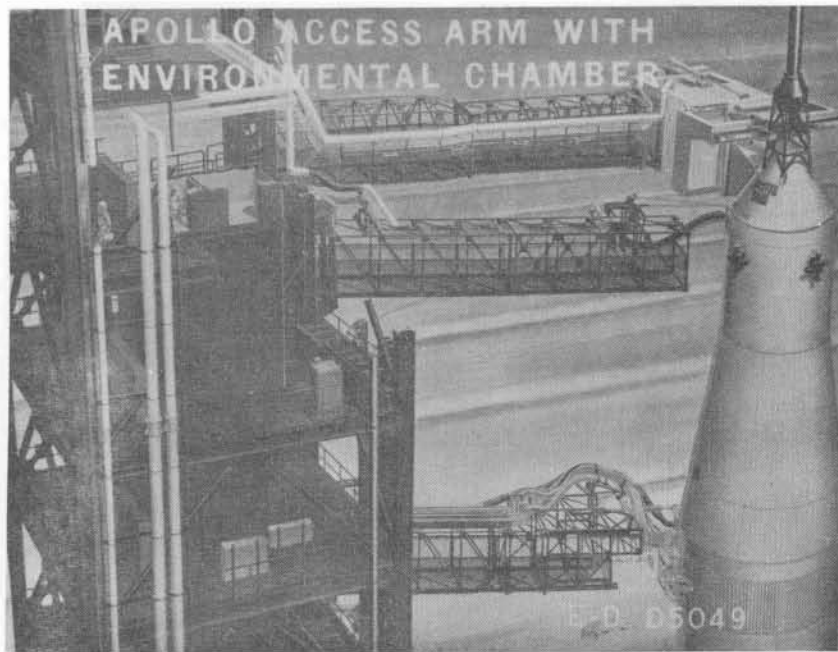
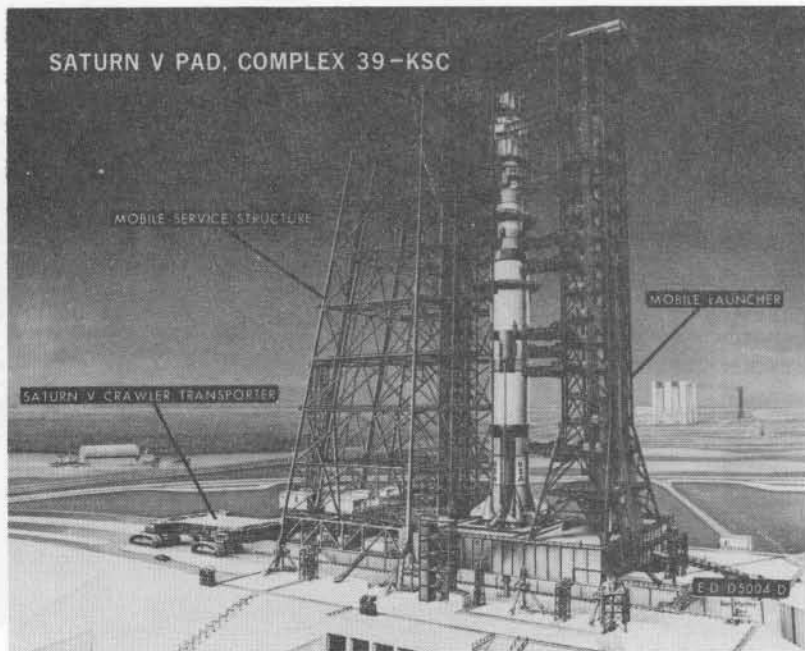
MOBILE LAUNCHER ON CRAWLER-KSC

E.D. A5062

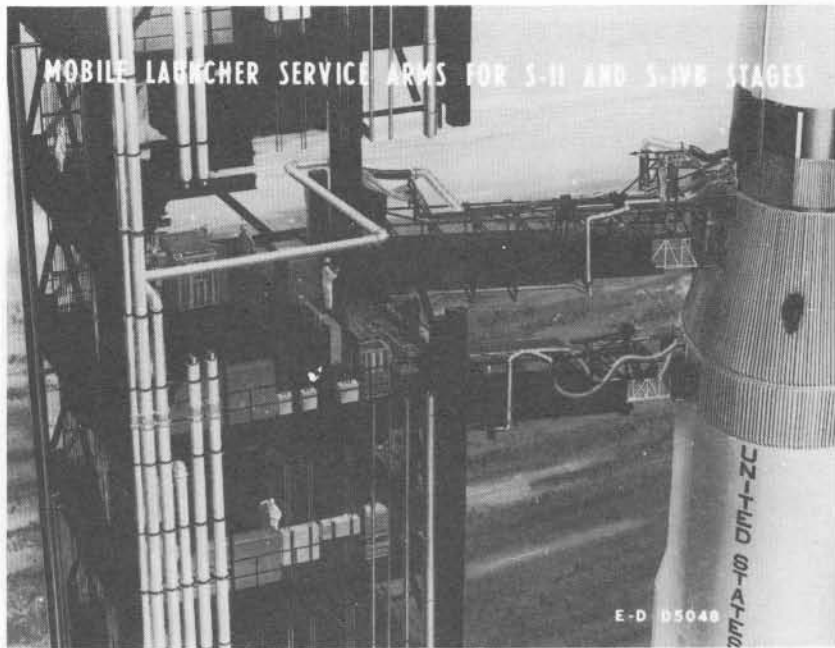


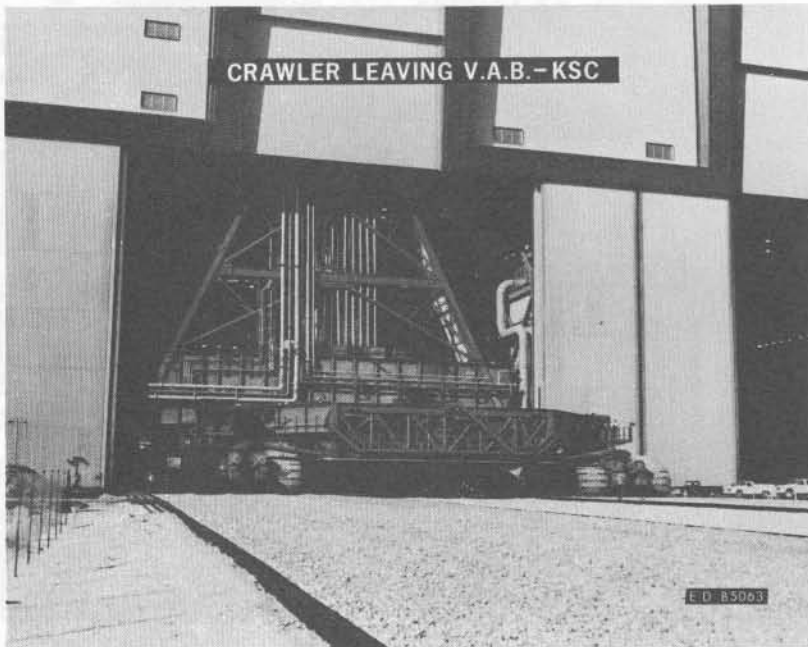
AERIAL VIEW OF LAUNCH AREA A-KSC

10:65 E.D. D5031 E



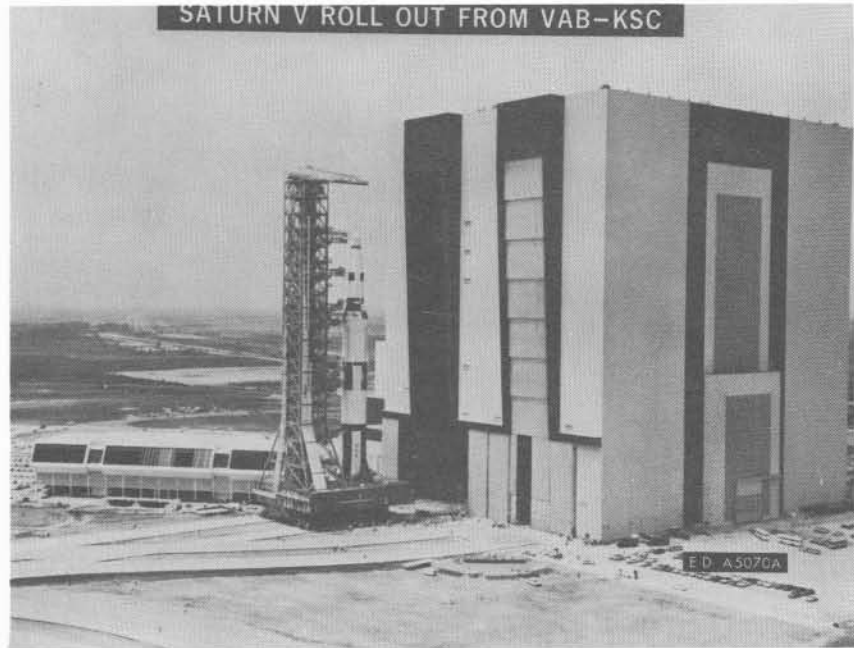






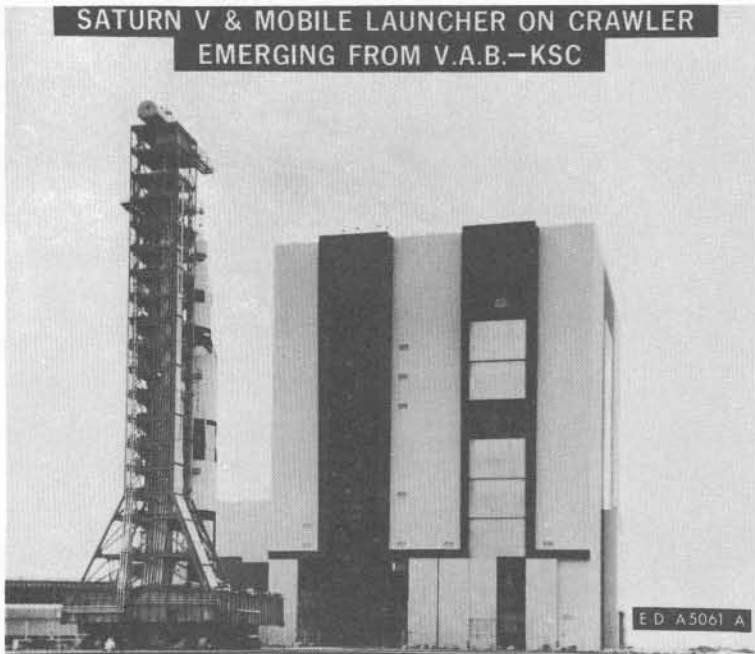
CRAWLER LEAVING V.A.B.-KSC

E.D. 85063



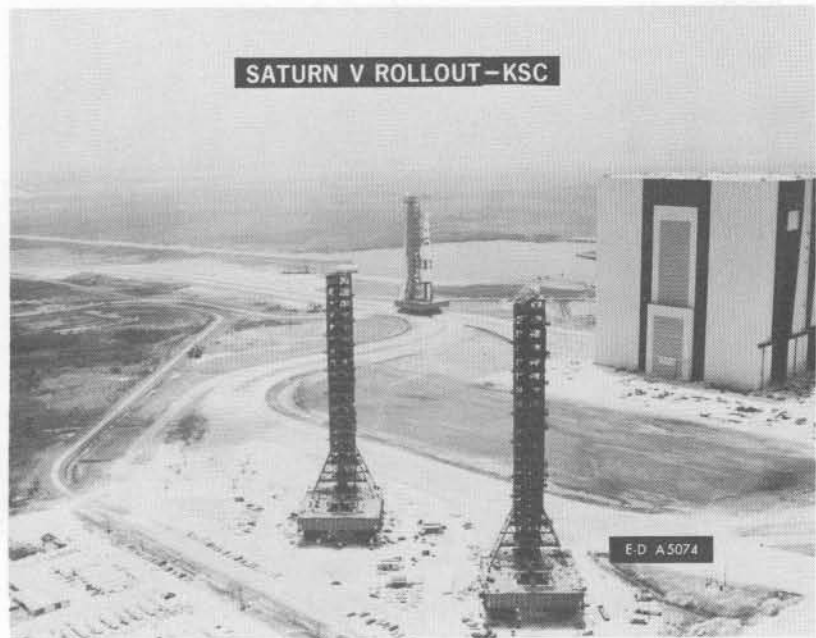
SATURN V ROLL OUT FROM VAB-KSC

E.D. A5070A



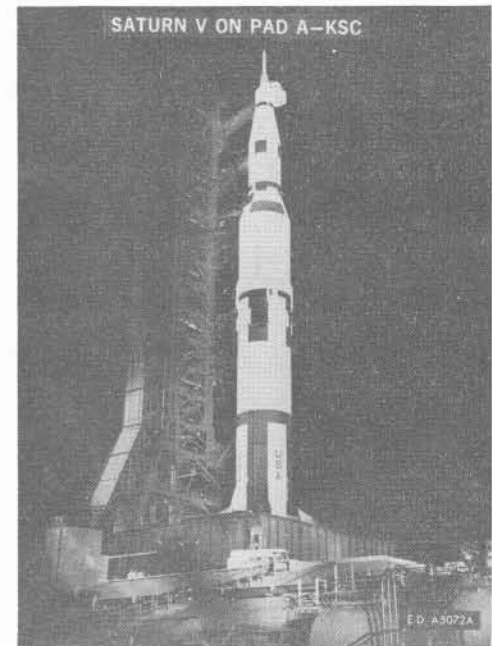
SATURN V & MOBILE LAUNCHER ON CRAWLER EMERGING FROM V.A.B.-KSC

E.D. A5061 A



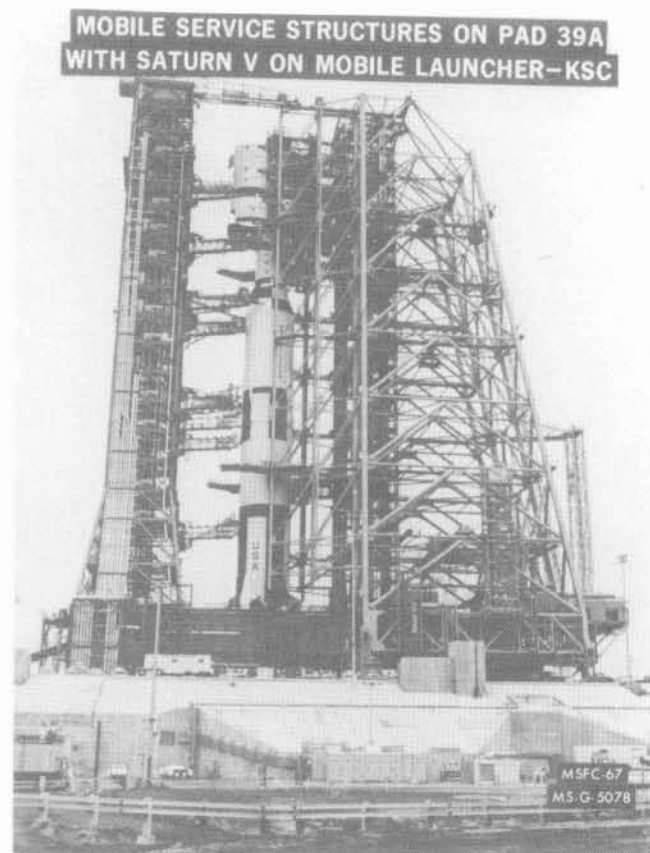
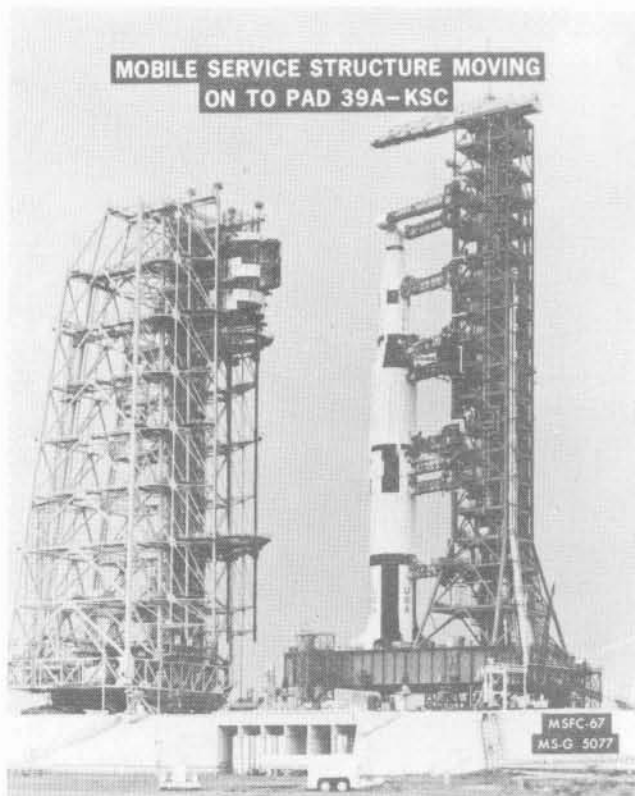
SATURN V ROLLOUT-KSC

E.D. A5074







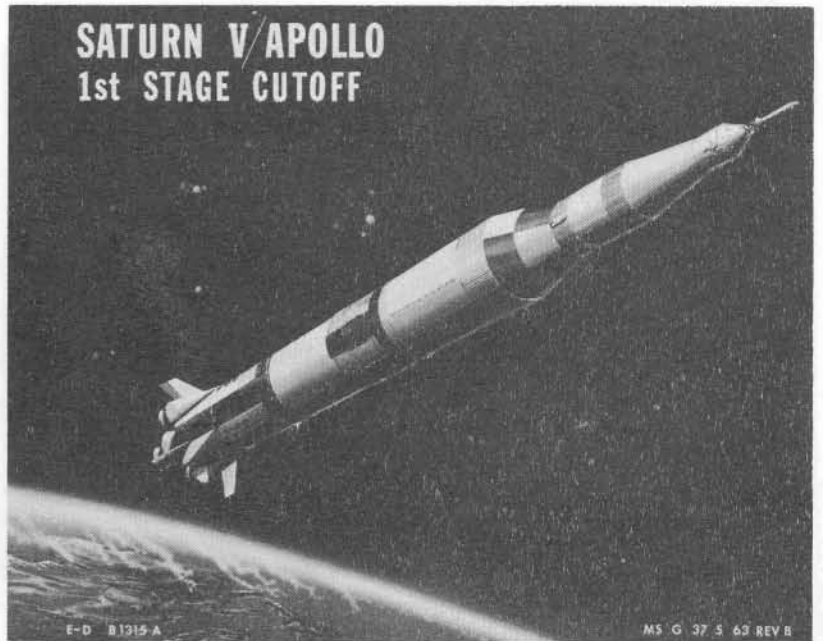
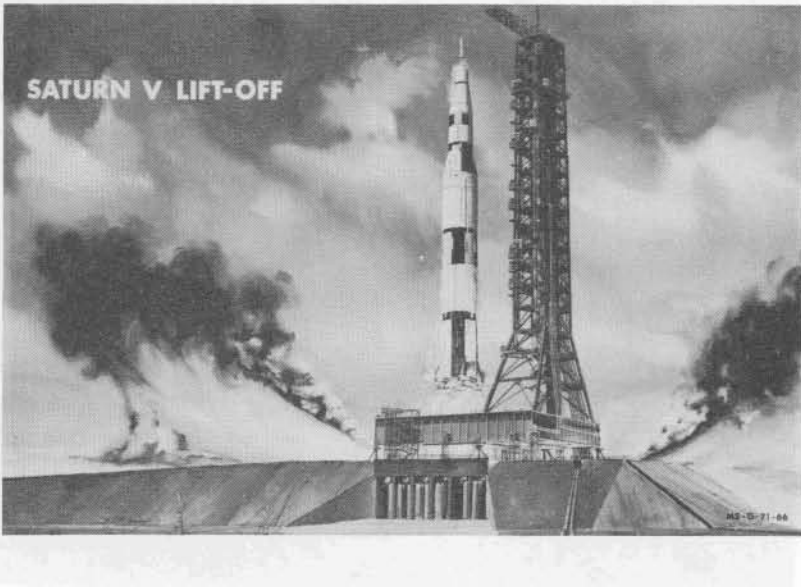
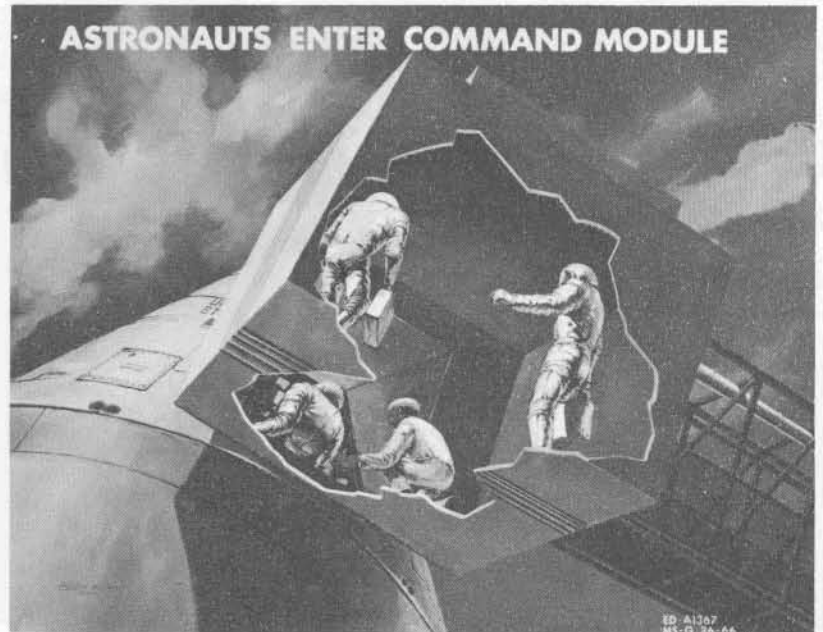
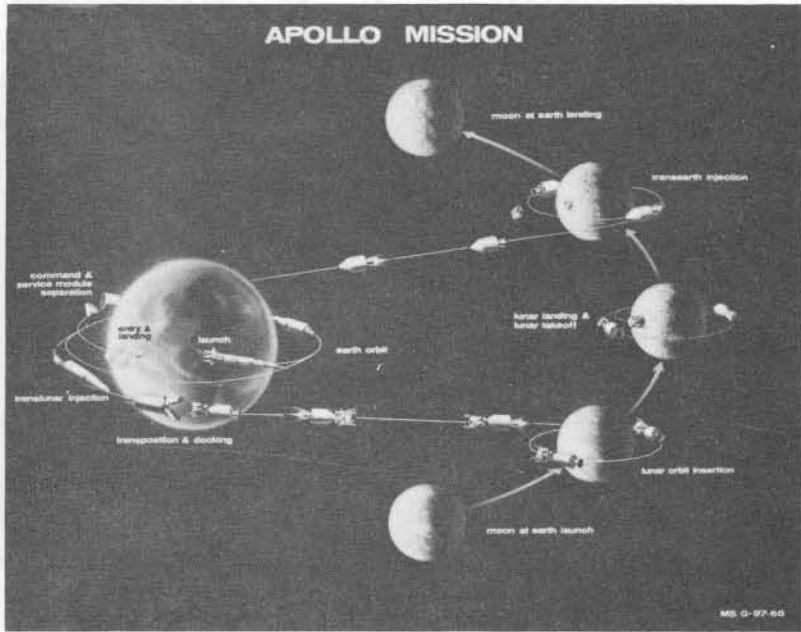


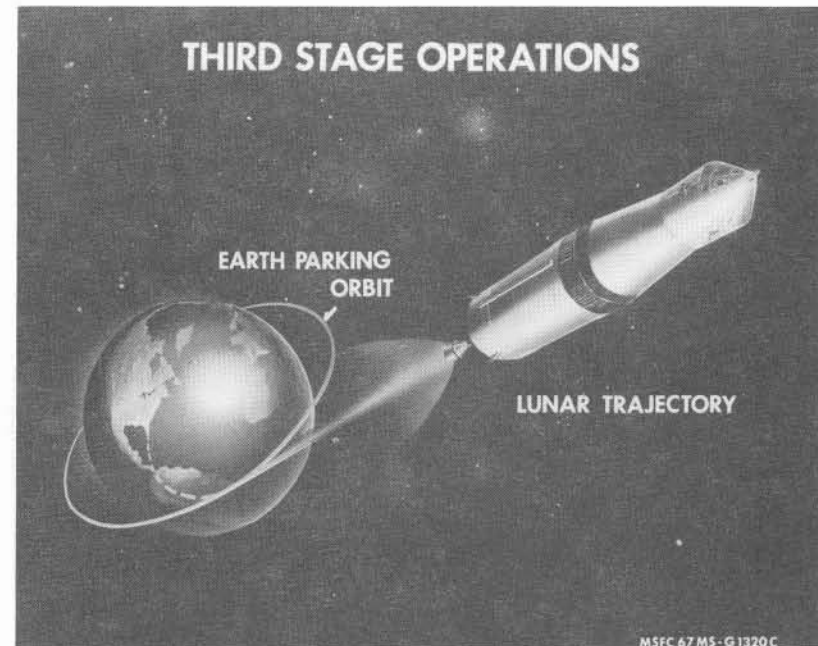
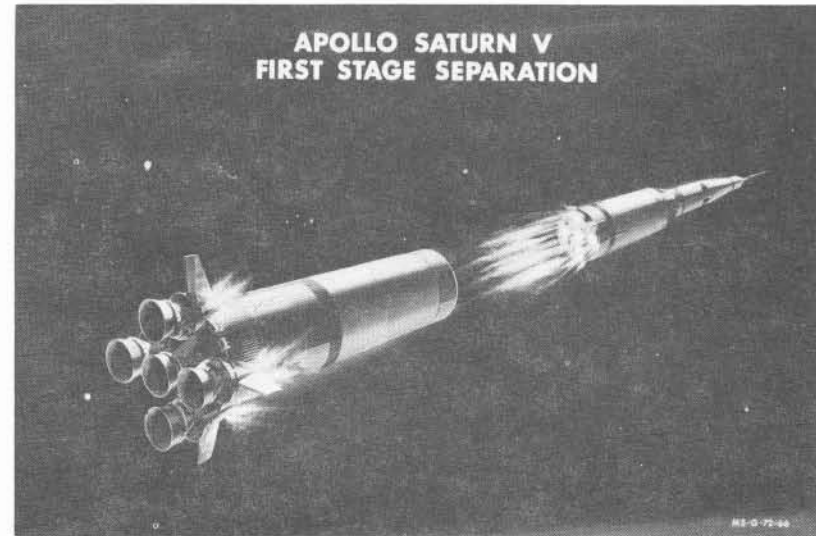
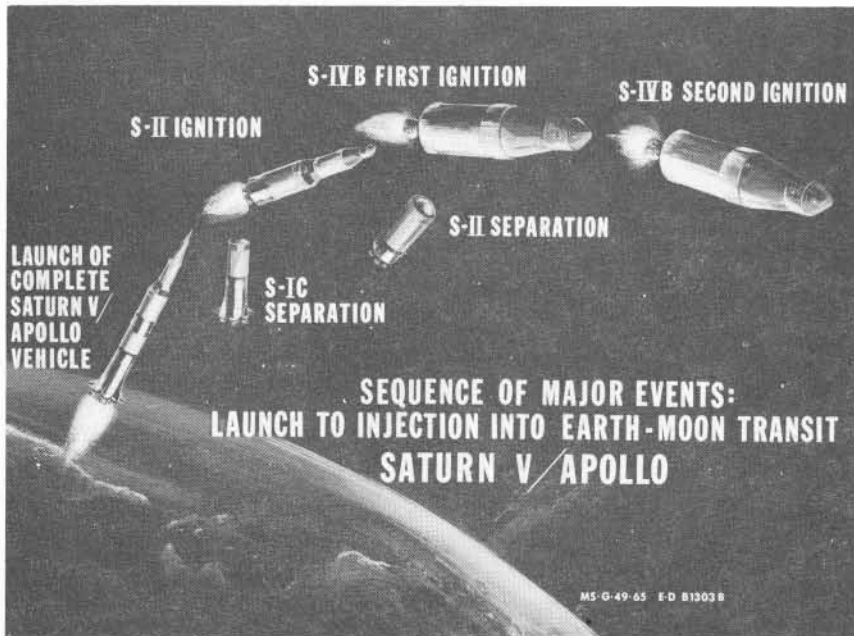




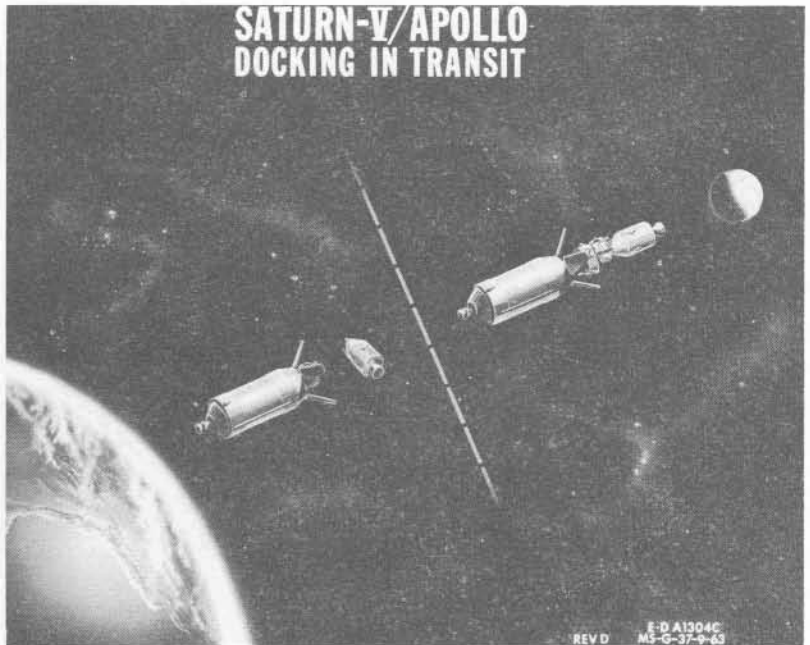
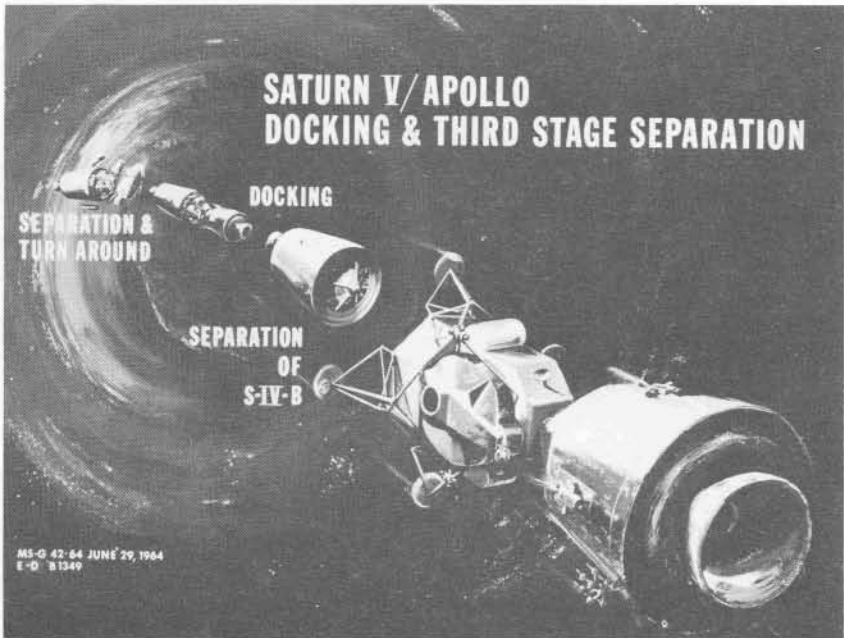
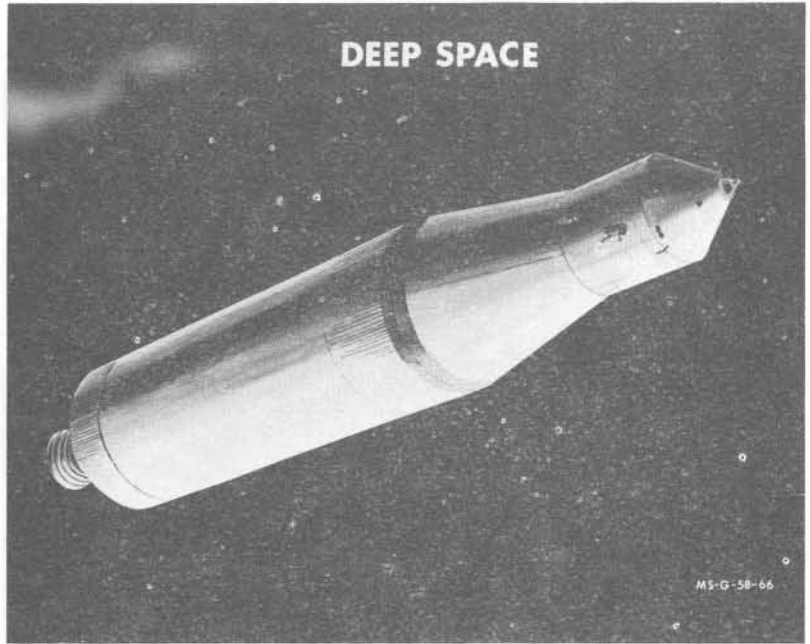


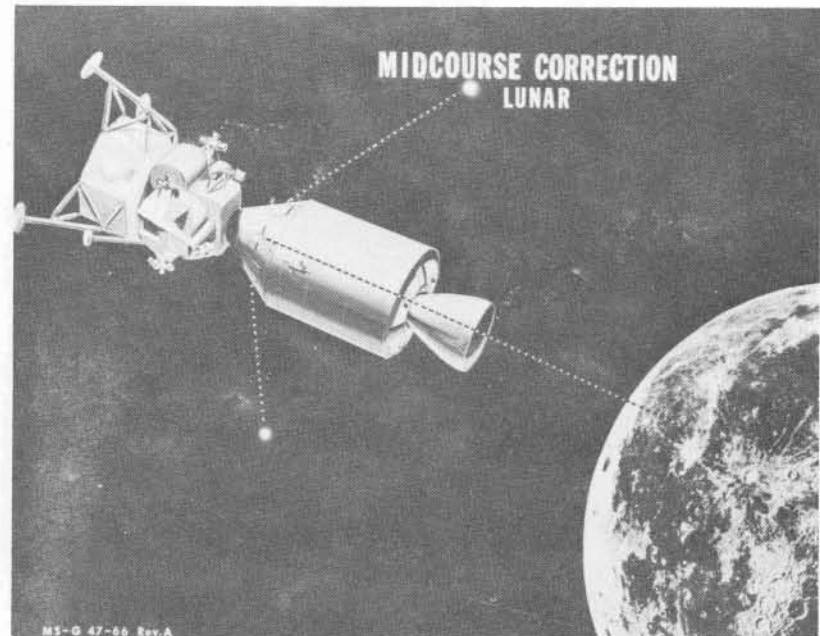
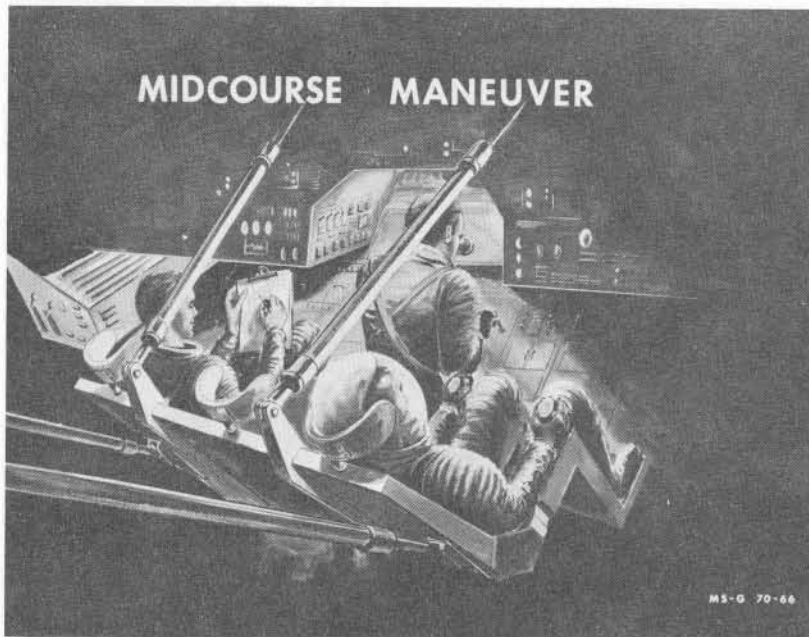
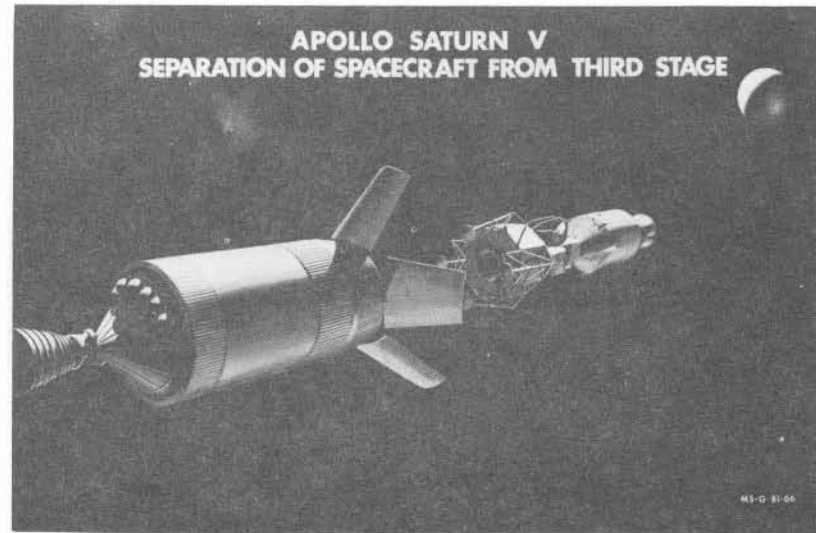
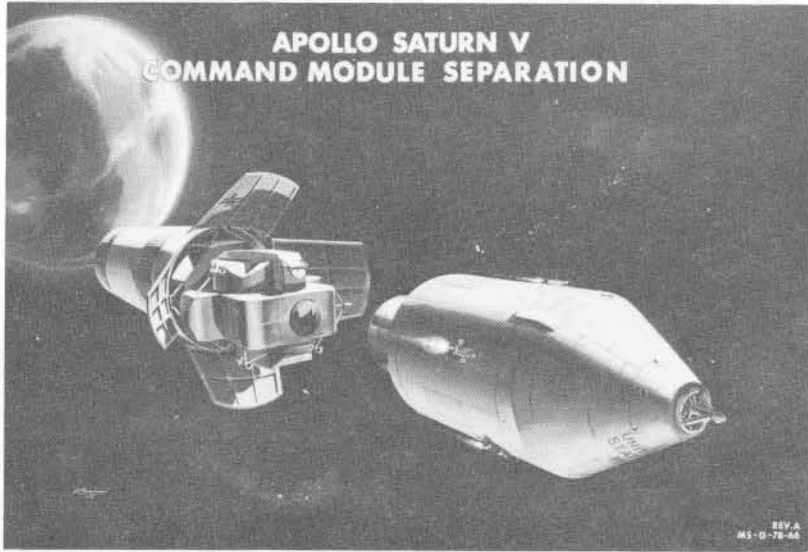
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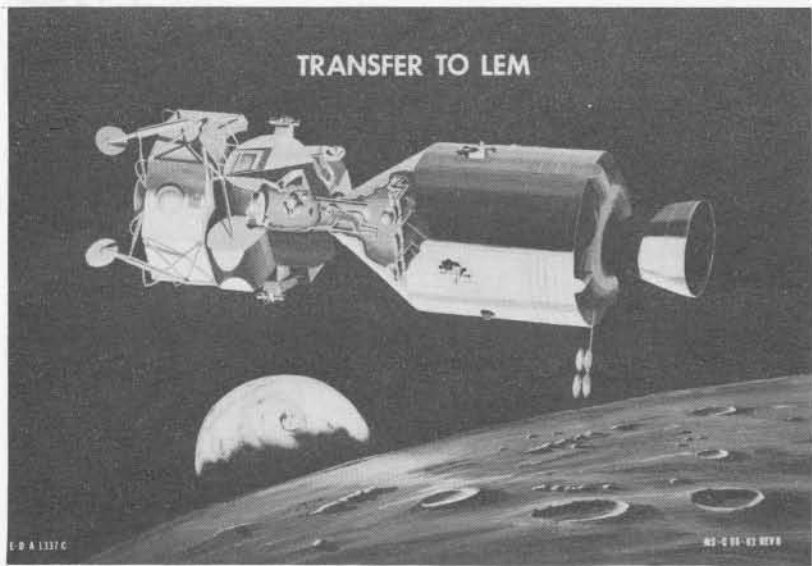
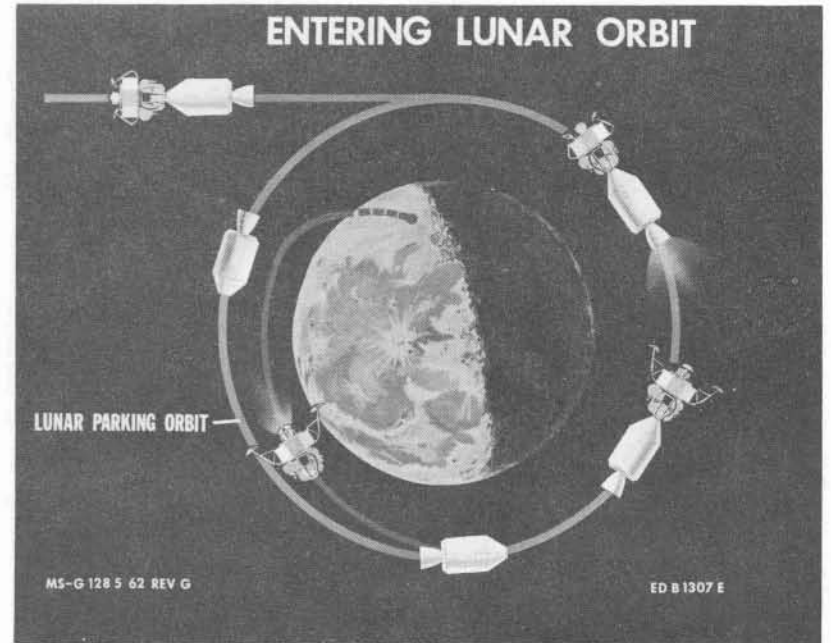
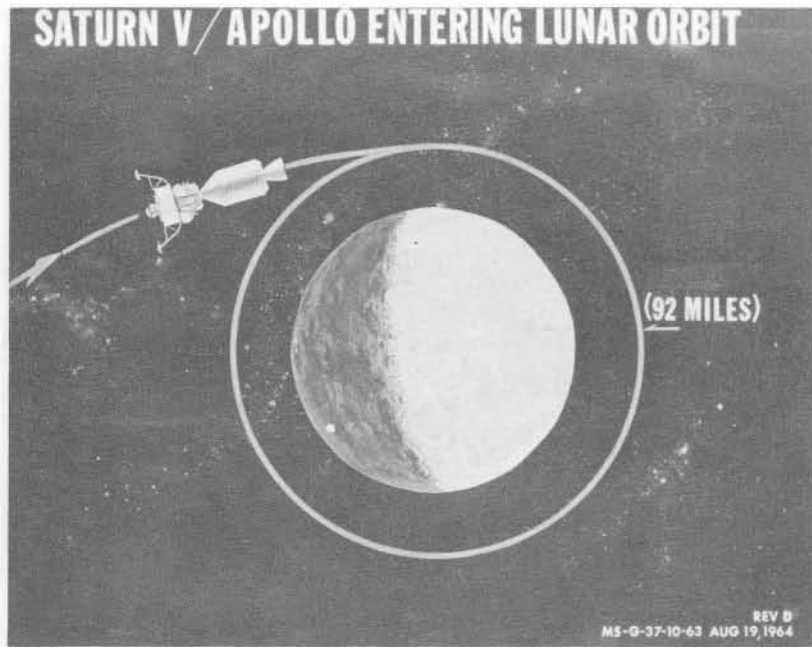


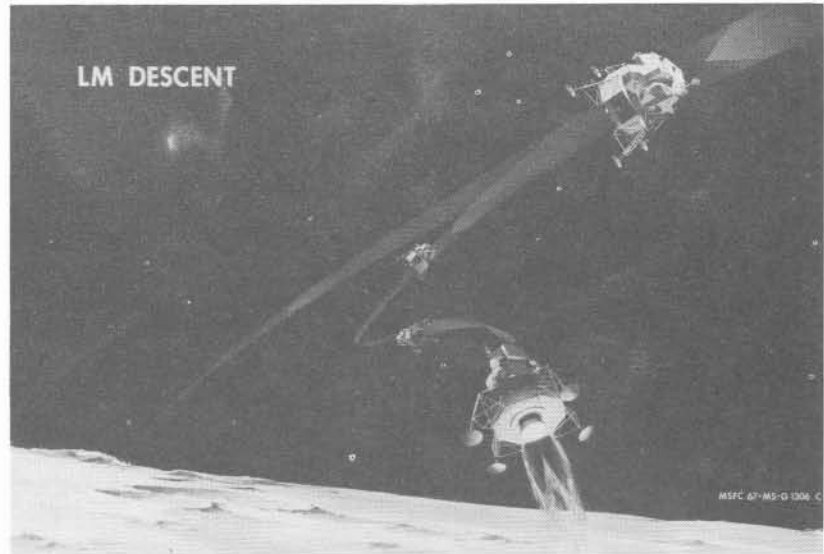




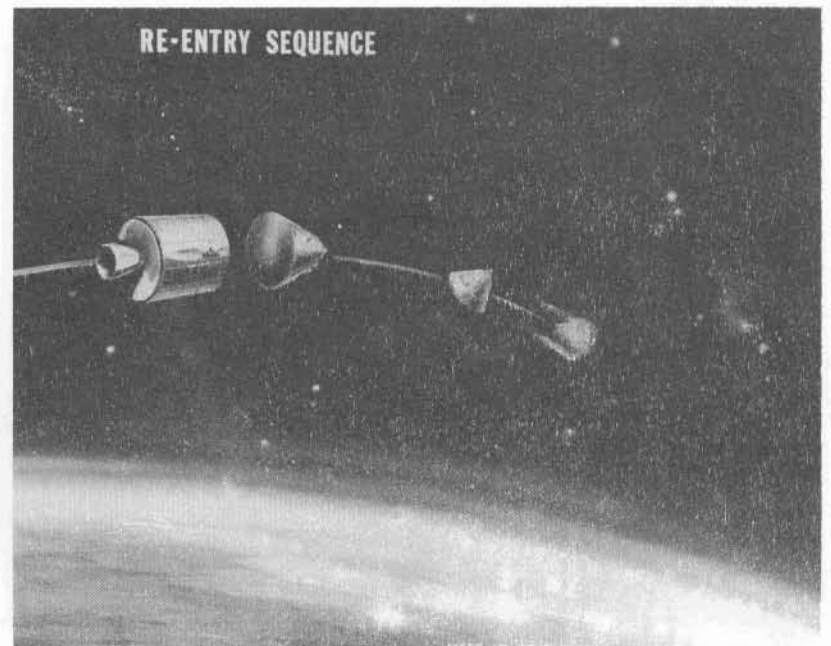
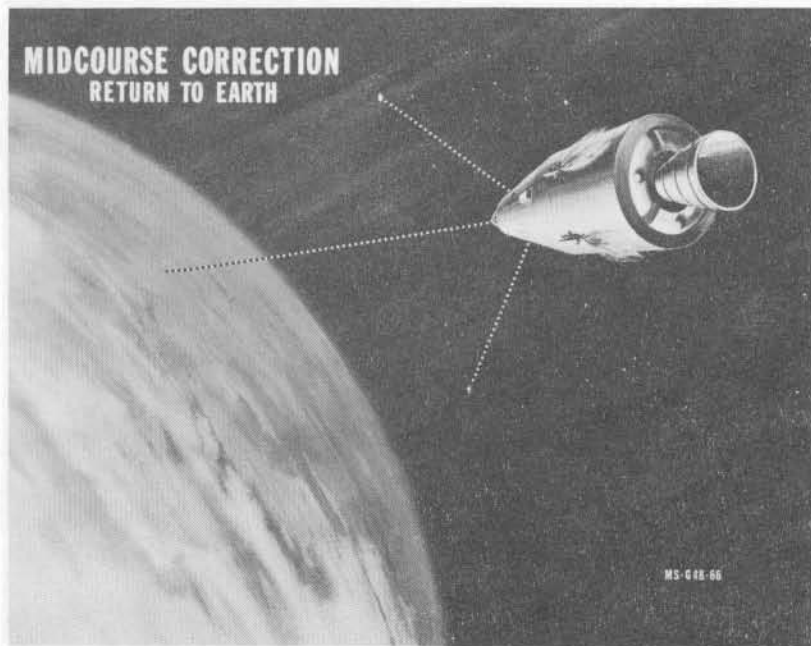
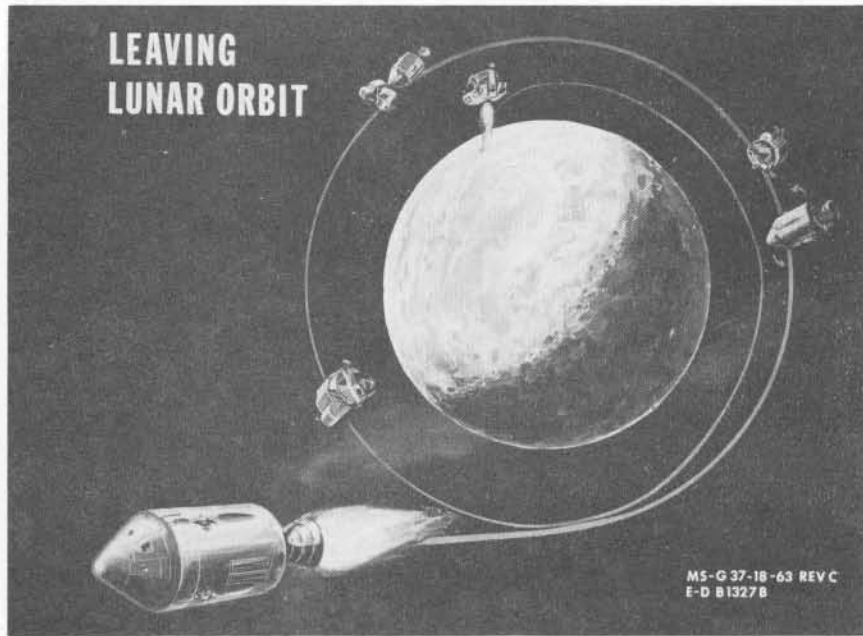




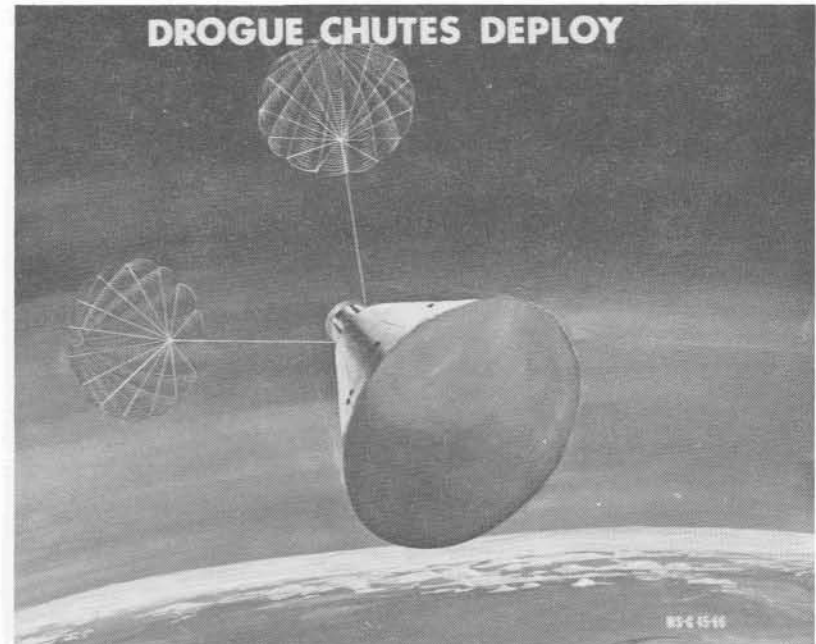
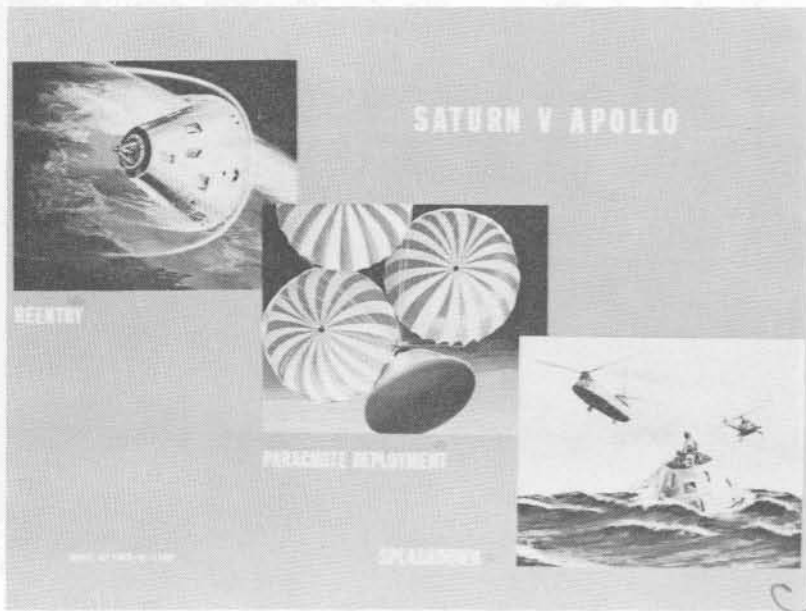
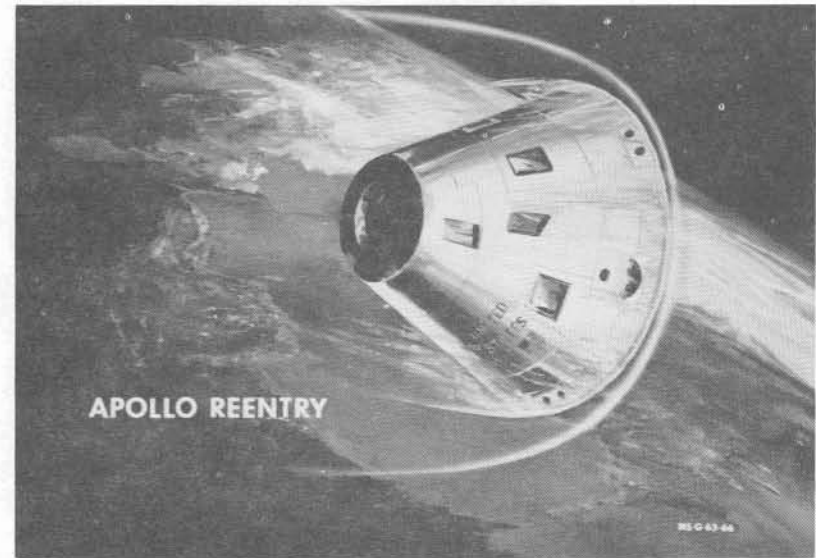
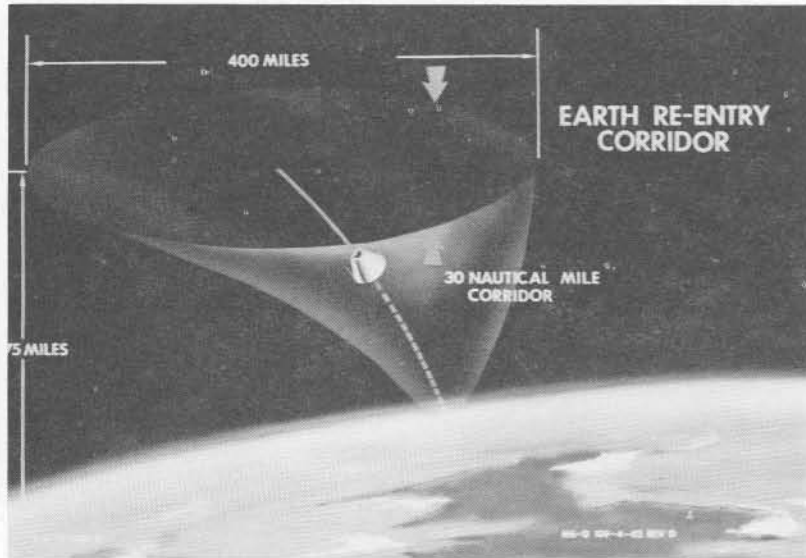






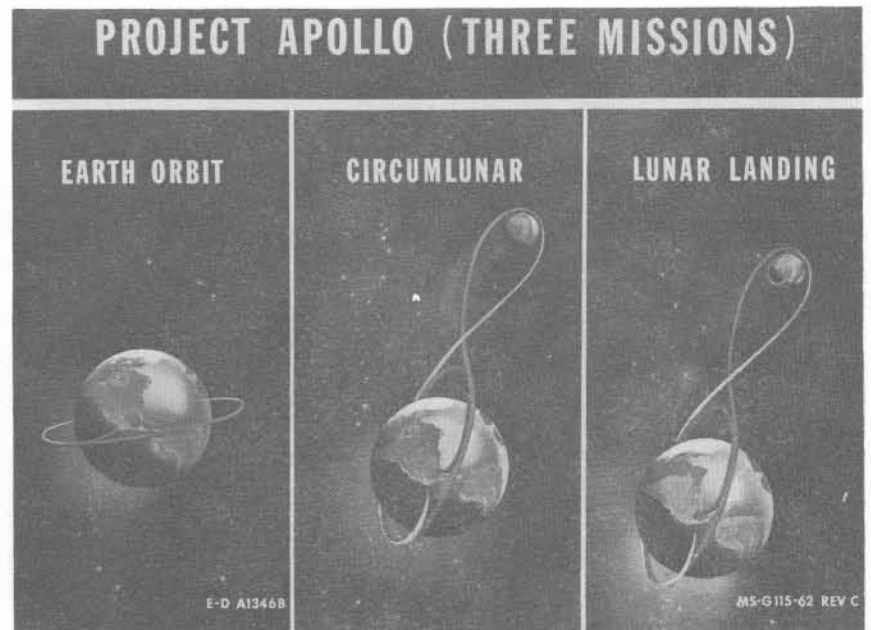
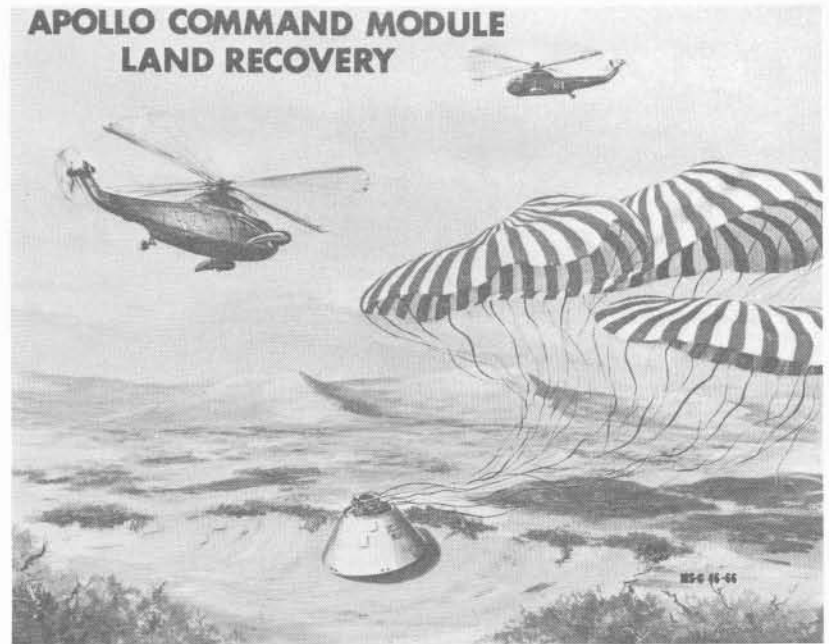


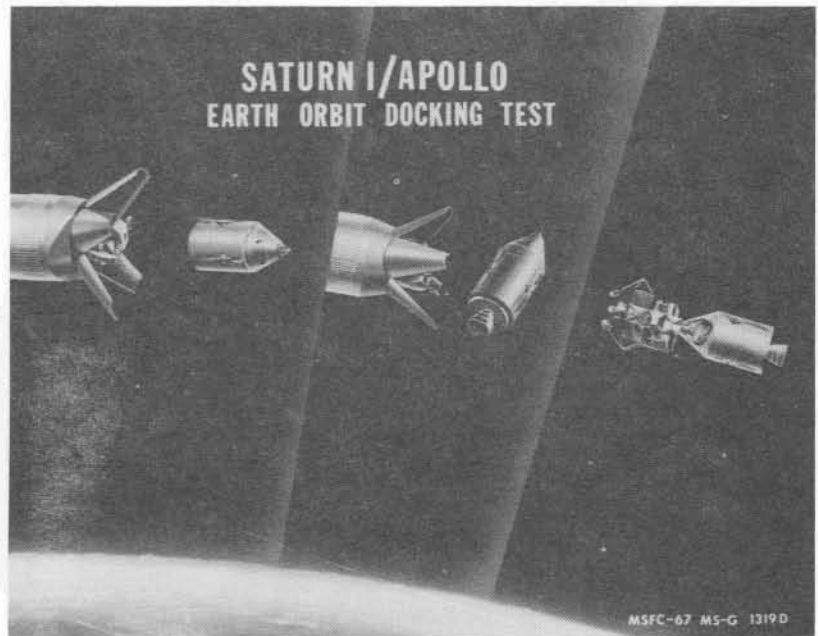
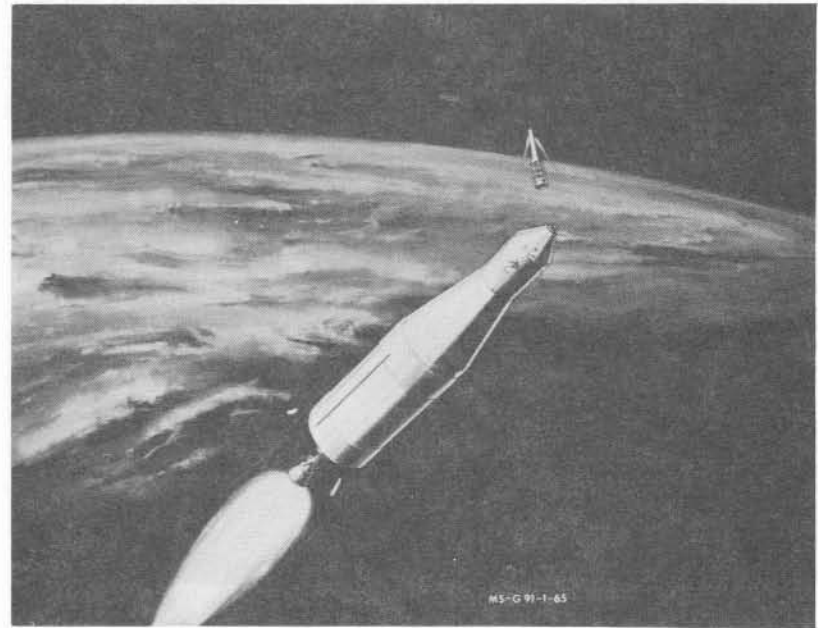
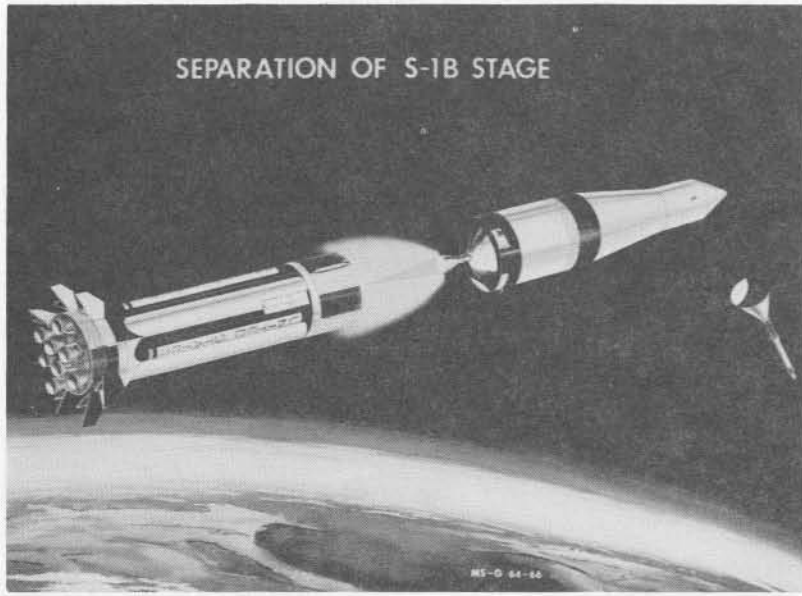




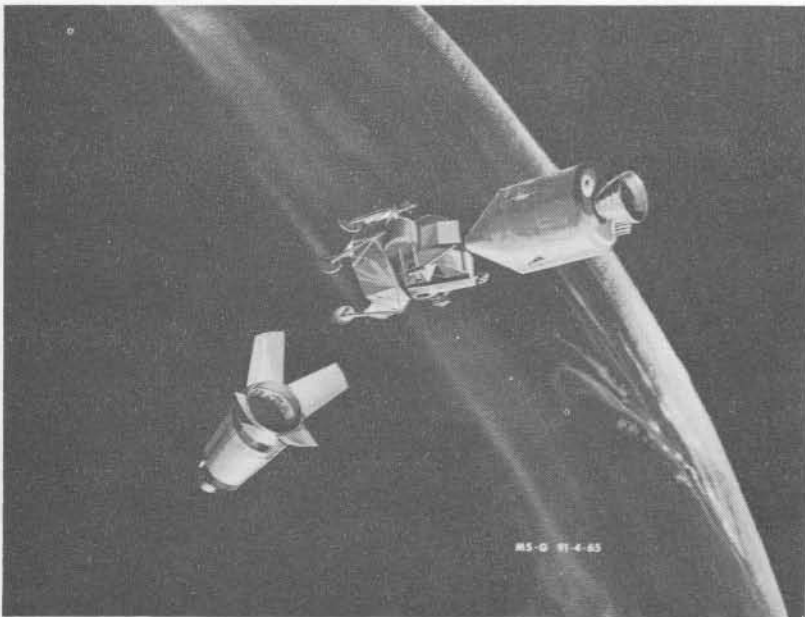
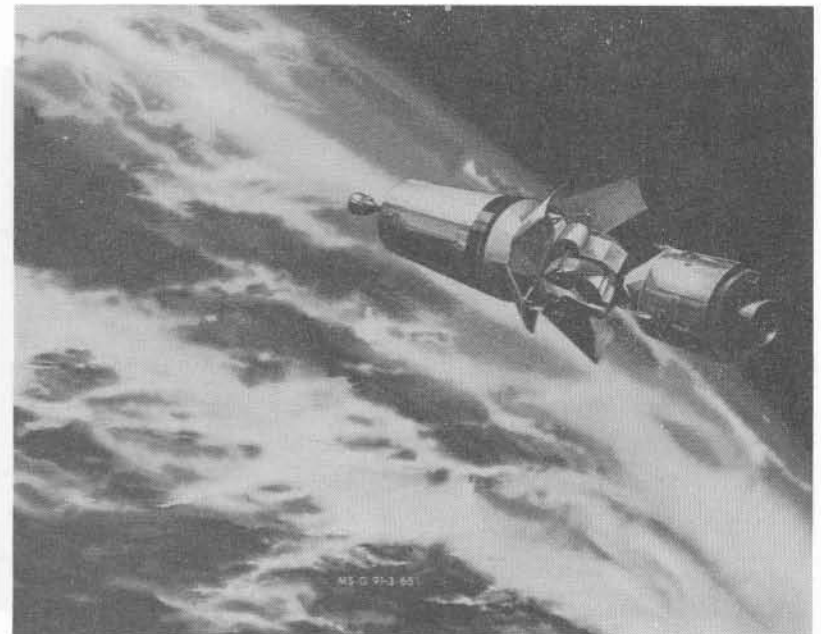
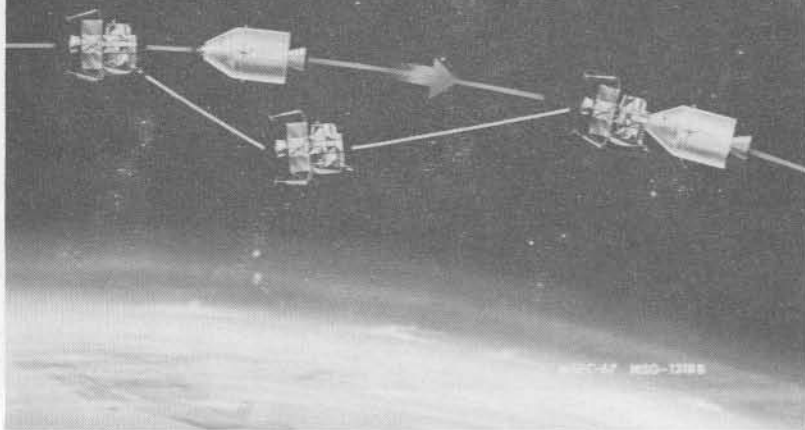


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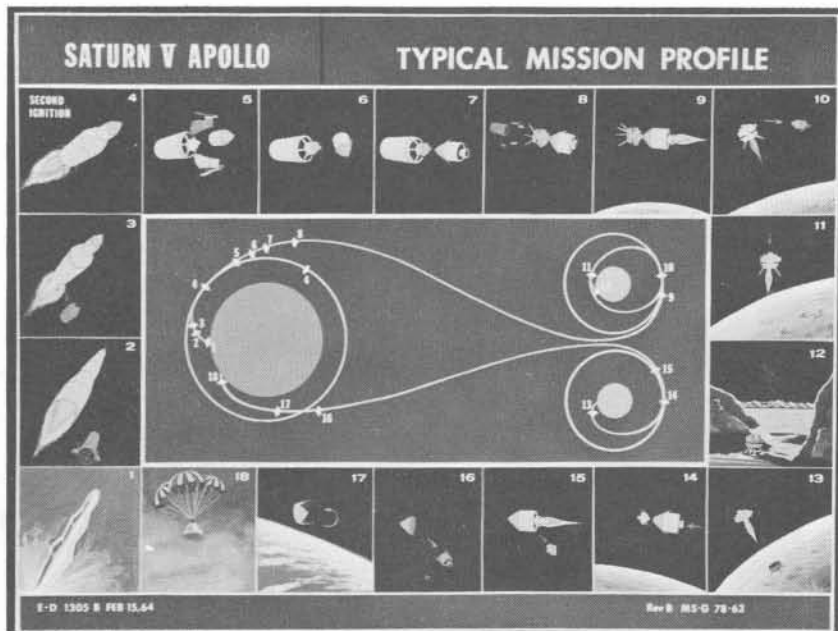
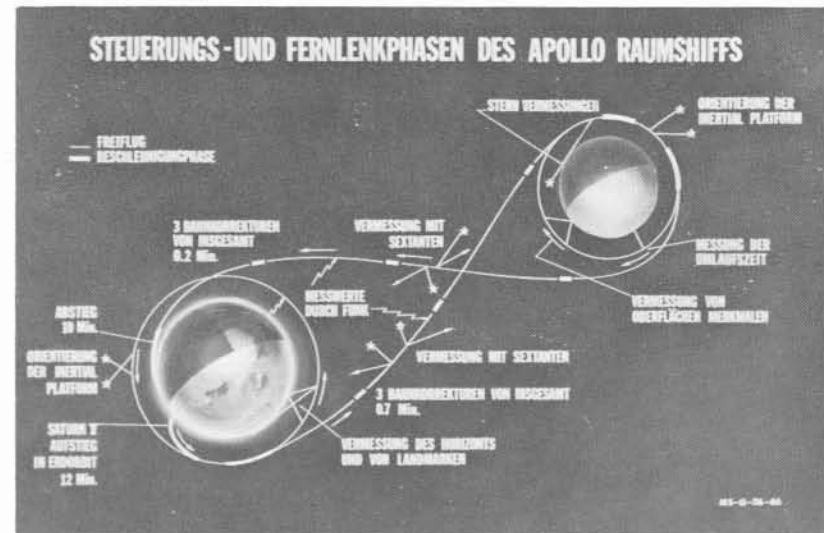
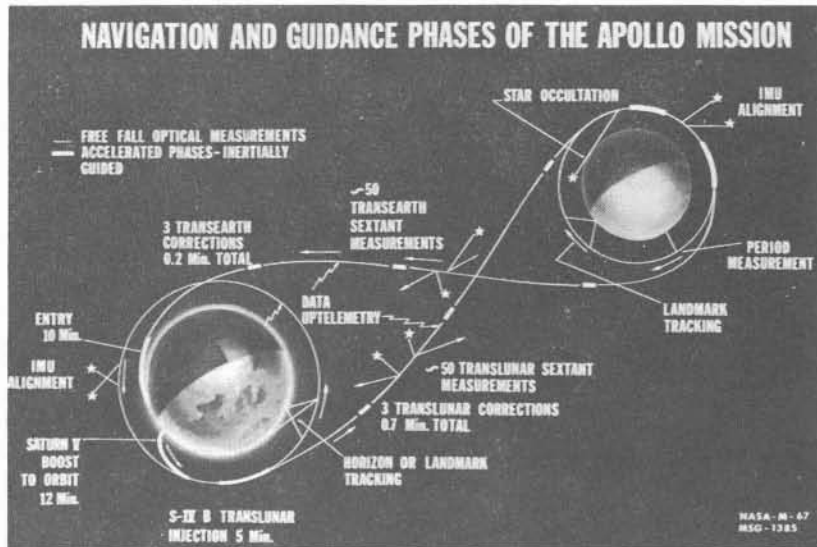




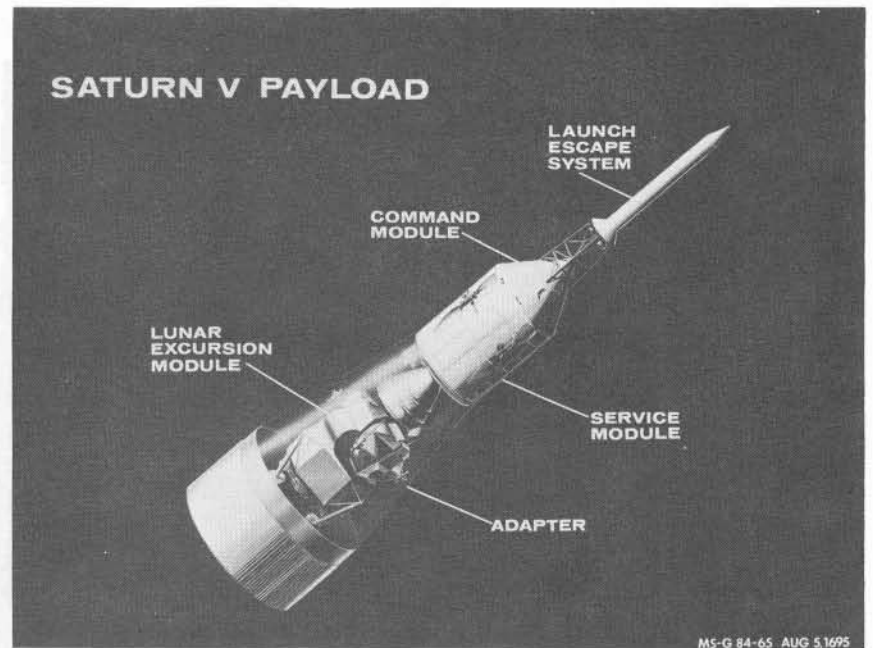
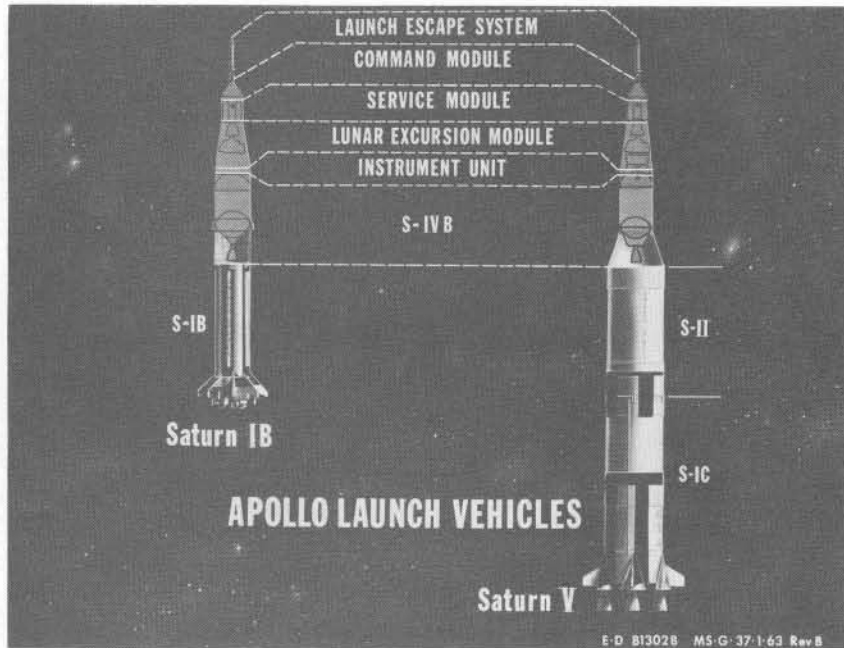
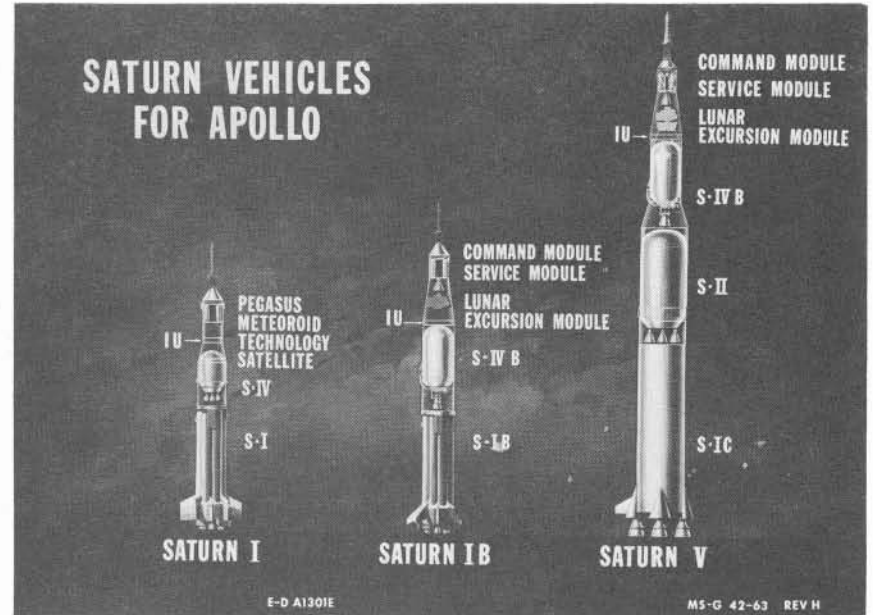
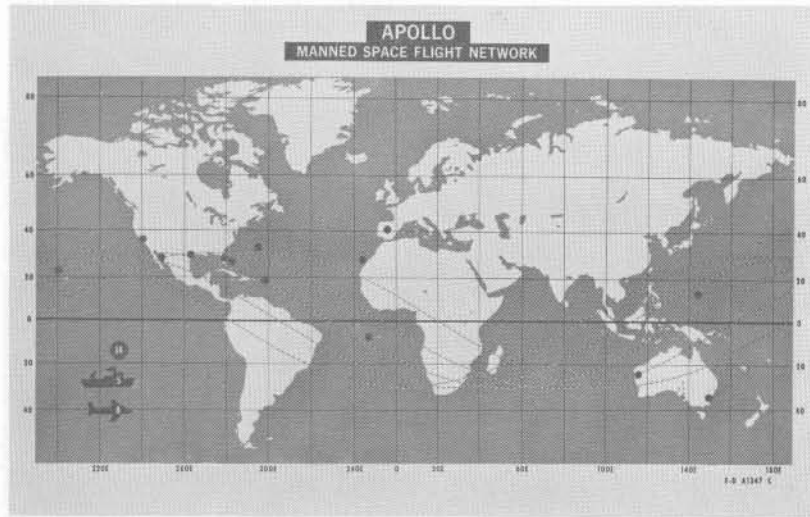
**SATURN I/APOLLO  
EARTH ORBIT RENDEZVOUS TEST**



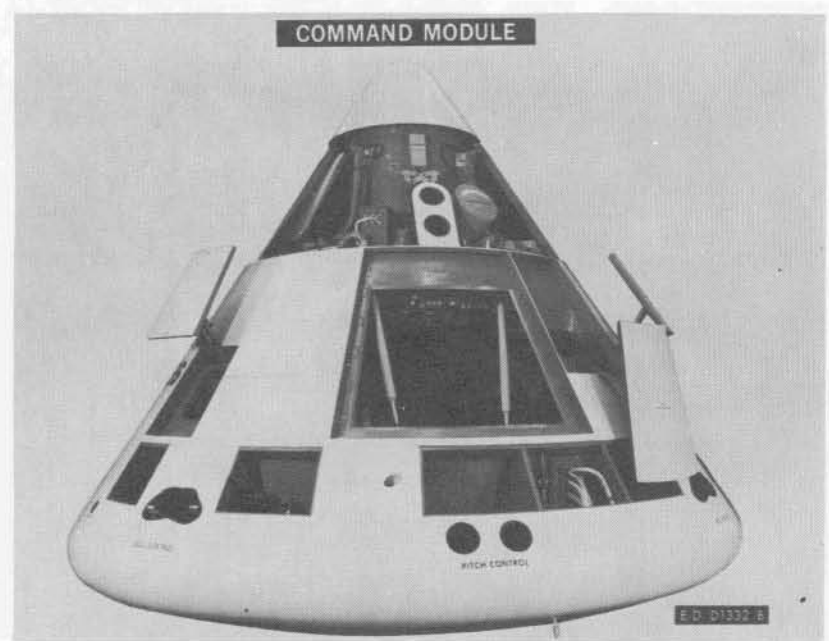
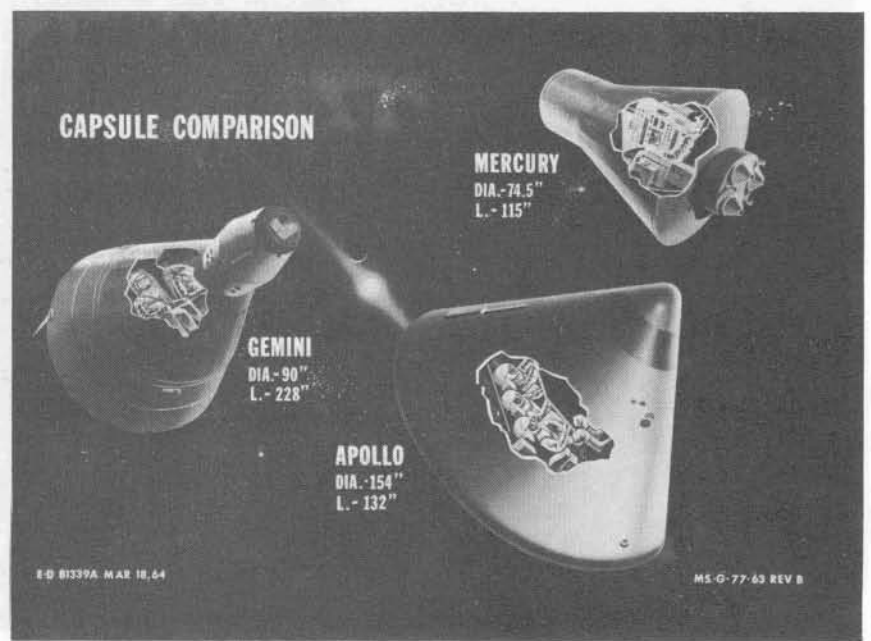
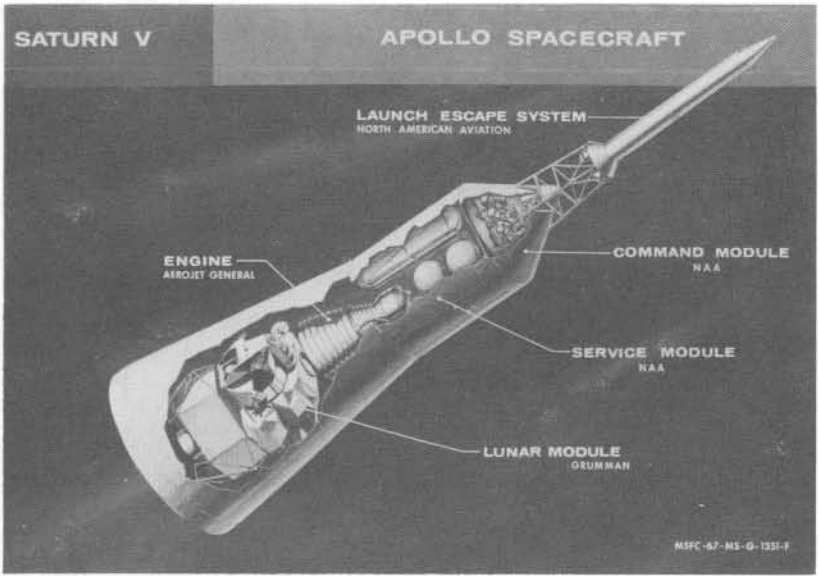
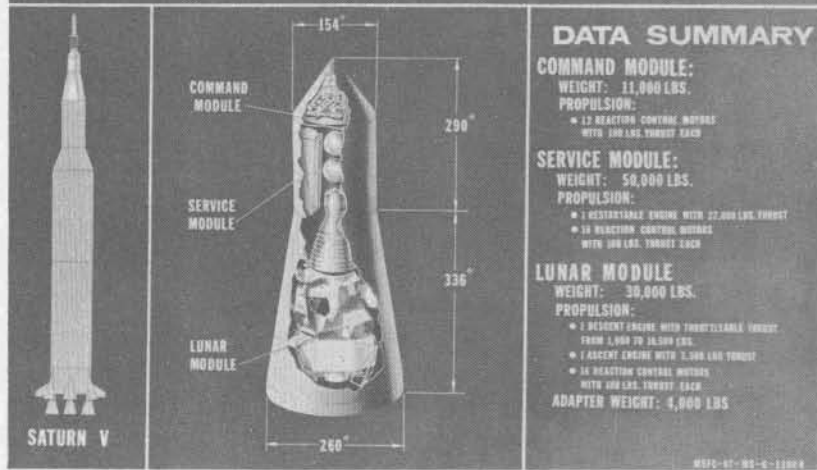


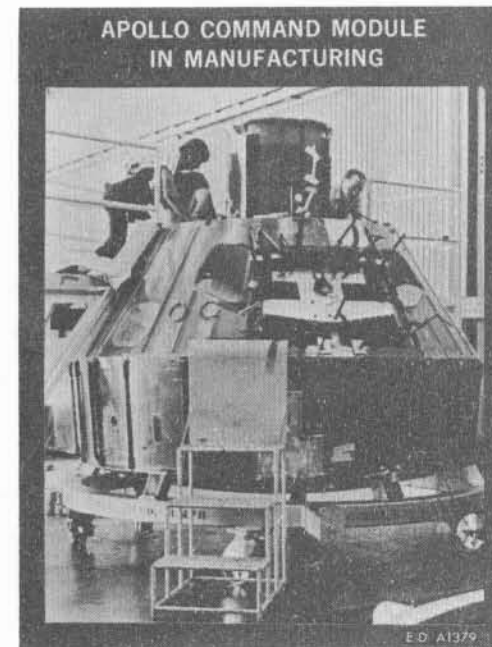
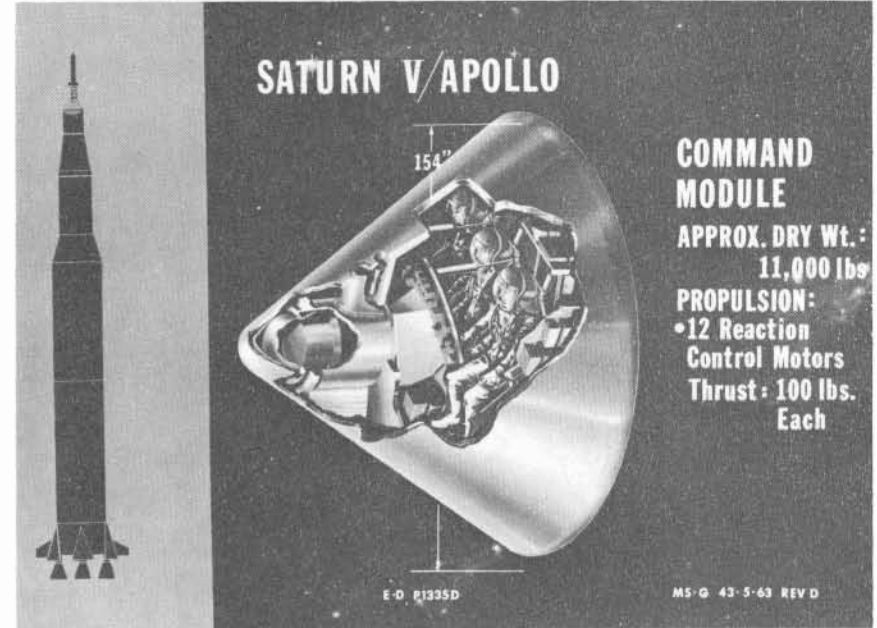
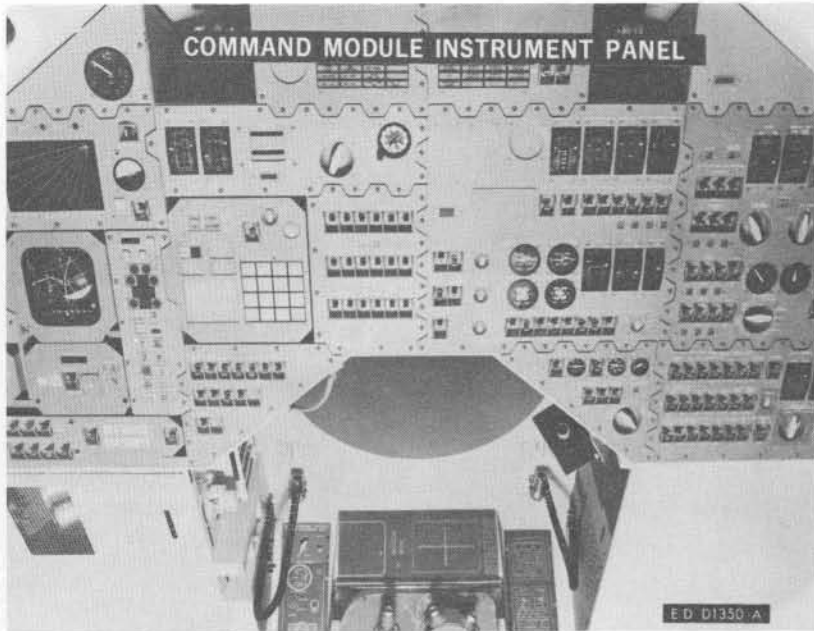


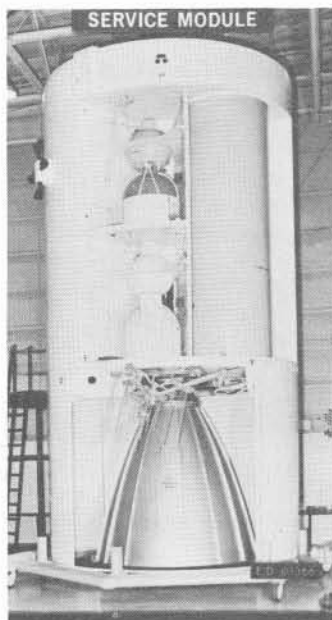
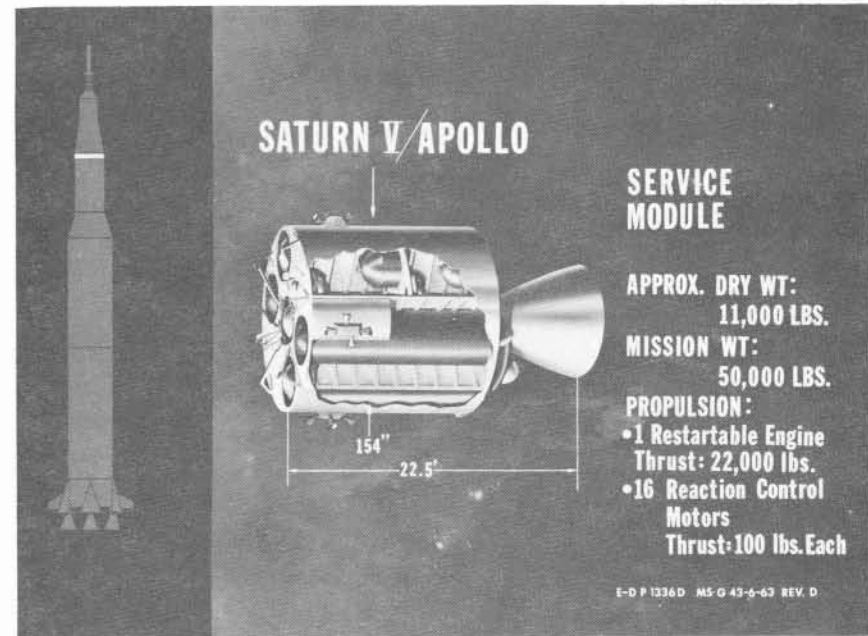




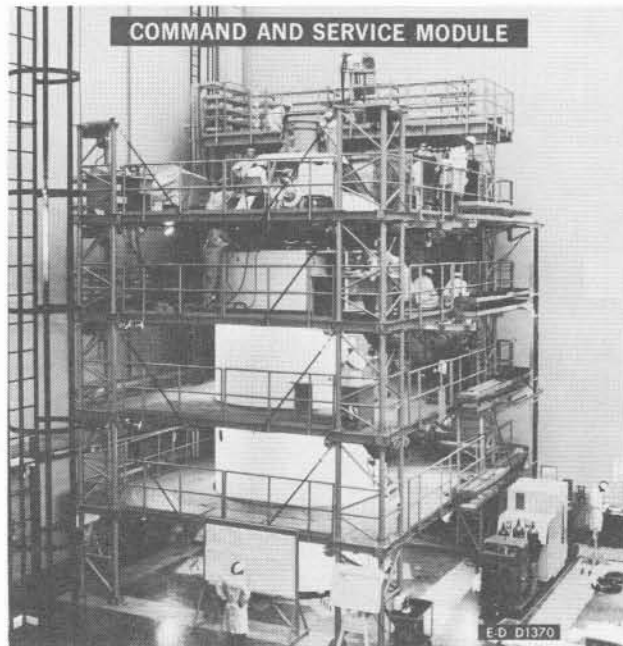
# APOLLO DATA SUMMARY









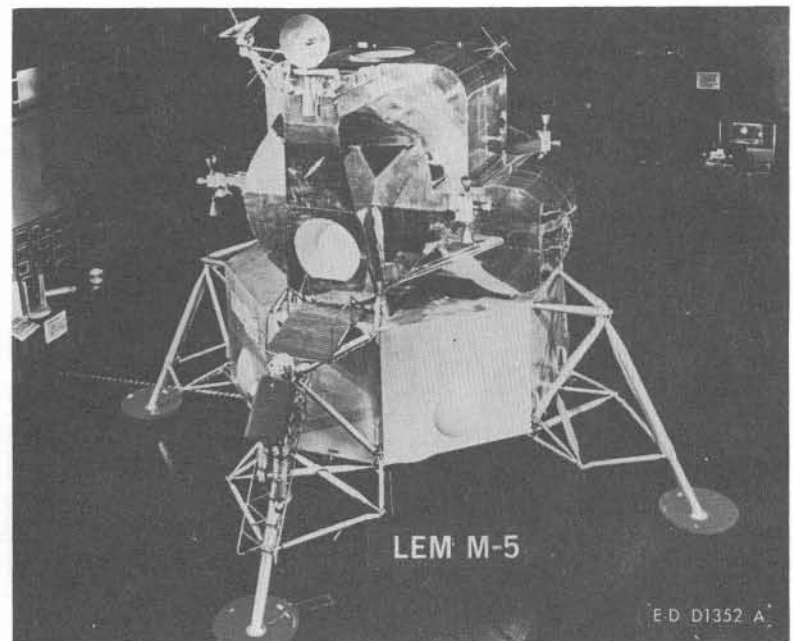


**SATURN V/APOLLO LUNAR MODULE**

APPROX. WT. 30,000 LBS.  
 PROPULSION:  
 • 1 DESCENT ENGINE:  
 Throttleable  
 Thrust:  
 1,000 to 10,500 lbs.  
 • 1 LUNAR TAKE-OFF ENGINE:  
 Fixed Thrust  
 Thrust: 3,500 lbs.  
 • 12 REACTION CONTROL ENGINES  
 Thrust: 100 lb. Each

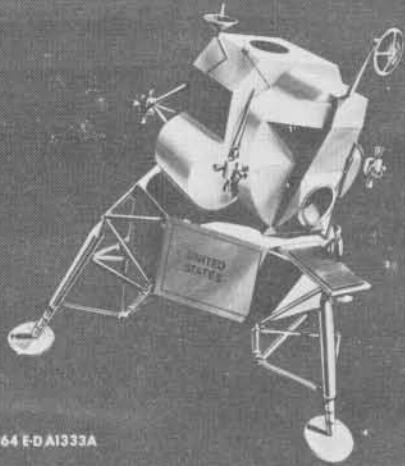
16.5 ft.  
 200 in.

MSFC 67-MS-G 1334 E



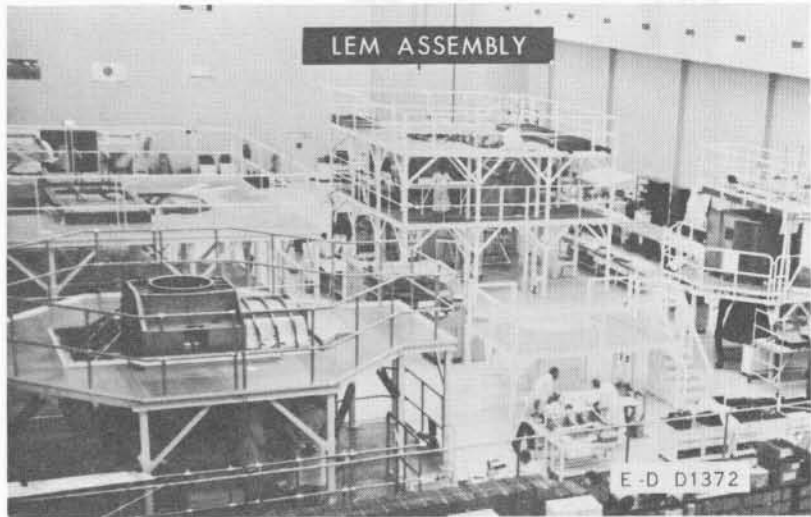


SATURN V / APOLLO Lunar Excursion Module



MAY 15, 1964 E-D A1333A

M-MS-G-84-63

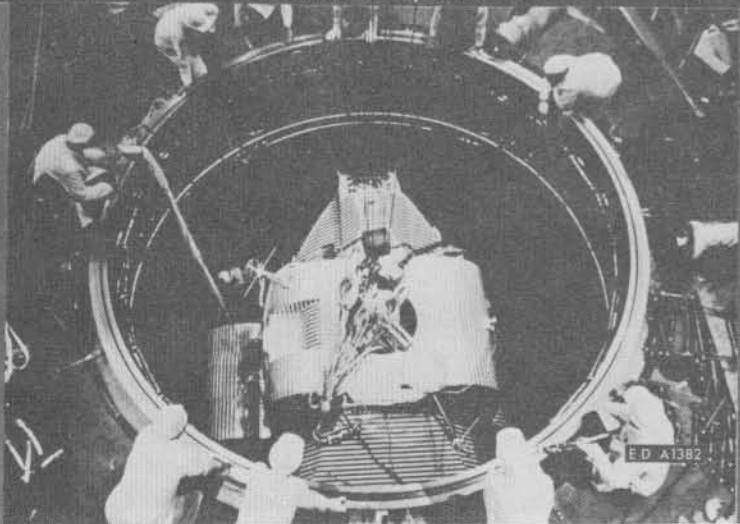


LEM ASSEMBLY

E-D D1372

NASA-5-66-4621 MAY 13

LEM ASCENT STAGE (TM-2)  
IN THERMAL VACUUM CHAMBER  
BETHPAGE, N.Y



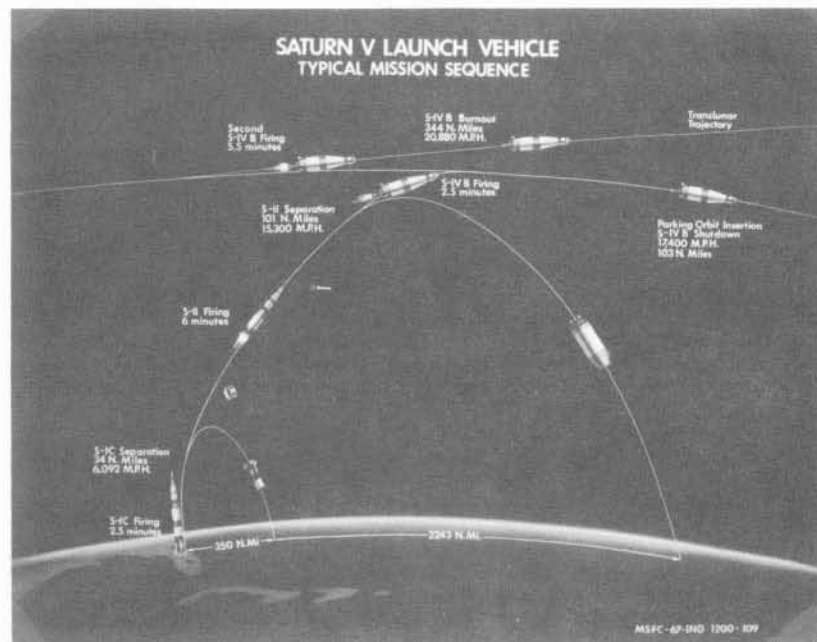
E-D A1382



APOLLO SPACESUITS

E-D D1373A







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MARSHALL SPACE FLIGHT CENTER

RESEARCH AND  
DEVELOPMENT  
OPERATIONS

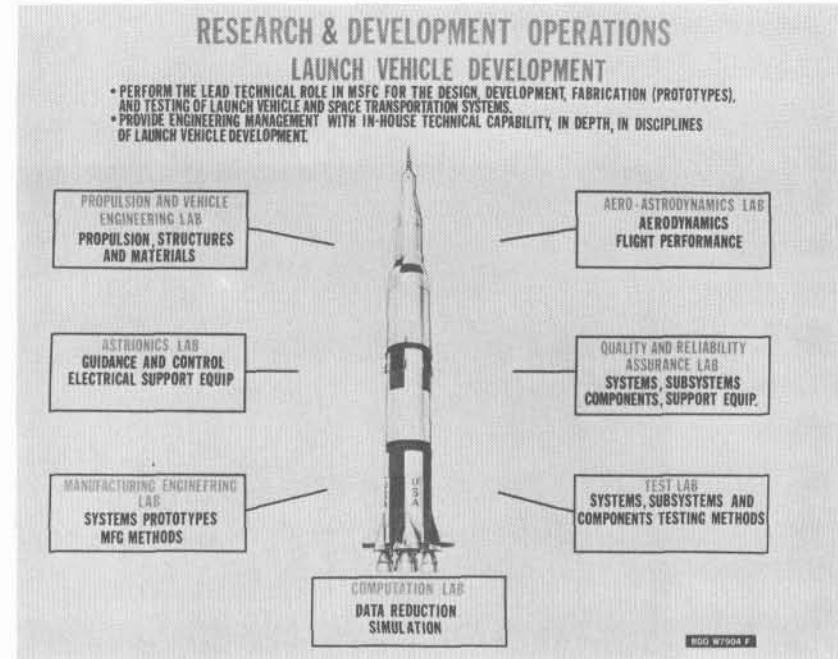
RDO W7906 A

## RESEARCH & DEVELOPMENT OPERATIONS

### PRIMARY MISSION:

- MAJOR LAUNCH VEHICLE DEVELOPMENT PROGRAMS.
- ADVANCED LAUNCH VEHICLES AND SPACE FLIGHT SYSTEMS PROGRAMS.
- SUPPORTING RESEARCH AND TECHNOLOGY PROGRAMS.
- DEVELOPMENT OF PAYLOADS AND EXPERIMENTS FOR THE APOLLO APPLICATIONS PROGRAM.
- TECHNICAL SUPPORT TO INDUSTRIAL OPERATIONS.

RDO W7903C



### MSFC RESEARCH AREAS OF ACTIVITY

- RADIATION PHYSICS
- THERMAL PHYSICS
- CHEMICAL PROPULSION RESEARCH
- CRYOGENIC TECHNOLOGY
- ELECTRONICS RESEARCH
- CONTROL SYSTEMS
- MANUFACTURING TECHNOLOGY
- MATERIALS AND STRUCTURES
- GROUND TESTING
- QUALITY ASSURANCE AND CHECKOUT
- SPACE ENVIRONMENT
- AERODYNAMICS
- INSTRUMENTATION
- MATHEMATICS AND COMPUTATION
- GUIDANCE CONCEPT
- ASTRODYNAMICS
- ADVANCED TRACKING SYSTEMS
- COMMUNICATION SYSTEMS
- LUNAR PHYSICS
- METEOROID PHYSICS
- ADVANCED PROPULSION
- POWER SYSTEMS

RDO D 6001 B

### MSFC RESEARCH AND TECHNOLOGY

TYPICAL EXAMPLES

#### DIRECT SUPPORT OF PROJECTS

- DEVELOPMENT OF STRUCTURAL ADHESIVES
- COMMON BULKHEAD DEVELOPMENT AND EVALUATION
- MICRO MINIATURIZATION OF ELECTRONIC COMPONENTS
- DEVELOPMENT OF VALVES FOR CRYOGENIC LIQUIDS
- TITANIUM MANUFACTURING PROCESSES
- DEVELOPMENT OF NON-DESTRUCTIVE TESTING TECHNIQUES

#### SUPPORT OF FUTURE GENERATION SPACE SYSTEMS

- ELECTRIC PROPULSION
- NUCLEAR, SOLAR AND CHEMICAL POWER GENERATION
- VEHICLE ENVIRONMENTAL FACTORS
- VEHICLE STRUCTURES AND ADVANCED MATERIALS
- GUIDANCE AND CONTROL
- DATA HANDLING AND PROCESSING
- ADVANCED INSTRUMENTATION
- MAN-SYSTEM INTEGRATION
- SOLID AND LIQUID PROPULSION TECHNOLOGY
- METEOROLOGICAL ATMOSPHERIC INVESTIGATIONS

RDO D2105F

## MSFC RESEARCH PROGRAM MANAGEMENT

MANAGEMENT CENTRALIZED IN ONE RESEARCH PROGRAM OFFICE  
WITH RESPONSIBILITY TO:

- PLAN, DEVELOP, COORDINATE AND IMPLEMENT MSFC RESEARCH PROGRAMS
- PREPARE PROGRAM DOCUMENTS AND PRESENT AND JUSTIFY PROGRAMS TO NASA HEADQUARTERS
- PROVIDE PROGRAM GUIDANCE TO MSFC LABS. ON TECHNICAL REQUIREMENTS, FUNDING, SCHEDULING, AND CONTRACTING
- ESTABLISH EFFECTIVE VISIBILITY AND PRESENTATION OF RESEARCH ACHIEVEMENTS
- MAINTAIN LIAISON WITH OTHER GOVERNMENT AGENCIES AND THE SCIENTIFIC COMMUNITY FOR EXCHANGE OF TECHNICAL AND SCIENTIFIC KNOWLEDGE

RDO W6000B

## RESEARCH AND DEVELOPMENT OPERATIONS

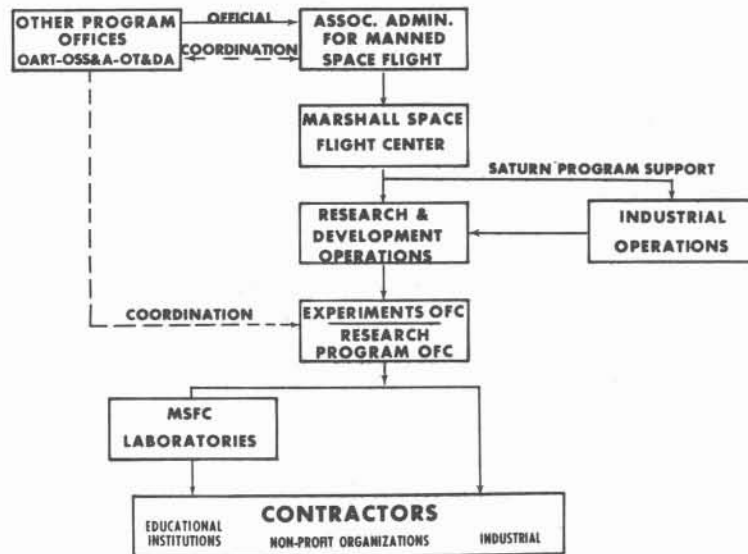
### RESEARCH AND TECHNOLOGY PROGRAMS

- TO IDENTIFY AND SOLVE CRITICAL TECHNICAL PROBLEMS BEARING ON THE PRESENT GENERATION OF SPACE VEHICLES.
- TO ADVANCE THE STATE OF THE ART TO ENABLE THE DEVELOPMENT OF MORE ADVANCED SPACE VEHICLES.
- TO BUILD A BROAD TECHNOLOGICAL BASE FOR THE NATION'S FUTURE SPACE ACTIVITIES.



RDO W2111B

## RESEARCH AND DEVELOPMENT OPERATIONS RESEARCH AND TECHNOLOGY



RDO W2112A

## RESEARCH & DEVELOPMENT OPERATIONS

### REALIGNMENT OF R & DO EFFORT TO SUPPORT PROGRAM MANAGEMENT:

- ROUTINE ENGINEERING AND TECHNICAL FUNCTIONS ARE BEING TRANSFERRED TO PRIME AND ENGINEERING SUPPORT CONTRACTORS.
- GOVERNMENT PERSONNEL ARE CONCENTRATING IN AREAS SUCH AS:
  - INVESTIGATING IN DEPTH UNIQUE AND FIRST-OF-A-KIND ENGINEERING PROBLEMS ENCOUNTERED IN CONTRACTORS' EFFORTS.
  - ADVANCING THE STATE-OF-THE-ART IN NEW DESIGN AND ANALYTICAL TECHNIQUES.
  - DEVELOPING MANUFACTURING TECHNIQUES AND PROCESSES.
  - VALIDATING QUALITY AND RELIABILITY STANDARDS FOR SPACE SYSTEMS.
  - INVESTIGATING THE PROBLEMS ASSOCIATED WITH OPERATING IN THE NEW ENVIRONMENT OF SPACE AND THE LUNAR SURFACE.

RDO W7912A

RESEARCH & DEVELOPMENT OPERATIONS  
**LEAD LABORATORY PROJECT ASSIGNMENTS**

TITLE & DATE OF ASSIGNMENT	LAB	ENGINEERING MANAGER	PROJECT ENGINEER	R&DO STAFF		I. O. PROGRAM		NASA HQ PROGRAM OFFICE	REMARKS
				OFFICE	COORDINATOR	OFFICE	MANAGER		
SAT 1B/206, 208 & 210 NOSE CONE MAY 27, 1966	P&VE	G. A. KELLER	N. FOSTER	R-OM	W. F. FETZER	I-1/1B	D. M. GERMANY	MSF	
RACK (PAYLOAD MODULE) JUNE 16, 1966	P&VE	G. A. KELLER	W. L. FOWLER	R-OM	R. B. GIBSON	I-S/AAP	R. D. STEWART	MSF	
SAT V DAMPER SYS. JUNE 17, 1966 SEP. 19, 1966	P&VE	H. S. McCULLOUGH	W. THOMPSON	R-OM	C. M. SPENCER	I-V	B. CHEREEK	MSF	
APOLLO TELE-SCOPE MOUNT JUNE 23, 1966	ASTR	W. P. HORTON	G. CAGLE	R-OM	J. A. CORBETT	I-S/AAP	R. ISE	MSF/OSSA	
NUCLEAR GRD. TEST MODULE JUNE 5, 1966	P&VE	W. A. BROOKSBANK (PROG MGR)	H. A. CONNELL	R-OM	R. R. MORTON	N/A	N/A	OART	
ORBITAL WORKSHOP JULY 29, 1966	P&VE	W. A. BROOKSBANK	W. FAULKNER	R-OM	M. CASH	I-S/AAP	W. A. FERGUSON	MSF	
MULTIPLE DOCKING ADAPTER 2/7/67	P&VE	R. G. EUDY	R. G. EUDY	R-OM	M. CASH	I-S/AAP	G. B. HARDY	MSF	
MODERATE DEPTH LUNAR DRILL DEC. 15, 1966	TEST	J. T. LUNDY	R. E. TEPOOL	R-OM	M. DORMAN	I-S/AAP	R. D. STEWART	MSF	

MSFC-4/67-RDO-7916H

**TYPICAL AREAS OF R&DO SUPPORT TO I.O. FOR SATURN/APOLLO APPLICATIONS PROGRAM**

- ORIGINATE AND PROPOSE SCIENTIFIC EXPERIMENTS AND PAYLOADS FOR SATURN/APOLLO APPLICATIONS PROGRAM
- PROVIDE PRINCIPAL INVESTIGATORS FOR APPROVED R&DO FLIGHT EXPERIMENTS AND PAYLOADS
- PROVIDE TECHNICAL COORDINATION WITH INDUSTRY, UNIVERSITIES AND OTHER GOVERNMENT AGENCIES FOR PROPOSED AND APPROVED EXPERIMENT PAYLOADS
- PROVIDE SYSTEMS ENGINEERING AND INTEGRATION FOR APPROVED EXPERIMENT PAYLOADS
- FABRICATE EXPERIMENTS AND SUBSYSTEMS FOR PAYLOADS
- PROVIDE GROUND SUPPORT EQUIPMENT DESIGN AND/OR FABRICATION
- PROVIDE AND OPERATE COMPONENT, SUBSYSTEM AND SYSTEM TEST AND CHECKOUT FACILITIES WHERE REQUIRED
- INTEGRATE SPACECRAFT TO VEHICLE
- PROVIDE TECHNICAL MANAGEMENT AND/OR SURVEILLANCE OF EXPERIMENT OR SYSTEMS CONTRACTORS
- PROVIDE FLIGHT TRAJECTORY AND DYNAMICS ANALYSIS
- REDUCE AND ANALYZE FLIGHT TELEMETRY DATA

RDO W7918

**EXPERIMENTS OFFICE ACTIVITIES**

- COORDINATES PREPARATION OF MSFC PROPOSED FLIGHT EXPERIMENTS. (EXPERIMENTS THAT MAY BE ADDED TO PRESENT AND FUTURE VEHICLES AND PAYLOADS).
- REPRESENTS MSFC ON THE MANNED SPACE FLIGHT EXPERIMENTS BOARD (MSFEB).
- PRESENTS MSFC EXPERIMENT PROPOSALS TO MSFEB FOR APPROVAL.
- COORDINATES MANAGEMENT AND EXECUTION OF APPROVED MSFC EXPERIMENTS.
- COORDINATES MSFC EXPERIMENT ACTIVITIES WITH INDUSTRY, OTHER NASA ELEMENTS, OTHER GOVERNMENT AGENCIES, AND UNIVERSITIES.
- PROVIDES R-DIR WITH MANAGEMENT VISIBILITY OF OVER-ALL MSFC EXPERIMENTS ACTIVITIES.
- COORDINATES PREPARATION OF MSFC PROGRAM OF SUPPORTING RESEARCH AND TECHNOLOGY (SRT) AND SUPPORTING DEVELOPMENT (SD).
- PROVIDES OVER-ALL MANAGEMENT IN EXECUTION OF MSFC'S APPROVED SRT AND SD ACTIVITIES.

R&DO 7919 DEC. 1, 1966

**TYPICAL AREAS OF R&DO SUPPORT TO I.O. FOR SATURN PROGRAM**

- **SYSTEMS ENGINEERING IN DEPTH**
- **FABRICATION OF PROTOTYPE STAGES**
- **COMPONENT, STAGE AND VEHICLE TESTING**
- **QUALITY ASSURANCE AND RELIABILITY PROGRAM**
- **GROUND SUPPORT EQUIPMENT-ELECTRIC SUPPORT EQUIPMENT INTEGRATION**
- **DESIGN AND DEVELOPMENT OF INSTRUMENT UNITS**
- **MISSISSIPPI TEST FACILITY TECHNICAL SUPPORT**
- **TECHNICAL SURVEILLANCE OF SYSTEMS PRIME CONTRACTORS**
- **CONFIGURATION CONTROL PARTICIPATION**
- **WORKING GROUP PARTICIPATION**
- **FLIGHT EVALUATION**
- **SCIENTIFIC COMPUTATION SUPPORT**

RDO W7911C

**MSFC PROPOSED EXPERIMENTS**

MSFC	HQ	EJ	TITLE	MSFC	LAB	CENTER	FEASIBILITY	DEFINITION	SUBM.	ECF	SUBM.	MSFEB	DEV.		
NO.	NO.	NO.		INVESTIGATOR		MONITOR	INITIATE	INITIATE	1138	DATE	DATE	DATE	INITIATE		
3	M415	0205	THERMAL CONTROL COATINGS	E. MCKANNAN	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	7/65	1/66	1/66	5/66	EDP IN LIEU OF	5/66	9/65	OK FLIGHT	3/66
3	M416	0207	PROPELLANT MASS DETERMINATION	J.C. CODY	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	2/65	3/66	8/66	3/67	5/67	5/67	5/67	5/67	
4	M417	0206	LIQUID INTERFACE STABILITY	A.L. WORLUND	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	2/65	3/66	8/66	3/67	3/67	3/67	3/67	3/67	
5	M418	0127	BOILING HEAT TRANSFER	A.L. WORLUND	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	3/67	3/67	3/67	3/67	
6	M419	0196	CRYOGENIC PROPELLANT TRANSFER	J.L. VANIMAN	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	3/67	3/67	3/67	3/67	
7	M420	0214	PROPELLANT STORAGE SYSTEM	W.O. RANDOLPH	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	3/67	3/67	3/67	3/67	
8	M421	021	MECHANICAL PROPERTIES	E. MCKANNAN	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	7/65							COMBINE WITH MSC PROPOSAL	
9	M422	0212	O.C. MOTOR AND OIL LUBRICATION	K. DEMOREST	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	7/65	8/66	11/66	3/67	3/67	3/67	3/67	3/67	
11	M423	0231	HYDROSTATIC GAS BEARING	O.C. GREEN	R-ASTR OCC	J. ROBINSON R-ASTR-BU	8/65	CONCURRENT STUDY	7/66	8/66	5/66	10/66	2/67	APPROVE	
14	M425	0191	TRACKING AND NAVIGATION (AROD)	G. SAUNDERS	R-ASTR I	W. THORNTON R-ASTR-S	8/65								
15	T018	0315	PRECISION OPTICAL TRACKING	C.L. WYMAN	R-ASTR BP	G. BARR R-ASTR-BE	8/65	1/66	1/66	5/66	1/66	1/66	1/66	OK FLIGHT	FEND E1 ASSMT

\* INITIATED PRIOR TO ESTABLISHMENT OF ECP  
 PART 1 OF 5  
 ECP - EXPERIMENT COORDINATION PANEL  
 SPO - SPONSORING PROGRAM OFFICE (OSSA, OART, OMSF, ODTA)  
 IIP - EXPERIMENT IMPLEMENTATION PLAN  
 8-EO-F R&D 7917-H APR. 4, 1967

**MSFC PROPOSED EXPERIMENTS**

MSFC	HQ	EJ	TITLE	MSFC	LAB	CENTER	FEASIBILITY	DEFINITION	SUBM.	ECF	SUBM.	MSFEB	DEV.
NO.	NO.	NO.		INVESTIGATOR		MONITOR	INITIATE	INITIATE	1138	DATE	DATE	DATE	INITIATE
16		0267	OPTICAL GUIDANCE SYSTEM	CL. WYMAN	R-ASTR BP	W. THORNTON R-ASTR-S	8/65	1/66	1/67	9/67	1/67		
18			SPACE PLASMA PROBE	L. WOOD	R-EP	L. WOOD R-EP-N	10/65						
19			PLASMA ELECTROSTATIC POTENTIAL	E.L. SHEEVER	R-EP	E.L. SHEEVER R-EP	8/66			8/67	9/67		
20	M424		CONDENSING HEAT TRANSFER	G.D. HOPSON	R-PAVE PTD	H.R. PALAORO R-PAVE-DIR	11/65	3/66	8/66	3/67	3/67		
21	M454	0437	SOLAR SHIELDS	G.E. COMER	R-PAVE PTF	H.R. PALAORO R-PAVE-DIR	11/65						
22	M427		STRAPDOWN PLATFORM	G.B. DOANE	R-ASTR G	W. THORNTON R-ASTR-S	11/65		12/66	12/66			
23			CROSS BEAM CORRELATION	F.R. KRAUSE	R-AERO A	O.C. JEAN R-AERO-DIR	2/66	1/67	1/67				
24			SPECTROREFLECTOMETER	E.R. MILLER	R-EP	W.G. JOHNSON R-EO-DIR	1/66	5/66	3/66	11/66	11/66		
26	M496		LIQUID DROP DYNAMICS (DR. J.M. TRENKLE)	C. FRITZ	R-PAVE PE	H.R. PALAORO R-PAVE-DIR	8/65						
27	0594		FLUID FLOWMETER DEMONSTRATION	F.E. WELLS	R-QUAL ATB	P. DAVIS R-QUAL-F	10/65	4/66					
28	0587		LEAK DETECTOR DEMONSTRATION	F.E. WELLS	R-QUAL ATB	P. DAVIS R-QUAL-F	10/65	4/66	8/66				

\* INITIATED PRIOR TO ESTABLISHMENT OF ECP  
 PART 2 OF 5  
 8-EO-F R&D 7917-H APR. 4, 1967

**MSFC PROPOSED EXPERIMENTS**

MSFC	HQ	EJ	TITLE	MSFC	LAB	CENTER	FEASIBILITY	DEFINITION	SUBM.	ECF	SUBM.	MSFEB	DEV.	
NO.	NO.	NO.		INVESTIGATOR		MONITOR	INITIATE	INITIATE	1138	DATE	DATE	DATE	INITIATE	
31	M469		ST-724 REMOVAL	V.H. YOST	R-ME MHA	R.J. SCHWINGHAMER R-ME-M	2/66	4/66	4/66	9/66	6/28/66	9/12/66	9/19/66	APPROVE AS-209
33	M505	0585	EXPLOSIVE METAL CUTTING	P.H. SCHUERER	R-ME MHP	R.J. SCHWINGHAMER R-ME-M	2/66	4/66	4/66	10/66	REWRITE 6/28/66	QART/ OMSF PEND		
34	M506	0589	SPACE BONDING	H.M. WALKER	R-ME ME	R.J. SCHWINGHAMER R-ME-M	2/66	4/66	4/66	9/66	REWRITE 7/15/66	QART/ OMSF PEND		
35	M492	0590	JOINING TUBULAR ASSEMBLIES	H.G. LIENAU	R-ME ME	R.J. SCHWINGHAMER R-ME-M	2/66	4/66	4/66	9/66	7/15/66	OMSF APPROVE 9/12/66	9/19/66	APPROVE AS-209
36	M492	0591	ELECTRON BEAM WELDING	H.G. LIENAU	R-ME ME	R.J. SCHWINGHAMER R-ME-M	2/66	4/66	4/66	9/66	7/15/66	OMSF APPROVE 9/12/66	9/19/66	APPROVE AS-209
37	T022	0583	HEAT PIPE DEMONSTRATION (DR. B. SHOVER LAM)	A. BYRD	R-BP H	A. BYRD R-BP-H	8/65	3/66	3/66	6/66	6/28/66	QART APPROVE 11/1/66	11/66	APPROVE
40		0643	ATTITUDE CONTROL BY ANGULAR MOM.	V.H. YOST	R-ME MHA	R.J. SCHWINGHAMER R-ME-M	2/66	6/66		7/66	8/18/66	OMSF APPROVE 9/12/66	9/19/66	APPROVE AS-209
42	T023	0593	SURFACE ADSORBED MATL COLLECTION	E. MCKANNAN	R-PAVE W	H.R. PALAORO R-PAVE-DIR	4/61	4/65	5/65	6/66	7/15/66	QART/ APPROVE 9/12/66	9/19/66	APPROVE AS-209
43	M497		FLUID DENSITY GRADIENT (DR. J.M. TRENKLE)	C. FRITZ	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	8/65							
44			ORBITAL DENSITY MEASUREMENTS	R.E. SMITH	R-AERO YS	R.E. SMITH R-AERO-YS	2/66	5/66						
45			PHYSICS OF GAS SURFACE INTERACTIONS	J.O. BALLANCE	R-AERO AM	R.E. SMITH R-AERO-YS	2/66	6/66						

\* INITIATED PRIOR TO ESTABLISHMENT OF ECP  
 PART 3 OF 5  
 8-EO-F R&D 7917-H APR. 4, 1967

**MSFC PROPOSED EXPERIMENTS**

MSFC	HQ	EJ	TITLE	MSFC	LAB	CENTER	FEASIBILITY	DEFINITION	SUBM.	ECF	SUBM.	MSFEB	DEV.	
NO.	NO.	NO.		INVESTIGATOR		MONITOR	INITIATE	INITIATE	1138	DATE	DATE	DATE	INITIATE	
46			ORBITAL DRAG EXPERIMENT	J.O. BALLANCE	R-AERO AM	R.E. SMITH R-AERO-YS	2/66	8/66						
47			MULTI-SPHERE SATELLITE ODYSSEY I	J.O. BALLANCE	R-AERO AM	R.E. SMITH R-AERO-YS	2/66	8/66	8/66	12/66	11/66		7/67	
48			LASER COMMUNICATIONS SATELLITE	E.J. REINBOLT	R-ASTR E	W. THORNTON R-ASTR-S			8/66	11/66				
49	5027	0455	GALACTIC X-RAY MAPPING (DR. KRISHNAIAH U. OF MICH)	I. PONDER	R-ASTR I	J. ROBINSON R-ASTR-BU	4/65	1/66	6/66	6/65	5/66	4/66	7/66	OK FLIGHT 9/66
53			DIELECTRIC MATERIALS EXPERIMENT	E.C. MCKANNAN	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	10/66							
54			BEHAVIOR OF PARTICULATE MATERIALS	DR. P.E. GLASER A.D. LITTLE, INC.	R-EP	DR. SCHOCKEN R-EP-T	10/65		8/66	9/66				
55	M498		BUBBLE GROWTH AND DYNAMICS	J.C. CODY	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	5/67		OMSF	
56	M499		PROPELLANT SETTLING AND ULLAGE CONTROL	J.C. CODY	R-PAVE PT	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	5/67		OMSF	
57	M507		GRAVITY SUBSTITUTE WORKBENCH	O.C. HOLDERER	R-AERO	W.G. JOHNSON R-EO-DIR	10/66		12/66	12/66				
58	M500		ORBITAL SLOSHING	J.C. CODY	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	5/67		OMSF	
59	M501		LIQUID SUCTION DIP PREVENTION	J.L. VANIMAN	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	5/67		OMSF	
60	M502		STRATIFICATION & STRATIFICATION DESTRUCTION	J.L. VANIMAN	R-PAVE ME	H.R. PALAORO R-PAVE-DIR	7/65	3/66	8/66	3/67	5/67		OMSF	

\* INITIATED PRIOR TO ESTABLISHMENT OF ECP  
 PART 4 OF 5  
 8-EO-F R&D 7917-H APR. 4, 1967



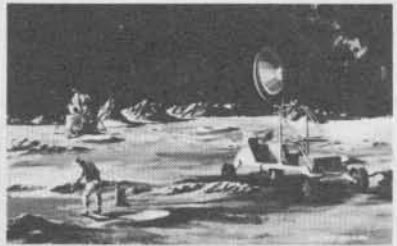
### MSFC PROPOSED EXPERIMENTS

MSFC NO.	HDO NO.	EJ NO.	TITLE	MSFC INVESTIGATOR	LAB	CENTER MONITOR	FEASIBILITY		DEFINITION		SUBM 113B	ECP		SUBM EIP	MSFEB DATE ACTION	DEV. INITIATE
							INITIATE	COMPL	INITIATE	COMPL		DATE	SPO			
81	MS03		VENTING CRYOGENIC FLUIDS UNDER ZERO G	W.O. RANDOLPH	R-PAYE	H.E. PALAORO E-PAYE-DIE	7/85	3/86	8/86	3/87	5/87					
82	MS04		FLOW STABILITY	G.D. HOPSON	R-PAYE	H.E. PALAORO E-PAYE-DIE	7/85	3/86	8/86	3/87	5/87					
83			EXTENDIBLE ROD	DR. G.S. HURRE	R-ASTR	W. THORNTON R-ASTR-5	1/86			1/87	1/87					
84			GRAVITY GRADIENT STABILIZATION OF S-IVB	DR. G.S. HURRE	R-ASTR	W. THORNTON R-ASTR-5	1/86			1/87	1/87					
85	T005		PHASE CHANGE THERMAL RADIATOR	T.C. BANNISTER	R-87-1	G. HELLER R-87-1	10/86	9/86	6/87	10/86						
86																
87																
88																
89																
90																
91																
92																
93																
94																
95																

<sup>8</sup> INITIATED PRIOR TO ESTABLISHMENT OF ECP  
 PART 5 OF 5      ITEMS MSFC # 1, 10, 13, 17, 23, 29, 30, 32, 38, 39, 41, 50, 51, 52, 12, WITHDRAWN AND CANCELLED.      E-EO-P RAD 7917-H APR. 4, 1967

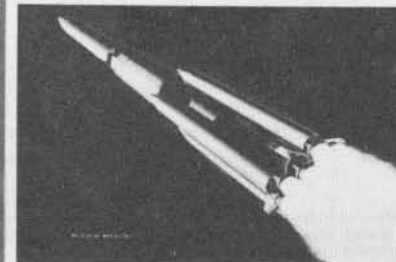


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LUNAR SYSTEMS

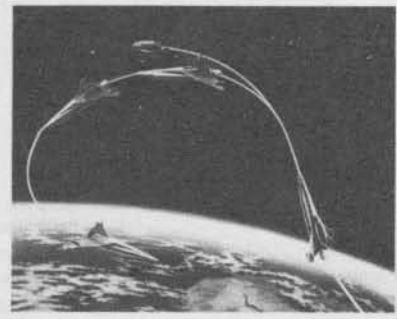
ADVANCED SYSTEMS



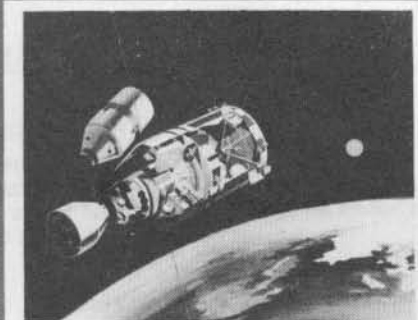
IMPROVED LAUNCH VEHICLES



PLANETARY SYSTEMS



REUSABLE AEROSPACE SYSTEMS



EARTH ORBITAL SYSTEMS

RDO W7414

**ADVANCED PROGRAMS**  
**RELATIONSHIP OF FUTURE MISSIONS TO PRESENT PROGRAM**

<p><u>THE APPROVED PROGRAM PROVIDES:</u></p> <p>GEMINI, APOLLO, AND SATURN, MANUFACTURE, TEST AND LAUNCH CAPABILITY</p> <p>1-2 WEEK EARTH ORBITAL FLIGHTS</p> <p>MANEUVERS AND RENDEZVOUS</p> <p>LUNAR ORBIT AND LUNAR LANDING</p>	<p><u>EXTENSION OF PRESENT PROGRAM CAPABILITIES CAN PROVIDE:</u></p> <p>1-2 MONTH EARTH ORBITAL FLIGHTS IN POLAR, SYNCHRONOUS, AND ELLIPTICAL ORBITS FOR SCIENTIFIC AND TECHNICAL EXPERIMENTS</p> <p>RENDEZVOUS, REPAIR, RESCUE, INSPECTION</p> <p>EXTENDED LUNAR STAY TIME</p> <p>EXTENSIVE LUNAR MAPPING</p> <p>UNMANNED PLANETARY EXPLORATION</p>	<p><u>ADVANCED PROGRAMS WILL REQUIRE MAJOR NEW DEVELOPMENTS TO PROVIDE:</u></p> <p>SPACE STATIONS</p> <p>LUNAR ROVING VEHICLE AND LUNAR BASE</p> <p>POST SATURN LAUNCH VEHICLES</p> <p>LIFTING REENTRY VEHICLES</p> <p>MANNED PLANETARY EXPLORATIONS</p>
<p>OPERATING EXPERIENCE AND TECHNICAL RESOURCES AVAILABLE FROM ONGOING PROGRAM, AND UNDERLYING BASIC AND APPLIED RESEARCH AND ADVANCED TECHNOLOGY EFFORT SUPPORTS ALL PROGRAM PHASES</p>		

RDO D 7105

**ADVANCED PROGRAMS**  
**MAJOR CAPABILITIES EXISTING OR UNDER DEVELOPMENT**

**AERONAUTICS**

- R&D HYPERSONIC AIRPLANES
- OPERATIONAL SUPERSONIC MILITARY AIRPLANES
- COMMERCIAL SUPERSONIC AIRPLANES

**SPACE APPLICATIONS**

- SATELLITE PICTURES OF EARTH WEATHER
- INTERCONTINENTAL COMMUNICATIONS (INCL TV)

**UNMANNED EXPLORATION**

- NEAR EARTH EXPLORATION
- SOLAR EFFECTS
- PLANETARY AND INTERPLANETARY PROBES
- LUNAR PROBES AND LANDERS

**BIOSATELLITE SPACECRAFT**

- ORBITAL FLIGHTS (1-30 DAYS)
- RECOVERABLE CAPSULES
- BIOLOGICAL EXPERIMENTS

**MANNED OPERATIONS**

- MAN IN EARTH ORBIT (1-2 WEEKS)
- MANEUVER AND RENDEZVOUS
- LUNAR ORBITING, LANDING AND RETURN

**LAUNCH VEHICLES**

- UP TO 125 TONS IN EARTH ORBIT
- OVER 47 TONS TO ESCAPE

**TECHNOLOGY**

- NUCLEAR AND SOLAR CELL POWER SUPPLIES OF INCREASED POWER
- MORE ACCURATE GUIDANCE AND CONTROL
- INCREASED COMMUNICATIONS CAPABILITY
- LIFE SUPPORT FOR LONG PERIODS
- INCREASED RELIABILITY OF FLIGHT HARDWARE AND CREW SURVIVAL
- MANUFACTURING AND QUALITY CONTROL
- MATERIALS AND STRUCTURES

RDO D7108

**ADVANCED PROGRAMS**  
**INTERMEDIATE MISSIONS-EXTENSIONS OF PRESENT CAPABILITIES**

**AERONAUTICS**

- SUPER TRANSPORT
- HYPERSONIC ENGINE DEVELOPMENT
- VERTICAL OR SHORT TAKE-OFF AND LANDING

**SPACE APPLICATIONS**

- ADVANCED TECHNOLOGY SATELLITES
- DIRECT BROADCAST FM
- COMMUNICATIONS/NAVIGATIONS SATELLITES
- METEOROLOGICAL OBSERVATION TECHNOLOGY

**UNMANNED EXPLORATION**

- OBSERVATORIES, PIONEERS, EXPLORERS CONT'D
- PLANETARY FLY BY, ORBITERS AND LANDERS

**LAUNCH VEHICLES**

- SMALL SPACE PROPULSION UNIT

**MANNED OPERATIONS**

- EARTH ORBIT APPLICATION (1-2 MONTHS)
- RENDEZVOUS, INSPECTION, REPAIR, RESCUE
- LUNAR MAPPING
- EXTENDED STAY ON LUNAR SURFACE (3-14 DAYS)

**TECHNOLOGY**

- ISOTOPE POWER SUPPLIES (1-2 KW)
- GUIDANCE CONTROL (WITHIN MILES OF POINT ON MARS)
- COMMUNICATIONS (3000 BITS/SEC FROM MARS)
- STABILIZATION
- LIFE SUPPORT (3 MEN, 1-2 MONTHS)
- STERILIZATION
- RELIABILITY
- MANUFACTURING AND MATERIALS
- PROPELLANT STORAGE

RDO D 7106 A

**ADVANCED PROGRAMS**  
**LONG-TERM DEVELOPMENT**

**AERONAUTICS**

- HYPERSONIC TRANSPORTS
- REUSABLE MULTI-MISSION AEROSPACE TRANSPORT
- COMMERCIAL VERTICAL OR SHORT TAKE-OFF AND LANDING AIRCRAFT

**SPACE APPLICATIONS**

- DIRECT TV BROADCAST
- NAVIGATION AND TRAFFIC CONTROL
- CONTINUOUS GLOBAL WEATHER OBSERVATION

**MANNED SPACE EXPLORATION**

- CONVENTIONAL TAKE-OFF AND LANDING OF SPACE VEHICLES
- FLEXIBLE EARTH ORBITAL OPERATIONS
- LARGE PERMANENT SPACE LAB
- ROVING LUNAR VEHICLES AND LUNAR BASES
- PLANETARY EXPLORATION

**UNMANNED SPACE EXPLORATION**

- PROBES AND LANDERS TO DISTANT PLANETS
- GALACTIC PROBES

**LAUNCH VEHICLES**

- 1 MILLION POUNDS IN EARTH ORBIT
- NUCLEAR ENGINES
- RECOVERABLE BOOSTERS
- ELECTRIC PROPULSION

**TECHNOLOGY**

- NUCLEAR AND ISOTOPE POWER SUPPLIES (MEGAWATT)
- GUIDANCE AND CONTROL (CONTROLLED LANDINGS AT DESIRED LOCATIONS ON OTHER PLANETS)
- COMMUNICATIONS (WIDE BAND COMMUNICATIONS WITH PLANETARY VEHICLES)
- STABILIZATION
- PERMANENT LIFE SUPPORT SYSTEMS
- RELIABILITY

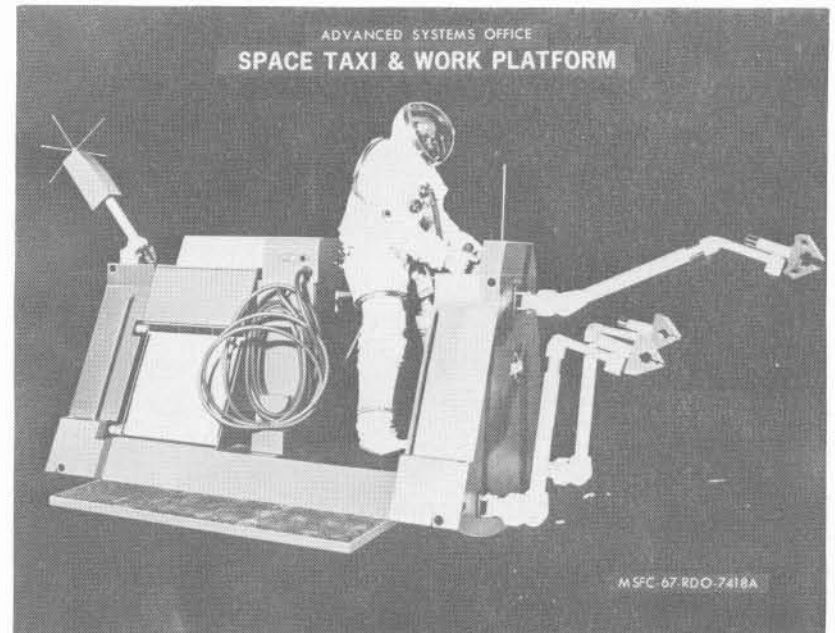
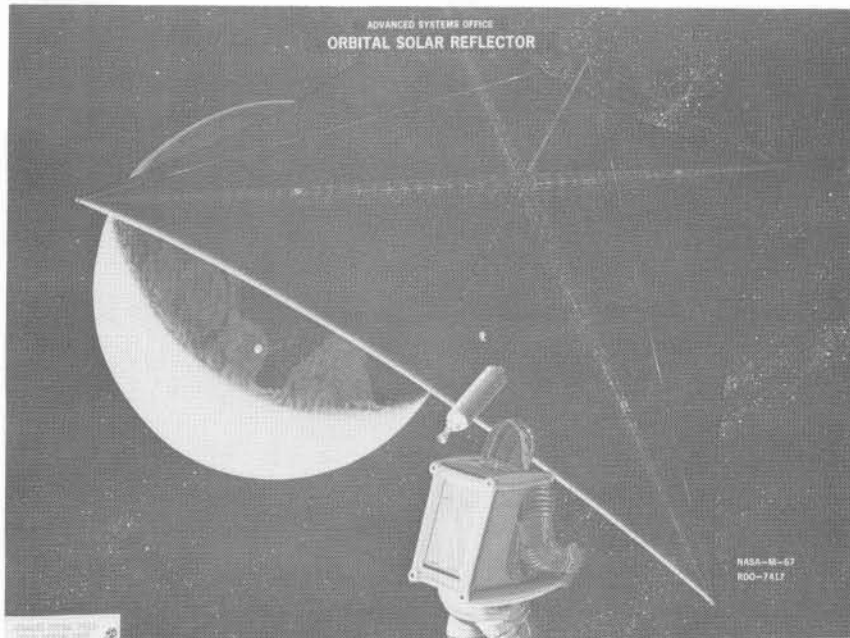
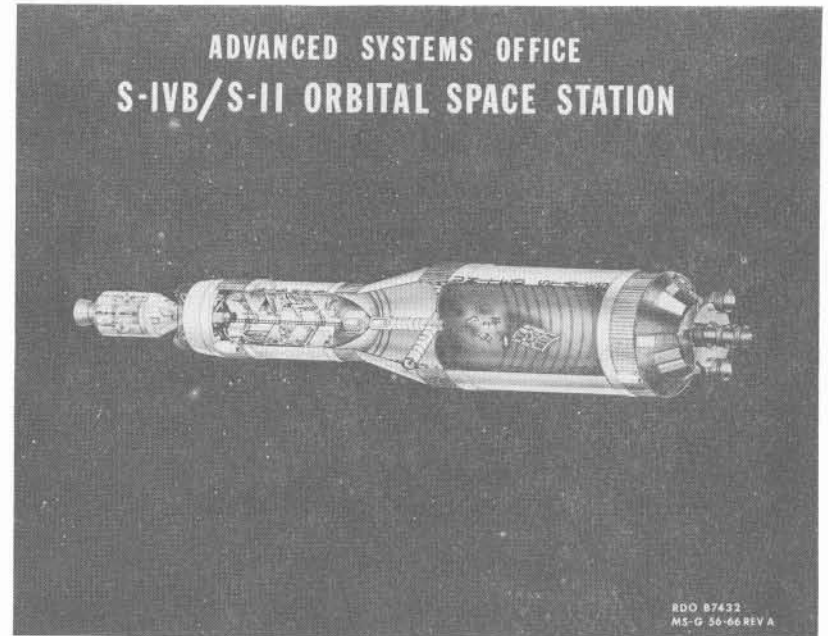
RDO D7109

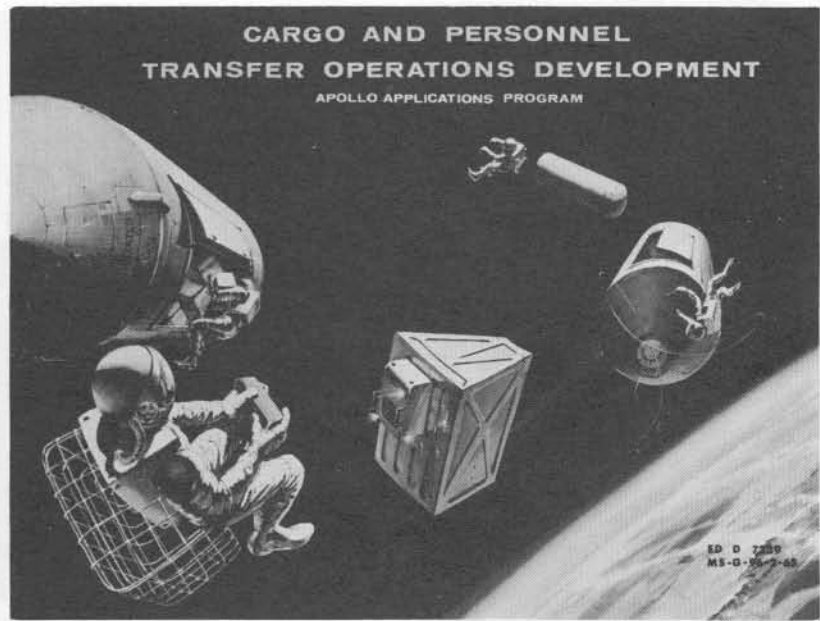
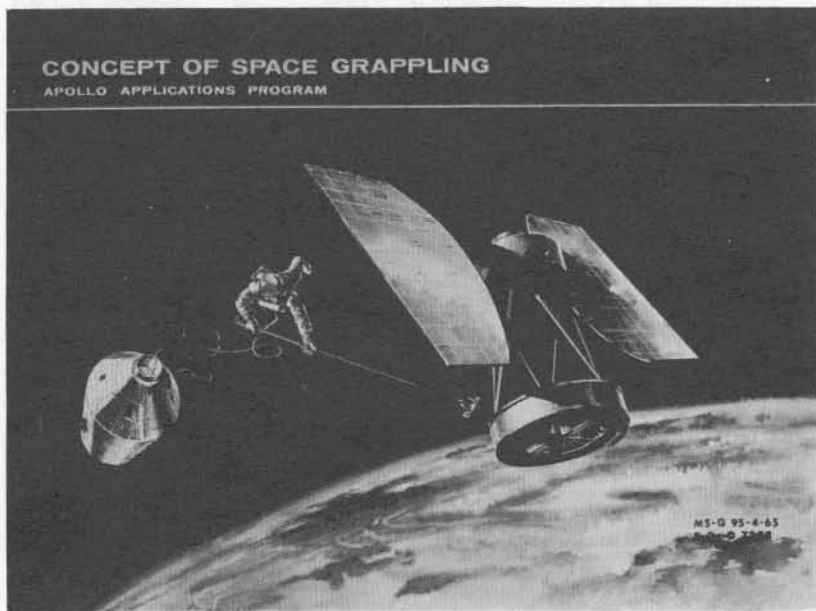
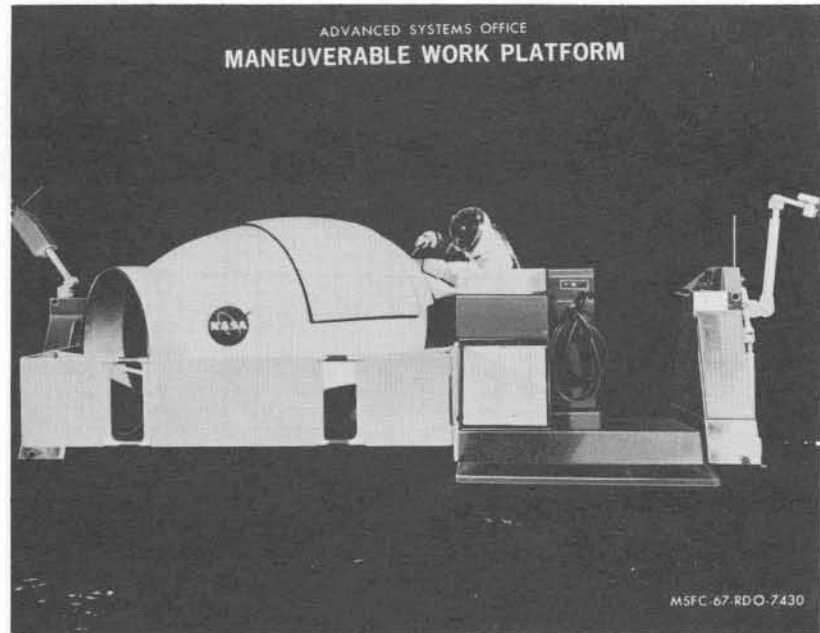


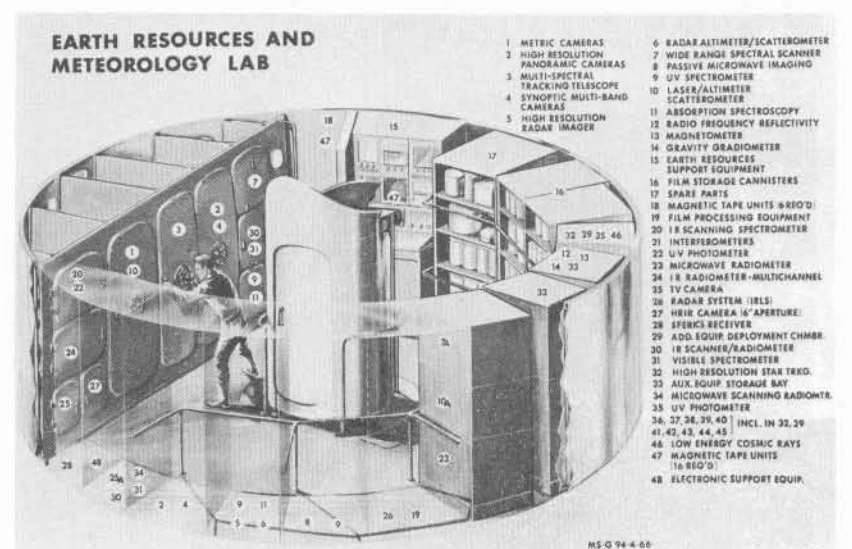
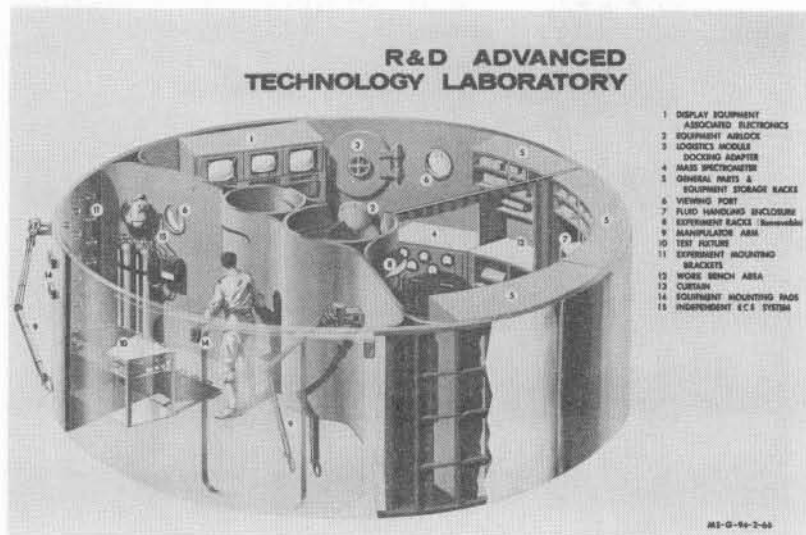
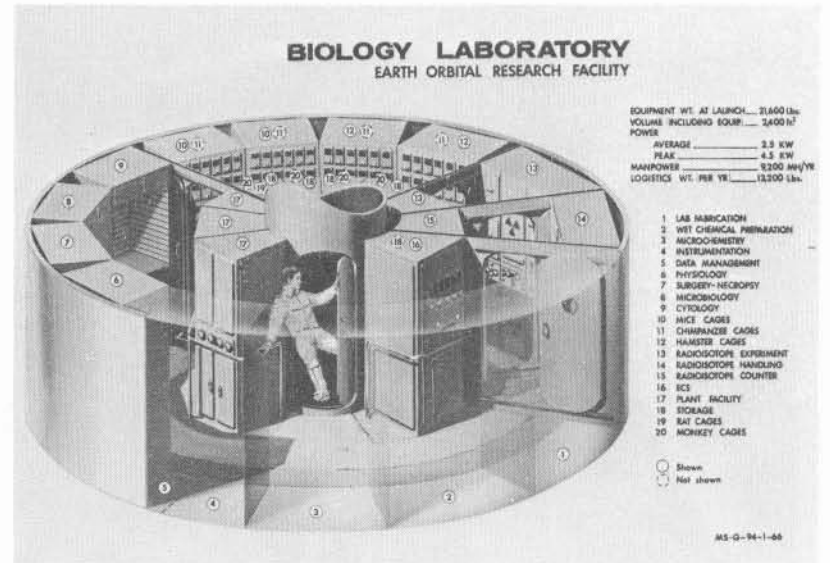
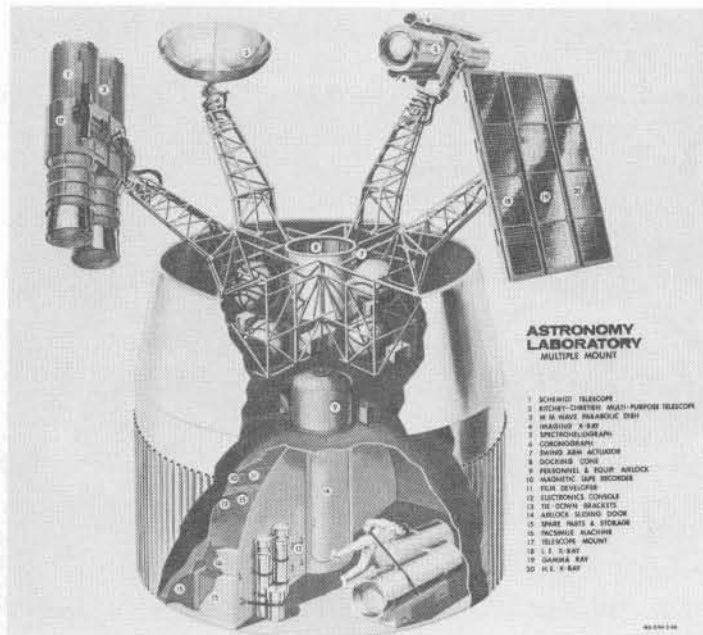
MARSHALL SPACE FLIGHT CENTER ADVANCED SYSTEMS OFFICE EARTH ORBITAL STUDIES IN PROGRESS														
REF. NO.	TITLE	CODE	FUND. AWT. \$10 <sup>3</sup>	FUND. AWT. \$10 <sup>3</sup>	CONTR. NO. HAS #	C.O.R.	FY-66		FY-67		FY-68		FY-69	
							J	F	J	F	J	F	J	F
1	HUMAN ENGINEERING CRITERIA FOR R/S OF ADV. SPACE SYS	127-31-04 127-31-04	66 87	99 80	GE	18117	HLCHEY							
2	ORBITAL ASTRONOMY SUPP. FAC.	981-10-10	86	300	DAC	21023	OLIVIER							
3	LARGE SPACE STRUCTURES EXPERIMENTS FOR AAP	981-10-30	86	375	OD/C	18118	CAREY							
4	EVEA PROGRAM BEGINT'S ON EARLY EXPERIMENTS	981-10-30	86	245	NAA	18128	WHIT-ACST							

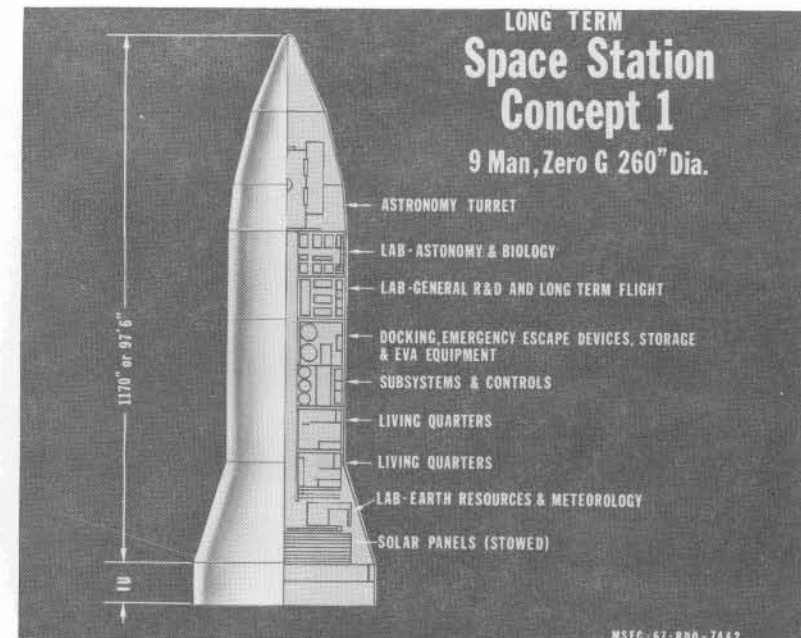
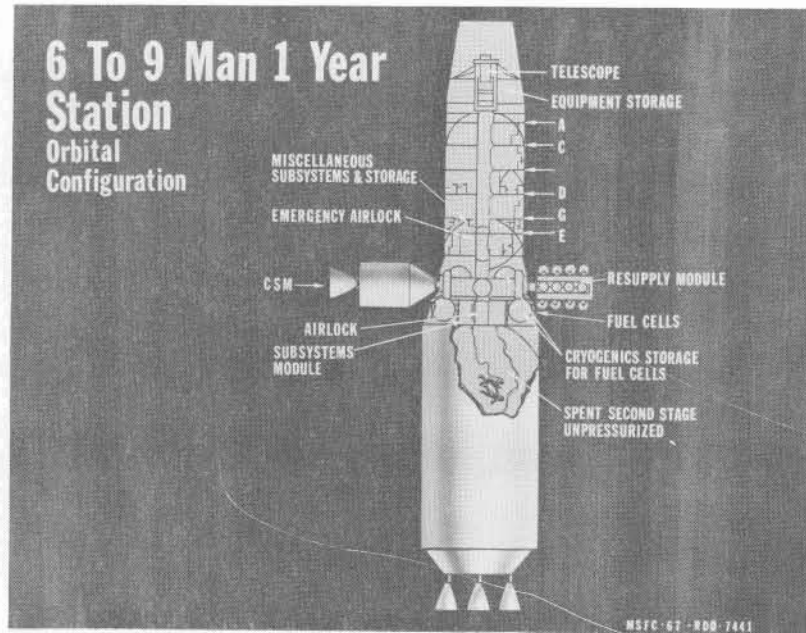
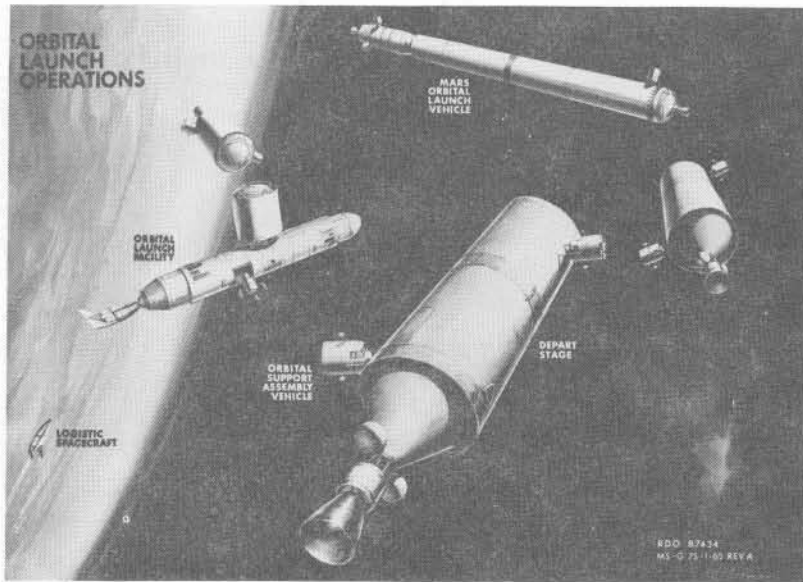
◻ EXECUTIVE SUMMARY REPORT DRAFT      ◻ PERIOD OF PERFORMANCE  
 ◻ OMSF SUMMARY REPORT                      — TIME NOW LINE

R-AS-R4 APR. 67 RDO 87423D

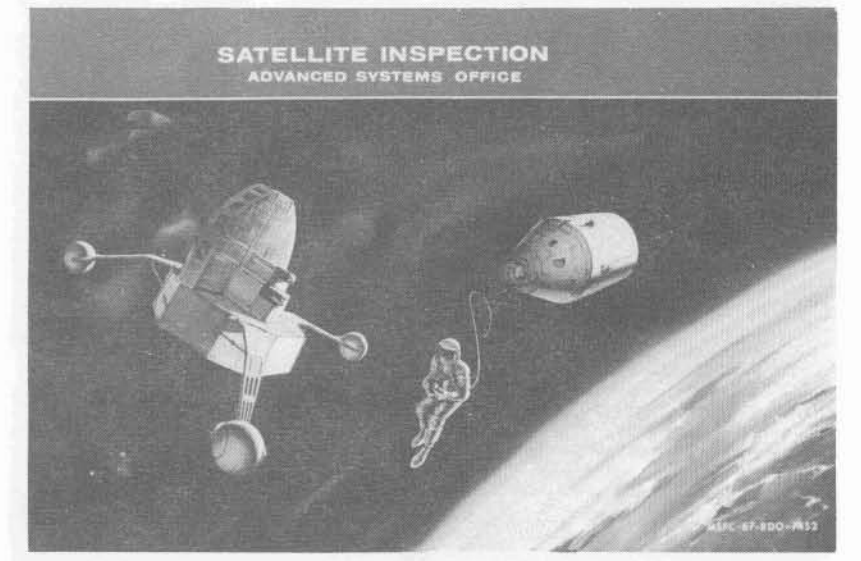
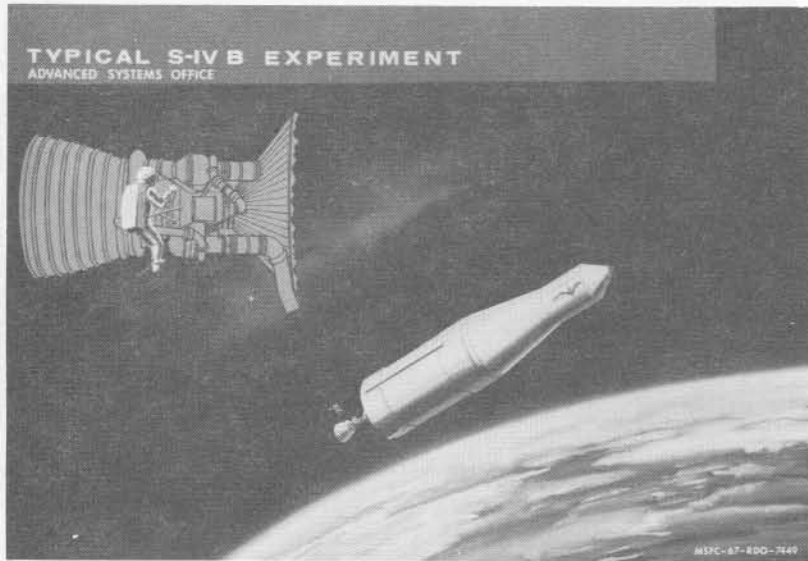
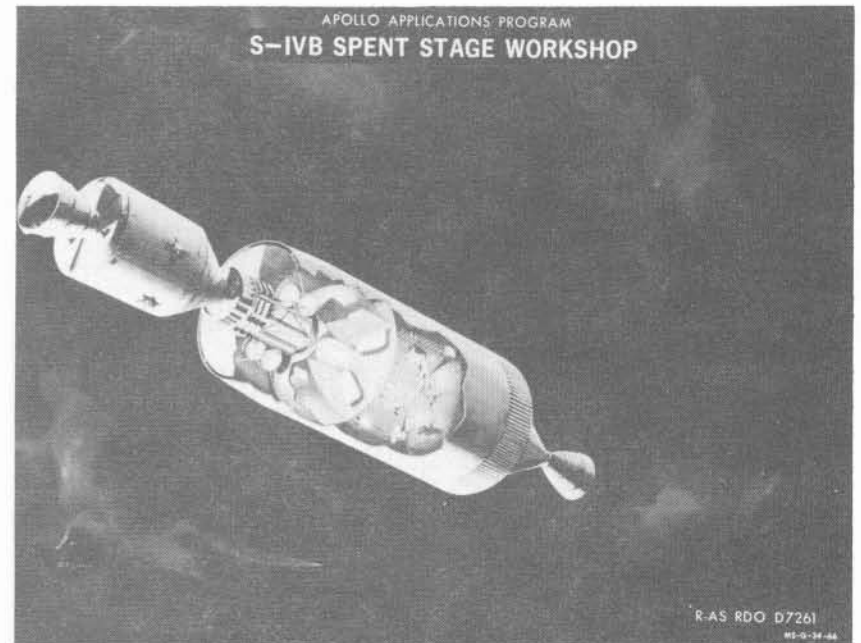






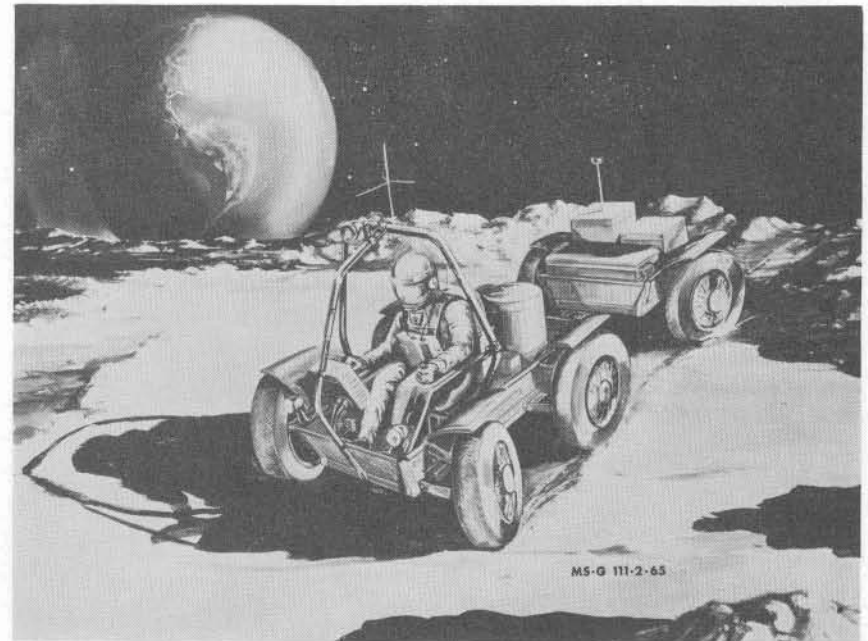
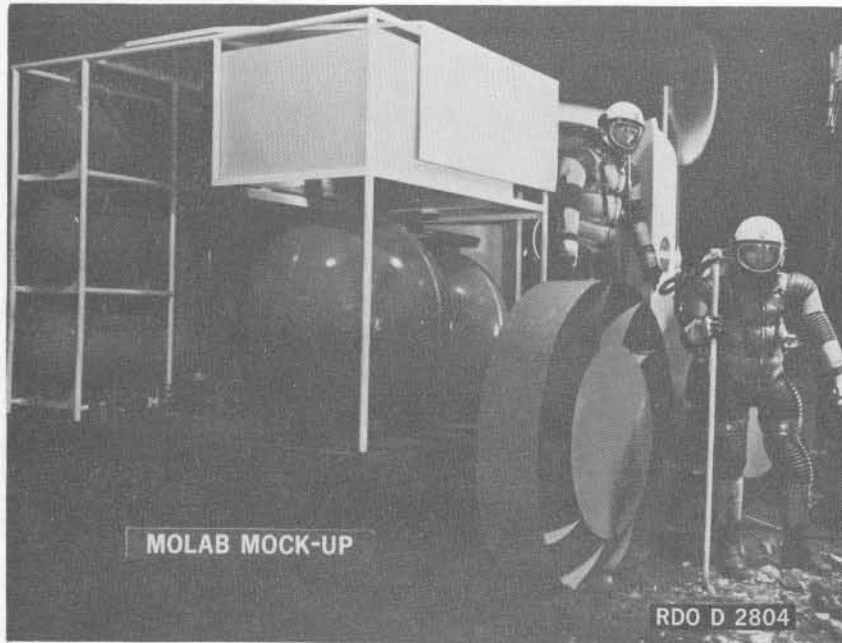
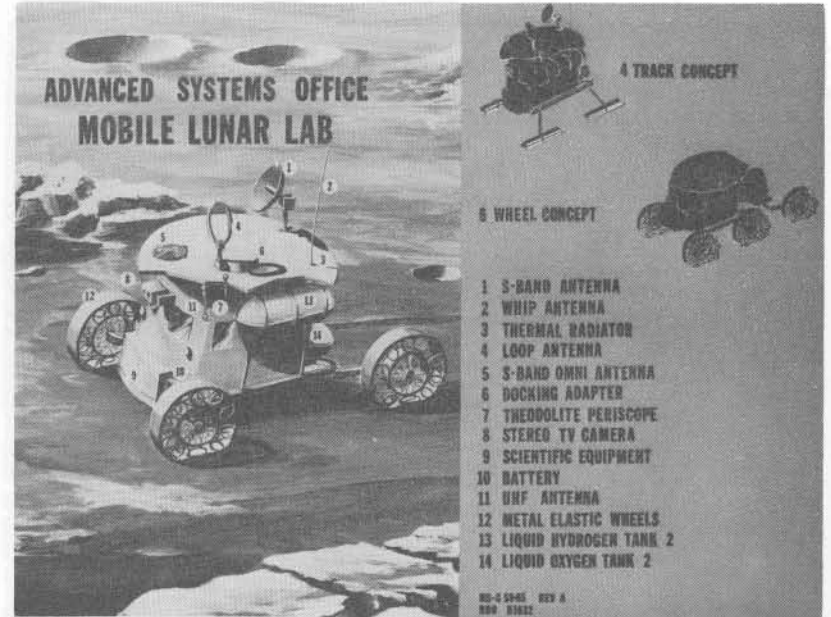
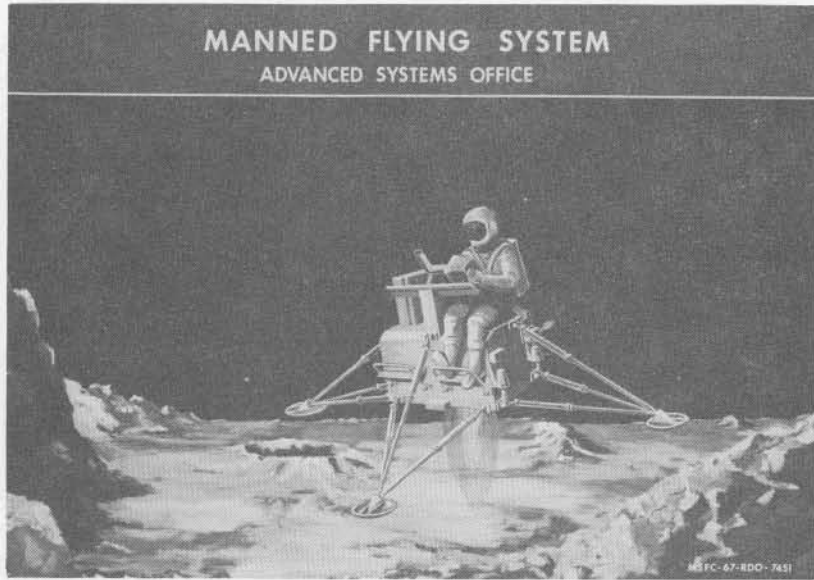












# LUNAR LOGISTICS SYSTEM

## MISSIONS

PLACE UNMANNED PAYLOADS ON THE LUNAR SURFACE PRIOR TO OR AFTER MANNED LANDING

PROVIDE BACK UP TO THE APOLLO PROGRAM

OFFER RESCUE CAPABILITY

LUNAR BASE BUILDUP

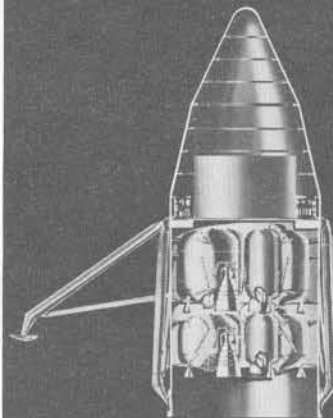


REV. C  
M-MS-G-12-63

R-P&VE, ORILLION DEC 10, 63 EX-D 16008

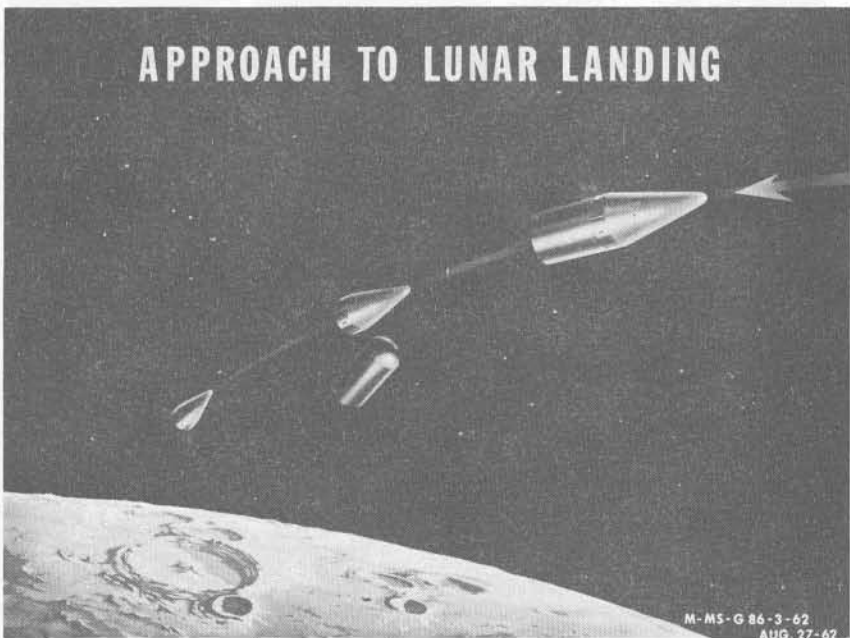
# LUNAR LOGISTICS SYSTEM L-I/L-II STAGE MISSIONS

- PLACE UNMANNED PAYLOADS ON LUNAR SURFACE
- PROVIDE BACK-UP TO APOLLO PROGRAM
- LUNAR BASE BUILDUP
- OFFER RESCUE CAPABILITY



R-P&VE-A ORILLION JAN 1, 1964 EX-D 16088 MS-G 23-63 REV. B

# APPROACH TO LUNAR LANDING



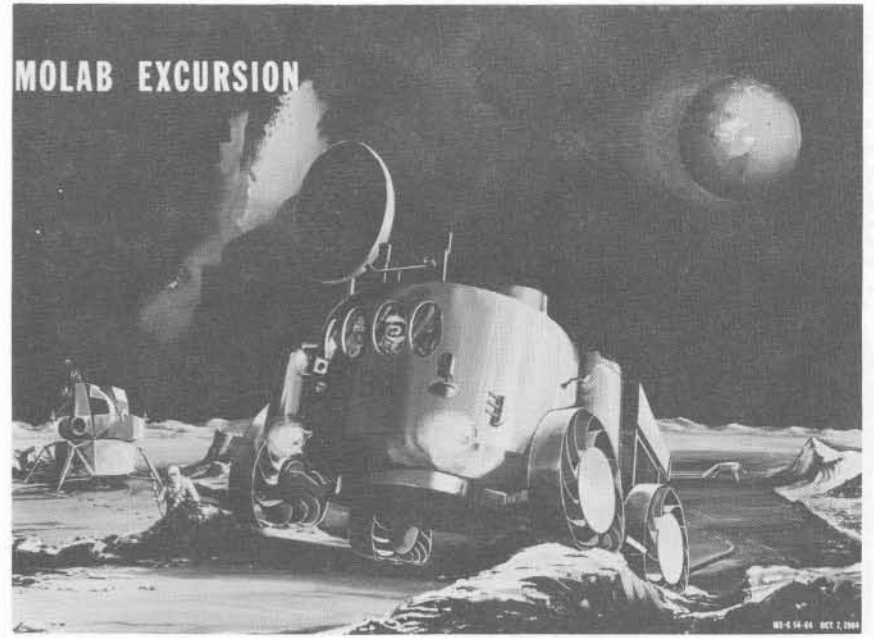
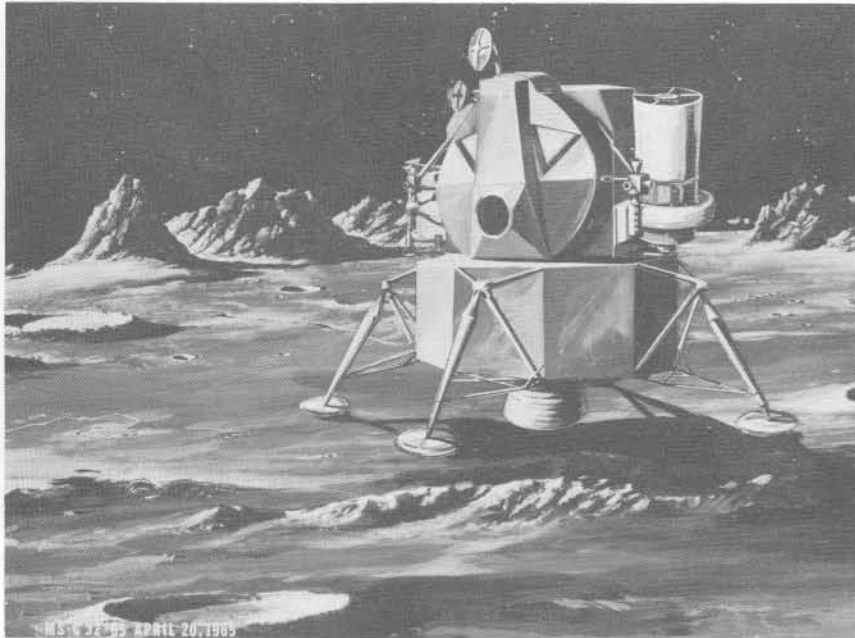
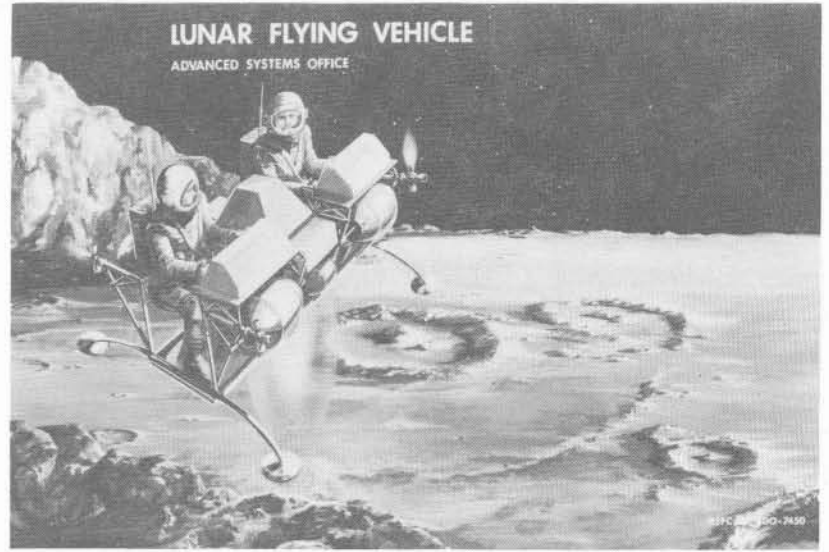
M-MS-G 86-3-62  
AUG 27-67

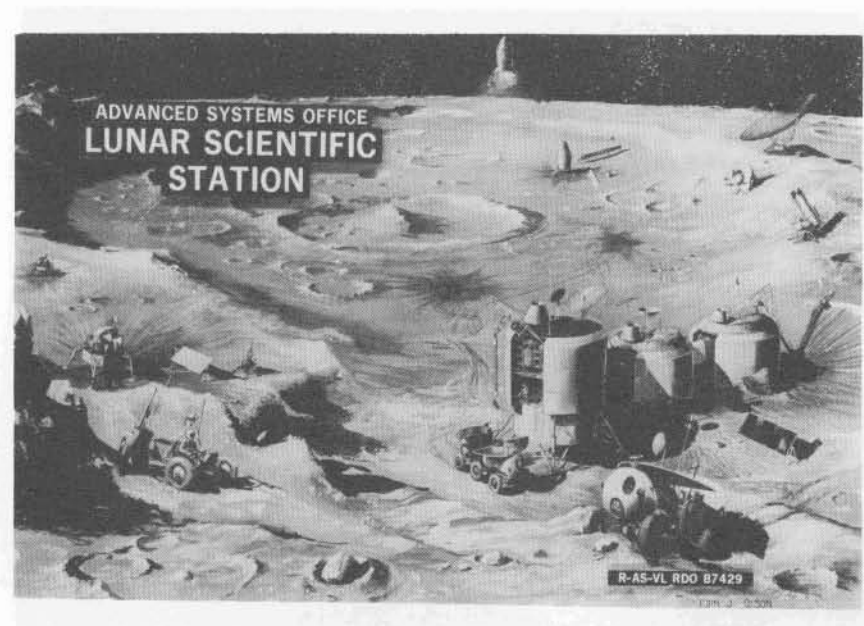
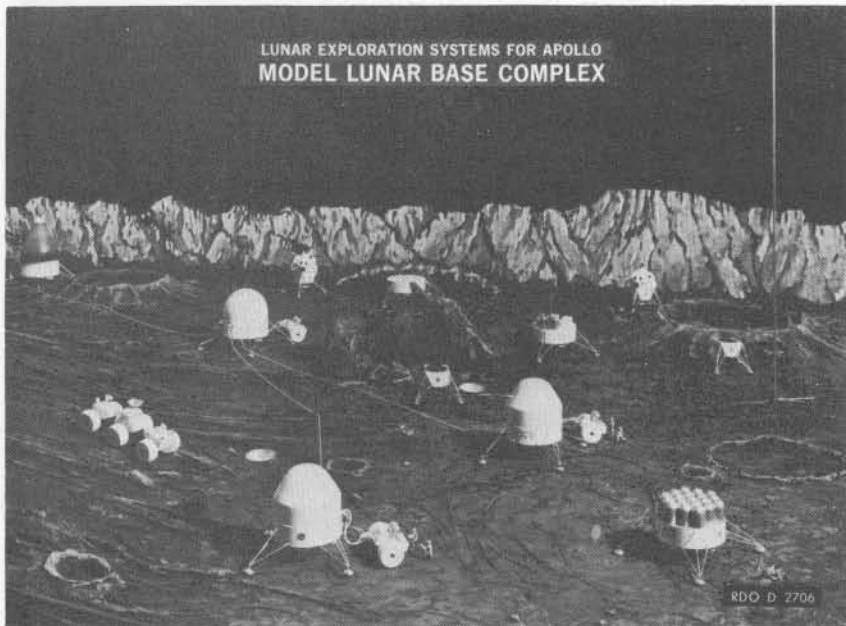
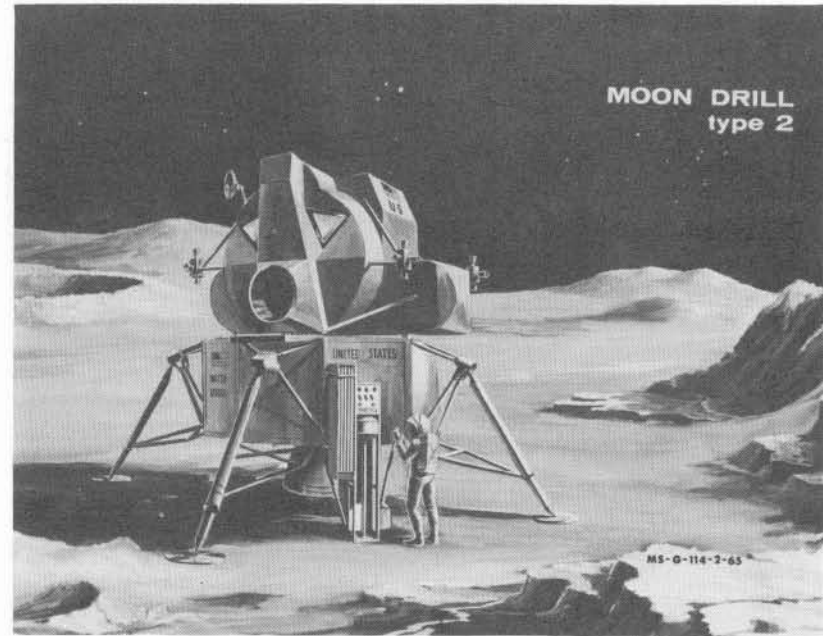
# CARGO LANDING



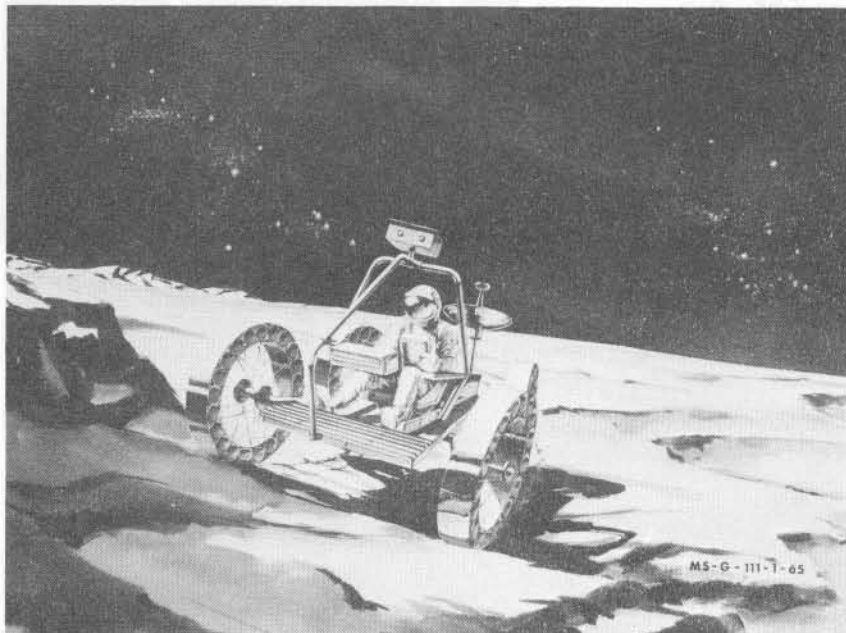
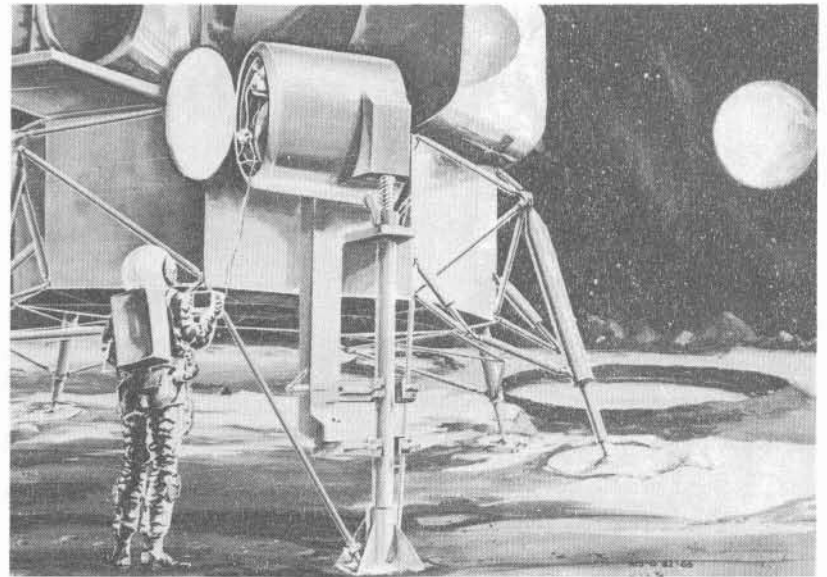
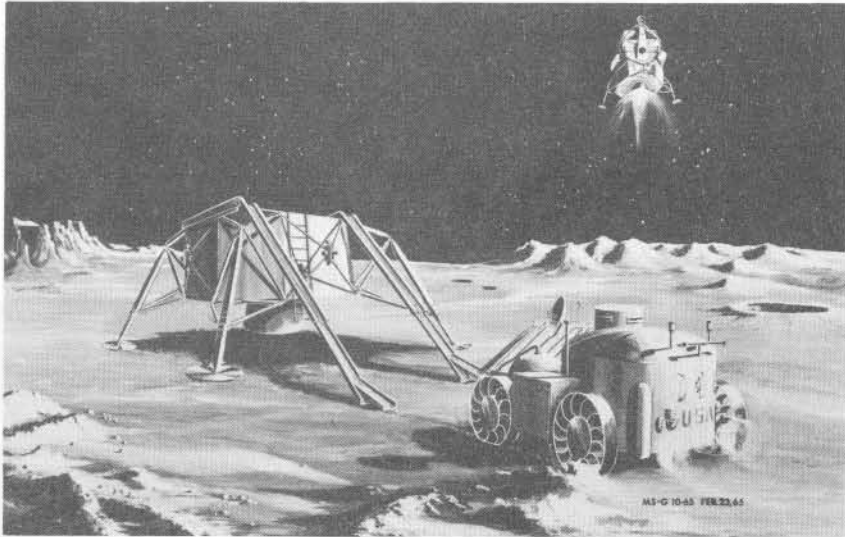
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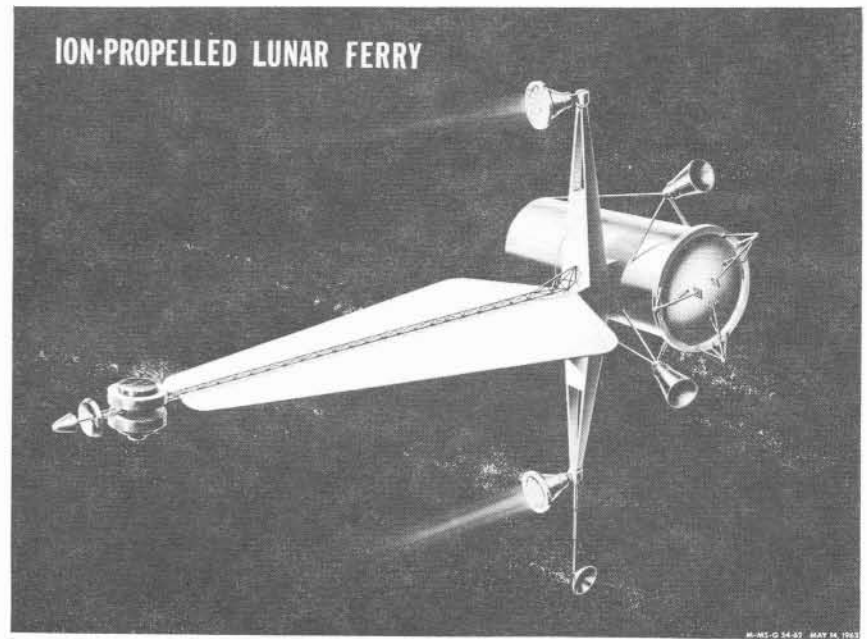
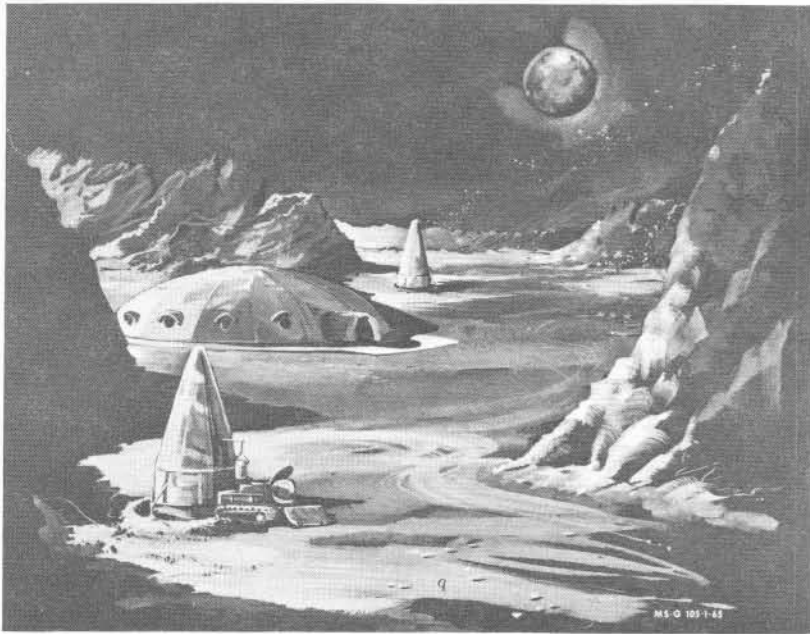




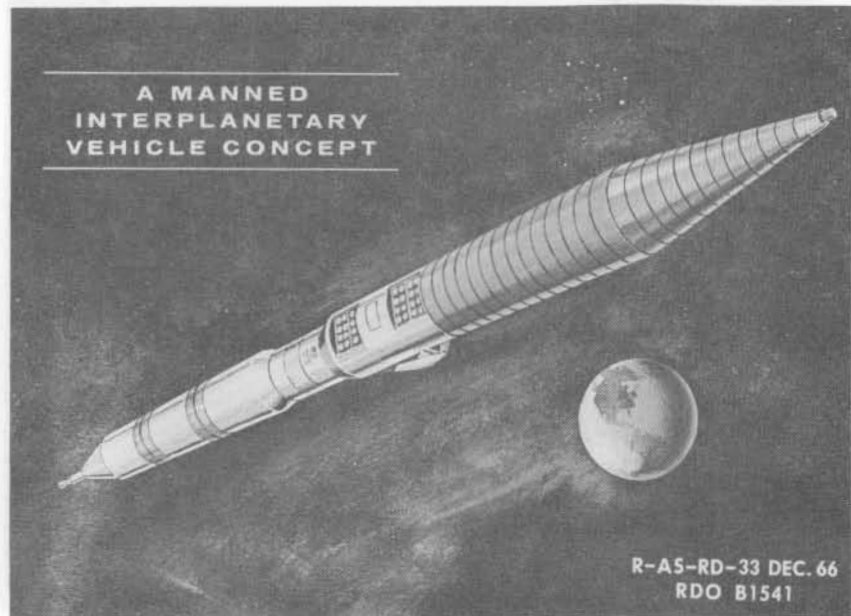
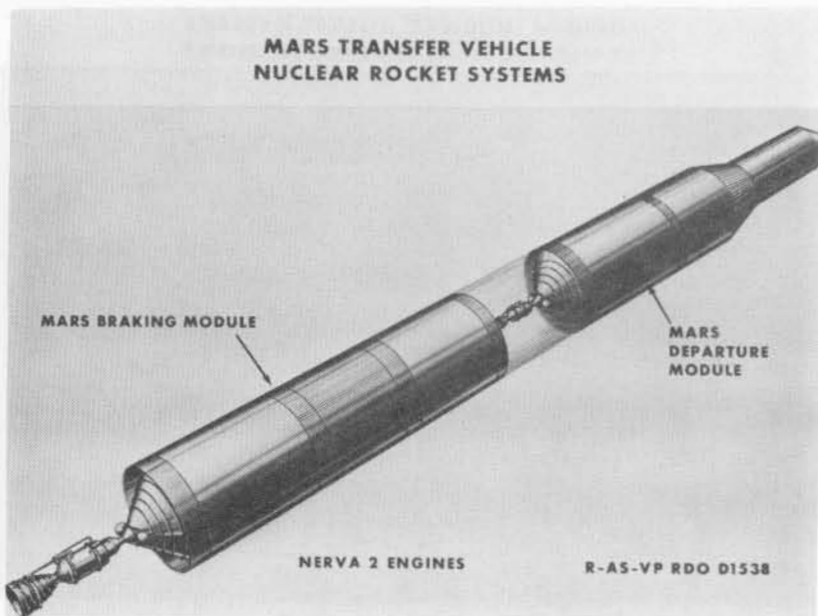
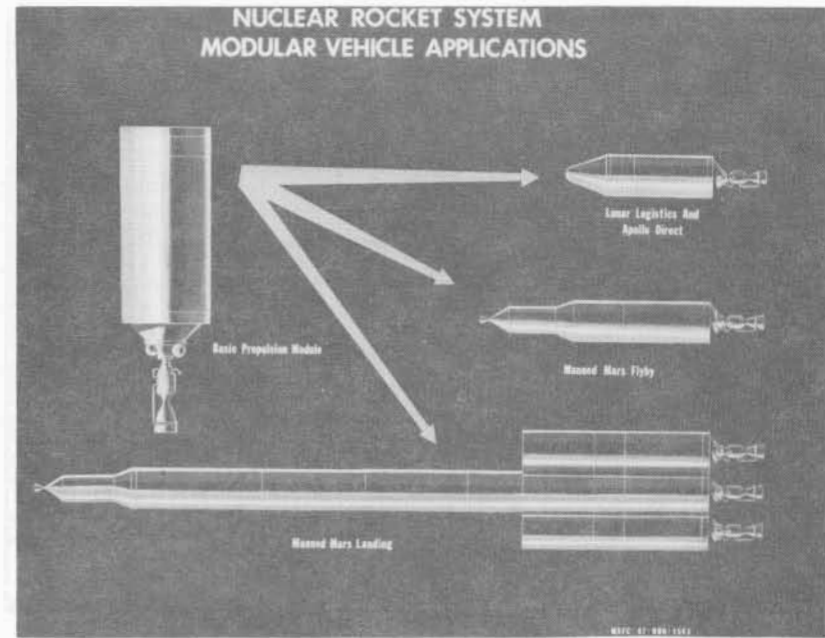
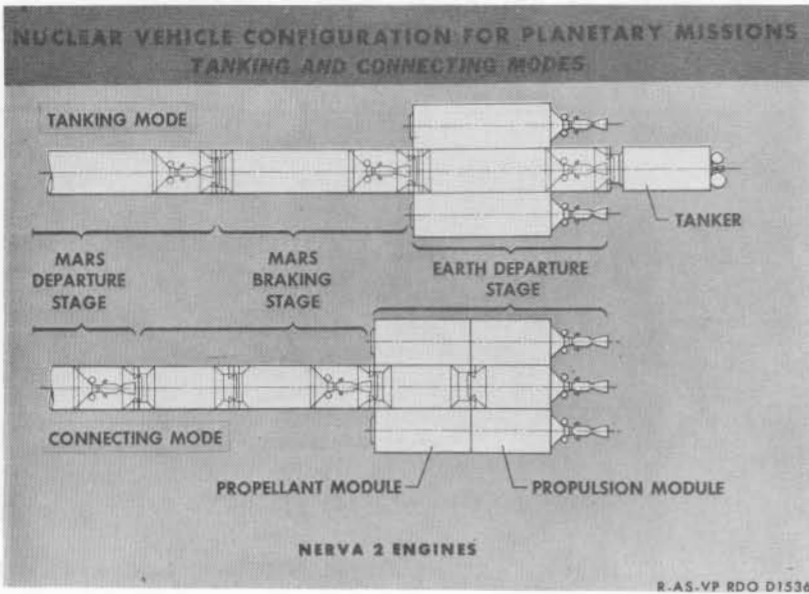















# ADVANCED SYSTEMS OFFICE PLANETARY SYSTEMS



**CURRENT AREAS  
OF ACTIVITY**

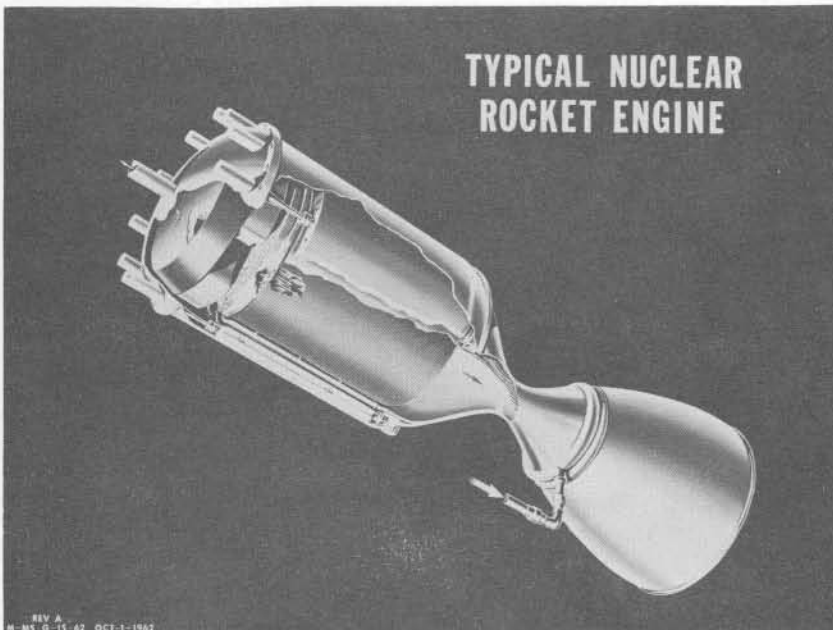
PLANETARY SPACE VEHICLE  
REQUIREMENTS  
ORBITAL OPERATIONS AND  
SPACE SHIP (ORBITAL)  
PLANNING AND LAUNCH  
PLANETARY MISSIONS  
DYNAMIC SUPPORT  
INTERACTION OF LAUNCH  
VEHICLES, ORBITAL SYSTEMS  
TERMINAL SYSTEMS, PLANETARY  
SYSTEMS

# BRAKING AT MARS



MARCH 23, 1965 MS-G-18-65

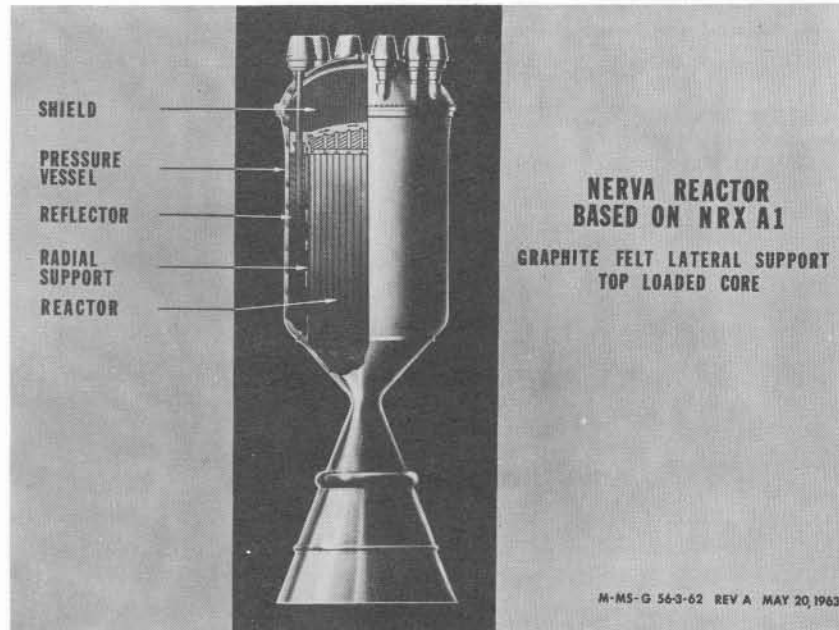
# TYPICAL NUCLEAR ROCKET ENGINE



REV A  
M-MS-G-15-62 OCT-1-1962

# NERVA REACTOR BASED ON NRX A1

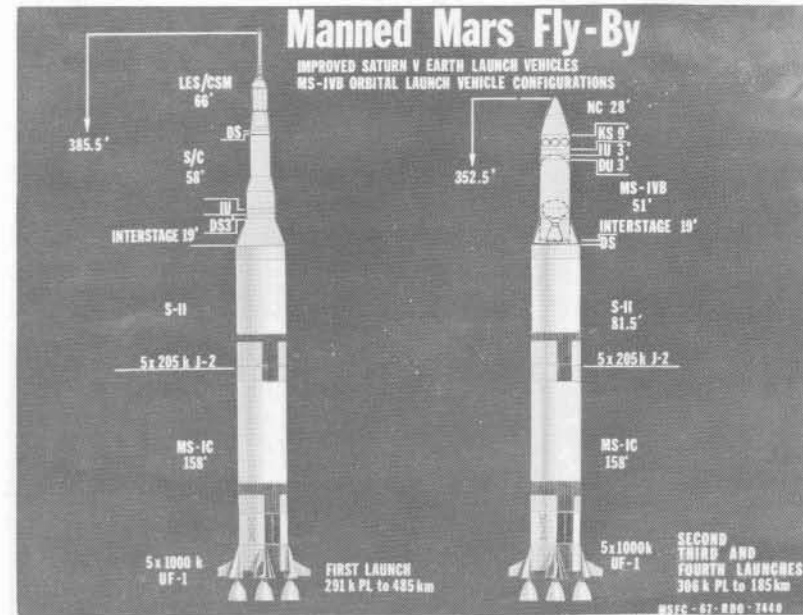
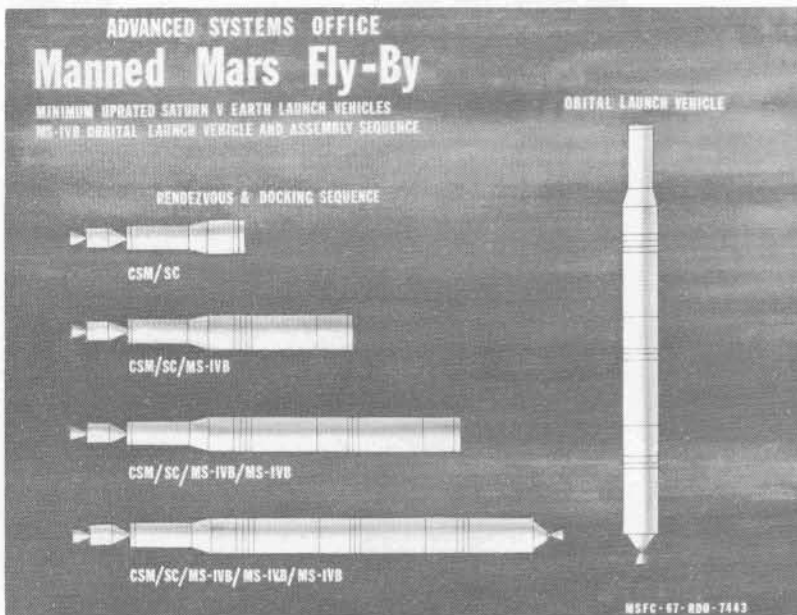
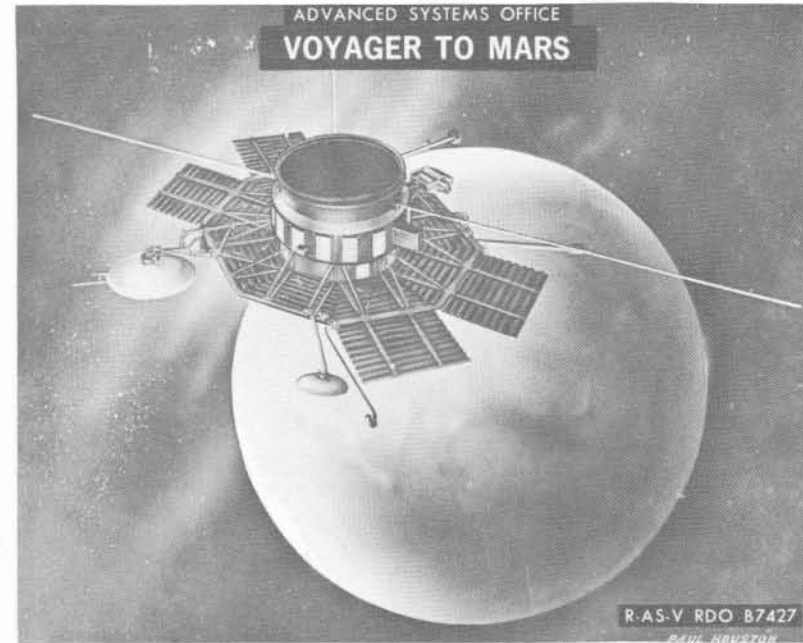
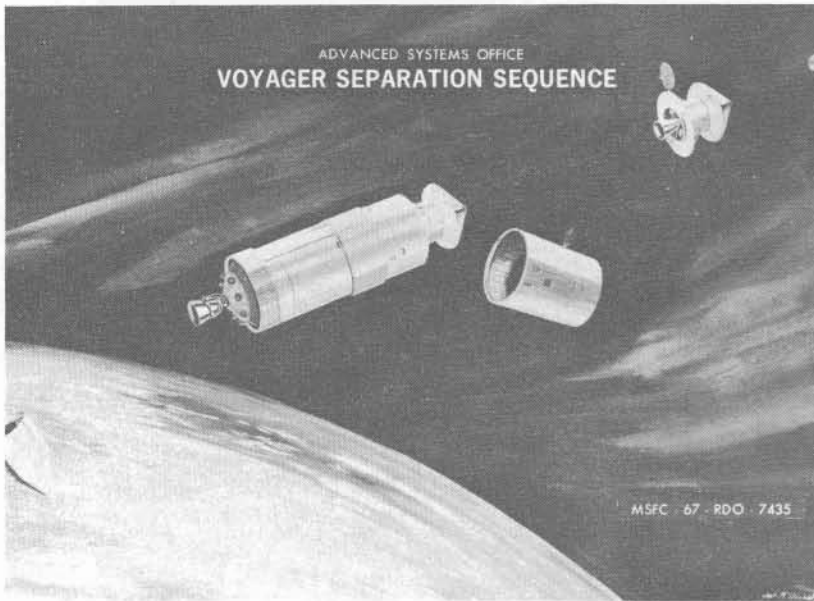
GRAPHITE FELT LATERAL SUPPORT  
TOP LOADED CORE

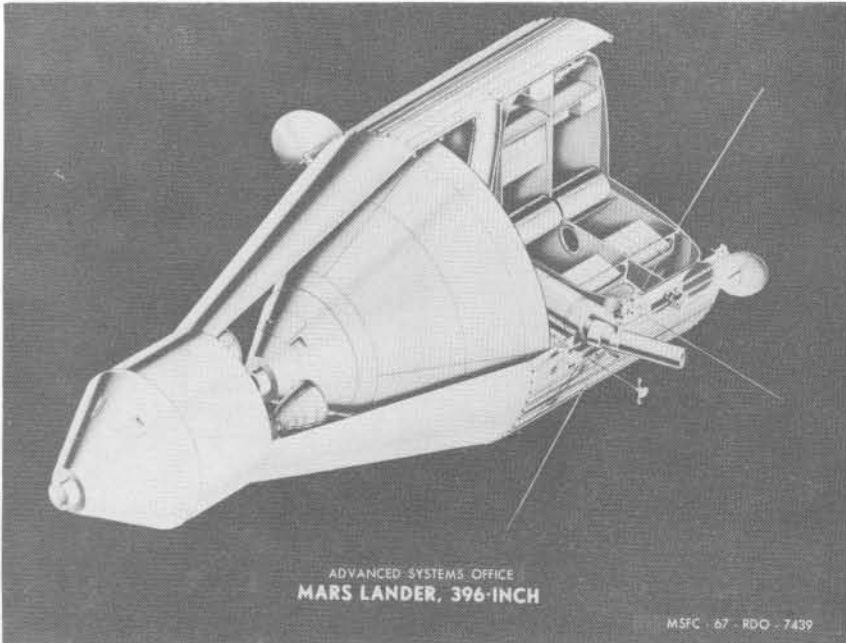
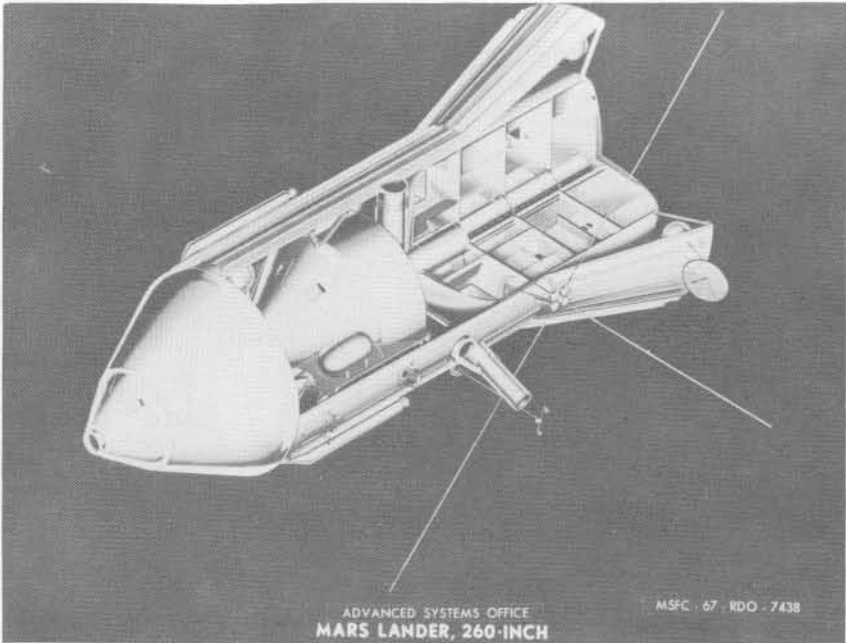
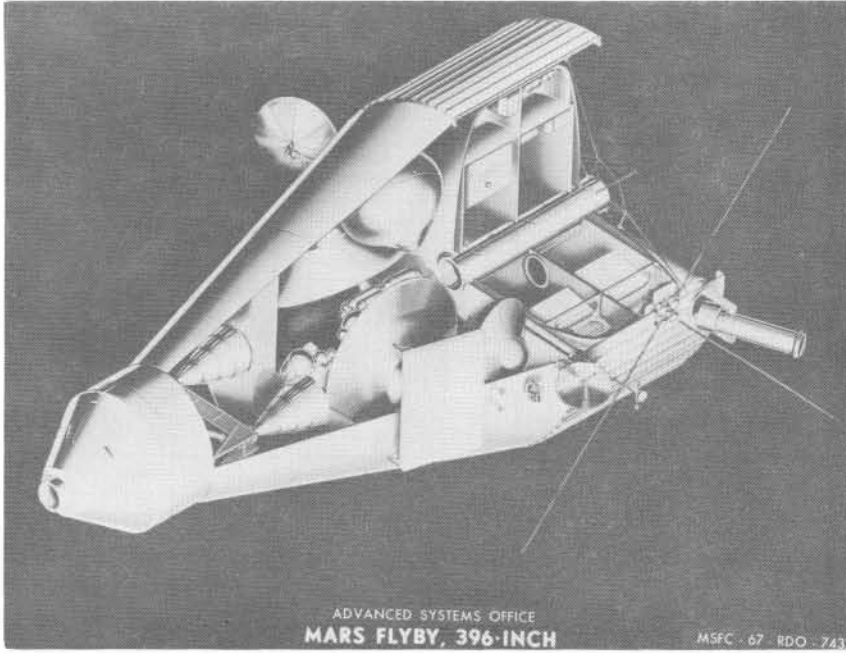
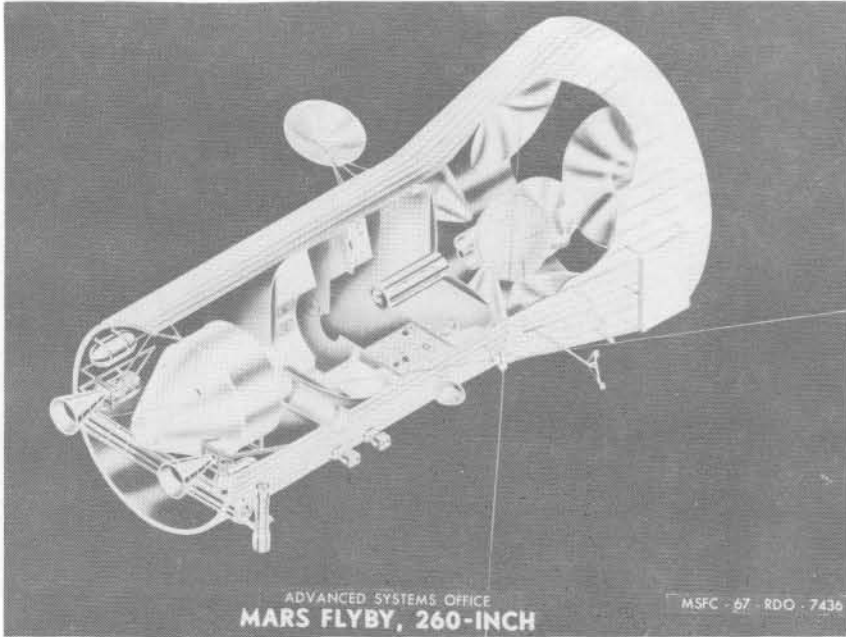


SHIELD  
PRESSURE VESSEL  
REFLECTOR  
RADIAL SUPPORT  
REACTOR

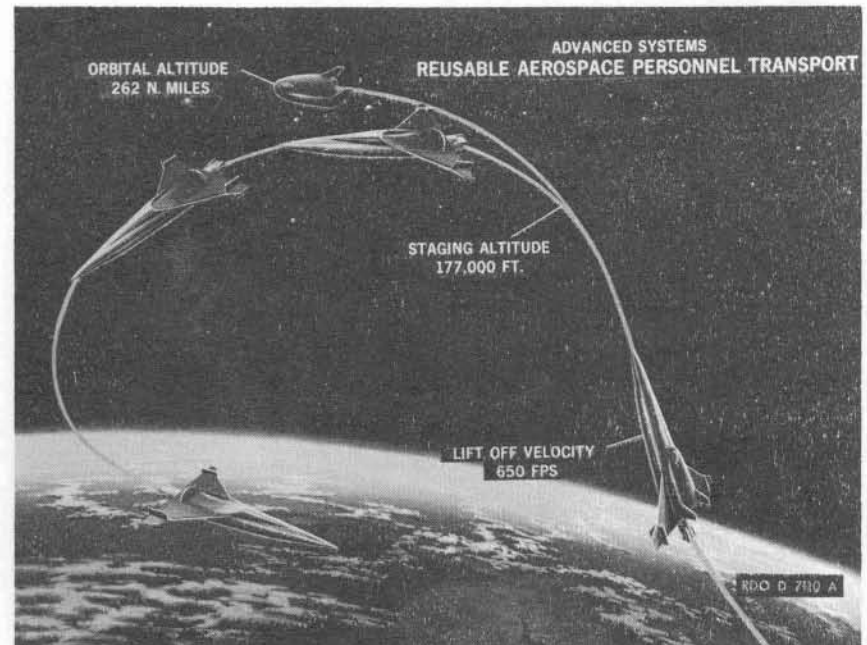
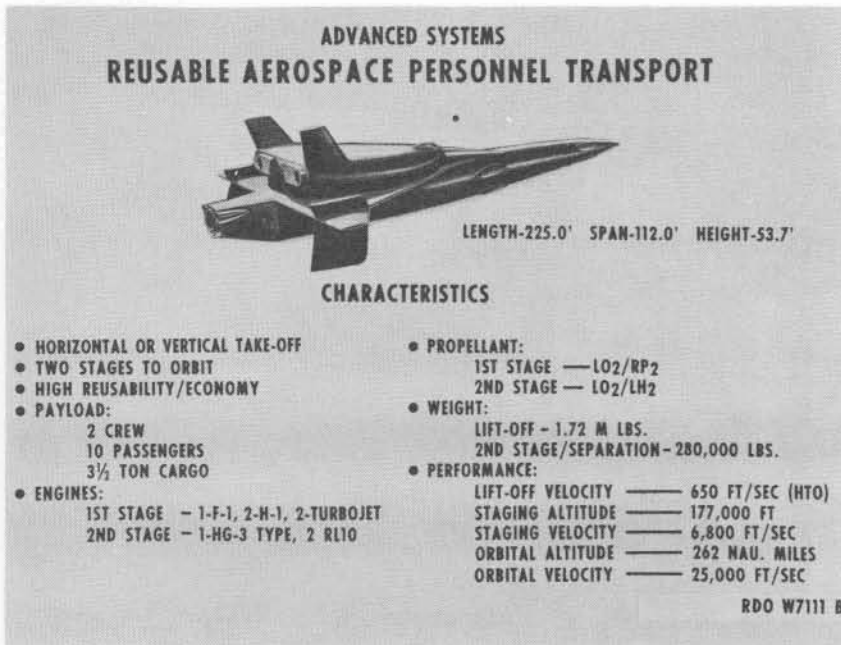
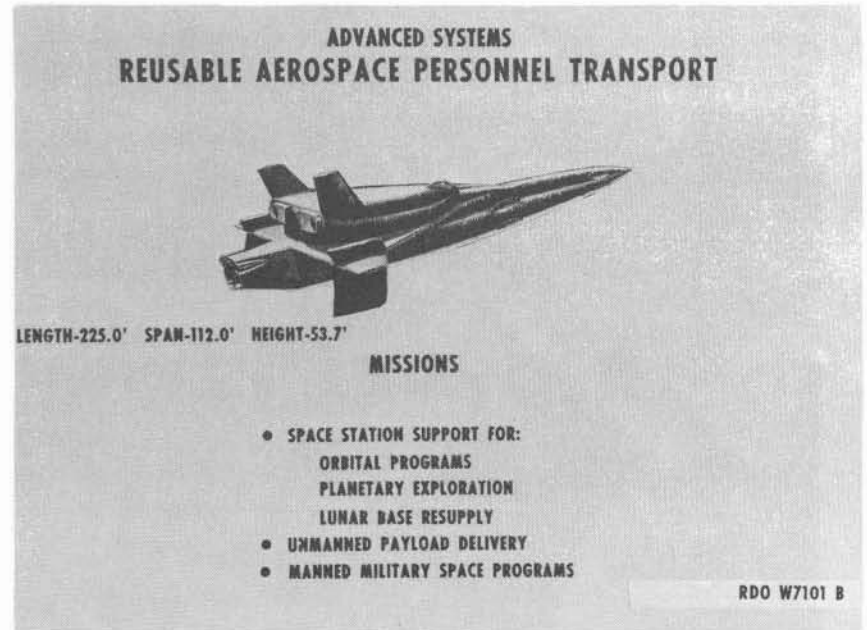
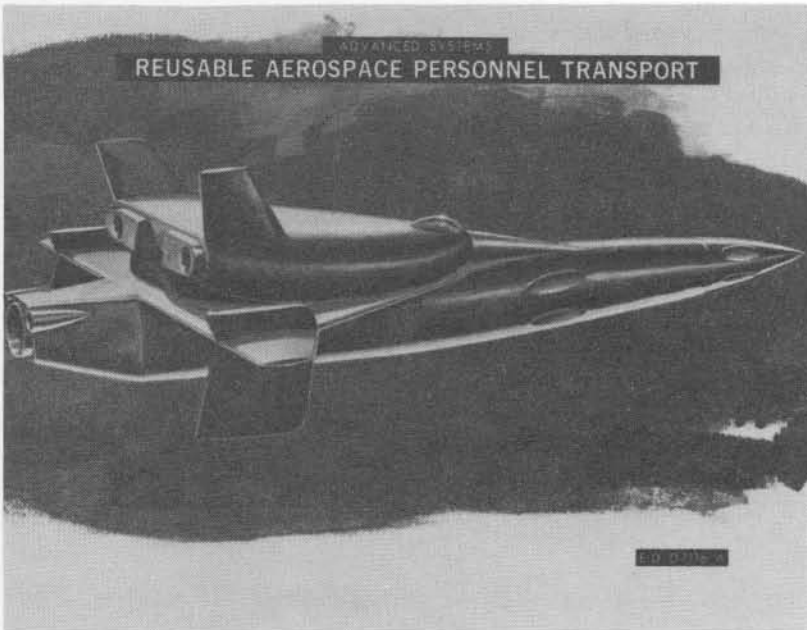
M-MS-G-56-3-62 REV A MAY 20, 1963











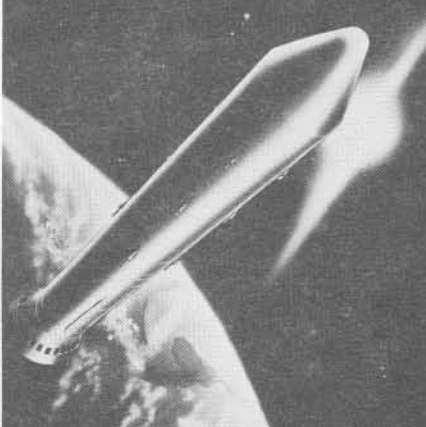
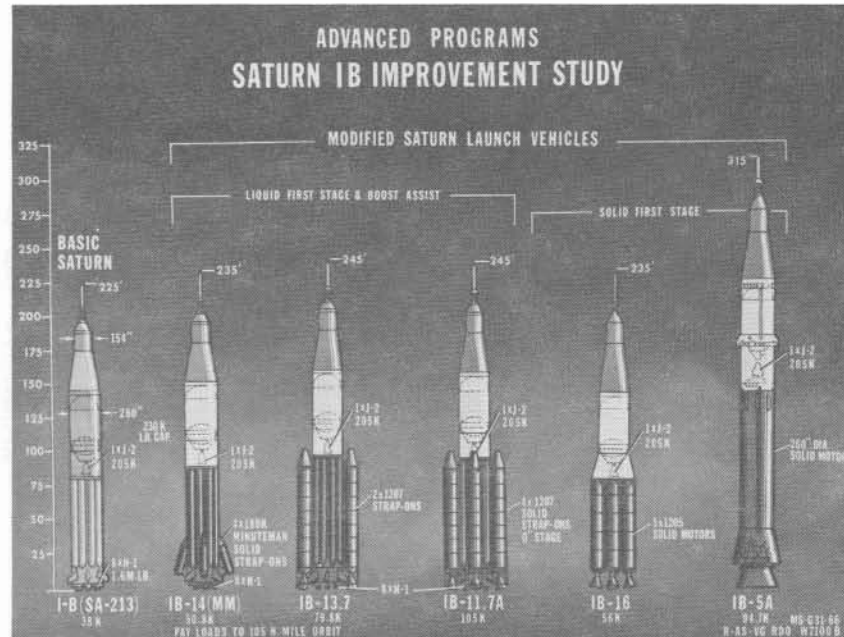


# MSFC FUTURE PROJECTS LAUNCH VEHICLE SYSTEM

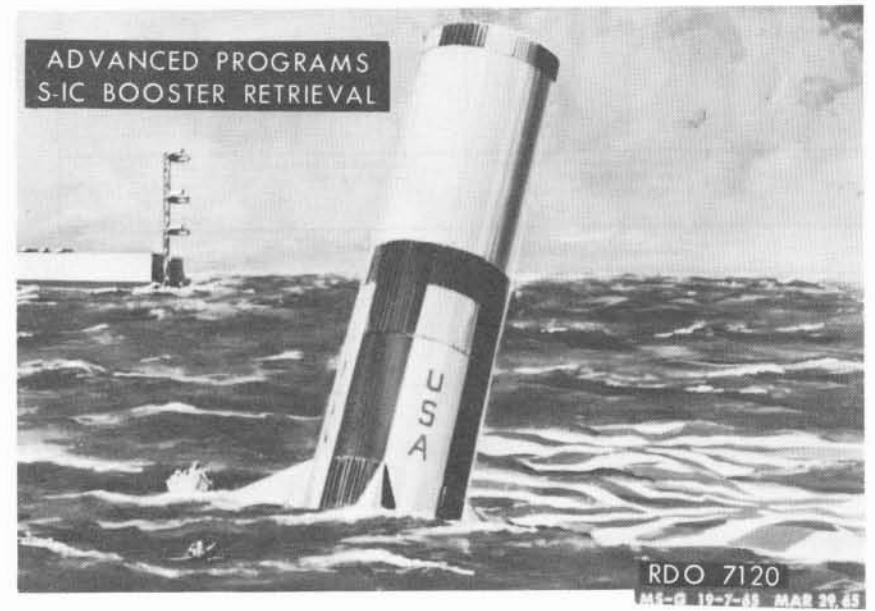
## CURRENT AREAS OF ACTIVITY

- 2nd GENERATION SATURN I CLASS VEHICLE
- 2nd GENERATION SATURN V CLASS VEHICLE
- ADVANCED & POST SATURN VEHICLES
- NUCLEAR PROPULSION SYSTEMS FOR PRESENT AND FUTURE LAUNCH VEHICLES
- REUSEABLE ORBITAL FERRY

R-FF MOAK APR 6, 1964 E-D 1701E  
MS-G 125-22-62  
REV. E





MARSHALL SPACE FLIGHT CENTER ADVANCED SYSTEMS OFFICE PROJECTS DEFINITION STUDIES IN PROGRESS													
REF NO	TITLE	CODE	FUND AMT \$10 <sup>3</sup>	CONTR NO. NAS R	C O R	FY-66		FY-67		FY-68		FY-69	
						CY-66		CY-67		CY-68		CY-69	
						J	F	M	A	M	J	J	A
1	LUNAR DUST REMOVAL	908-40-22	65	90	NORTH POP	30116	RAND-OLPH						
2	HUMAN FACTORS VISUAL SIMULATION	908-40-23	65	81	NAA	20283	LARSON						
3	LOCAL SCIENTIFIC SURVEY MODULE (LSSM)	981-20-10	66	350	BEN-DIX	20378	BRAD-FORD						
4	MOBILITY TEST ARTICLE (MTA) ENGR. SERVICES	981-20-10	66	350	BOEING-BEN-DIX	20340	BRAD-FORD						
5	MTA-ENGR. SERVICES	981-20-10	66	35	G.M.	20443	SHAE-FER						
6	MOBILITY TEST ARTICLE	981-20-10	66	250	TECOM	12340	SHAE-FER						
7	MTA-ENGR. SERVICES	981-20-10	66	35	TECOM	12340	SHAE-FER						
8	SIMULATED LUNAR FLIGHT OF A ONE-MAN FLYING VEHICLE (FOVO)	905-21-01	67	100	BELL	21043	TREXLER						
9	UTILIZATION OF SPENT S-IVB STAGE IN EARTH ORBIT	981-10-10	66	400	DAC	21084	WADE-WELL						
10	*STUDY FOR OPTICAL TECH APOLLO EXTENSION SYSTEM	749-21-02	67	250	PERKIN-ELMER	20255	BOLT						
11	*STUDY FOR OPTICAL TECH APOLLO EXTENSION SYSTEM	749-21-02	67	250	CHEY-SLER	20356	BOLT						
12	*REM RELAY EXPERIMENT OPNS COMM TRACKING RELAY	949-10-07	66	39	HUGHES	21071	BARR						

○ EXECUTIVE SUMMARY REPORT DRAFT  
 ◇ OMSF SUMMARY REPORT  
 \* FUNDS SUB-PARED TO R-ASTR

■ PERIOD OF PERFORMANCE  
 — TIME NOW LINE

R-A5-R7 APR. 67 RDO B7426E

ADVANCED SYSTEMS OFFICE  
LUNAR FLYING VEHICLE

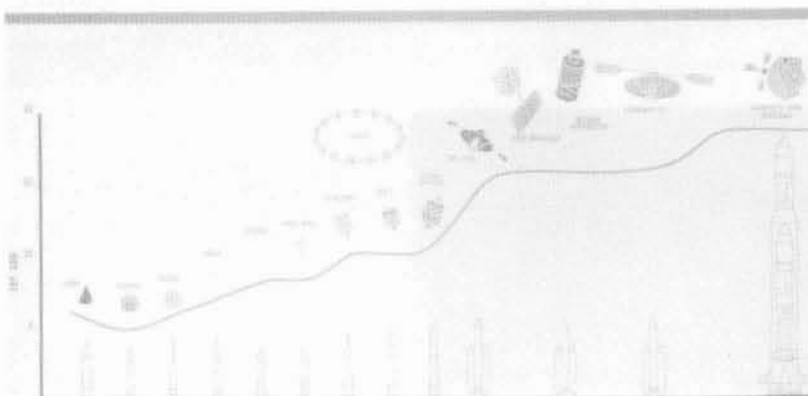
CHARACTERISTICS

- WEIGHT-DRY (350-450 LB) (160-200 kg)  
WET (1000-1100 LB) (450-500 kg)
- RANGE- 50 S. MILES (ONE WAY)  
18 S. MILES (ROUND)
- ENGINES- 5x100 LB
- PACKAGE  
SIZE-38''x60''x78'' (1.0x1.5x 2.0 m)
- CAPACITY-2 ASTRONAUTS  
OR  
1 ASTRONAUT+250 LB (120 kg)  
SCIENTIFIC EQUIPMENT
- TRAJECTORY-BALLISTIC OR HORIZONTAL HOVER



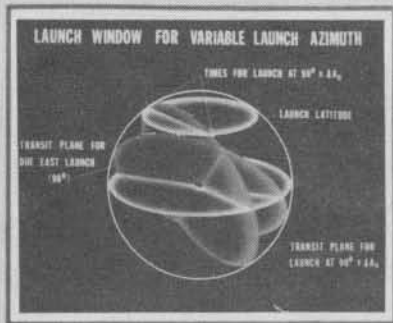
MSFC-67-RDO-7447

ILLUSTRATED CHRONOLOGY OF COMMUNICATION SATELLITES

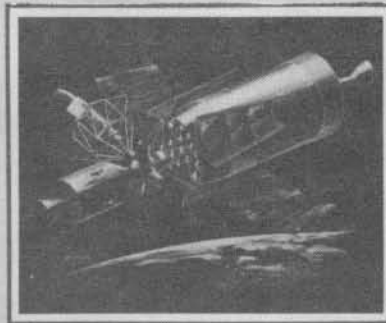




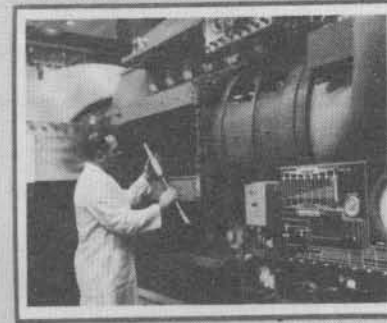
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**TRAJECTORY ANALYSIS**

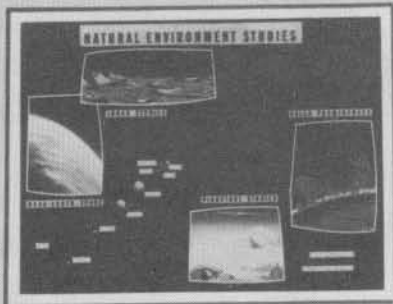


**INTEGRATED MISSION ANALYSIS**



**EXPERIMENTAL THEORETICAL AERODYNAMICS**

**AERO-ASTRODYNAMICS LABORATORY**



**AERO-SPACE ENVIRONMENTAL ANALYSIS**



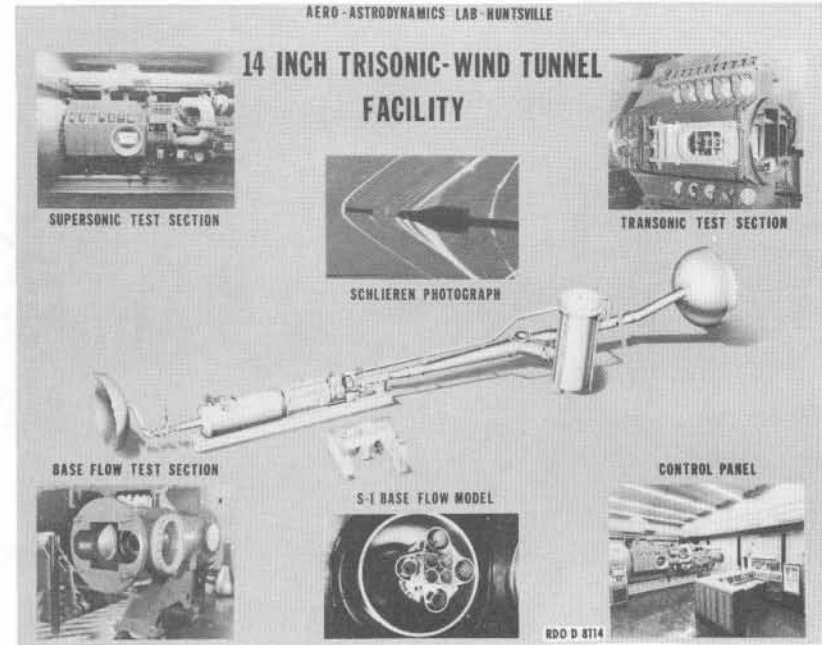
**ADVANCED SYSTEMS STUDIES**

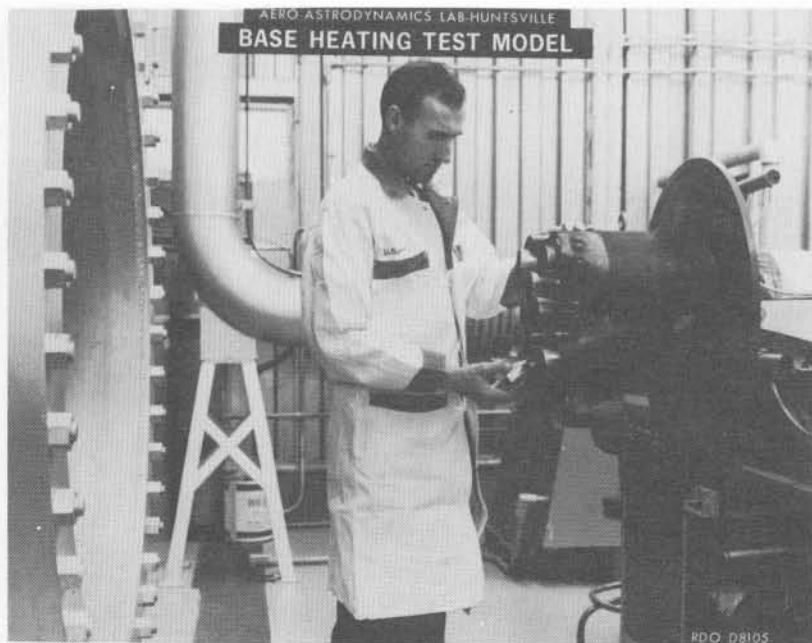
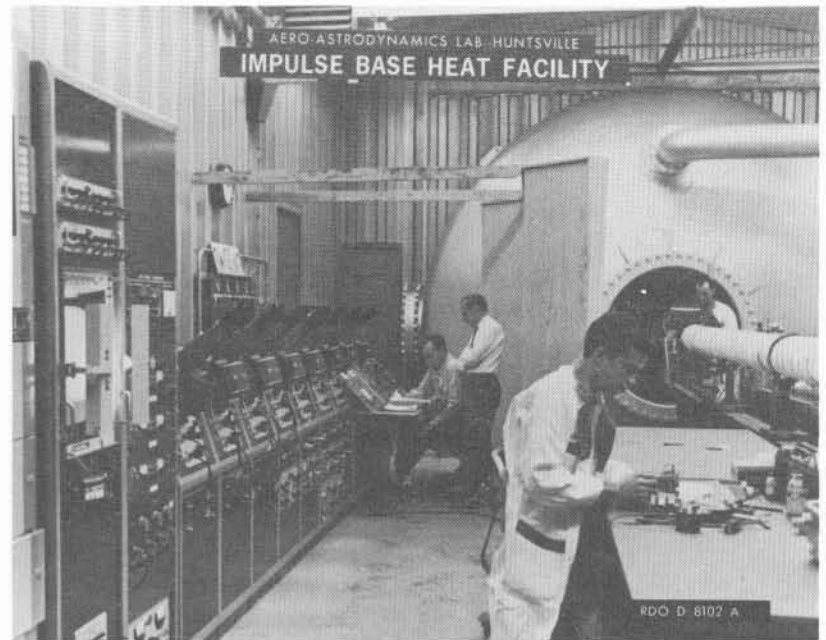
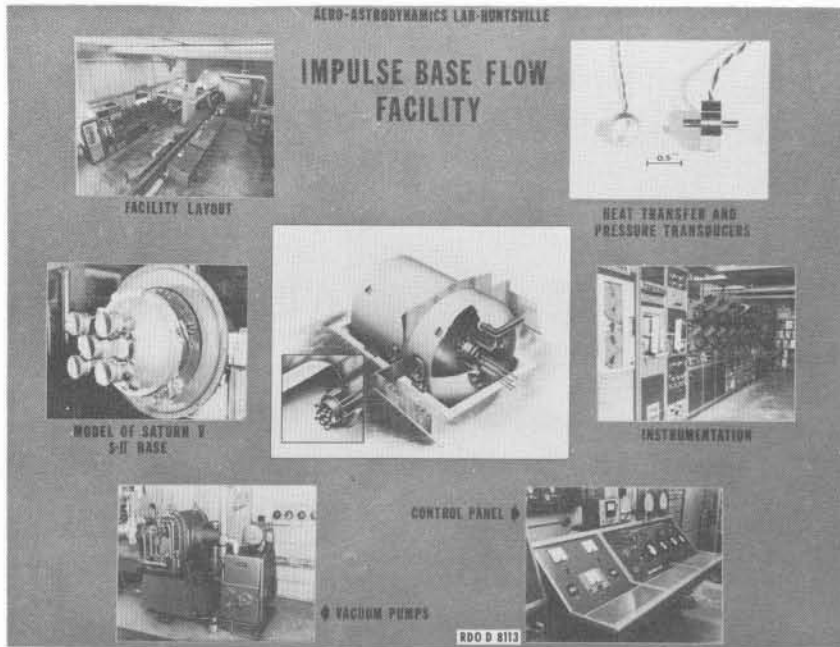


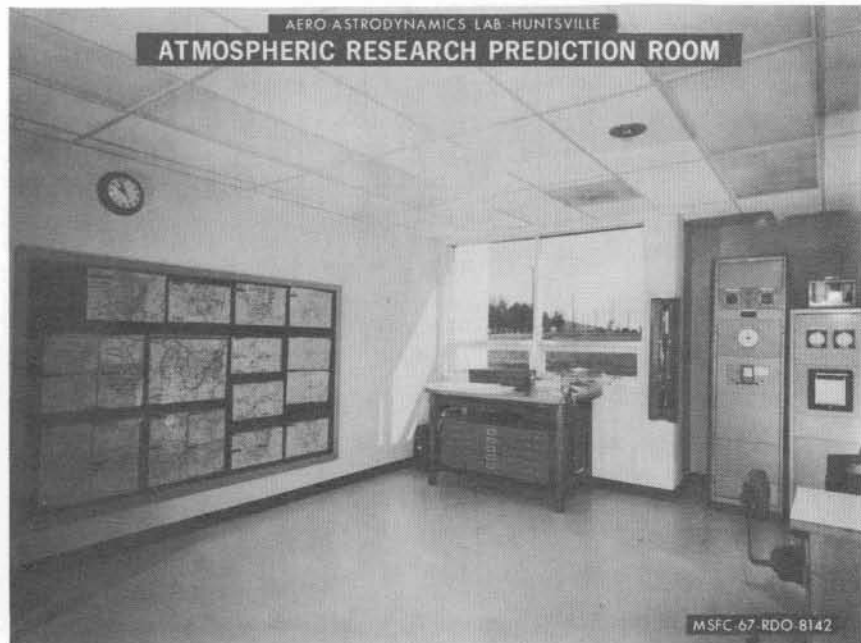
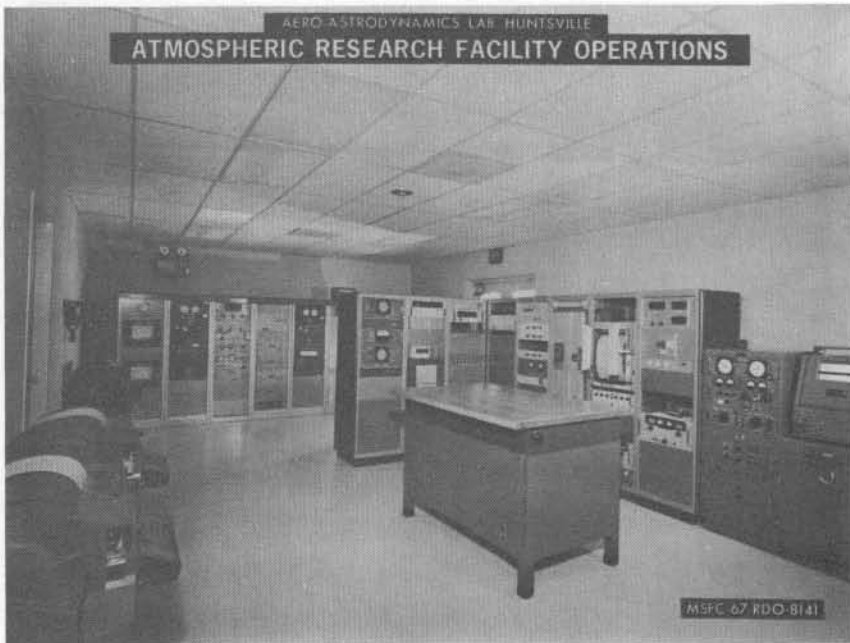
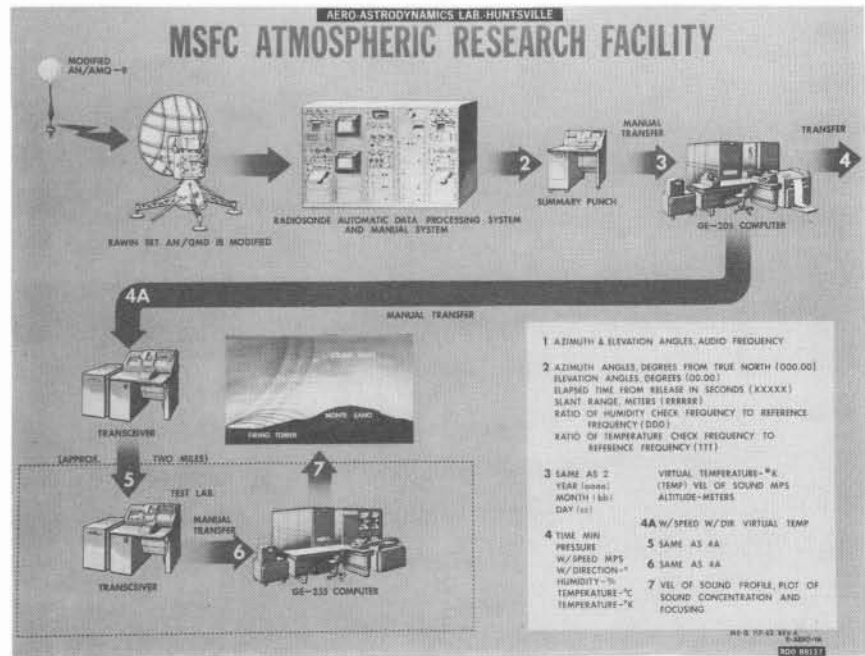
**TECHNICAL EVALUATION OF FLIGHTS**

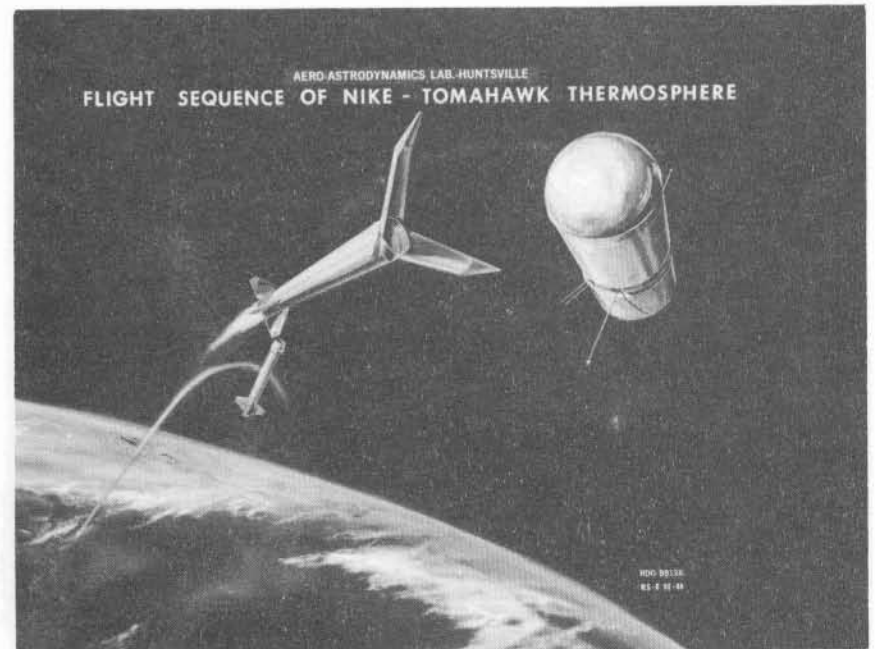
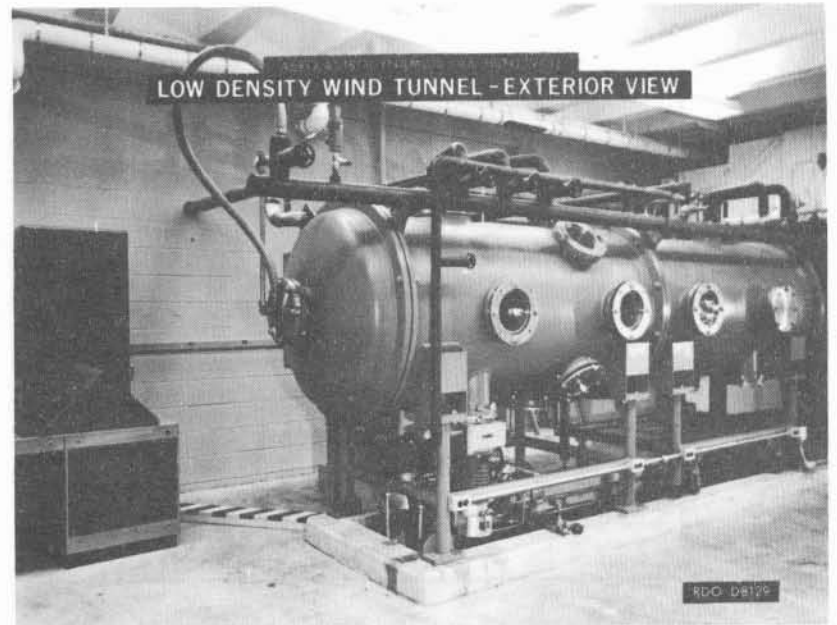
MSFC-67-RDO-8110E



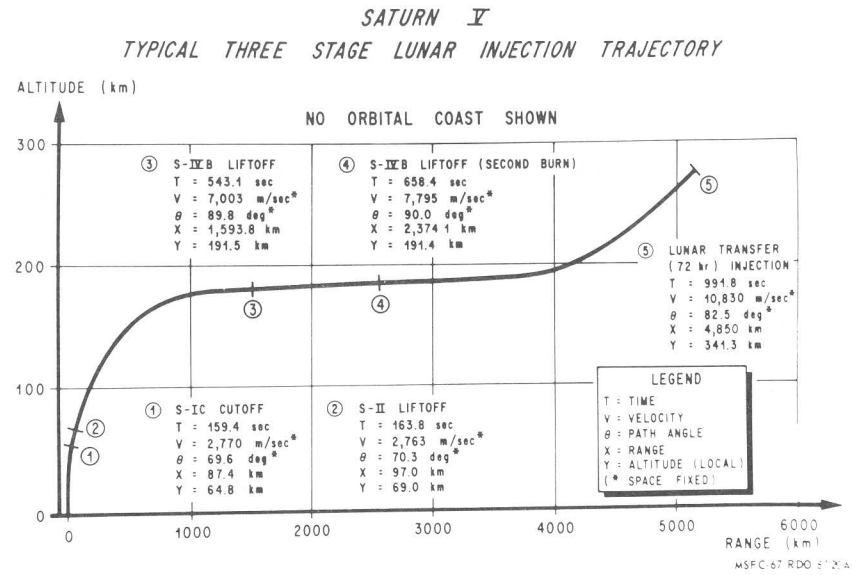
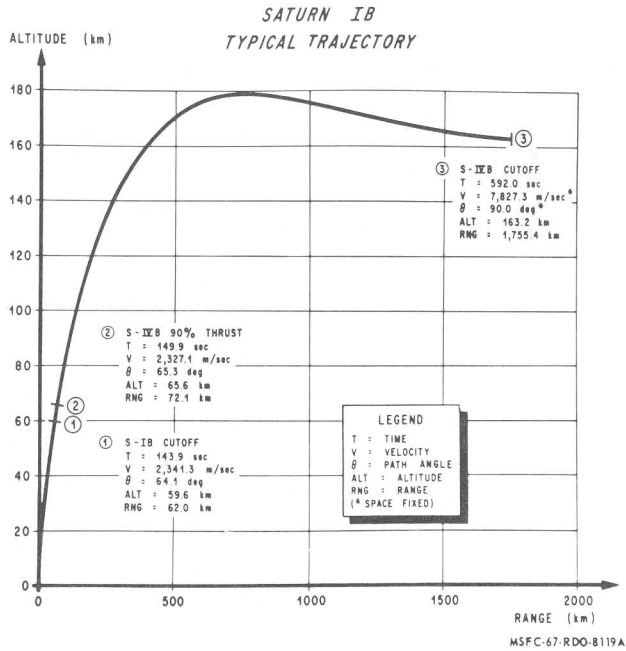












**APOLLO-SATURN PREDICTED FLIGHT INFORMATION (204)**  
AZIMUTH: AIMING 100°-FLIGHT 72 PAD 37B

FLIGHT CONFIGURATION		VEH PROPELLANT**		MASS CHARACTERISTICS (kg)			
S-IB 1ST STAGE S-IV B 2ND STAGE INSTRUMENT UNIT LUNAR MODULE (LM) SPECIAL LM ADAPTER NOSE CONE		S-IB	LOX RP-1	L.O.	OECO	S-IVB*	S-IVBC.O
				276,960	420	87,340	1,210
		S-IVB	LOX LH <sub>2</sub>			16,720	630
TIMES OF EVENTS (sec.)		PROPULSION					
EVENT	TIME (sec.)	THRUST (N)		VAC. FOR S-IVB		S-IB****	S-IVB**
FIRST MOTION	0.0					7,187,800	961,700
INITIATE PITCH & ROLL	10.2	INSERTION ELEMENTS					
EXTENDED ROLL OFF	18.2						
FREEZE TILT	133.2	PRED.					
IECO	140.9						
OECO	143.9	TIME (SEC)					
ULLAGE ROCKETS IGNITE	145.0						
S-IB/S-IVB SEPARATION	145.3	ALTITUDE (km)					
RETRO ROCKETS IGNITE	145.3						
S-IVB *	149.9	LONGITUDE					
JETTISON ULLAGE ROCKETS	157.2						
INITIATE ACTIVE GUIDANCE	160.9	LATITUDE (GEODEIC)					
S-IVB CUTOFF	592.3						
		VELOCITY (m/sec)					
		FLT. PATH ANGLE (deg.)					
		RANGE (km)					

MAJOR EVENTS				REMARKS	
EVENT	RANGE (km)	CR. RANGE (km)	ALT. (km)	EARTH FIXED VEL. (m/s)	
OECO	61.08	.046	61.64	2015.8	1.*S-IVB ENGINE OPERATING AT 90% THRUST
SEP.	63.42	.045	63.10	2012.9	2:*.S-IVB VALUES AVERAGED OVER BOTH
S-IVB *	71.25	.039	67.91	1996.5	M.R. STEPS, ie HIGH M.R. & LOW M.R.
S-IVB C.O.	1762.20	88.410	163.20	7415.71	3:*** PROPELLANT IN TANKS
					4:**** AVERAGE LONGITUDINAL COMPONENT

MSFC-67-RDO-8128H

**APOLLO-SATURN PREDICTED FLIGHT INFORMATION (501)**  
AZIMUTH: AIMING: 90°  
FLIGHT: 72° LAUNCH COMPLEX: MERRITT ISLAND PAD 39A

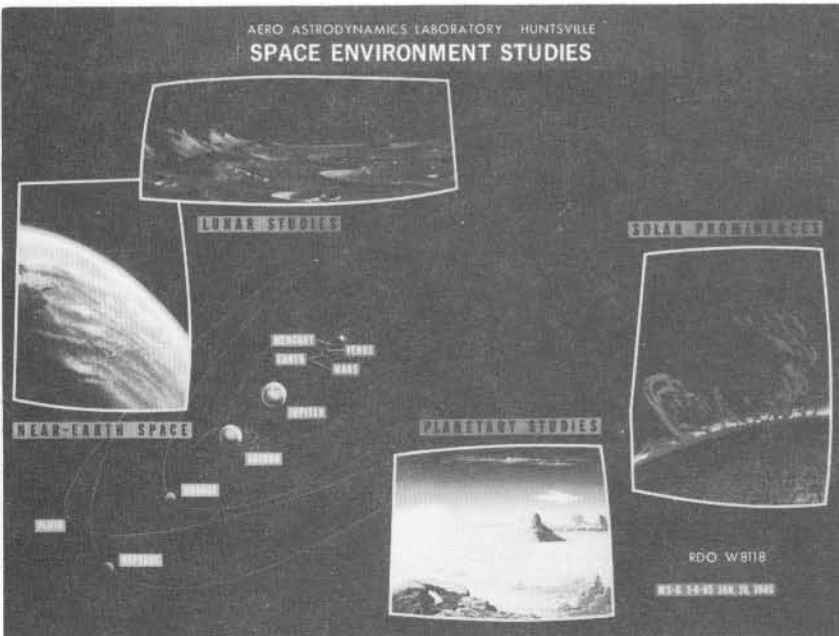
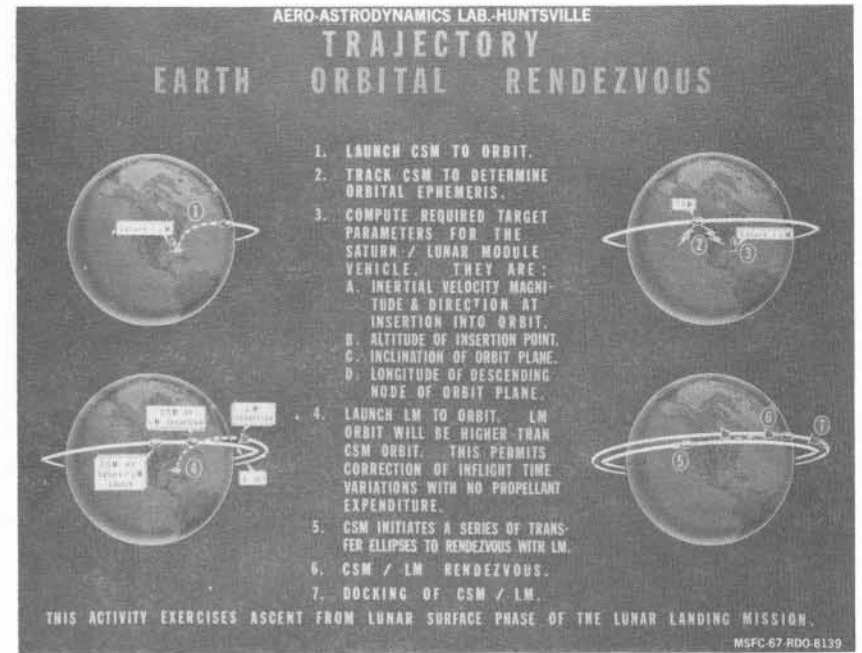
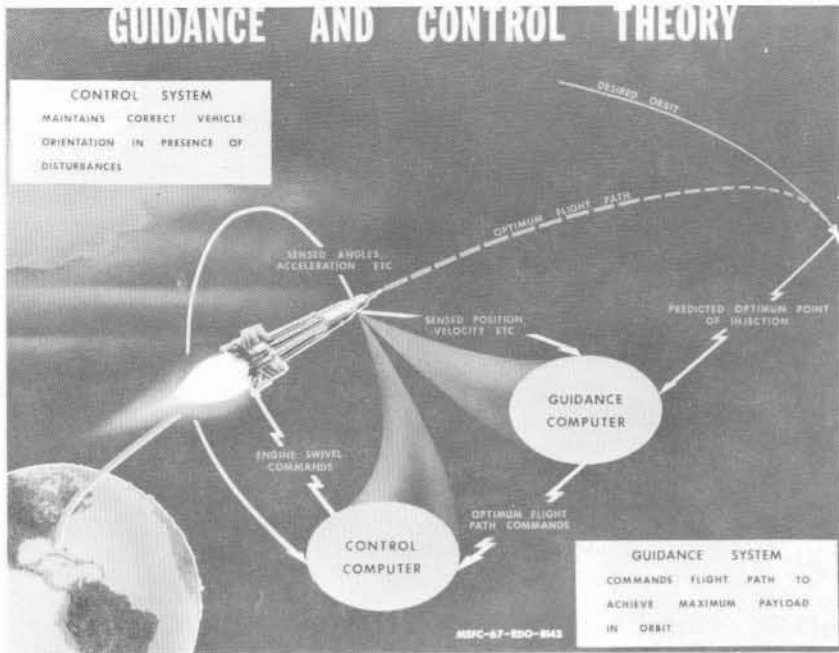
CONFIGURATION	MEASUREMENT WTS + PROPELLANT		SEQUENCE OF EVENTS	
	M	KGS	EVENT	TIME (SEC)
S-IC STAGE	42	2,100,000	LIFT OFF	0
S-II STAGE	25	470,000	BEGIN PITCH & ROLL	11
S-IVB STAGE	18	118,000	MAX. Q	81
COMBINED INTERSTAGES		9,000	CECO	145
INSTRUMENT UNIT	1	2,300	OECO	150
SPACECRAFT INCLUDING LEM, SM, CM & LES	25	39,000	SEPARATION S-IC/S-II	151
	111M	2,738,300 KG	S-II IGNITION	153
			JETTISON INTERSTAGE	182
			JETTISON LES	187
			S-II/S-IVB SEPARATION	518
			S-IVB 1ST IGNITION	519
			PARKING ORBIT INSERTION	671
			S-IVB RE-IGNITION	11503
			WAITING ORBIT INJECTION	11815
			RE ENTRY (APPROX)	28800

PROPULSION FOR POWERED FLIGHT			
STAGE	ENGINES & NO.	APPROX. THRUST	
S-IC	F-1 (5)	1,500,000 LB/ENG (S.L.)	
S-II	J-2 (5)	200,000 LB/ENG	
S-IVB	J-2 (1)	200,000 LBS	

IMPORTANT PARAMETERS AT KEY EVENTS				REMARKS
EVENT	ALTITUDE KM	INERTIAL VELOCITY M/S	VELOCITY GAIN M/S	
LIFTOFF	0.0	410		BOOST TO PARKING ORBIT CONSISTS OF COMPLETE BURNS OF S-IC & S-II STAGES & PARTIAL BURN OF S-IVB STAGE. THE VEHICLE REMAINS IN EARTH PARKING ORBIT FOR 3 HOURS. THE S-IVB SECOND BURN INJECTS THE SPACECRAFT INTO AN ECCENTRIC WAITING ORBIT. COAST TIME IN WAITING ORBIT IS APPROXIMATELY 4.7 HOURS. THE TOTAL MISSION IS CONSTRAINED NOT TO EXCEED 12 HOURS.
S-IC CUT OFF	55.9	2710	2300	
S-II CUT OFF	190.5	6760	4050	
PARKING ORBIT INSERTION	191.5	7790	1030	
WAITING ORBIT INSERTION	583.8	9350	1560	

R-OM-01 OCT. 1966 RDO DB135



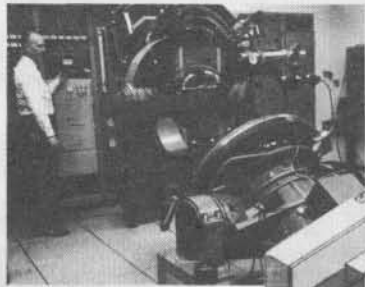


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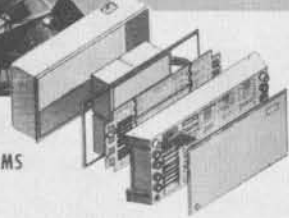


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# ASTRONICS LABORATORY



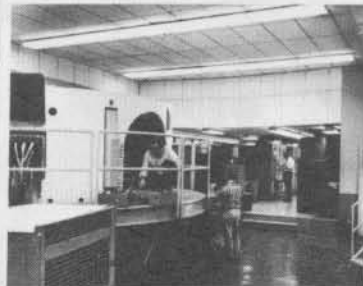
GUIDANCE & CONTROL SYSTEMS



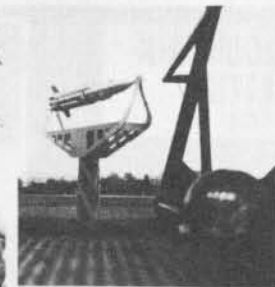
FLIGHT DYNAMICS SIMULATION



INSTRUMENT UNIT AND  
ELECTRICAL SUPPORT SYSTEMS

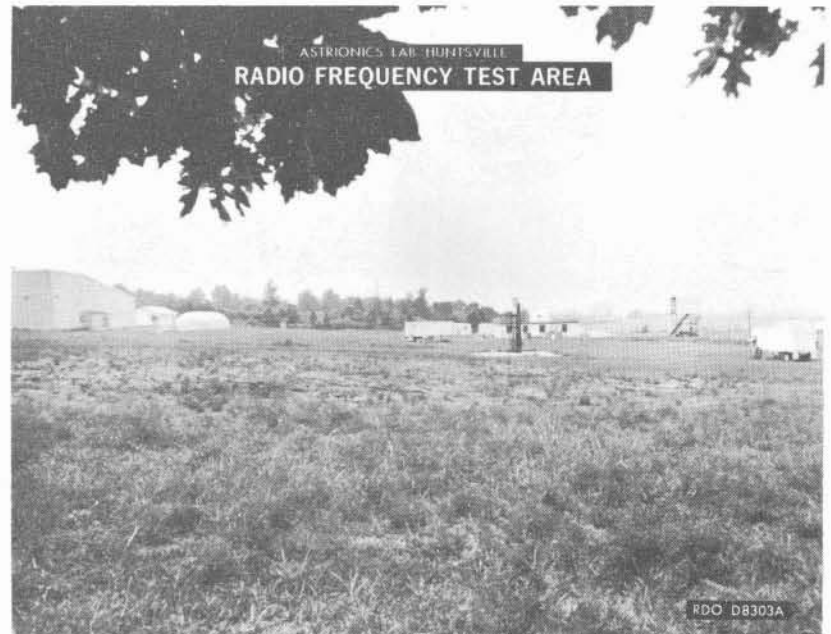
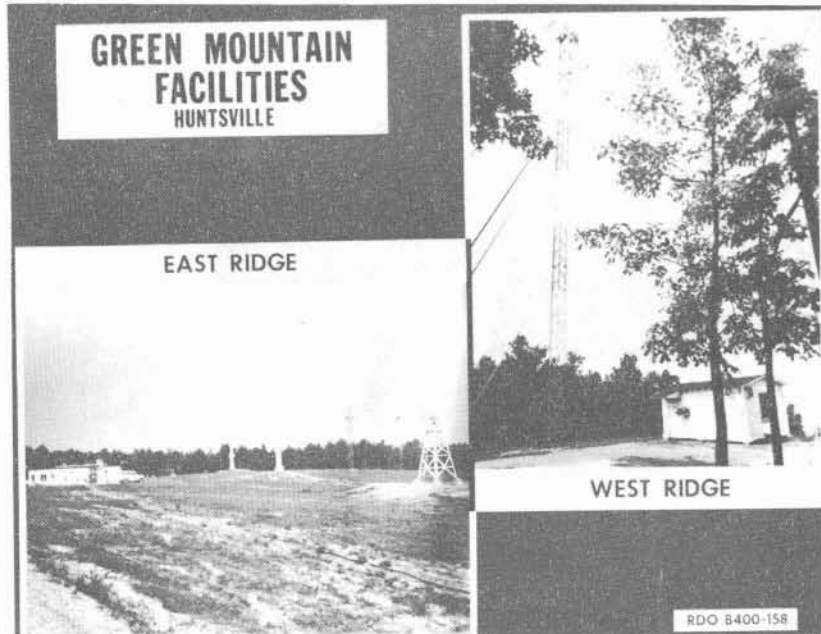
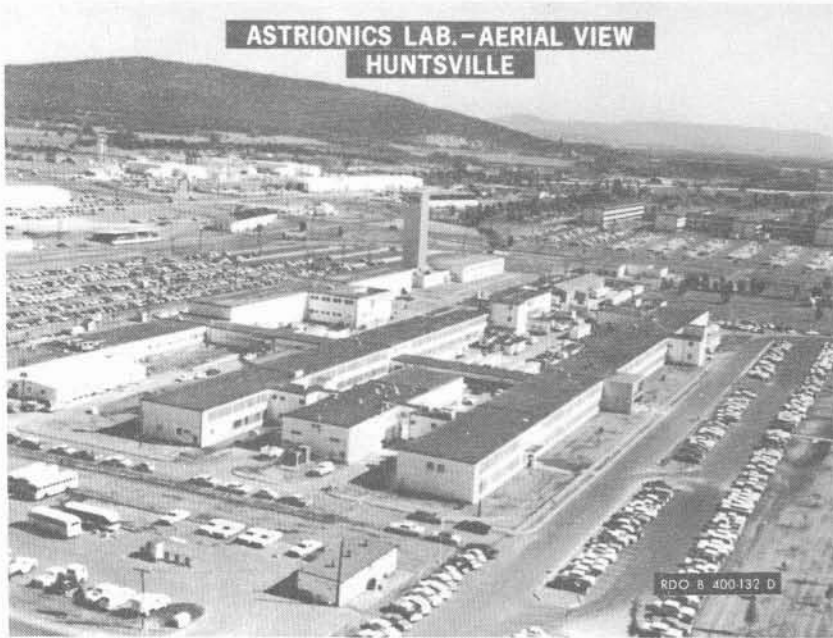


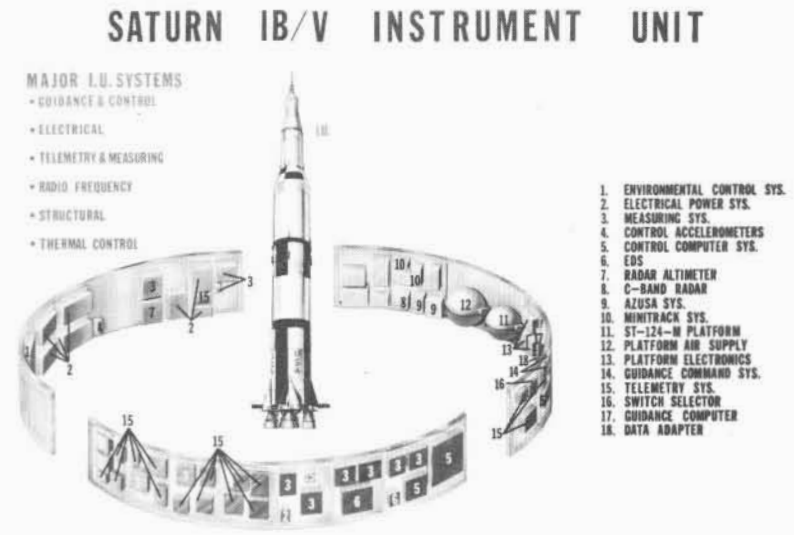
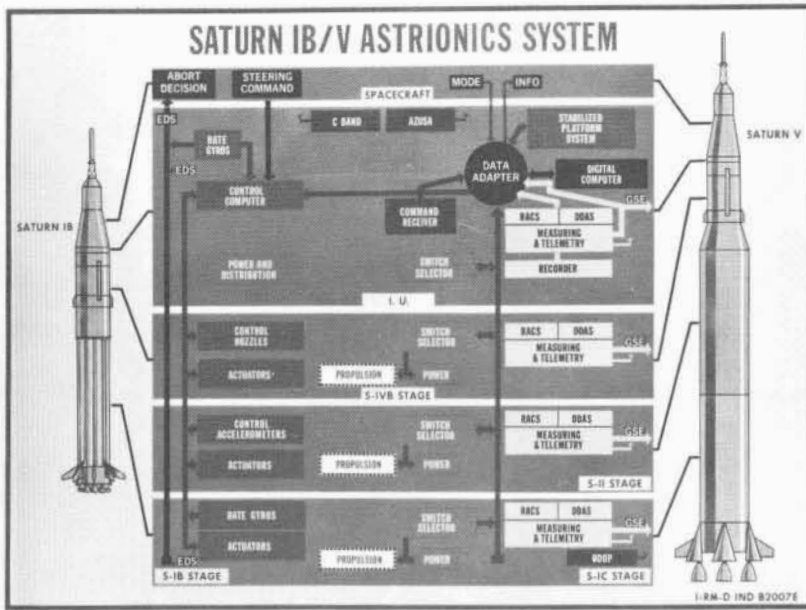
INSTRUMENTATION AND  
COMMUNICATION SYSTEMS



RDO W8313A



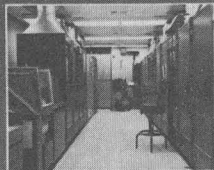




I-V-IU IND B1200-5A



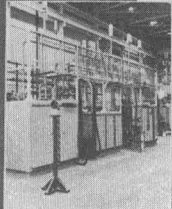
ASTRONICS LABORATORY - HUNTSVILLE



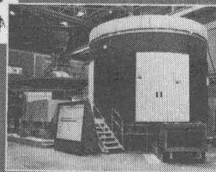
LAUNCH CONTROL CENTER



SATURN V SYSTEMS DEVELOPMENT FACILITY



S-II STAGE SIMULATOR

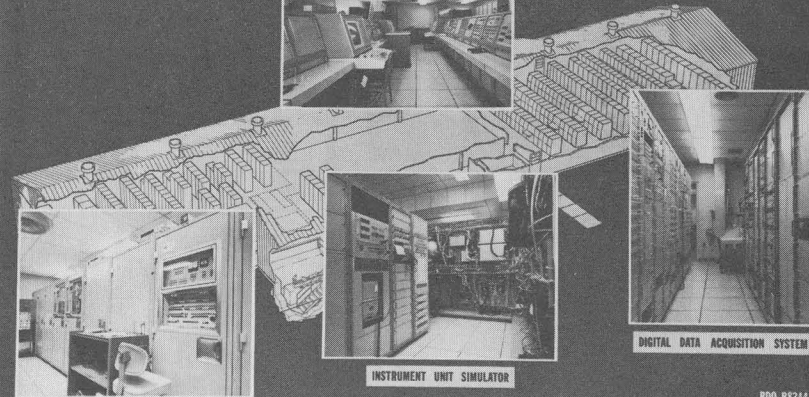


S-IVB INSTRUMENT UNIT

RDO B8346

ASTRONICS LABORATORY - HUNTSVILLE  
SATURN IB SYSTEMS DEVELOPMENT FACILITY

LCC CONTROL CONSOLES



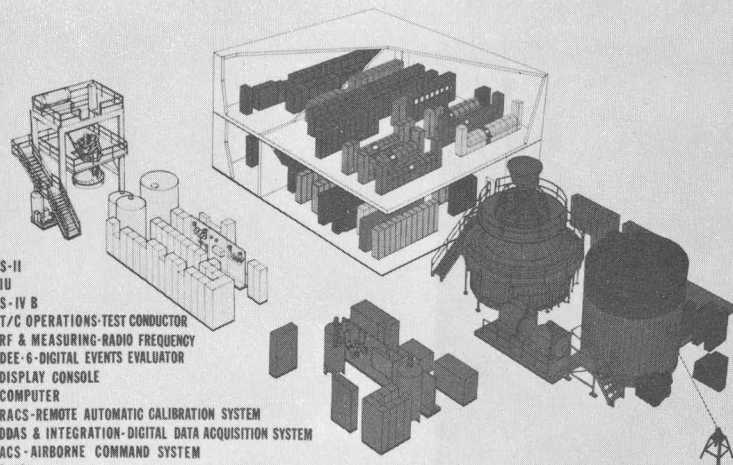
AGCS 110A COMPUTER AREA

INSTRUMENT UNIT SIMULATOR

DIGITAL DATA ACQUISITION SYSTEM

RDO B8344

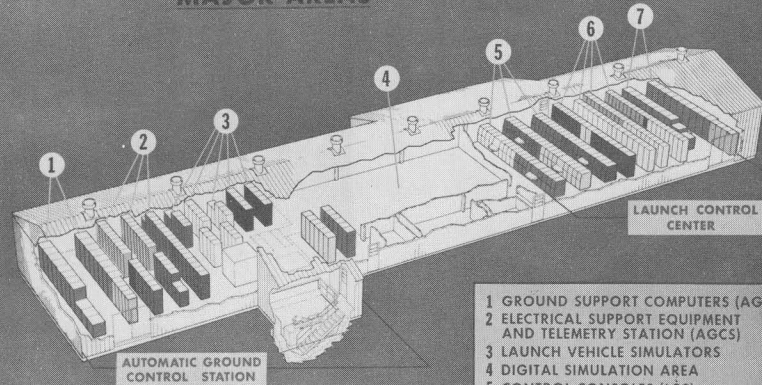
ASTRONICS LABORATORY - HUNTSVILLE  
SATURN V SYSTEMS DEVELOPMENT FACILITY



- S-II
- IU
- S-IV B
- T/C OPERATIONS-TEST CONDUCTOR
- RF & MEASURING-RADIO FREQUENCY
- DEE-6-DIGITAL EVENTS EVALUATOR
- DISPLAY CONSOLE
- COMPUTER
- RACS-REMOTE AUTOMATIC CALIBRATION SYSTEM
- DDAS & INTEGRATION-DIGITAL DATA ACQUISITION SYSTEM
- ACS-AIRBORNE COMMAND SYSTEM
- S-IC

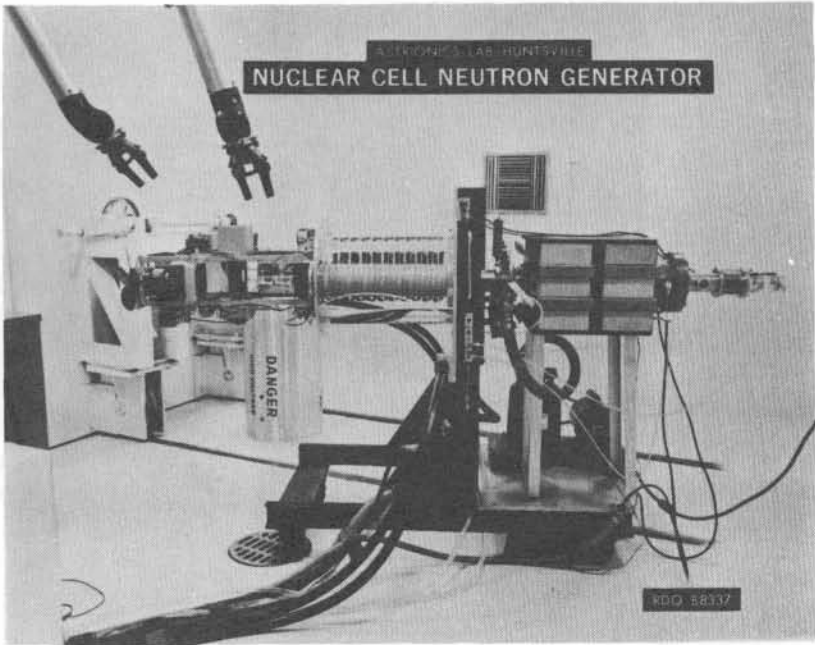
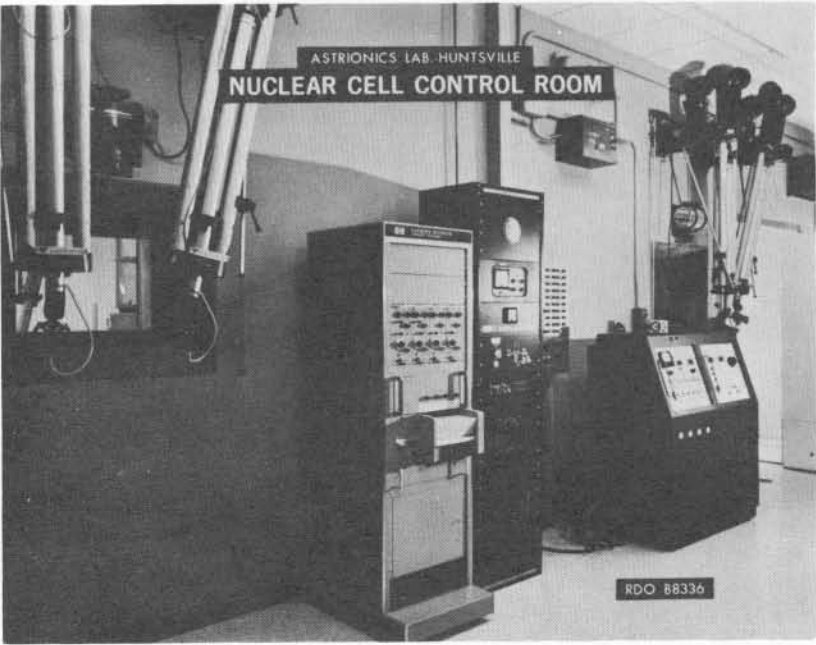
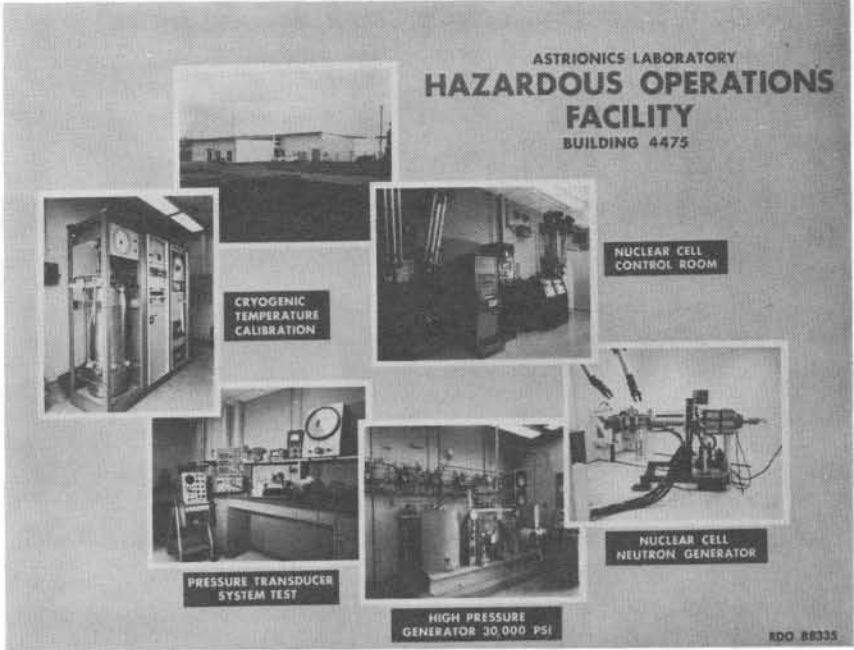
RDO B8345

ASTRONICS LABORATORY - HUNTSVILLE  
SATURN IB SYSTEMS DEVELOPMENT FACILITY  
MAJOR AREAS



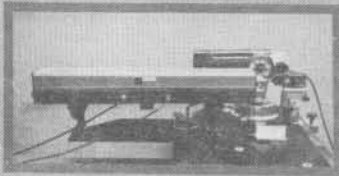
- 1 GROUND SUPPORT COMPUTERS (AGCS)
- 2 ELECTRICAL SUPPORT EQUIPMENT AND TELEMETRY STATION (AGCS)
- 3 LAUNCH VEHICLE SIMULATORS
- 4 DIGITAL SIMULATION AREA
- 5 CONTROL CONSOLES (LCC)
- 6 ELECTRICAL SUPPORT EQUIPMENT AND TELEMETRY STATION (LCC)
- 7 GROUND SUPPORT COMPUTERS (LCC)

RDO B8343

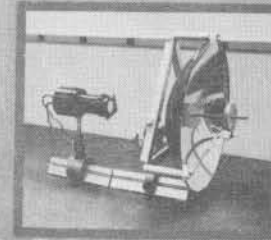




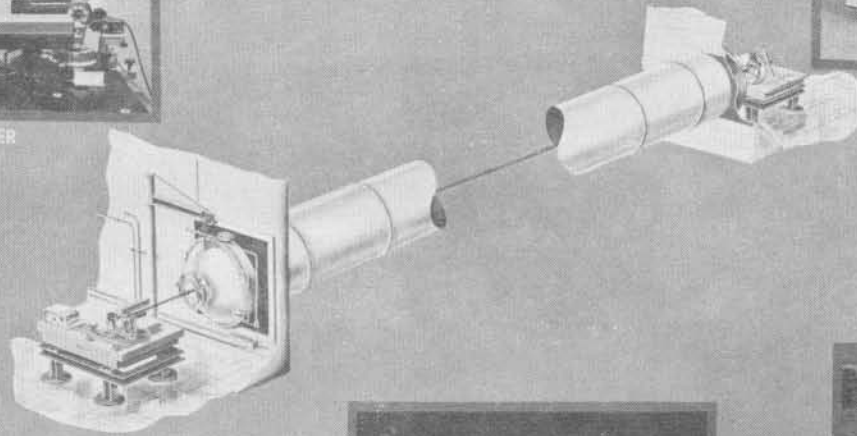
ASTRONONICS LABORATORY-HUNTSVILLE  
**OPTICAL AND LASER TECHNOLOGY**



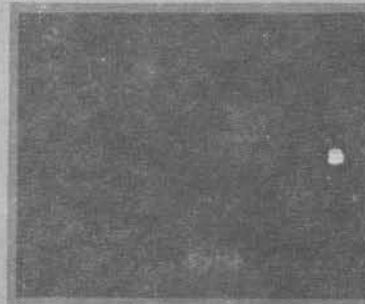
HELIUM NEON LASER  
TRANSMITTER



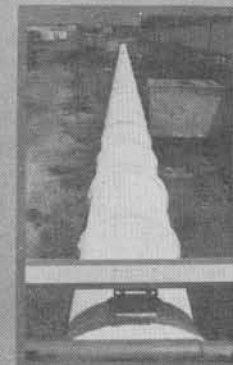
LASER  
COMMUNICATION  
RECEIVER



LASER COMMUNICATION TRANSMITTER



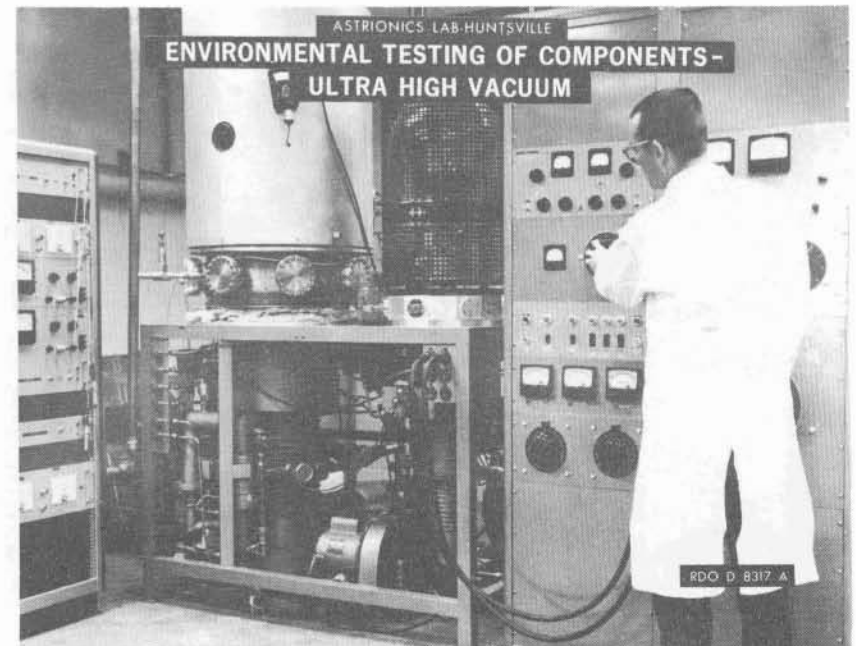
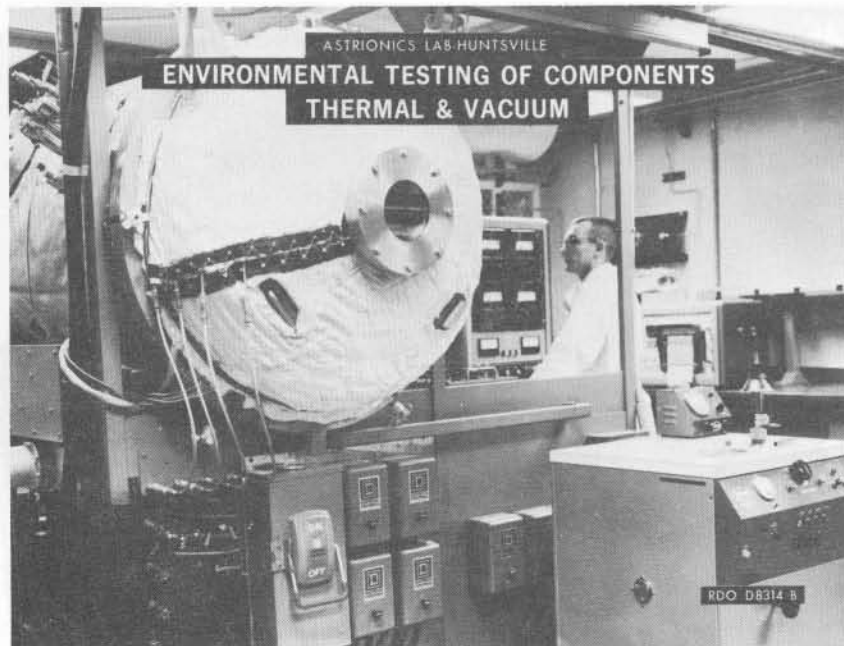
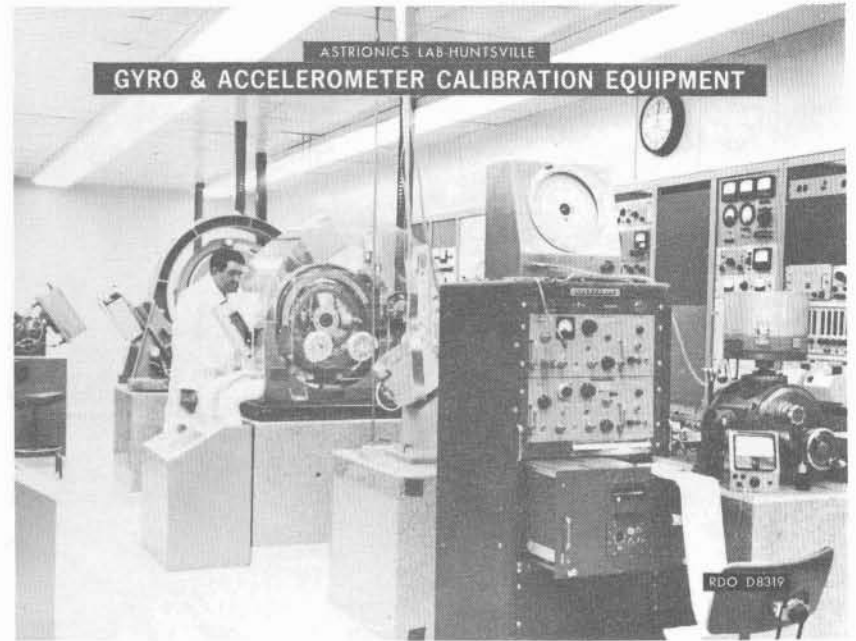
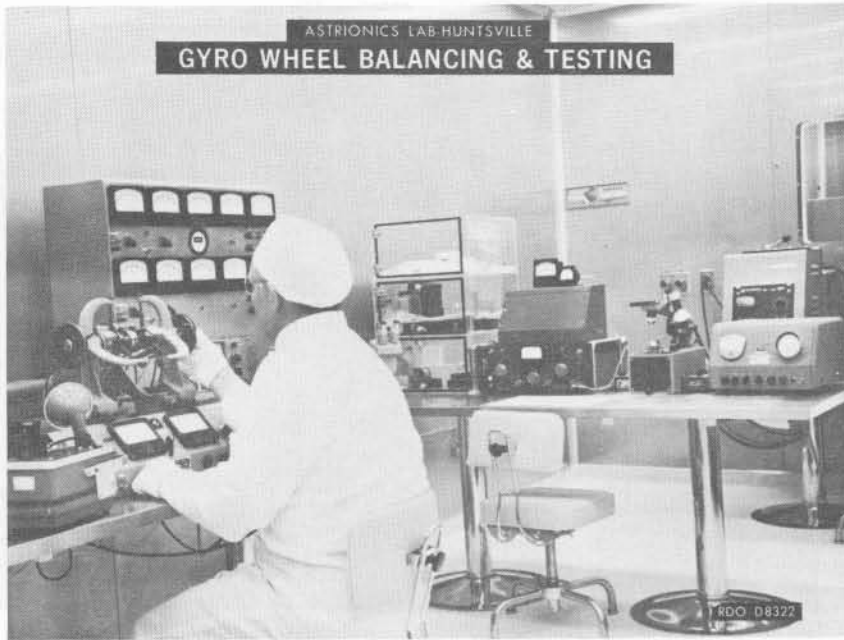
LASER BEAM STEERER

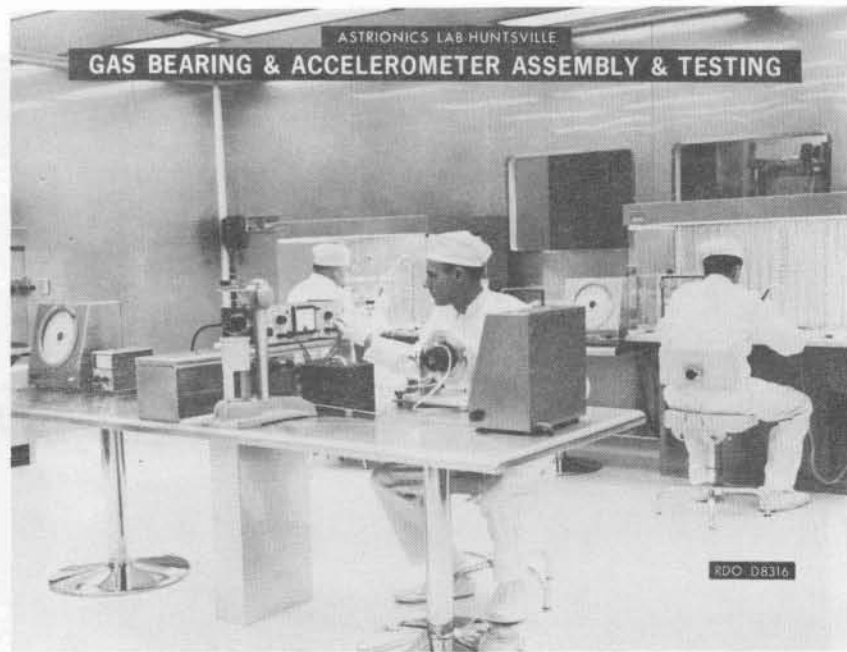
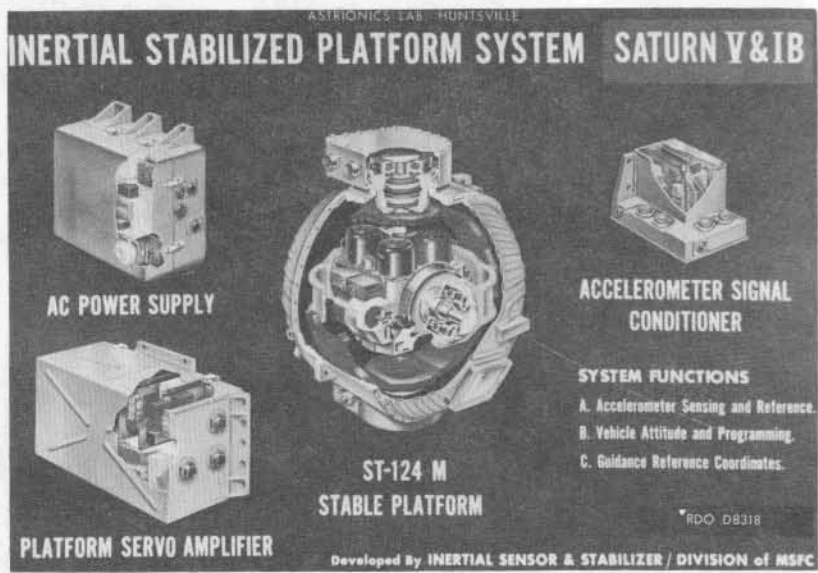
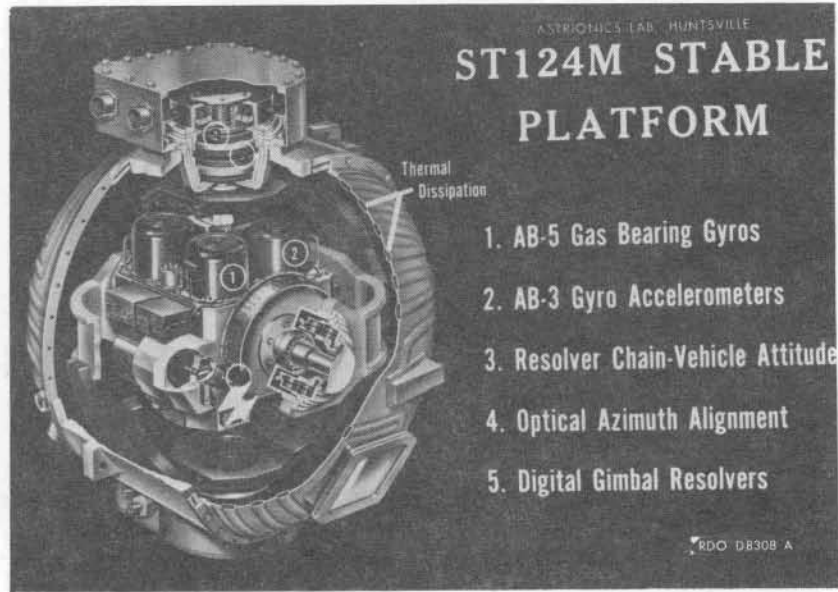
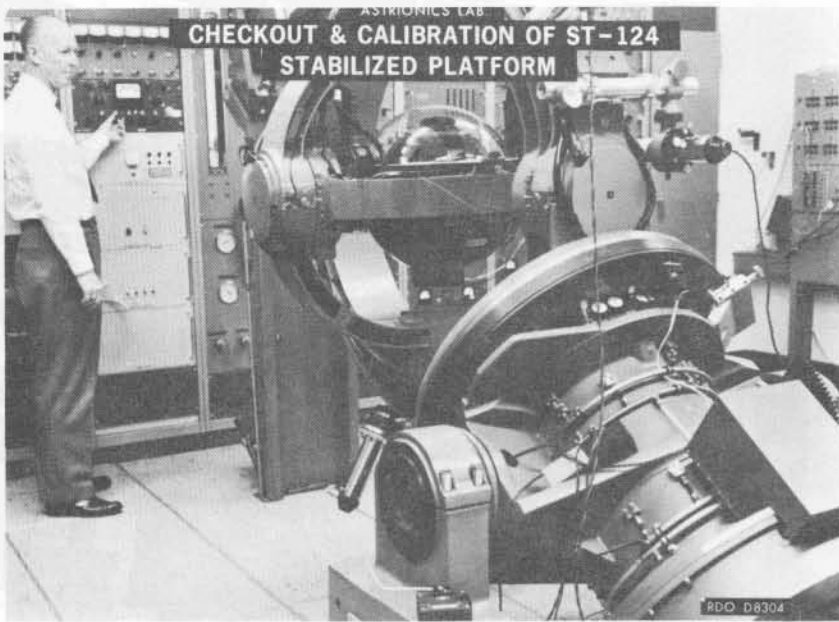


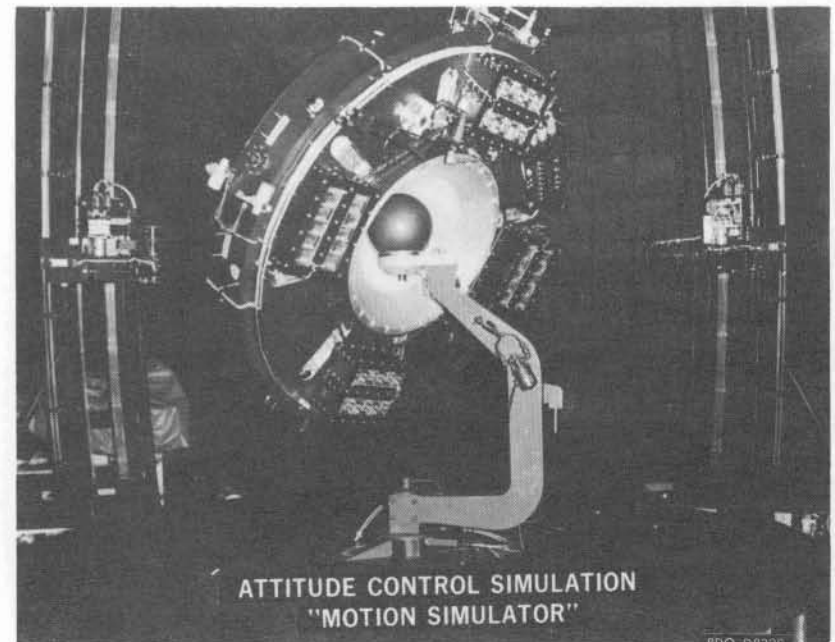
OPTICAL TUNNEL

**RDO D 8333**



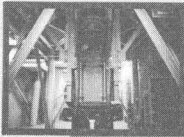




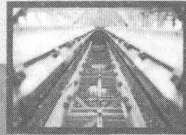




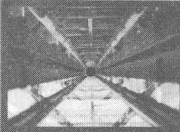
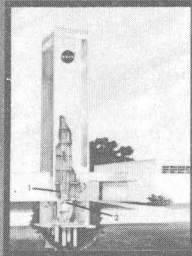
ASTRIONICS LAB - HUNTSVILLE  
**SUPER VERTICAL LINEAR ACCELERATOR  
 FACILITY - BLDG. 4476**



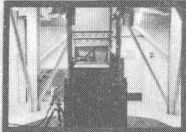
CARRIAGE SHOWING INTERIOR



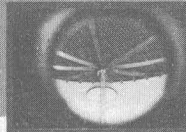
FALLING CARRIAGE AT  
 46 FT. ABOVE CYLINDER



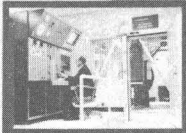
CYLINDER FROM HEIGHT OF 75 FT.



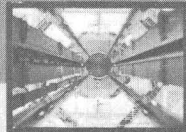
CARRIAGE AT REST IN CYLINDER SHOWING  
 POWER AND MONITORING WIRING TO CARRIAGE



MAIN TANK DIAPHRAGM & SUPPORT

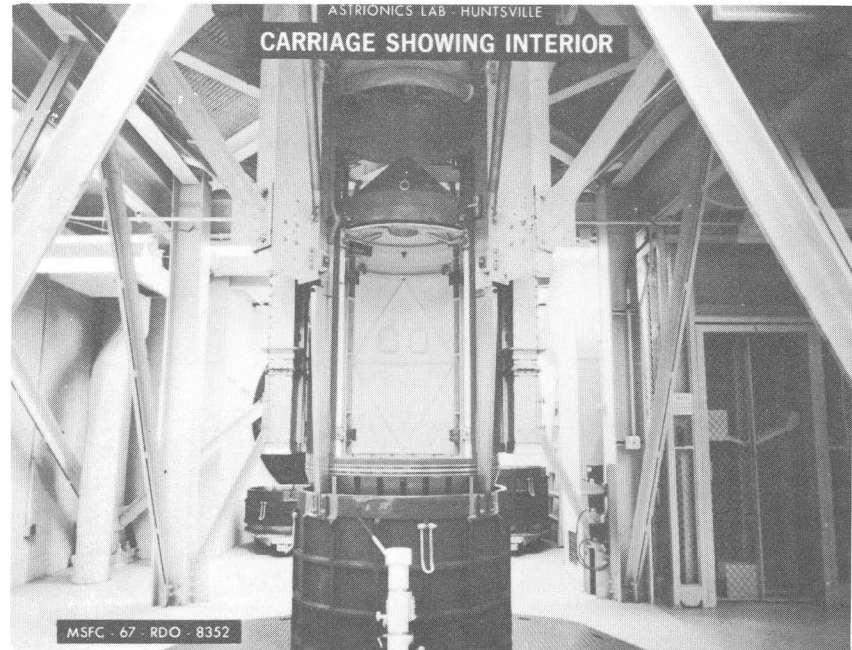


ACCELERATOR CONTROL CONSOLE



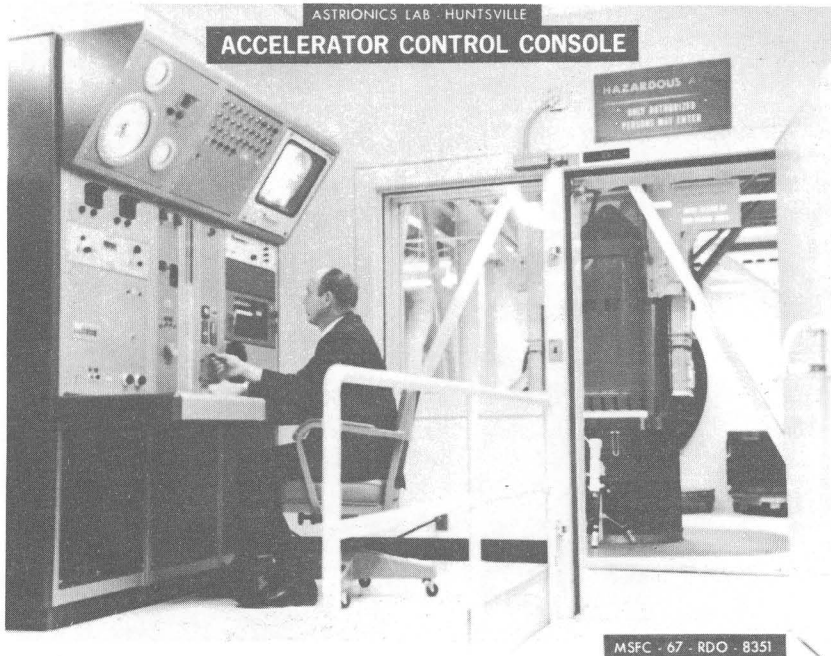
CARRIAGE IN CYLINDER  
 AS SEEN FROM 25 FT.

MSFC - 67 - RDO - 8350



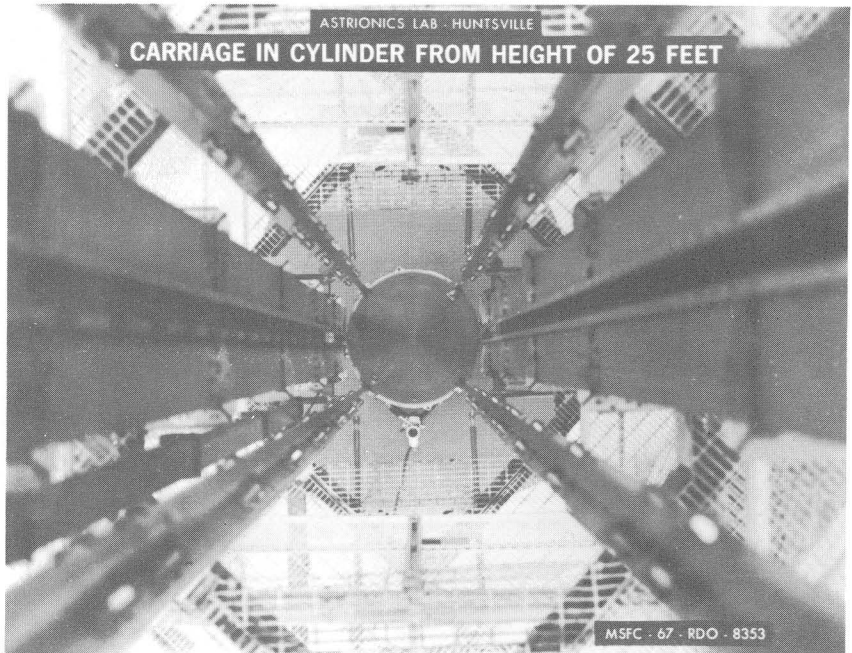
ASTRIONICS LAB - HUNTSVILLE  
**CARRIAGE SHOWING INTERIOR**

MSFC - 67 - RDO - 8352



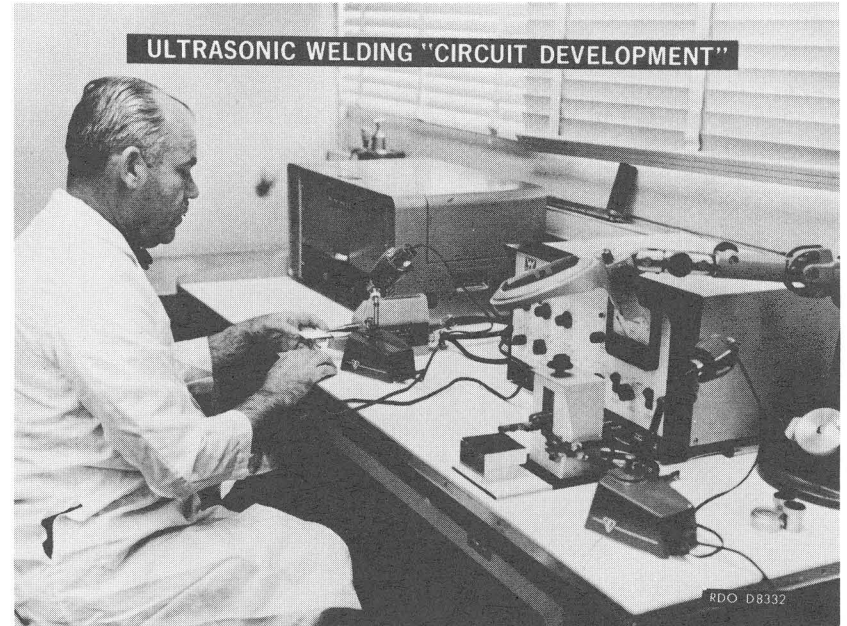
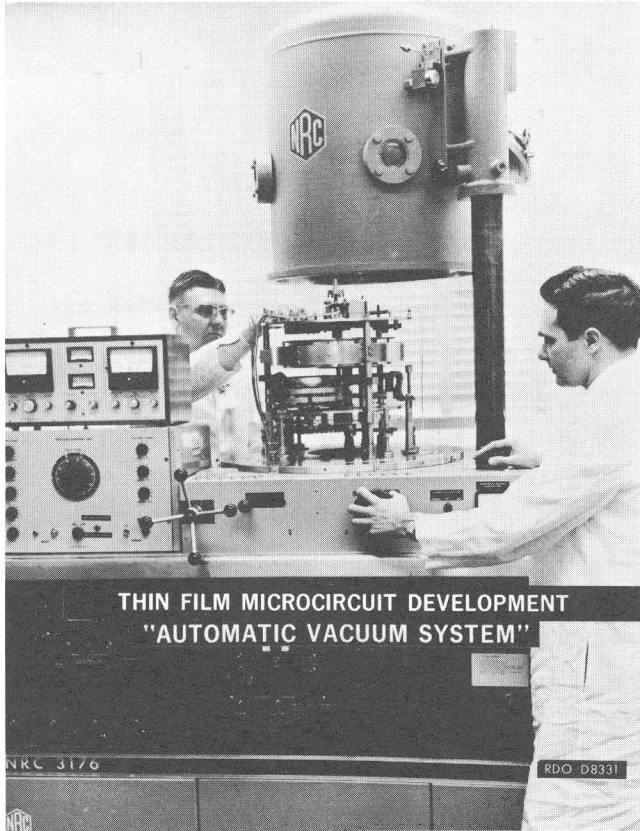
ASTRIONICS LAB - HUNTSVILLE  
**ACCELERATOR CONTROL CONSOLE**

MSFC - 67 - RDO - 8351

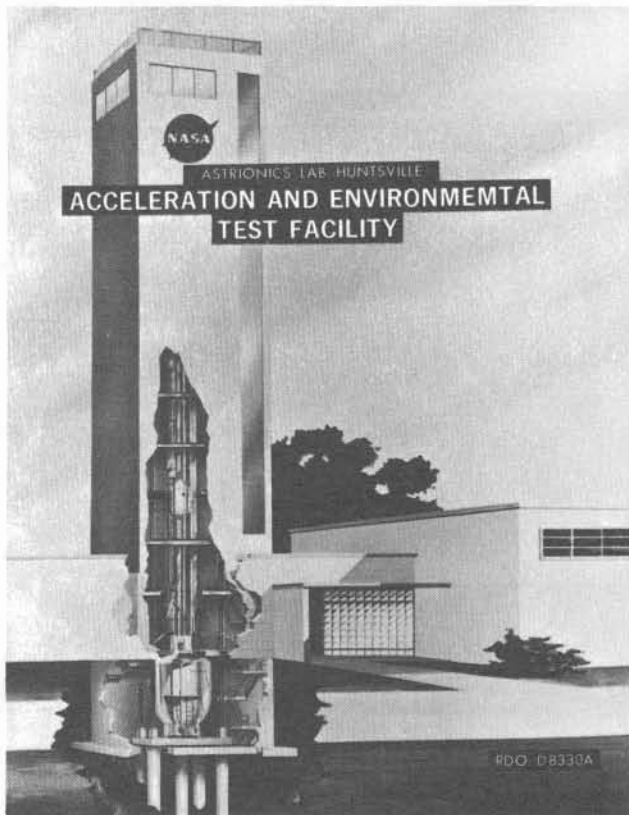


ASTRIONICS LAB - HUNTSVILLE  
**CARRIAGE IN CYLINDER FROM HEIGHT OF 25 FEET**

MSFC - 67 - RDO - 8353







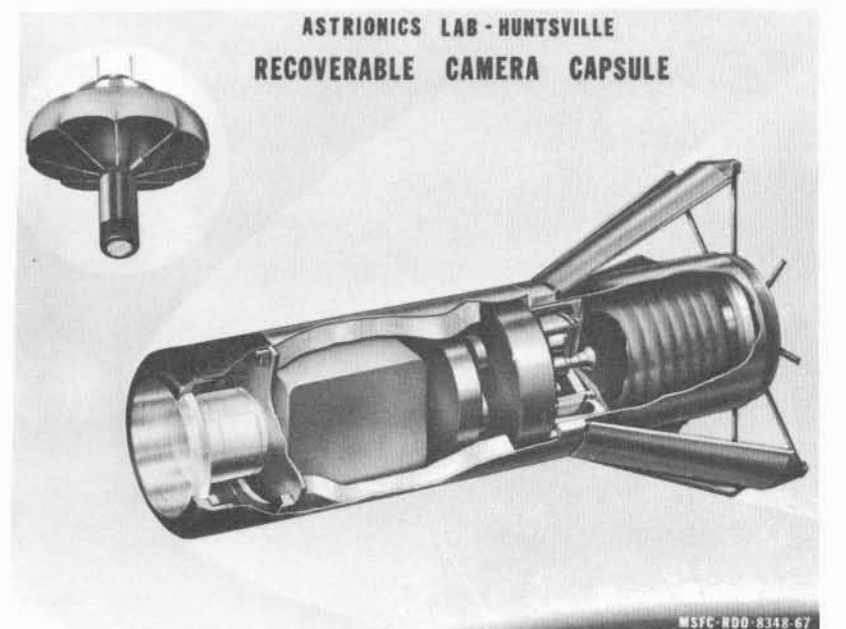
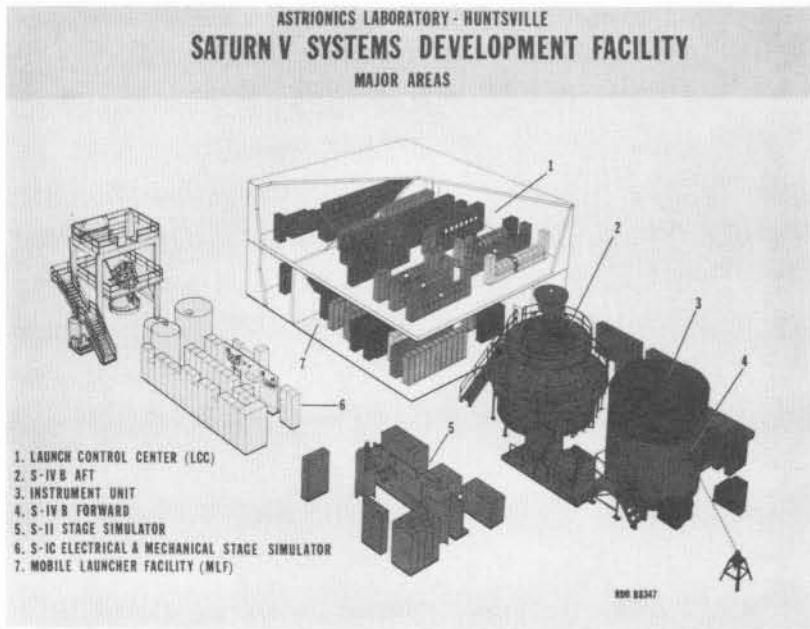
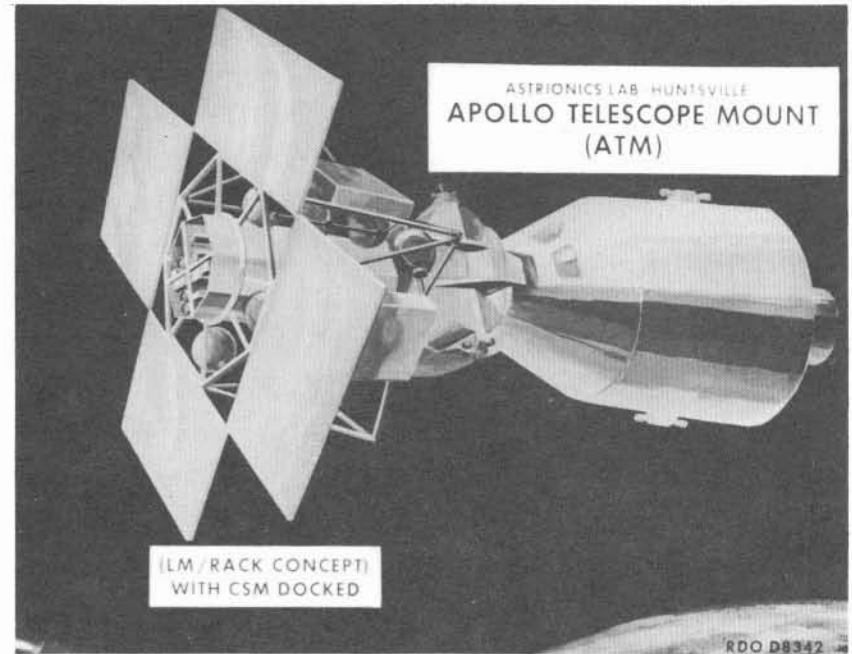
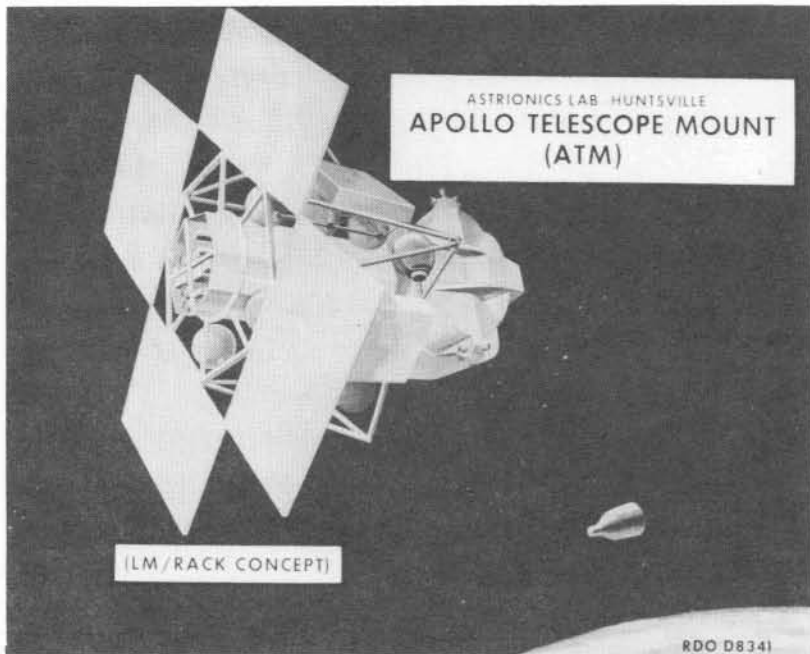
## DESCRIPTION

### ACCELERATION AND ENVIRONMENTAL TEST FACILITY

THIS FACILITY CONSISTS OF UTILITIES, LABORATORY FACILITIES AND TEST EQUIPMENT NECESSARY TO SUBJECT OPERATING VEHICLE HARDWARE TO INFLUENCE OF ACCELERATION, ZERO GRAVITY, HIGH LEVEL SOUND PRESSURE VIBRATION AND EXTREMES IN TEMPERATURE CONDITION.

THE BUILDING, APPROXIMATELY 1400 SQUARE FEET, INCLUDES A TOWER 27 FEET SQUARE BY 115 FEET HIGH.

RDO D8340



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**SIMULATION OF VEHICLE PERFORMANCE**

# COMPUTATION LABORATORY



**DATA REDUCTION**



**SCIENTIFIC & TECHNICAL CALCULATIONS**

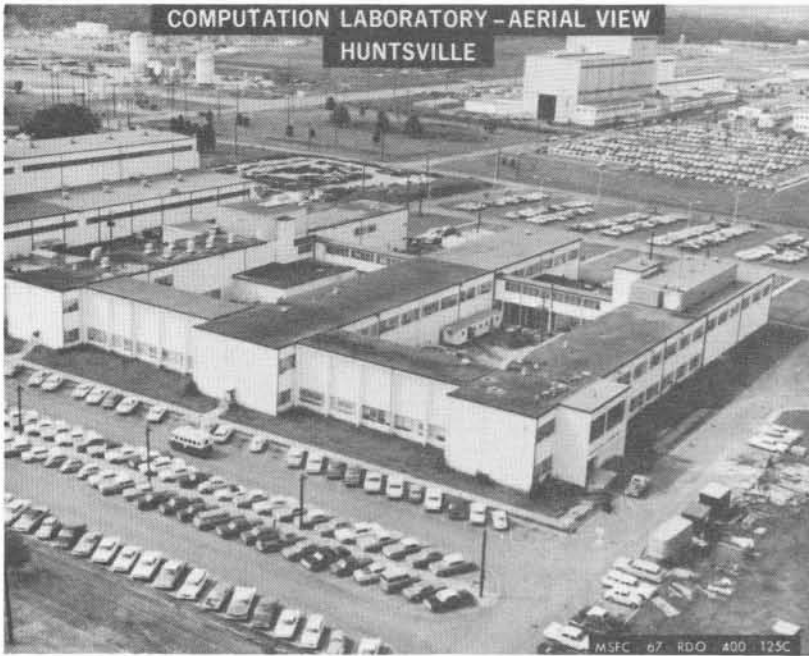


**ACOUSTICAL VIBRATION DATA SYSTEMS**

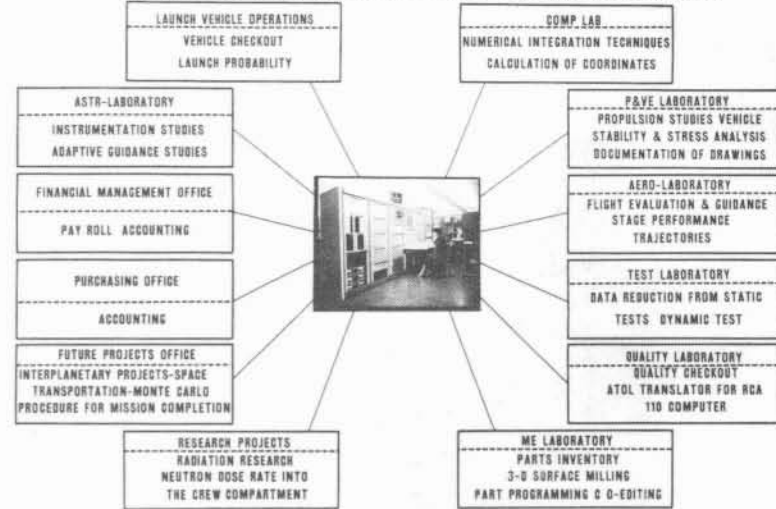


**BUSINESS & ENGINEERING ADP SYSTEMS**

**MSFC-67-RDO-80108**

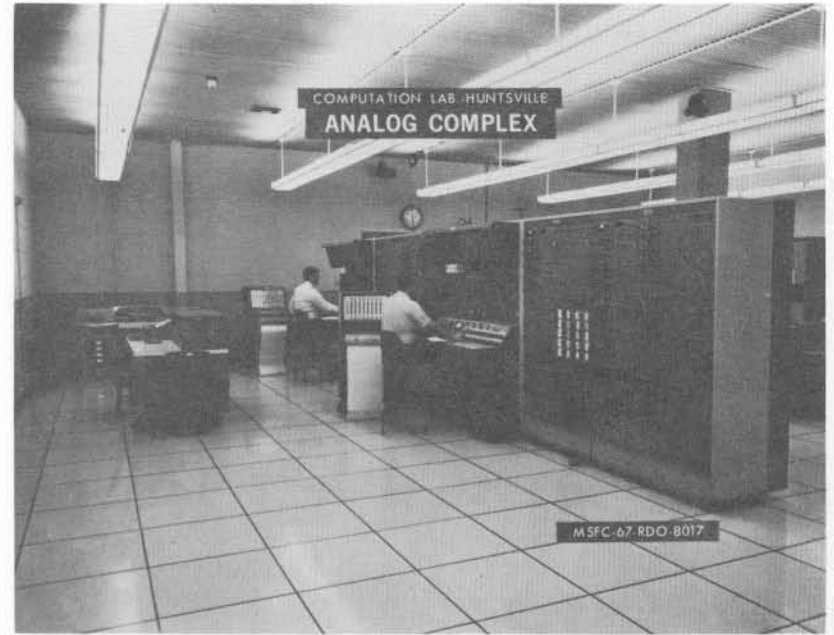


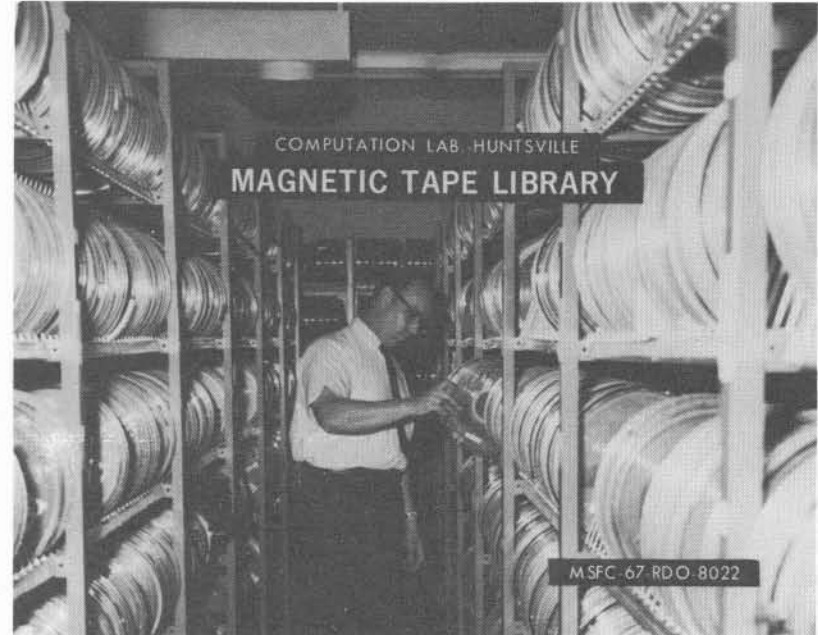
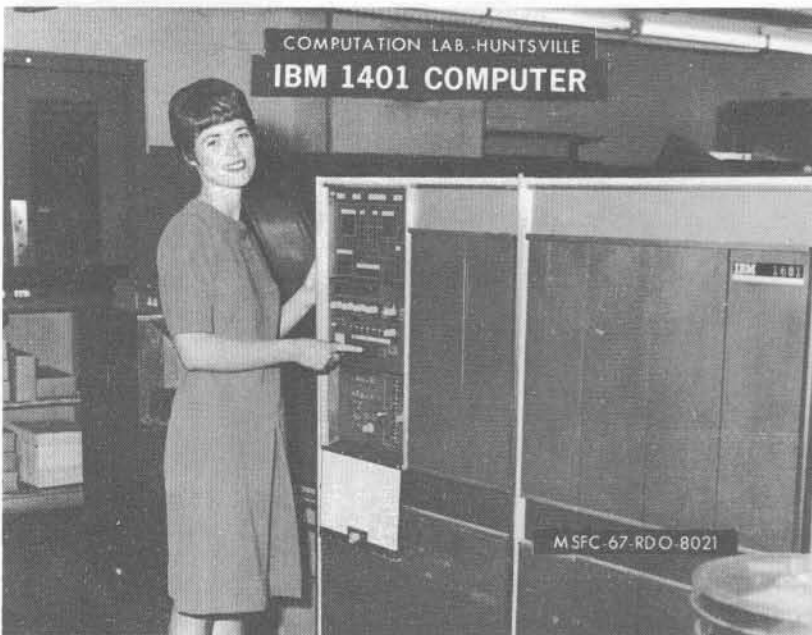
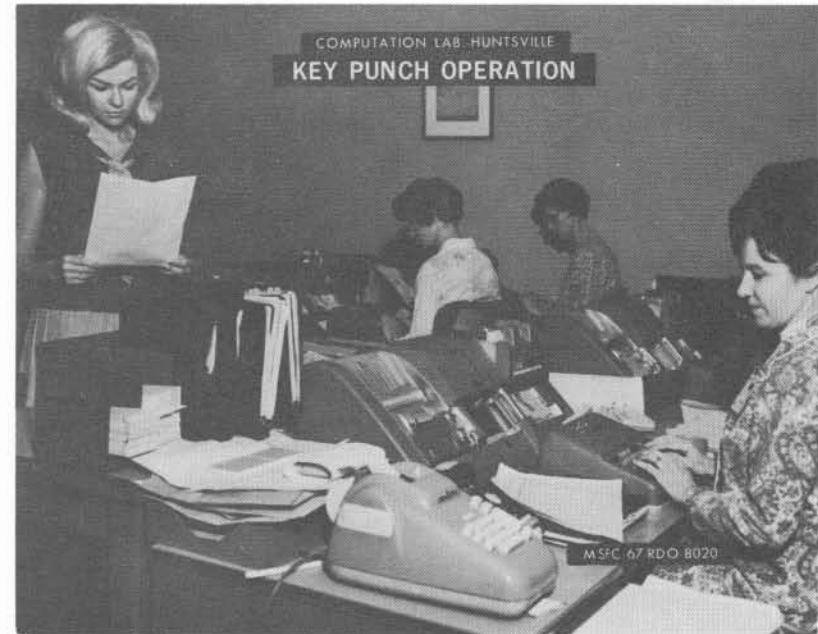
**MSFC COMPUTATION LABORATORY  
SUPPORTED LABORATORIES AND TYPICAL APPLICATION**

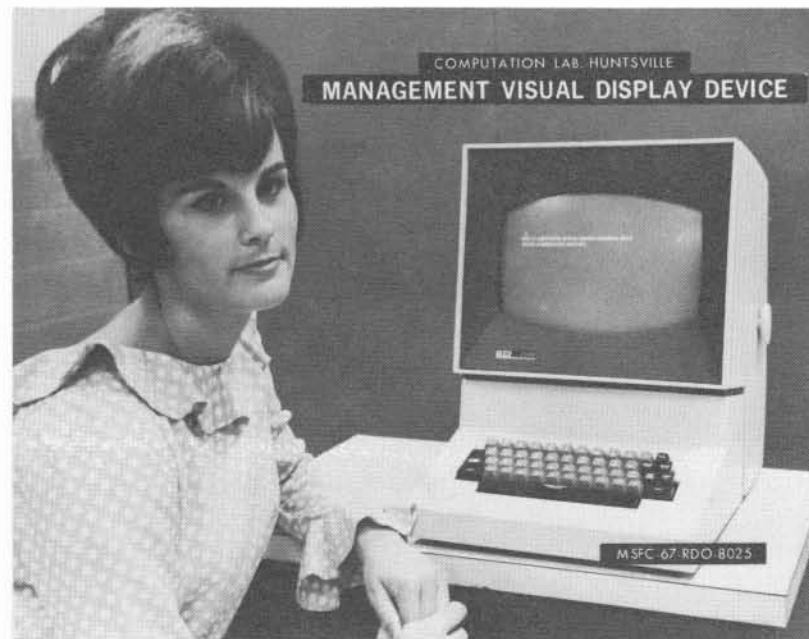


RDO 88008A







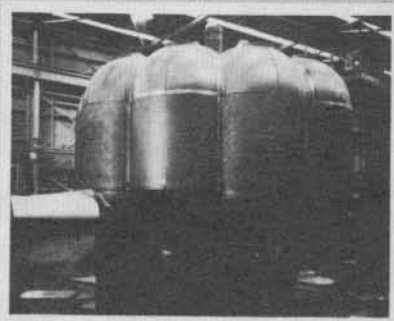




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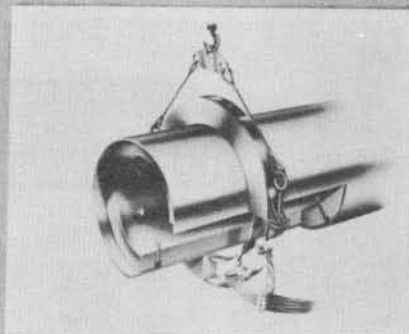


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**FABRICATION OF EXPERIMENTAL STRUCTURES**

## **MANUFACTURING ENGINEERING LABORATORY**



**RESEARCH IN MANUFACTURING METHODS**

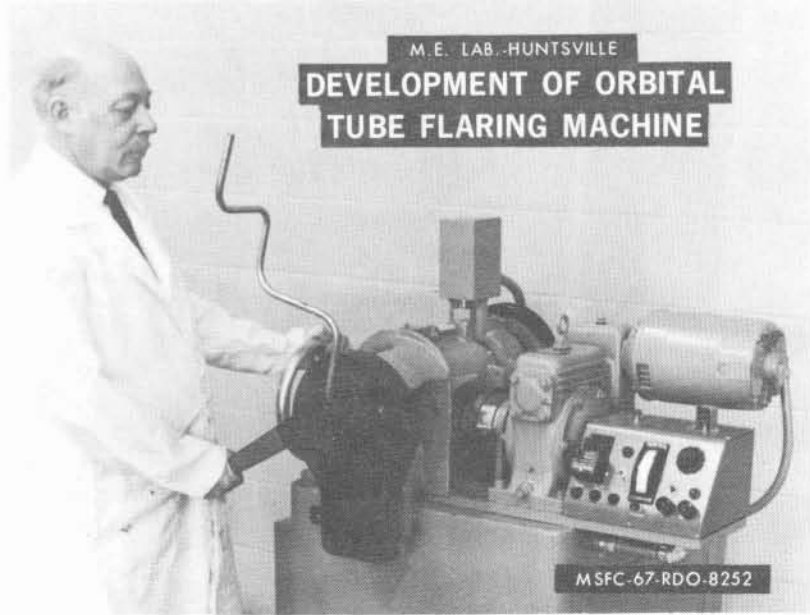
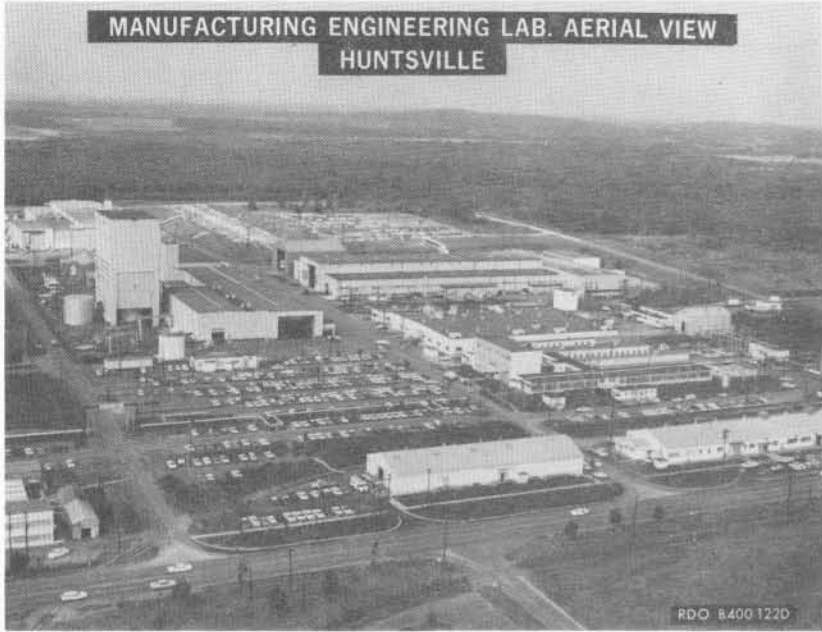


**DEVELOPMENT OF ASSEMBLY METHODS**

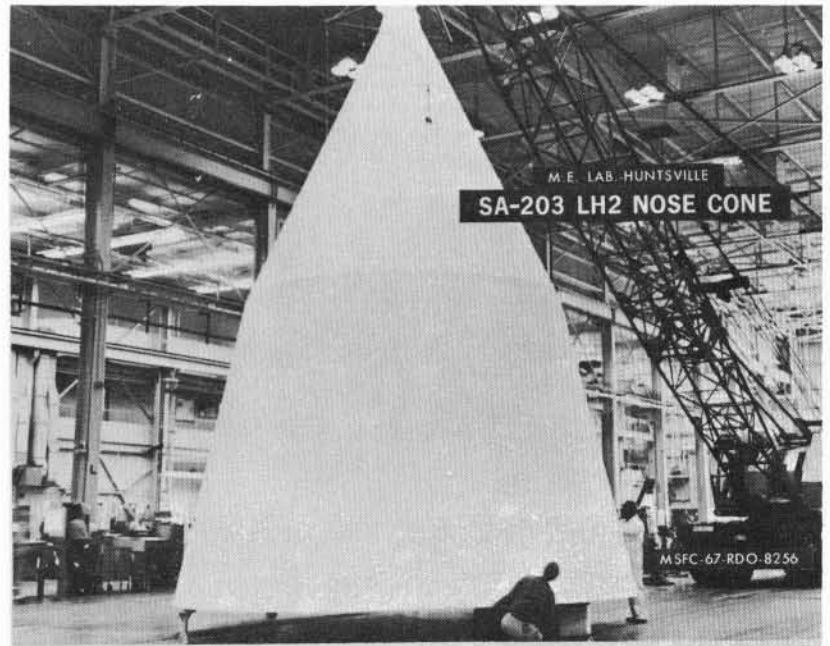
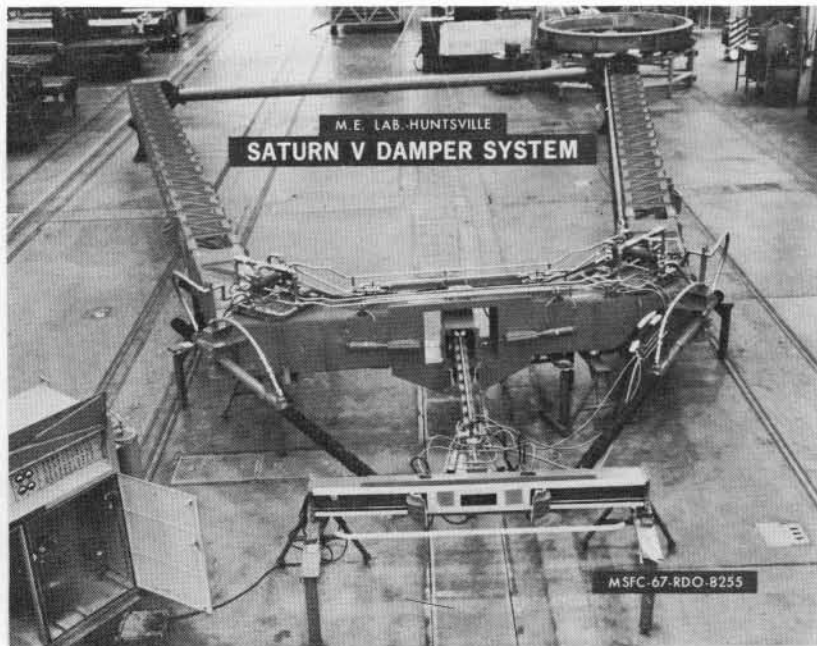
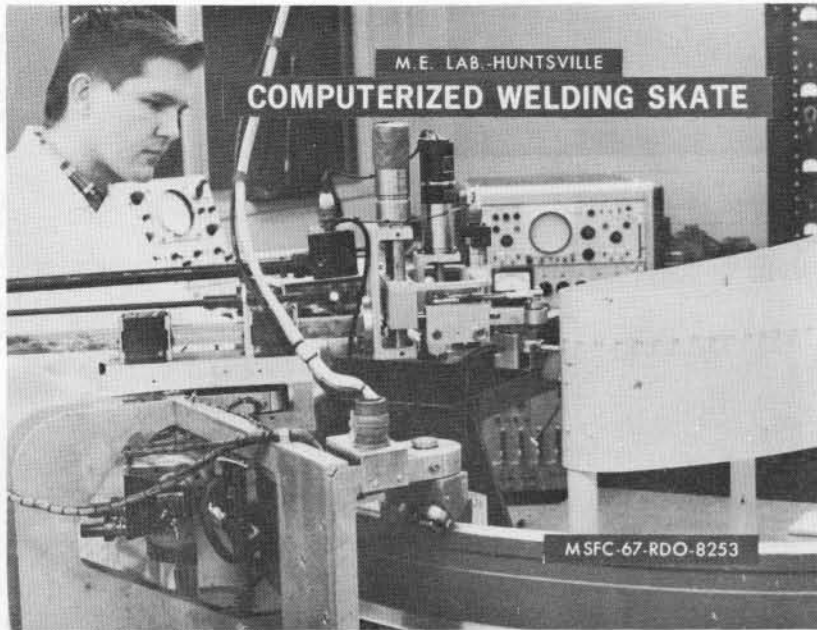


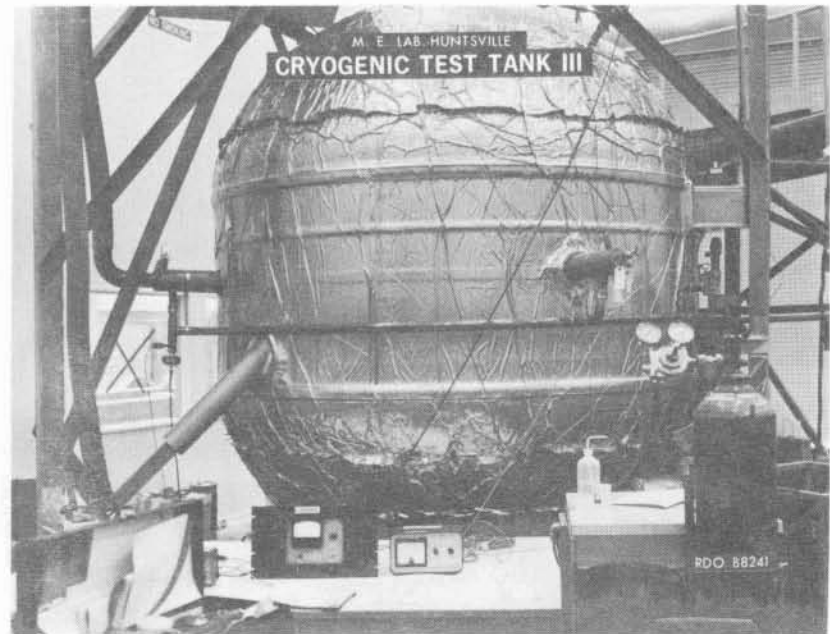
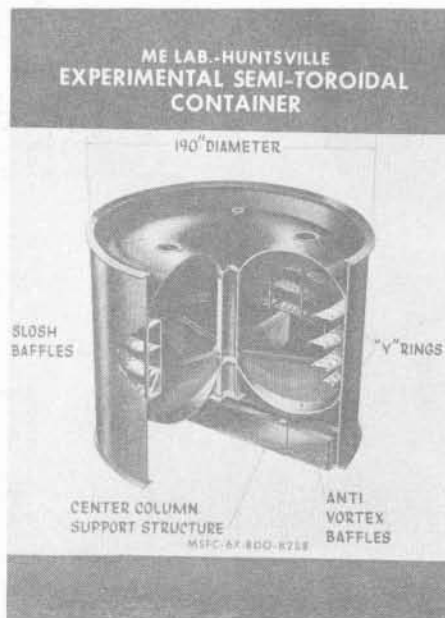
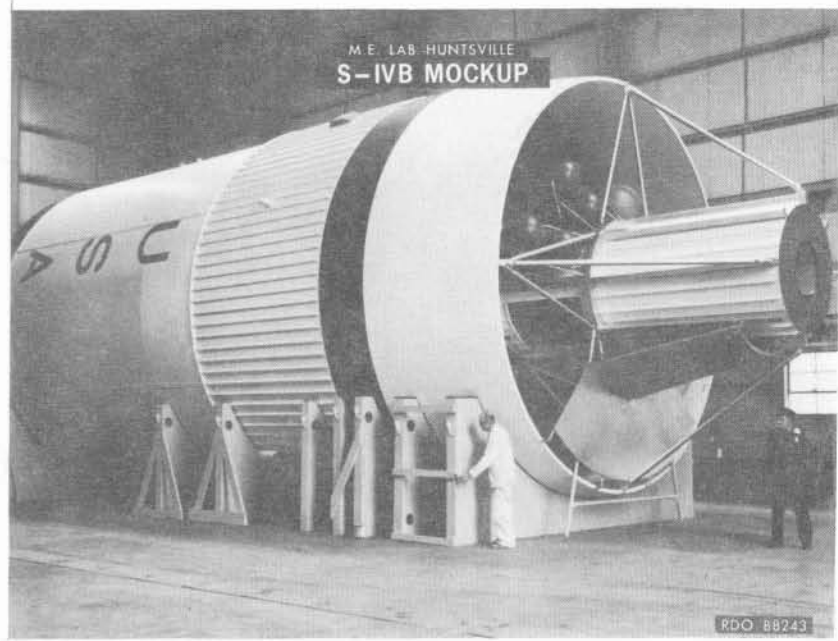
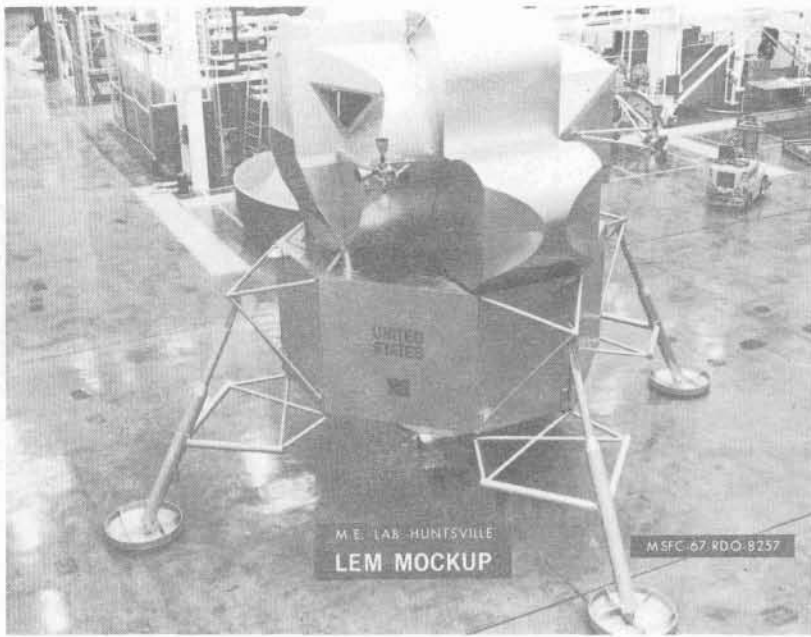
**MANUFACTURE OF PROTOTYPE STAGES**

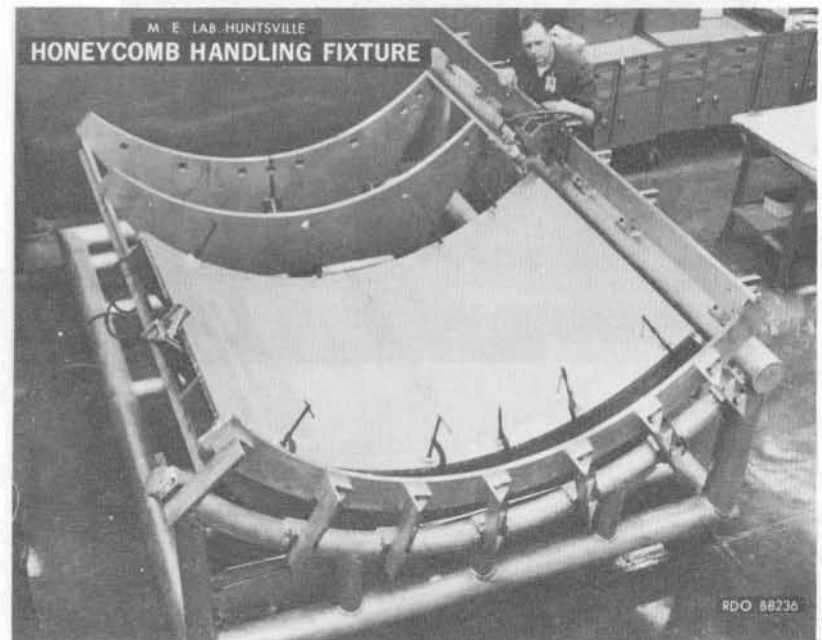
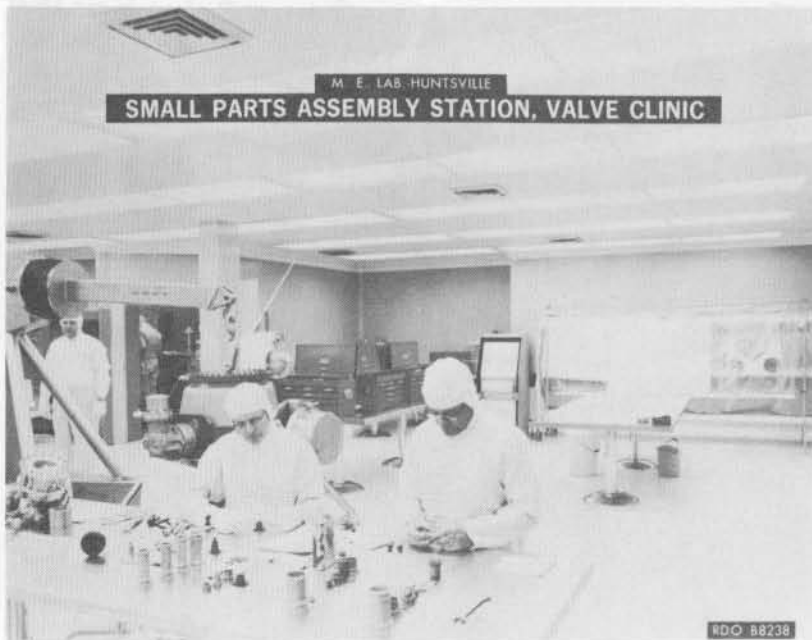
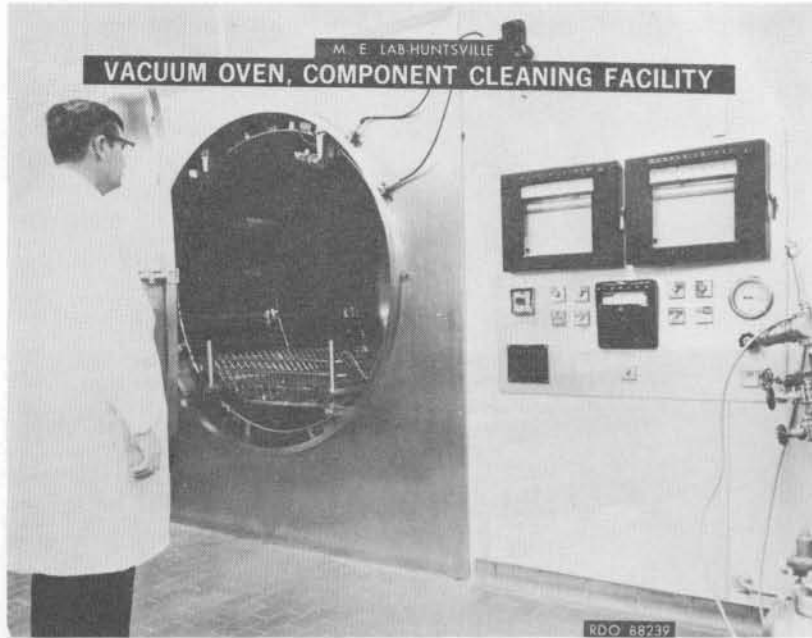
RDO W8213C

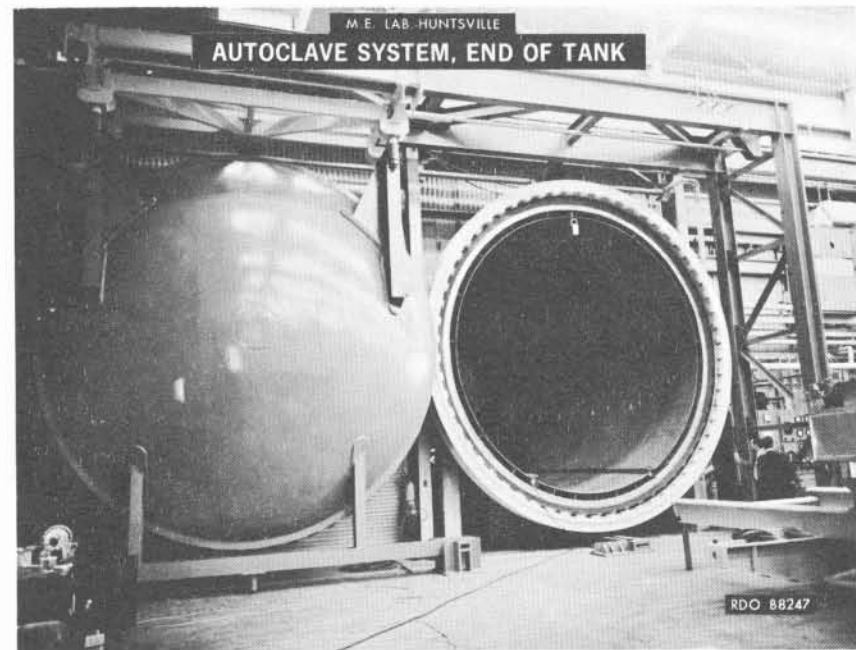
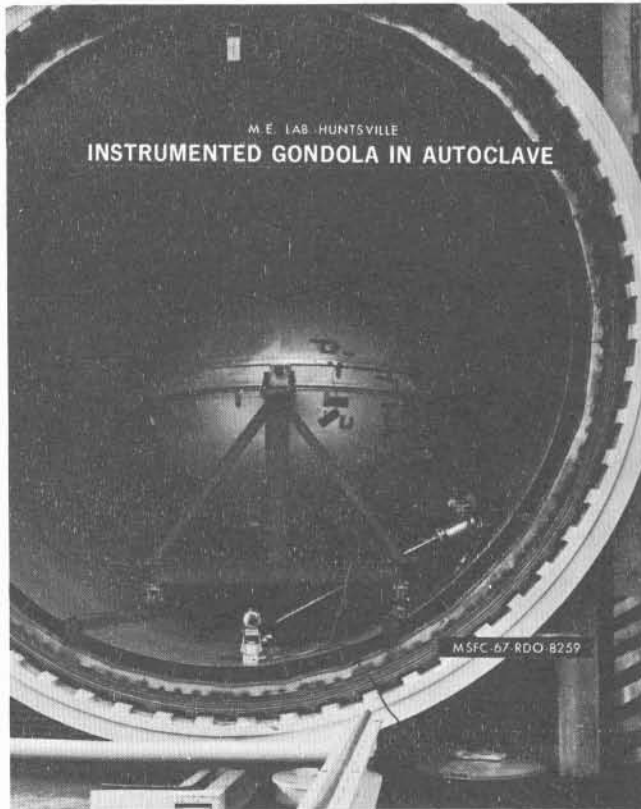




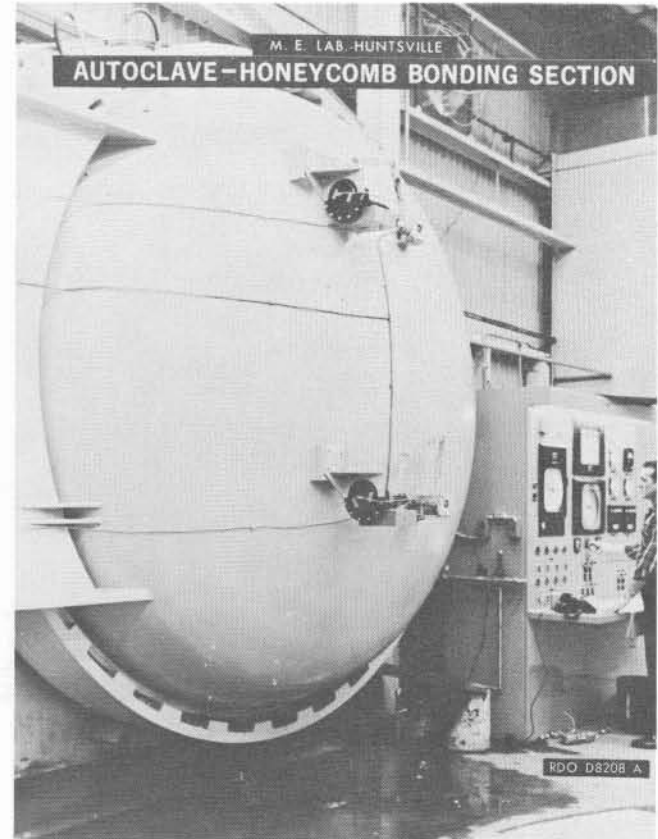
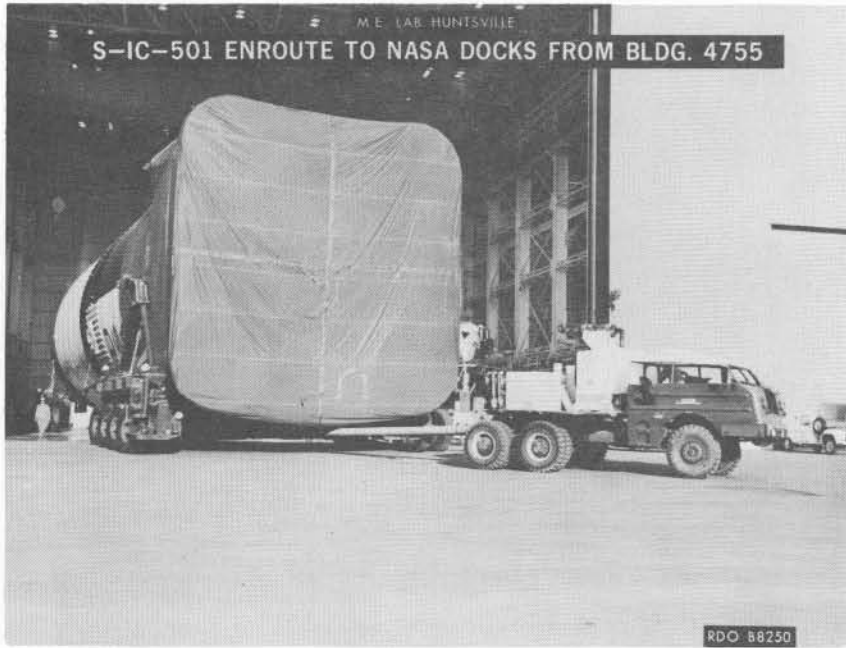




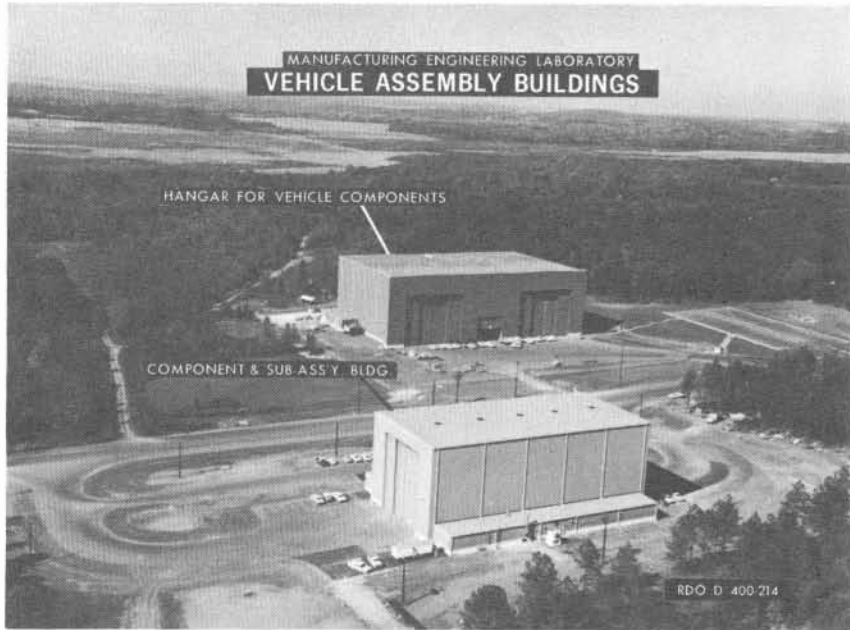








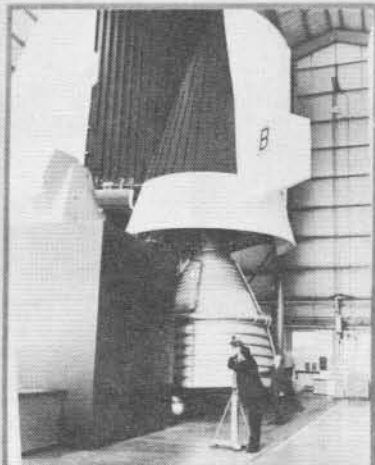






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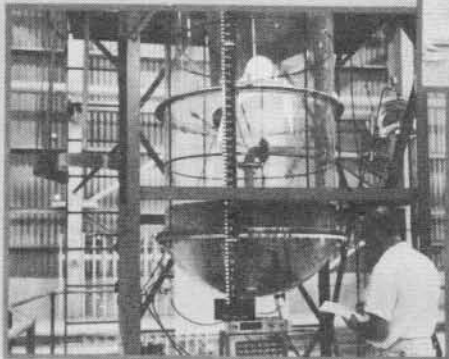
# PROPULSION AND VEHICLE ENGINEERING LABORATORY



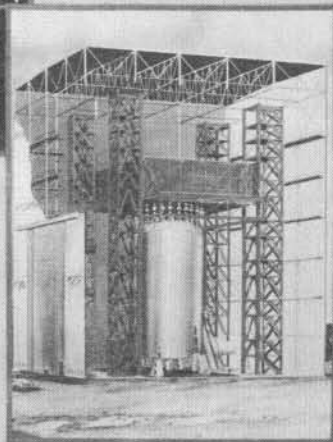
VEHICLE SYSTEMS DESIGN



MATERIALS RESEARCH

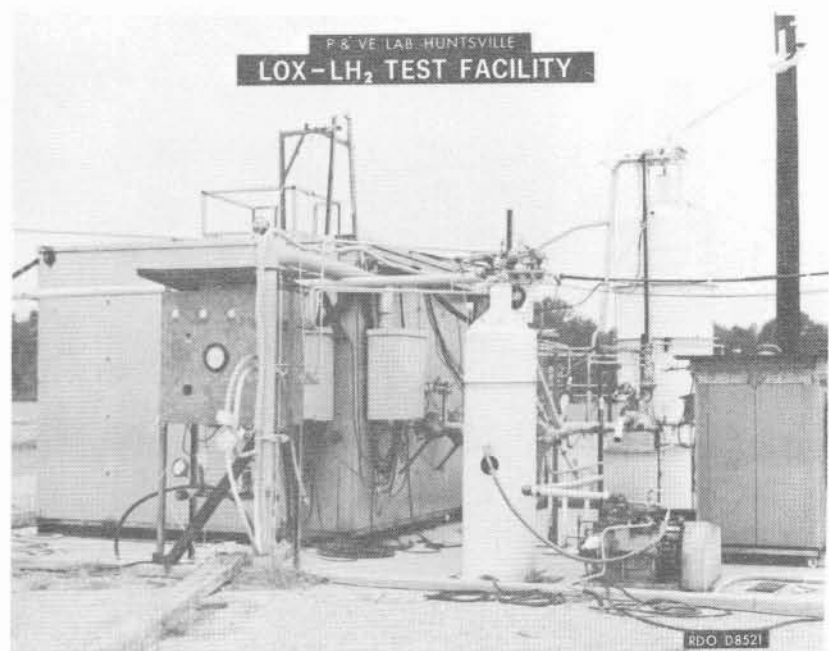
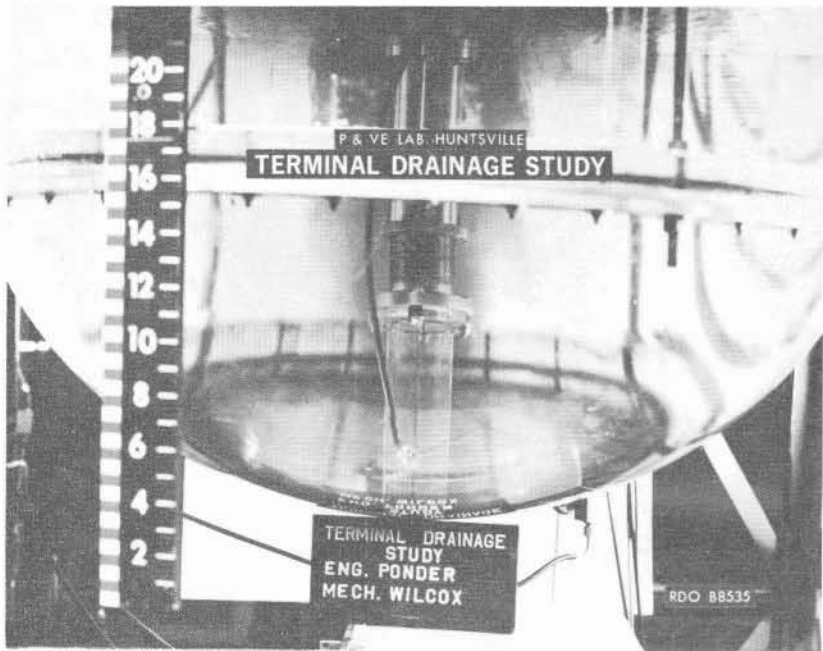
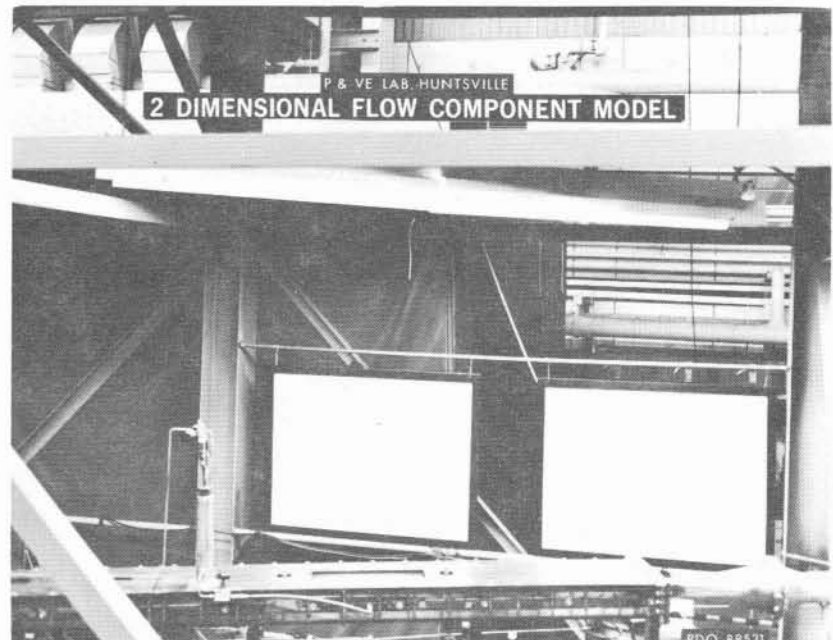
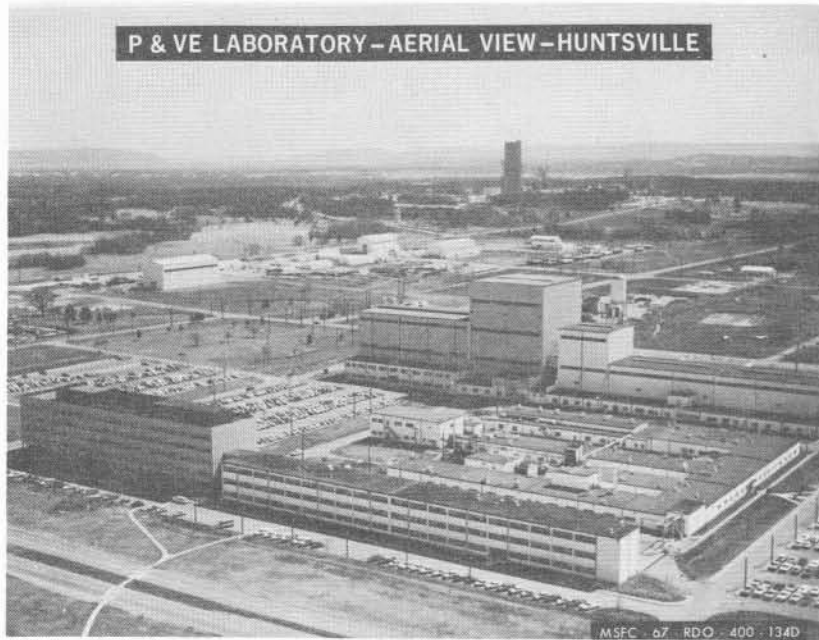


PROPULSION DEVELOPMENT

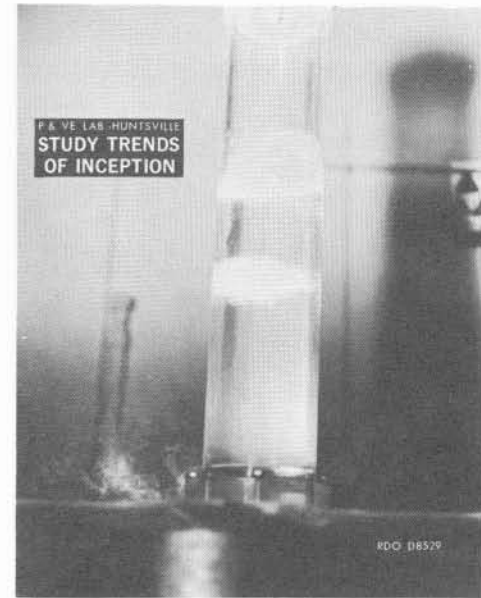
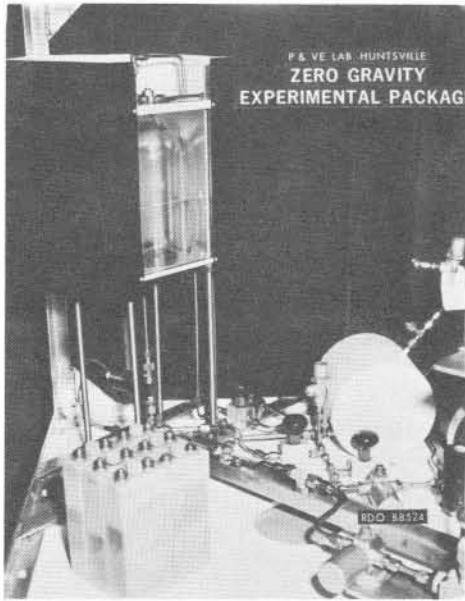


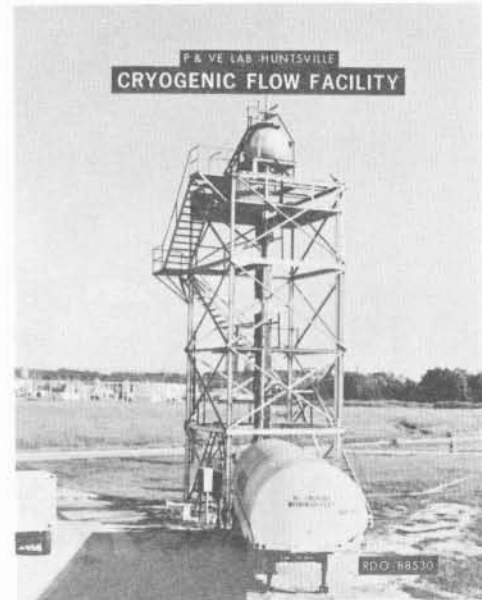
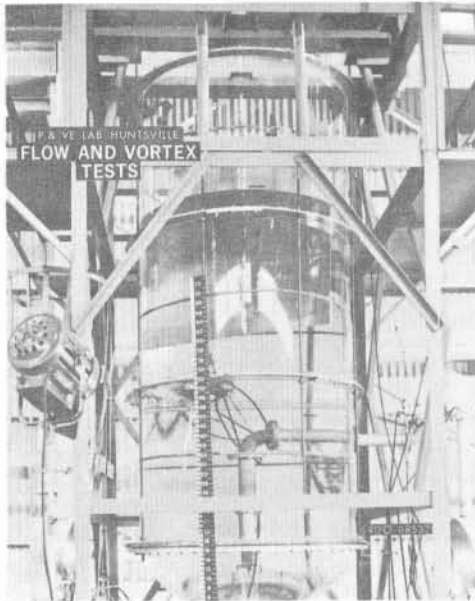
STRUCTURES DEVELOPMENT

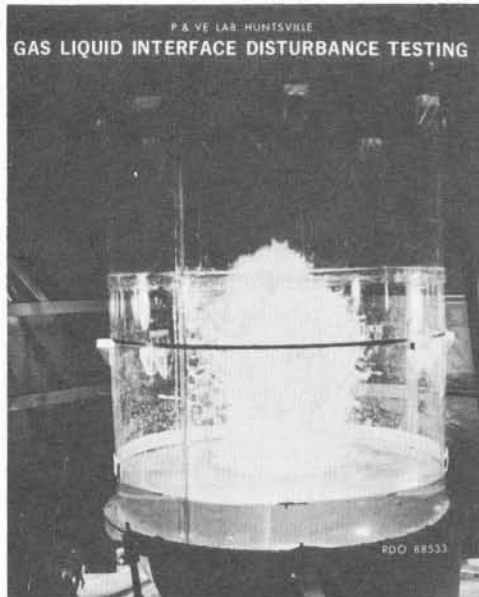
E-D W8515 A

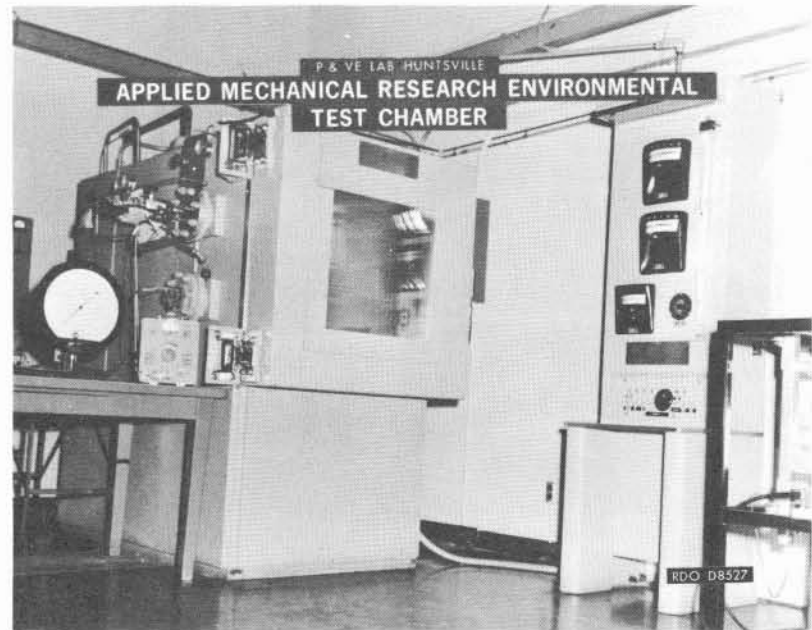
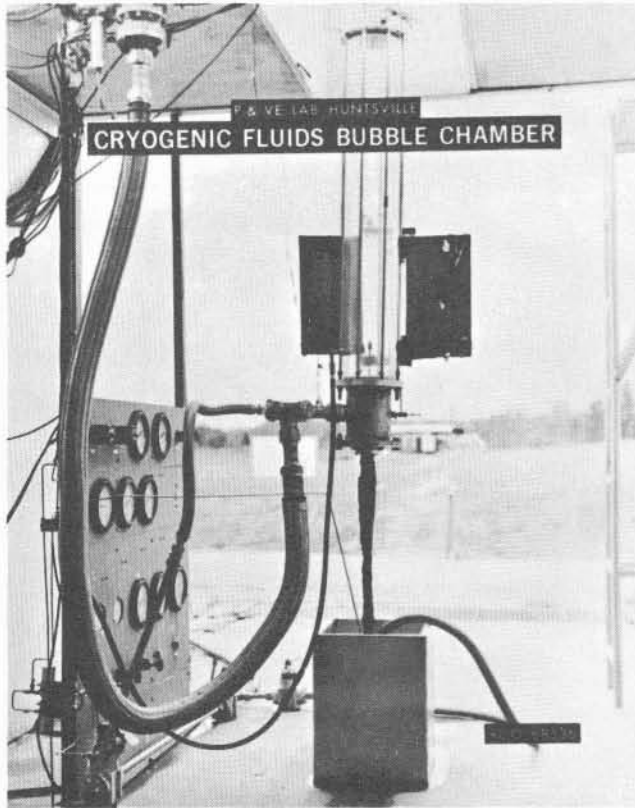


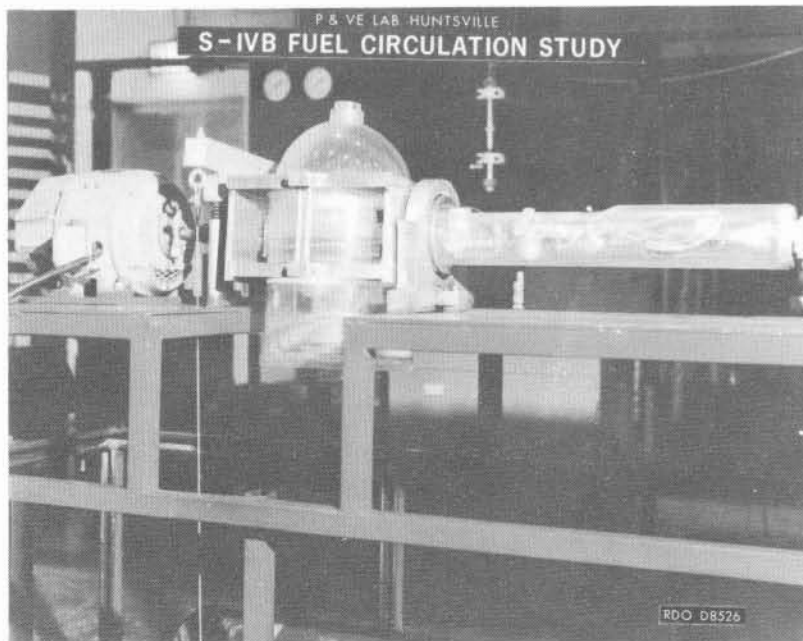
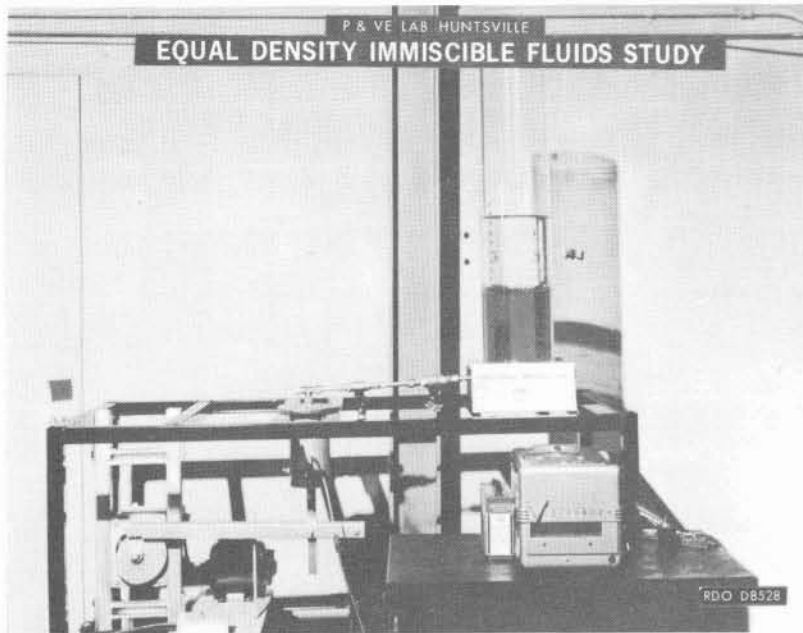




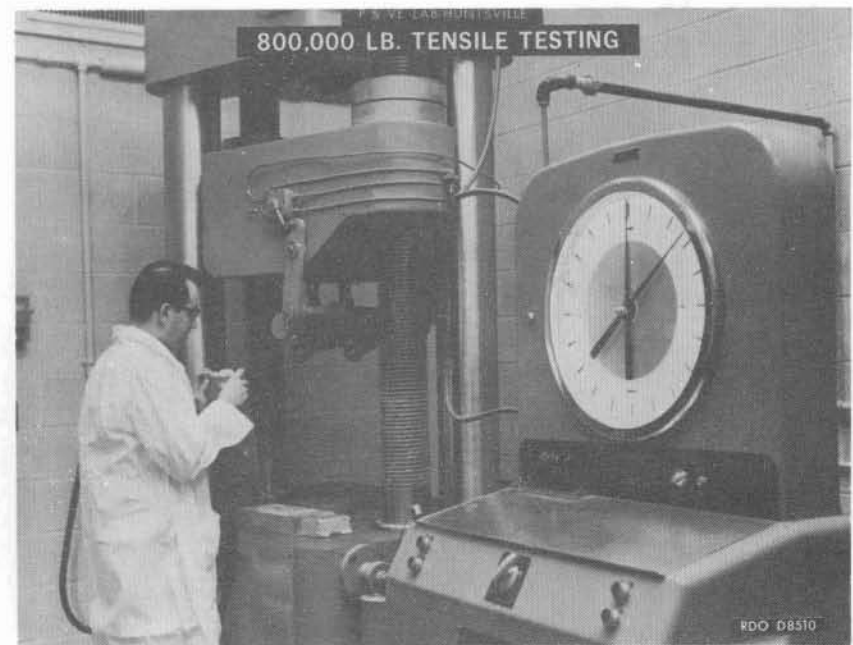
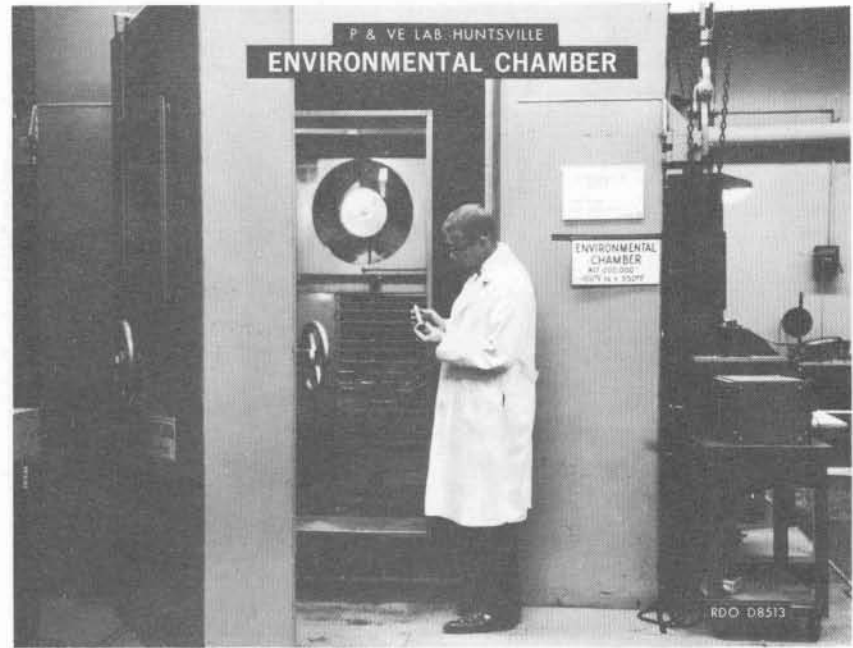
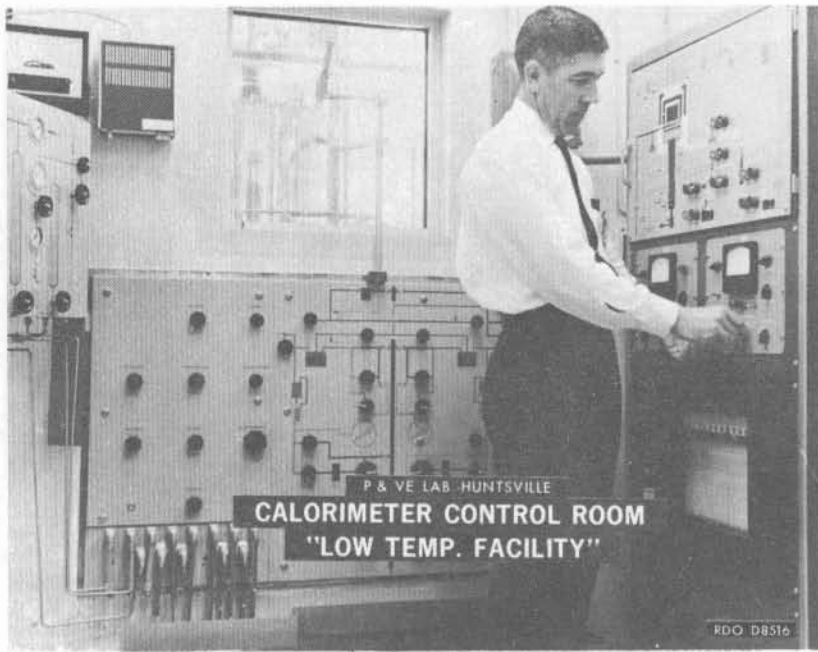


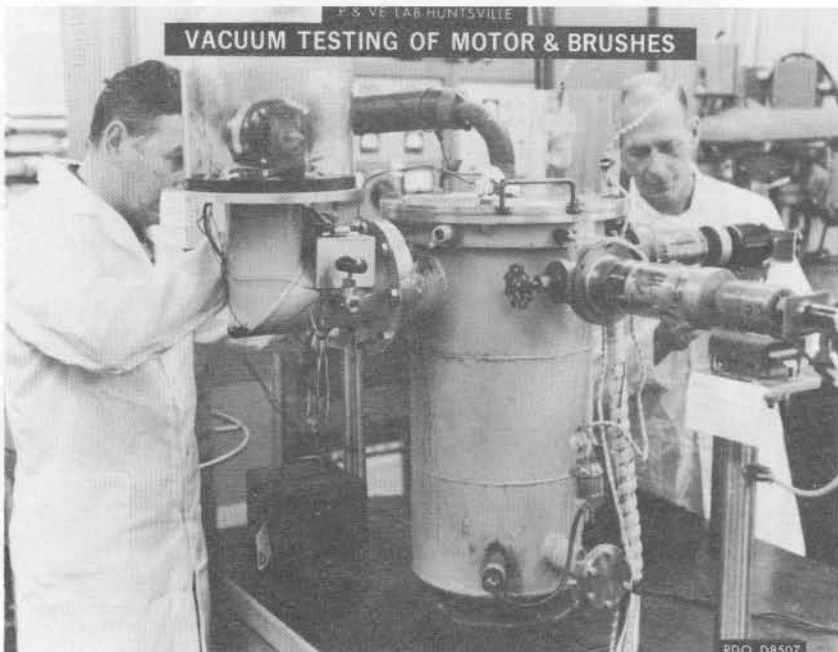
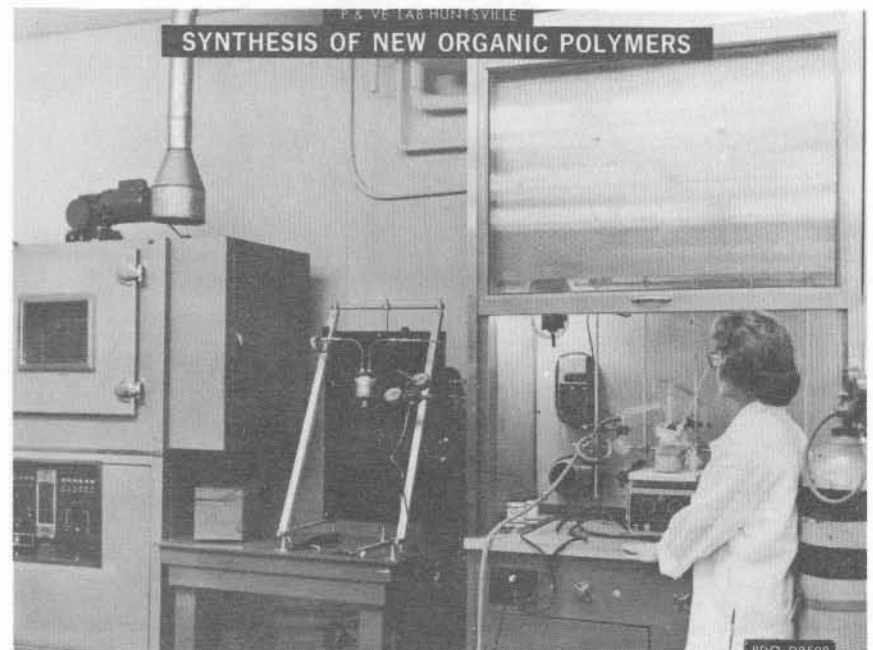
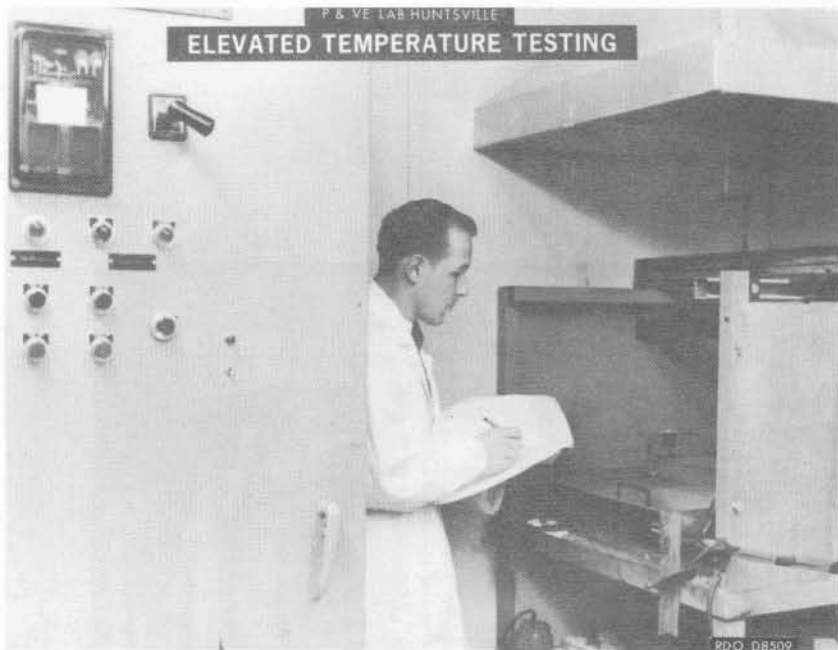


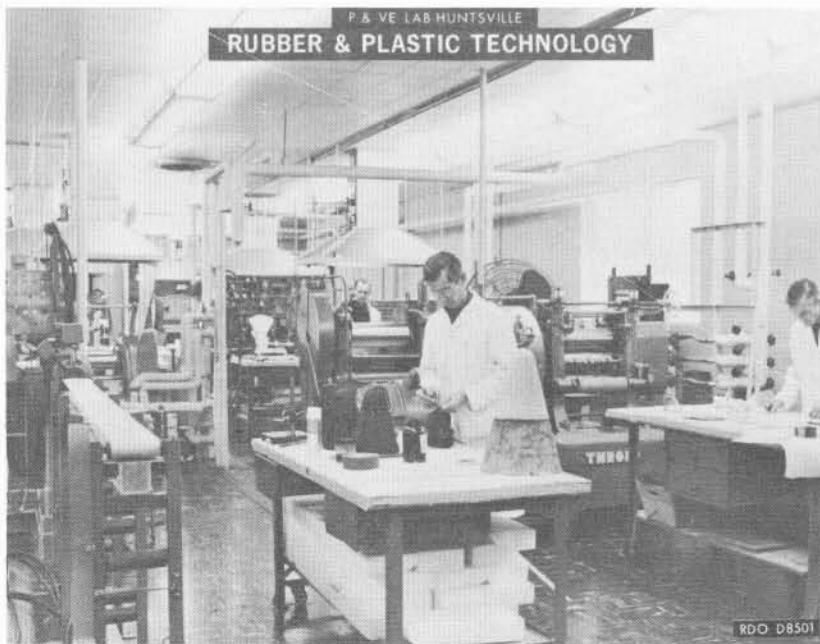
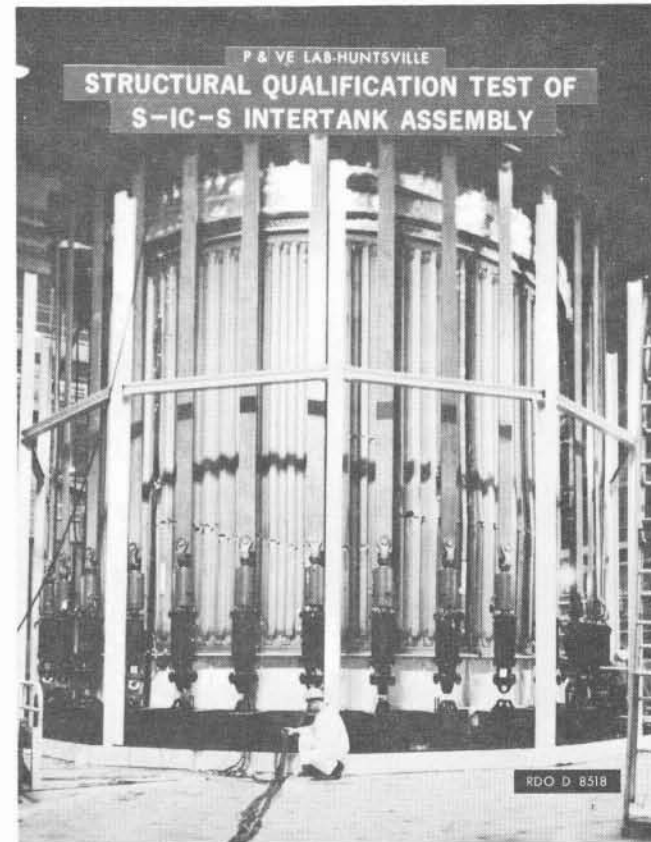
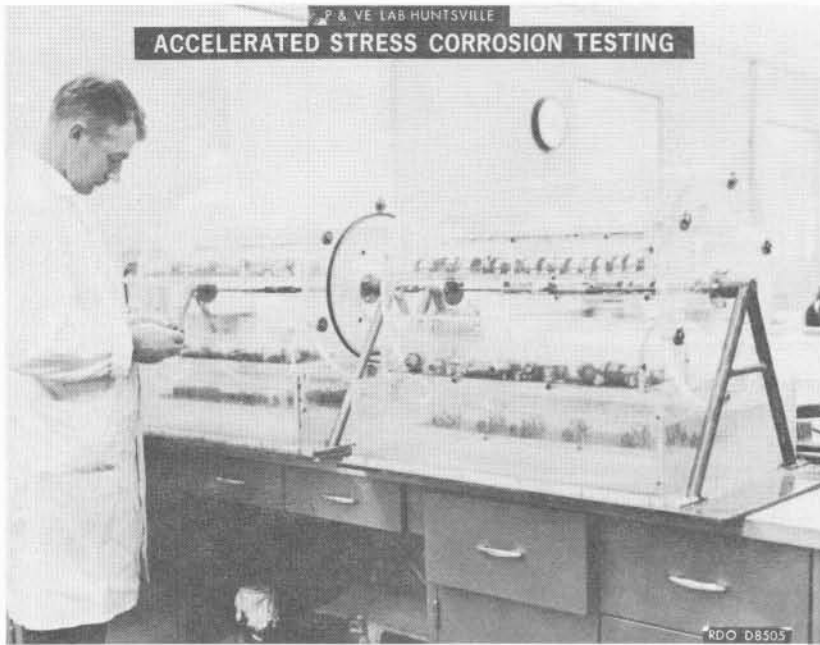


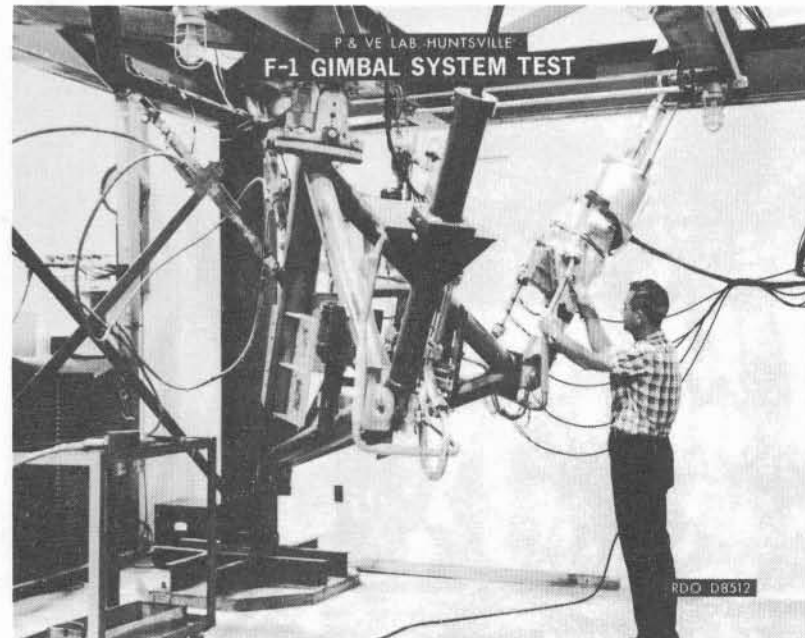
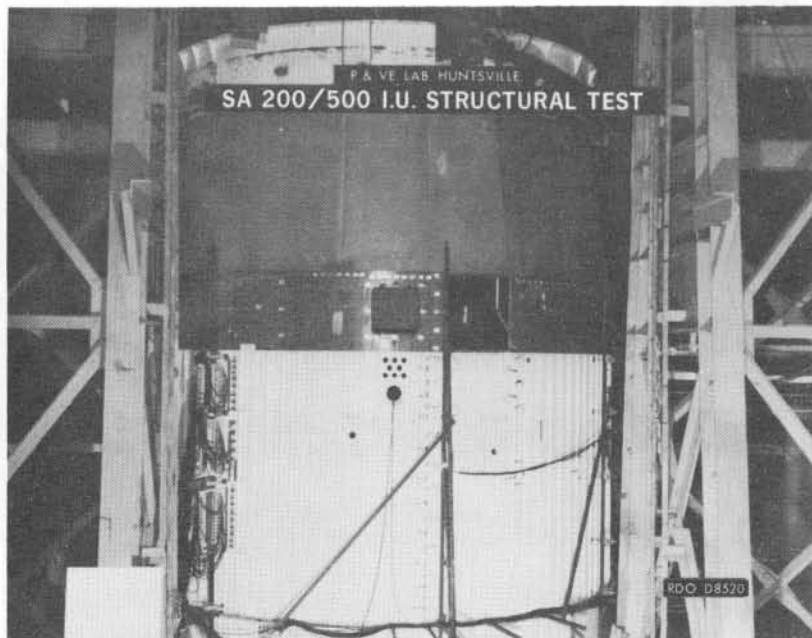
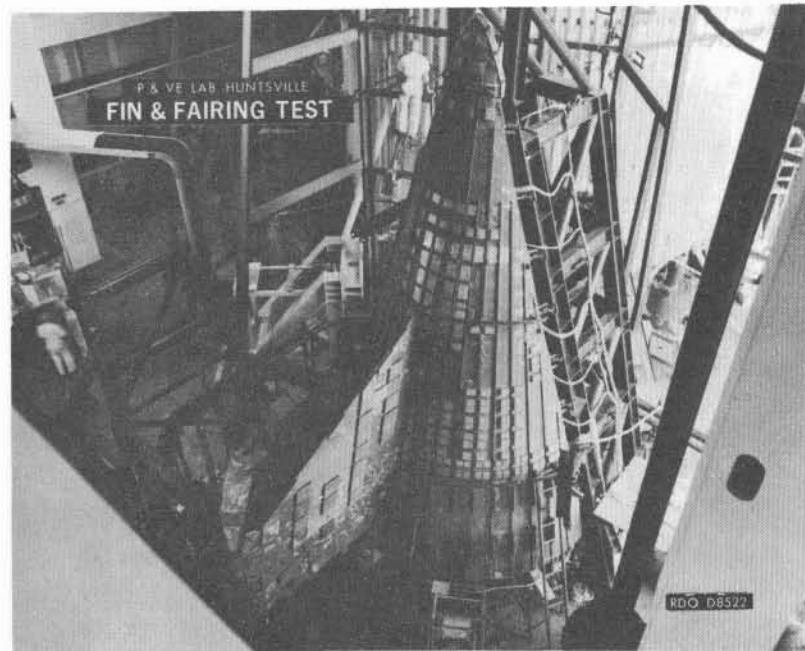
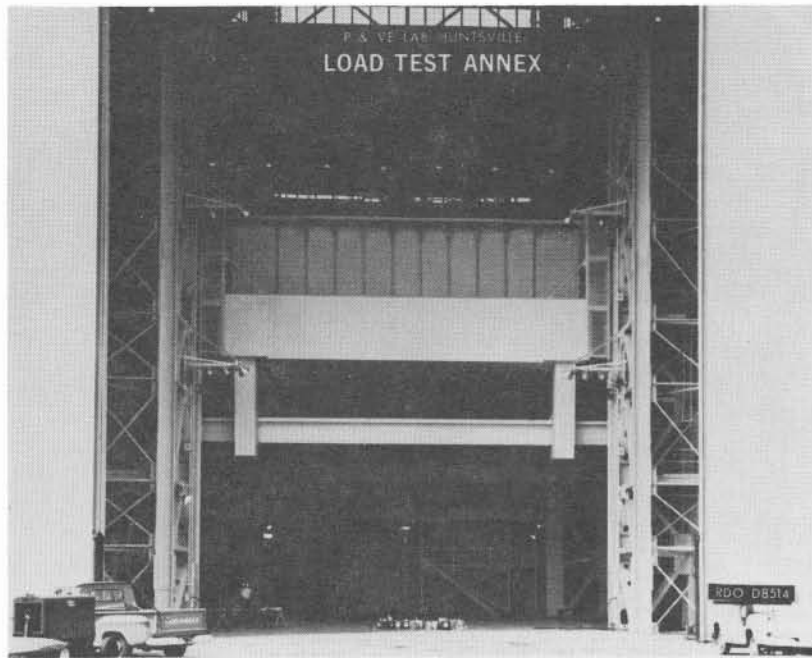




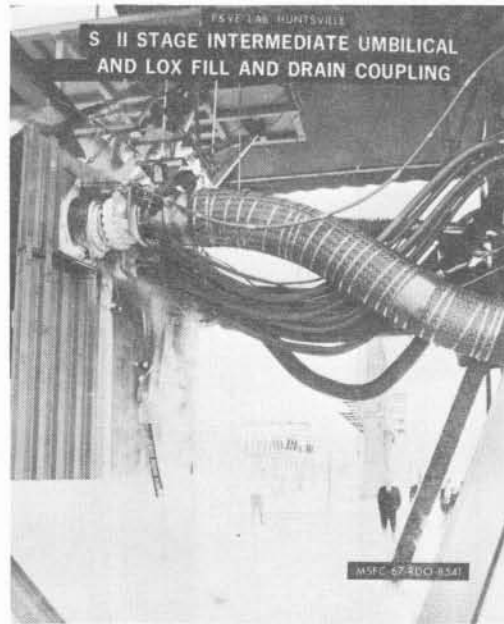




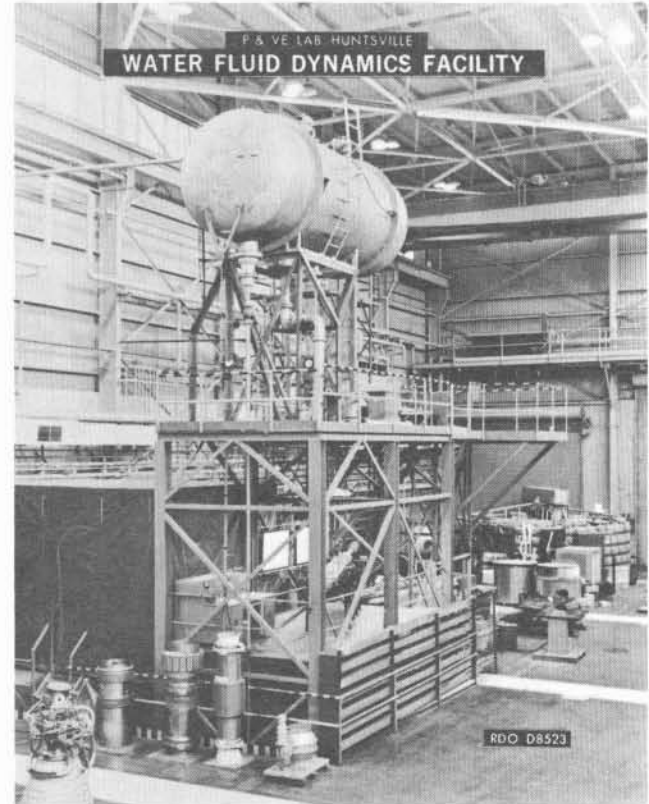


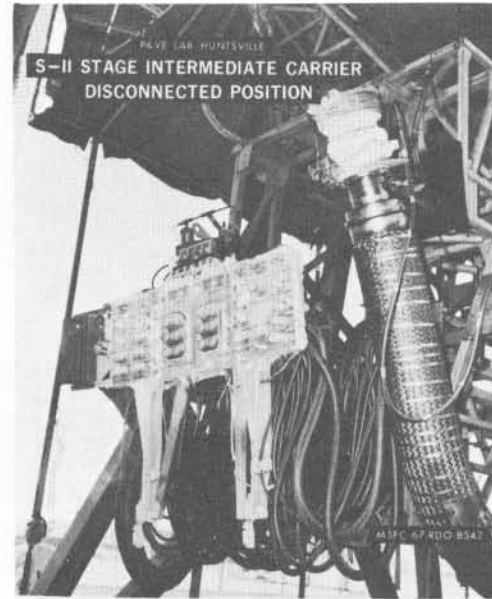
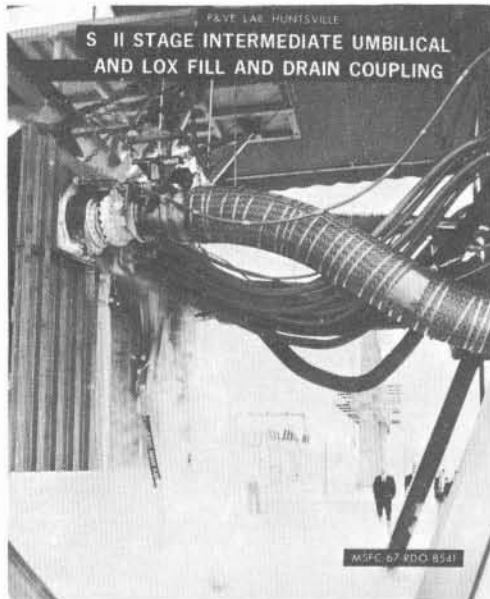


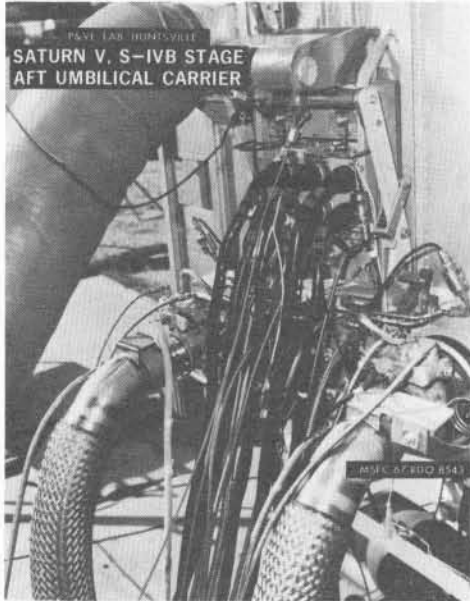












**AERIAL VIEW OF LOAD TEST ANNEX  
HUNTSVILLE**



**P & VE LABORATORY EXTENSION—HUNTSVILLE**



**ADDITION TO LOAD TEST ANNEX—HUNTSVILLE**



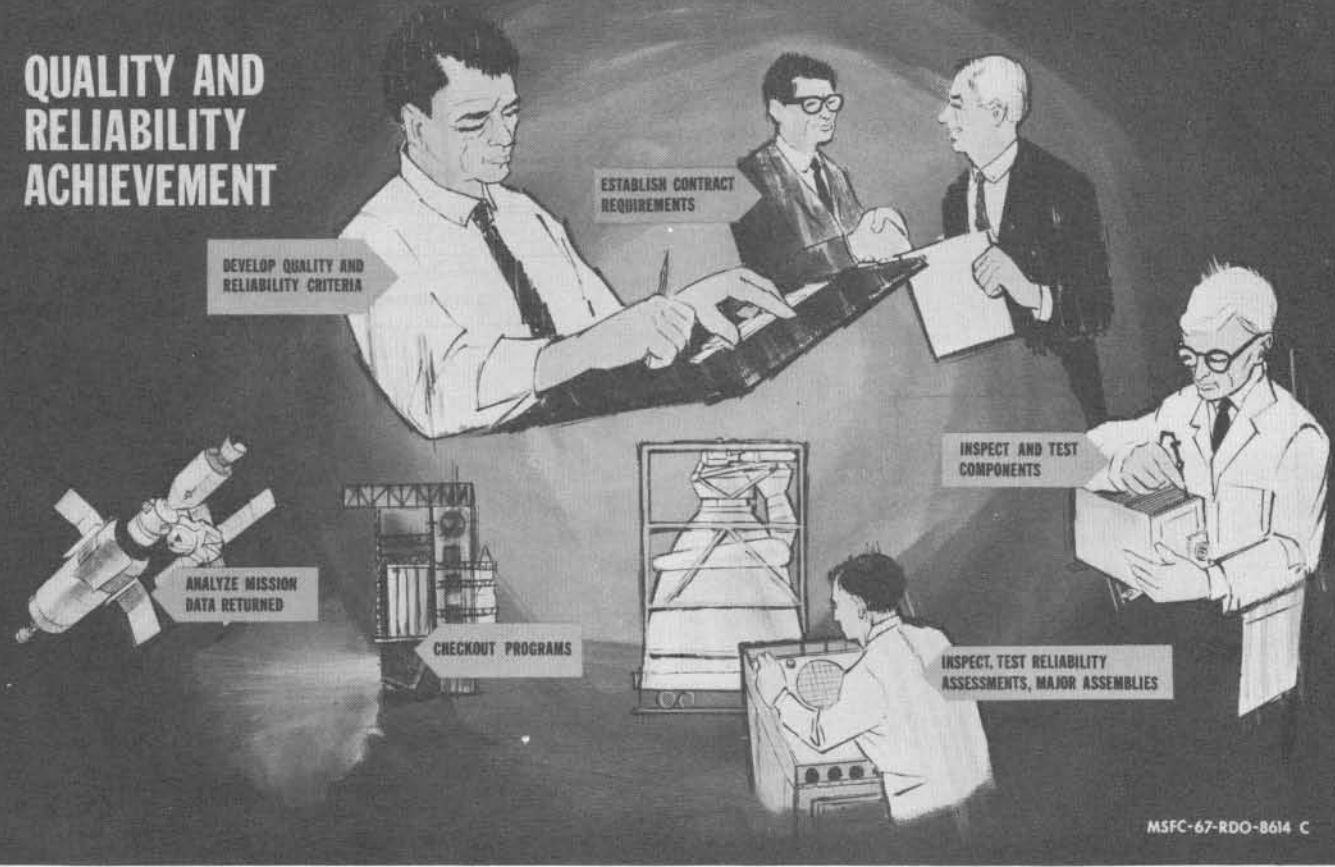




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QUALITY & RELIABILITY ASSURANCE LABORATORY

QUALITY AND RELIABILITY ACHIEVEMENT



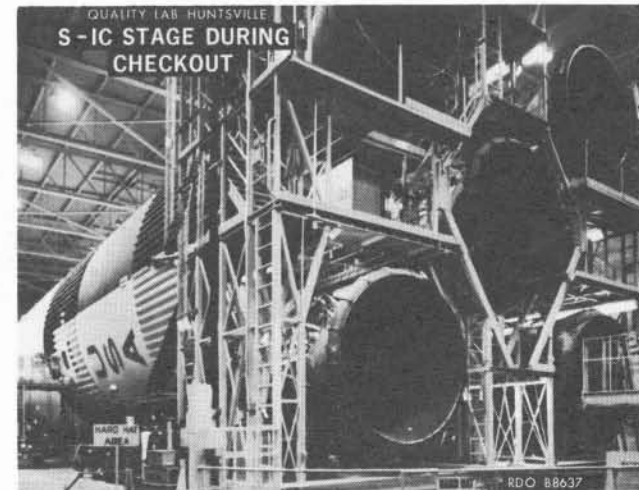
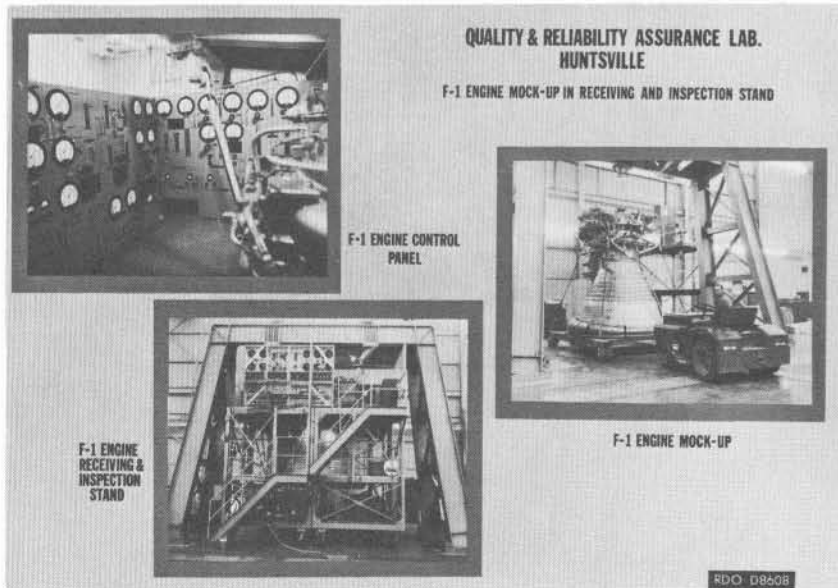
MSFC-67-RDO-B614 C

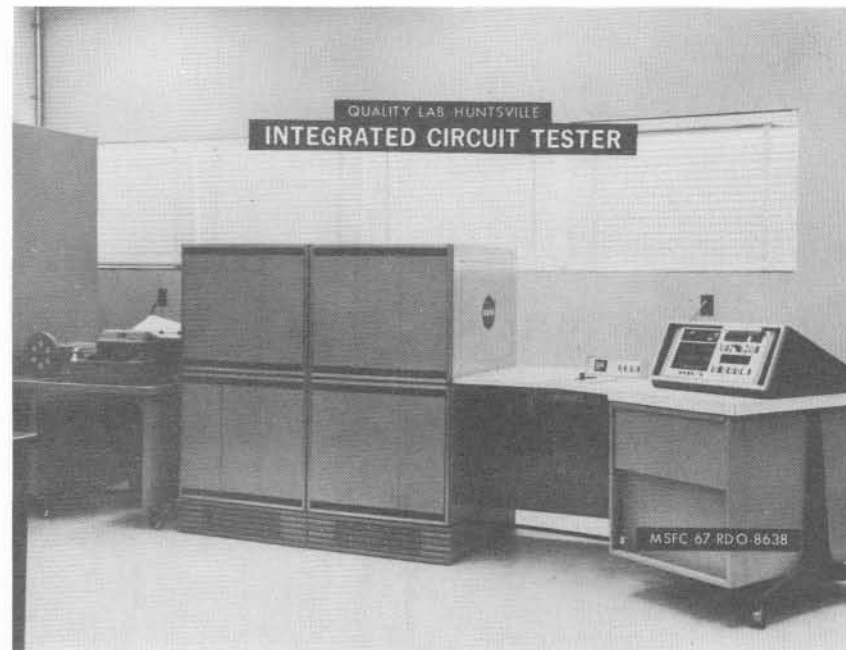
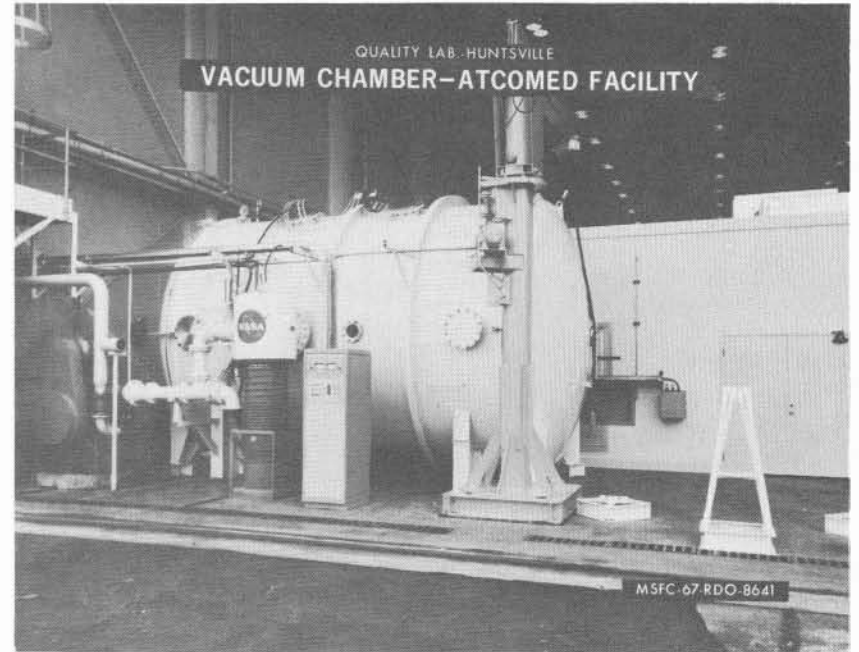


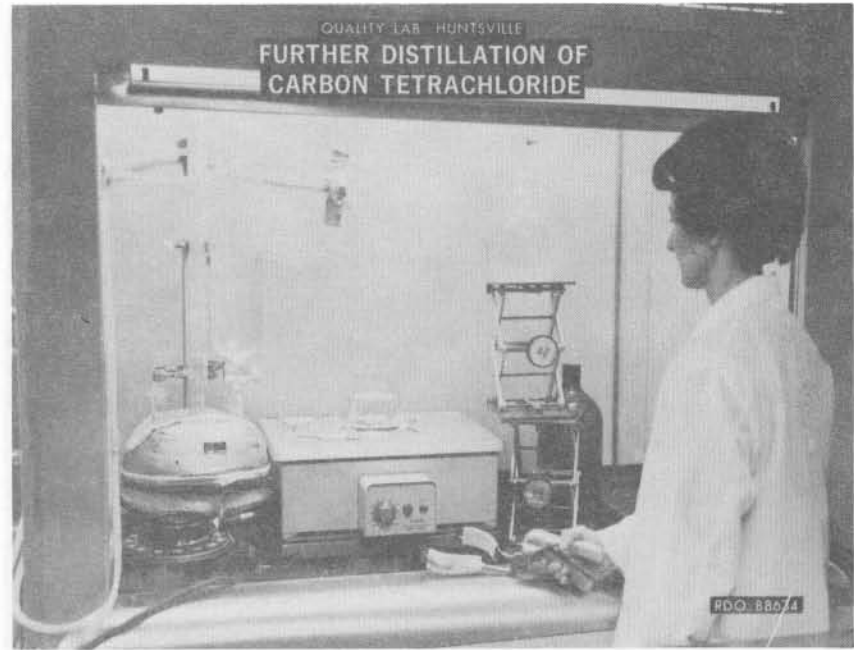
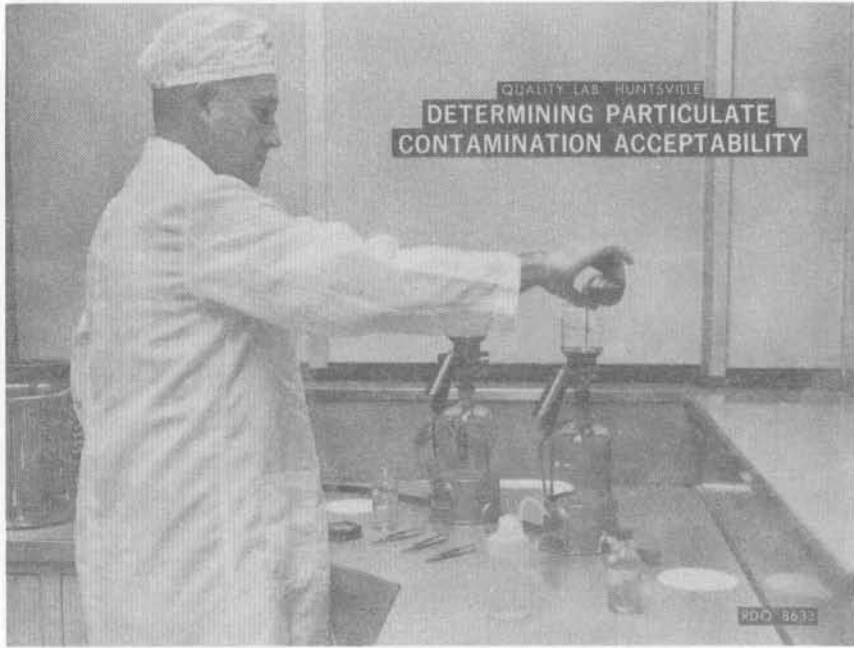
## QUALITY AND RELIABILITY ASSURANCE LABORATORY HUNTSVILLE MSFC QUALITY AND RELIABILITY ASSURANCE PROGRAM IMPLEMENTATION



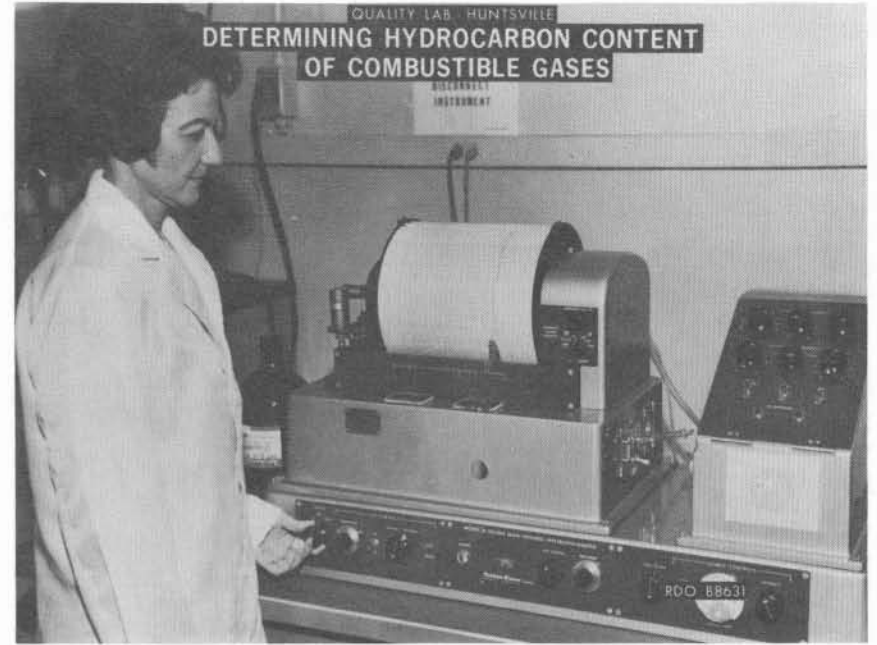
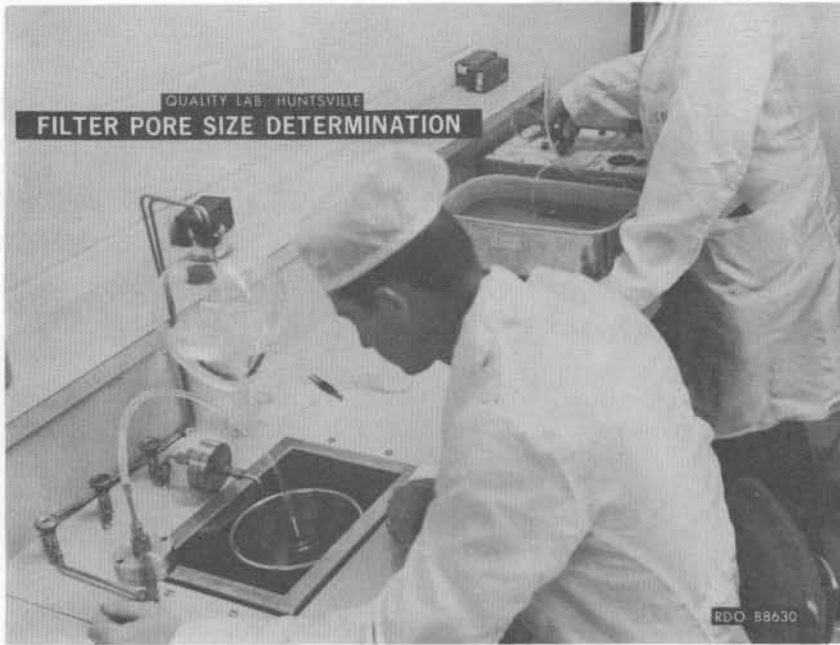
RDO D8600 C

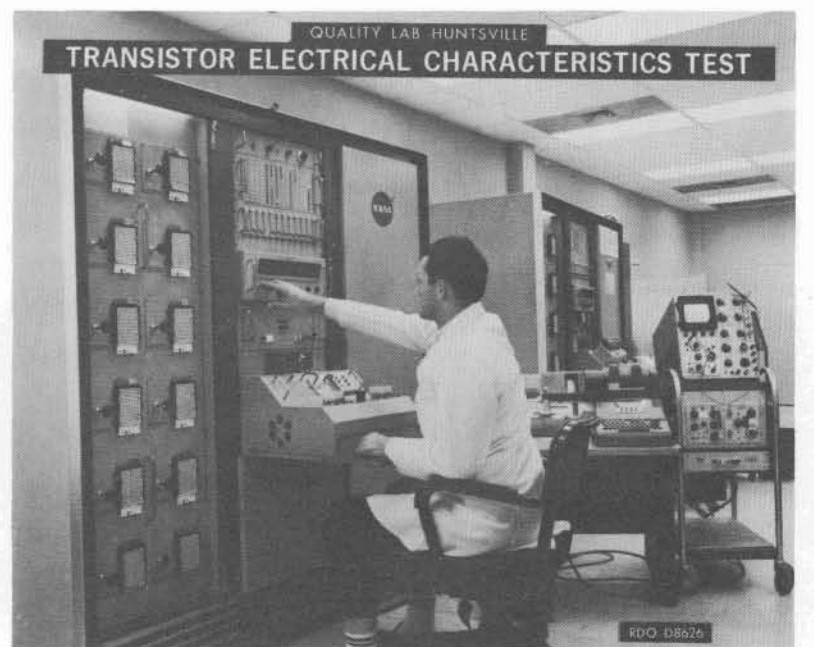


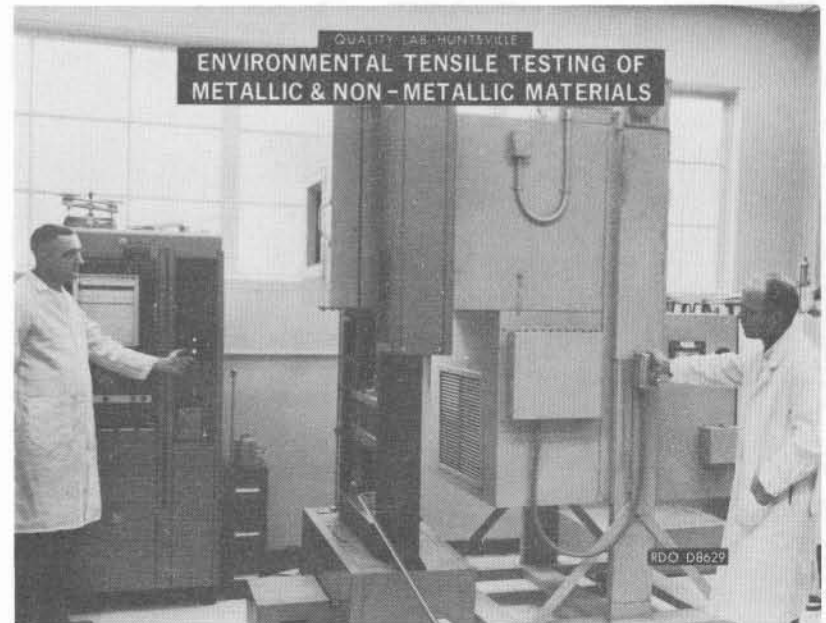
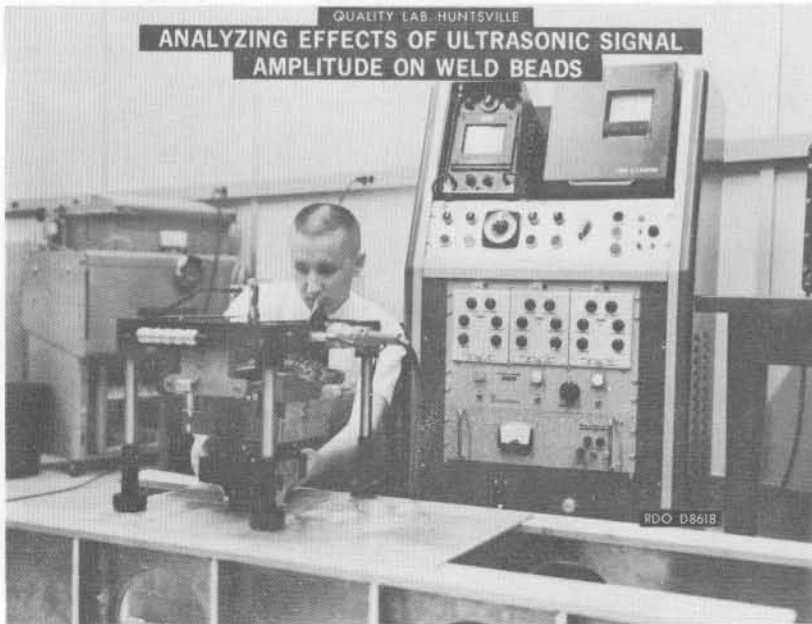
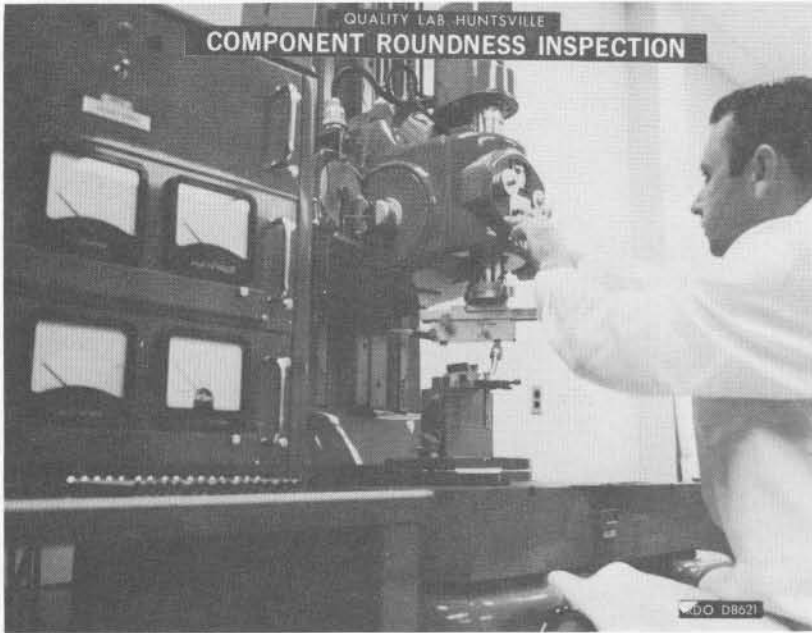


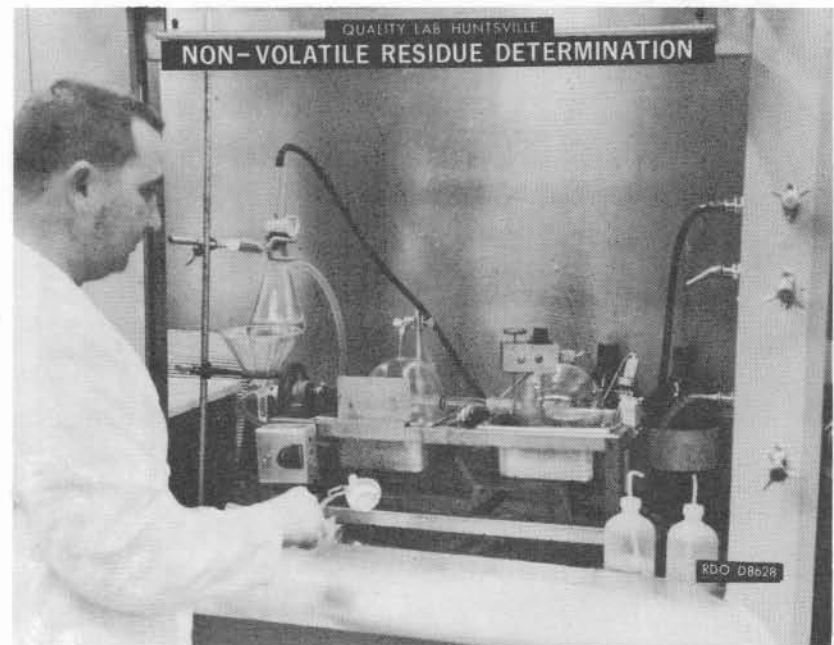
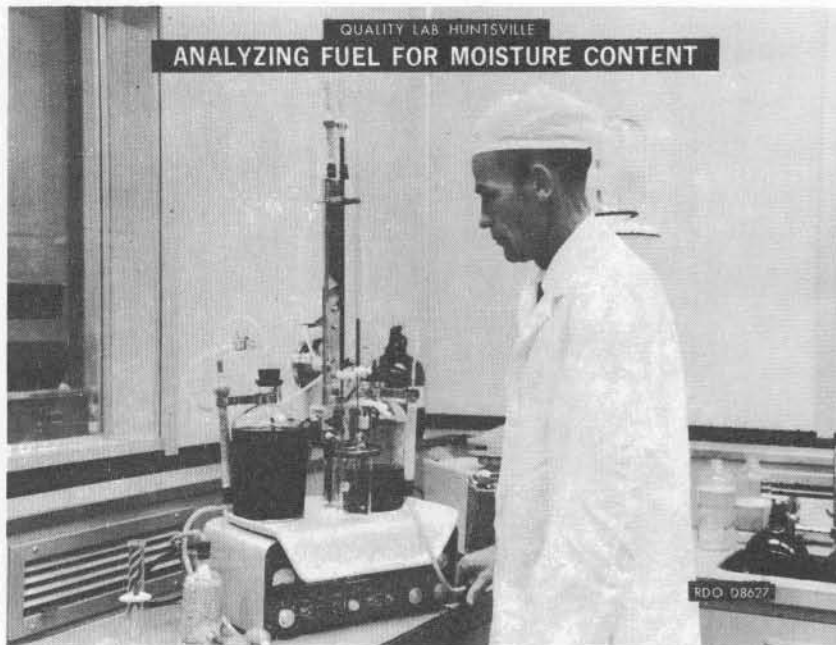
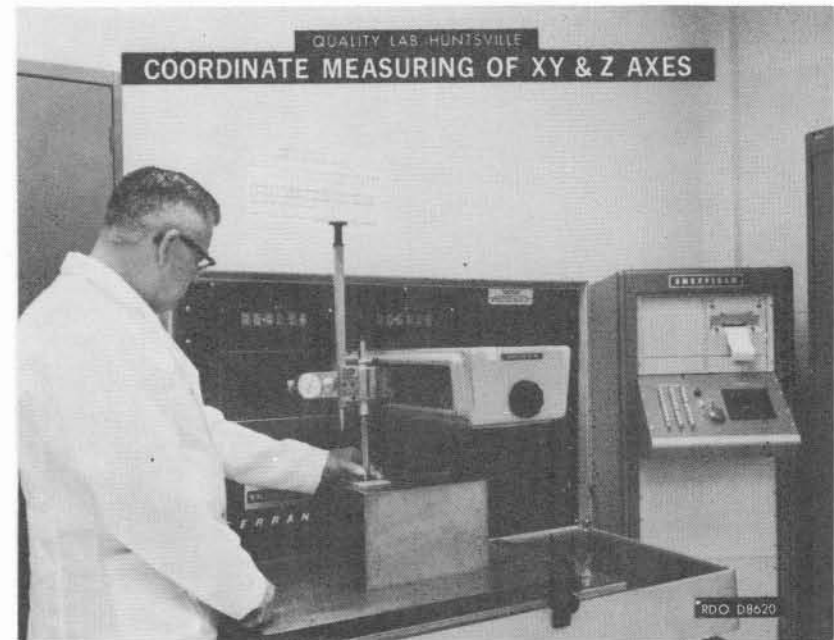
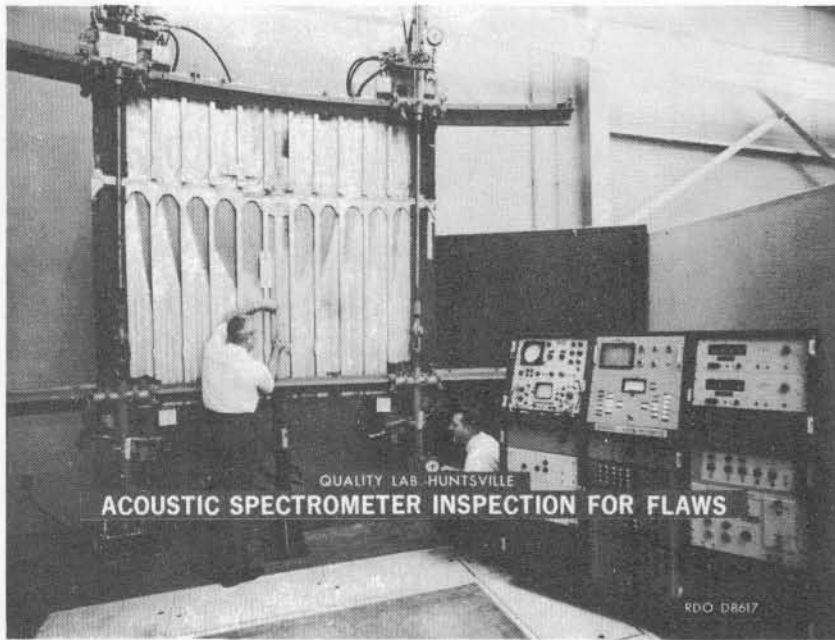


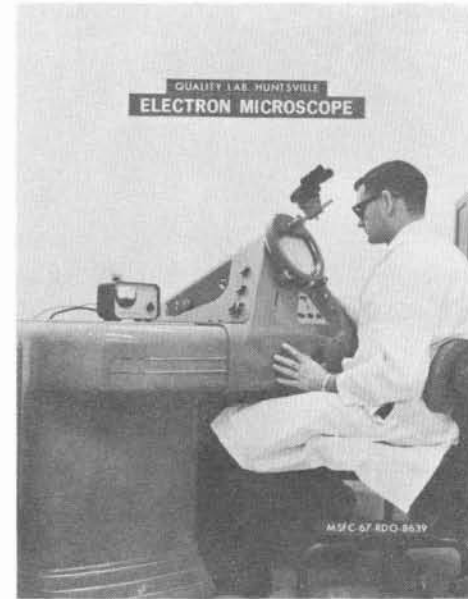
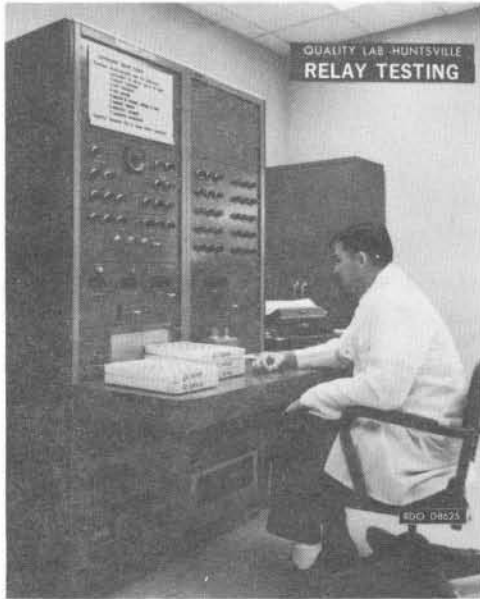




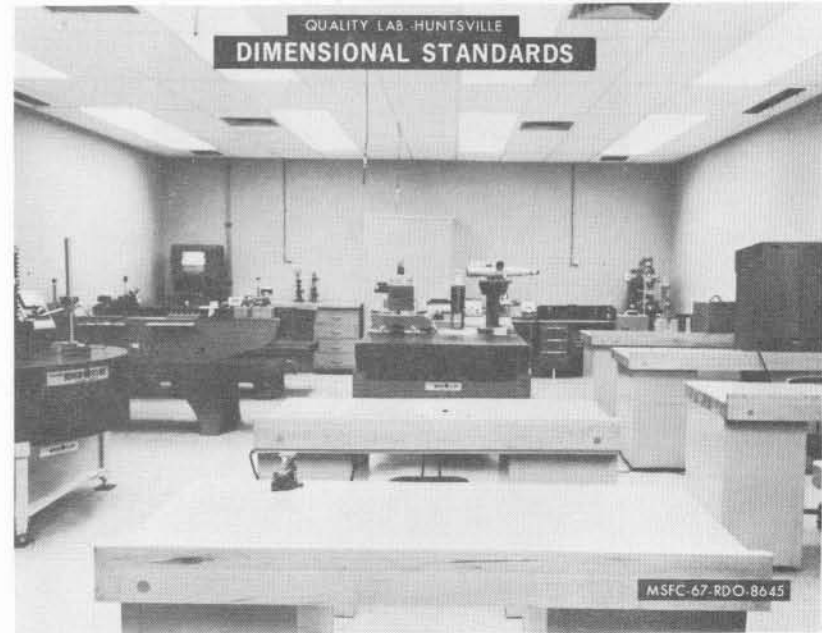
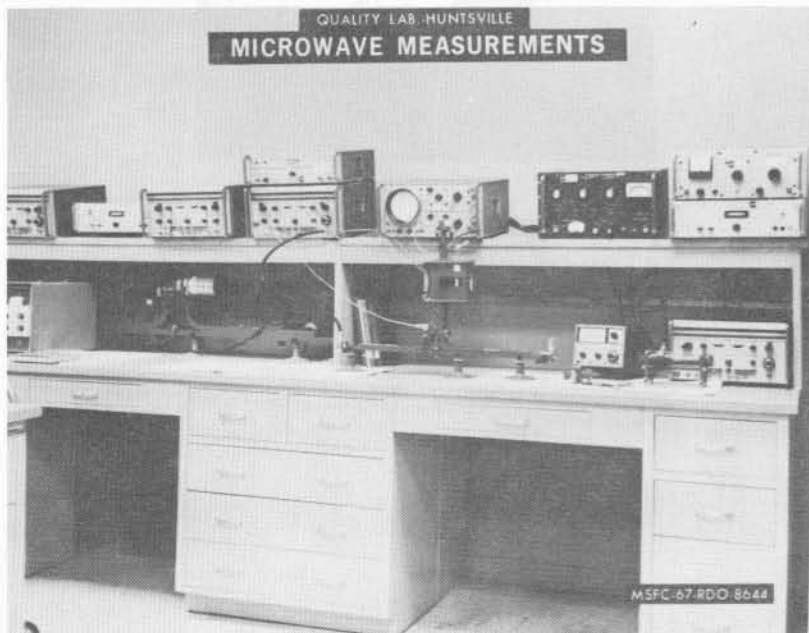
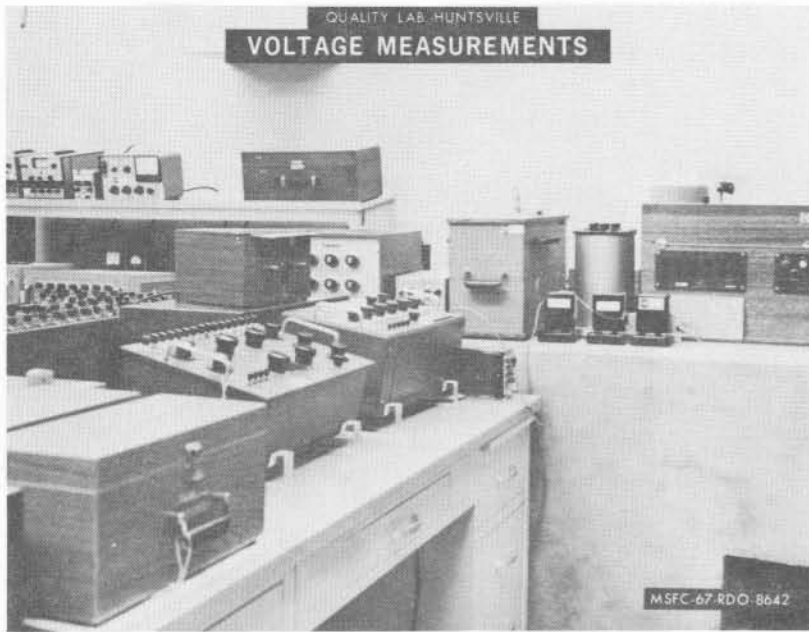


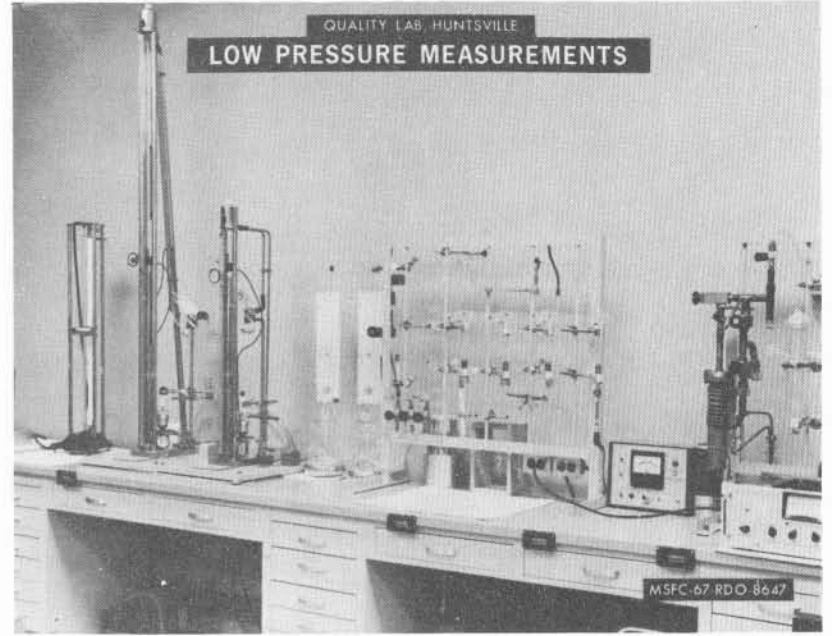
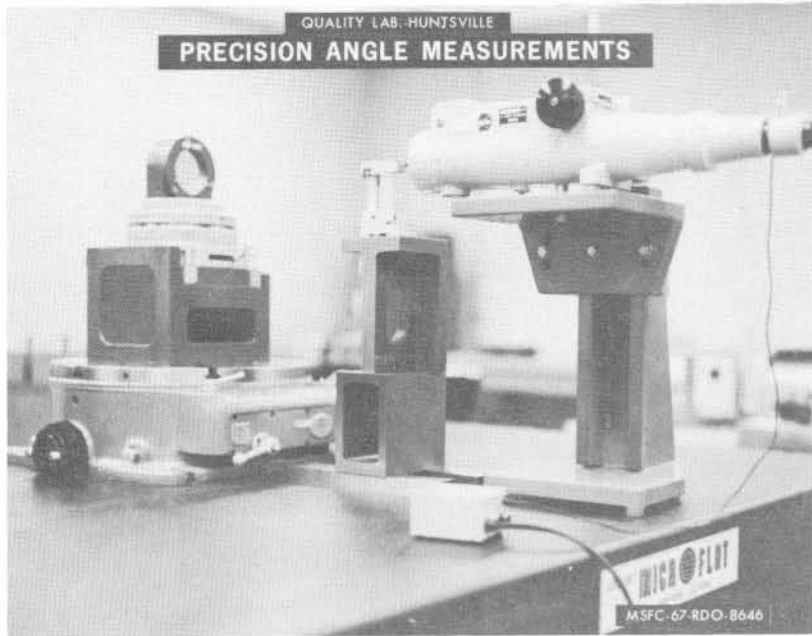


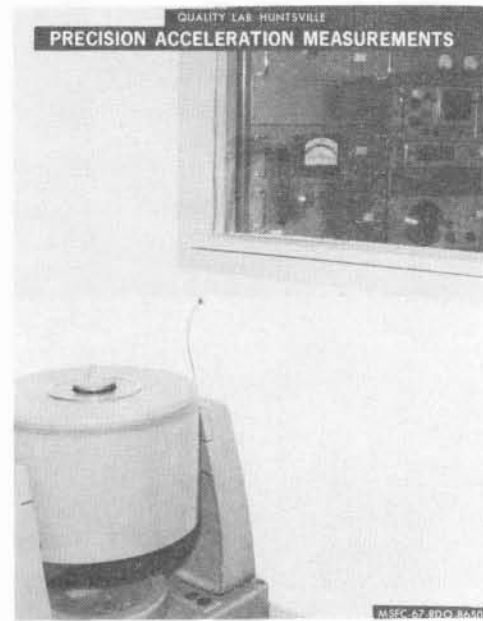
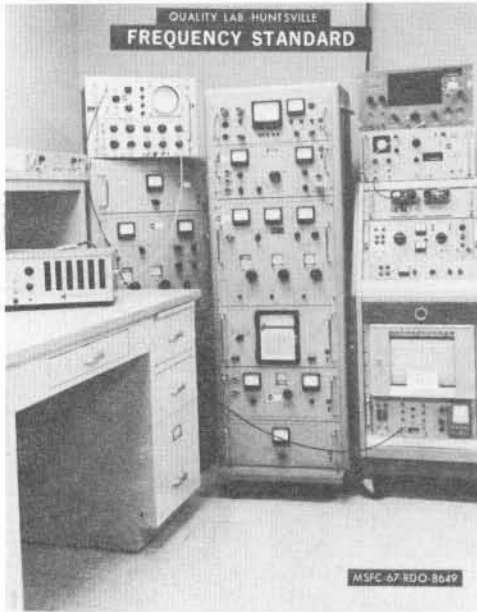












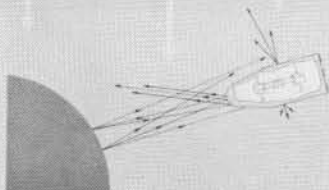


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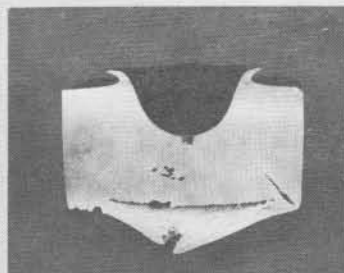
## SPACE SCIENCES LABORATORY

### SOLAR ENERGY



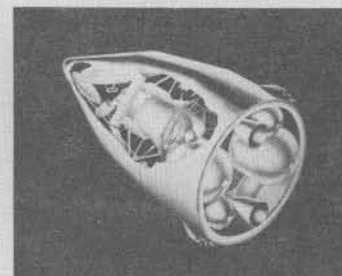
### SPACE THERMODYNAMICS

- LUNAR THERMAL PHYSICS
- THERMAL COATINGS
- THERMAL CONTROL
- THERMAL PHYSICS



### SPACE PHYSICS

HYPERVELOCITY IMPACT AND SHOCKWAVE  
TEST IN ALUMINUM MICROMETEOROID  
AND HYPERVELOCITY IMPACT PHYSICS



### SCIENTIFIC PAYLOADS

CONCEPTUAL DESIGN OF SCIENTIFIC  
AND TECHNOLOGICAL EXPERIMENTS  
FOR FLIGHT PAYLOADS



### NUCLEAR AND PLASMA PHYSICS

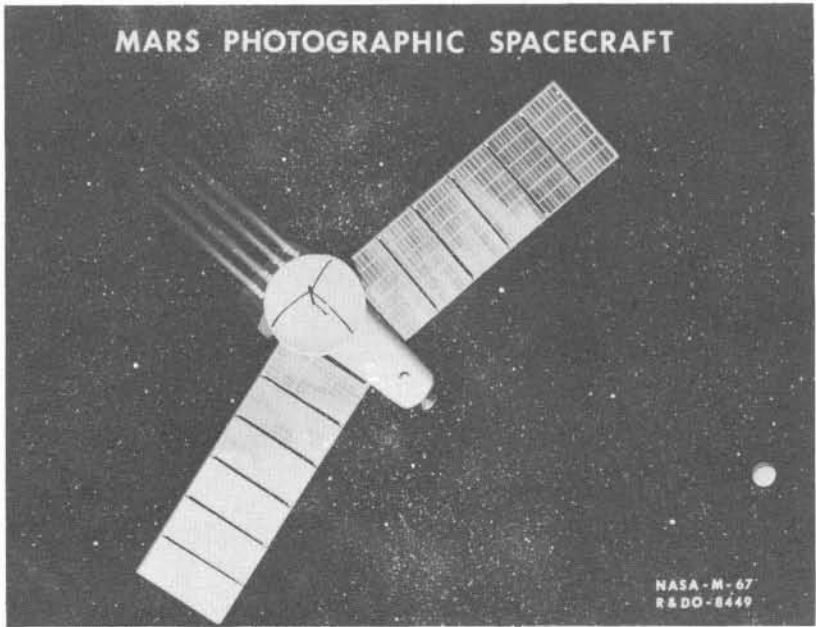
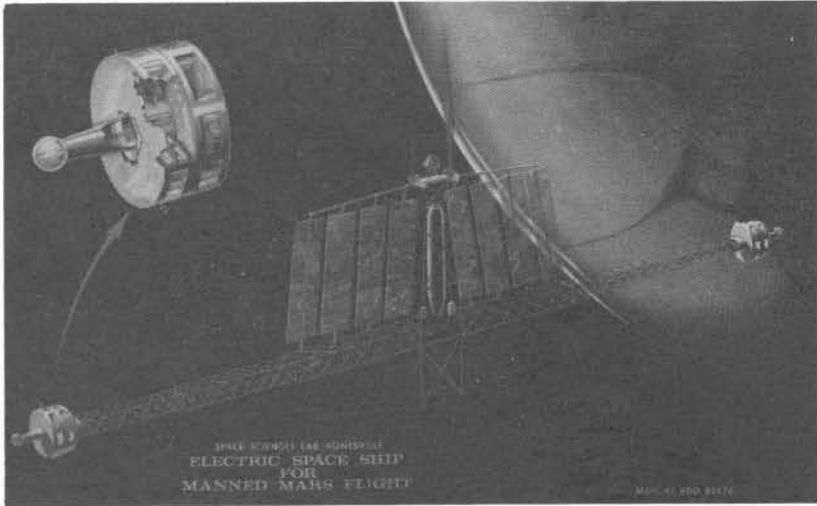
- NUCLEAR RADIATION SHIELDING
- SPACE RADIATION SHIELDING
- ELECTRIC PROPULSION
- SPACE POWER SYSTEMS

RDO W8402C

## RESEARCH IN SPACE SCIENCES AND SPACE TECHNOLOGY

- ADVANCED PROPULSION STUDIES
- SCIENTIFIC OBJECTIVES SYNTHESIS
- SCIENTIFIC DATA ANALYSIS AND EVALUATION
- SCIENTIFIC EXPERIMENTS INITIATION AND DEVELOPMENT
- SCIENTIFIC SUPPORT FOR MSFC-DEVELOPED SYSTEMS
- "PROJECT SCIENTIST" SUPPORT FOR PAYLOAD SYSTEMS
- RESEARCH IN SPACE SCIENCES AND ADVANCED TECHNOLOGY

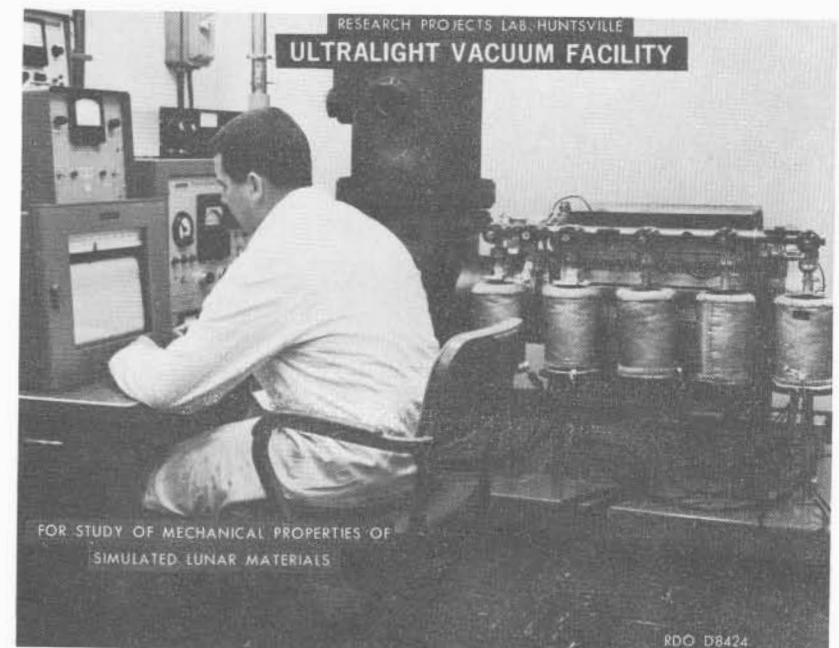
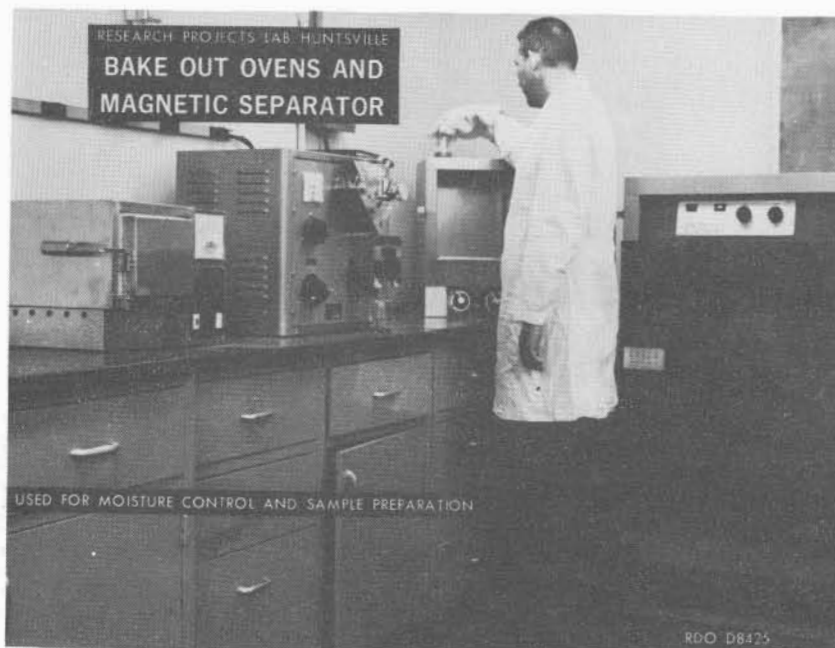
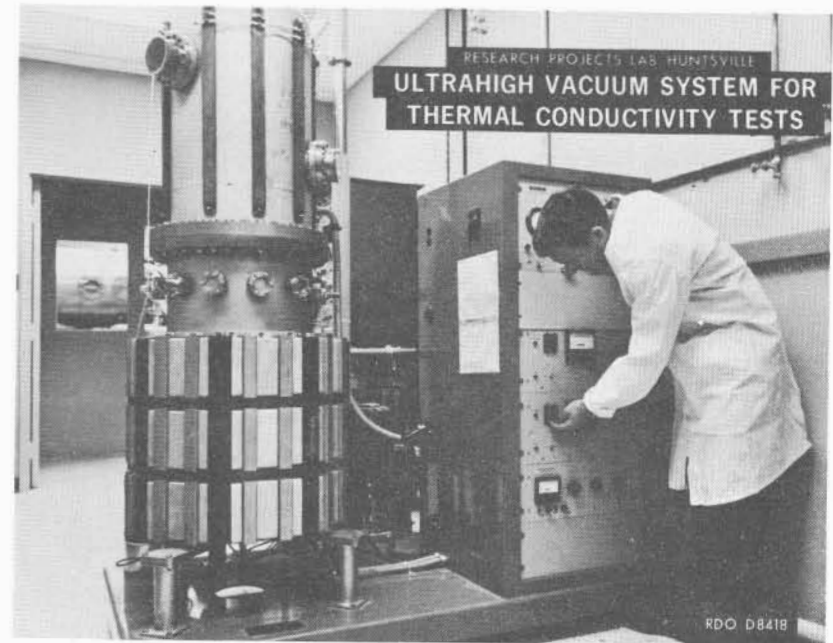
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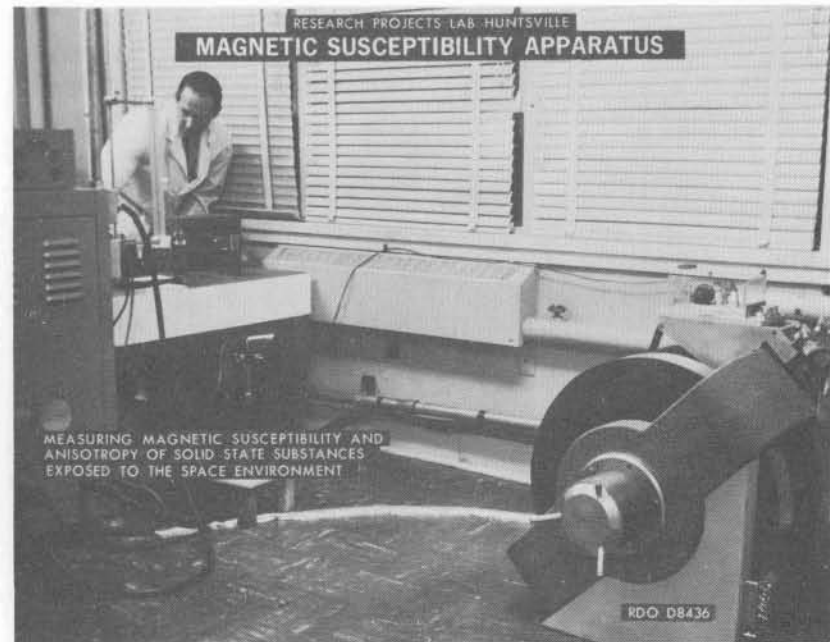
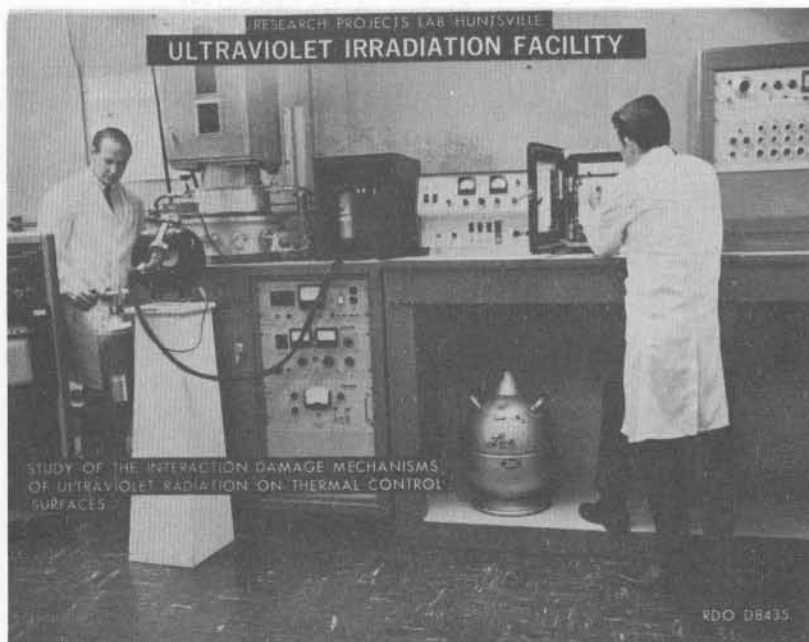
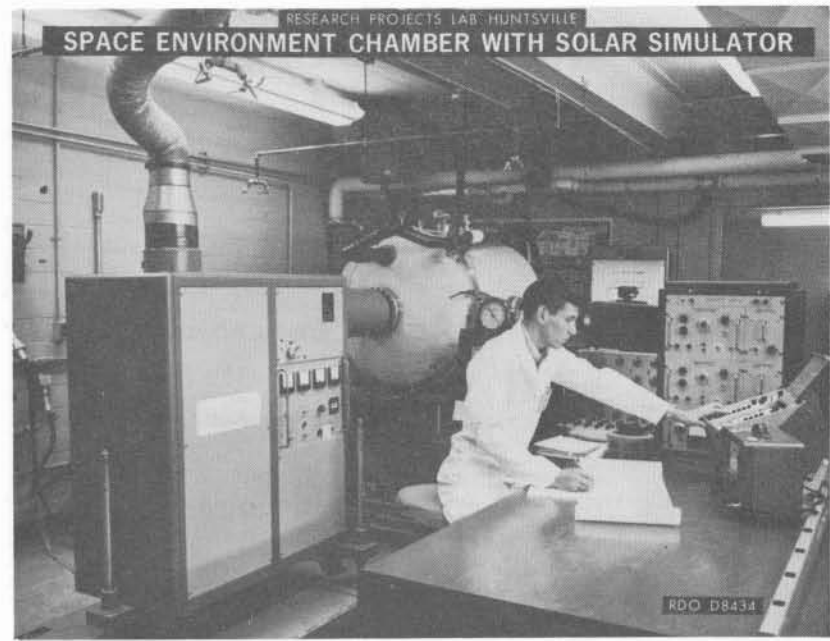
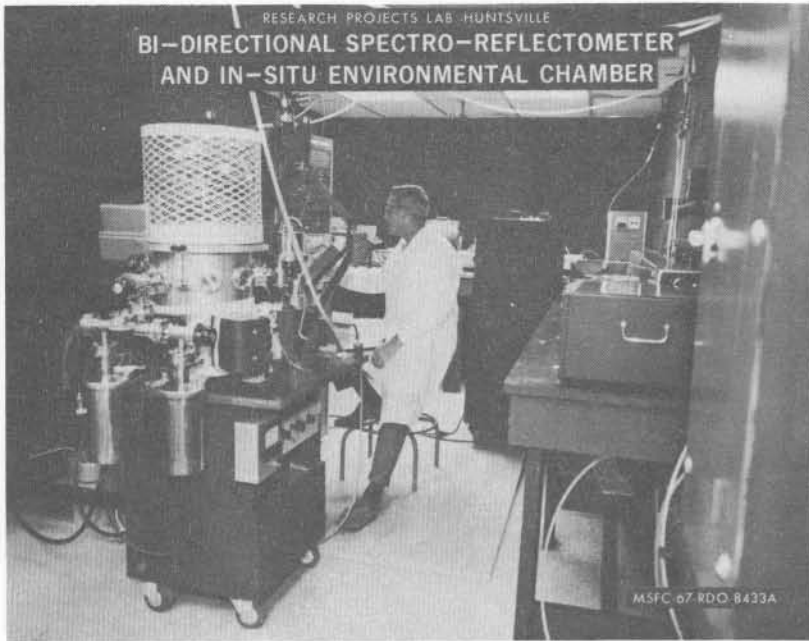


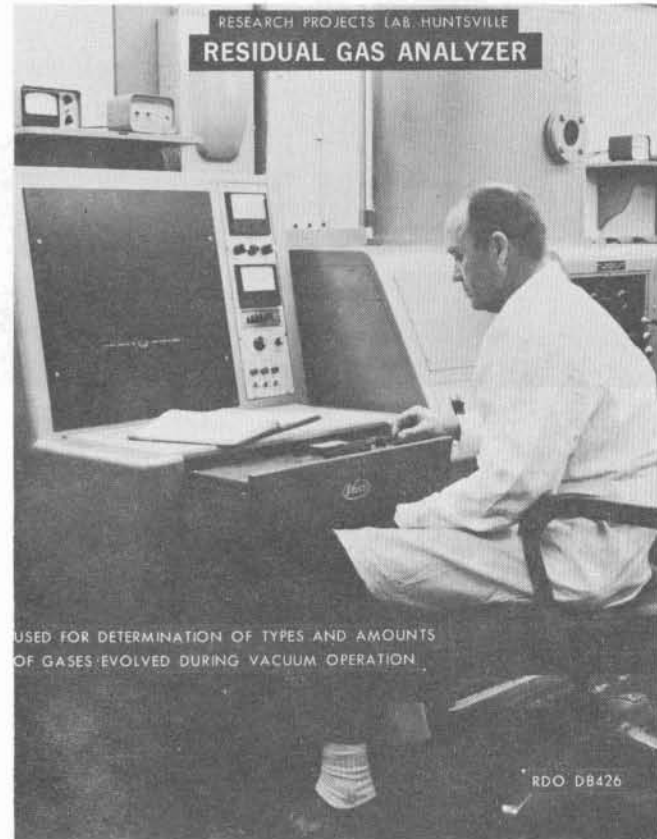
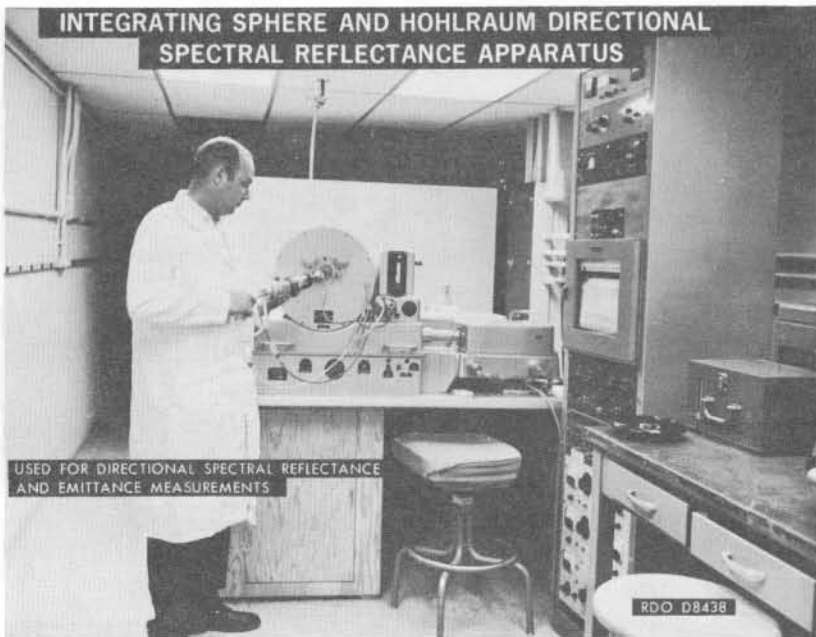
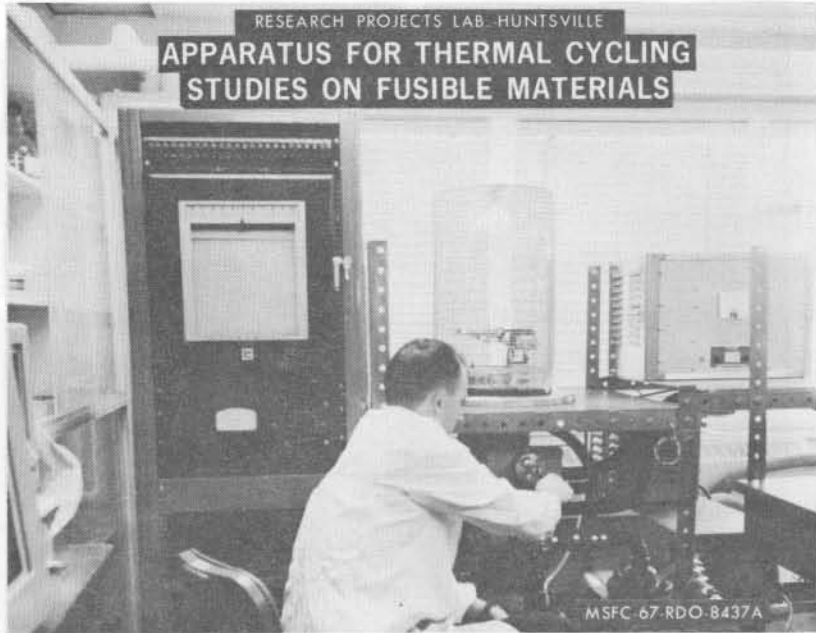
## THEORETICAL RESEARCH IN THERMAL PHYSICS

- THERMAL SIMILITUDE AND DIMENSIONAL ANALYSIS
- THEORETICAL CALCULATION OF SPACECRAFT TEMPERATURES
- THEORETICAL MODEL OF MOON'S ENVIRONMENT
- THEORETICAL MODEL OF MOON'S THERMAL PROPERTIES
- THEORETICAL MODEL OF EARTH ALBEDO
- THEORETICAL MODEL OF HEAT TRANSFER IN POWDERS

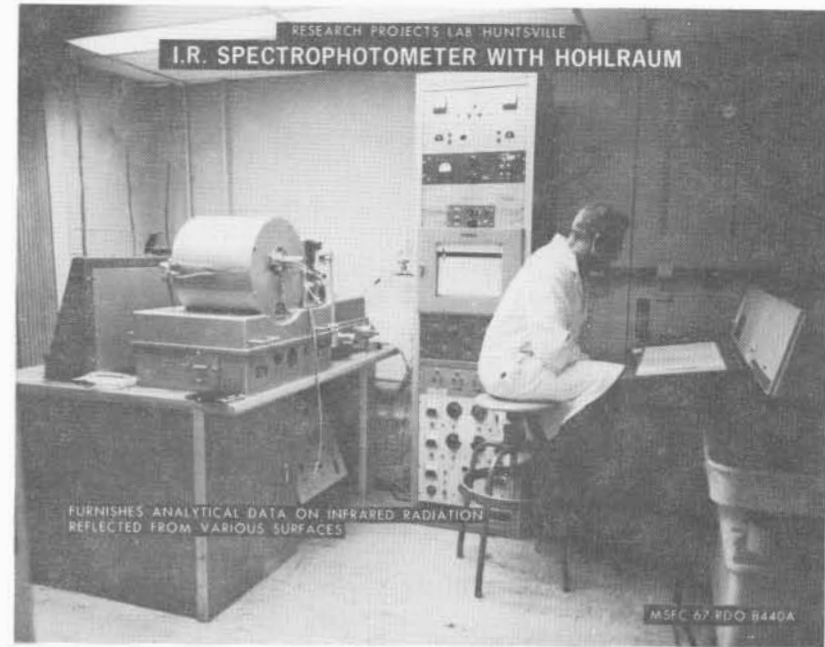
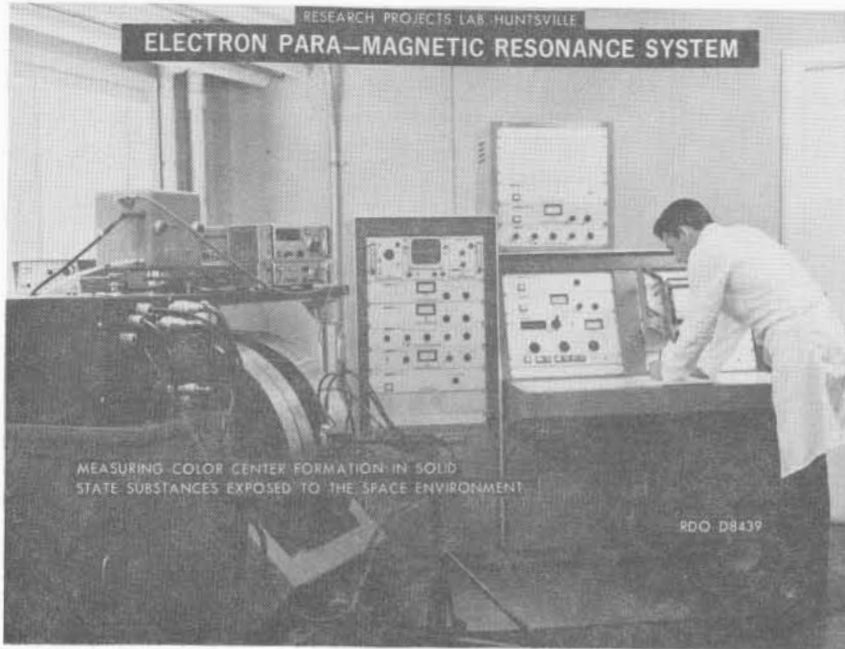
RDO D8431







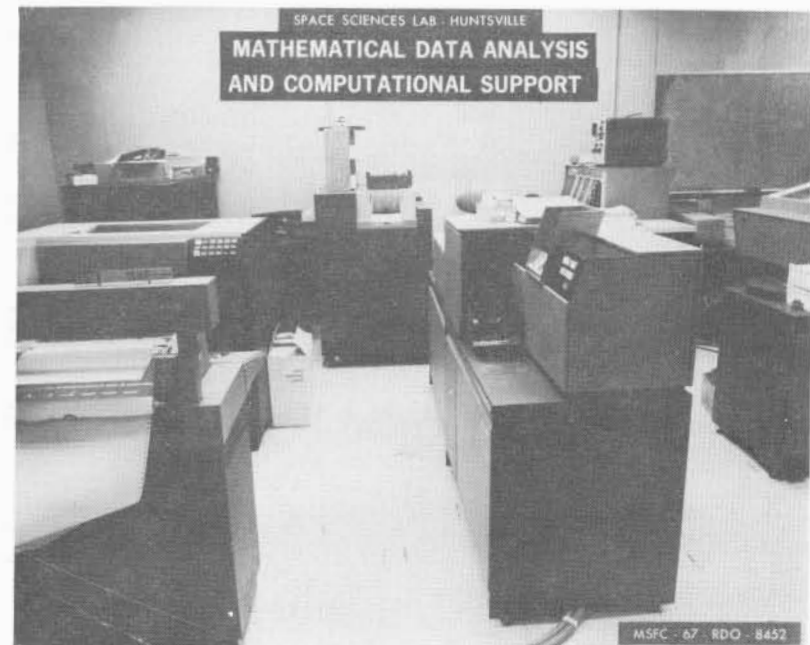


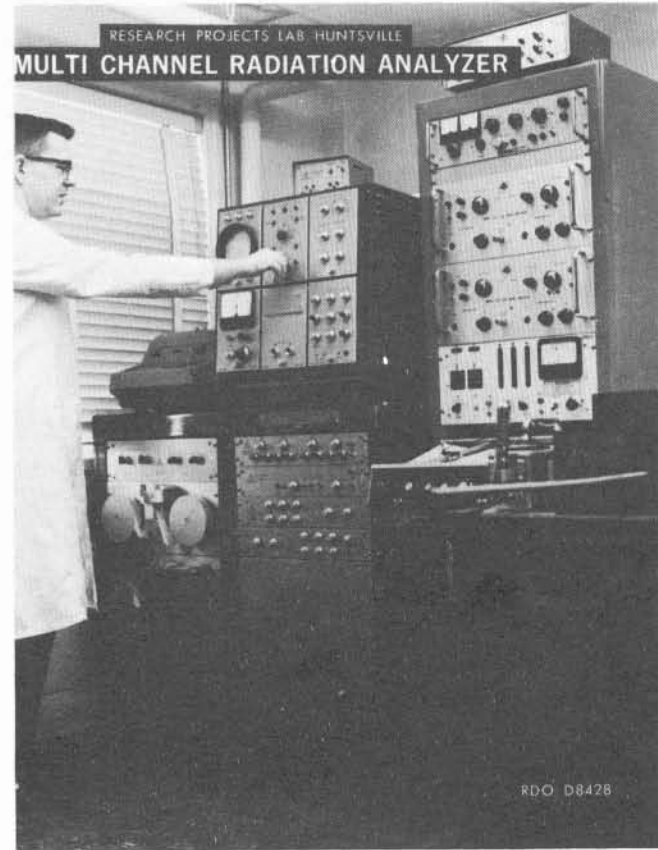


## THEORETICAL RESEARCH IN NUCLEAR, PLASMA AND SOLID STATE PHYSICS

- APPLIED NUCLEAR PHYSICS AND ENGINEERING
- RADIATION PHYSICS
- SUPERCONDUCTIVITY STUDIES
- SURFACE PHYSICS
- MATHEMATICAL AND THEORETICAL PHYSICS
- PLASMA ANALYSIS
- ATMOSPHERIC REACTION KINETICS
- PARTICLES AND FIELDS ANALYSIS

RDO D6441



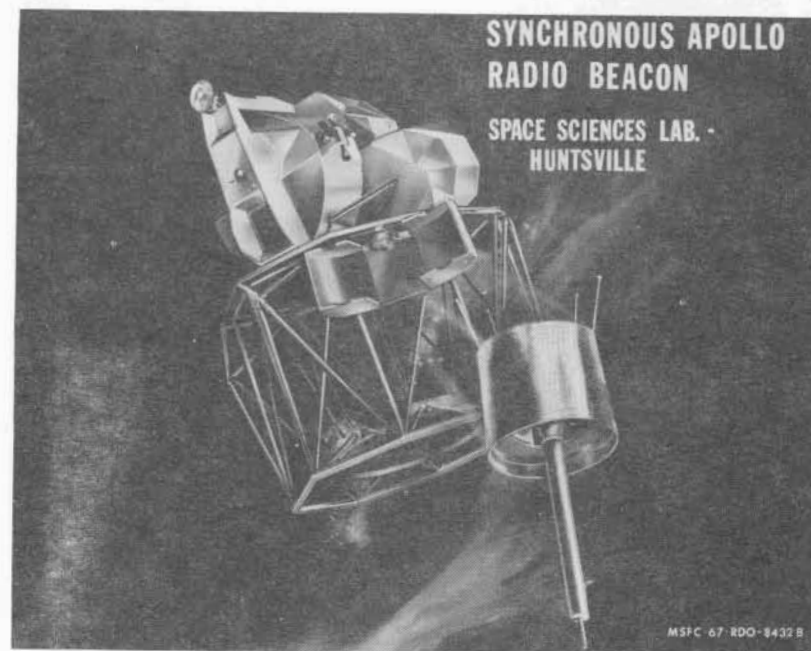
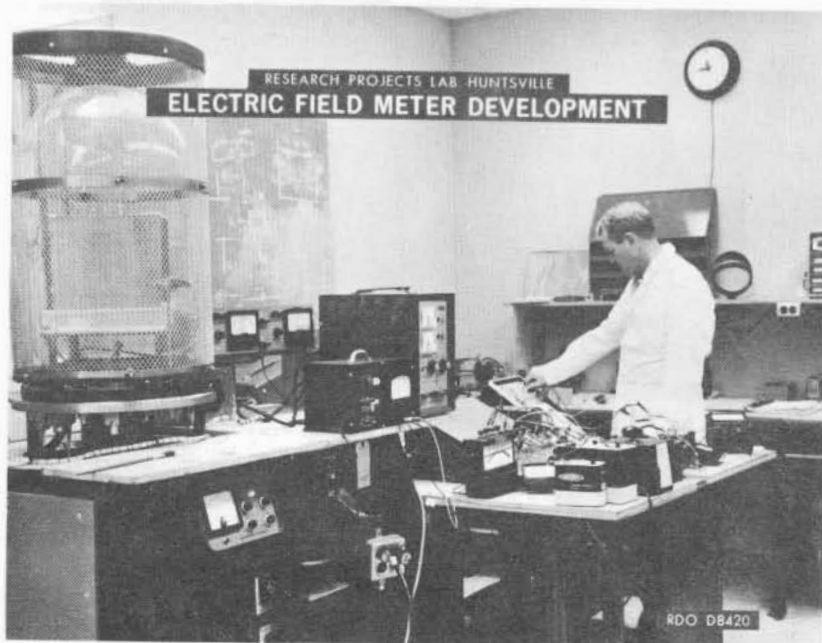
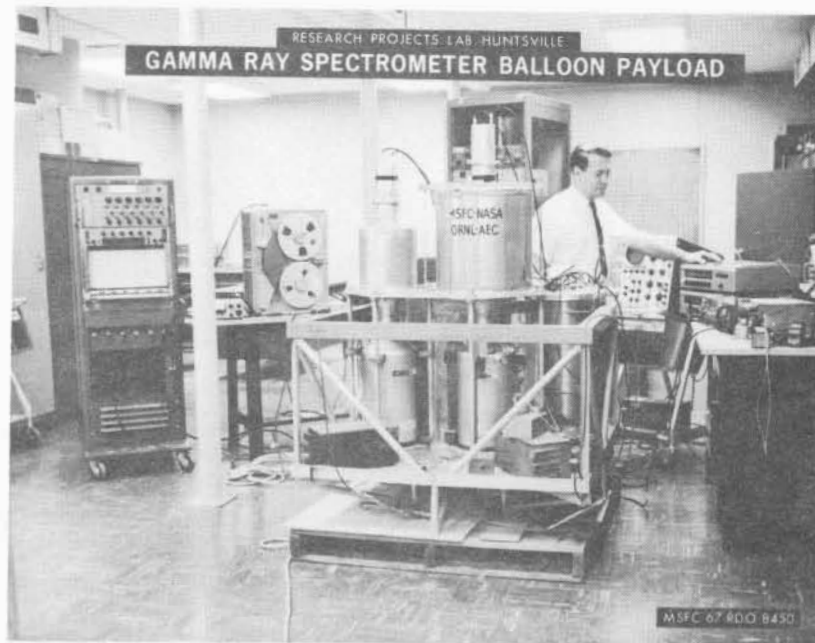


# SPACE SCIENCE EXPERIMENTS

## AREAS OF WORK

- ASTRONOMY
- RADIO PHYSICS
- GEOLOGY
- MECHANICS OF LUNAR AND PLANETARY MATERIALS
- GEOPHYSICS
- SCIENTIFIC INSTRUMENTS
- SCIENTIFIC MISSION ANALYSIS

RDO D8446

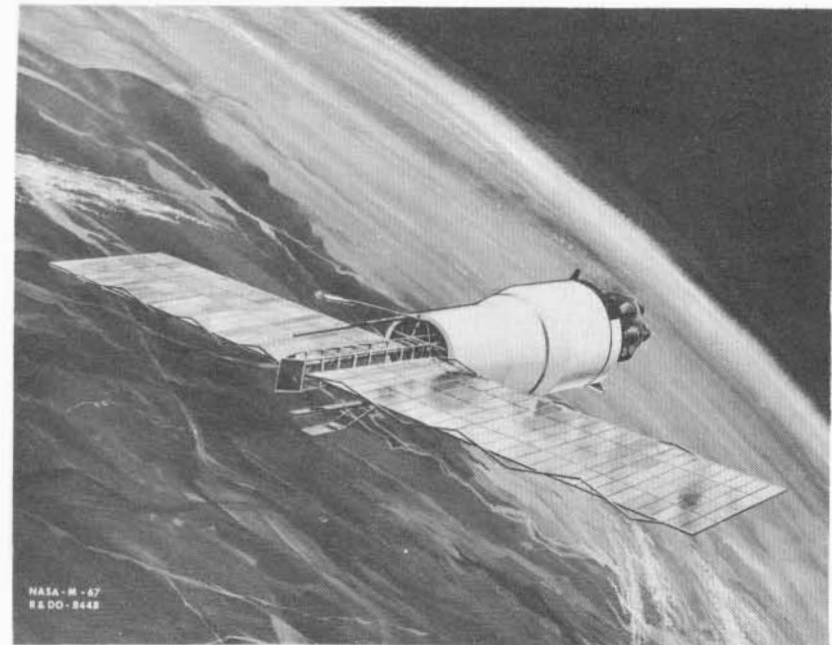
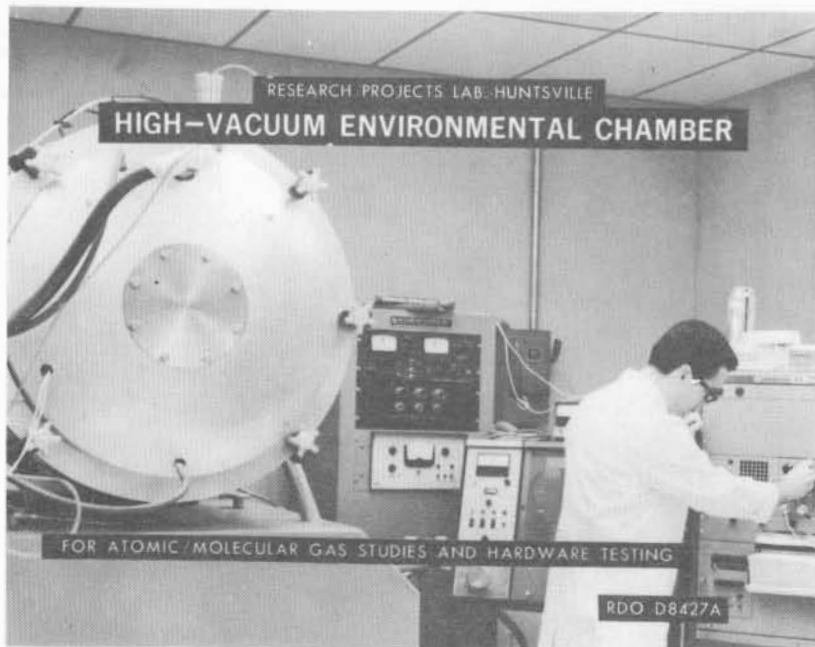




## THEORETICAL RESEARCH IN PHYSICS AND ASTROPHYSICS

- HYPERVELOCITY IMPACT PHYSICS
- PHYSICS OF SOLIDS AT HIGH PRESSURE
- METEOROID PHYSICS
- ADVANCED ACCELERATOR CONCEPTS
- NON-LINEAR MECHANICS
- GENERAL RIGID BODY PHYSICS
- GRAVITATIONAL POTENTIAL THEORY
- PERTURBATION THEORY FOR ROTATING BODIES
- QUANTUM ELECTRODYNAMICS
- ATOMIC ELECTROMAGNETIC INTERACTIONS

RDO D8444



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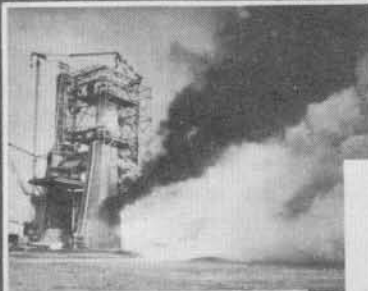




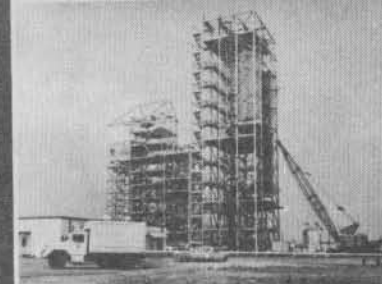
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# TEST LABORATORY

STAGE TEST



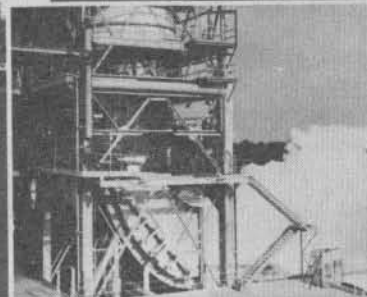
FLUID MECHANICS TEST



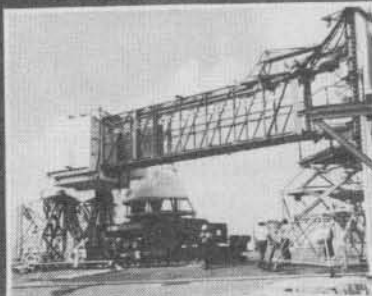
ENGINE TEST



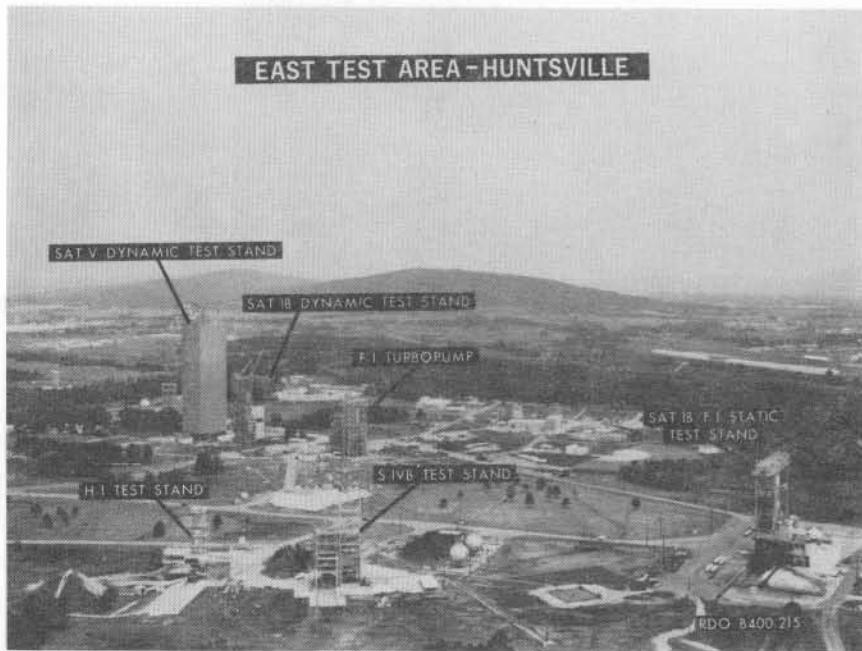
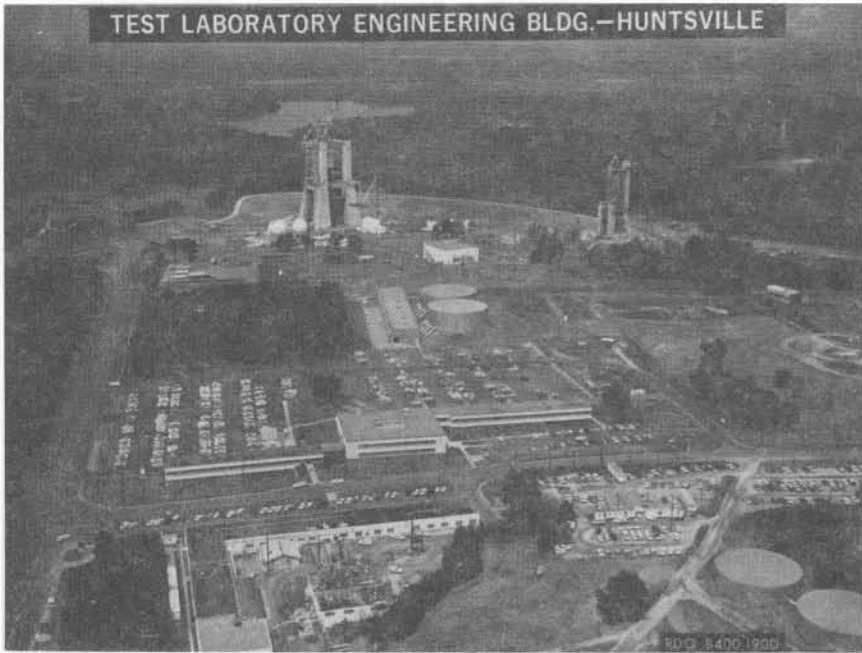
ENGINE & STAGE DEVELOPMENT TESTS

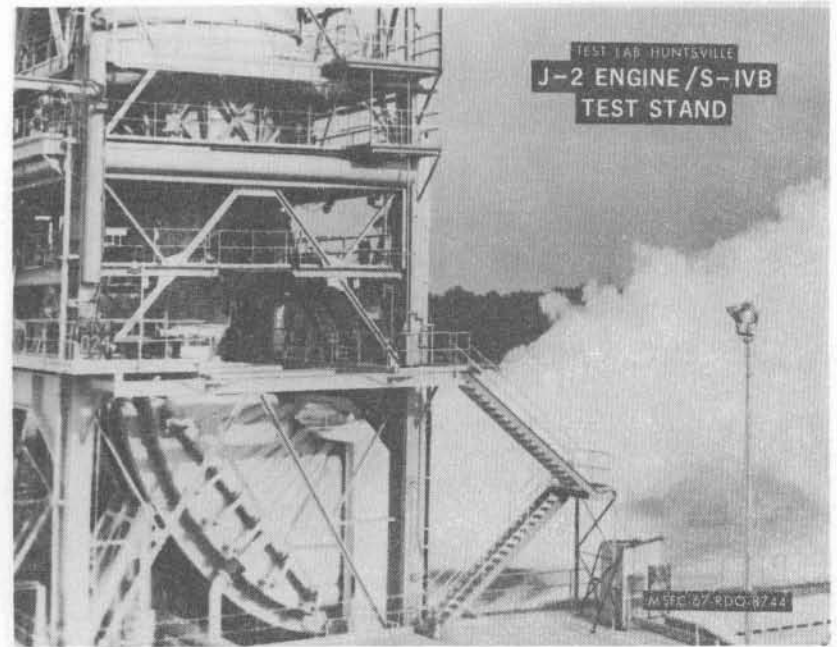
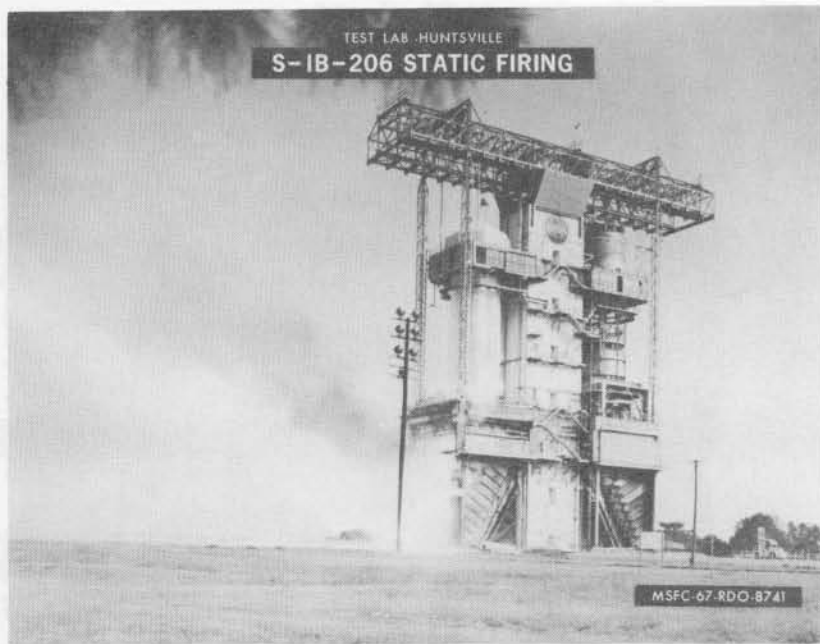


GSE DEVELOPMENT

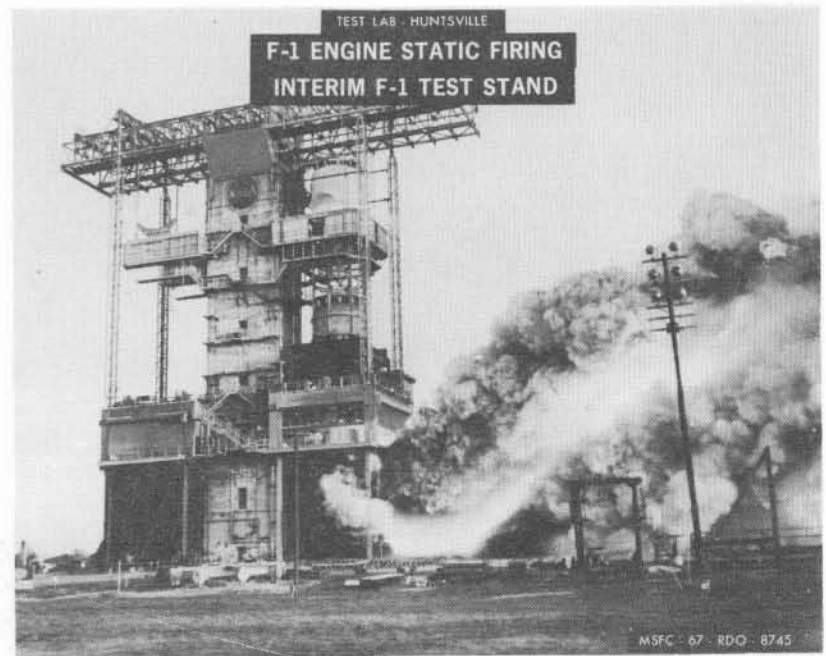
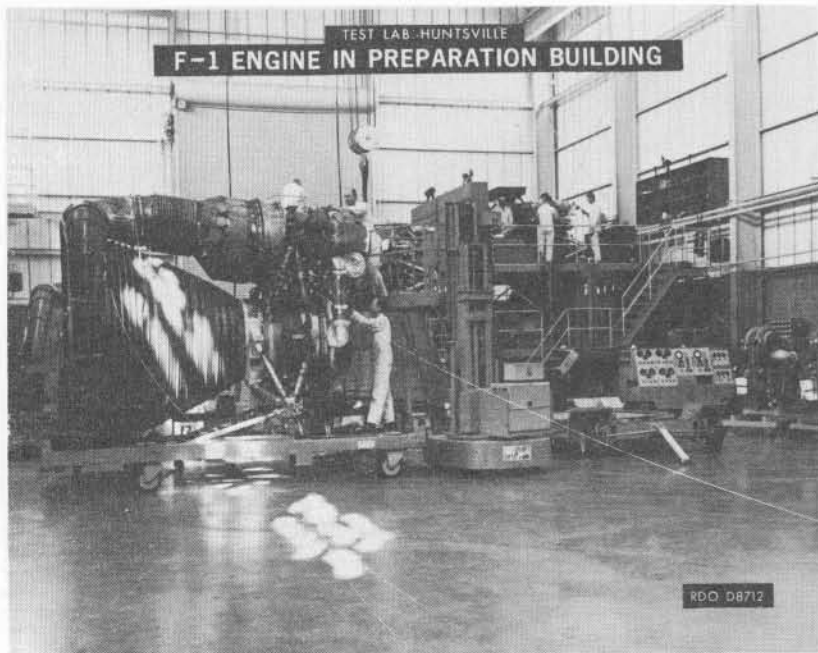
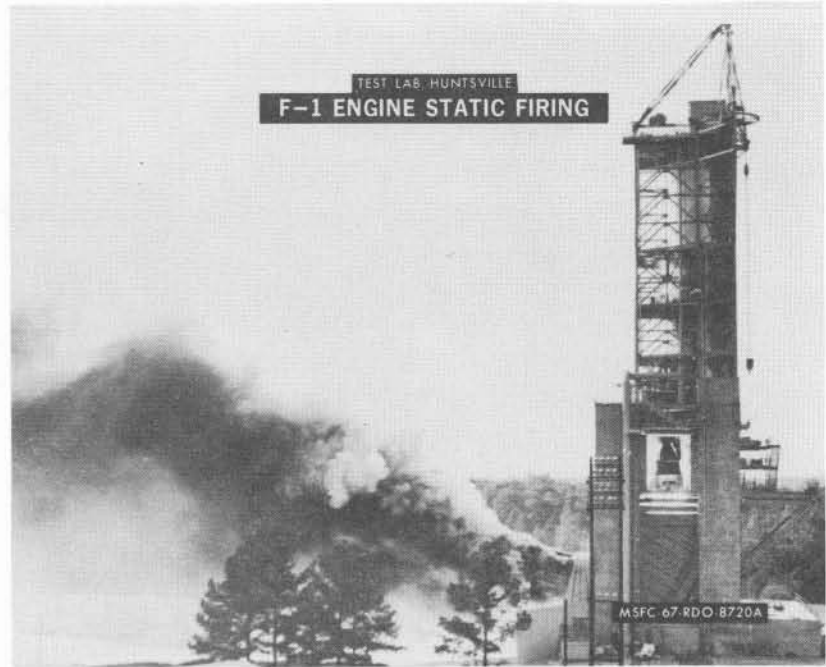
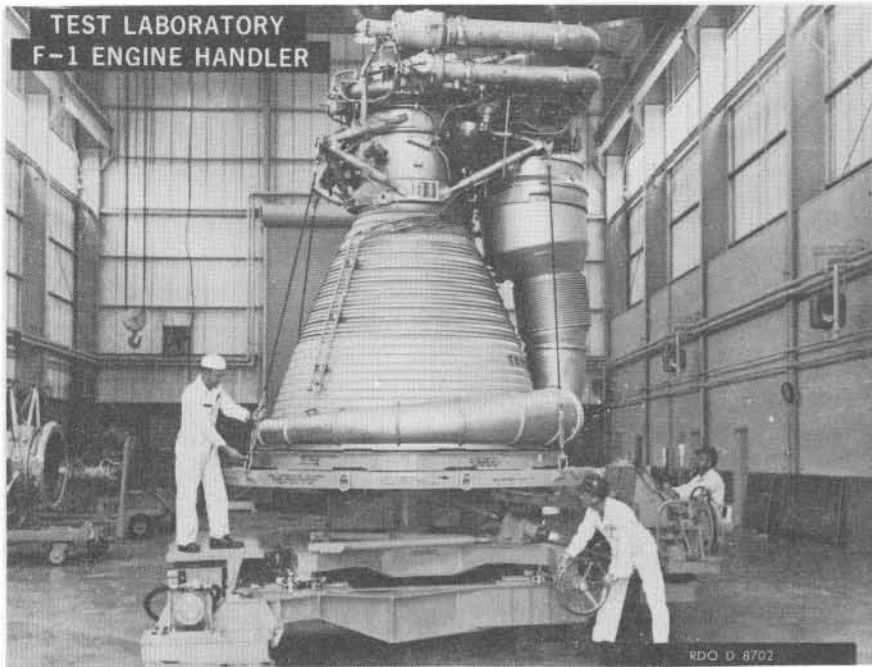


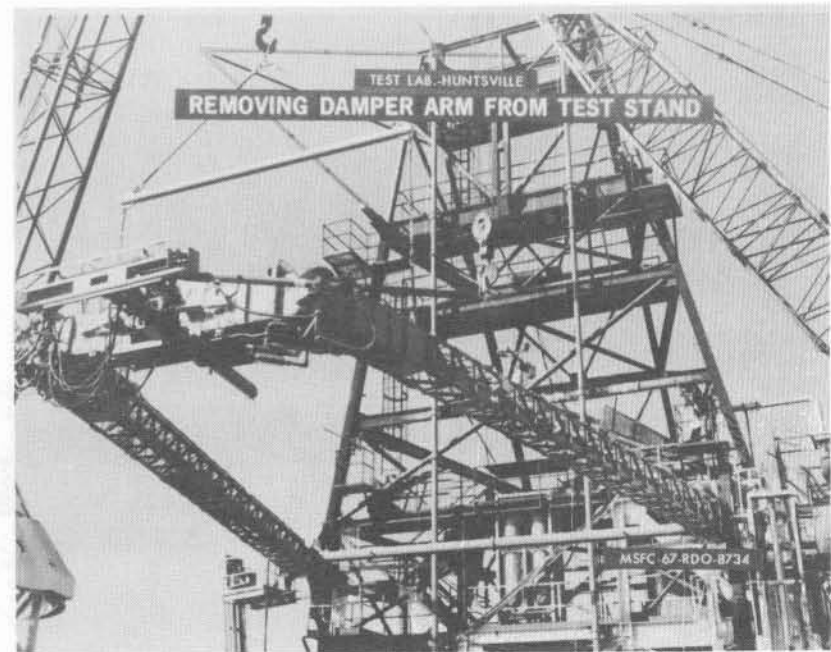
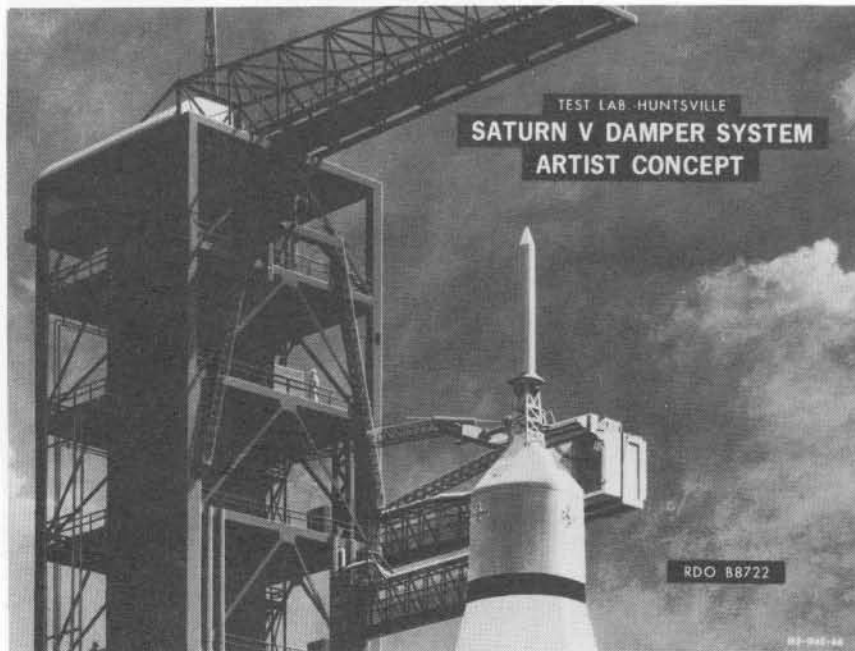
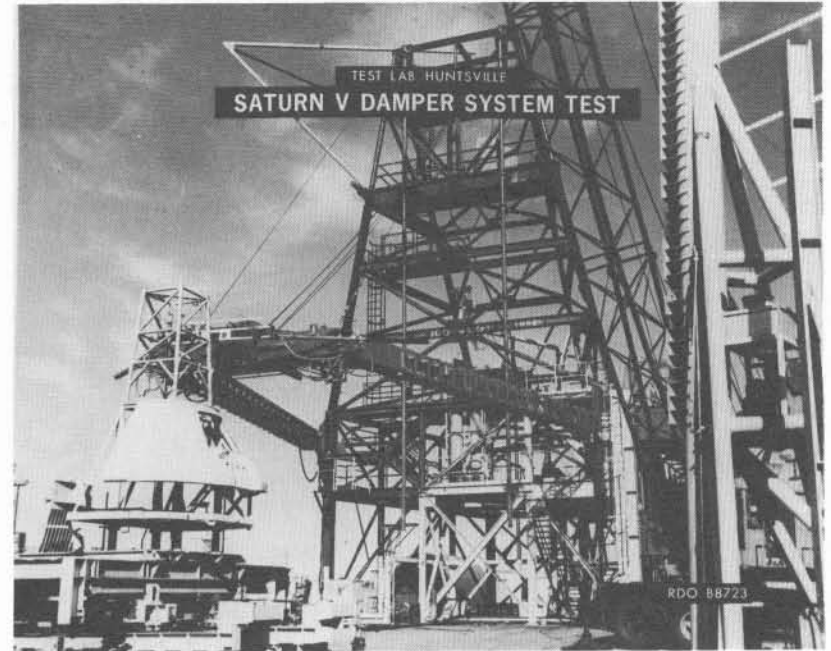
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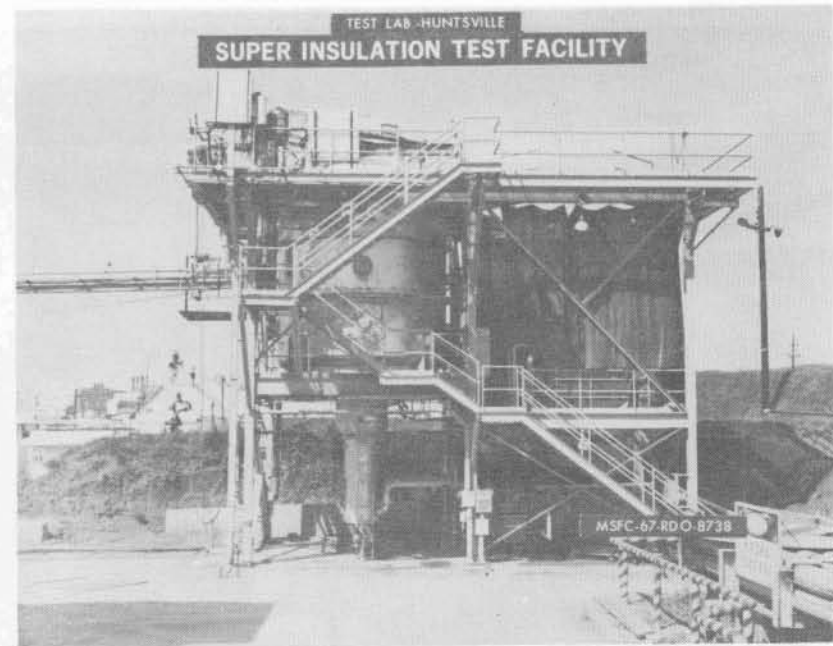
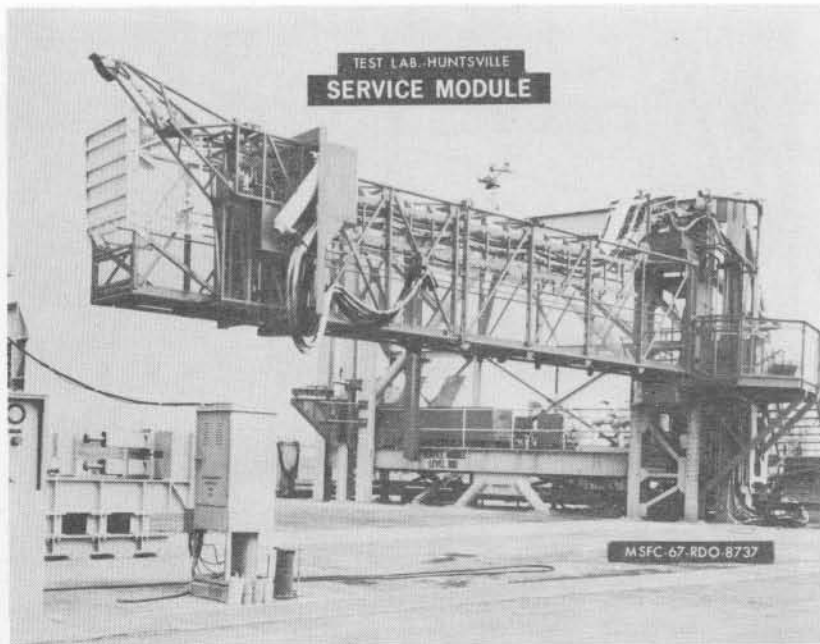
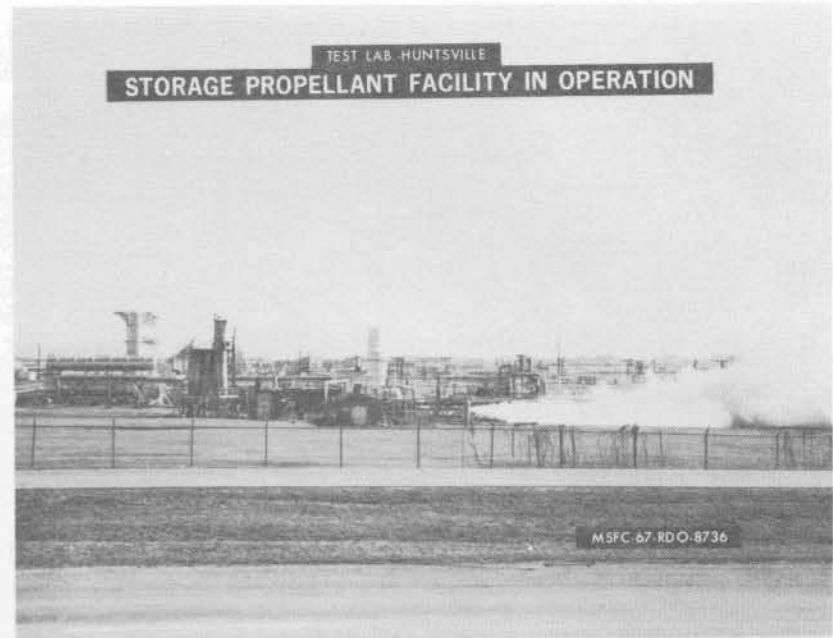


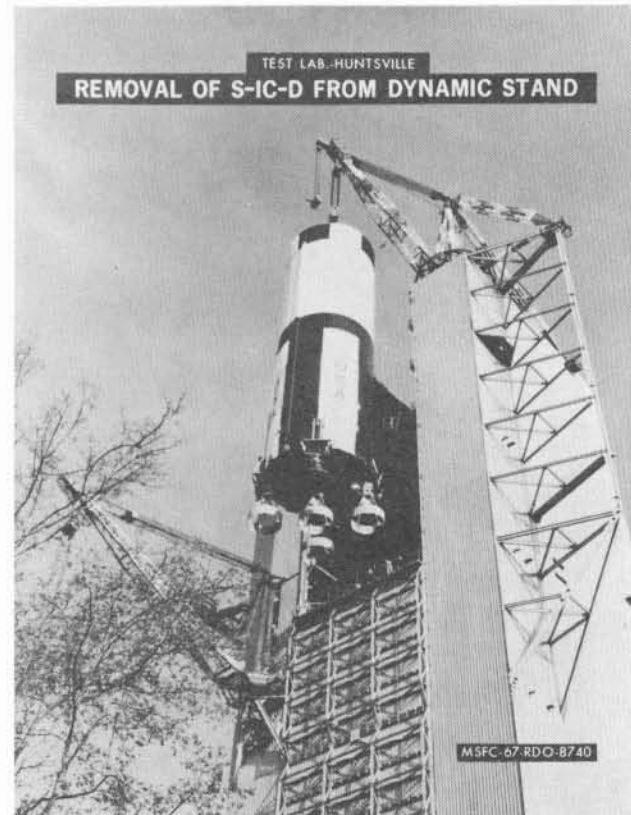
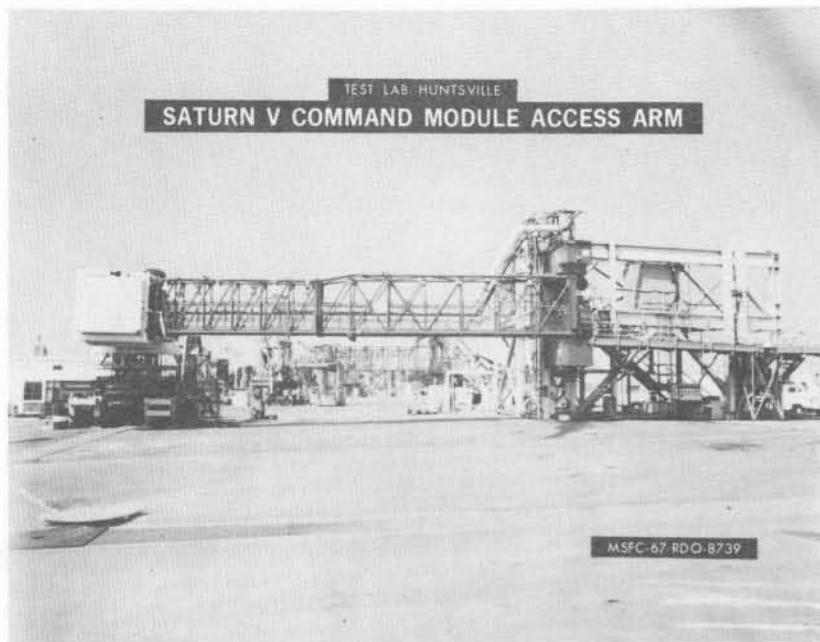












**TEST LABORATORY-HUNTSVILLE  
LOW GRAVITY FACILITY**

SATURN V DYNAMIC TEST STAND

ZERO GRAVITY EXPERIMENTAL PACKAGE

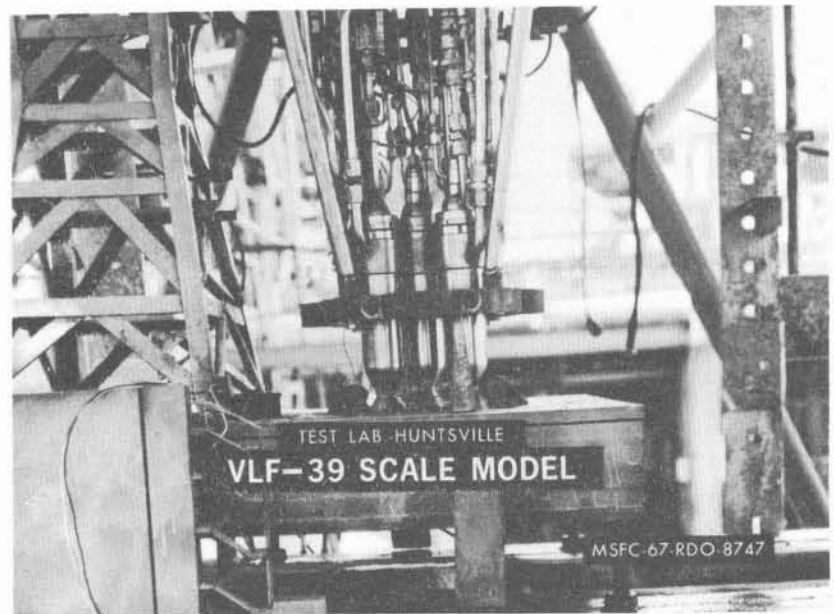
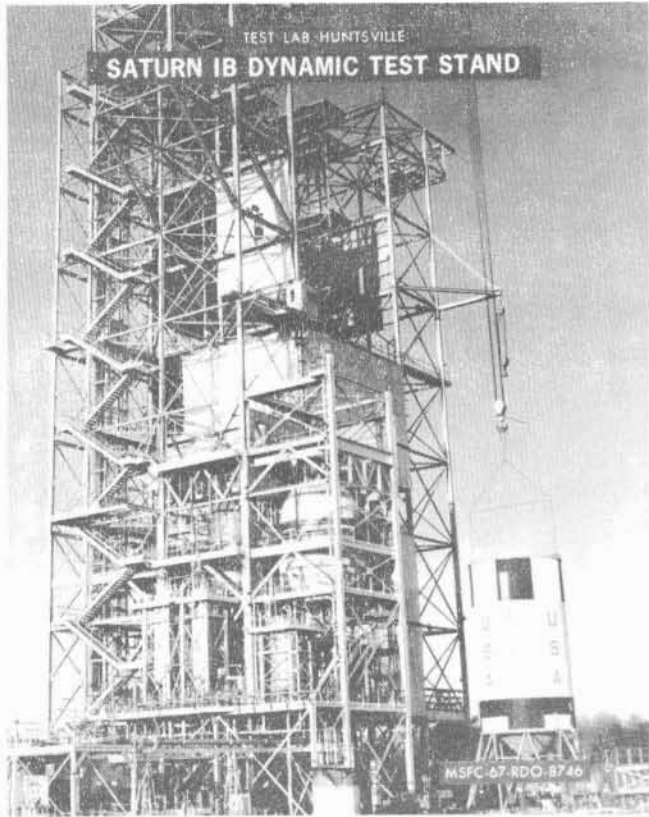
DNAC SHIELD

CATCH TUBE

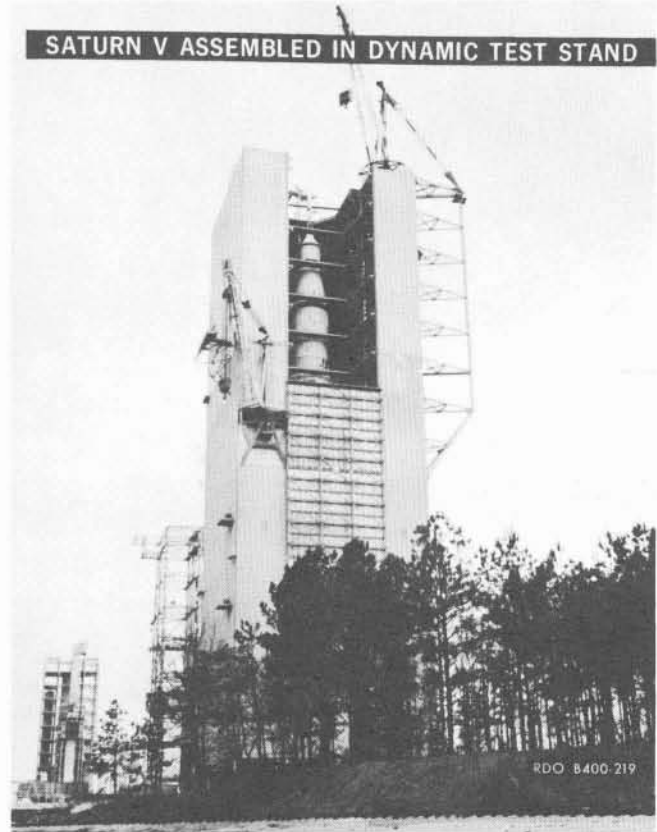
CAPABILITIES	
<b>PAYLOAD</b>	
PRESENT	450 lbs.
FUTURE	1000 lbs.
<b>LOW GRAVITY TEST RANGE</b>	
MINIMUM	$10^{-2} g$
MAXIMUM	$4 \times 10^{-3} g$
DROP TIME (294")	4.135 sec.
TOTAL DROP WEIGHT	4000 lbs.
MAXIMUM TEST PACKAGE	3' dia. x 3' high
DECELERATION	less than 25 g's
INSTRUMENTATION CHANNELS	6
NON-DESTRUCTIVE TESTING	
ZERO TURN-AROUND TIME	

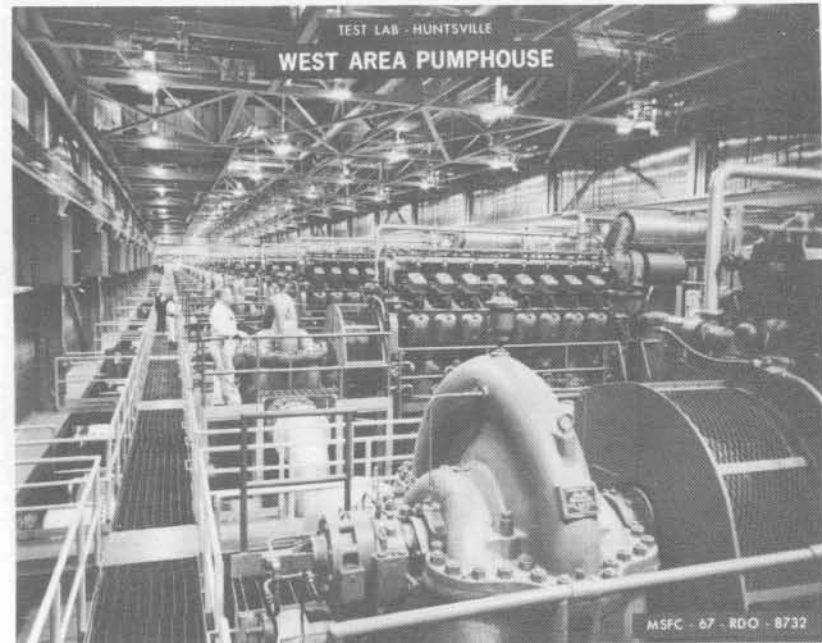
R-TEST - CI MAR 1966 RDO 00727A

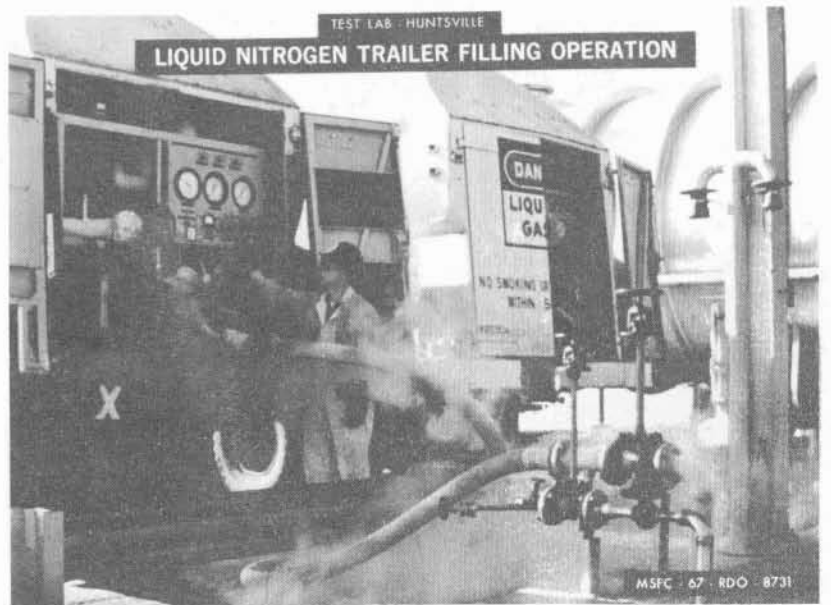
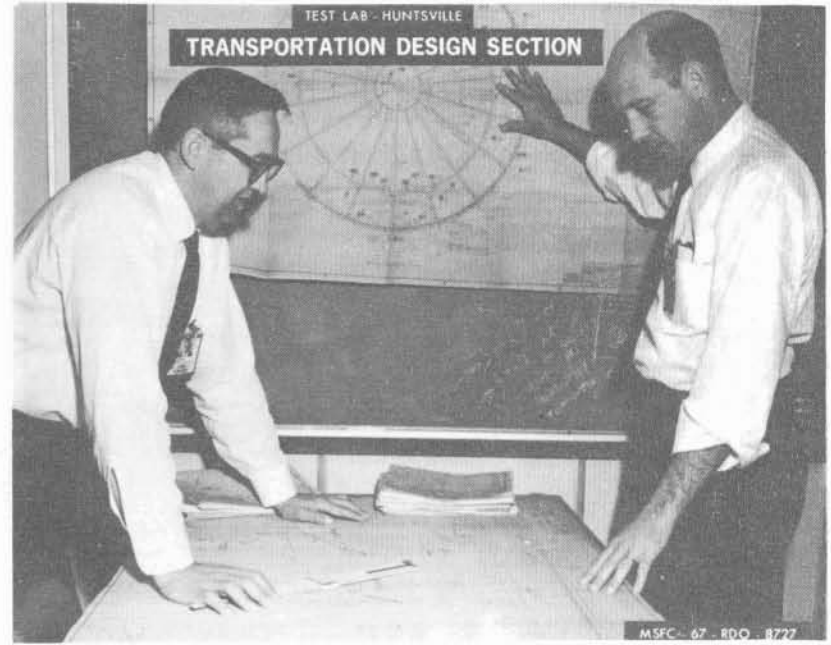
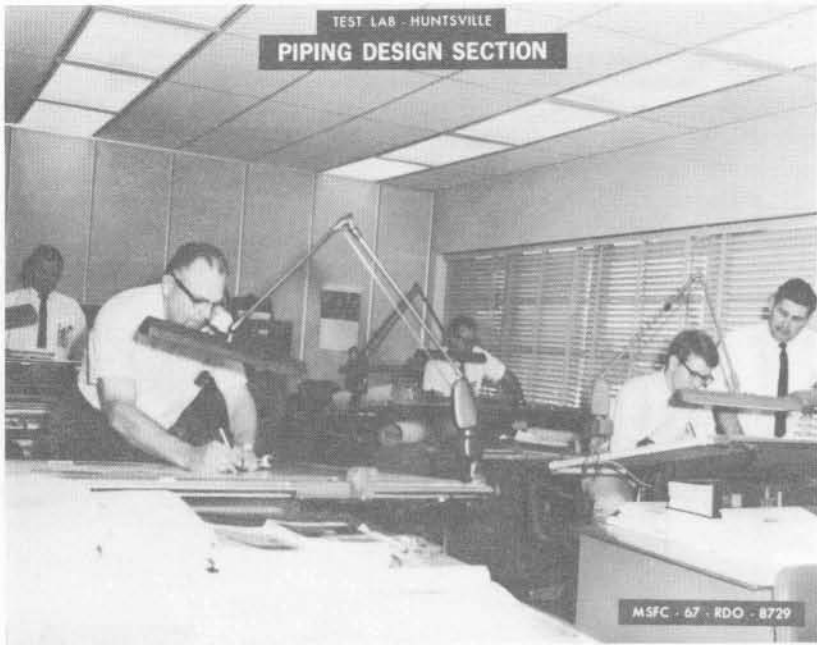


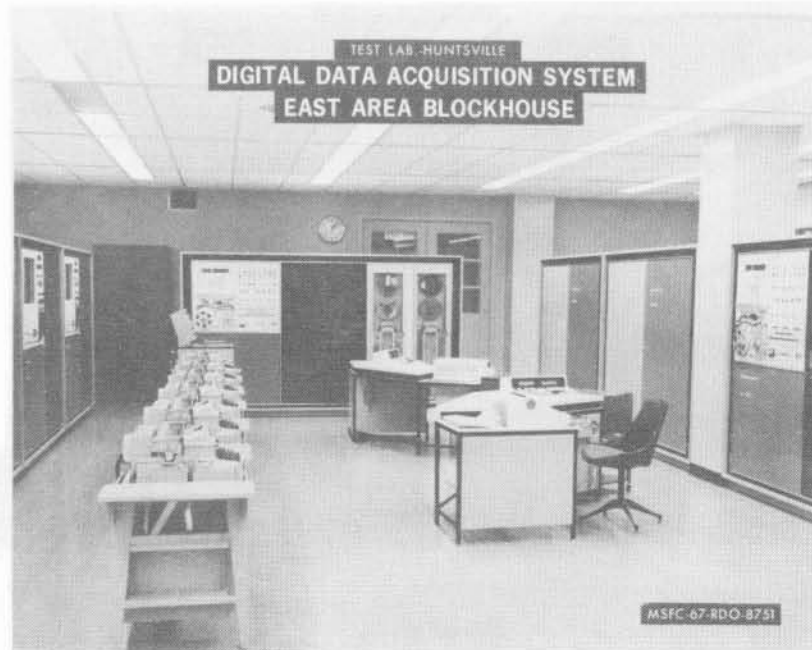
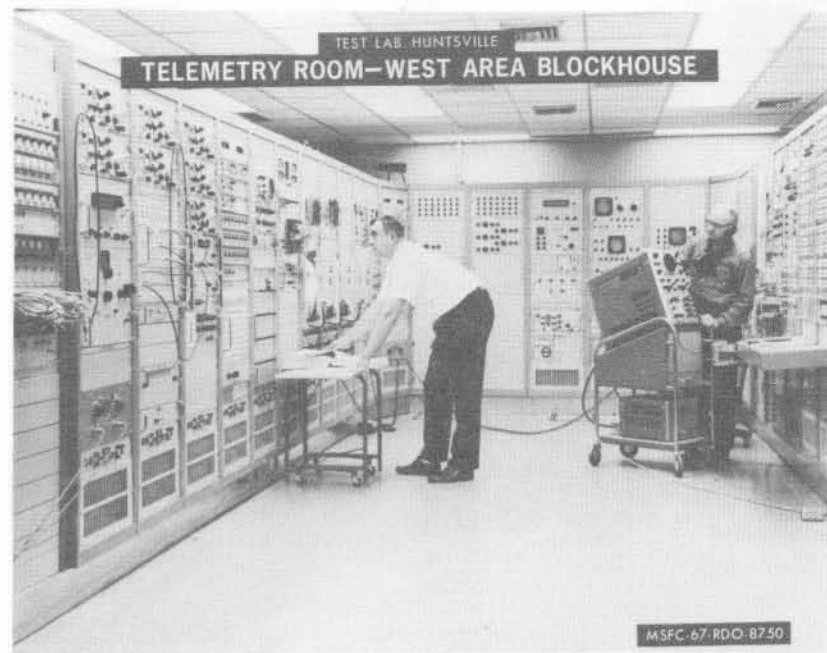
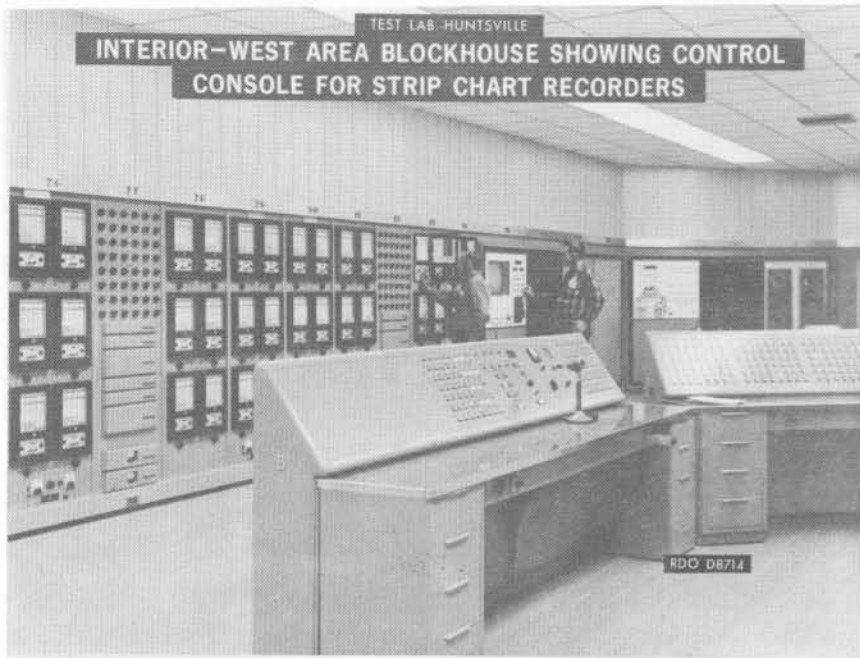


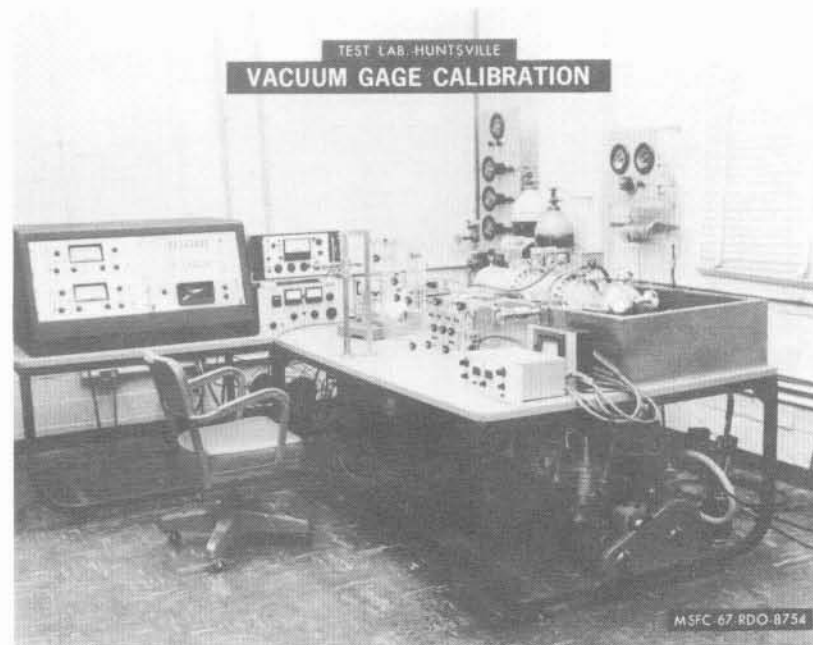
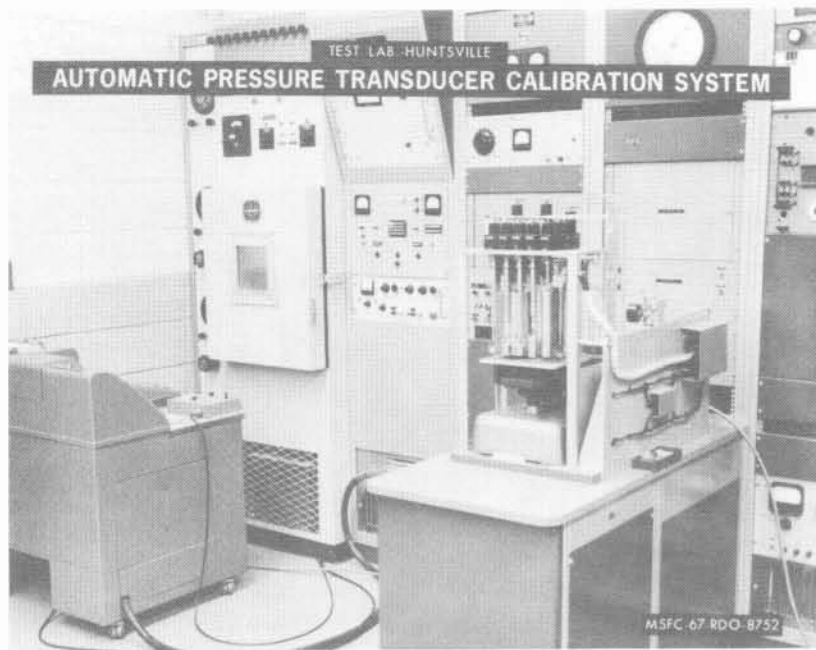




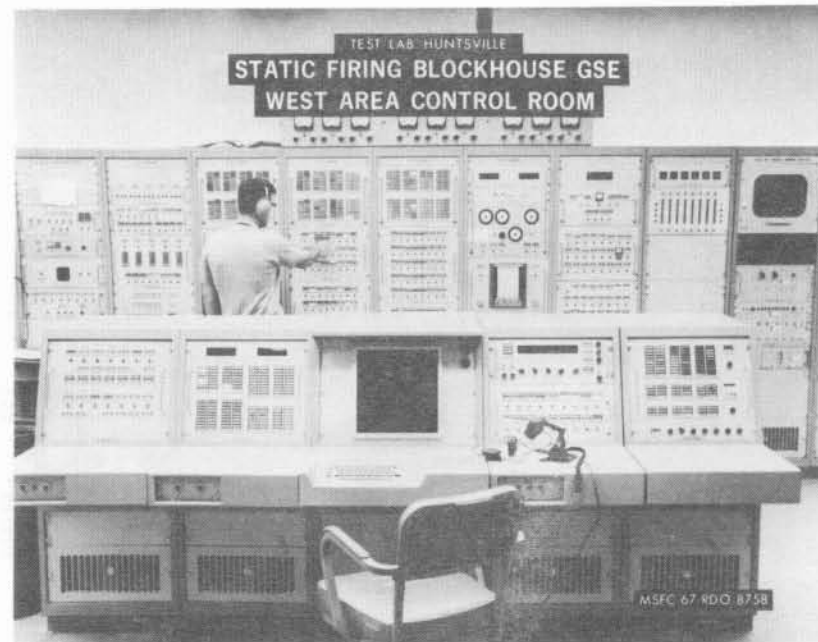
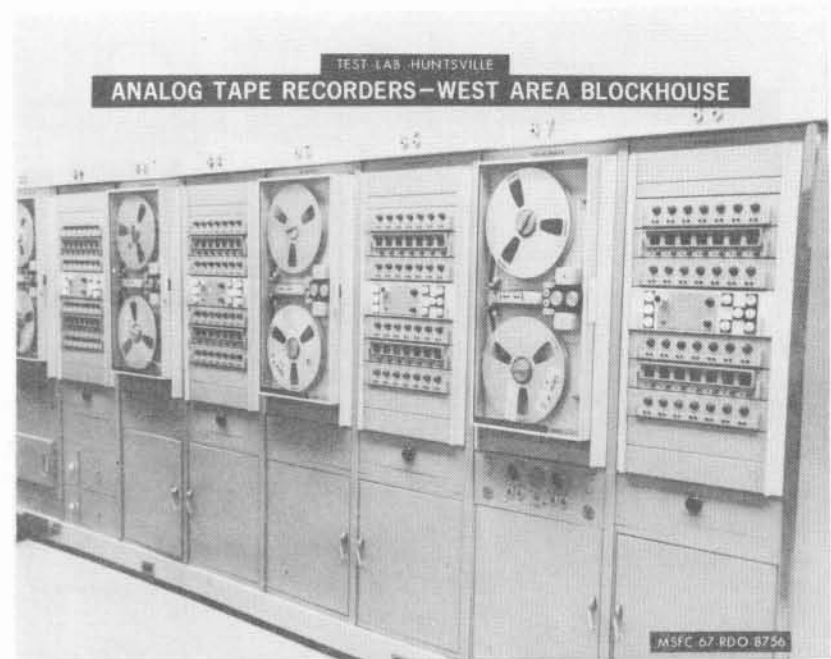




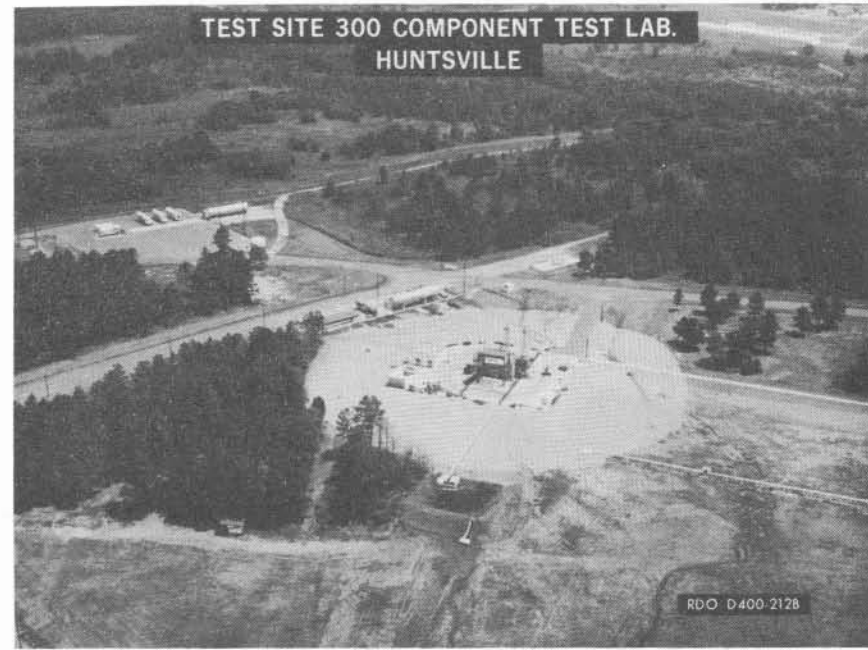










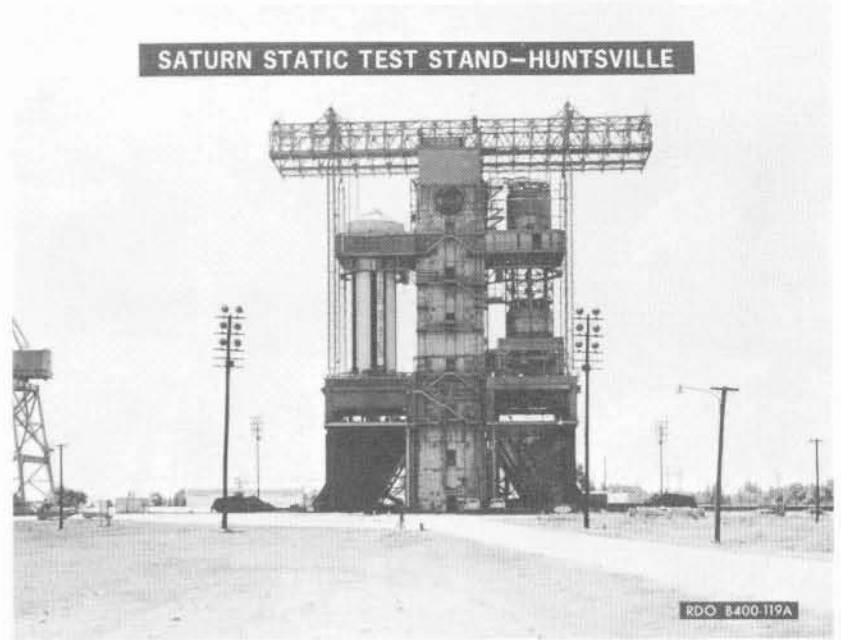


**S-IC DEVELOPMENT TEST  
STAND - HUNTSVILLE**



RDO 8400.94 G

**SATURN STATIC TEST STAND - HUNTSVILLE**



RDO 8400.119A

**S-IVB/J-2 TEST STAND  
HUNTSVILLE**



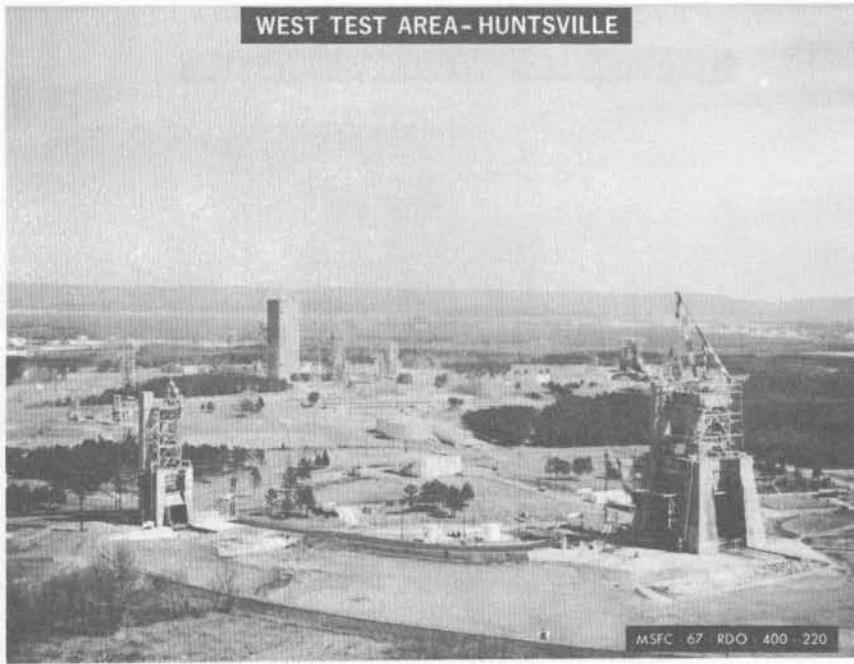
RDO 8445 I

**F-1 ENGINE SYSTEMS TEST  
STAND - HUNTSVILLE**



RDO 8400.95 G

**WEST TEST AREA - HUNTSVILLE**



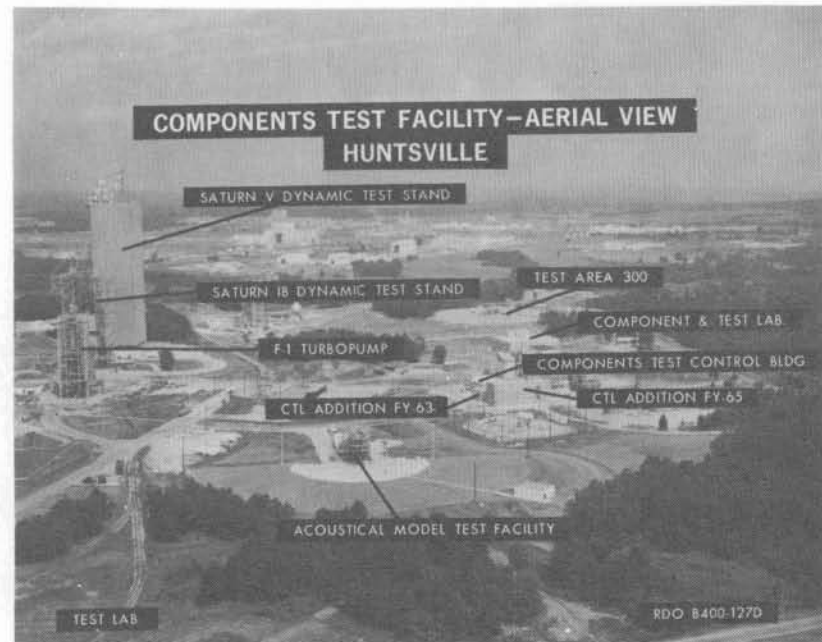
**EAST TEST AREA - HUNTSVILLE**



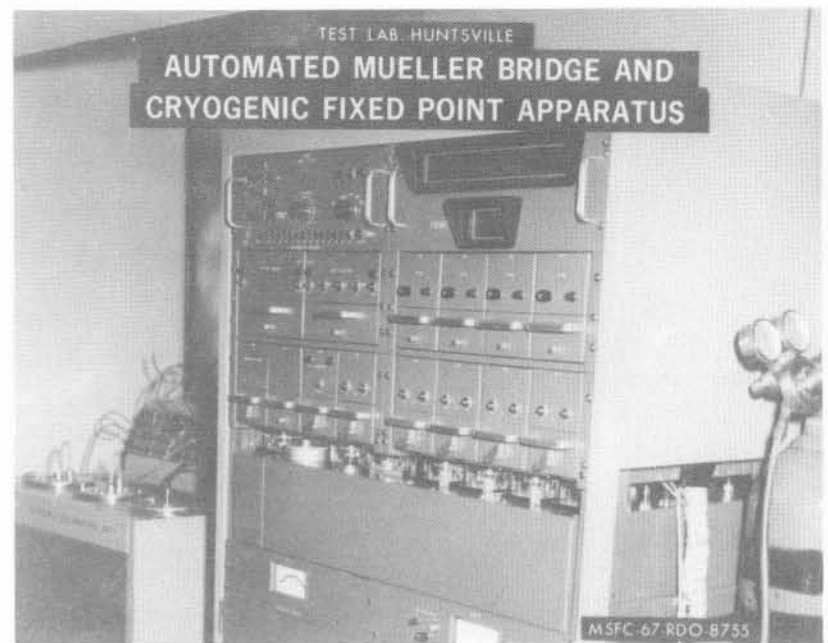
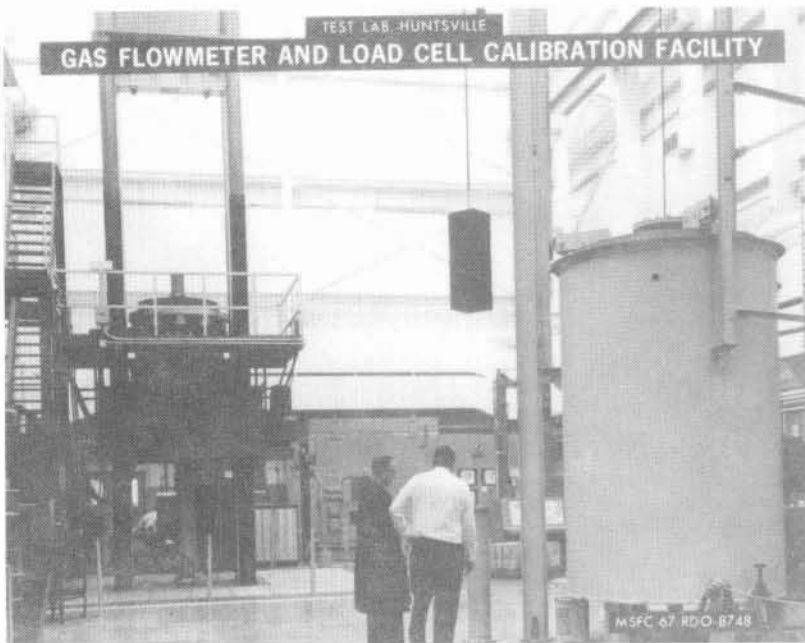
**SATURN DYNAMIC TEST STANDS - HUNTSVILLE**



**COMPONENTS TEST FACILITY - AERIAL VIEW  
HUNTSVILLE**







TEST LABORATORY-HUNTSVILLE

**LOW GRAVITY FACILITY**

SACON V CERAMIC TEST STARR

LOW GRAVITY EXPERIMENTAL PACKAGE

DRAG SHIELD

GREEN TUBE

CAPABILITIES	
PRESENT	450 lbs.
FUTURE	1000 lbs.
<b>LOW GRAVITY TEST RANGE</b>	
MINIMUM	10 <sup>-6</sup> g
MAXIMUM	6 x 10 <sup>-1</sup> g
DROP TIME (250°)	4.155 sec.
TOTAL DROP HEIGHT	6000 ft.
MAXIMUM TEST PACKAGE	2' dia. x 2' high
ACCELERATION	max. 1000 g's
TELEMETRY INSTRUMENTATION	20 channels
NON-DESTRUCTIVE TESTING	
ZERO TURN-AROUND TIME	

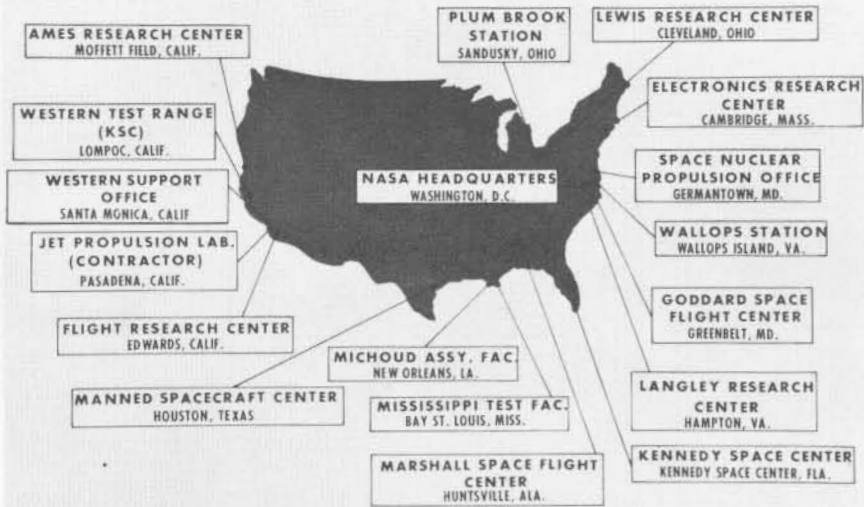
MS-67-10-64  
REV. A

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# NASA INSTALLATIONS

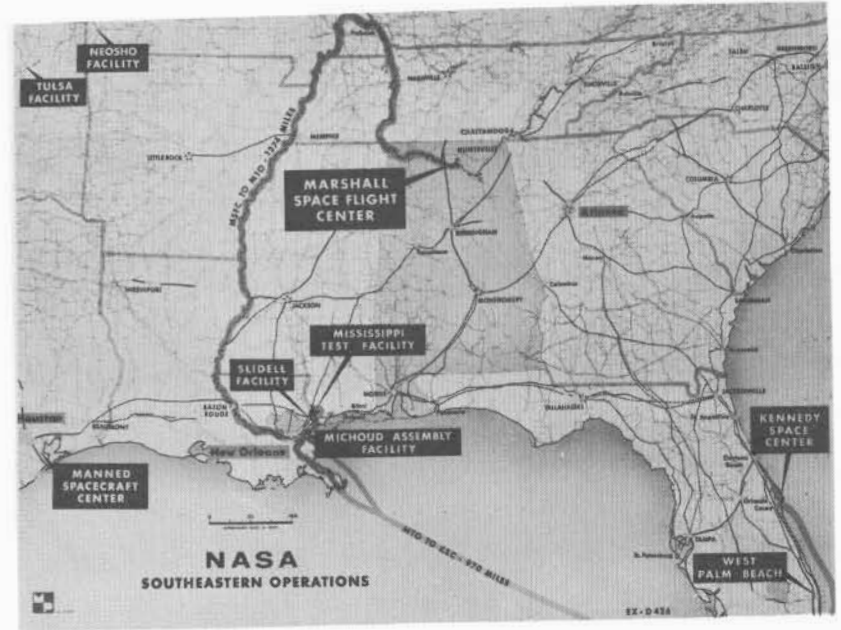


E-D A 419 F

# MARSHALL SPACE FLIGHT CENTER CAPITAL ASSETS

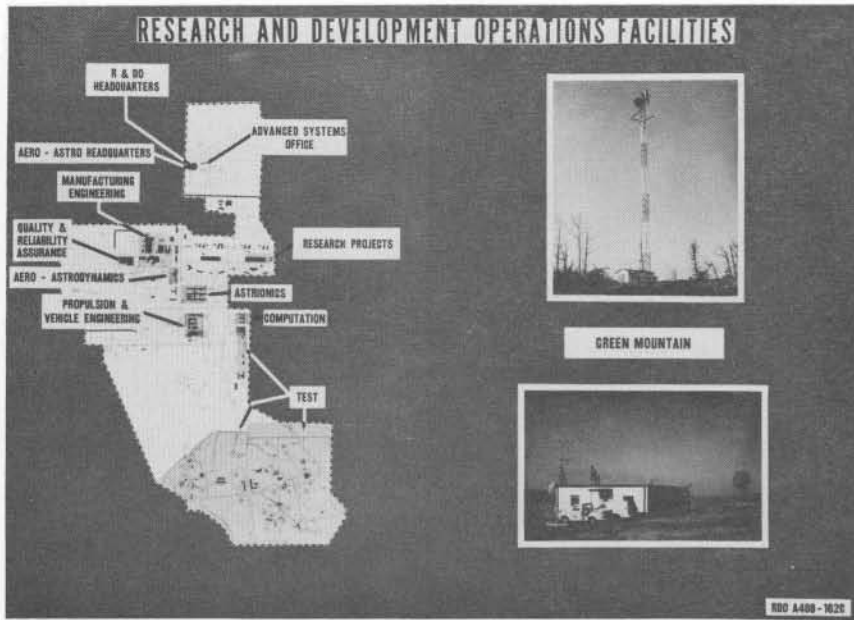


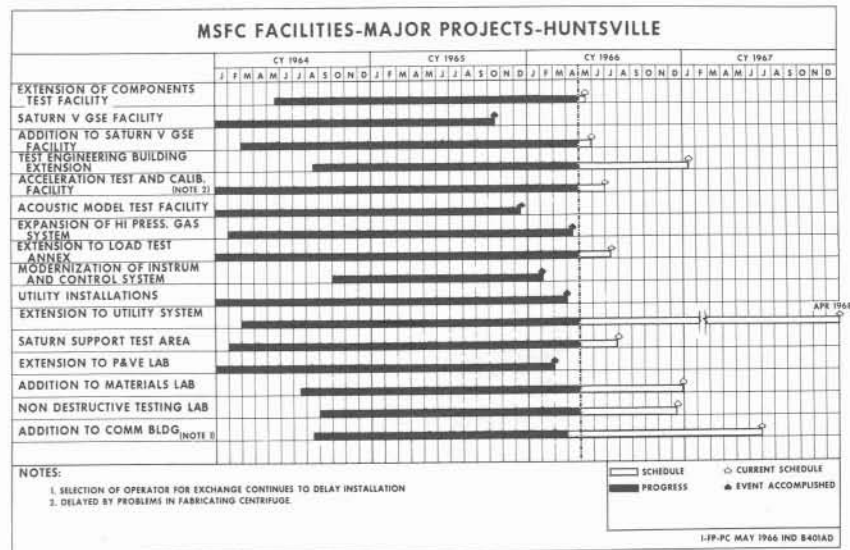
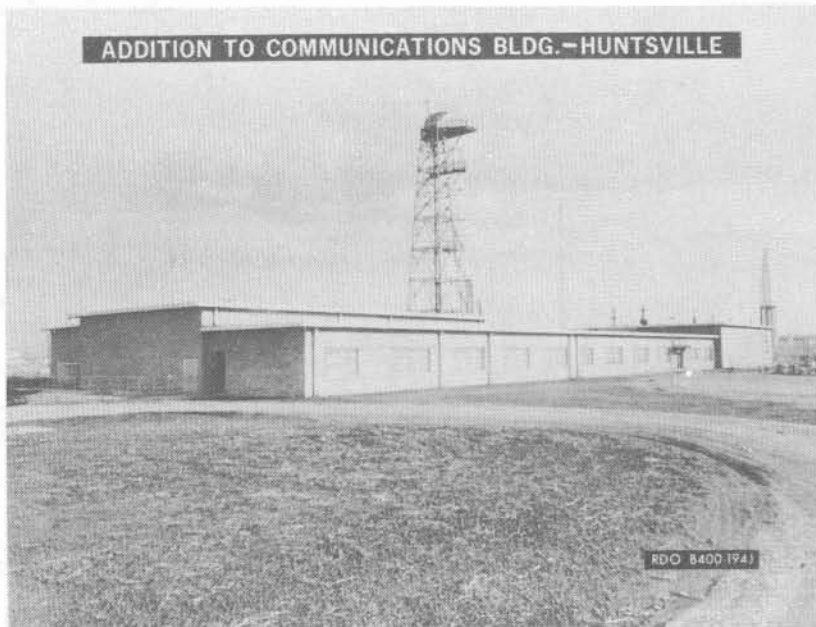
# MARSHALL SPACE FLIGHT CENTER PROGRAM FACILITIES

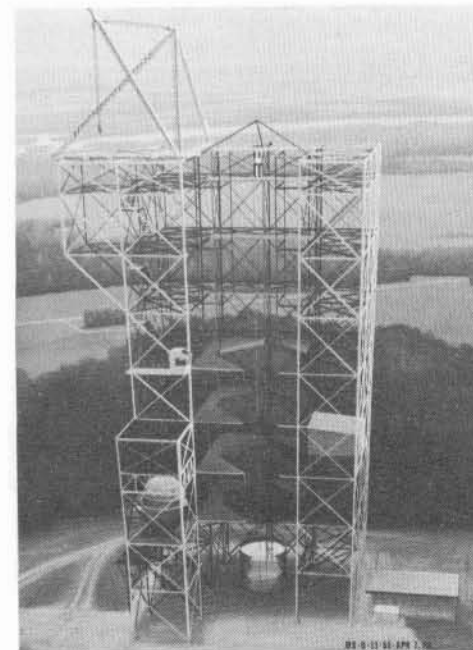
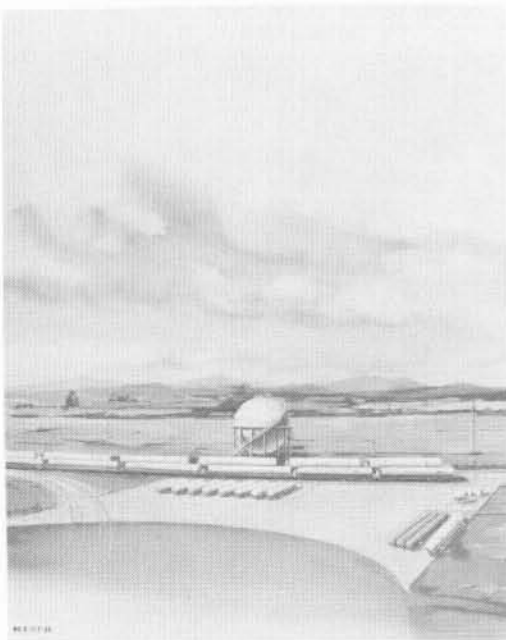
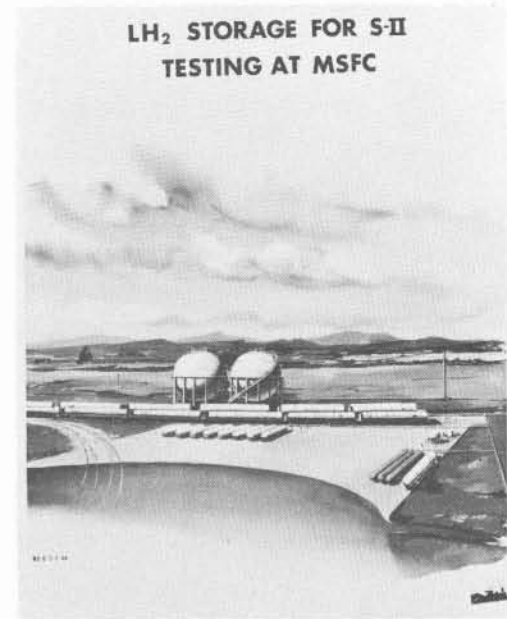
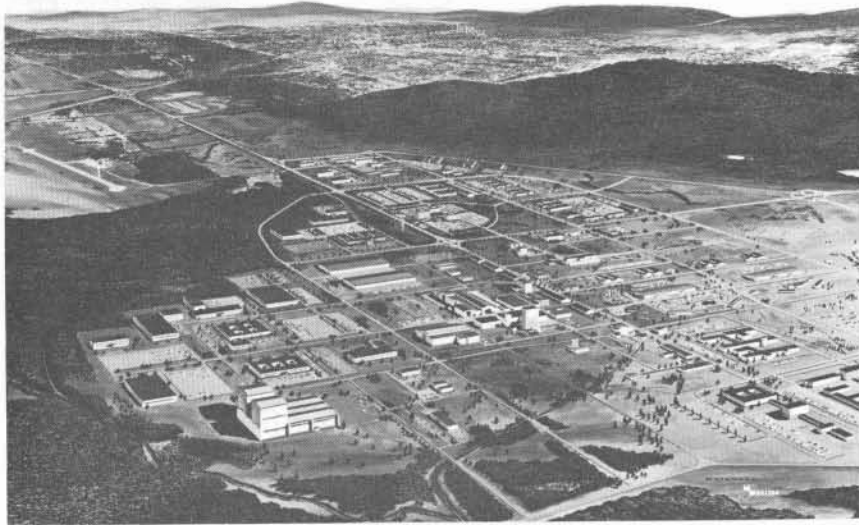




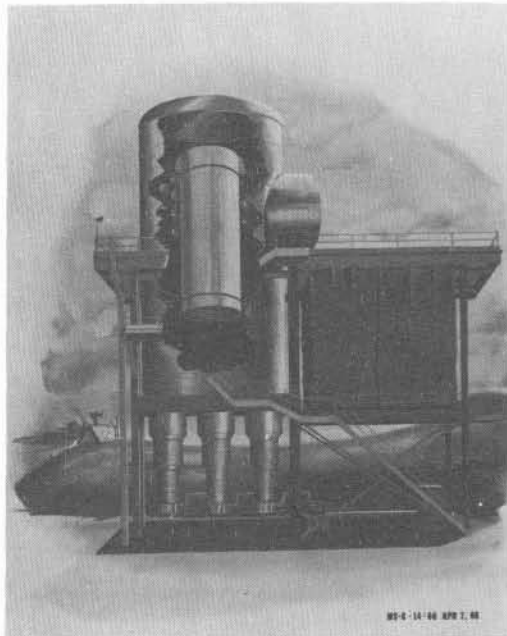
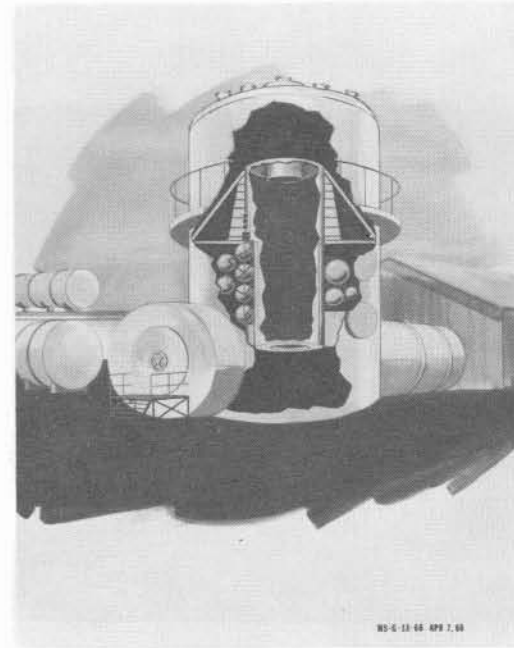
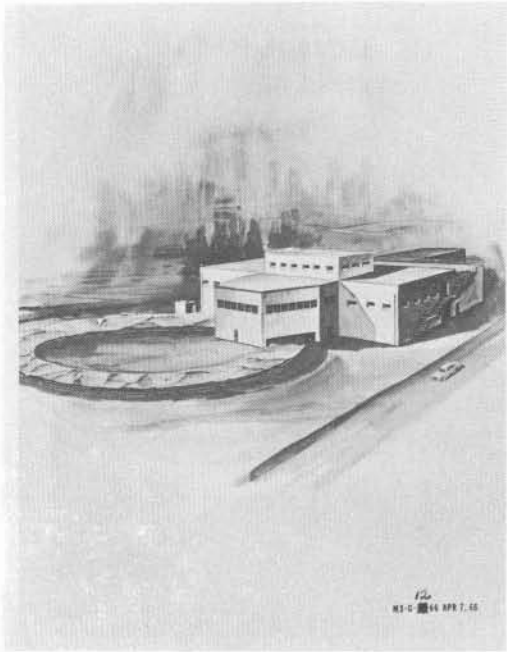




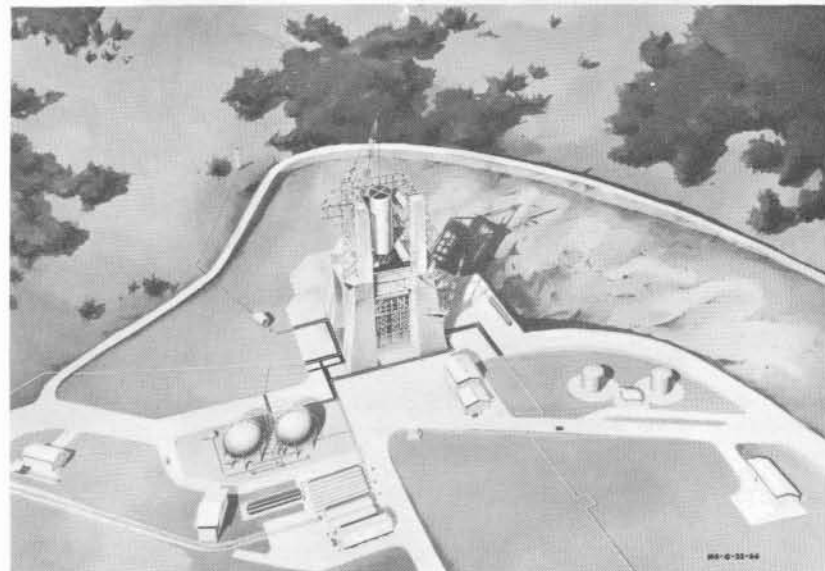






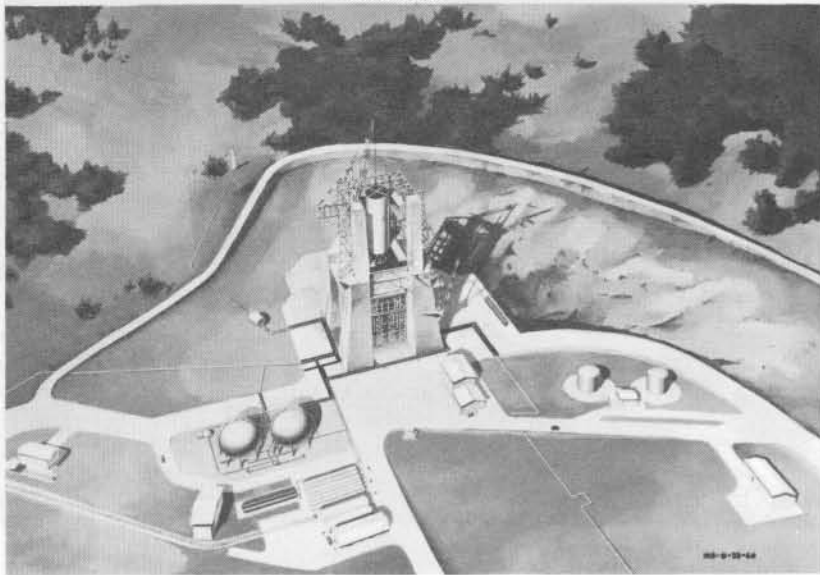


LH<sub>2</sub> UPPER STAGE COLD FLOW TEST FACILITY  
GENERAL VIEW

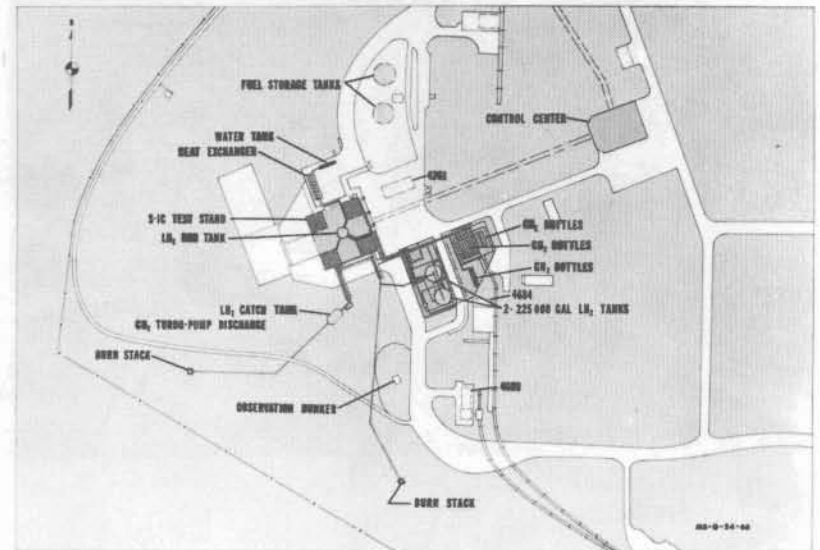




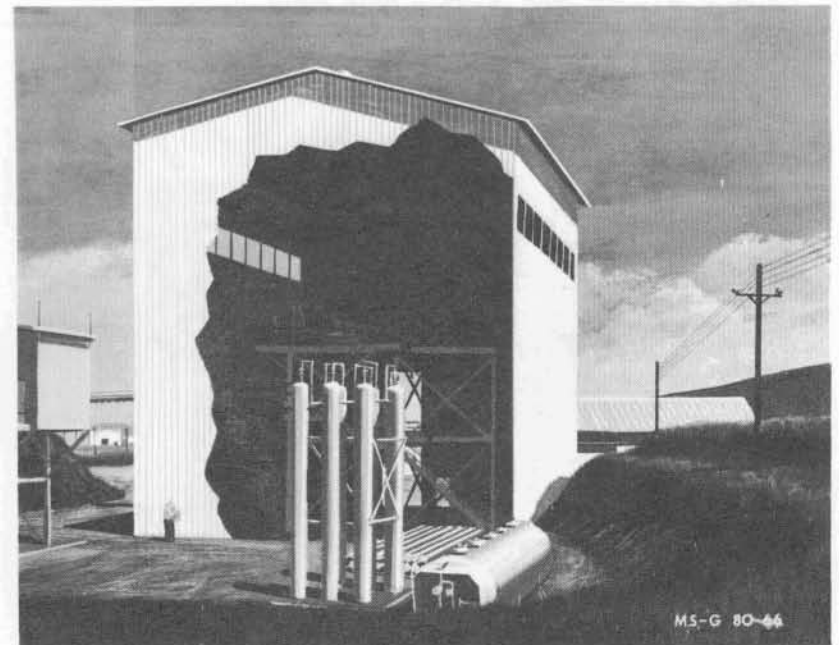
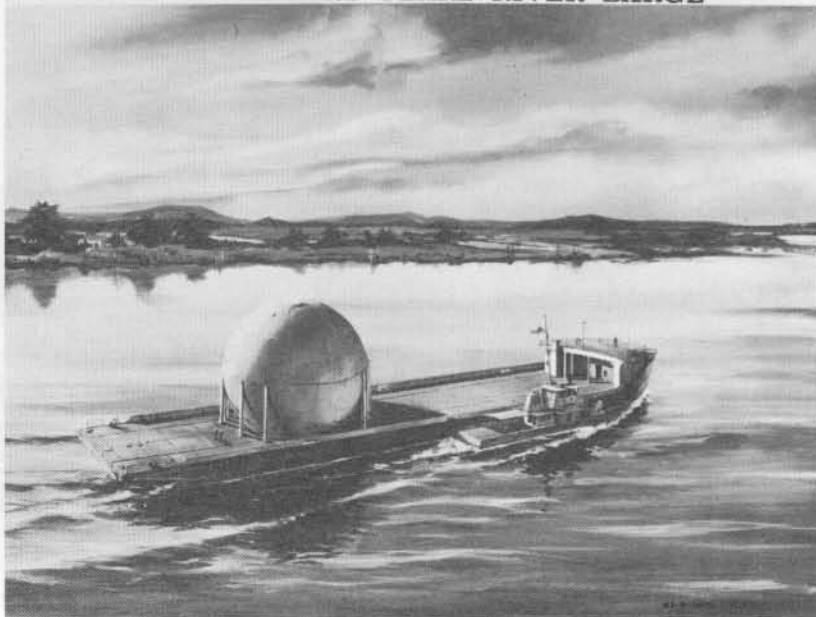
LH<sub>2</sub> UPPER STAGE COLD FLOW TEST FACILITY  
GENERAL VIEW

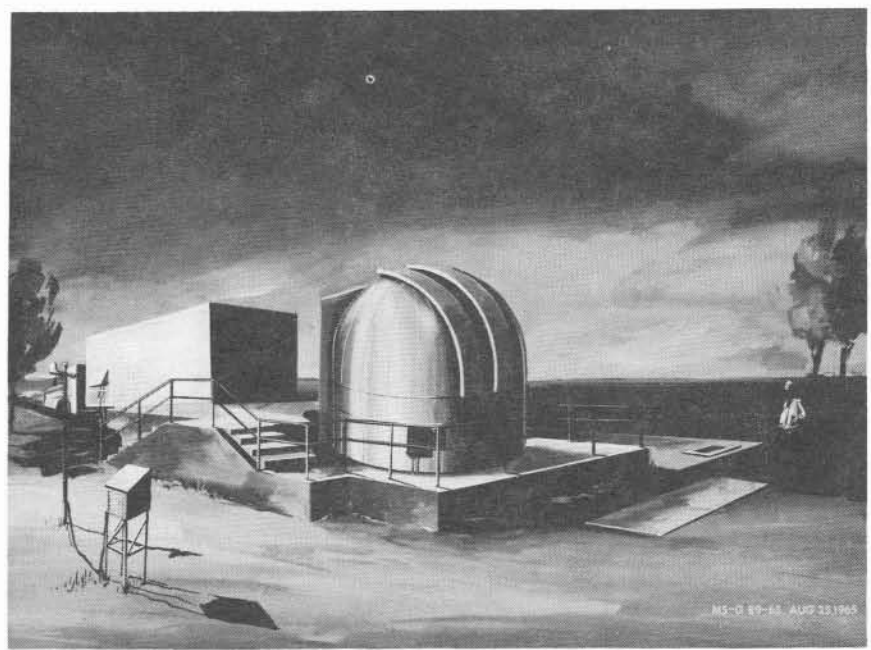
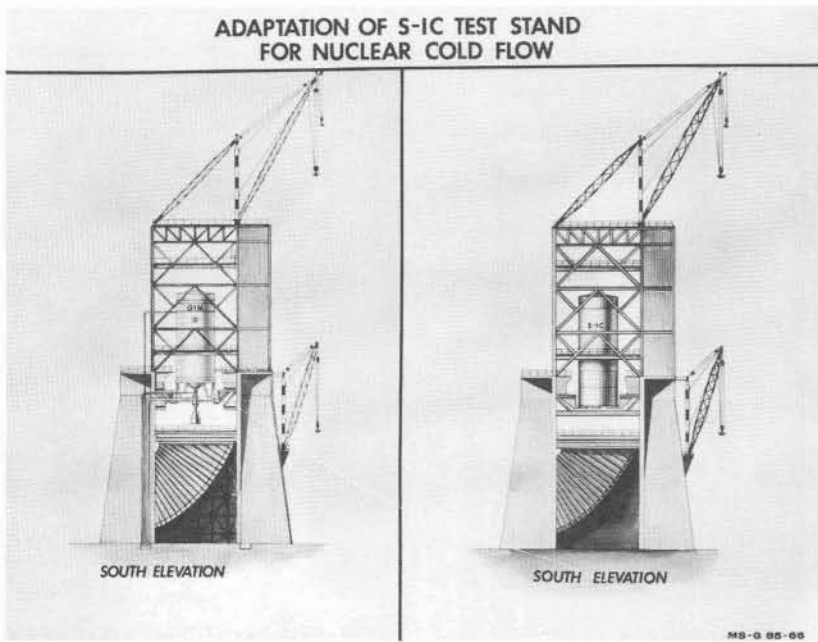
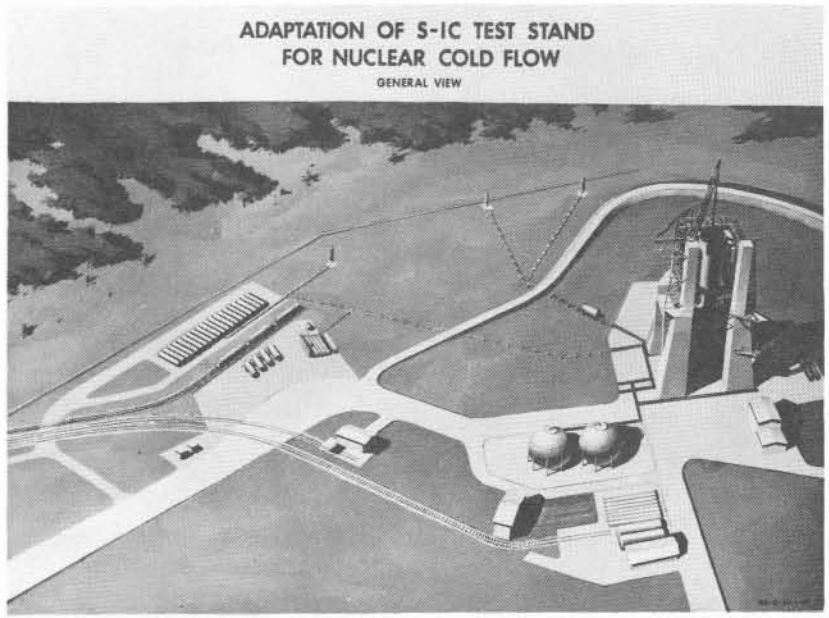
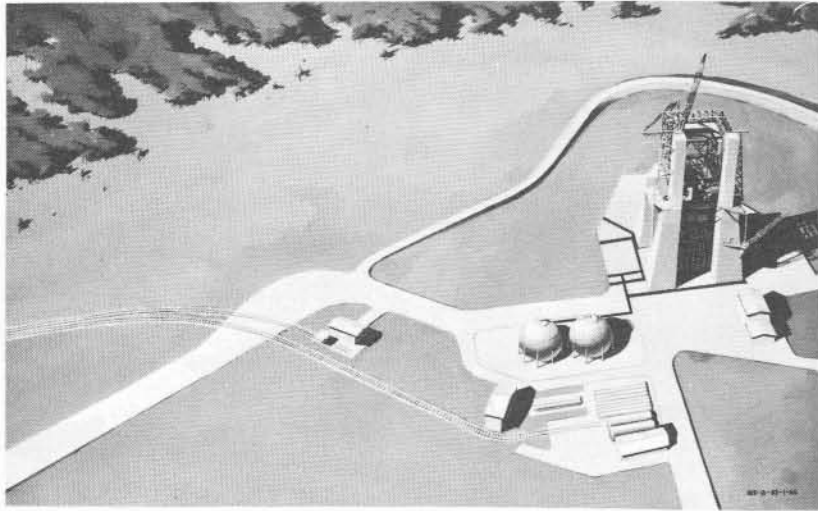


LH<sub>2</sub> UPPER STAGE COLD FLOW TEST FACILITY  
SITE PLAN



LOX TANK ABOARD PEARL RIVER BARGE







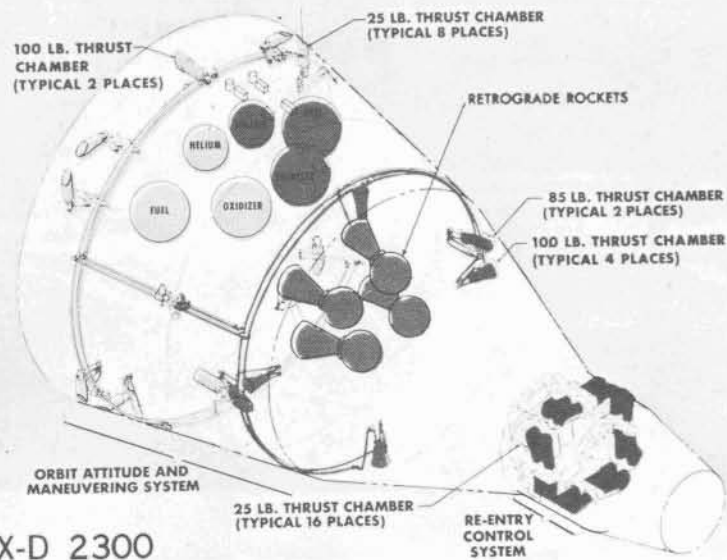
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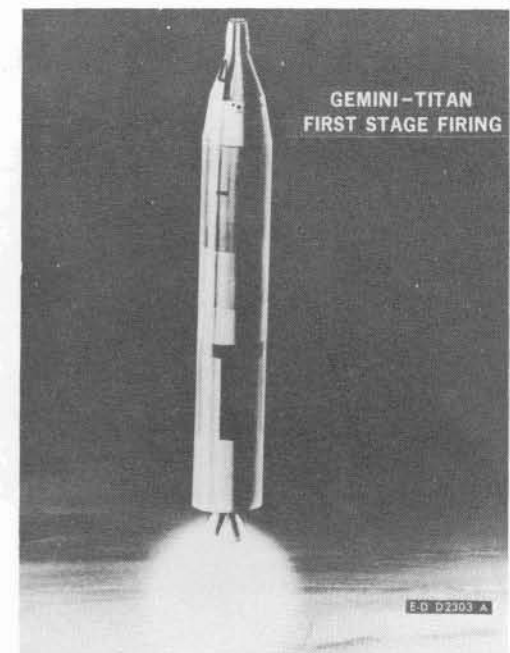
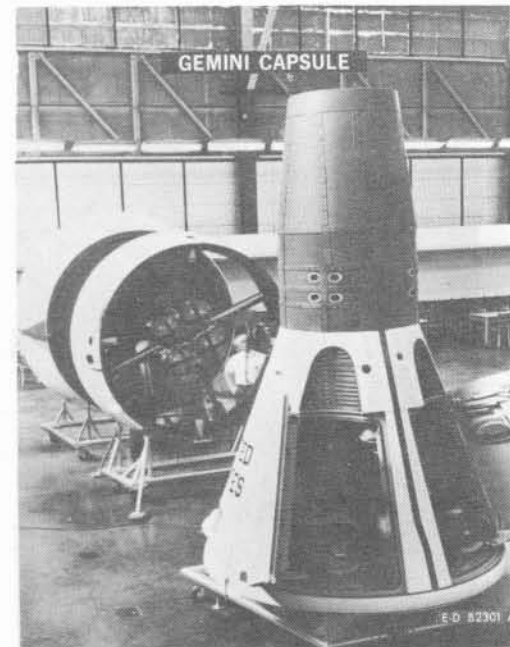


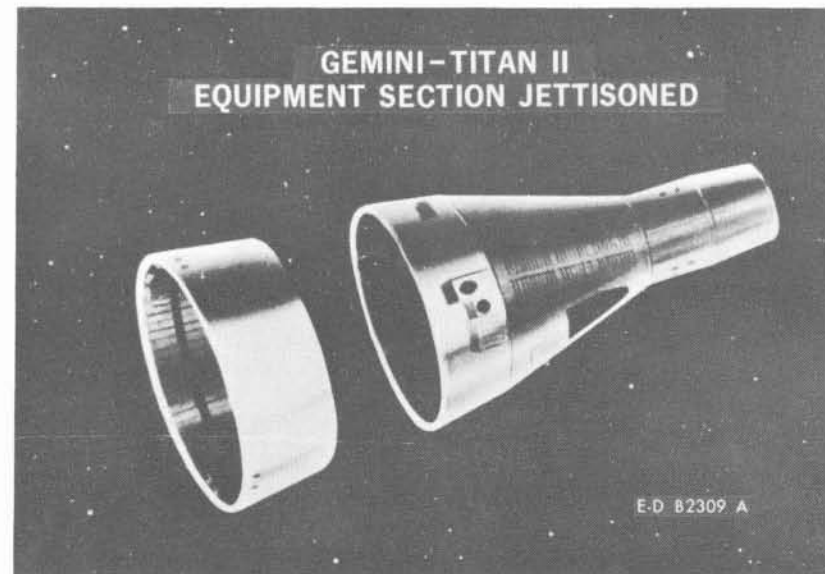
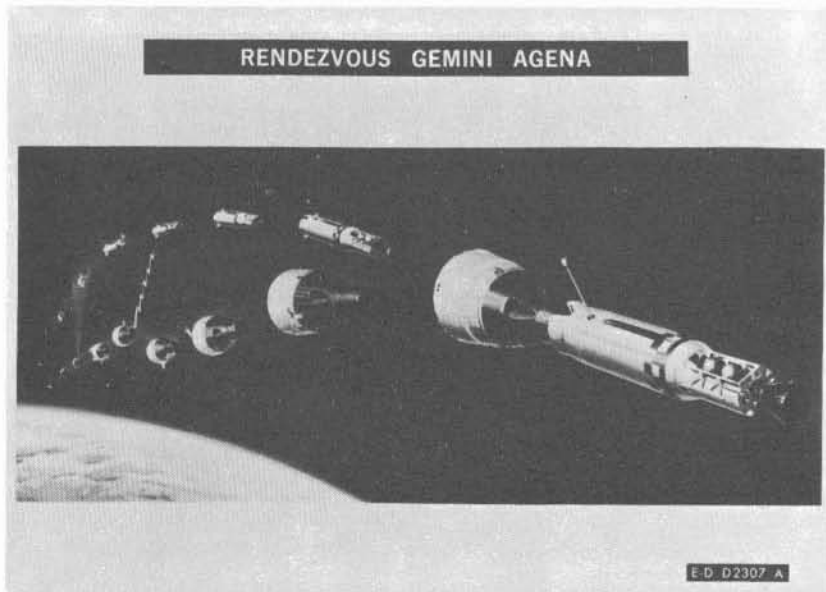
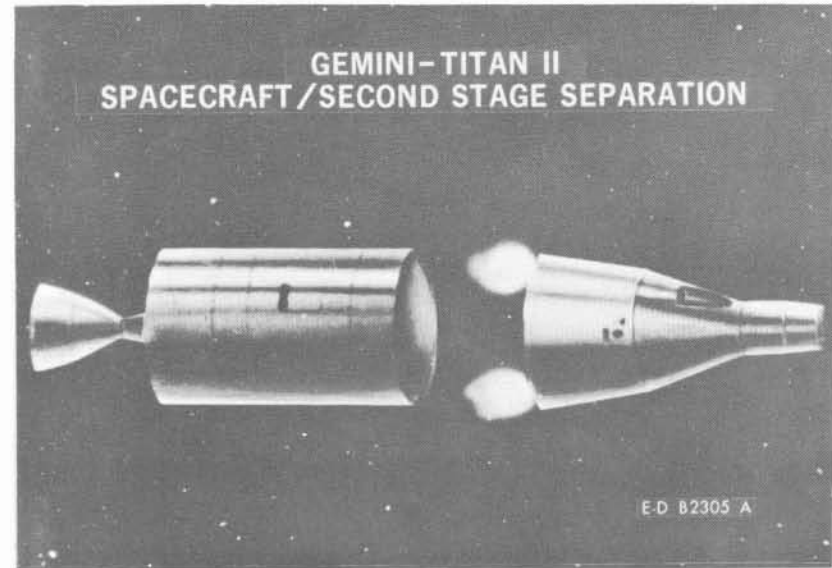
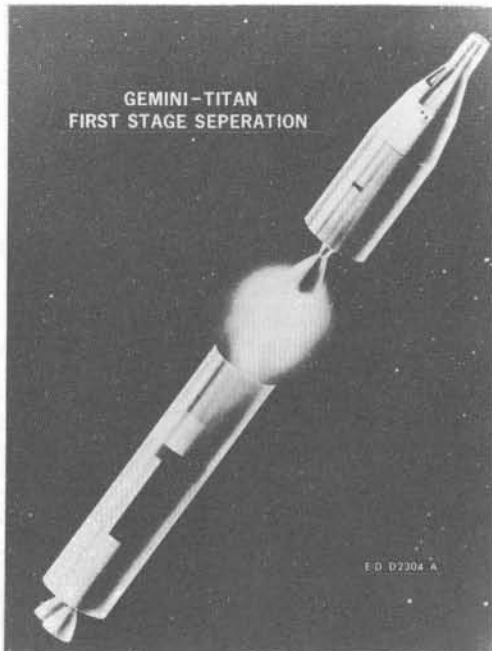
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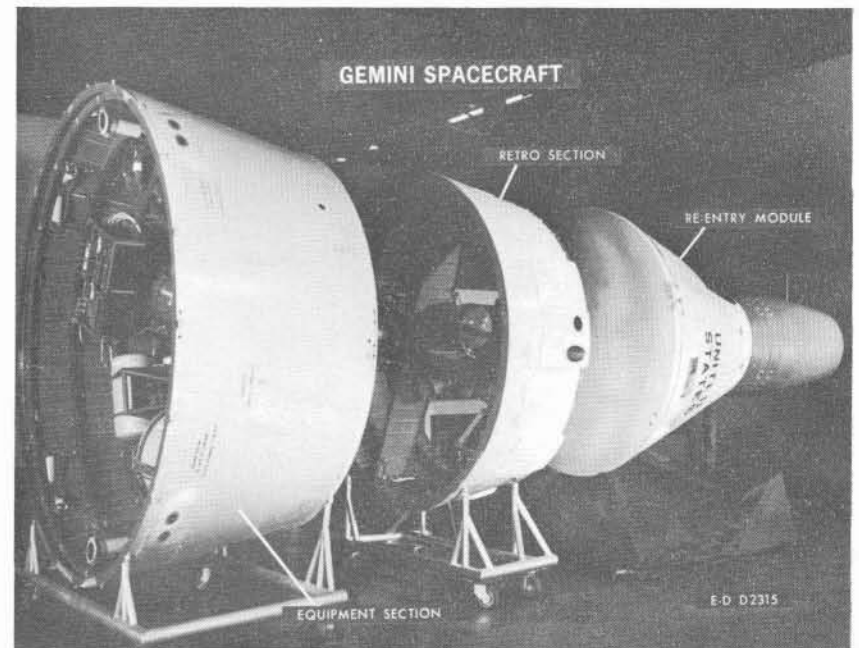
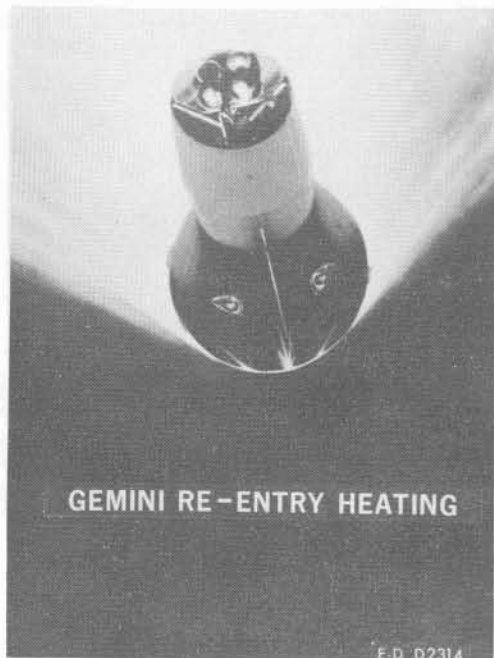
# GEMINI ON BOARD PROPULSION SYSTEMS

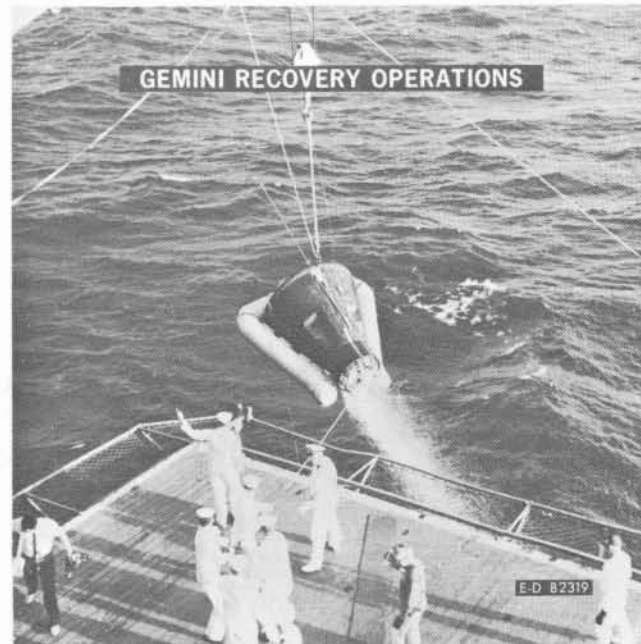
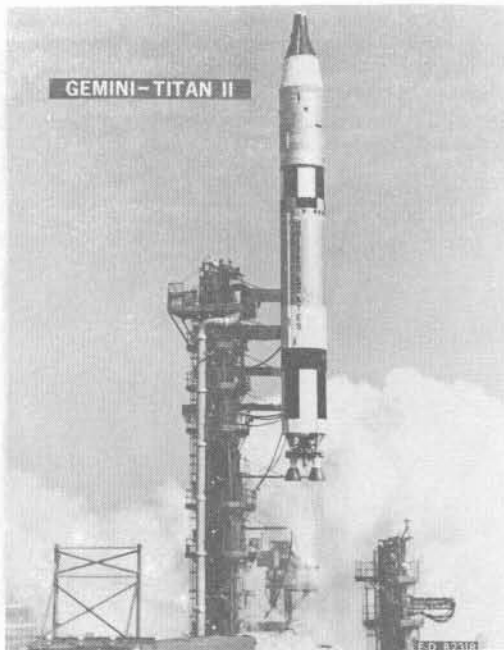


EX-D 2300

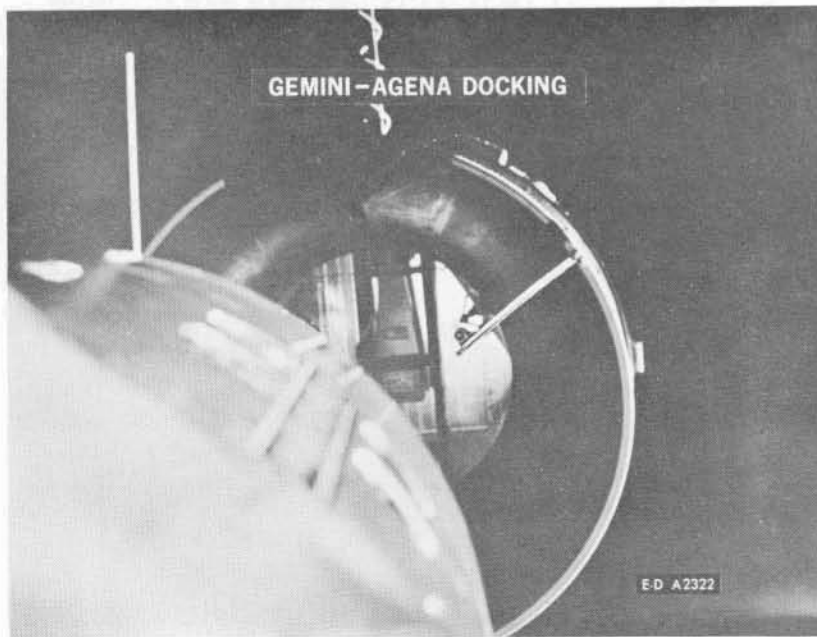
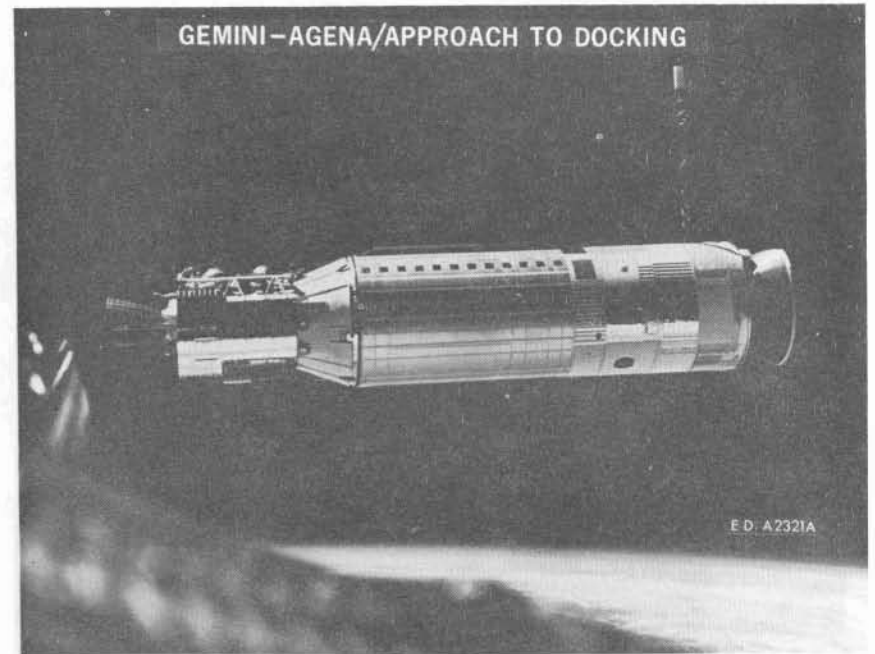
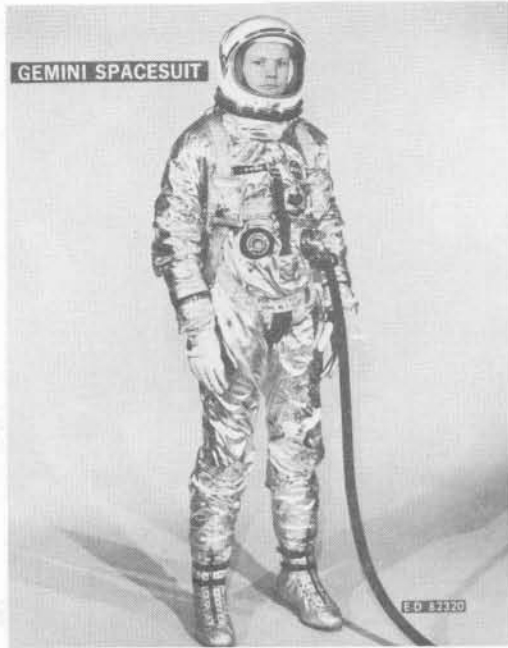


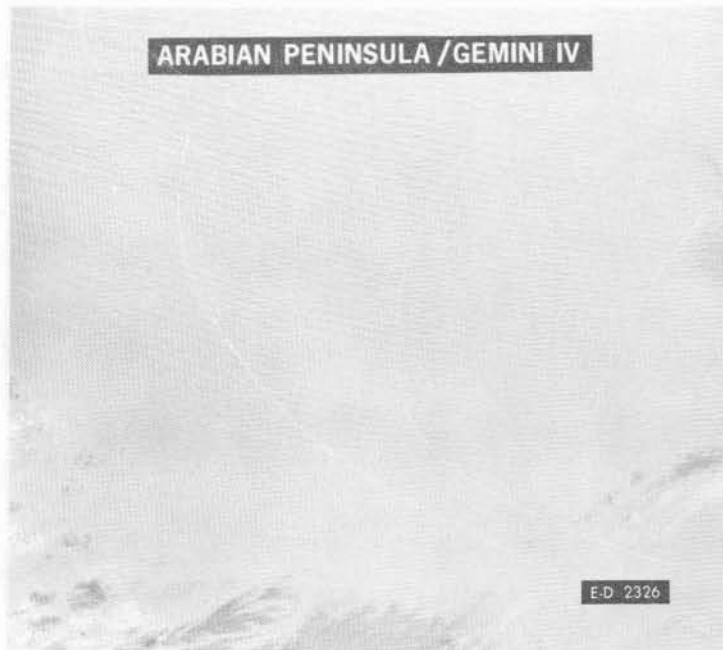
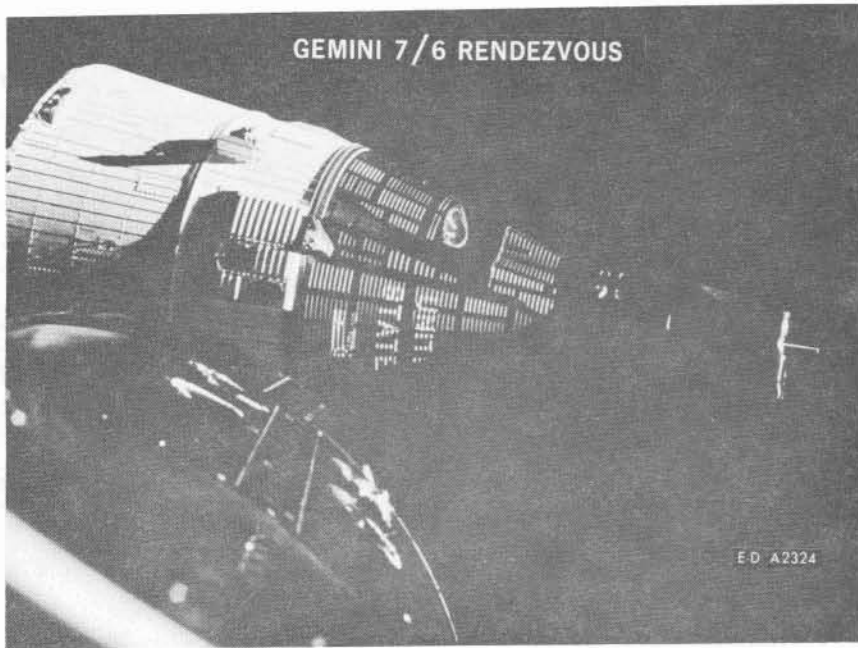


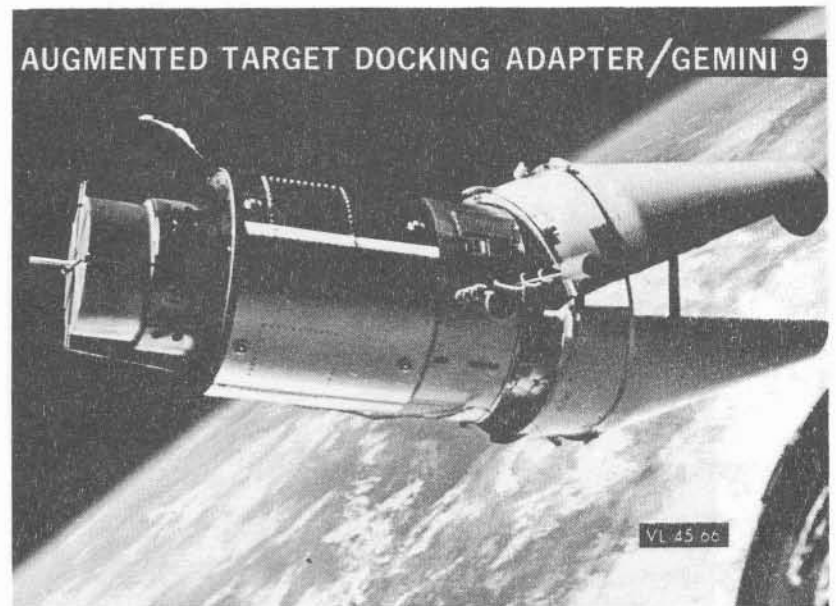
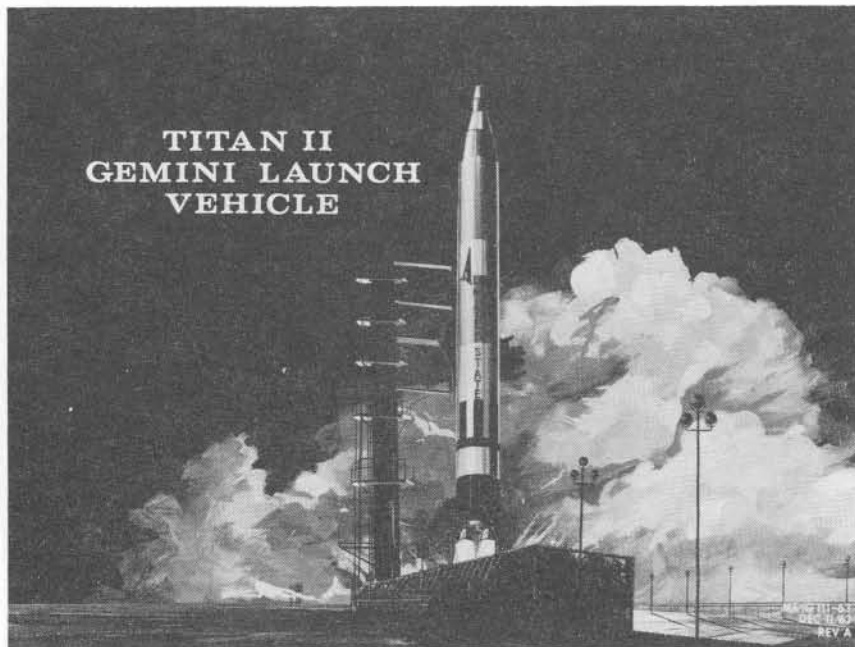


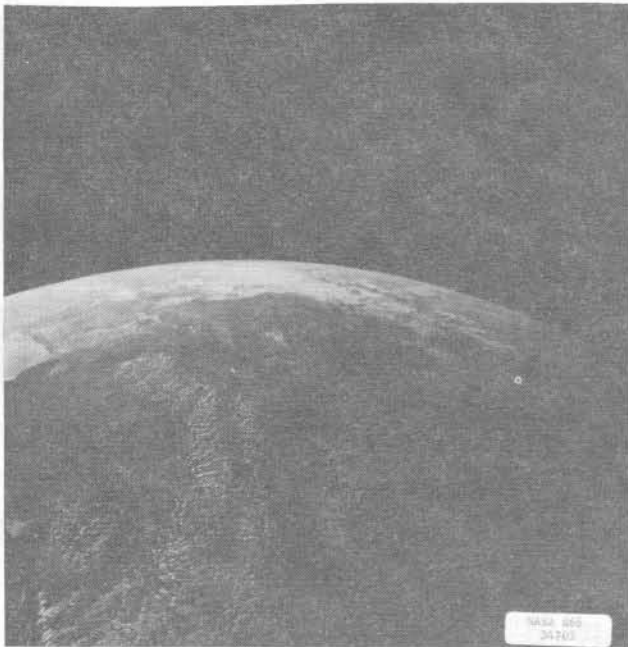
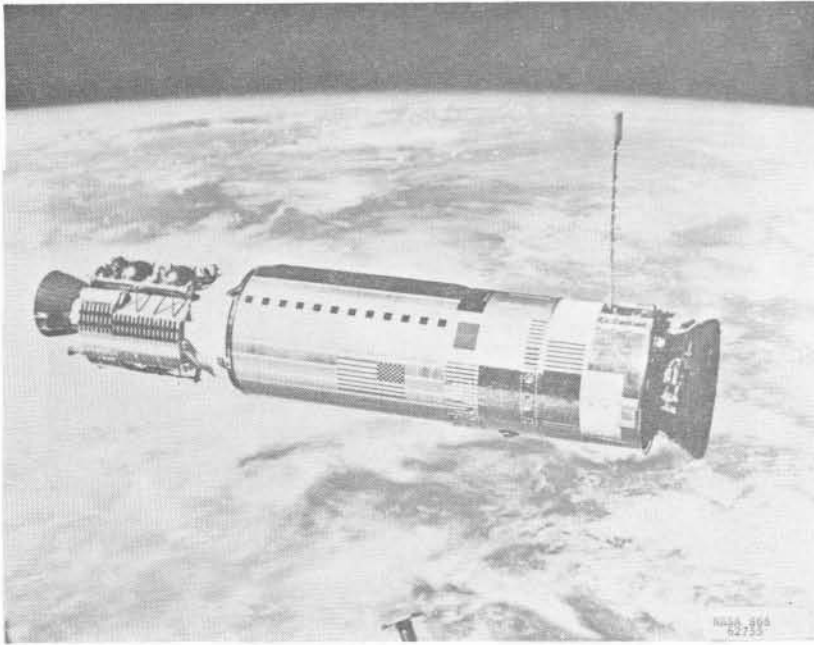
















**SPACE PHOTOGRAPHS PROVIDE MEANS OF IMPROVING MAPS**  
**CHIMBOTE AREA, NORTH COAST OF PERU**

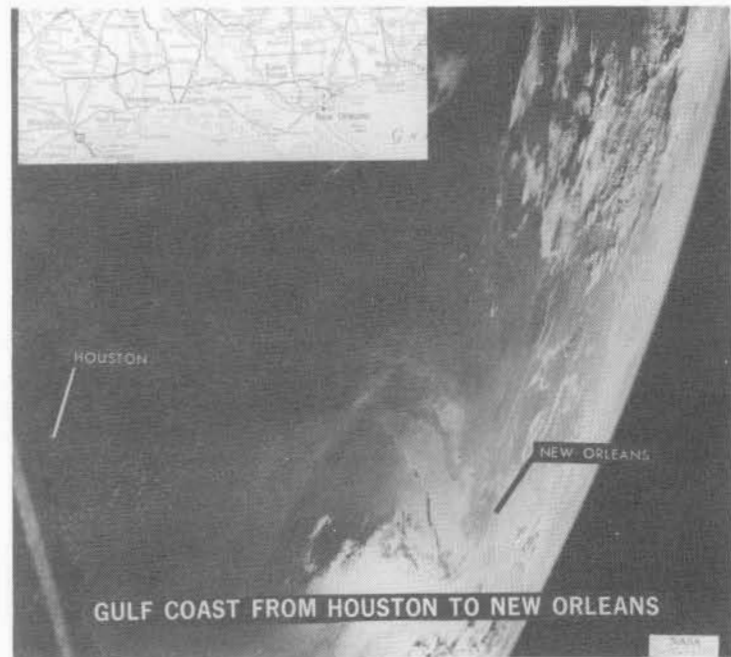
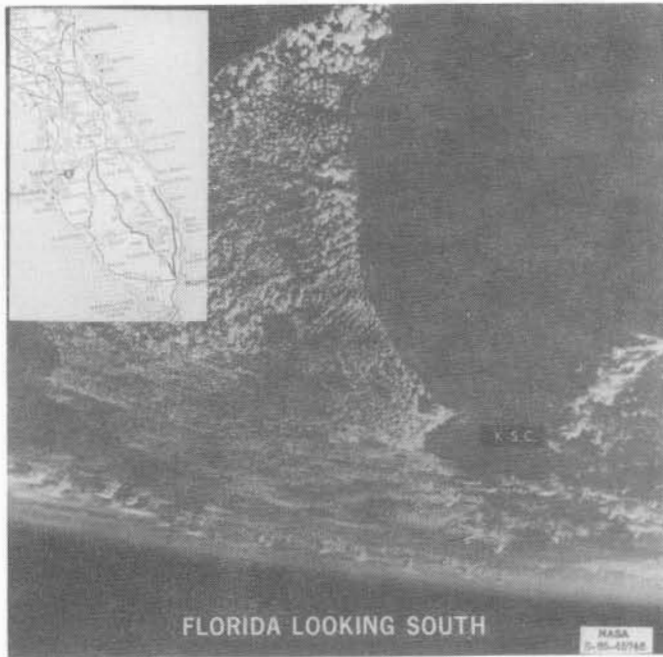
PHOTOGRAPH TAKEN JUNE 3, 1968 BY THOMAS STAFFORD AND EUGENE CERHAN FROM GEMINI IX AT AN ALTITUDE OF ABOUT 150 MILES. PHOTOGRAPH 66-38296.

OPERATIONAL NAVIGATIONAL CHART N-25, NORTH COAST OF PERU REGION

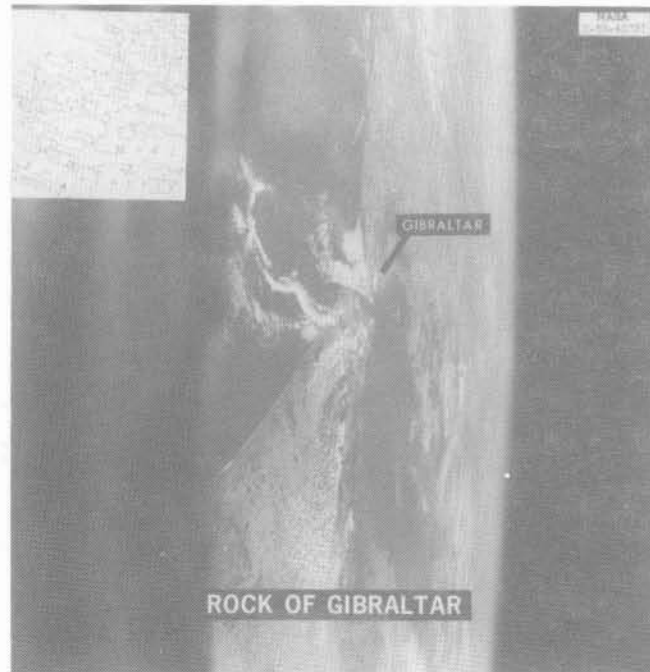
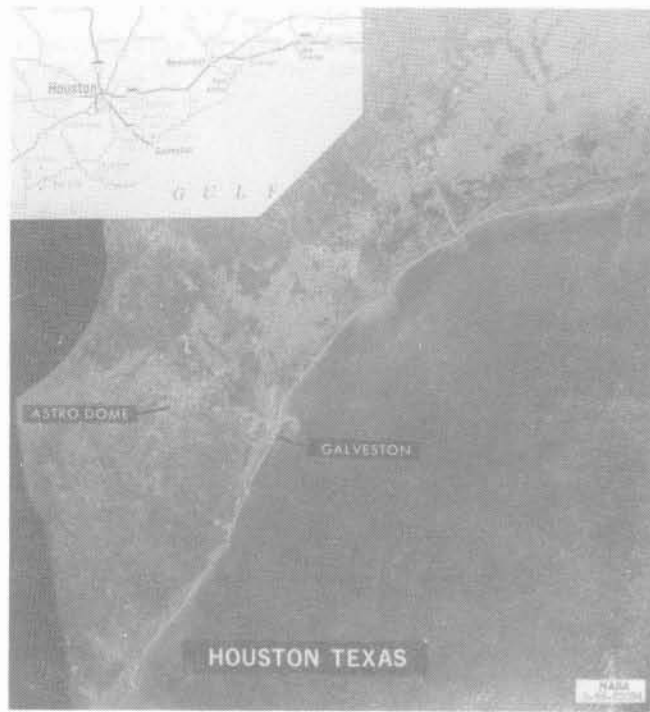
25 MILES

The coast line, mountain configuration, and especially stream valley course and location can be plotted more accurately on the map by use of the photograph.

NIMA HC 3861-1000  
4-73-67

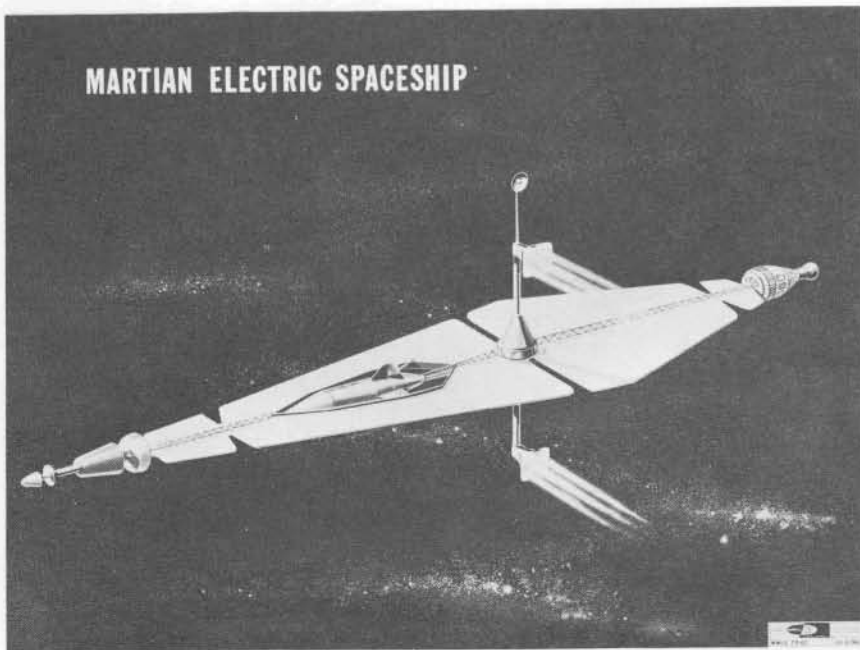
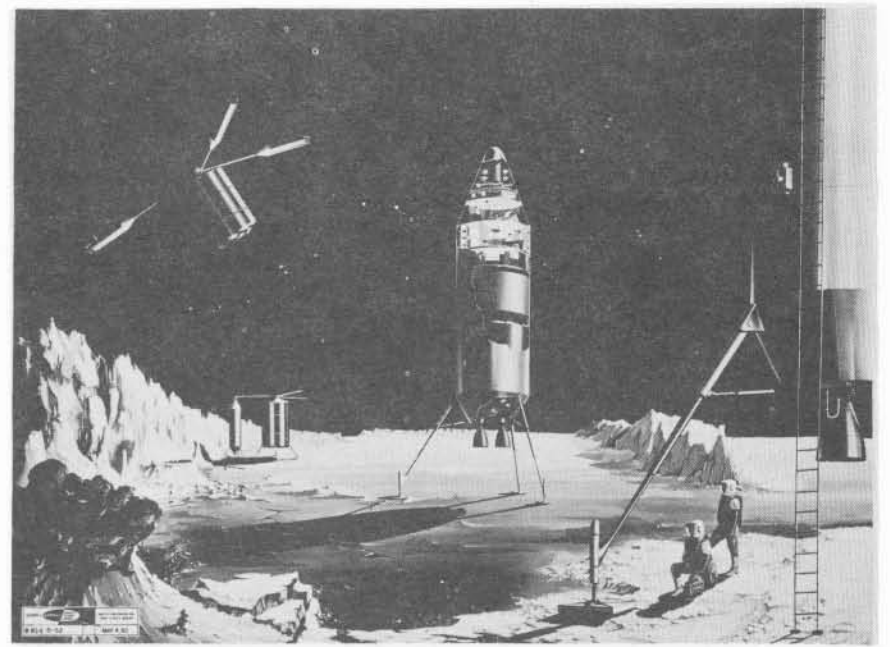
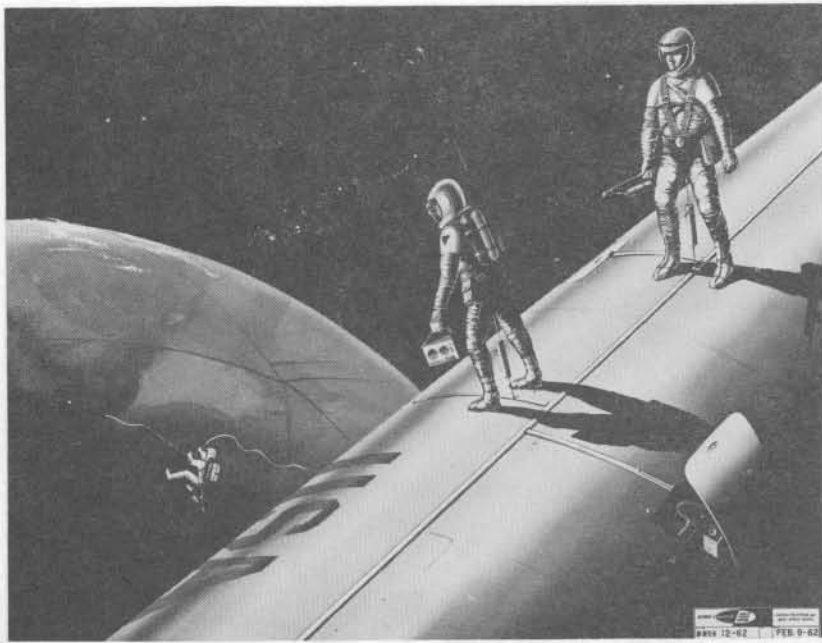






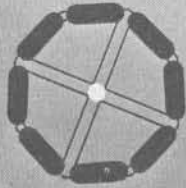


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# MODULE CONCEPT - INFLATABLE

INDIVIDUAL MODULES  
170" x 84"



OPTIMUM

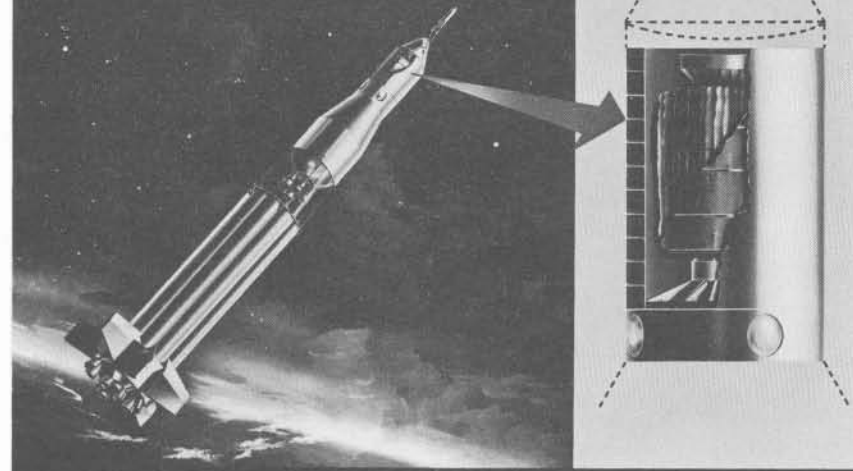


MINIMUM

BASIC DIAMETER	46'	24'
TOT. MODULAR SURFACE AREA	1800 ft <sup>2</sup>	800 ft <sup>2</sup>
DOCKING	YES	NO
WEIGHT SUMMARY	4600	2300
FABRIC STRUCTURE	2400	1100
HUB STRUCTURE	700	250
SYSTEMS		
ATTITUDE CONTROL	270	270
INFLATE & DEPLOY	500	250
POWER	70	70
ELECTRICAL	60	60
DOCKING	100	

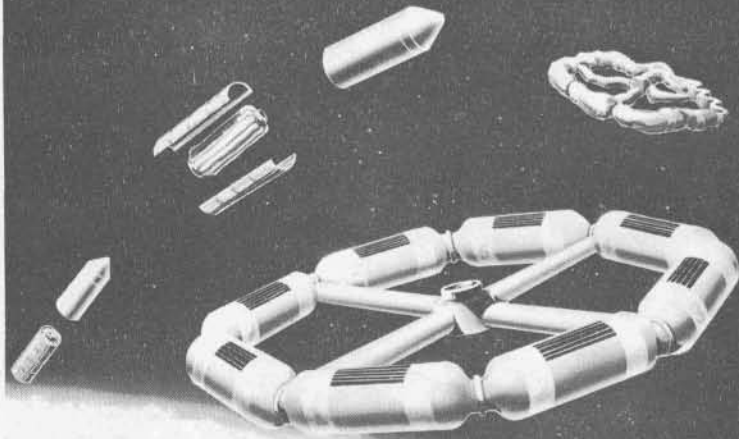
M-MS-G 90-7-62 SEPT. 5, 62

# MODULE PACKAGING



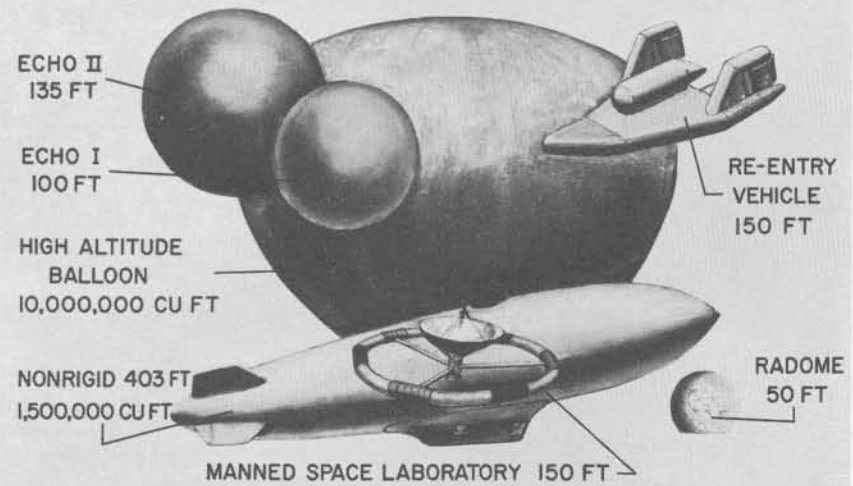
M-MS-G 90-3-62 SEPT 5, 62

# DEPLOYMENT

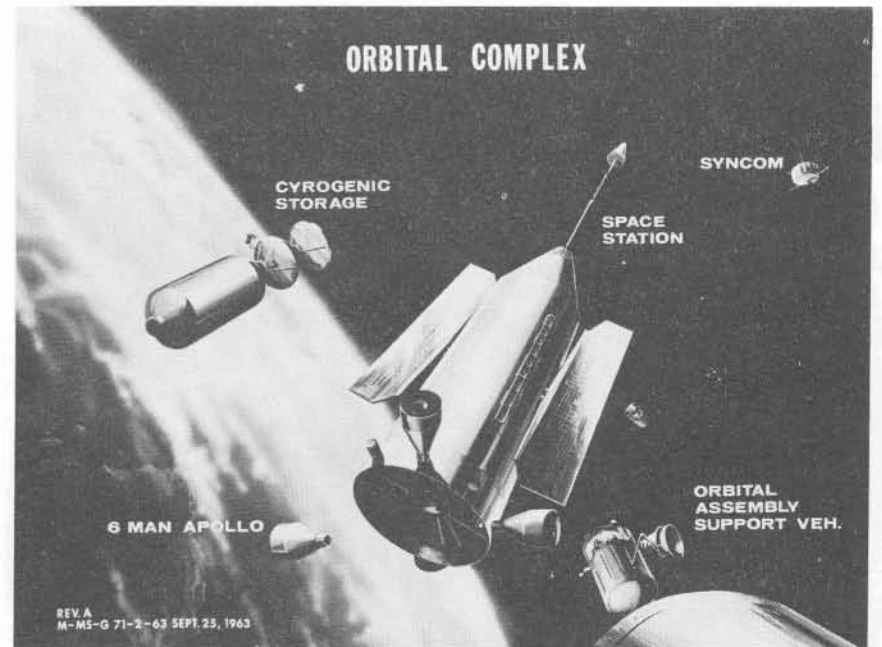
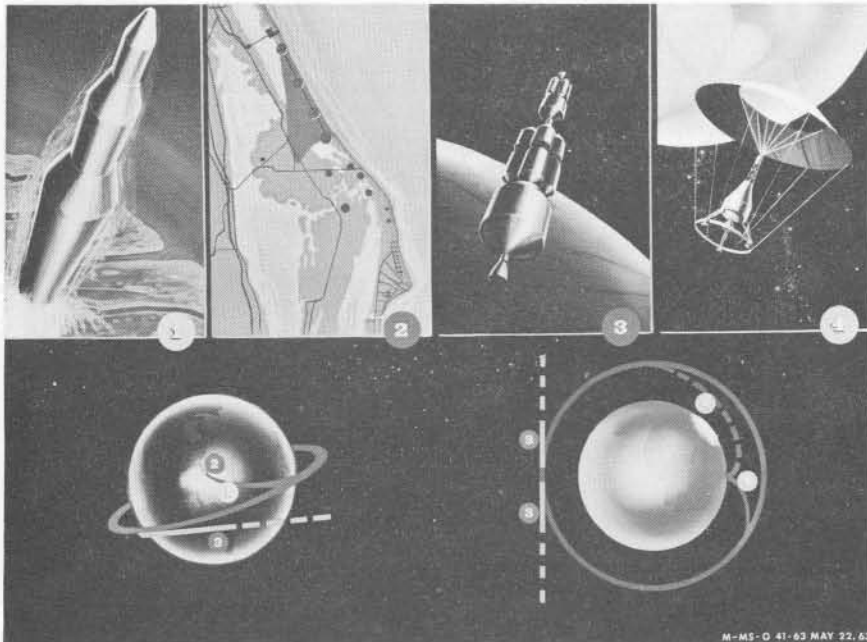
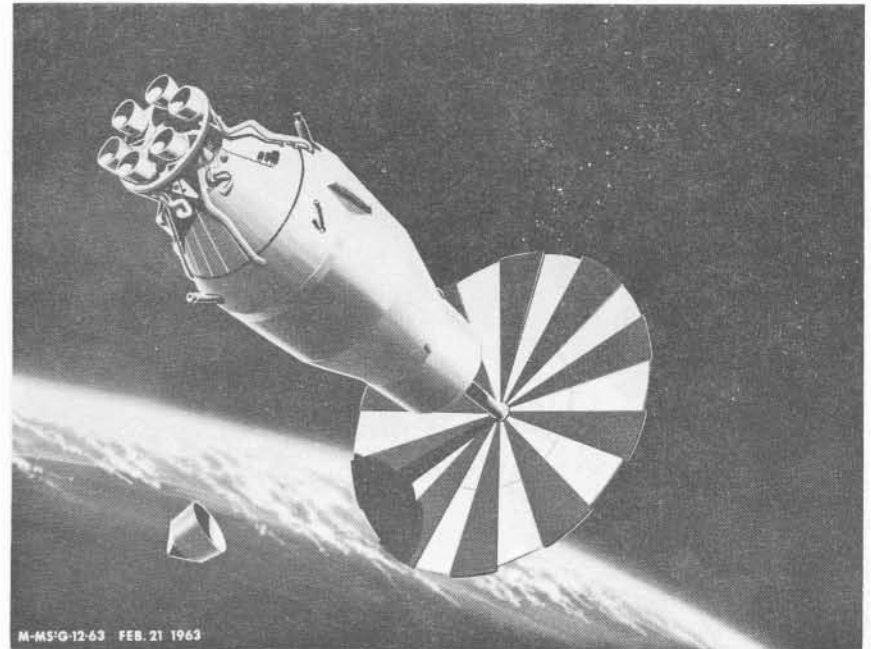
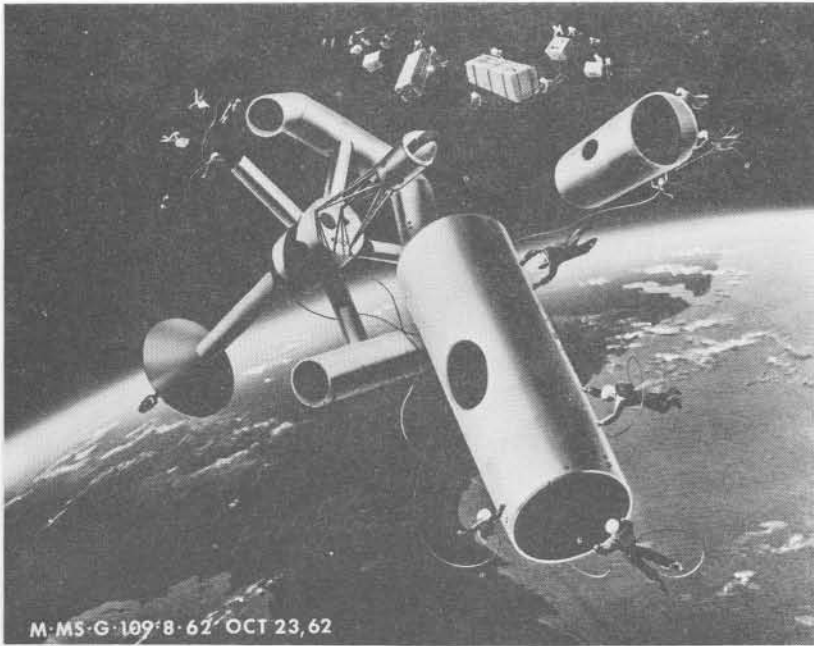


M-MS-G 90-4-62 SEPT 5, 62

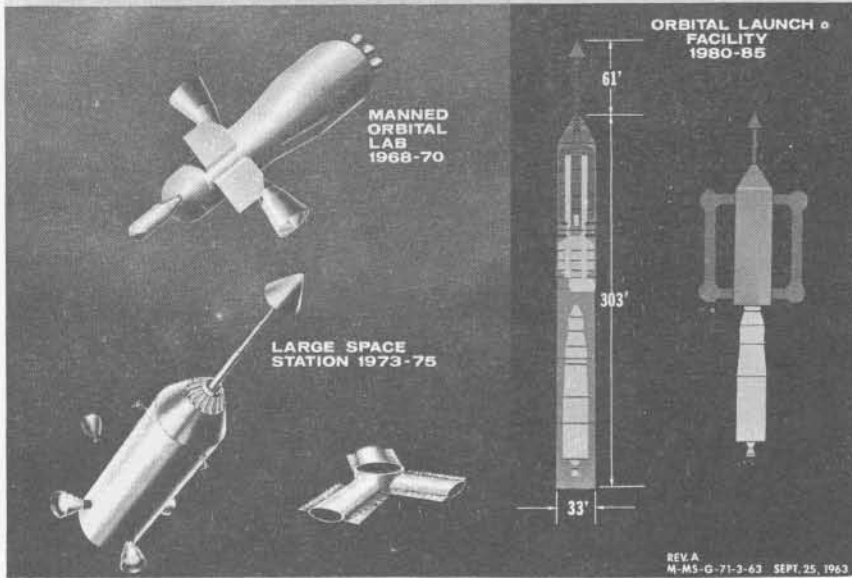
# LARGE EXPANDABLE STRUCTURES



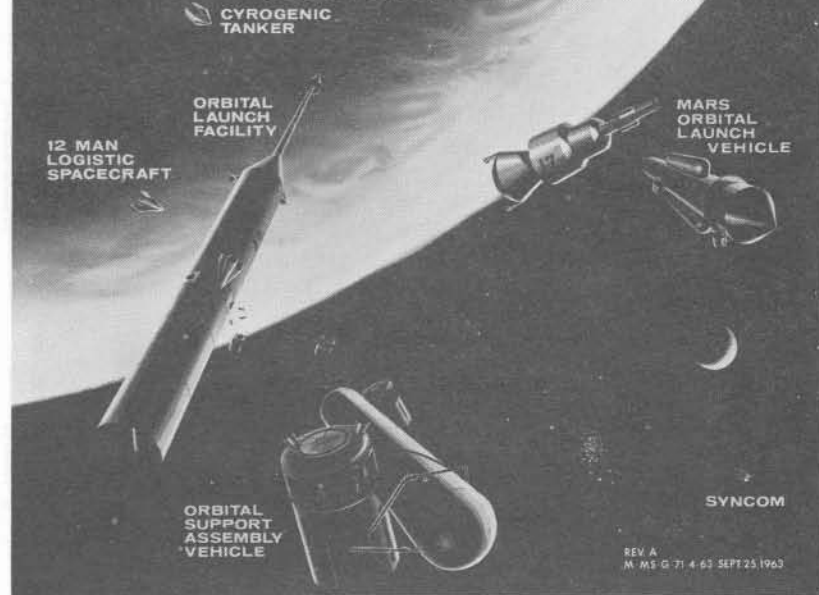




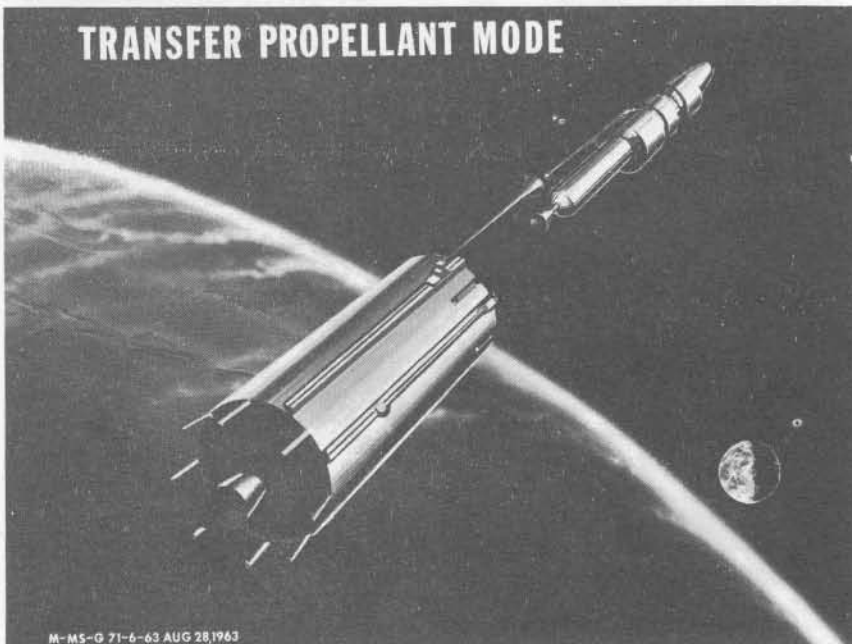
## OLF EVOLUTION



## ORBITAL LAUNCH OPERATIONS



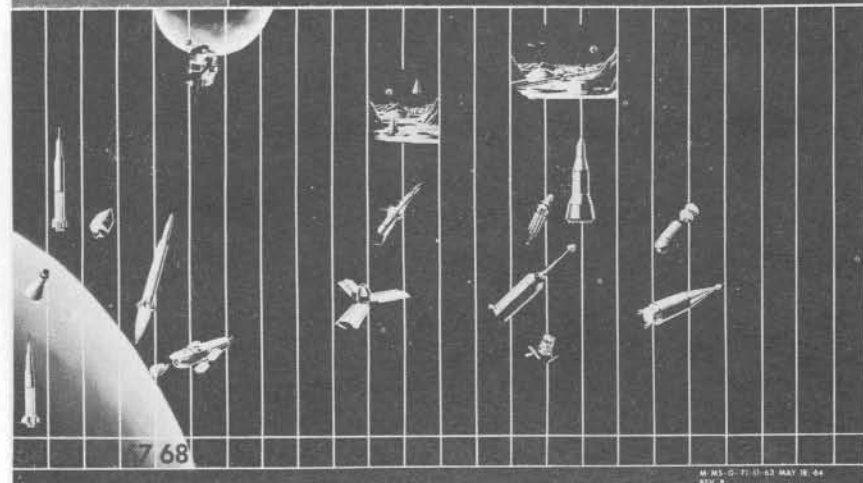
## TRANSFER PROPELLANT MODE



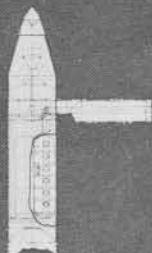
## ORBITAL LAUNCH OPERATIONS EVOLUTION

## OLO HARDWARE ELEMENTS

CYROGENIC TANKER • CHEMICAL & NUCLEAR OLV'S • LUNAR NUCLEAR FERRY • ORBITAL ASSEMBLY SUPPORT VEHICLE • ORBITAL LAUNCH FACILITY • ORBITAL RES. LAB • EARTH LAUNCH VEHICLES



## LARGE ROTATING SPACE STATION



Launch Configuration



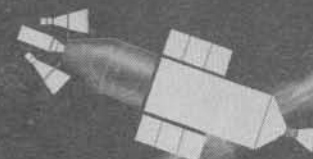
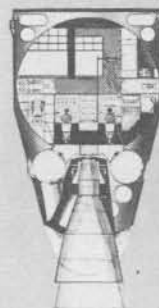
Deployed

1. SATURN V LAUNCH
2. ZERO GRAVITY AND ARTIFICIAL GRAVITY OPERATION
3. 95 FT RADIUS TO LOWEST LEVEL
4. HANGAR POSSIBILITY

M-MS-G-85-1-63 SEP. 25, 1963

## DOUGLAS MORL (260" DIA.)

### LIVING QUARTERS

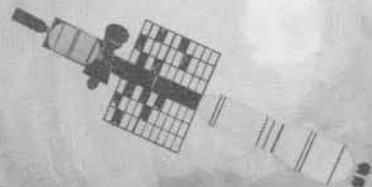


DIMENSION	260" DIAMETER
WEIGHT	23,900 LBS IN 200NM ORBIT
CREW	6 MEN MAXIMUM
LIFETIME	1 YR WITH STATION KEEPING
RESUPPLY	2000 LBS / MONTH
LIVING VOLUME	600 FT <sup>3</sup> / MAN WITH 6 MEN
RADIUS OF ROTATION	70 FEET AT LOWER DECK

M-MS-G-85-2-63

## BOEING MORL (154" DIA.)

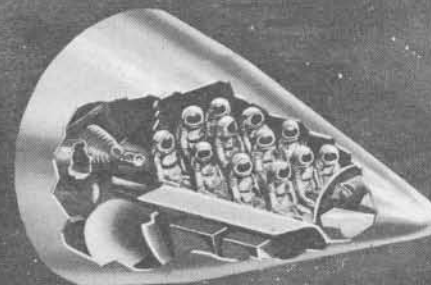
### CREW COMPARTMENTS



DIMENSION	154" DIAMETER
WEIGHT	15,780 LBS
SPIN RADIUS	52.5 FT
LIFETIME	1 YR WITH STATION KEEPING
LIVING VOLUME	278 FT <sup>3</sup> / MAN WITH 4 MEN
RESUPPLY CYCLE	90 DAYS

M-MS-G-85-3-63 SEPT. 25, 1963

## 12 MAN BALLISTICS RE-ENTRY LOGISTICS SPACECRAFT

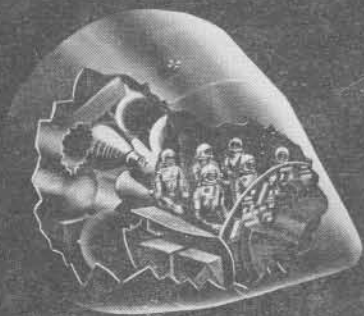


Candidate Boost System  
Saturn IB

10 Passengers  
2 Crewmen

M-MS-G-85-4-63

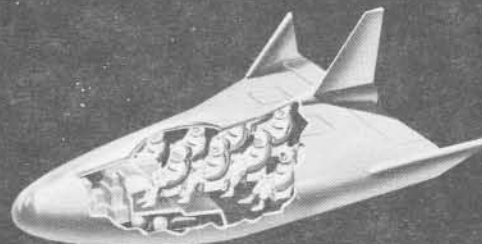
## 6 MAN MODIFIED APOLLO LOGISTICS S/C



1. MINIMUM HARDWARE MODIFICATION
2. MINIMUM TOTAL PROGRAM COST
3. EARLY AVAILABILITY
4. RECOVERY AND REFURBISHMENT CONSIDERATIONS

M-MS-G-85-5-63

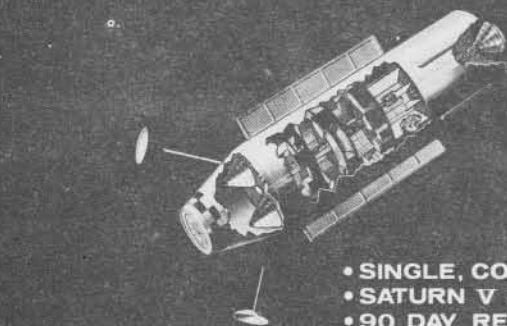
## 12 MAN LIFTING RE-ENTRY HORIZONTAL LANDING S/C (HL-10 CONFIG.)



SATURN IB-CANDIDATE BOOST SYSTEM  
10' PASSENGER-2 CREWMEN

M-MS-G-85-6-63

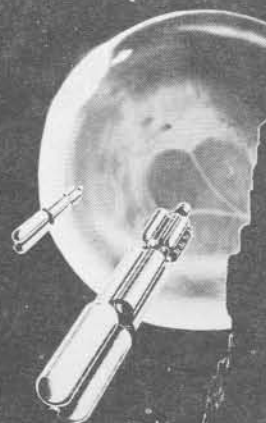
## LARGE ZERO-GRAVITY MANNED ORBITAL SPACE STATION



- SINGLE, COMPACT LAUNCH CONFIG.
- SATURN V BOOST TO ORBIT
- 90 DAY RESUPPLY INTERVAL
- ZERO GRAVITY PROVISIONS ONLY

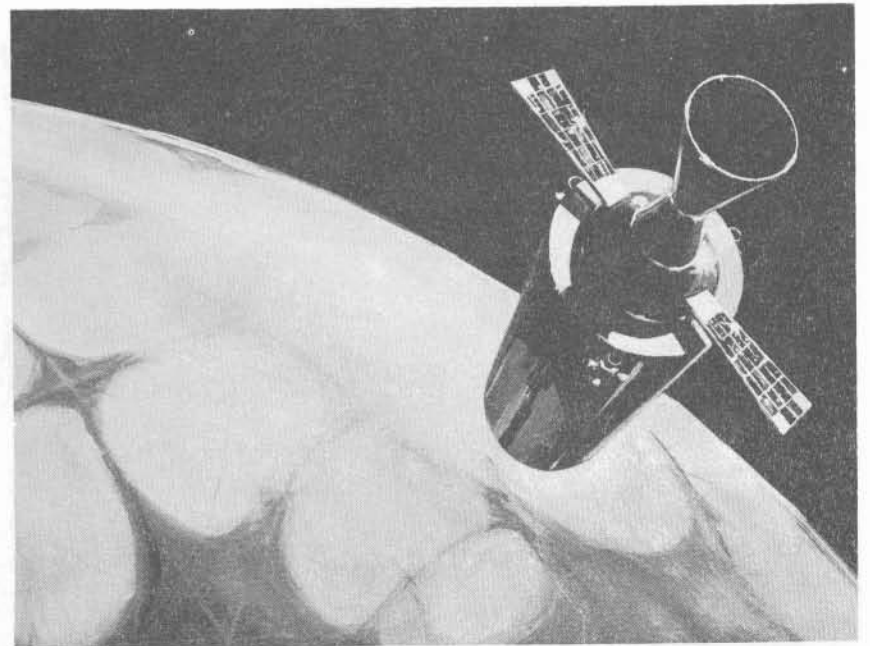
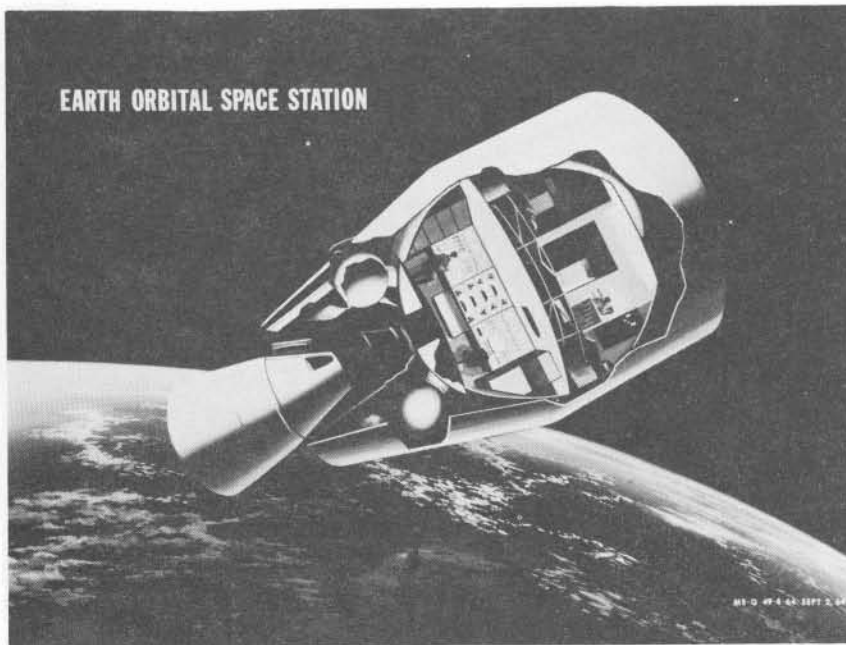
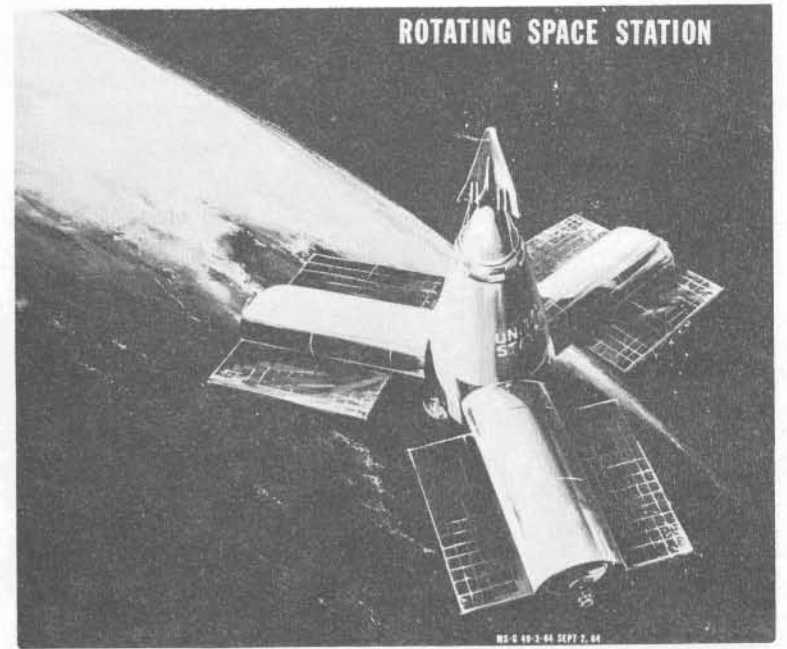
M-MS-G-85-7-63

## PROJECT "EMPIRE"

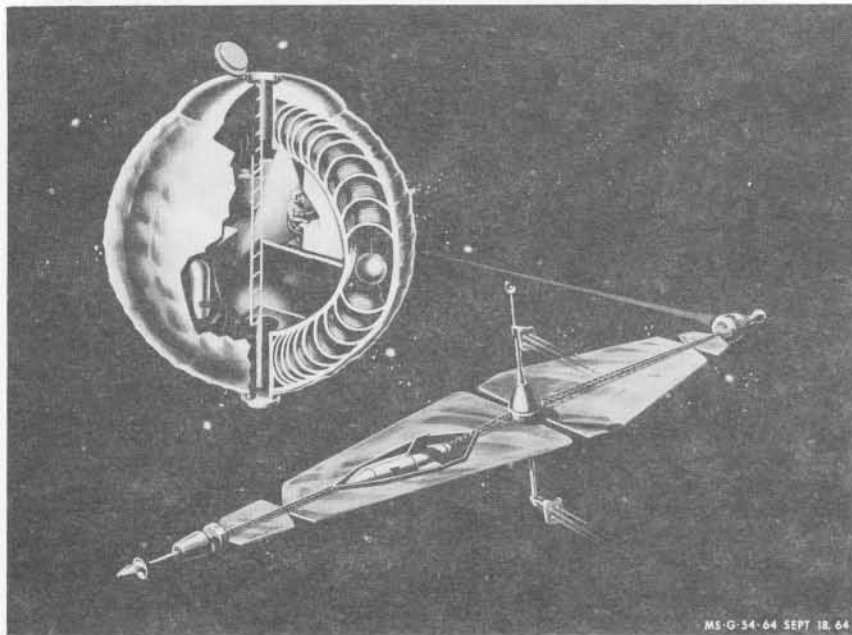


OCT 30, 1963 MS-G 93-63

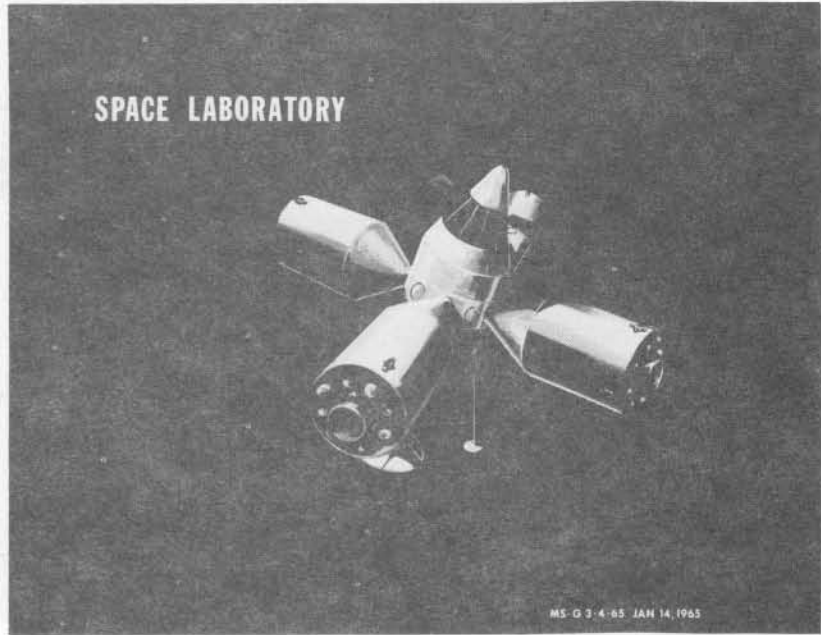








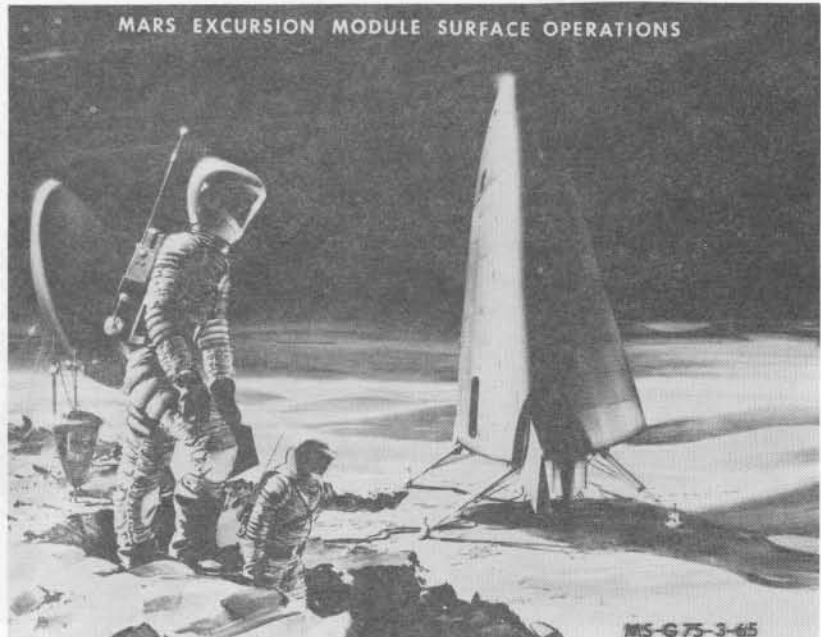
MS-G-54-64 SEPT 18, 64



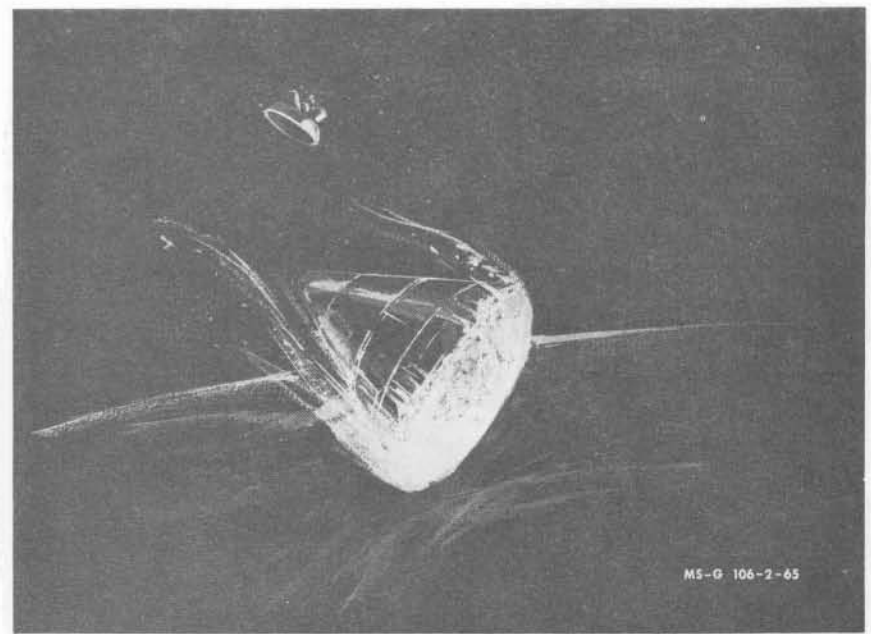
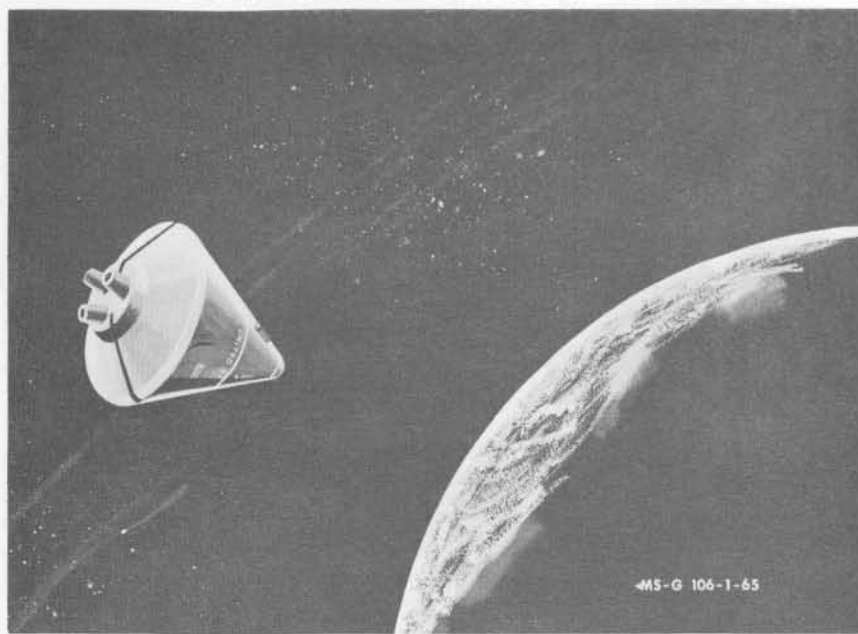
MS-G-3-4-65 JAN 14, 1965

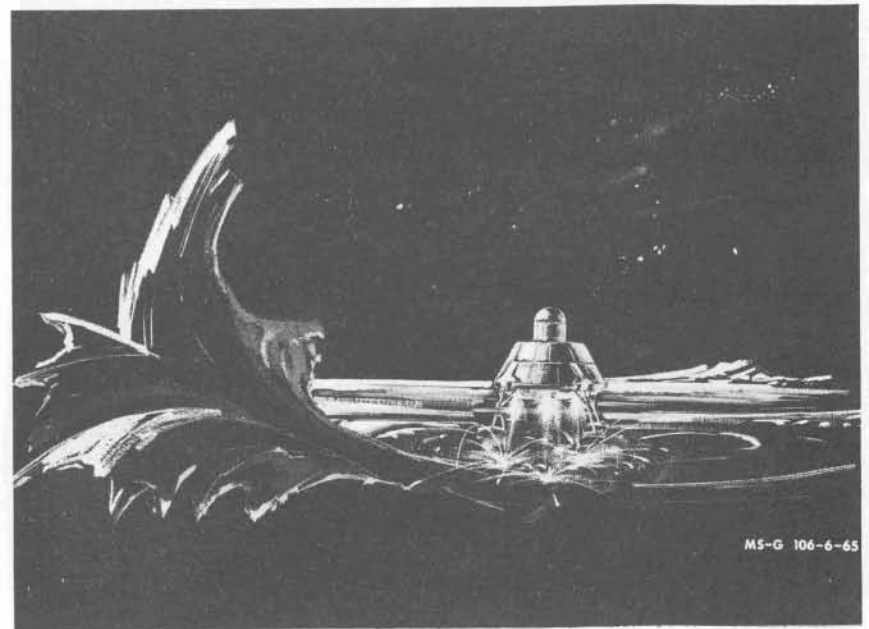
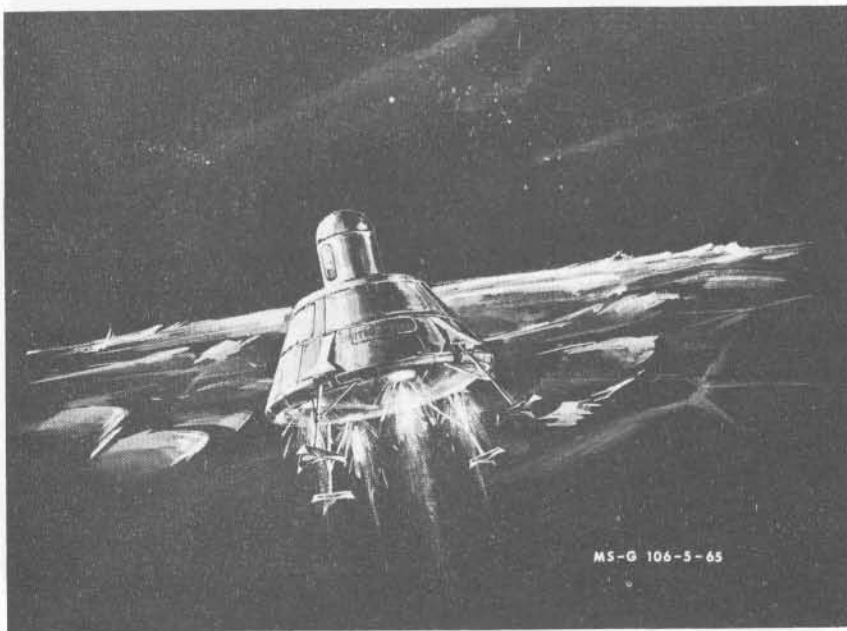
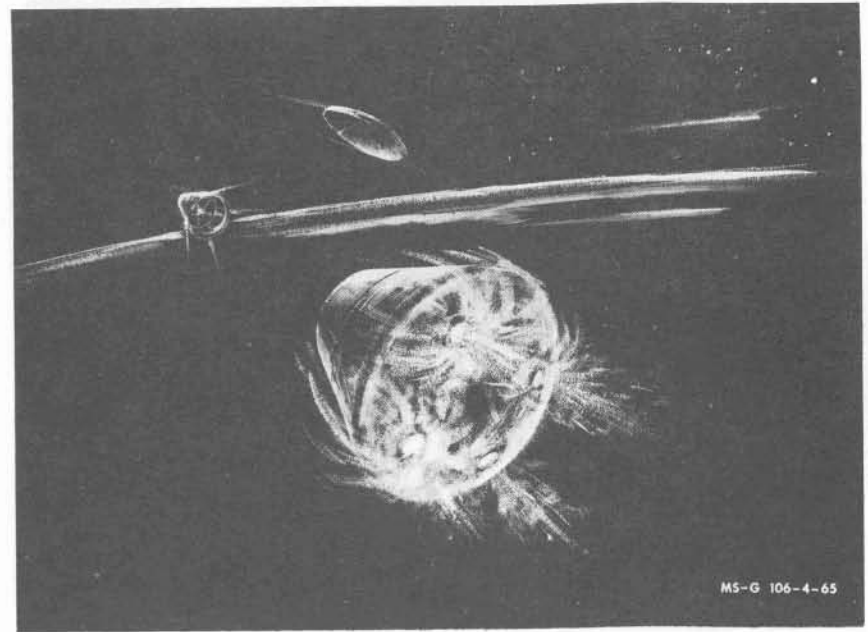
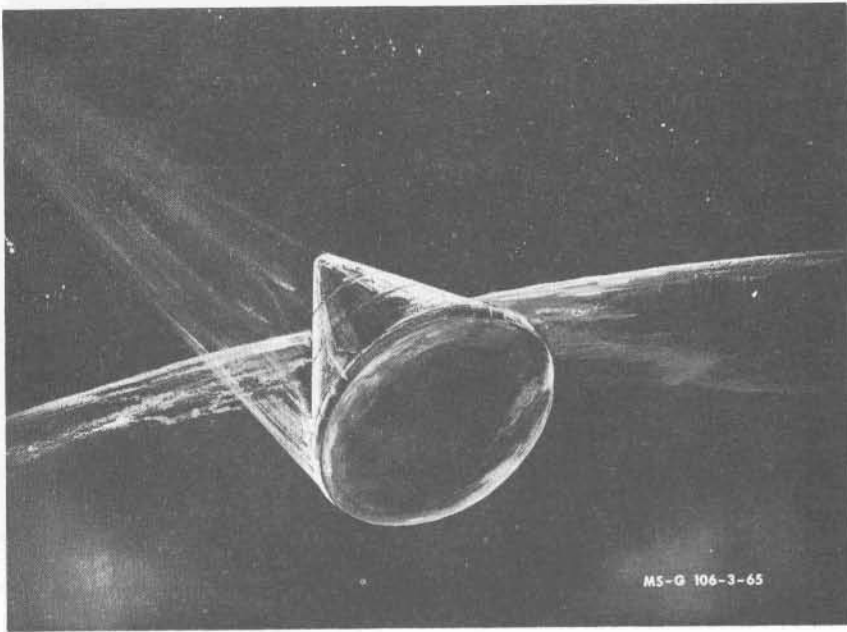


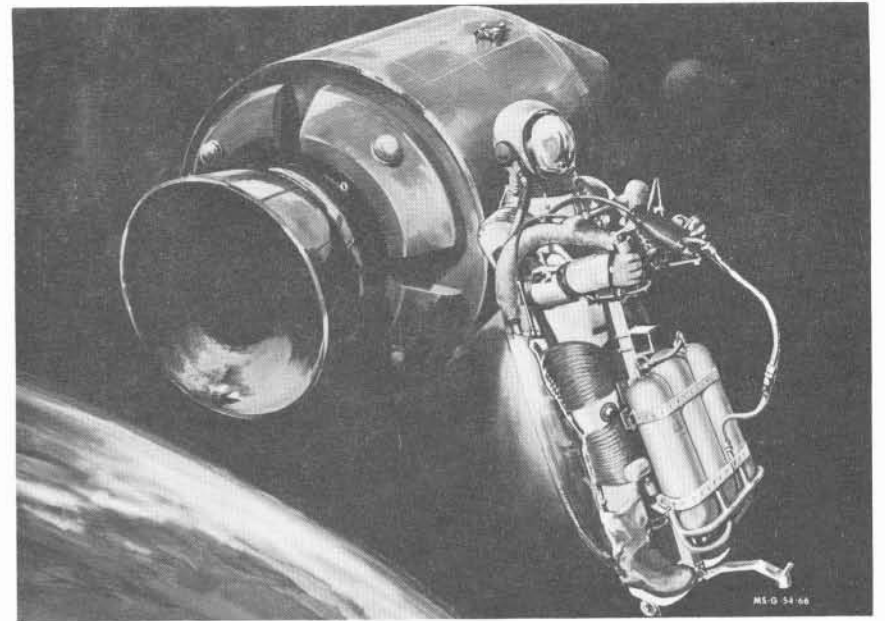
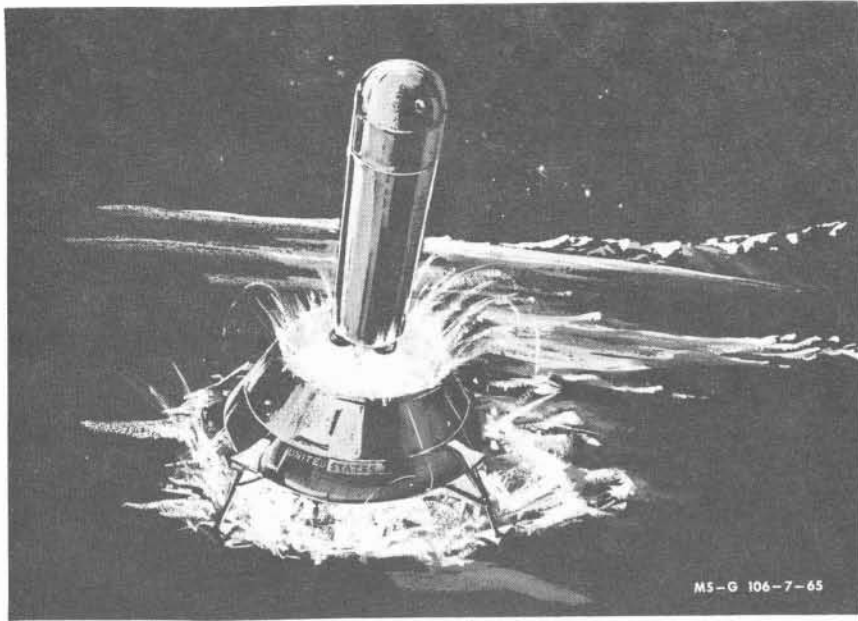
MS-G-75-2-65 JUL 23, 65



MS-G-75-3-65







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# TRANSIT 1B



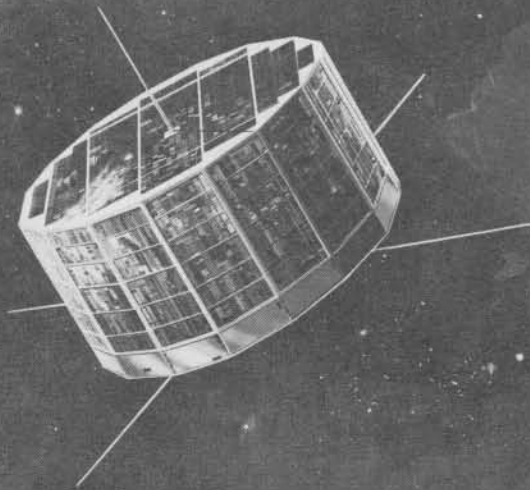
M-M5-G-52-62 APR. 8, 1962

# TELSTAR



M-M5-G-66-1-62 JUNE 20, 62

# TIROS



M-M5-G-66-2-62 JUNE 20-62



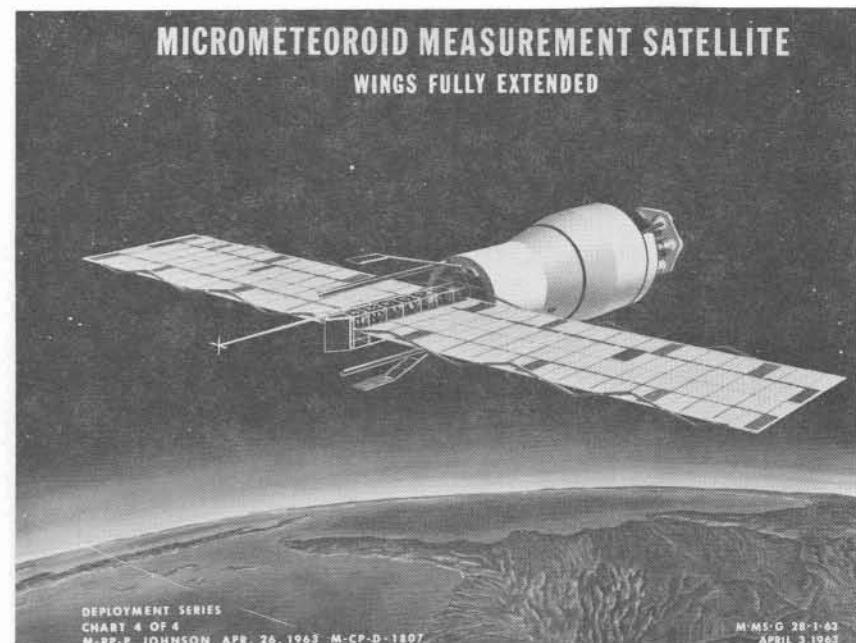
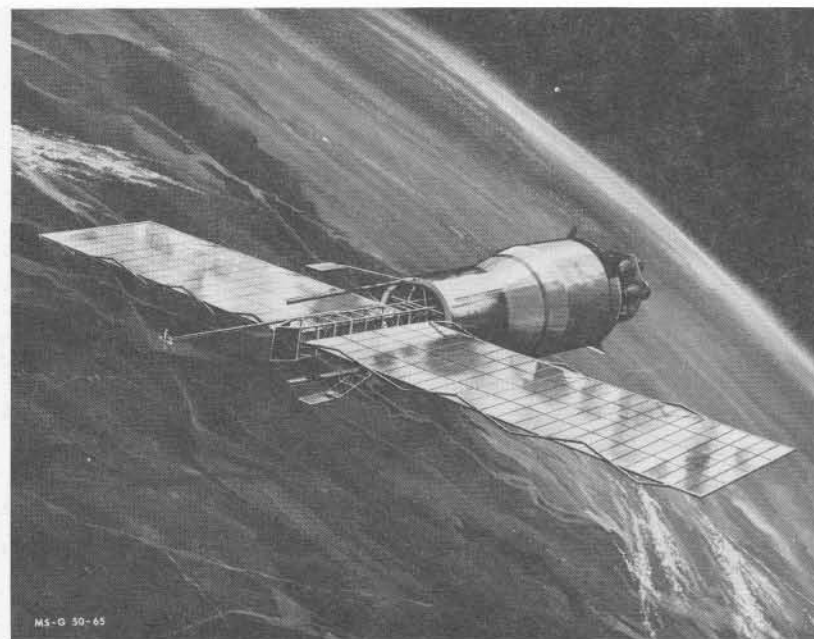
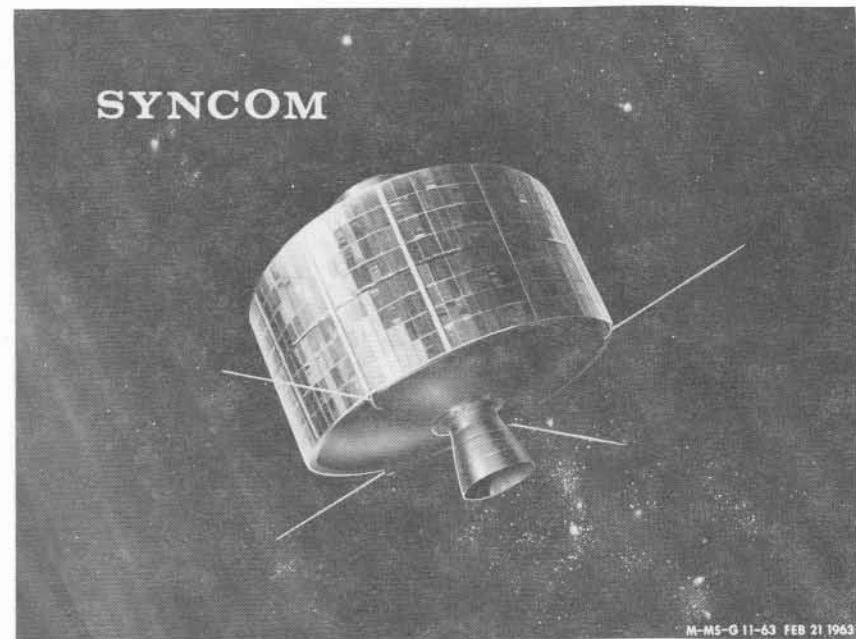
ATLAS  
AGENA B

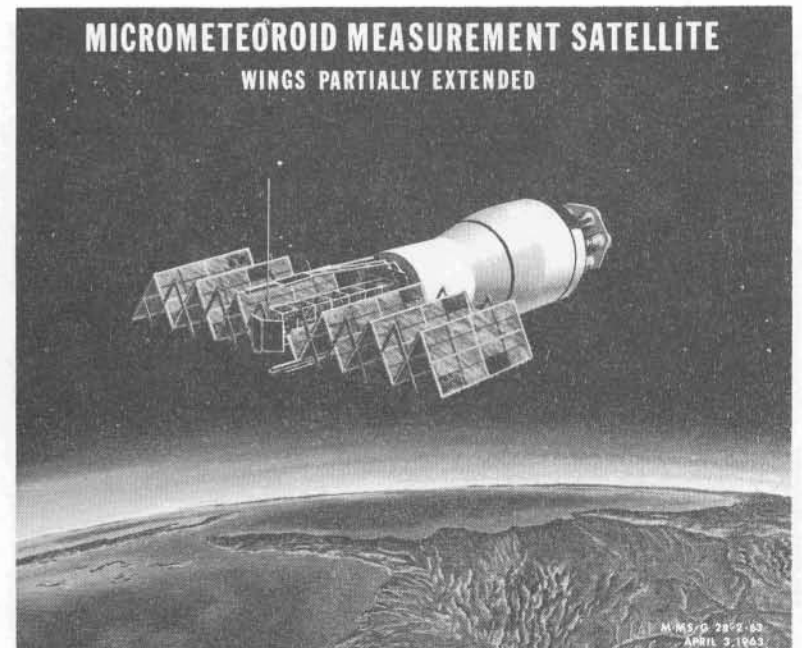
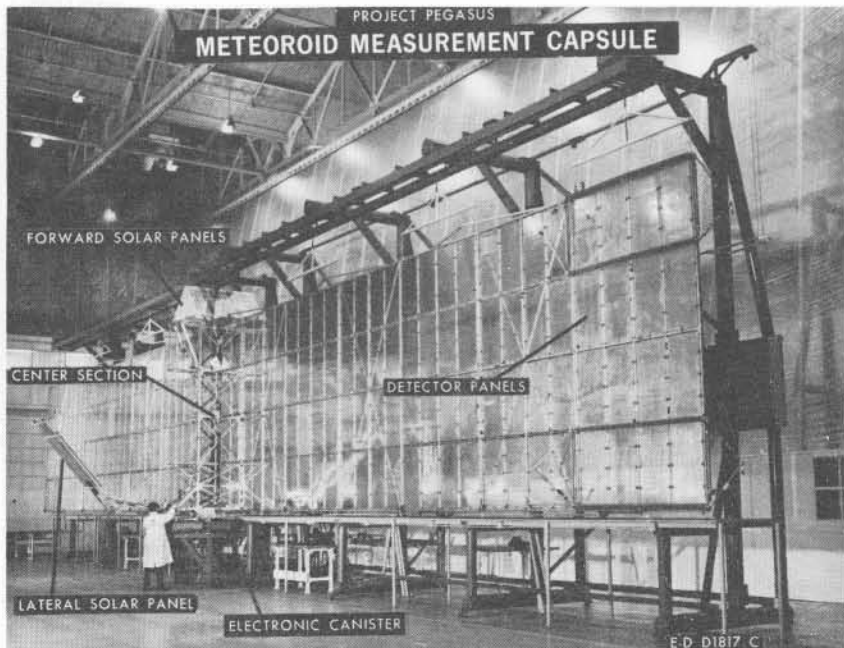
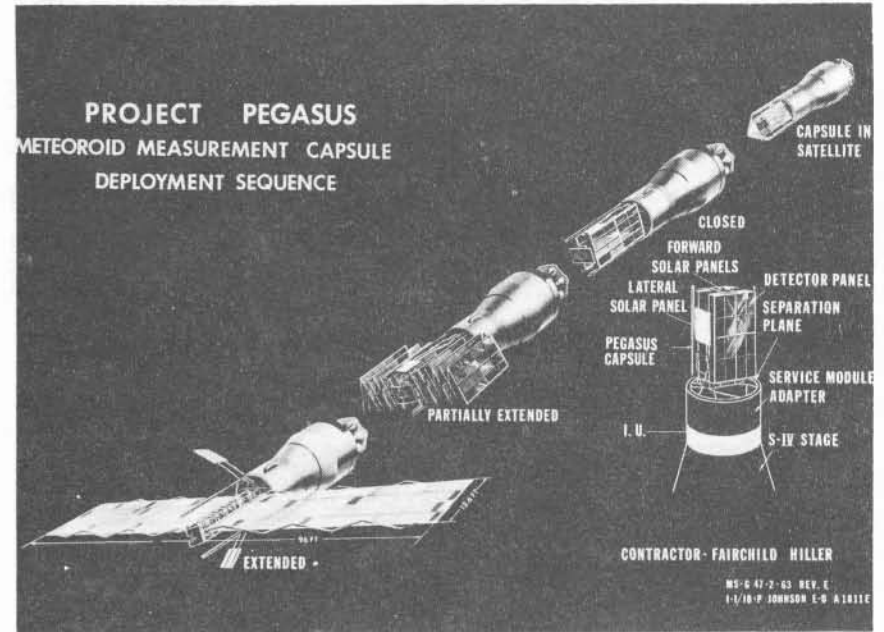
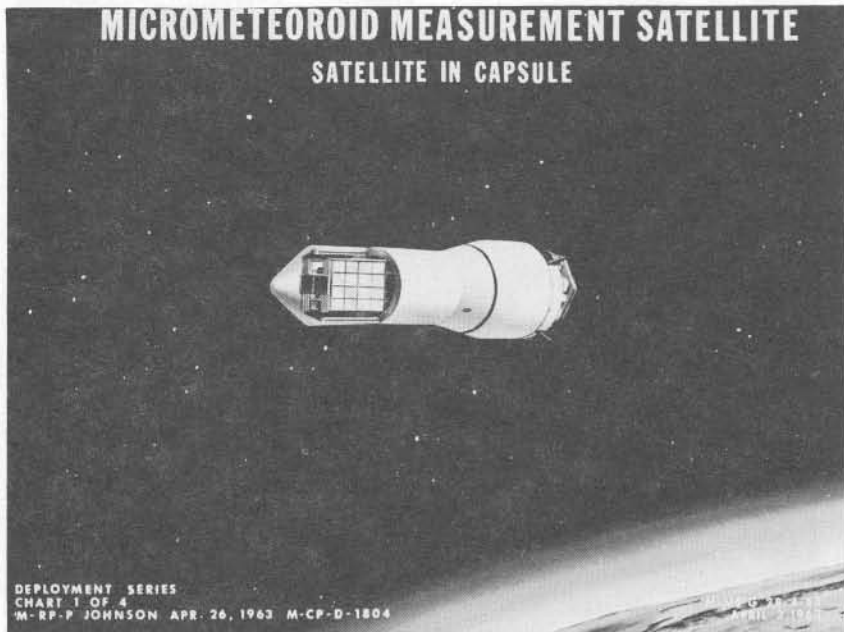


# AGENA B

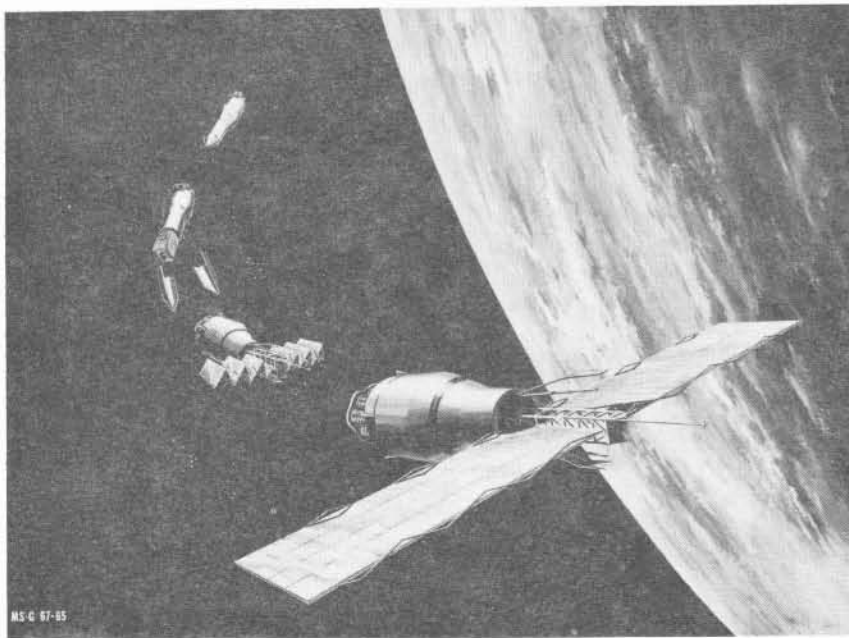
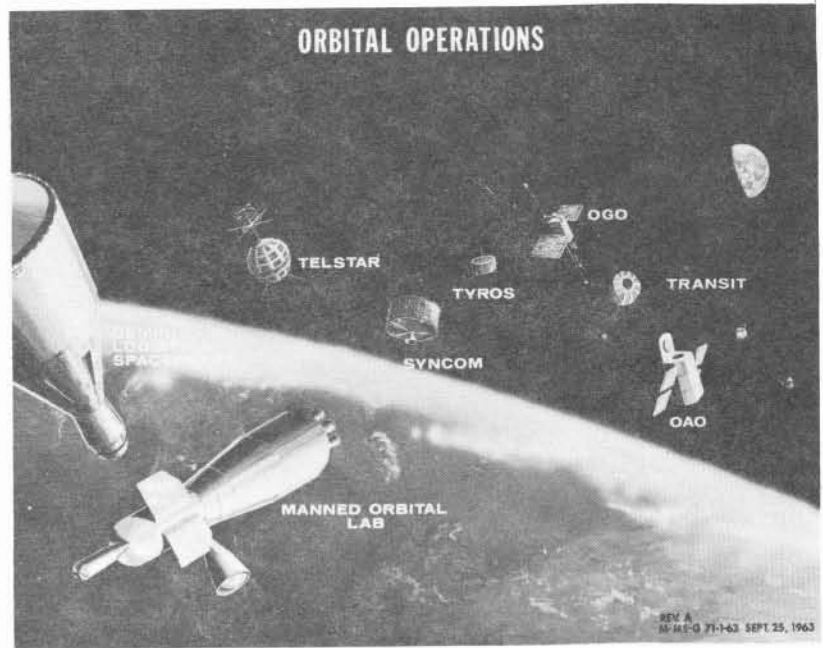
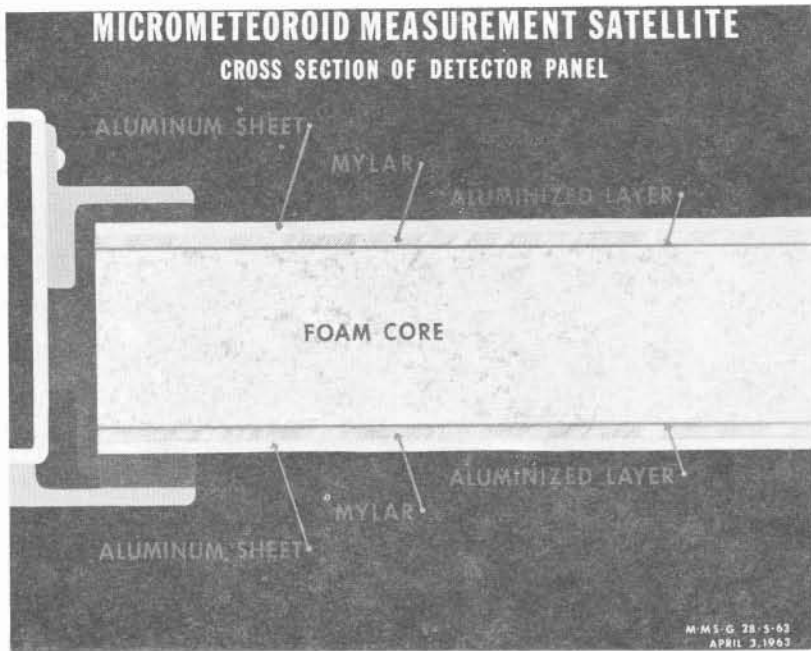
LENGTH - 21'  
DIAMETER - 60"  
WEIGHT - 15,400 LB.  
(W/ FUEL)  
ENGINE - 1 XLR-81-BA9  
PROPULSION -  
UDMH / IRFNA  
GUIDANCE - INERTIAL  
REFERENCE PACKAGE  
CONTROL - PNEUMATIC  
REACTION

M-M5-G-67-21-62 JUN 25-62



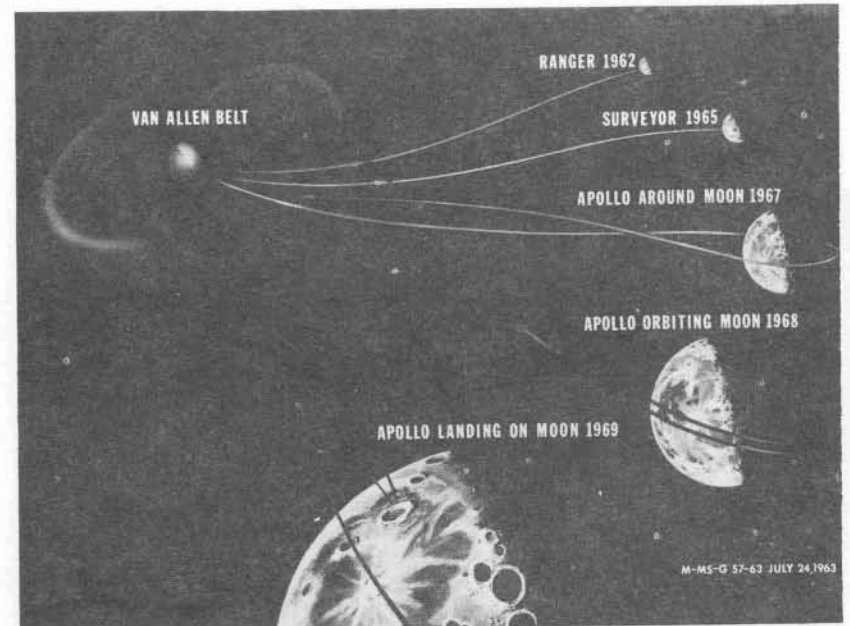
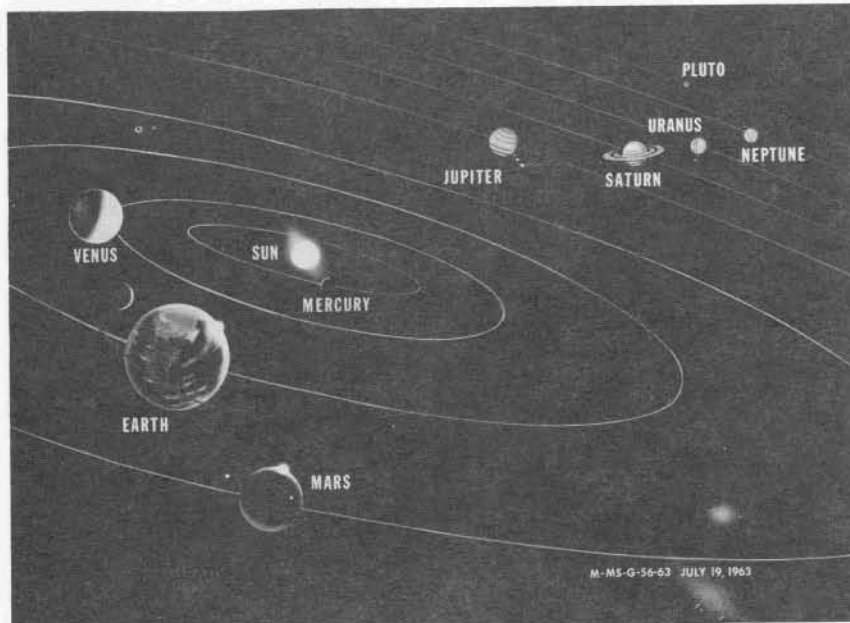
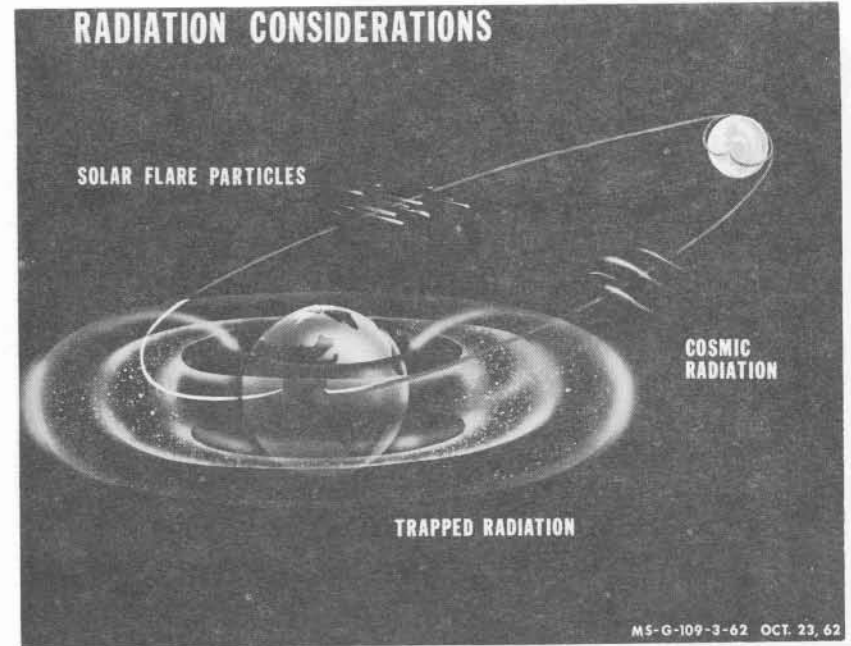


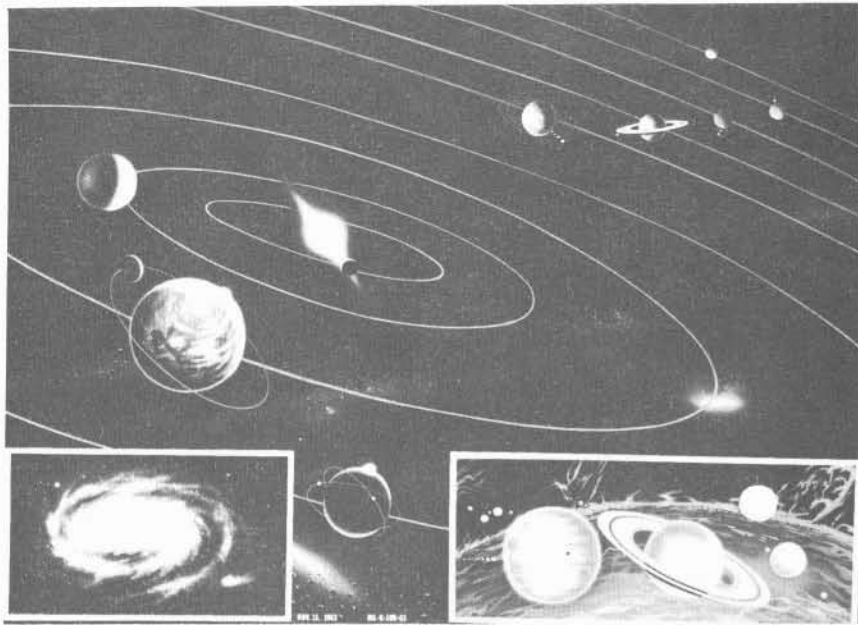




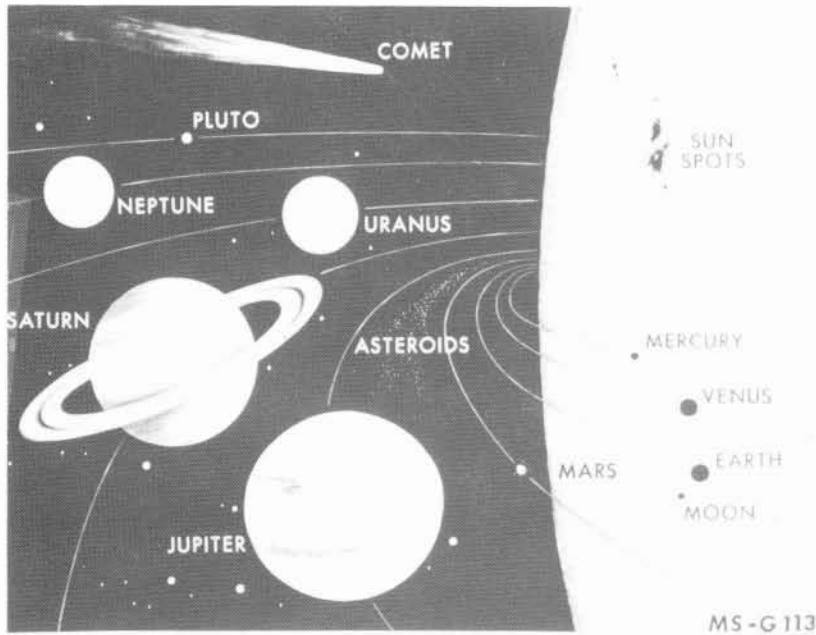


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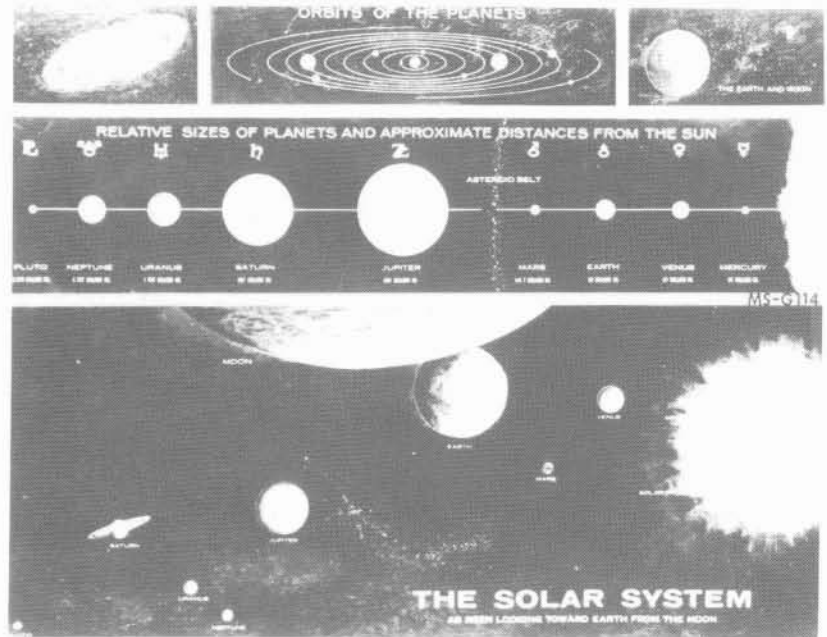




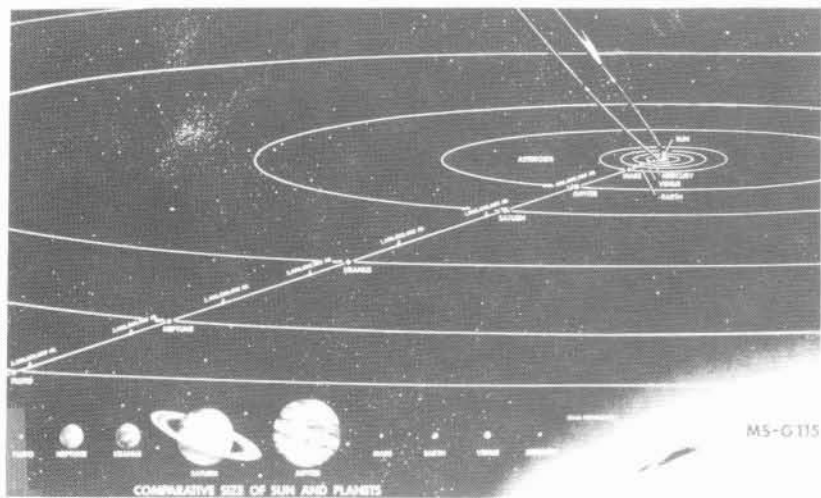




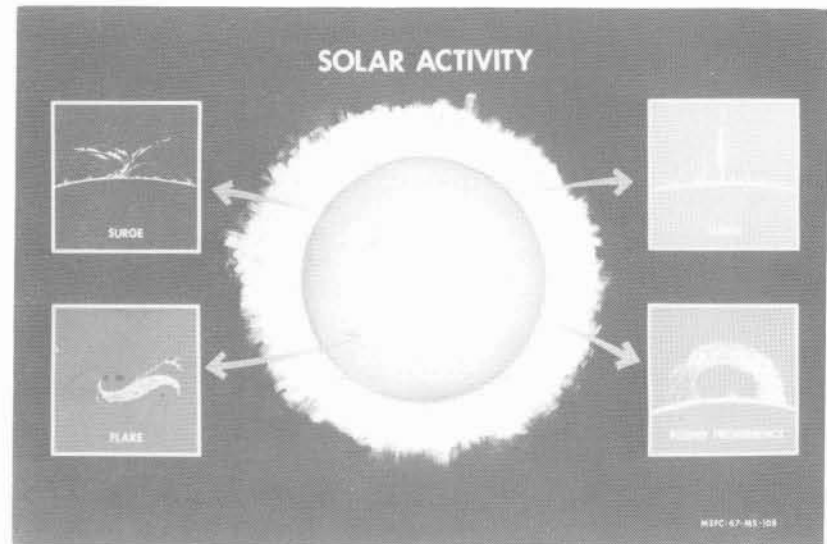
MS-G-113



THE SOLAR SYSTEM

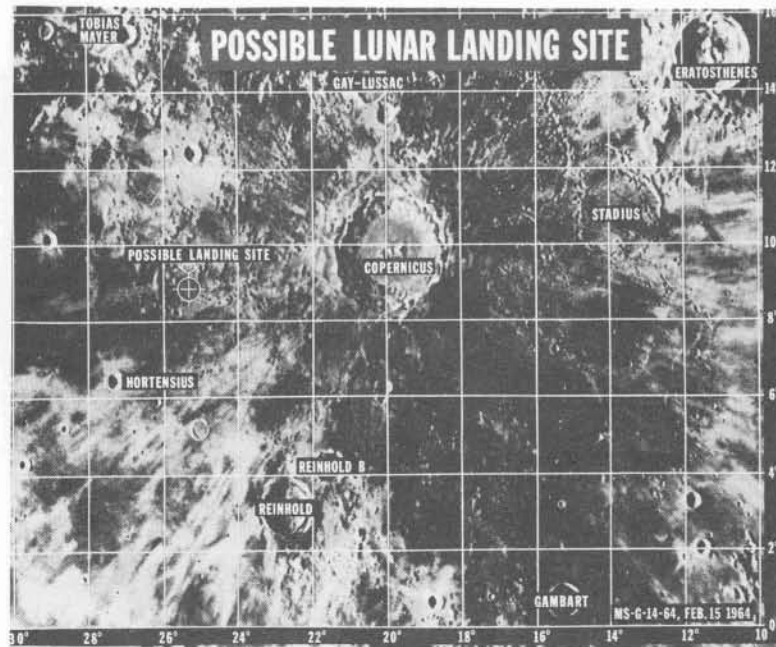
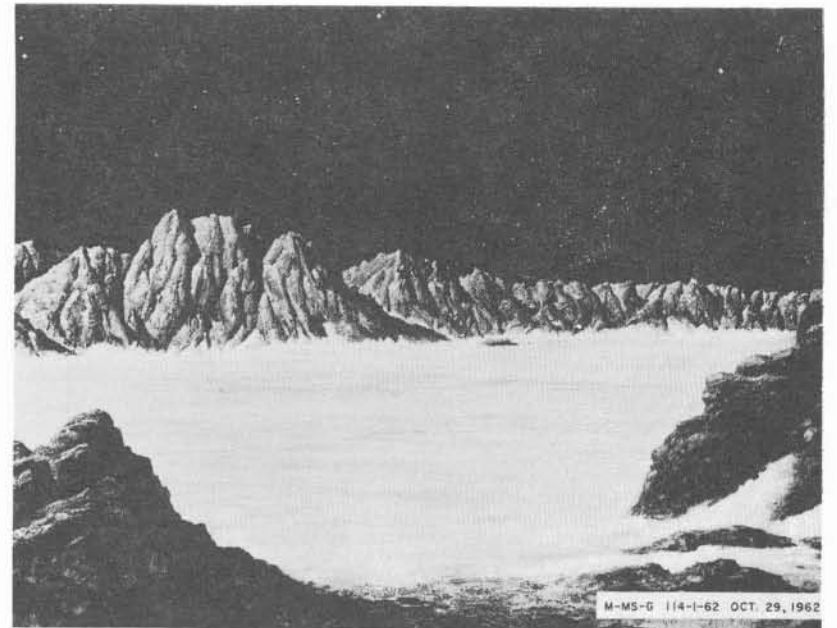


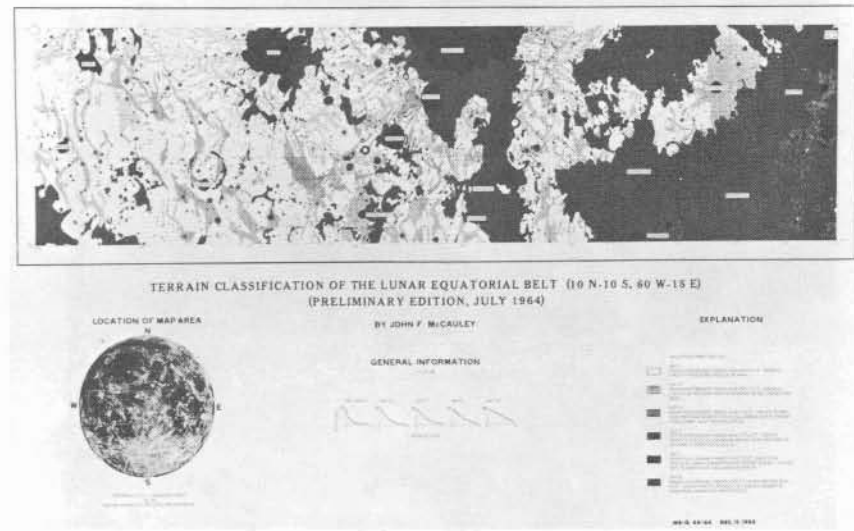
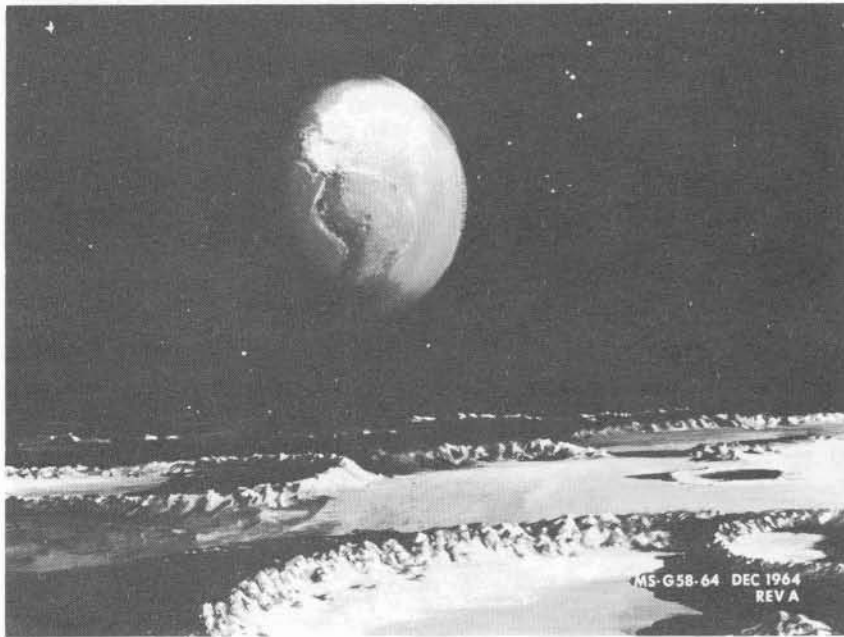
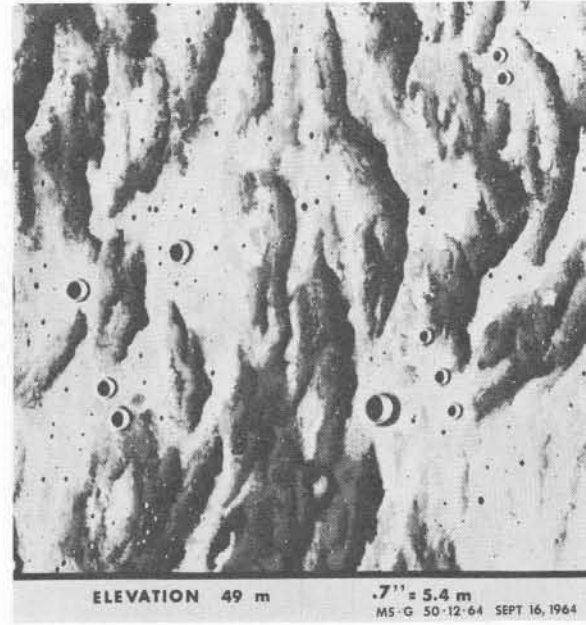
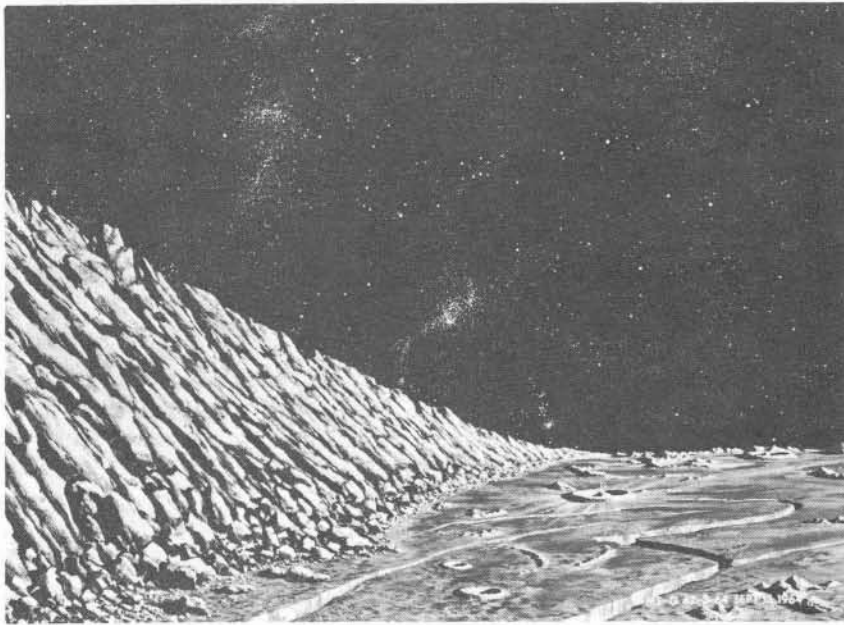
MS-G-115





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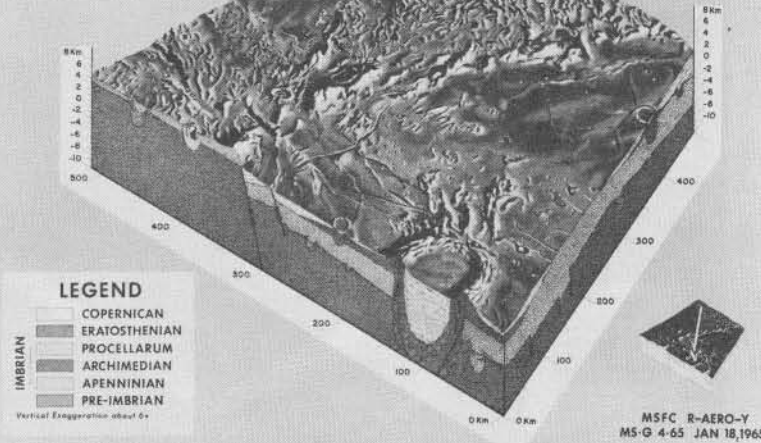






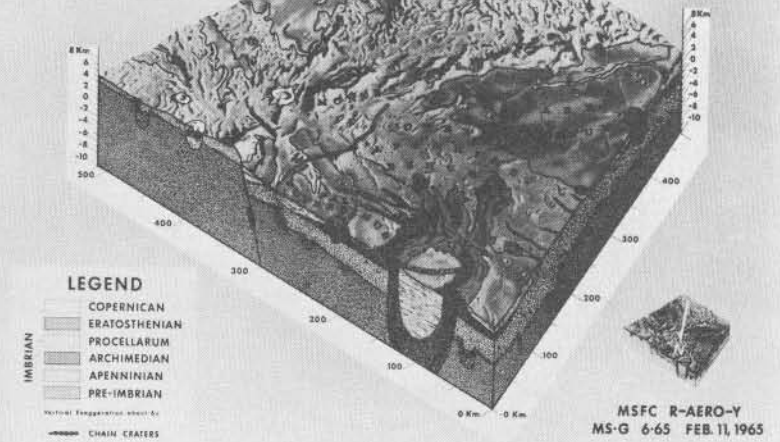
## GEOLOGY OF THE MOON

### MONTES APENNINUS REGION



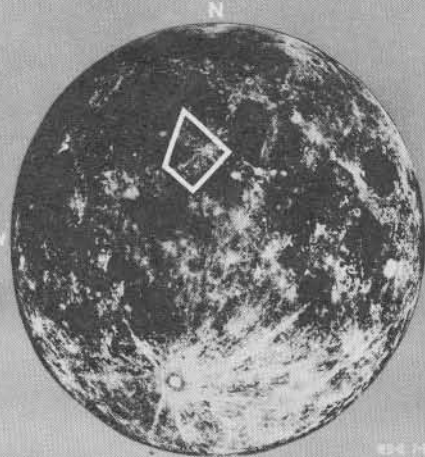
## SURFACE GEOLOGY OF THE MOON

### MONTES APENNINUS REGION



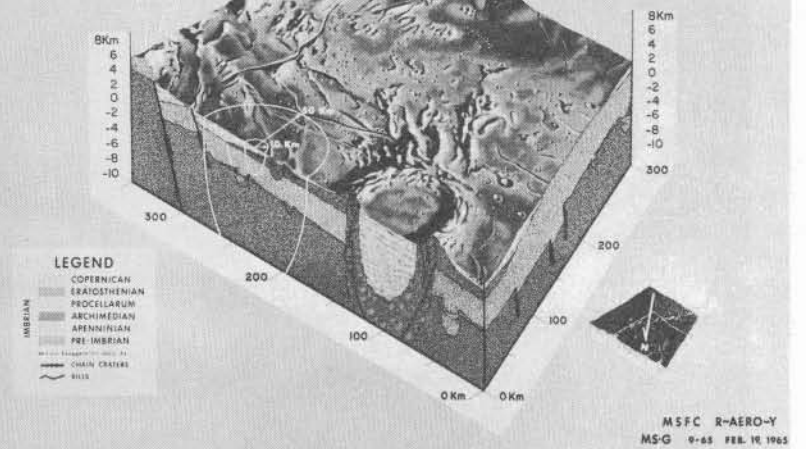
## INDEX MAP OF THE MOON

### MONTES APENNINUS REGION

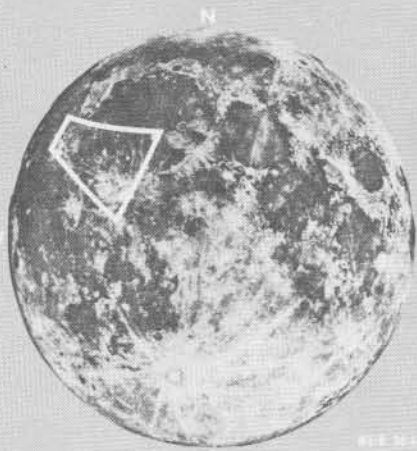


## SUBSURFACE INVESTIGATION OF THE MOON

### MONTES APENNINUS REGION

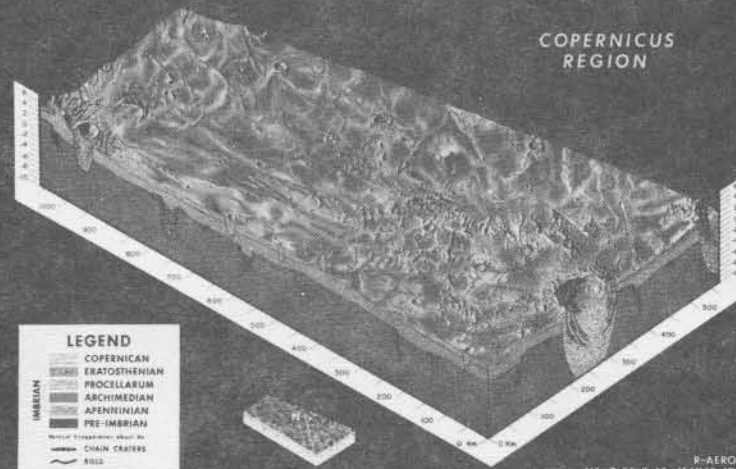


# INDEX MAP OF THE MOON COPERNICUS REGION



R-AERO-7  
MS-G-38-1-65 MAY 18, 1965

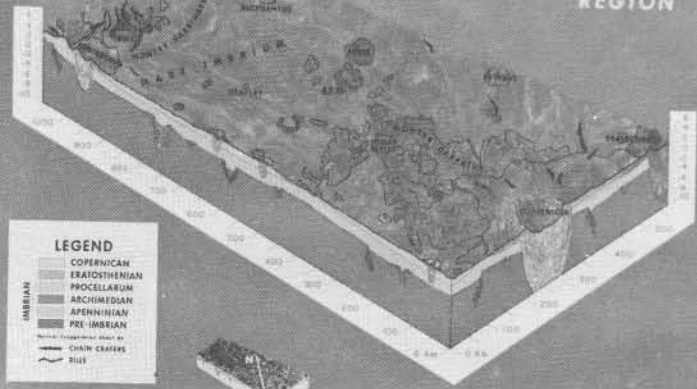
# GEOLOGY OF THE MOON COPERNICUS REGION



**LEGEND**  
 COPERNICAN  
 ERATOSTHENIAN  
 PROCELLARUM  
 ARCHIMEDIAN  
 APENNINIAN  
 PRE-IMBRIAN  
 CHAIN CRATERS  
 HILLS

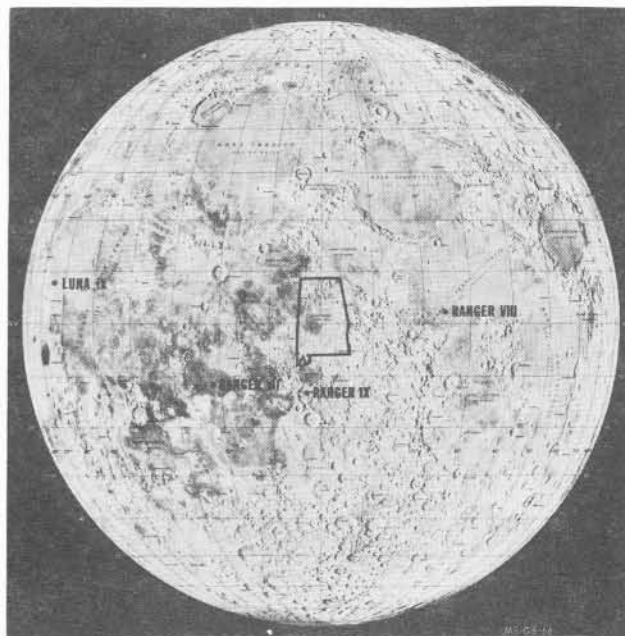
R-AERO-7  
MS-G-38-2-65 MAY 18, 1965

# SURFACE GEOLOGY OF THE MOON COPERNICUS REGION

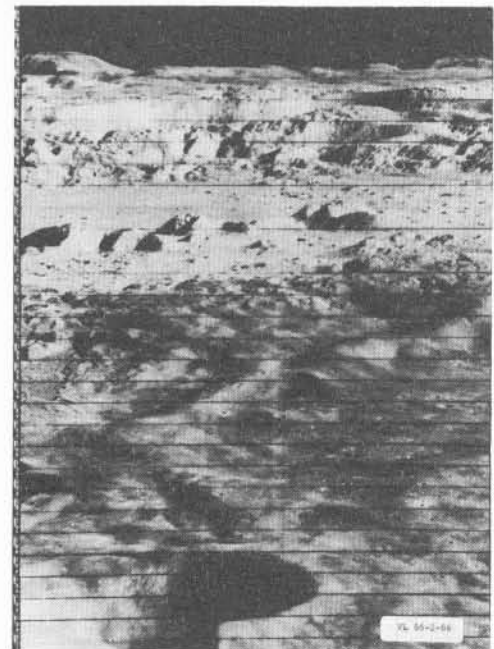
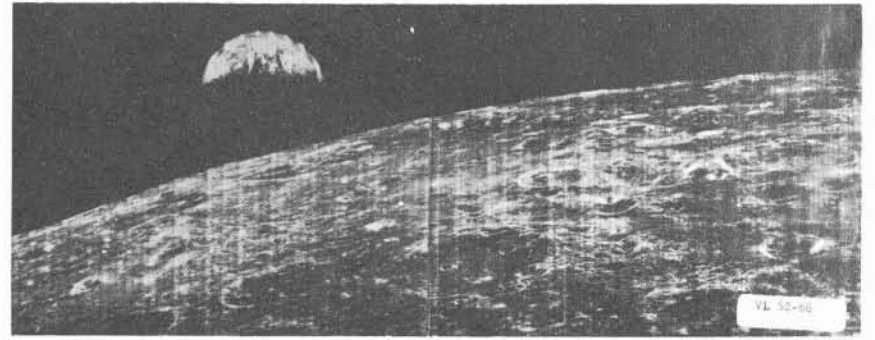
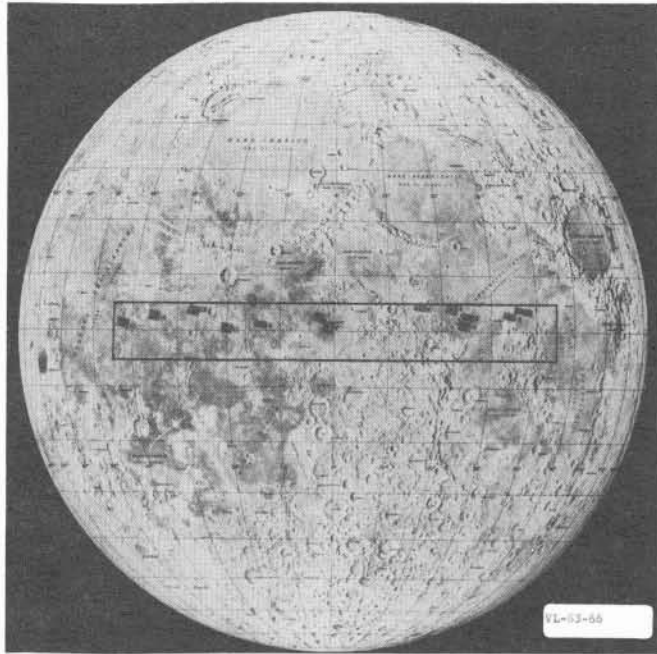


**LEGEND**  
 COPERNICAN  
 ERATOSTHENIAN  
 PROCELLARUM  
 ARCHIMEDIAN  
 APENNINIAN  
 PRE-IMBRIAN  
 CHAIN CRATERS  
 HILLS

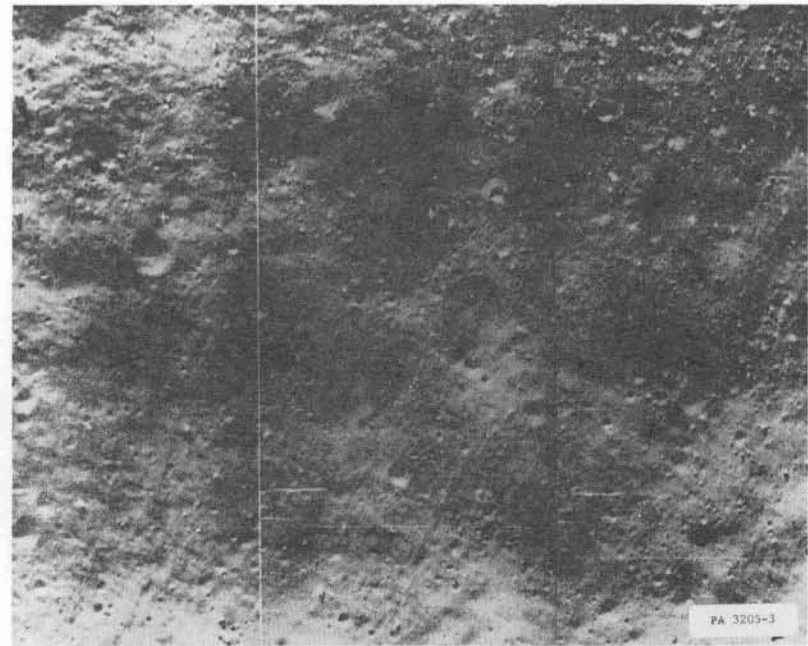
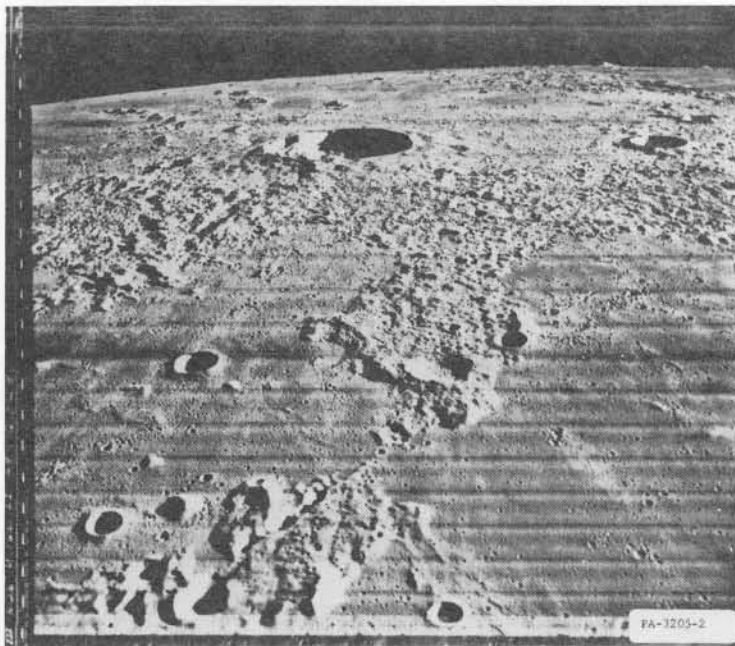
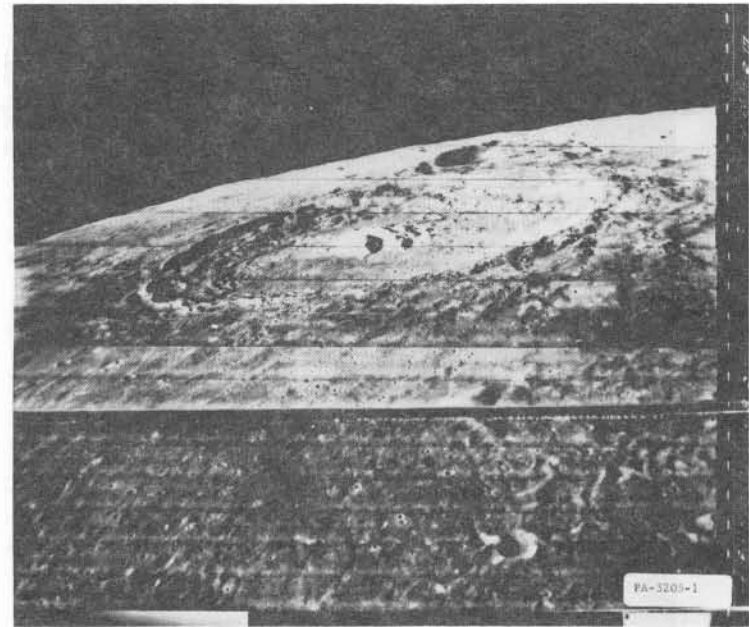
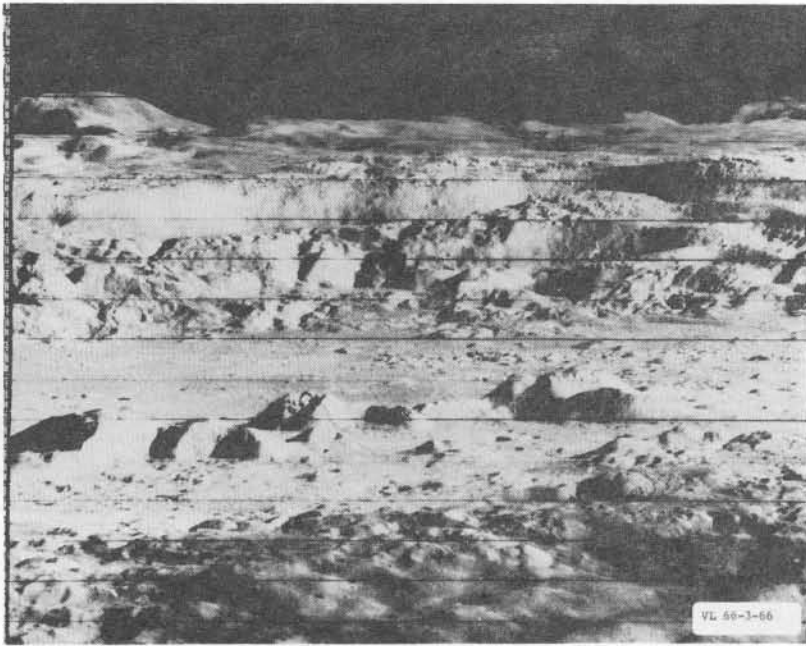
R-AERO-7  
MS-G-38-3-65 MAY 18, 1965

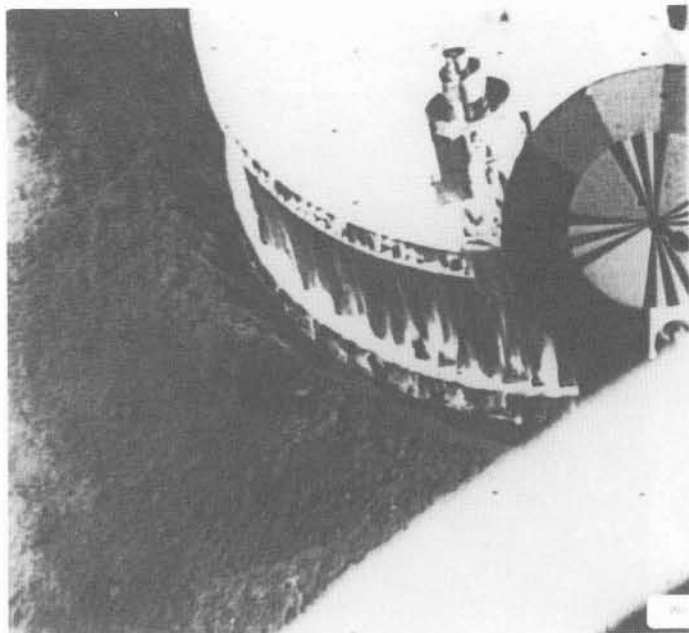
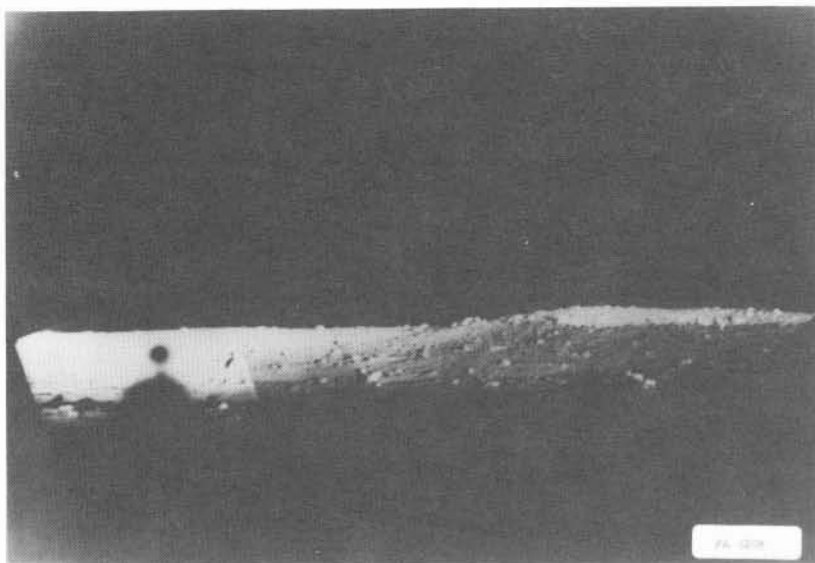


MS-G-38-4





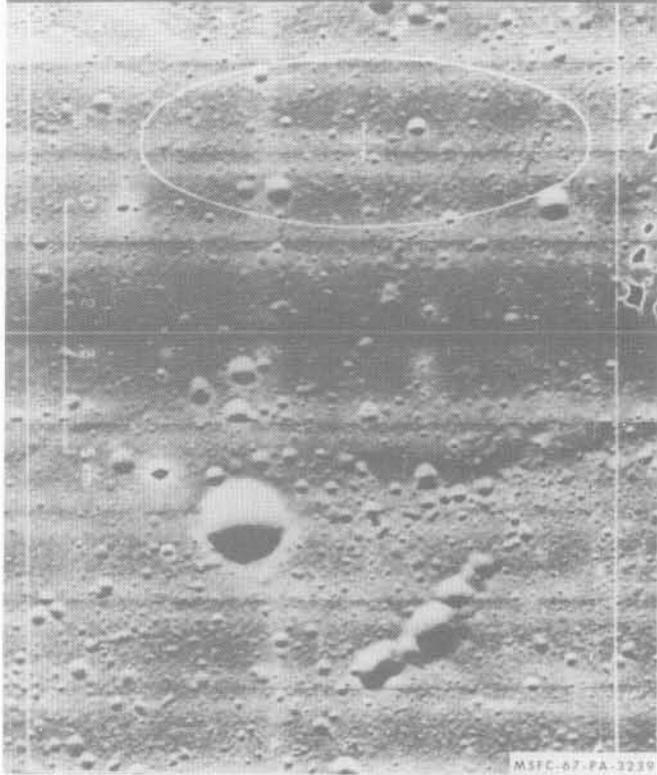




RIMLESS CRATERS PHOTOGRAPHED BY SURVEYOR V

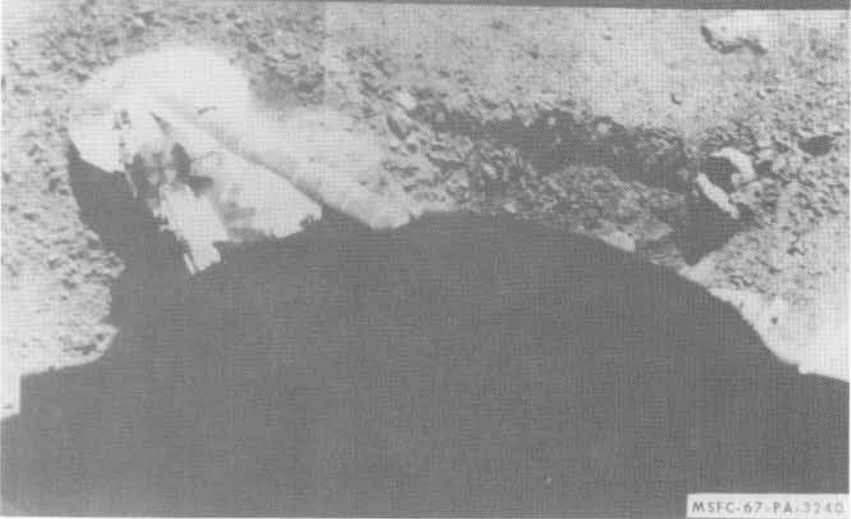


SURVEYOR V LOCATION ON LUNAR SURFACE



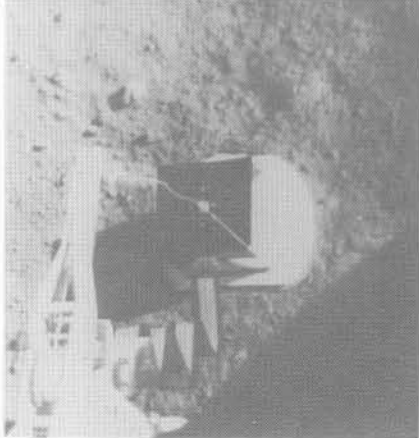
MSFC-67-PA-3239

SURVEYOR V LANDING PAD ON LUNAR SURFACE



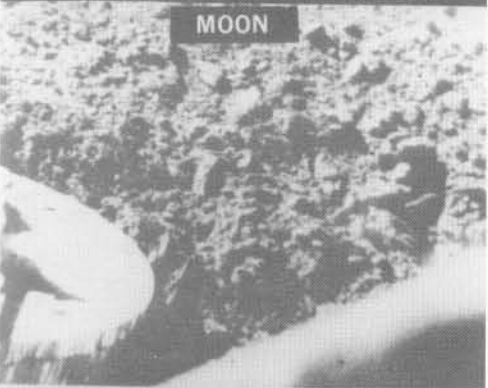
MSFC-67-PA-3240

SURVEYOR V's ALPHA SCATTERING INSTRUMENT WHICH ANALYZES THE CHEMICAL COMPOSITION OF LUNAR SOIL

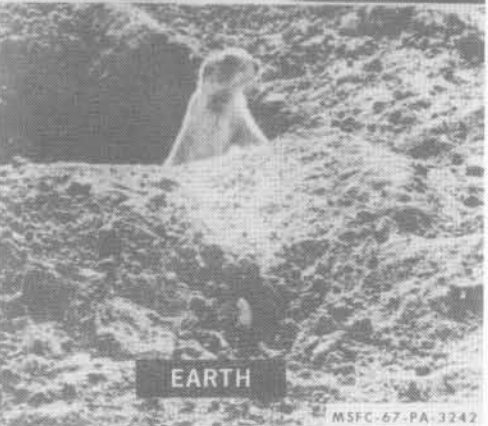


MSFC-67-PA-3241

EARTH/LUNAR COMPARISON



MOON



EARTH

MSFC-67-PA-3242



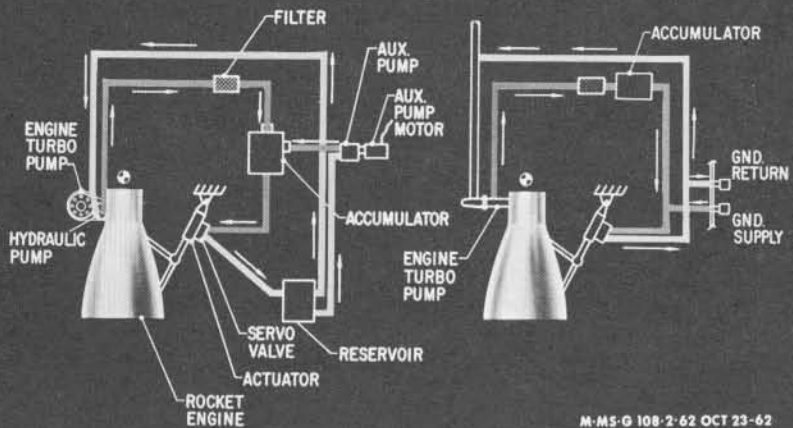


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# TYPICAL HYDRAULIC SYSTEMS

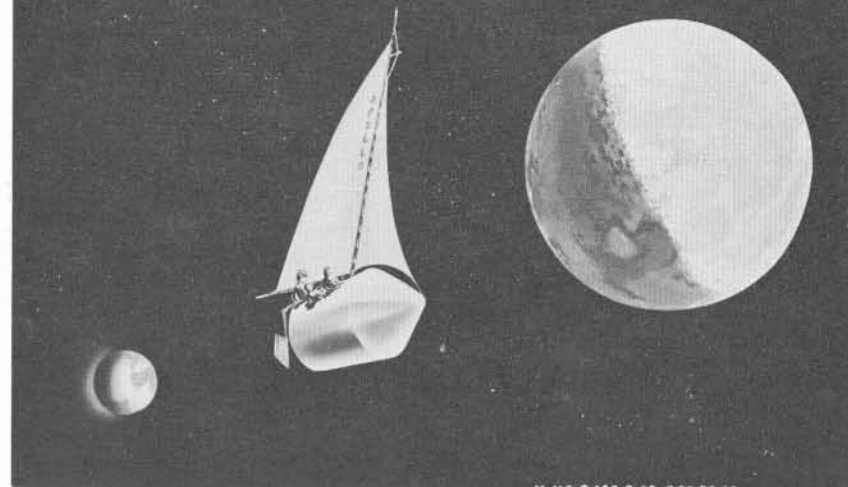
## CLOSED LOOP SYSTEM

## OPEN LOOP SYSTEM



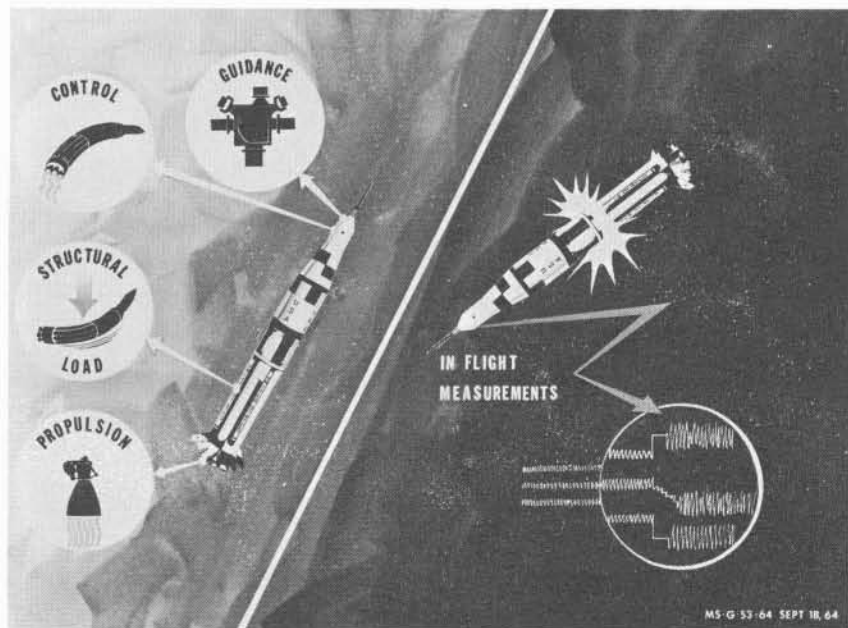
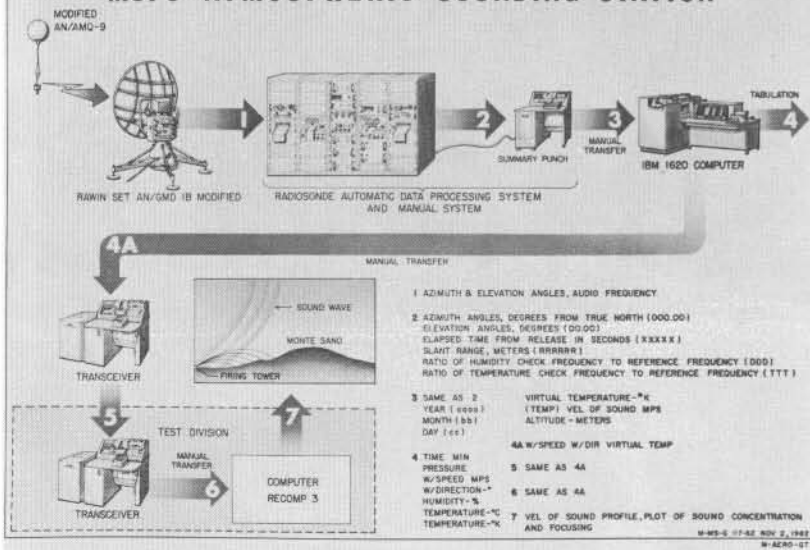
M-MS-G 108-2-62 OCT 23-62

# TYPICAL HYDRAULIC CONTROL SYSTEM



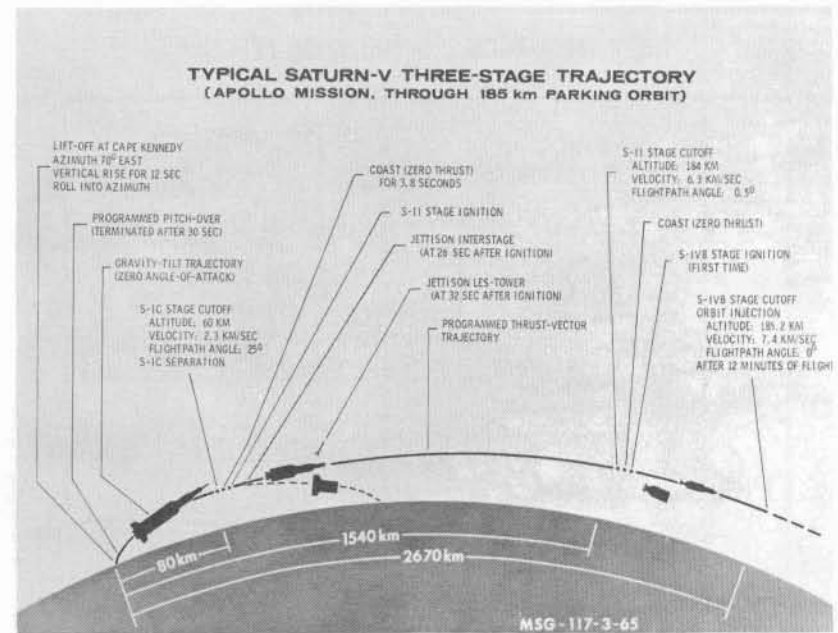
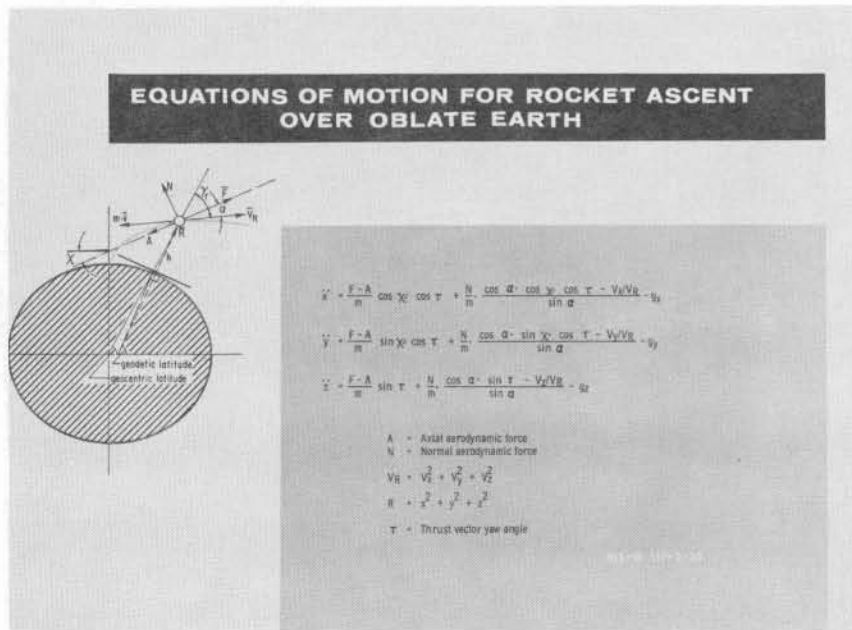
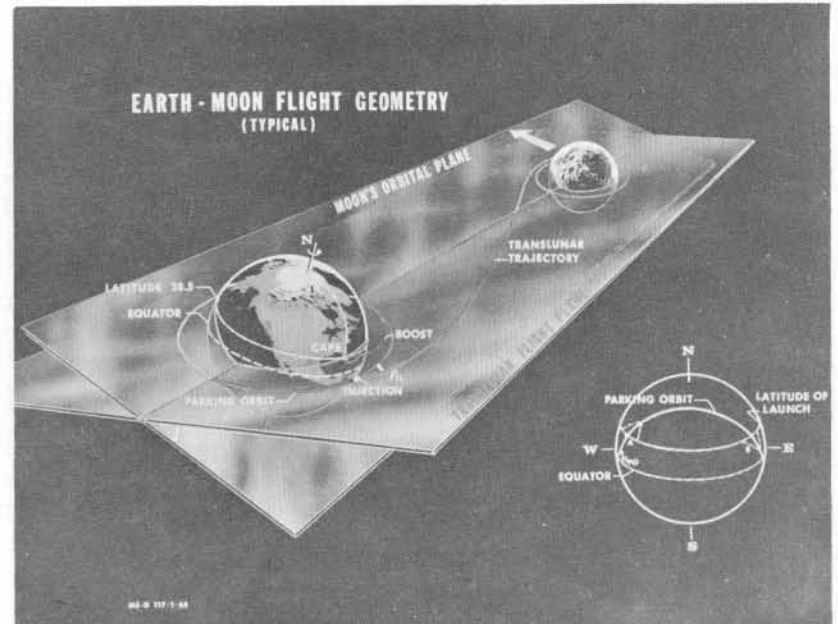
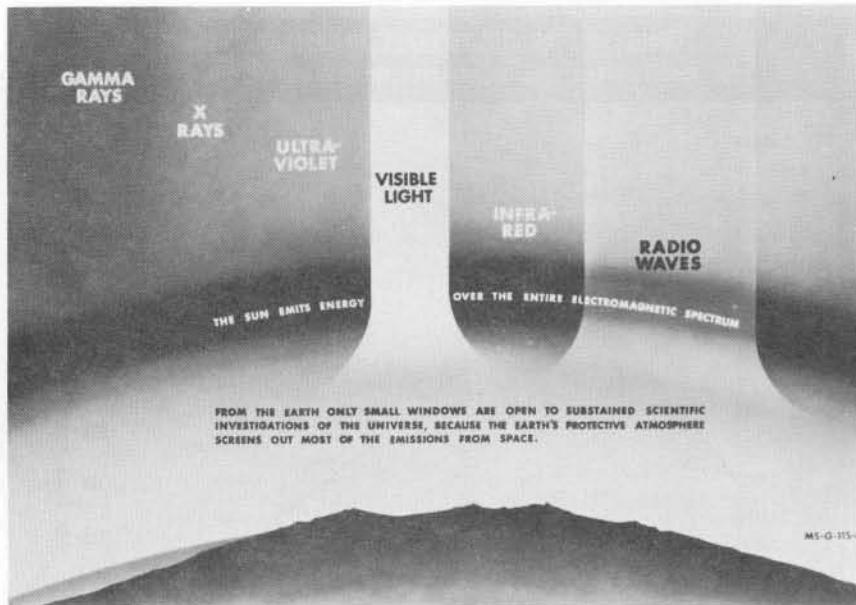
M-MS-G 108-3-62 OCT. 23, 62

# MSFC ATMOSPHERIC SOUNDING STATION



MS-G 53-64 SEPT 18, 64

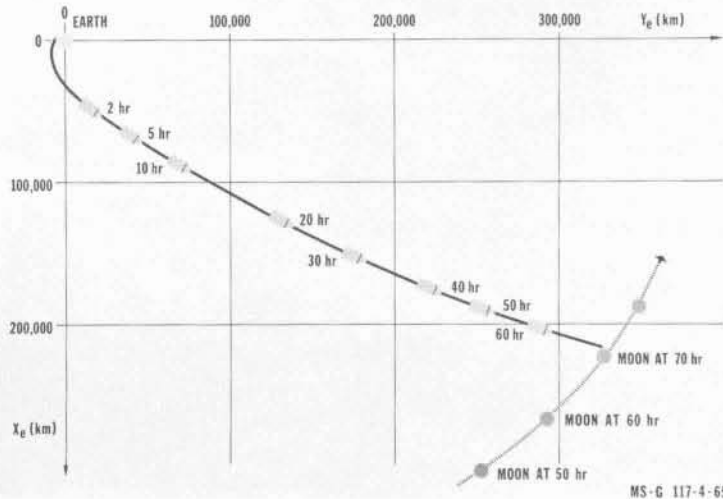






### TYPICAL 70-HR. EARTH-MOON TRAJECTORY

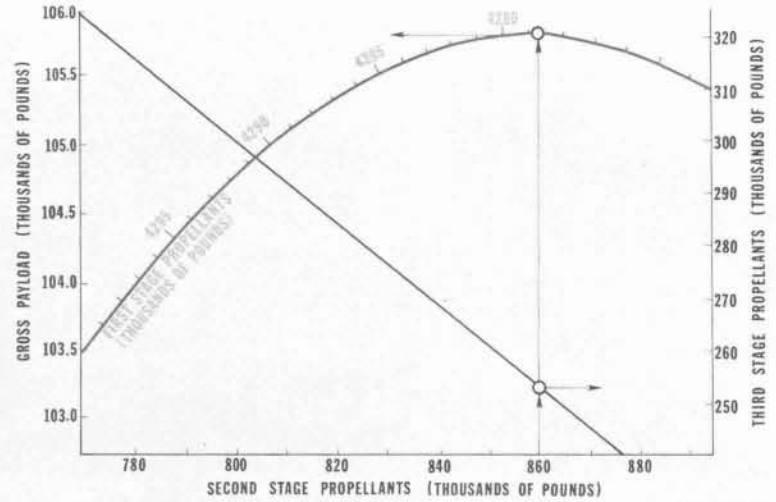
(IN NON-ROTATING  $X_e Y_e$  COORDINATES)



MS-G 117-4-65

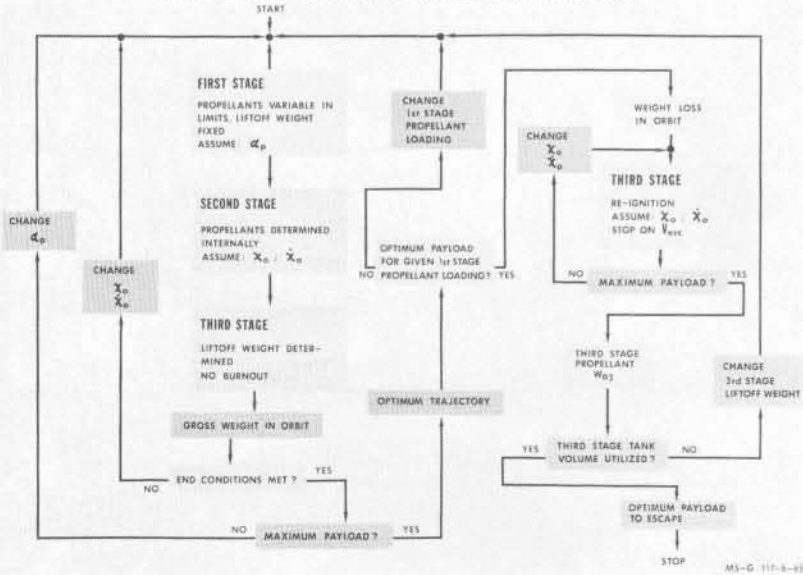
### GROSS PAYLOAD VERSUS STAGE PROPELLANT LOADING

(THREE STAGE VEHICLE THROUGH 185 km WAITING ORBIT AND TO LUNAR INJECTION, RUBBERIZED STAGES)



MS-G 117-5-65

### THREE-STAGE ROCKET OPTIMIZATION PROGRAM



MS-G 117-6-65



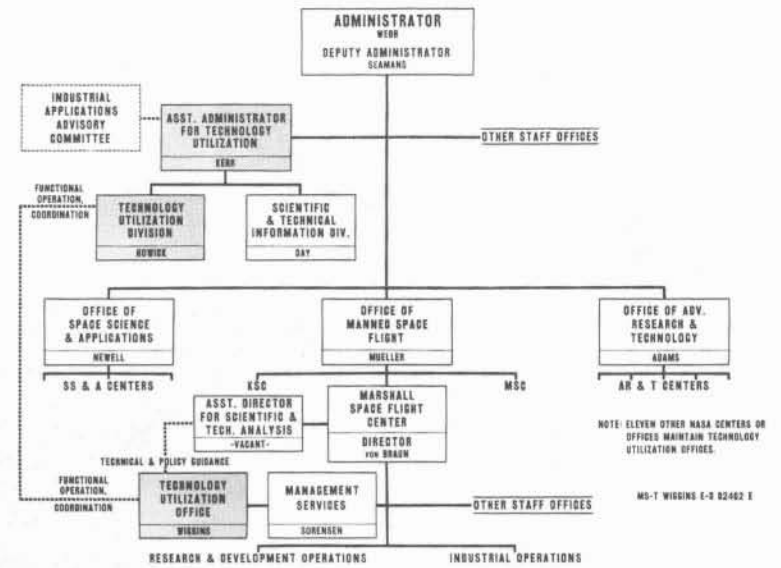
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MSFC TECHNOLOGY UTILIZATION  
TECHNOLOGY UTILIZATION PROGRAM

- **MISSION** TO TRANSFER TO THE CIVILIAN ECONOMY, ESPECIALLY NON-AEROSPACE INDUSTRY, ALL NEW TECHNOLOGY RESULTING FROM NASA CONTRACTOR AND IN-HOUSE RESEARCH AND SPACE PROGRAMS.
- **OPERATION**
  - TWELVE NASA CENTERS AND OFFICES MAINTAIN TECHNOLOGY UTILIZATION OFFICES, COLLECTING AND EVALUATING CONTRACTOR & IN-HOUSE NEW TECHNOLOGY.
  - SEVEN RESEARCH INSTITUTES ASSIST NASA IN INDUSTRIAL APPLICATIONS, TECHNOLOGY EVALUATIONS, TECHNOLOGY DISSEMINATION, AND PREPARATION OF TECHNOLOGY REPORTS.
  - OFFICE OF TECHNOLOGY UTILIZATION, NASA HQS., EDITS AND PUBLISHES EVALUATED INFORMATION.
  - EIGHT UNIVERSITIES OR RESEARCH CENTERS ACT AS "APPLICATION AND DISSEMINATION CENTERS" TO DELIVER INFORMATION TO USERS.
  - TECHNOLOGY UTILIZATION OFFICE, HEADQUARTERS, INITIATES AND ADMINISTERS SPECIAL APPLICATIONS ANALYSIS TECHNOLOGY SURVEY CONTRACTS.

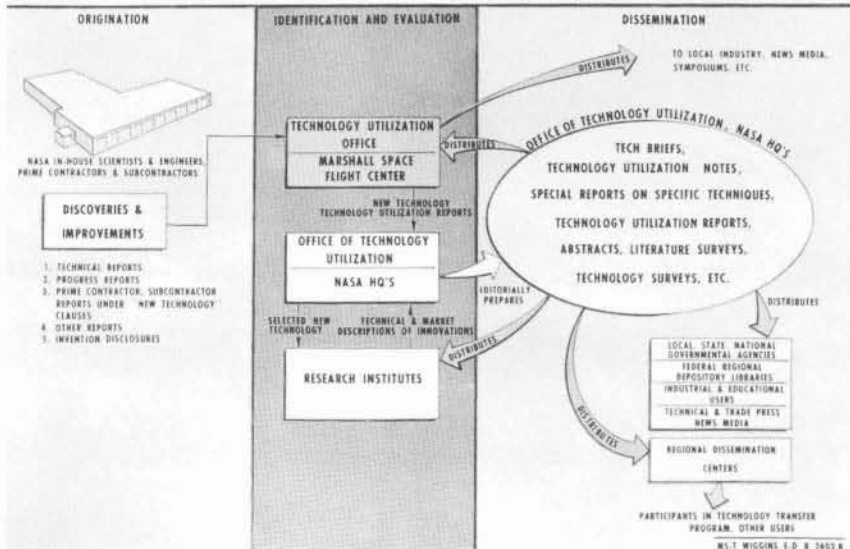
MS-T WIGGINS E-D B 2400 A

MSFC TECHNOLOGY UTILIZATION  
NASA/MSFC ORGANIZATION-TECHNOLOGY UTILIZATION PROGRAM



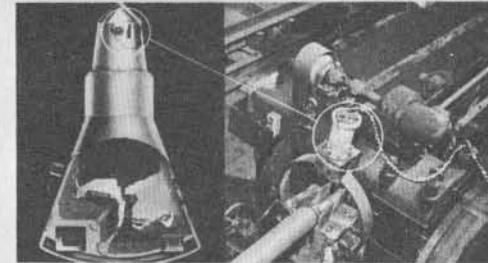
MS-T WIGGINS E-D B 2400 I

MSFC TECHNOLOGY UTILIZATION  
FLOW OF TECHNOLOGY



MS-T WIGGINS E-D B 2400 B

TECHNOLOGY UTILIZATION  
PRODUCTION SENSOR



- SMALL INFRA-RED SENSORS, DEVELOPED FOR THE MERCURY CAPSULE, SCANNED THE HORIZON BY LOCATING THE EDGE OF THE "HOT" EARTH AGAINST THE "COLD" SKY AND GENERATED SIGNALS TO STABILIZE THE CAPSULE RELATIVE TO THE HORIZON.
- THE DEVELOPER NOW MAKES A MEASURING GAUGE FOR STEEL RODS. THE GAUGE SENSES THE ROD EDGES AGAINST ITS BACKGROUND AND THEN TAKES PRECISION MEASUREMENTS OF THE ROD. MEASUREMENTS CAN BE TAKEN EVEN WHEN THE ROD IS TRAVELING 35 TO 75 MILES PER HOUR.

E-D B 2400

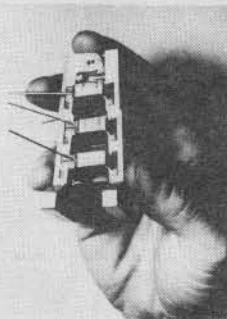
MSFC TECHNOLOGY UTILIZATION  
HAND TOOL FOR BENDING ELECTRICAL COMPONENT LEADS



TOOL AND ELECTRICAL COMPONENTS

• ELECTRICAL COMPONENTS TO BE MOUNTED ON PRINTED CIRCUIT BOARDS MUST HAVE THEIR LEADS BENT TO MATCH THE HOLE SPACING ON THE BOARDS. BENDING THE LEADS WITH PLIERS SOMETIMES CAUSES DAMAGE.

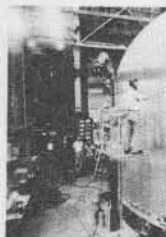
- MARSHALL SPACE FLIGHT CENTER DEVELOPED A HAND-OPERATED DIE SET THAT BENDS COMPONENT LEADS TO EXACTLY MATCH CIRCUIT BOARD HOLES. THE COMPONENT RESTS IN A RECESSED LOWER DIE; THE UPPER DIE IS CLOSED TO BEND THE LEADS. DIES ARE REPLACEABLE TO ACCOMMODATE DIFFERENT SIZES.
- THE TOOL SPEEDS UP ASSEMBLY OF CIRCUITS AND REDUCES COMPONENT DAMAGE.



TOOL IN USE

1-0 0 2405

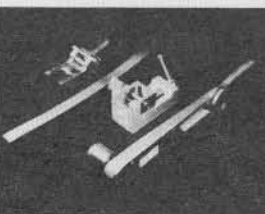
MSFC TECHNOLOGY UTILIZATION  
WELDING STRAP CLAMP



WELDING STRAP CLAMPS IN USE ON SATURN V BULKHEAD



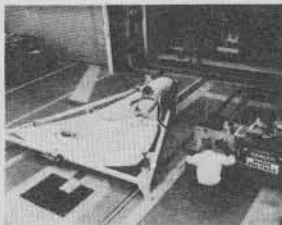
- A STRAP CLAMP UNIT WAS DEVELOPED TO ALIGN MATING PARTS FOR WELDING CLAMPS POSITIONED ON EITHER SIDE OF THE PARTS AND CONNECTED BY A STEEL STRAP. ALIGN AND HOLD THE PARTS FOR WELDING.
- NO ADAPTATION IS NECESSARY FOR COMMERCIAL USE. (A BEER TANK MANUFACTURER IN NAIROBI, KENYA, EAST AFRICA HAS REQUESTED INFORMATION ON THIS ITEM.)



WELDING STRAP CLAMP COMPONENTS WITH TORQUE WRENCH

1-0 0 2406

MSFC TECHNOLOGY UTILIZATION  
METAL FORMING WITH A "MAGNETOMOTIVE HAMMER"



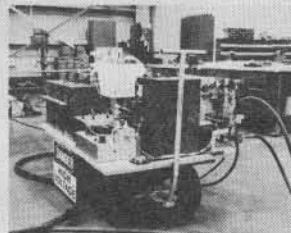
USE OF MAGNETOMOTIVE HAMMER ON SATURN V GOBE SEGMENTS

• MARSHALL SPACE FLIGHT CENTER DEVELOPED A "MAGNETOMOTIVE HAMMER" WHICH, BY MEANS OF AN INTENSE MAGNETIC FIELD, MOVES METAL UNIFORMLY WITHOUT MARRING THE SURFACE.

• THIS MAGNETOMOTIVE HAMMER WAS USED TO REMOVE DISTORTIONS FROM GOBE SEGMENTS THAT ARE MADE INTO SATURN V BULKHEADS. PREVIOUSLY, NO KNOWN METHOD EXISTED TO DO THIS. USE OF THE MAGNETOMOTIVE HAMMER RECLAIMED REJECTED SEGMENTS AT A SAVING OF \$30,000 EACH. MARSHALL USES THE HAMMER EXTENSIVELY IN OTHER METAL SHAPING OPERATIONS.

• FOUR MARSHALL-BUILT UNITS ARE BEING USED BY NASA CONTRACTORS ON SATURN COMPONENTS.

• THE U.S. MARITIME ADMINISTRATION, PASCAGOULA, MISS., IS CONSIDERING MAGNETIC HAMMER USE AT INGALES SHIP BUILDING CO. OTHERS INDICATING INTEREST INCLUDE FORD, GENERAL MOTORS, AND ROLLS ROYCE.



MAGNETOMOTIVE HAMMER POWER UNIT

1-0 0 2407

TECHNOLOGY UTILIZATION  
AIR-BEARING BALLISTOCARDIOGRAPH



NASA AED-11-1001 1-0-67

• MISSILE AND SPACE TECHNOLOGY UTILIZES AIR BEARINGS FOR SUPPORTING GUIDANCE COMPONENTS AND FOR SIMULATING THE WEIGHTLESSNESS OF SPACE.

• THESE BEARINGS FLOAT MATERIAL ON A FILM OF AIR TO PROVIDE FRICTION-LESS, VIBRATION-FREE SUPPORT.

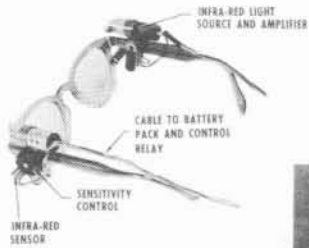
• USING THIS TECHNOLOGY, A MANUFACTURER DEVELOPED A BALLISTOCARDIOGRAPH SYSTEM FEATURING AN AIR-SUPPORTED TABLE. BALLISTOCARDIOGRAPHY RECORDS THE ACCELERATIONS THE HEART GIVES TO THE BODY AND PROVIDES A METHOD OF DETECTING HEART CONDITIONS IN STAGES TOO EARLY FOR OTHER METHODS.

• THE AIR-SUPPORTED TABLE MAKES POSSIBLE PRECISE MEASUREMENTS FREE FROM THE EXTERNAL VIBRATIONS OF OTHER SUSPENSION SYSTEMS.

1-0 0 2408



TECHNOLOGY UTILIZATION  
SIGHT SWITCH



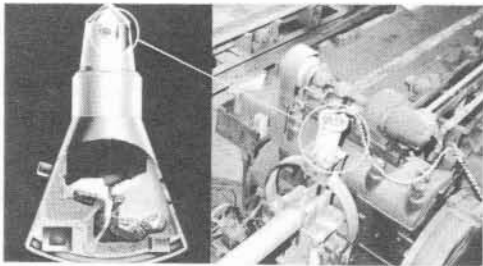
• MOVING THE IRIS OF THE EYE OPERATES A SIGHT SWITCH DEVELOPED FOR MARSHALL SPACE FLIGHT CENTER. MOUNTED ON AN EYEGLASS FRAME, THE DEVICE HAS AN INFRARED SOURCE AND A RECEIVER. THE EYE'S IRIS ABSORBS INFRARED RAYS; OTHER PARTS REFLECT THE RAYS. ABSORPTION OF THE RAYS ACTIVATES THE SWITCH. EYE MOVEMENT CAN BE USED TO CONTROL EQUIPMENT.



- POSSIBLE AEROSPACE USES ARE TO OPERATE SPACECRAFT CONTROLS UNDER HIGH-GRAVITY CONDITIONS.
- THE SIGHT SWITCH CAN HELP OTHERWISE DISABLED PERSONS TO COMMUNICATE AND TO OPERATE MOTORIZED WHEEL CHAIRS, HOSPITAL BEDS, ETC. IT OFFERS POSSIBILITIES FOR OTHER MEDICAL, SCIENTIFIC, AND INDUSTRIAL USES.

E-D 02408

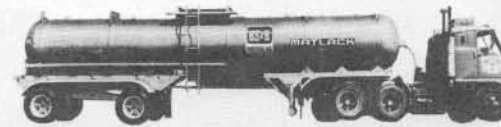
## INFRARED SENSOR



- **AEROSPACE** - Sensor stabilized Mercury spacecraft in relation to horizon.
- **INDUSTRIAL** - Sensor used as measuring gauge for steel rods.

E-D 02412

TECHNOLOGY UTILIZATION  
FIBER GLASS TANK TRAILER



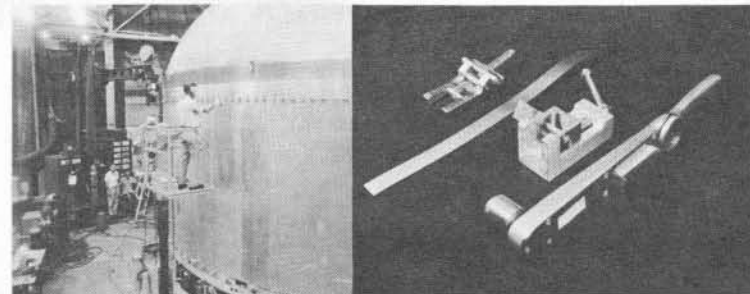
• AEROSPACE WEIGHT VS. STRENGTH REQUIREMENTS DEVELOPED THE TECHNOLOGY TO PRODUCE LARGE TANKS MADE FROM FILAMENT-WOUND FIBER GLASS BONDED WITH PLASTIC RESINS.

• TANK TRAILERS ARE BEING PRODUCED FOR BULK HAULING OF LIQUIDS AND OFFER SIGNIFICANT WEIGHT REDUCTIONS.

• THIS TANK IS 38 FEET LONG, OVER 5 FEET IN DIAMETER, AND HOLDS AROUND 5,650 GALLONS. UNLOADED WEIGHT OF THE TANK AND TRAILER IS 5.6 TONS; A COMPARABLE METAL UNIT WOULD WEIGH OVER 7 TONS.

E-D 02410

## WELDING STRAP CLAMP



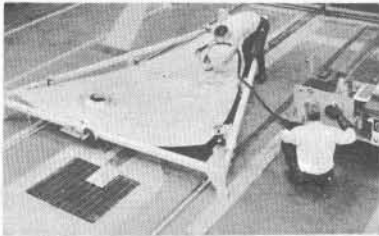
WELDING STRAP CLAMPS IN USE ON SATURN V BULKHEAD

WELDING STRAP CLAMP COMPONENTS WITH TORQUE WRENCH

- **AEROSPACE** - Clamp developed to align huge tank sections for welding.
- **INDUSTRIAL** - Interesting possibilities. A beer tank manufacturer in Nairobi, Kenya, has requested information.

E-D 02413

## METAL FORMING WITH A "MAGNETOMOTIVE HAMMER"



- **AEROSPACE** - Hammer developed to remove distortions from launch vehicle tank sections.
- **INDUSTRIAL** - Interested companies include U.S. Maritime Administration, Ford, General Motors and Rolls Royce.

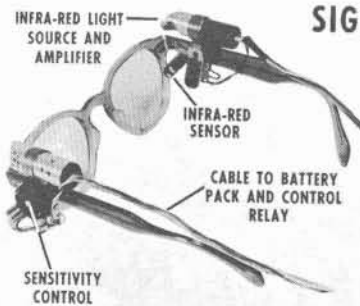
E-D 02414

## AIR BEARINGS



- **AEROSPACE** - Air bearings developed to support guidance components and to simulate weightlessness.
- **MEDICAL** - Bearings applied to air-supported table used for heart examinations.

E-D 02415



## SIGHT SWITCH



- **AEROSPACE**- May be used to operate spacecraft controls under high-gravity conditions.
- **OTHER POSSIBILITIES**- Scientific, industrial, medical. Example: enable a disabled person to operate a motorized wheelchair.

E-D 02416

## FIBER GLASS TANKS

- **AEROSPACE** - Weight vs. strength requirements of launch vehicles resulted in large tanks made of filament-wound fiber glass bonded with plastic resins.
- **INDUSTRIAL** - Tank trailers for bulk hauling of liquids.



E-D 02417

## BONDING OF FABRICS

**INDUSTRIAL** - Lingerie manufacturer adapted process to join seams of "see-through" bras.



GEMINI SUIT

**AEROSPACE** - Space suit fabrics caused problems in seam joining. New laminating techniques developed to bond seams properly.



CIVILIAN USE E-0 02418

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MSFC COST REDUCTION  
**S-IC HANDLING RING**

**PROBLEM**

- AN ALUMINUM HANDLING RING, MADE TO EXACTING REQUIREMENTS, IS USED WITH THE SATURN S-IC STAGE. ATTACHED TO THE STAGE, IT PROVIDES A HOOK-UP POINT FOR HANDLING EQUIPMENT. EACH RING COSTS \$710,000.
- THIS RING WAS ALSO USED ON THE S-IC SIMULATOR. A FRAME-WORK MOCK-UP USED TO CHECK CLEARANCES OF BARGES, ROADS, AND FACILITIES.



HANDLING RING BEING ATTACHED TO SIMULATOR

**SOLUTION**

- A STEEL HANDLING RING WAS MADE TO LESS RIGID SPECIFICATIONS FOR THE SIMULATOR. IT COST \$15,000 AND RELEASED AN ALUMINUM RING FOR USE ON THE S-IC STAGE.

**SAVING**

- \$695,000

1-8 83386 8

MSFC COST REDUCTION  
**PRIME MOVERS**

**PROBLEM**

- TEN PRIME MOVERS WERE NEEDED FOR SATURN TRANSPORTATION FOR USE AT VARIOUS LOCATIONS. EACH MUST BE CAPABLE OF A 60,000 POUND DRAWBAR PULL.
- NEW COMMERCIAL VEHICLES MEETING REQUIREMENTS WOULD COST \$30,000 EACH FOR A TOTAL OF \$300,000.



TRANSPORTING S-1 STAGE

**SOLUTION**

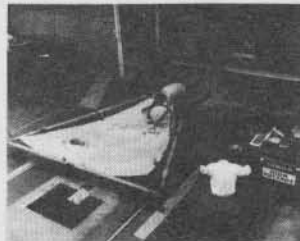
- THE PRIME MOVERS WERE OBTAINED FROM ARMY SURPLUS AND ARE BEING RENOVATED AT A COST OF \$2,000 EACH.

**SAVING**

- \$280,000

1-8 83281 4

MSFC COST REDUCTION  
**"MAGNETIC HAMMER" REWORK OF GORE SEGMENTS**



USE OF MAGNETIC HAMMER ON SATURN V GORE SEGMENTS

**PROBLEM**

- WHEN WELDING FITTINGS INTO SATURN V GORE SEGMENTS, LOCAL SHRINKAGE OF WELD AREAS SOMETIMES CAUSED REJECTION OF THE SEGMENTS.
- TWO POSSIBLE SOLUTIONS WERE INVESTIGATED BUT HAD LIMITED SUCCESS:
  - STRETCHING SEGMENTS MECHANICALLY BY A PROCESS CALLED "PLANISHING" TO RE-FORM THE SEGMENTS.
  - CRYOGENICALLY SHRINKING FITTINGS TO BE WELDED INTO THE SEGMENTS TO REDUCE METAL EXPANSION AND SUBSEQUENT DISTORTION.



MAGNETIC HAMMER POWER UNIT

**SOLUTION**

- A "MAGNETIC HAMMER" WAS DEVELOPED USING AN EXISTING COMPACT CAPACITOR POWER SYSTEM. THIS "HAMMER" CREATES AN INTENSE MAGNETIC FIELD WHICH MOVES METAL UNIFORMLY WITHOUT MARRING THE SURFACE.
- PREVIOUSLY REJECTED GORE SEGMENTS HAVE BEEN RESTORED FOR USE. THE HAMMER IS ALSO BEING USED TO REWORK OTHER COMPONENTS. CONTRACTORS ARE USING OR WILL RECEIVE ADDITIONAL UNITS.

**SAVING**

- \$2,130,000 AT MSFC AS OF DECEMBER 28, 1964. SATURN V UPPER FUEL BULKHEAD CAP FITTING WAS RE-SIZED FOR ESTIMATED SAVING OF \$1,500,000. \$630,000 WAS SAVED ON SATURN V GORE SEGMENTS WITH TOTAL SAVINGS OF \$6,300,000 PROJECTED ON THIS USE ALONE.

1-8 85182 2

MSFC COST REDUCTION  
**SELF-PROPELLED CRANE CARRIERS**

**PROBLEM**

- HEIGHT AND WEIGHT OF MANY S-IC STRUCTURAL COMPONENTS EXCEEDED BRIDGE CRANE CLEARANCES AND CAPACITIES IN ASSEMBLY BUILDINGS. TRANSPORTING LARGE COMPONENTS BETWEEN BUILDINGS CAUSED ADDITIONAL PROBLEMS.
- RAISING ROOFS OF PRINCIPAL ASSEMBLY BUILDINGS AND INCREASING CRANE CAPACITIES WOULD COST \$1,000,000 TO \$1,500,000 AND REQUIRE 2-2 1/2 YEARS.



"B" FRAME MOVING SATURN V THRUST SEGMENT



"C" FRAME TRANSPORTING C-1 TANK

**SOLUTION**

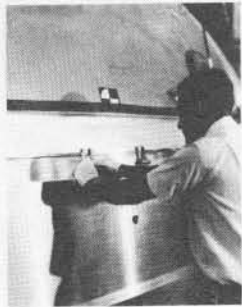
- TWO LOW-BED, SELF-PROPELLED, GANTRY-TYPE CRANE CARRIERS WERE DEVELOPED TO OPERATE WITHIN BUILDING CLEARANCES. THESE "A" AND "C" FRAMES ALSO MOVE COMPONENTS BETWEEN BUILDINGS. BOTH FRAMES HAVE A SAFE LIFT CAPABILITY OF 50 TONS. THEY WERE BUILT TO BASIC MSFC SPECIFICATIONS AND DELIVERED IN 12 MONTHS.

**SAVING**

- \$750,000

E-D B 3603 A

MSFC COST REDUCTION  
**WELDING STRAP CLAMP**



STRAP CLAMP IN USE ON WELDING SATURN V BULKHEAD TO "Y" RING

**SOLUTION**

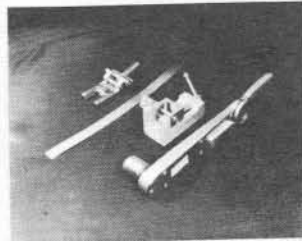
- A STRAP CLAMP WAS DEVELOPED TO ALIGN MATING PARTS FOR WELDING. NASA CONTRACTORS NOW USE THIS METHOD.

**SAVING**

- \$2,000,000 ON SATURN V TANKS

**PROBLEM**

- PREVIOUSLY, AN EXPANDING "SPIDER" WAS USED TO HOLD TANK PARTS TOGETHER BEFORE THEY WERE WELDED.
- THE LARGE SIZE OF THE SATURN TANKS MADE USE OF THE SPIDER INADEQUATE AND TOO COSTLY.



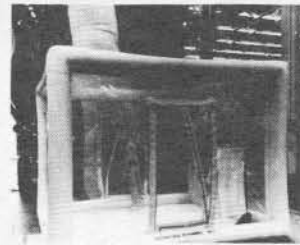
STRAP CLAMP COMPONENTS

4-2 83384 4

MSFC COST REDUCTION  
**PORTABLE CLEAN ROOMS**

**PROBLEM**

- CLEANED FUEL TANKS MUST SOMETIMES BE OPENED AND ENTERED FOR MODIFICATIONS OR TO INSTALL "LATE DELIVERY" MATERIAL THIS CREATES CONTAMINATION PROBLEMS.
- BUILDING ORDINARY "CLEAN ROOMS" TO CONTAIN TANKS WOULD BE EXTREMELY EXPENSIVE.



SOLUTION EXTENDS THE PORTABLE CLEAN ROOM



PORTABLE CLEAN ROOM SYSTEM

**SOLUTION**

- PORTABLE, AIR-SUPPORTED PLASTIC ROOMS ARE CONNECTED WITH SPECIALLY DESIGNED ENTRANCE SLEEVES. THE ROOMS PROVIDE "AIR LOCKS" FOR ACCESS. FILTERED CLEAN AIR PREVENTS ENTRY OF AIR-BORNE CONTAMINANTS.

**SAVING**

- \$1,400,000 OVER COST OF CONVENTIONAL CONSTRUCTION.

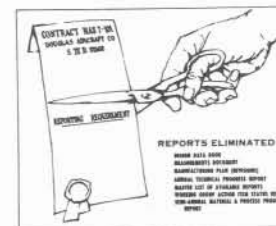
1-2 83384 4

MSFC COST REDUCTION  
**COST REDUCTION AND VALUE ENGINEERING PROGRAM**

- DECEMBER 1963: LETTERS TO 1100 NASA CONTRACTORS FROM THE PRESIDENT AND MR. WEBB ENCOURAGING COST REDUCTION EFFORTS.
- MARCH 1964: 32 CONTRACTORS SELECTED FOR CONTINUING COST REDUCTION PROGRAM WITH 11 ASSIGNED TO MSFC. 14 ARE NOW ASSIGNED TO MSFC: BOEING, BROWN, CHRYSLER, DOUGLAS, GENERAL ELECTRIC, HAYES, IBM, MANAGEMENT SERVICES, MASON-RUST, NORTHROP, SPACO, SPERRY-RAND, VITRO, AND UNITED AIRCRAFT.
- APRIL 1964: MSFC COST REDUCTION AND VALUE ENGINEERING OFFICE ESTABLISHED.
- JULY 1964: FY-64 GOAL OF \$4,000,000 SAVINGS EXCEEDED, WITH REPORTED SAVINGS OF \$8,796,000. MSFC ASSIGNED FY-65 GOAL OF \$42,000,000.
- JULY 1964: VALUE ENGINEERING TRAINING COURSE HELD FOR 30 MSFC PERSONNEL.
- JUNE 1965: FORMAL EVALUATION OF CONTRACTORS' COST REDUCTION PROGRAMS COMPLETED ON THE 11 CONTRACTORS ORIGINALLY ASSIGNED TO MSFC.
- JULY 1965: FISCAL YEAR 1965 SAVINGS REPORTED TO NASA HQS. - \$82,453,275. \$56,576,000 ACCEPTED BY HQS. - 134% OF ASSIGNED GOAL.

E-D B 3506 C

MSFC COST REDUCTION  
**S-1VB CONTRACTOR REPORTS**



RESULTS OF DOCUMENTATION ANALYSIS

**PROBLEM**

- MANAGING THE S-1VB STAGE PROGRAM REQUIRED COMPREHENSIVE REPORTS FROM THE CONTRACTOR, DOUGLAS AIRCRAFT COMPANY, BASED ON REQUIREMENTS OF PREVIOUS PROGRAMS.
- EXPENSE OF THESE CONTRACTUALLY REQUIRED DOCUMENTS CONTRIBUTE TO PROGRAM COSTS.

**SOLUTION**

- A DETAILED ANALYSIS OF DOCUMENTATION NEEDS ELIMINATED SEVEN MAJOR RECURRING REPORTS PREPARED OR TO BE PREPARED.

**SAVING**

- \$532,000 FOR FY-65
- \$3,411,000 THROUGH PROGRAM COMPLETION

E-D B 3507

MSFC COST REDUCTION  
**DUAL POSITION, POST-FIRING CHECKOUT FACILITY-SACTO**



PRESENT S-IVB ACCEPTANCE TEST STAND-SACTO

**PROBLEM**

- APPROVED CONSTRUCTION OF FACILITY PLANS CALLED FOR BUILDING A THIRD ACCEPTANCE TEST STAND FOR THE S-IVB STAGE AT DOUGLAS AIRCRAFT'S SACRAMENTO TEST SITE

**SOLUTION**

- FACILITY USAGE AND NEED DATES WERE EVALUATED AGAINST CHANGED DELIVERY REQUIREMENTS. BUILDING A POST-FIRING CHECKOUT FACILITY INSTEAD OF THE THIRD STAND WILL MEET REQUIREMENTS AND PROVIDE GREATER FLEXIBILITY FOR PRODUCTION RATE INCREASES.

**SAVING**

- \$5,390,000 IN 'FY-65 CONSTRUCTION OF FACILITY BUDGET



ARTIST'S CONCEPT-SATURN IVB VEHICLE CHECKOUT LABORATORY-SACTO

E O B 3509

MSFC COST REDUCTION  
**MSFC COST SAVINGS SUMMARY**  
 (THIRD QUARTER TOTAL, FY-66, AS REPORTED TO NASA HQS.)

ORGANIZATION	NUMBER OF REPORTS	SAVINGS BY TYPE OF FUNDING			TOTAL
		RESEARCH & DEVELOPMENT	CONSTRUCTION OF FACILITIES	ADMINISTRATIVE OPERATIONS	
STAFF & SERVICES	88	\$312,612	\$1,100	\$1,443,663	\$1,757,375
RESEARCH & DEVELOPMENT OPERATIONS	40	5,545,059	25,000	107,766	5,677,825
INDUSTRIAL OPERATIONS	58	48,876,808	—	68,995	48,945,803
<b>TOTAL</b>	<b>186</b>	<b>54,734,479</b>	<b>\$26,100</b>	<b>\$1,620,424</b>	<b>\$56,381,003</b>

FY 1966 GOAL-\$43,000,000

CR 4/20/66 E-D B 3511 E

MSFC COST REDUCTION  
**STAFF AND SERVICES COST SAVINGS**  
 (FISCAL YEAR 1966, AS REPORTED TO NASA HQS.)

ORGANIZATION	NO. OF REPORTS		SAVINGS	
	SECOND QUARTER	YEAR TO DATE	SECOND QUARTER	YEAR TO DATE
PUBLIC AFFAIRS				
CHIEF COUNSEL				
LABOR RELATIONS				
EXECUTIVE STAFF		3		\$15,257
MANAGEMENT SERVICES	16	17	\$150,924	153,352
PURCHASING		10		200,602
TECHNICAL SERVICES		8		401,090
MANPOWER UTILIZATION & ADMINISTRATION	3	3	79,000	79,000
FACILITIES & DESIGN	1	1	21,000	21,000
FINANCIAL MANAGEMENT	1	7	30,320	107,936
<b>TOTAL</b>	<b>21</b>	<b>49</b>	<b>\$281,244</b>	<b>\$978,237</b>

CR 1/20/66 E-D D 3512 D

MSFC COST REDUCTION  
**RESEARCH & DEVELOPMENT OPERATIONS COST SAVINGS**  
 (FISCAL YEAR 1966, AS REPORTED TO NASA HQS.)

ORGANIZATION	NO. OF REPORTS		SAVINGS	
	THIRD QUARTER	YEAR TO DATE	THIRD QUARTER	YEAR TO DATE
ADVANCED SYSTEMS OFFICE				
TECHNICAL SYSTEMS OFFICE				
TECHNICAL STAFF OFFICE				
OPERATIONS MANAGEMENT OFFICE	1	2	\$4,445	\$35,716
AERO-ASTRODYNAMICS LABORATORY	2	6	22,117	1,439,106
ASTRONICS LABORATORY	3	11	1,405,500	2,206,667
COMPUTATION LABORATORY	2	2	338,000	338,000
MANUFACTURING ENGINEERING LABORATORY	5	6	23,240	383,240
PROPULSION & VEHICLE ENGINEERING LABORATORY		2		195,000
QUALITY & RELIABILITY ASSURANCE LABORATORY	2	2	244,575	244,575
RESEARCH PROJECTS LABORATORY				
TEST LABORATORY		9		835,521
<b>TOTAL</b>	<b>15</b>	<b>40</b>	<b>\$2,037,877</b>	<b>\$5,677,825</b>

CR 4/20/66 E-D B 3513 D

MSFC COST REDUCTION  
**INDUSTRIAL OPERATIONS COST SAVINGS**  
 (FISCAL YEAR 1966 AS REPORTED TO NASA HQS.)

ORGANIZATION	NO. OF REPORTS		SAVINGS	
	THIRD QUARTER	YEAR TO DATE	THIRD QUARTER	YEAR TO DATE
CONTRACTS OFFICE	6	12	\$1,396,530	\$12,316,825
FACILITIES PROJECTS OFFICE				
MISSION OPERATIONS OFFICE				
PROJECT LOGISTICS OFFICE		1		3,650
RESOURCES MANAGEMENT OFFICE				
SATURN I/IB PROGRAM OFFICE	1	6	253,000	591,580
SATURN IB/CENTAUR PROGRAM OFFICE				
SATURN V PROGRAM OFFICE	7	25	28,423,000	34,335,280
ENGINE PROGRAM OFFICE		10		1,613,443
MICHOUD ASSEMBLY FACILITY	3	4	25,025	85,025
MISSISSIPPI TEST FACILITY				
<b>TOTAL</b>	<b>17</b>	<b>58</b>	<b>\$30,097,555</b>	<b>\$48,945,803</b>

CR 4/20/66 B 3514 D

MSFC COST REDUCTION  
**MSFC ACCEPTED COST SAVINGS, FY-1965**  
 (IN MILLIONS OF DOLLARS)

TYPE OF FUNDING	SUBMITTED BY MSFC TO HQS.	ACCEPTED BY HQS.	MSFC GOAL*	% OF GOAL ACCEPTED
RESEARCH & DEVELOPMENT	\$67.29	\$46.10	\$32.00	144%
CONSTRUCTION OF FACILITIES	9.04	6.61	2.00	330%
ADMINISTRATIVE OPERATIONS	6.12	3.87	8.00	48%
<b>TOTAL</b>	<b>\$82.45</b>	<b>\$56.58</b>	<b>\$42.00</b>	<b>134%</b>

OFFICE OF MANNED SPACE FLIGHT TOTAL GOAL WAS \$84 MILLION. ACCEPTED SAVINGS WERE \$100 MILLION OR 119% OF GOAL.

\* ESTABLISHED BY ASSOCIATE ADMINISTRATOR, MANNED SPACE FLIGHT, NASA HQS.

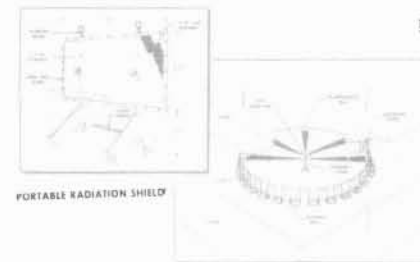
CR E-D B 3515

MSFC COST REDUCTION  
**MSFC COST SAVINGS CATEGORIES**  
 (FISCAL YEAR 1966, AS REPORTED TO NASA HQS.)

HEADQUARTERS - ESTABLISHED CATEGORIES	THIRD QUARTER SAVINGS	SAVINGS, YEAR TO DATE
I. IMPROVING PROCUREMENT PRACTICES	\$774,800	\$1,260,690
II. UTILIZATION & RECLAMATION OF IDLE GOVERNMENT INVENTORIES	\$1,293,317	\$14,329,067
III. IMPROVING MANPOWER UTILIZATION	6.0 MANYEARS	74.9 MANYEARS
IV. ADMINISTRATIVE MANAGEMENT	\$212,997	\$800,236
V. CONTROL OF TECHNICAL DATA AND REPORTS	\$18,204	\$103,823
VI. DESIGN ENGINEERING & RESOURCES	\$245,675	\$920,336
VII. TECHNICAL GUIDANCE TO CONTRACTORS	\$1,383,980	\$3,983,671
VIII. REASSESSMENT OF REQUIREMENTS	\$28,985,597	\$34,983,180

CR 4/20/66 E-D 3516

MSFC COST REDUCTION  
**PORTABLE RADIATION SHIELDING**



**PROBLEM**

- RADIOGRAPHIC INSPECTION OF WELDS ON THE S-II STAGE, NORTH AMERICAN AVIATION PLANT, SEAL BEACH, CALIFORNIA, REQUIRED RADIATION PROTECTION FOR PERSONNEL.
- PROPOSED SOLUTION WAS TO ADD A 1/8 - INCH LEAD SHIELD TO THE SEPARATION WALLS BETWEEN STATIONS REQUIRING 7,680 SQUARE FEET OF LEAD AT AN ESTIMATED COST OF \$290,700.

**SOLUTION**

- PORTABLE, SEGMENTED, LOCALIZED SHIELDING UNITS WERE DESIGNED AND BUILT FOR ALL WELD STATIONS, PROVIDING THE REQUIRED RADIATION PROTECTION AT A COST OF \$16,200.

**SAVING**

- \$274,500

E-D B 3508



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NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

GEORGE C. MARSHALL

SPACE FLIGHT CENTER

REV. A  
EX-D-201 MS-G 67-33-62 NOV. 15, 1963

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

MARSHALL SPACE FLIGHT CENTER

M-MS-G 67-1-62 JUNE 25, 1962

OBJECTIVES OF NASA

- Preserve the United States as a leader in aeronautics, space sciences, and technology.
- Further international cooperation and understanding through the use of space.
- Develop a capability for manned and unmanned operations in space.
- Expand human knowledge of the atmosphere and space.
- Conduct research and technology programs.
- Make available discoveries of military significance to national defense agencies.
- Transfer new scientific knowledge and technology to the civilian economy.

E-B 9205A

MARSHALL SPACE FLIGHT CENTER

PRIMARY MISSION

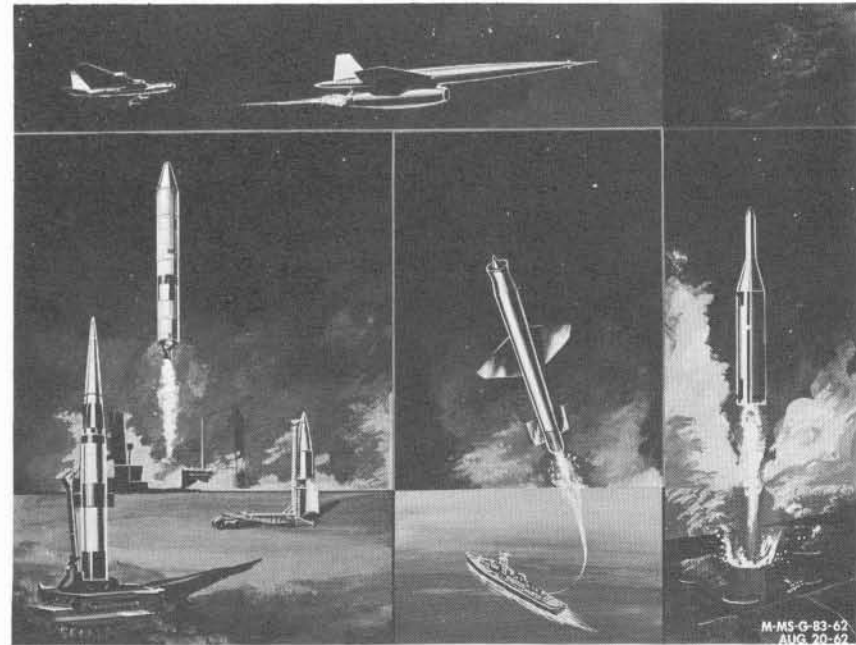
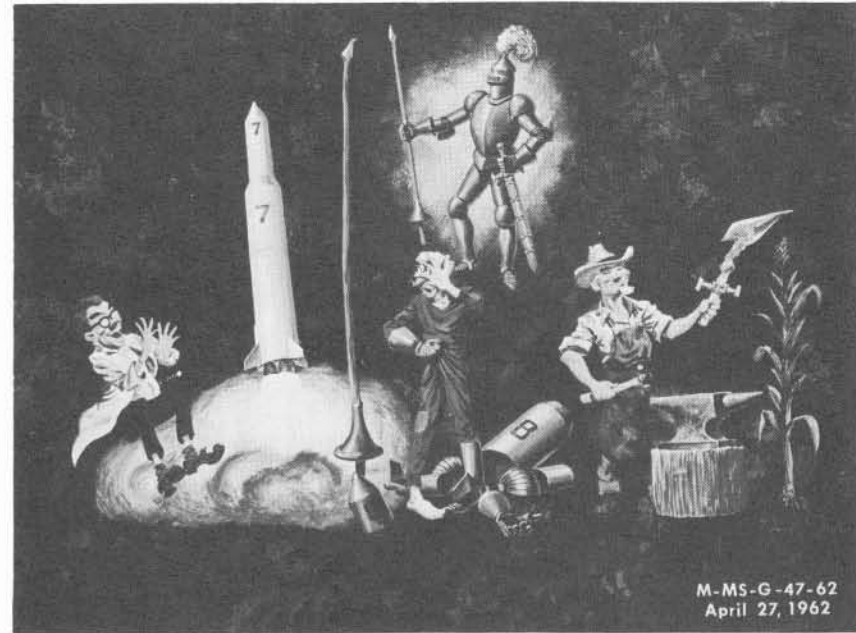
DEVELOPMENT OF LAUNCH VEHICLES

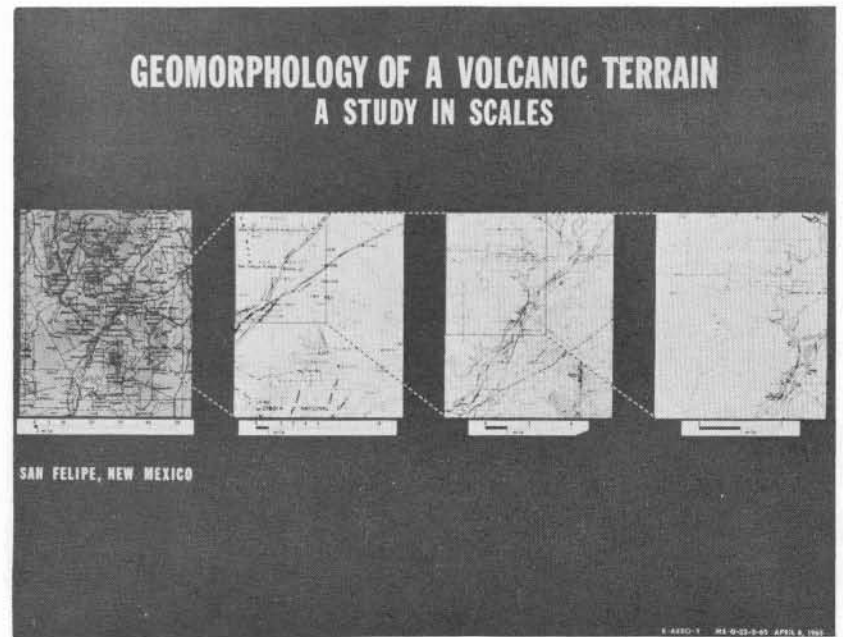
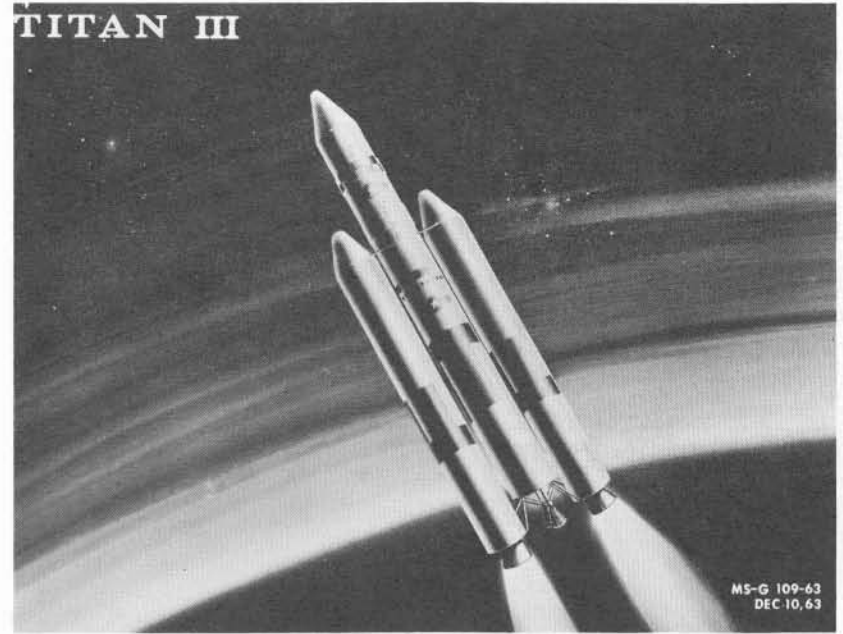
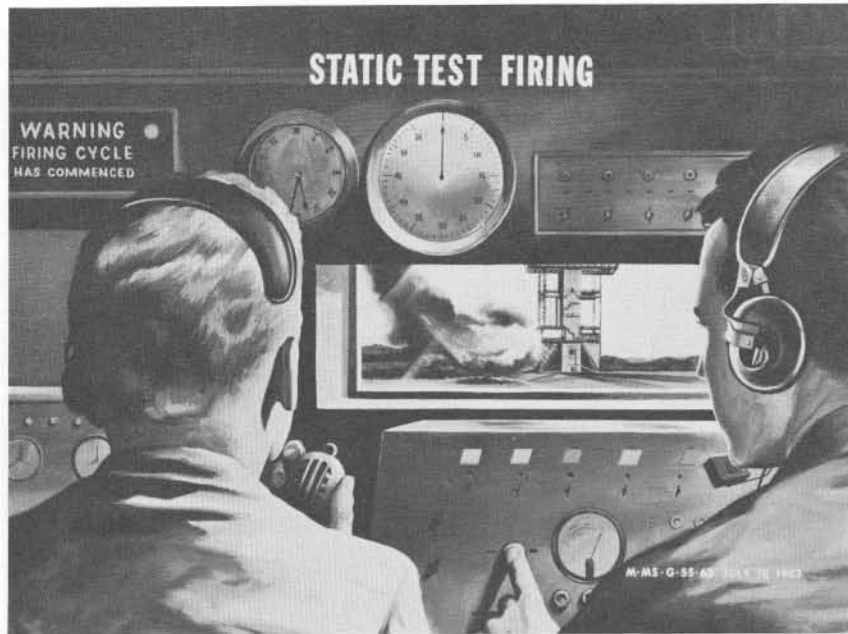
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**MISSIONS OF MARSHALL SPACE FLIGHT CENTER**

- Develop large launch vehicle and space transportation systems.
- Develop and integrate scientific payloads for Saturn Apollo vehicles or subsequent post-Apollo missions.
- Perform advanced studies for future space exploration and conduct research in space sciences.
- Provide in-depth capability in the technical disciplines for prototype design and engineering.
- Provide capability for management of large industrial programs.

M-MS-G-47-62  
April 27, 1962



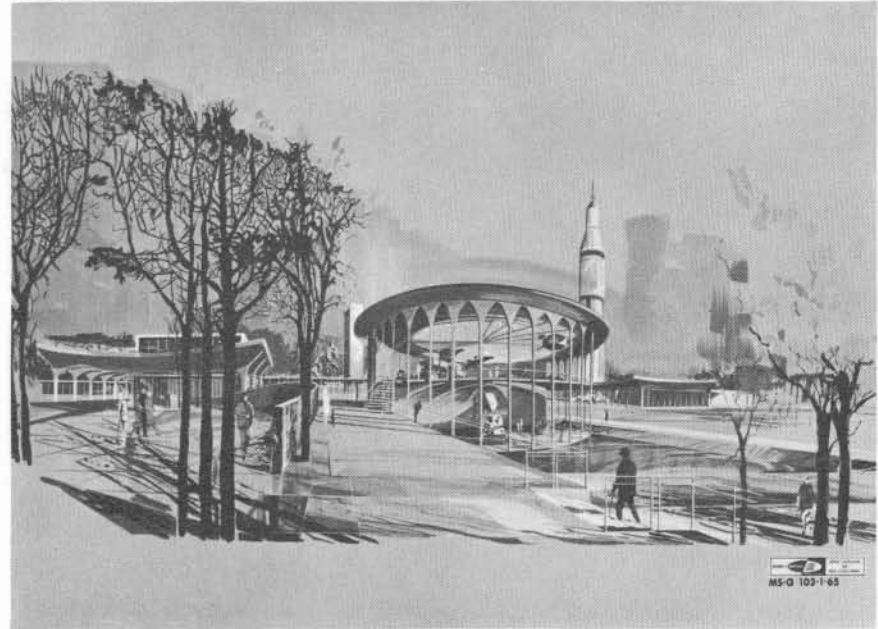


# GEOMORPHOLOGY OF BASIN AND RANGE TOPOGRAPHY A STUDY IN SCALES

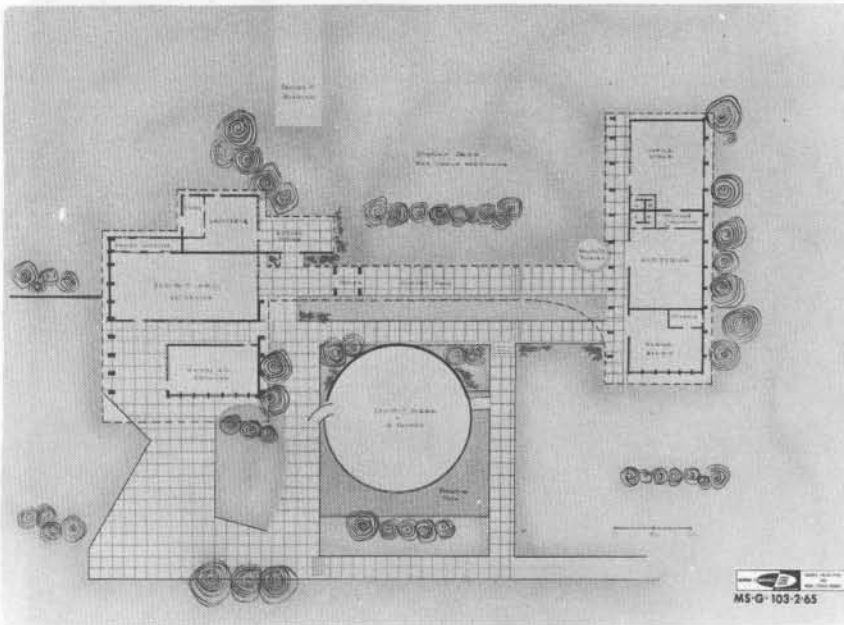


SAN BERNARDINO, CALIFORNIA

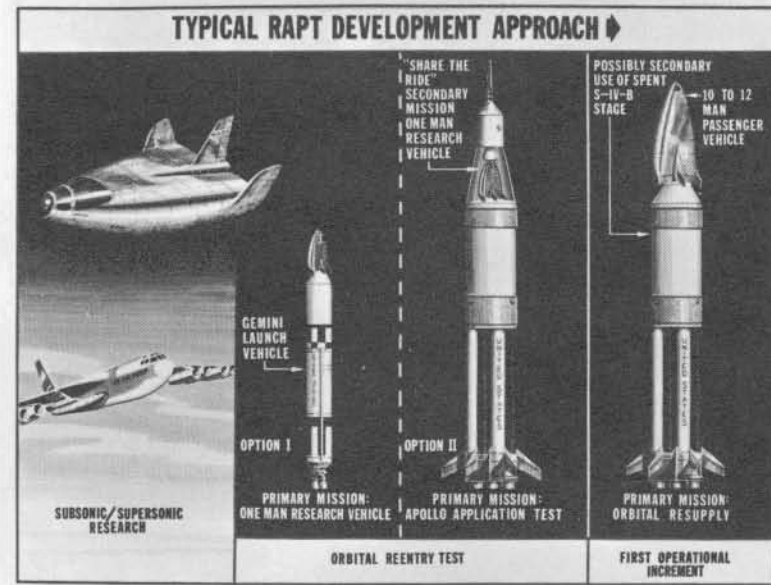
67-6890-1 MS-G-103-1-65 APRIL 8, 1965



MS-G 103-1-65



MS-G 103-2-65



MS-G 15-66 APR 8, 66





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